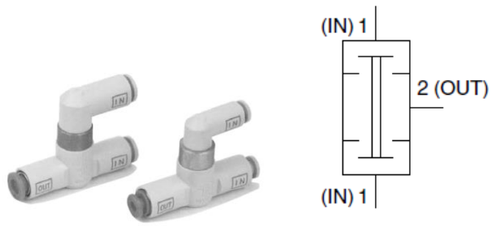
ORIGINAL INSTRUCTIONS

Instruction Manual

AND Valve with One-touch Fittings

Series VR1211F



The intended use of this product is to control pneumatic signal lines.

Validated according to ISO 13849, see section 2.

1 Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution”, “Warning” or “Danger”.
They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) [*1)], and other safety regulations.

[*1)] ISO 4414: Pneumatic fluid power - - General rules relating to systems.
ISO 4413: Hydraulic fluid power - - General rules relating to systems.
IEC 60204-1: Safety of machinery - - Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots -Safety. etc.

This manual contains essential information for the protection of users and others from possible injury and/or equipment damage.

- Read this manual before using the product, to ensure correct handling, and read the manuals of related apparatus before use.
- Keep this manual in a safe place for future reference.
- To ensure safety of personnel and equipment the safety instructions in this manual must be observed, along with other relevant safety practices.

⚠ Caution	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
⚠ Warning	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
⚠ Danger	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

⚠ Warning

- **The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**
- Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

1 Safety Instructions - continued

- **Only personnel with appropriate training should operate machinery and equipment.**
  The product specified here may become unsafe if handled incorrectly.
  The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- **Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
  1) The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  2) When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  3) Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- **Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
  1) Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  2) Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustions and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specification described in the product catalogue.
  3) An application which could have negative effects on people, property, or animals requiring special safety analysis outside the scope of ISO 13849 described in this document.
  4) Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.
- **Always ensure compliance with relevant safety laws and standards.**
- All electrical work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.

⚠ Caution

The product is provided for use in manufacturing industries.
The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

- Ensure that the air supply quality meets the specification in section 2.

2 Specifications

2.1 Specifications

Valve type	AND-Valve
Fluid	Air
Min. operation pressure	0.05 MPa
Max. operation pressure	1.0 MPa
Ambient and fluid temperature	-5 to +60 °C (No freezing)
Min. air quality	5 µm
Proof pressure	1.5 MPa
Min. operating frequency	1 cycle / 30 days
Max. operating frequency	120 times/ minute
Weight	See Table 3, Table 4
Lubrication	Not required (Refer to 2.6)
Flow	See Table 2
Applicable tubing material (Note 1)	Nylon, Soft nylon, Polyurethane
Standards	Complies with the basic and well-tried safety principles of EN ISO 13849-2:2012
B_{10} (Note 2)	7.4 million cycles
B_{10d} (Note 2)	14.8 million cycles

Table 1

2 Specifications - continued

Notes:
Note: Brass components are all electroless nickel plated as standard. (Copper-free and fluorine-free)
Note 1) Use caution when soft nylon and polyurethane is used in the maximum operating pressure.
Note 2) Under SMC test conditions. The B_{10} figure is estimated from SMC life tests. The B_{10d} figure is derived from B_{10} using the assumption in EN ISO 13849-1:2008 Annex C. Contact SMC for details.

2.2 Flow-rate characteristics

Model		VR1211F			
Applicable tubing O.D.	Metric size	Ø3.2	Ø4	Ø6	–
	Inch size	Ø1/8”	Ø5/32”	–	Ø1/4“
Flow-rate characteristics	C [dm^3/(s·bar)]	0.3	0.4	0.5	0.6
	b	0.25	0.25	0.25	0.25

Table 2

⚠ Caution

Special products might have specifications different from those shown in this section. Contact SMC for specific drawings. These drawings will give the appropriate specification details and compliance with the safety principles of ISO 13849, if applicable.

4 Installation

2.3 Installation

⚠ Warning

- Do not install the product unless the safety instructions have been read and understood.

2.4 Environment

⚠ Warning

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- Do not use in an explosive atmosphere.
- Do not expose to direct sunlight. Use a suitable protective cover.
- Do not install in a location subject to vibration or impact. Check the product specifications.
- Do not mount in a location exposed to radiant heat.

2.5 Piping

⚠ Caution

- Before piping make sure to clean up chips, cutting oil, dust etc.
- When installing piping or fittings, ensure sealant material does not enter inside the port. When using seal tape, leave 1.5 to 2 threads exposed on the end of the pipe/fitting.
- Tighten fittings to the specified tightening torque.

2.6 Lubrication

⚠ Caution

- SMC products have been lubricated for life at manufacture, and do not require lubrication in service.
- If a lubricant is used in the system, use turbine oil Class 1 (no additive), ISO VG32. Once lubricant is used in the system, lubrication must be continued because the original lubricant applied during manufacturing will be washed away.

4 Settings

Only when air is supplied to both P_1 and P_2 does air flow to the OUT side. When air pressure differs, pressure in the lower amount flows to the OUT side.

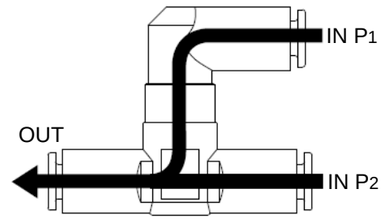
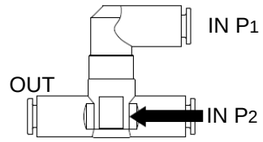


Figure 1

If air is supplied only to either P_1 or P_2, it does not flow to the OUT side. NOTE: Air may flow to the OUT side for a moment until the valve switches (for about 1/100s). If there is any effect on the connected equipment due to the above air flow, install a speed controller or other equipment on the OUT side and adjust to prevent this effect before use.



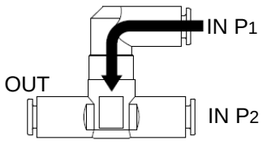


Figure 2

5 How to Order

VR 12 1 1 F – 06

Body size

1	1/8 standard

AND valve

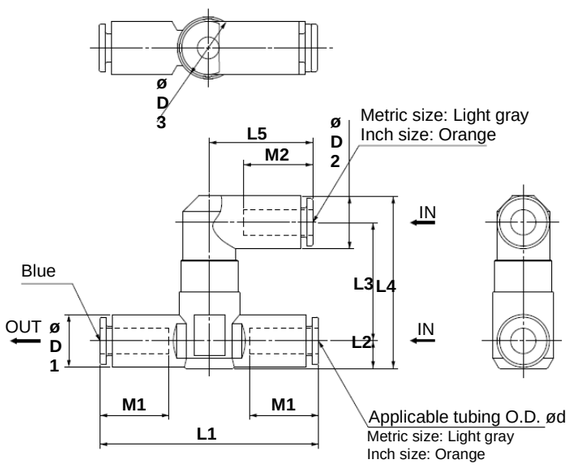
With One-touch fittings

Applicable tubing O.D.

Metric size		Inch size	
23	ø 3.2*	01	ø 1/8“
04	ø 4	03	ø 5/32“
06	ø 6	07	ø 1/4“

* For ø3.2, use ø1/8“ tubing.

6 Outline Dimensions (mm)



6.1 Metric Size

Model	d	D1	D2	D3	L1	L2	L3	L4	L5	M1	M2	Weight (g)
VR1211F-23	3.2	11.4	8.4	14.8	52	6.2	25.7	36.1	17.5	12.7	12.9	26.4
VR1211F-04	4	11	10.4		53	6.8	26.6	37.8	21.9	16.5	15.8	20.8
VR1211F-06	6	12.8	12.8		53.2		28.8	41.9	25.2	16.8	16.8	25.0

Table 3

6.2 Inch Size

Model	d	D1	D2	D3	L1	L2	L3	L4	L5	M1	M2	Weight (g)
VR1211F-01	1/8"	11.4	8.4	14.8	52	6.2	25.7	36.1	17.5	12.7	12.9	26.4
VR1211F-03	5/32"	11	10.4		53	6.8	26.6	37.8	21.9	16.5	15.8	20.8
VR1211F-07	1/4"	13.2	13.2		54.4	7.1	28.8	42.5	25.6	16.8	16.8	27.0

Table 4

7 Maintenance

7.1 General Maintenance

⚠ Caution

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous. Maintenance of pneumatic systems should be performed only by qualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.
- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions.

8 Limitations of Use

8.1 Limited warranty and Disclaimer/Compliance Requirements

- **The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product**.

- **Limited warranty and Disclaimer**

  1) The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first(1). Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

  2) For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

  This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

  3) Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

  (1) Vacuum pads are excluded from this 1 year warranty.

  A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

- **Compliance Requirements**

  1) The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

  2) The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

- **SMC products are not intended for use as instruments for legal metrology.**

  Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.

  Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

⚠ Warning

Any use in an ISO 13849 system must be within the specified limits and application conditions. The user is responsible for the specification, design, implementation, validation and maintenance of the safety system (SRP/CS).

9 Contacts

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