



Digital Flow Switches



The PF2□200 series 4-channel flow monitor is to be discontinued as of December 2022. The PSE200A series 3-screen display multi-channel digital sensor monitor is available as a substitute; however, the product specifications differ. Please contact your local sales representative for further details.



Series PF2 200



SMC

		For Air		(P.1)
			SAC: ROW SWITCH	
Flow rate measurement	Integrated type	Sensor unit	Remote type	Display unit (4ch)
1 to 10 5 to 50	PF2A710 PF2A750	PF2A510 PF2A550	- PF2A30	
10 to 100 20 to 200	PF2A711 PF2A721	PF2A511 PF2A521	PF2A31	PF2A20
50 to 500 150 to 3000 300 to 6000	PF2A751 PF2A703H PF2A706H	PF2A551	_	
600 to 12000	PF2A712H			

For Water

			SMC FLOW SWITCH	
Flow rate measurement	Integrated type	Sensor unit	Remote type Display unit	Display unit (4ch)
0.5 to 4 2 to 16 5 to 40	PF2W704(T) PF2W720(T) PF2W740(T)	PF2W504(T) PF2W520(T) PF2W540(T)	PF2W30	PF2W20
10 to 100	PF2W711	PF2W511	PF2W33	

For De-ionised Water and Chemicals P.44

		SVC: FLOW SWITCH	
Flow rate measurement		Remote type	
range <i>l</i> /min	Sensor unit	Display unit	Display unit (4ch)
0.4 to 4	PF2D504		
1.8 to 20	PF2D520	PF2D30	PF2D20
4.0 to 40	PF2D540		





(P.15)

For Air **Digital Flow Switch** Series PF2A



Specifications

М	odel		PF2A710	PF2A750	PF2A711	PF2A721	PF2A751	
Me	easured fluid	ł			Air, Nitrogen			
Fle	ow rate mea	surement range	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 //min	10 to 210 //min	25 to 525 <i>t</i> /min	
Se	t flow rate rate	ange	0.5 to 10.5 ℓ/min	2.5 to 52.5 d/min	5 to 105 @min	10 to 210 //min	25 to 525 d/min	
Ra	ited flow ran	ige	1 to 10 //min	5 to 50 @min	10 to 100 d/min	20 to 200 @min	50 to 500 @min	
Mi	nimum set ι	unit	0.1 <i>d</i> /min	0.5 ∉min	1 <i>d</i> /min	2 ∉min	5 ∉min	
Acc	umulated pulse flow ra	ate exchange value (Pulse width: 50 ms)	0.1 ∉pulse	0.5 ℓ/pulse	1 <i>l</i> /pulse	2 ∉pulse	5 ∉pulse	
Note 1, 2) Real-time flow rate			∉/min, CF	M x 10 ⁻²		∉min, CFM x 10 ⁻¹		
Di	splay units	Accumulated flow			ℓ, ft ³ x 10 ⁻¹			
Op	perating fluid	d temperature			0 to 50C			
Ac	curacy Note 3	3)			±5% F.S.			
Re	epeatability		±1% F.S	. or less		±2% F.S. or less		
Temperature characteristics			±3% F.S. or	less (15 to 35°C, base	d on 25°C), ±5% F.S. o	r less (0 to 50°C, based	d on 25°C)	
Current consumption (No load)			150 mA	or less	160 mA	or less	170 mA or less	
Weight Note 4)			250) g		290 g		
Port size (Rc, NPT, G)			1/8,	1/8, 1/4 3/8				
Detection type			Heater type					
Indicator light			3-digit, 7-segment LED					
Op	perating pres	ssure range	-50 kPa to 0.5 MPa -50 kPa to 0.75 MPa					
Pr	oof pressure)	1.0 MPa					
Ac	cumulated f	flow range Note 5)	0 to 999999 ℓ					
Note 6)	Switch ou	utput	NPN open collector Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V; 2 outputs					
utput ¹			PNP open collector Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (with load current of 80 mA); 2 outputs					
٥ ۽	Accumula	ated pulse output		NPN or PNP or	pen collector (same as	s switch output)		
St	atus LED's		Illuminates up when output is ON OUT1: Green; OUT2: Red					
Re	esponse time	9	1 sec. or less					
Ну	steresis		Hysteresis mode: Variable (can be set from 0), Window comparator mode Note 7): 3-digit fixed					
Pc	wer supply	voltage		12 to	24 VDC (ripple ±10% of	or less)		
	Enclosure				IP65			
Operating temperature range			Ope	rating: 0 to 50°C, Store	d: –25 to 85°C (with no	freezing and condense	ation)	
<u>°</u>	Withstand v	oltage	1000 VAC for 1 min. between external terminal and case					
sta	Insulation re	sistance	50 MΩ or mc	re (at 500 VDC measu	red via Megohmmeter)	between external term	inal and case.	
Si	Vibration res	sistance	10 to 500 Hz with a 1.5 mr	n amplitude or 98 m/s ² acc	eleration, in each X, Y, Z di	rection for 2 hrs, whichever	is smaller. (de-energised)	
۳	mpact resis	tance		490 m/s ²	in X, Y, Z directions 3 t	imes each		
	Noise resista	ance		1000 Vp-p	o, Pulse width 1 µs, Ris	e time 1 ns		

Note 1) For digital flow switch with unit switching function. (Fixed SI unit [(//min, or /, m³ or m³ x 10³)] will be set for switch type without the unit switching function.)

Note 2) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH. Note 3) The piping on the IN side must have a straight section of piping whose length is 8 times the piping diameter or more. If a straight section of piping is not installed, the accuracy may vary by ±5% F.S. or more. Note 4) Without lead wire.

Note 5) Accumulated flow rate is reset when the power supply turns OFF.

Note 6) Switch output and accumulated pulse output can be selected during initial setting.

Note 7) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 8) The flow switch conforms to the CE/UKCA mark

Note 9) Any products with tiny scratches, smears, or display colour variation or brightness which does not affect the performance are verified as conforming products.





Symbol	Specification	Applicable display unit (monitor) model
Nil	Output for display unit	Series PF2A300
1	Output for display unit + analogue output (1 to 5 V)	Series PF2A200/300
2	Output for display unit + analogue output (4 to 20 mA)	Series PF2A300

Specifications

_								
N	lodel	PF2A510	PF2A550	PF2A511	PF2A521	PF2A551		
N	leasured fluid		Air, Nitrogen					
D	etection type		Heater type					
R	lated flow range	1 to 10 ℓ/min	5 to 50 ℓ/min	10 to 100 ∉min	20 to 200 ℓ/min	50 to 500 ℓ/min		
0	perating pressure range	–50 kPa t	o 0.5 MPa		–50 kPa to 0.75 MPa			
Ρ	roof pressure			1.0 MPa				
0	perating fluid temperature			0 to 50ºC				
Α	ccuracy Note 1, 2)			±5% F.S.				
R	epeatability Note 1)	±1% F.5	6. or less (Connected with	PF2A3□□), ±3%F.S. or	less (Connected with PF2	2A2□□)		
Т	emperature		±2% F.S.	or less (15 to 35°C, base	d on 25°C)			
C		Analasu			Contract for display unit.			
te 3)	Output for display unit							
It No			Voltage output 1 to 5 V (within the flow rate range) Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.					
Outpt		Linearity: ±5% I	Current output 4 to 20 mA (within the flow rate range) Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC					
Р	ower supply voltage	12 to 24 VDC (ripple ±10% or less)						
C	urrent consumption (No load)		100 mA or less					
	Enclosure			IP65		1		
	Operating temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C (with no freezing and condensation)						
nce	Withstand voltage		1000 VAC for 1 min. between external terminal and case					
ista	Insulation resistance	50 MΩ	or more (500 VDC measu	red via Megohmmeter) be	tween external terminal a	nd case.		
Resi	Vibration resistance	10	to 500 Hz with a 1.5 mm a	amplitude or 98 m/s ² acce	leration, whichever is sma	aller.		
	Impact resistance		490 m/s	m/s ² in X, Y, Z directions 3 times each				
	Noise resistance	time 1 ns						
V	Veight Note 4)	20	0 g		240 g			
Ρ	ort size (Rc, NPT, G)	1/8	, 1/4	3	3/8	1/2		
				-		-		

Note 1) The system accuracy when combined with PF2A2 /3 .

Note 2) The piping on the IN side must have a straight section of piping whose length is 8 times the piping diameter or more. If a straight section of piping is not installed, the accuracy may vary by ±5% F.S. or more. Note 3) Output system can be selected during initial setting.

Note 4) Without lead wire. (Add 20 g for the types of analogue output whether voltage or current output selected.) Note 5) Flow rate unit measured under the following conditions: 0°C and 101.3 kPa.

Note 6) The sensor unit conforms to the CE/UKCA mark.

Note 7) Any products with tiny scratches, smears, or display color variation or brightness which does not affect the performance are verified as conforming products.



Series **PF2A**

How to Order CECA RoHS





Specifications

Мо	del	PF2A3	00/301	PF2A310/311			
Flow	rate measurement range Note 1)	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min	
Set	flow rate range Note 1)	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min	
Mir	imum set unit Note 1)	0.1 <i>(</i> /min	0.5 ℓ/min	1 ∉min	2 ℓ/min	5 ℓ/min	
Accu value	nulated pulse flow rate exchange (Pulse width: 50 ms) ^{Note 1)}	0.1 <i>l</i> /pulse	0.5 ℓ/pulse	1 <i>tl</i> pulse	2 ℓ/pulse	5 ℓ/pulse	
Note	Real-time flow rate	∉/min, CF	M x 10 ⁻²		ℓ/min, CFM x 10 ⁻¹		
unite	Accumulated flow		<i>l</i> , ft ³ x 10 ⁻¹				
Accu	mulated flow range Note 4)			0 to 999999 l			
Lin	earity Note 5)			±5% F.S. or less			
Re	peatability Note 5)			±1% F.S. or less			
Ter cha	nperature tracteristics		±1% F.S. ± 2% F.S.	S. or less (15 to 35°C, based on 25°C) .S. or less (0 to 50°C, based on 25°C)			
Curr	ent consumption (No load)	50 mA	or less	60 mA or less			
Weight 45 g							
Note 6)		NPN open collector	NPN open collector (PF2A300, PF2A310)		Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V 2 outputs		
Output specificatio	Switch output	PNP open collector	PNP open collector (PF2A301, PF2A311)		Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (with load current of 80 mA) 2 outputs		
	Accumulated pulse output		NPN or PNP	open collector (same as sv	witch output)		
Ind	icator light			3-digit, 7-segment LED			
Sta	tus LED's		Illuminates up wh	nen output is ON OUT1: Gr	een; OUT2: Red		
Po	ver supply voltage		12 t	o 24 VDC (ripple ±10% or le	ess)		
Res	sponse time			1 sec. or less	. N		
пу	steresis	Hystere	sis mode: Variable (can be	set from 0), Window compa	arator mode Note 7): Fixed (3	3-digits)	
le ,	Vithstand voltage		1000 VAC for 1		minal and case		
star _	nsulation resistance	50 MO	or more (at 500 VDC meas	ured via Megohmmeter) be			
Resi	/ibration resistance	10 to 500 Hz with :	a 1.5 mm amplitude or 98 m	n/s ² acceleration, in each X	Y. Z direction for 2 hrs wh	ichever is smaller.	
-	mpact resistance		490 m/s	² in X, Y, Z directions 3 time	es each		
1	loise resistance		1000 Vp	-p, Pulse width 1 µs, Rise ti	me 1 ns		

Note 1) The flow rate measurement range can be modified depending on the setting.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [//min or /] will be set for switch types without the unit switching function.)

Note 3) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

Note 5) The system accuracy when combined with PF2A5

Note 6) Switch output and accumulated pulse output can be selected during initial setting.

Note 7) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 8) The display unit conforms to the CE/UKCA mark.

Note 9) Any products with tiny scratches, smears, or display color variation or brightness which does not affect the performance are verified as conforming products.





Specifications

	DE01000/004							
Mo	del					PF2A200/201		
Ap	olical	ble flo	w rate sensor	PF2A510-□-1	PF2A550-□-1	PF2A511-□-1	PF2A521-□-1	PF2A551-□-1
Flo	v rate	e meas	urement range Note 1)	0.5 to 10.5 <i>l</i> /min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 <i>l</i> /min	25 to 525 ℓ/min
Set	flow	rate ra	ange Note 1)	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
Min	imun	n set ı	unit Note 1)	0.1 ℓ/min	0.5 ℓ/min	1 ℓ/min	2 ℓ/min	5 ℓ/min
Acc valu	umula e (Pu	ated pu Ise wid	Ise flow rate exchange th: 50 ms) Note 1)	0.1 <i>l</i> /pulse	0.5 ℓ/pulse	1 ∉pulse	2 ℓ/pulse	5 ℓ/pulse
Note 1, 2) Real-time flow rate			Real-time flow rate	ℓ/min, CF	M x 10 ⁻²		ℓ/min, CFM x 10 ⁻¹	
Display units Accumulated flow			Accumulated flow	ℓ, ft ³ >	(10 ⁻²		ℓ, ft ³ x 10 ⁻¹	
Acc	umu	lated	flow range Note 1)	0 to 999999 <i>l</i> , 0 to	9999999 ft ³ x 10 ⁻²	0 to 99	99999 <i>l</i> , 0 to 999999 ft ³	x 10 ⁻¹
Ρο	ver s	upply	voltage		24 VDC (ripple 10% o	r less) (With power sup	ply polarity protection)	
Cu	rent	consu	Imption		55 mA or less (Not inc	luding the current cons	umption of the sensor)	
Ροι	ver s	upply	voltage for sensor		Sam	e as [Power supply vol	age]	
Pov	er su	pply cu	urrent for sensor Note 3)	Max. 11	0 mA (However, the tot	al current for the 4 inpu	ts is 440 mA maximum	or less.)
Sensor input					1 to 5 VDC	(Input impedance: App	rox. 800K)	
No. of inputs			inputs			4 inputs		
Input protection			protection	Excess voltage protection				
Switch output (Real-time switch output, Accumulated switch output) Accumulated pulse output		NPN open collector (PF2A200) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V						
		PNP open collector (PF2A201) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA)						
		NPN open collector or PNP open collector (same as switch output)						
rt	bed 🛛	No. of	outputs	4 outputs (1 output per 1 sensor input)				
0	S	Outpu	it protection	With short circuit protection				
Hys	steres	sis		Hysteresis	mode: Variable (can b	e set from 0), Window o	comparator mode: Fixed	d (3-digits)
Res	pons	se tim	e Note 5)			1s or less		
Aco	urac	y Note !	5)	5% F.S.				
Rep	peata	bility ^r	Note 5)	3% F.S.				
Ter	npera	ature c	characteristics		2% F.S. o	r less (0 to 50C, based	on 25°C)	
Dis	play	metho	bd	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)				
Sta	tus L	ED's			Illuminates	when output is ON C	UT1: Red	
Enclosure			•	IP65 for the front face only, and IP40 for the remaining parts.				
e Operating temperature range			temperature range	Ope	rating: 0 to 50°C, Store	d: -10 to 60°C (with no	freezing and condensa	tion)
tan	Ope	rating	humidity range		Operating or Stor	ed: 35 to 85%RH (with	no condensation)	
sis	Vibra	ation	resistance	10 to 500 Hz with a 1.5 m	m amplitude or 98 m/s ² acc	eleration, in each X, Y, Z di	rection for 2 hrs, whichever	is smaller. (de-energised)
Re	Impa	act res	sistance		980 m/s ² in X, Y,	Z directions 3 times ea	ch (de-energised)	
Noise resistance			stance		500 Vp-p	, Pulse width 1 s, Rise	time 1 ns	
Co	nnect	tion		Power sup	ply / Output connection	: 8P connector, Sensor	connection: 4P connection	tor (e-con)
Ma	erial				Housing: PBT	, Display: PET, Backsid	le rubber: CR	
We	ight			60 g (Except for any accessories that are shipped together)				

Note 1) Fixed SI unit [//min or /] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF. Note 2) Flow rate display can be switched between the basic condition of 0C, 101.3 kPa and the standard condition (ANR) of 20C, 101.3 kPa, and 65% RH.

Note 3) If Vcc side on sensor input connector part is short-circuited with the OV side, the flow monitor inside will be damaged.

Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) The system accuracy when combined with an applicable flow sensor

Note 6) This product conforms to the CE/UKCA mark

Note 7) Any products with tiny scratches, smears, or display color variation or brightness which does not affect the performance are verified as conforming products.



Series **PF2A**

Flow Characteristics (Pressure Loss)



Sensor Unit Construction



Parts list					
No.	Description	Material			
1	Attachment	ADC			
2	Seal	NBR			
3	Mesh	Stainless steel			
4	Body	PBT			
5	Sensor	PBT			

Parts list

No.	Description	Material
1	Attachment	ADC
2	Seal	NBR
3	Spacer	PBT
4	Mesh	Stainless steel
5	Body	PBT
6	Sensor	PBT

For Air Digital Flow Switch Series PF2A

Dimensions: Integrated Display Type for Air (42.2) Internal circuits and wiring examples PF2A710, 750 1 to 4 are the terminal numbers. - - Brown Load OUT1 Main circuit 4 Black Load 42 OUT2 2 White 12 Ż = 24 VDC ф 3 Blue <u>2-ø3.</u>4 PF2A700-00-270(-M) 43 Flow direction Brown ₩-1 67 98 UUT1 6<u>1.6</u> 58 82 Main circuit 17 60 White UT2 2 +_____12 ____24 VDC -0-Load -<u>3</u> -- Blue \otimes SMC FLOW SWITCH £¥ PF2A700-00-670(-M) 45 ⊖se OUT1 OUT (* FOR AIR ¢ -Ô 2-Port size 24 4-ø4.5 40 50

PF2A711, 721, 751











Pin no.	Pin description	
1	DC(+)	
2	OUT2	
3	DC(-)	
4	OUT1	

Series **PF2A**

Dimensions: Remote Type Sensor Unit for Air



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-0

40 50

SMC

4-ø4.5

2-Port size

30

Dimensions: Remote Type Display Unit for Air

PF2A3 Panel mounting type

+0.5

36

Panel fitting dimensions

36 +0.5





* The applicable panel thickness is 1 to 3.2 mm.



Internal circuits and wiring examples

1 to 8 are the terminal numbers.





* Do not connect the white wire of the sensor to 3.

Terminal block numbers



4 to 20 mADC



	Normal of	condition Standard condition		
Part no.	Min. measured flow rate value [l/min]	Max. measured flow rate value [ℓ/min]	Min. measured flow rate value [\ell/min]	Max. measured flow rate value [ℓ/min]
PF2A510-□-2	1	10	1.1	10.7
PF2A550-□-2	5	50	5.4	53.5
PF2A511-□-2	10	100	11	107
PF2A521-□-2	20	200	21	214
PF2A551-□-2	50	500	54	535

Analogue output 1 to 5 VDC 5



	Normal	condition	Standard condition		
Part no.	Min. measured flow rate value [l/min]	Max. measured flow rate value [ℓ/min]	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/min]	
PF2A510-□-1	1	10	1.1	10.7	
PF2A550-□-1	5	50	5.4	53.5	
PF2A511-□-1	10	100	11	107	
PF2A521-□-1	20	200	21	214	
PF2A5511	50	500	54	535	

Series **PF2A**

Dimensions: Remote Type Display Unit for Air (4-channel Flow Monitor)

PF2A200, 201

Front protective cover + Panel mounting



SMC

For Air Digital Flow Switch Series PF2A

Dimensions: Remote Type Display Unit for Air (4-channel Flow Monitor)



Pin no.	Terminal		
1	DC (+)		
2	DC (-)		
3	CH1_OUT1		
(4)	N.C.		
5	CH2_OUT1		
6	CH3_OUT1		
7	CH4_OUT1		
8	N.C.		

Power supply / Output connector (accessory)



Internal circuits and wiring examples **PF2A200**





For Air Digital Flow Switch/High Flow Rate Type Series PF2A (Є ЦК понз

NPN or PNP open collector outputs.

The high flow rate type/PF2A7 H has been remodeled. Please select the new type/PF3A7 H instead.





Specifications

Model			PF2A703H	PF2A706H	PF2A712H		
Measured fluid			Dry air				
De	tection type			Heater type			
Rated flow range Note 1)			150 to 3000 <i>t</i> /min	300 to 6000 //min	600 to 12000 ℓ/min		
Mir	nimum set u	init Note 1)	5 ℓ/min	10 <i>e</i>	/min		
	Note 2)	Real-time flow rate	ℓ/min, CFM				
Dis	play units	Accumulated flow		$\ell,m^3,m^3x10^3,ft^3,ft^3x10^3,ft^3x10^6$			
Ор	erating pres	ssure range		0.1 to 1.5 MPa			
Pro	oof pressure	9		2.25 MPa			
Pre	essure loss			20 kPa (at maximum flow rate)			
Ac	cumulated f	low range Note 3)		0 to 9,999,999,999 ℓ			
Ac	curacy Note 4	l, 5)		±1.5% F.S. or less (0.7 MPa, at 20°C)			
Re	peatability		±1.0% F.S. or less (0.7 M	/IPa, at 20°C), ±3.0% of F.S. or less in	case of analogue output		
Pre	essure chara	acteristics	±1.5% F	.S. or less (0.1 to 1.5 MPa, based on (0.7 MPa)		
Temperature characteristics			±2.0% F.S. or less (0 to 50°C, based on 25°C)				
Switch output Note 6)		Switch output Note 6)	NPN open collector Max. load current: 80 mA; Max. applied voltage: 30 V; Internal voltage drop: 1 V or less (with load current of 80 mA)				
		ownen output	PNP open collector Max. load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA)				
Ou spe	tput ecifications	Accumulated Note 6) pulse output	NPN or PNP open collector Flow rate per pulse: 100 //pulse, 10.0 ft ³ /pulse ON time per pulse width: 50 msec				
		Apploque output Note 7)	Output voltage: 1 to 5 V; Load impedance: 100 k Ω or more				
		Analogue output note //	Output current: 4 to 20 mA; Load impedance: 250 Ω or less				
Re	sponse time	9	1 sec. or less				
Hy	steresis		Hysteresis mode: Variable (can be	e set from 0); Window comparator mo	de: (can be set from 0 to 3% F.S.)		
Po	wer supply	voltage		24 VDC (ripple ±10% or less)			
Cu	rrent consu	mption		150 mA or less			
	Enclosure		IP65				
ø	Operating to	emperature range	0 to 50°C (with no freezing and condensation)				
anc	Withstand v	oltage	1000 VAC for 1 min. between external terminal and case				
istä	Insulation re	sistance	50 M Ω (at 500 VDC measured via Megohmmeter) between external terminal and case				
Ses	Vibration resistance		10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller.				
"	Impact resis	stance	490 m/s ² in X, Y, Z directions 3 times each				
Noise resistance			1000 Vp-p, Pulse width 1 µs, Rise time 1 ns				
We	eight		1.1 kg (without lead wire)	1.3 kg (without lead wire)	2.0 kg (without lead wire)		
Po	rt size (Rc, I	NPT, G)	1	11/2	2		

Note 1) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [(//min, or \ell, m³ or m³ x 10³)] will be set for switch type without the unit switching function.)

Note 3) Accumulated flow rate is reset when the power supply turns OFF. It is possible to select a function that holds the accumulated value so it is not reset. In such cases, data is written on EEPROM (electrically erasable programmable read-only memory) at approximately four-minute intervals. When using, please take into consideration that the EEPROM writing is guaranteed up to 1 million times (four minutes x 1 million = 7.9 years

Note 4) The piping on the IN side must have a straight section of piping whose length is 8 times the piping diameter or more. If a straight section of piping is not installed, the accuracy may vary by ±1.5% F.S. or more.

Note 5) The high flow rate type is CE/UKCA marked; however, the linearity with applied noise is \pm 5% F.S. or less

Note 6) Switch output and accumulated pulse output selections are made using the button controls.

Note 7) The analogue output operates only for real-time flow rate, and does not operate for accumulated flow.

Note 8) Any products with tiny scratches, smears, or display color variation or brightness which does not affect the performance are verified as conforming product





Flow Characteristics (Pressure Loss)





Construction



Parts	list		
No.	Description	Material	Note
1	Attachment	Aluminum alloy	Anodized
2	Seal	HNBR	—
3	Mesh	Stainless steel	_
4	Body	Aluminum alloy	Anodized
5	Sensor	PPS	_
6	Snacer	PRT	

SMC

Series **PF2A**

Dimensions



SMC



For Water **Digital Flow Switch** Series **PF2W**



Specifications

Model	PF2W704	PF2W720	PF2W740	PF2W711	
Measured fluid		Wa	ter		
Flow rate measurement range	0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>l</i> /min	3.5 to 45 ℓ/min	7 to 110 ℓ/min	
Set flow rate range	0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>l</i> /min	3.5 to 45 <i>l</i> /min	7 to 110 <i>ℓ</i> /min	
Rated flow range	0.5 to 4 <i>l</i> /min	2 to 16 <i>l</i> /min	5 to 40 <i>l</i> /min	10 to 100 <i>l</i> /min	
Minimum set unit	0.05 ℓ/min	0.1 <i>t</i> /min	0.5 ℓ/min	1 ℓ/min	
Accumulated pulse flow rate exchange value (Pulse width: 50 ms)	0.05 ℓ/pulse	0.1 <i>l</i> /pulse	0.5 ℓ/pulse	1 ℓ/pulse	
Operating fluid temperature		0 to 5	50°C		
Accurancy		±5% F.S.		±3% F.S. or less	
Repeatability		±3% F.S.		±2% F.S. or less	
Temperature characteristics Note 1)		±5% F.S. or less (0 to	50°C, based on 25°C)		
Current consumption (No load)		70 mA or less		80 mA or less	
Weight Note 2)	460 g	520 g	700 g	1150 g	
Port size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1	
Detection type	Karman vortex				
Indicator light	3-digit, 7-segment LED				
Note 3) Real-time flow rate	ℓ/min, gal(US)/min				
Operating processing range	l, gal(US)				
Derating pressure range	1 5 MPa				
Accumulated flow range Note 4)	0 to 999999 /				
Ambient temperature range	Onerating: 0 to 50°C. Stored: –25 to 85°C. (with no freezing and condensation)				
Note 5)	NPN onen collector: Maximum load eurrent: 80 må: Internal voltage dron: 1 V or lass (with load eurrent of 80 må): Maximum applied voltage: 20 1/-2 outpute				
Output Switch output	PNP open collector: Maximum load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA); 2 outputs				
Accumulated pulse output	NPN or PNP open collector (same as switch output)				
Status LED's	Illuminates when output is ON, OUT1: Green; OUT2: Red				
Response time	1 sec. or less				
Hysteresis	Hysteresis mode: Variable (can be set from 0), Window comparator mode Note 6): 3-digit fixed				
Power supply voltage	12 to 24 VDC (ripple ±10% or less)				
Enclosure	IP65				
Operating temperature range		0 to 5	50°C		
Withstand voltage	1000 VAC for 1 min. between external terminal and case				
Insulation resistance	50 M $_{\Omega}$ or more (at 500 VDC measured via Megohmmeter) between external terminal and case				
Vibration resistance	10 to 500 Hz with a 1.5 mm a	amplitude or 98 m/s ² accelerat	ion in each X, Y, Z direction fo	r 2 hrs, whichever is smaller.	
Impact resistance		490 m/s ² in X, Y, Z di	rections 3 times each		
Noise resistance		1000 Vp-p, Pulse widt	h 1 µs, Rise time 1 ns		

Note 1) In the case of PF2W711, ±3% of F.S. or less (15°C to 35°C, based on 25°C). Note 2) Without lead wire. Note 3) For digital flow switch with unit switching function. (Fixed SI unit [//min or 4] will be set for switch type without the unit switching function.) Note 4) Accumulated flow rate is reset when the power supply turns OFF. Note 5) Switch output and accumulated pulse output can be selected during initial setting. Note 6) Mindow comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 7) This product conforms to the CE/UKCA mark.







Specifications

Model		DE0WE04	DE0WE00	DE0W640	DE0W/511		
Measured fluid		FF2W304		PF2W040	PF2WJII		
Det							
Det	ection type	0 E to 1 //min	O to 16 //min	E to 40 //min	10 to 100 //min		
One		0.5 10 4 011111	2 10 10 //11111		10 to 100 6/1111		
Witi	rating pressure range		010				
000	rating fluid tomporature		0.45 50%0	MPa	0 to 50%C		
Oper Acc			01050-0		01050°C		
ACC			±5% F.5		±3% F.S.		
Rep	eatability Note 1)		±3% F.S.		±1% F.S. or less (connected with PF2W33□) ±3% F.S. or less (connected with PF2W2□□)		
Tem	perature characteristics	2% F.S. or les	s (15 to 35°C based on 25°C)	, 3% F.S. or less (0 to 50°C, b	based on 25°C)		
te 2) NS	Output for display unit	Pul (Specifica	Pulse output, N channel, open drain, output for display unit PF2W3□□. (Specifications: Maximum load current of 10 mA; Maximum applied voltage of 30 V)				
put No cificatio	Analogue output	Lin	Voltage output 1 to 5 V Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.				
Out spe		Linearity: ±5% F.S. or	Current outp less; allowable load resistance:	ut 4 to 20 mA 300 Ω or less with 12 VDC, 600) Ω or less with 24 VDC		
Pov	ver supply voltage		12 to 24 VDC (rip	pple ±10% or less)			
Curre	ent consumption (No load)		20 mA	or less			
1	Enclosure		IP65				
	Operating temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C (with no freezing and condensation)					
nce	Withstand voltage		1000 VAC for 1 min. between external terminal and case				
ista	Insulation resistance	50 MΩ or more	50 M $_\Omega$ or more (at 500 VDC measured via Megohmmeter) between external terminal and case				
Res	Vibration resistance	10 to 500 Hz with a 1.5 m	m amplitude or 98 m/s ² accelera	tion, whichever is smaller.	4.9 m/s ²		
	Impact resistance		490 m/s ² in X, Y, Z d	lirections 3 times each			
	Noise resistance 1000 Vp-p, Pulse width 1 µs, Rise time 1 ns						
Wei	ght Note 3)	410 g	470 g	650 g	1,100 g		
Por	t size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1		
NI-L- 1	\						

Note 1) The system accuracy when combined with PF2W2 //3 .

Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20 g for the types of analogue output whether voltage or current output selected.)

Note 4) The sensor unitis conforms to the CE/UKCA mark.



Series **PF2W**



Specifications

Model			PF2W300/	/301		PF2W330/331
Flow rate measurement range Note 1)		0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>d</i> r	min	3.5 to 45 ∉min	7 to 110 ℓ/min
Set flow rate range Note 1)		0.35 to 4.5 ℓ/min	1.7 to 17.0 ℓ/t	min	3.5 to 45 ∉min	7 to 110 ∉min
М	nimum set unit Note 1)	0.05 ℓ/min	0.1 ∉/min		0.5 ℓ/min	1 ∉min
Acc valu	umulated pulse flow rate exchange le (Pulse width: 50 ms) ^{Note 1)}	0.05 ℓ/pulse	0.1 <i>t</i> /pulse	9	0.5 //pulse	1 d/pulse
No	Real-time flow rate			∉min, gal	(US)/min	
un	its Accumulated flow			ℓ, gal((US)	
Ac	cumulated flow range Note 3)			0 to 99	9999 <i>l</i>	
A	curancy Note 4)		±5% F.	.S.		±3% F.S.
Re	epeatability Note 4)		±3% F.	.S.		±1% F.S.
Те	mperature characteristics	±2% F.S. or le	ess (0 to 50°C, based	l on 25°C), =	⊧1% F.S. or less (15 to 35°C, ba	used on 25°C)
Cu	rrent consumption (No load)		50 mA or	less		60 mA or less
W	eight		45 g			
Note 5) ations	Switch output	NPN open collector (PF2W3	300, PF2W330)	Maximum le Internal vol Maximum a 2 outputs	oad current: 80 mA tage drop: 1 V or less (with load applied voltage: 30 V	current of 80 mA)
Output	specific	PNP open collector (PF2W3	301, PF2W331)	Maximum lo Internal vol 2 outputs	oad current: 80 mA tage drop: 1.5 V or less (with loa	ad current of 80 mA)
	Accumulated pulse output	NPN or PNP open collector (same as switch output)				
	Enclosure			IP4	10	
	Operating temperature range	Operati	ing: 0 to 50°C, Stored	d: –25 to 85°	°C (with no freezing and conden	sation)
nce	Withstand voltage		1000 VAC for 1 n	nin. betweer	n external terminal and case	
iste	Insulation resistance	50 MΩ or mor	re (500 VDC measure	ed via Megol	hmmeter) between external term	ninal and case
Res	Vibration resistance	10 to 500 Hz with a 1.5 m	m amplitude or 98 m/s	s ² accelerati	on in each X, Y, Z direction for 2	hrs, whichever is smaller.
	Impact resistance 490 m/s ² in X, Y, Z directions 3 times each					
Noise resistance 1000 Vp-p, Pulse width 1 µs, Rise time 1 ns			n 1 μs, Rise time 1 ns			
Indicator light		3-digit, 7-segment LED				
St	atus LED's		Illuminates when	output is ON	I, OUT1: Green; OUT2: Red	
Po	ower supply voltage		12 to 2	24 VDC (ripp	ble ±10% or less)	
Re	esponse time			1 sec. o	or less	
Hysteresis Hystere			de: Variable (can be	set from 0)	Window comparator mode: 3-di	git fixed Note 6)

Note 1) Values vary depending on each set flow rate range.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [t/min or t] will be set for switch types without the unit switching function.)

Note 3) Accumulated flow rate is reset when the power supply turns OFF.

Note 4) The system accuracy when combined with PF2W5

Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The display unit conforms to the CE/UKCA mark.





Specifications

Mod	odel PF2W200/201					
Арр	licable f	low rate sensor	PF2W504/504T-□-1	PF2W520/520T-□-1	PF2W540/540T-□-1	PF2W511-□-1
Flow	rate mea	asurement range Note 1)	0.35 to 4.50 ℓ/min	1.7 to 17.0 ℓ/min	3.5 to 45.0 ℓ/min	7 to 110 <i>l</i> /min
Set	low rate	range Note 1)	0.35 to 4.50 ℓ/min	1.7 to 17.0 ℓ/min	3.5 to 45.0 ℓ/min	7 to 110 ℓ/min
Minimum set unit Note 1)			0.05 ℓ/min	0.1 <i>l</i> /min	0.5 <i>(</i> /min	1 ℓ/min
Accu value	mulated (Pulse w	bulse flow rate exchange idth: 50 ms) Note 1)	0.05 ℓ/pulse	0.1 ℓ/pulse	0.5 ℓ/pulse	1 ∉pulse
Note 1) Real-time flow rate				ℓ/min, g	al(US)/min	
Disp	lay units	Accumulated flow		<i>l</i> , g	al(US)	
Acc	umulate	d flow range Note 1)		0 to 999999 <i>l</i> , 0	to 999999 gal(US)	
Pow	er supp	y voltage	24 V	DC (ripple 10% or less) (W	th power supply polarity protect	ction)
Curi	ent con	sumption	55 m/	A or less (Note including the	e current consumption of the se	ensor)
Pow	er supp	y voltage for sensor		Same as [Pow	er supply voltage]	
Pow	er supply	current for sensor Note 2)	Max. 110 mA	(However, the total current	for the 4 inputs is 440 mA max	timum or less.)
Sen	sor inpu	t		1 to 5 VDC (Input im	bedance: Approx. 800K)	
	No.	of inputs		4	nputs	
	Inpu	t protection	Excess voltage protection			
Switch output (Real-time switch output,		ch output I-time switch output,	Maximum load current: 80 mA NPN open collector (PF2W200) Maximum applied voltage: 30 V			
untion of	outp	ut)	PNP open collector (PF2W201) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of			oad current of 80 mA)
Accumulated pulse output No. of outputs		imulated pulse output	NPN open collector or PNP open collector (same as switch output)			
		of outputs	4 outputs (1 output per 1 sensor input)			
0,	'Out	out protection	Short circuit protection			
Hys	eresis		Hysteresis mode	e: Variable (can be set from	0), Window comparator mode	: Fixed (3-digits)
Res	oonse ti	me Note 4)		1s	or less	
Acc	uracy No	ie 4)		5%	6 F.S.	
Rep	eatabilit	Note 4)	3% F.S.			
Tem	perature	characteristics	2% F.S. or less (0 to 50C, based on 25C)			
Disp	lay met	hod	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)			
Stat	us LED'	S		Illuminates when ou	tput is ON OUT1: Red	
	Enclosu	re	IF	P65 for the front face only, a	and IP40 for the remaining part	S.
e	Operatir	g temperature range	Operating	g: 0 to 50C, Stored: -10 to 0	60C (with no freezing and conc	lensation)
tan	Operatir	g humidity range		Operating or Stored: 35 to	35%RH (with no condensation)	
sis	Vibratio	n resistance	10 to 500 Hz with a 1.5 mm amp	litude or 98 m/s ² acceleration, in	each X, Y, Z direction for 2 hrs, whi	chever is smaller. (de-energised)
å	mpact r	esistance		980 m/s ² in X, Y, Z directio	ns 3 times each (de-energised)
	Noise re	sistance		500 Vp-p, Pulse wi	dth 1 s, Rise time 1 ns	
Con	nection		Power supply / C	Output connection: 8P conn	ector, Sensor connection: 4P c	connector (e-con)
Mate	erial			Housing: PBT, Display:	PET, Backside rubber: CR	
Weight			6	60 g (Except for any access	ories that are shipped togethe	r)

Note 1) Fixed SI unit [*d*/min or *d*] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.

Note 2) If Vcc side on sensor input connector part is short-circuited with 0V side, the flow monitor inside will be damaged.

Note 3) Switch output and accumulated pulse output can be selected during initial setting.

Note 4) The system accuracy when combined with applicable flow sensor.

Note 5) This product conforms to the CE/UKCA mark.

Series **PF2W**

Flow Characteristics (Pressure Loss)

PF2W704, 504





PF2W740, 540



PF2W711, 511 0.035



Sensor Unit Construction



Flow direction

No.	Description	Material
1	Attachment	Stainless steel
2	Seal	NBR
3	Body	PPS
4	Sensor	PPS

Dimensions: Integrated Display Type for Water



Series **PF2W**

Dimensions: Integrated Display Type for Water



Dimensions: Remote Type Sensor Unit for Water



SMC

Series **PF2W**

Dimensions: Remote Type Sensor Unit for Water

PF2W511-□(**N**)-□



5

Analogue output [V]

Dimensions: Remote Type Display Unit for Water

PF2W3 Panel mounting type

Panel fitting dimension



* The applicable panel thickness is 1 to 3.2 mm.





Internal circuits and wiring examples







Terminal block numbers



Series **PF2W**

Dimensions: Remote Type Display Unit for Water (4-channel Flow Monitor)

PF2W200, 201

Front protective cover + Panel mounting







SMC

Dimensions: Remote Type Display Unit for Water (4-channel Flow Monitor)



2 6 \overline{O} (Í) 3 (4) (5) Pin no. Terminal DC (+) 1 DC (-) 2 3 CH1_OUT1 4 N.C. (5) CH2_OUT1 CH3_OUT1 6 CH4_OUT1 \bigcirc 8 N.C.

Power supply / Output connector (accessory)



PF2W201

Internal circuits and wiring examples PF2W200



For Water

Digital Flow Switch/High Temperature Fluid Type Series PF2V (은 법습 RoHS)



Specifications

Mod	el	PF2W704T	PF2W720T	PF2W740T		
Meas	sured fluid	Water, Mix	ture of water (50%) and ethylene gly	/col (50%)		
Flow	rate measurement range	0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>l</i> /min	3.5 to 45 <i>l</i> /min		
Set f	low rate range	0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>l</i> /min	3.5 to 45 <i>l</i> /min		
Rate	d flow range	0.5 to 4 <i>l</i> /min	2 to 16 //min	5 to 40 <i>t</i> /min		
Mini	num set unit	0.05 ℓ/min	0.1 ℓ/min	0.5 ℓ/min		
Accum	lated pulse flow rate exchange value (Pulse width: 50 ms)	0.05 ℓ/pulse	0.1 ℓ/pulse	0.5 ℓ/pulse		
Оре	ating fluid temperature		0 to 90°C (with no cavitation)			
Αςςι	iracy		±5% F.S.			
Repe	eatability		±3% F.S.			
Tem	perature characteristics Note 1)	±5%	F.S. or less (0 to 90°C, based on 25	5°C)		
Curr	ent consumption (No load)		70 mA or less			
Weig	Jht Note 2)		710 g			
Port	size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4		
Dete	ction type		Karman vortex			
Indic	ator light	3-digit, 7-segment LED				
Display units Note 3) Real-time flow rate		∉min, gal(US)/min				
Accumulated flow		ℓ, gal(US)				
Ope	ating pressure range	0 to 1 MPa				
With	stand pressure	1.5 MPa				
Αςςι	Imulated flow range Note 4)	0 to 999999 l				
Note 5) ations	Switch output	NPN open collector Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V; 2 outputs				
utput ecifica	onnon output	PNP open collector Maximum load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 m 2 outputs				
ou sp	Accumulated pulse output	NPN or	NPN or PNP open collector (same as switch output)			
Statu	is LED's	Illuminates when output is ON OUT1: Green; OUT2: Red				
Resp	oonse time	1 sec. or less				
Hyst	eresis	Hysteresis mode: Variable (can be set from 0); Window comparator mode Note 6): 3-digit fixed				
Pow	er supply voltage	12 to 24 VDC (ripple ±10% or less)				
	Enclosure		IP65			
ġ	Operating temperature range	Operating: 0 to 50°C,	Stored: -25 to 85°C (with no freezing	g and condensation)		
and	Withstand voltage	1000 VAC	for 1 min. between external termina	l and case		
sta	Insulation resistance	50 $M\Omega$ and more (at 500 VDC	measured via Megohmmeter) betwee	en external terminal and case		
esi	Vibration resistance	10 to 500 Hz with a 1.5 mm amplitude of	or 98 m/s ² acceleration in each X, Y, Z d	irection for 2 hrs, whichever is smaller.		
Ĕ	Impact resistance	490	m/s ² in X, Y, Z directions 3 times ea	ach		
	Noise resistance	1000 Vp-p, Pulse width 1 µs, Rise time 1 ns				

Note 1) ±5% F.S. or less (0 to 50°C, based on 25°C), ±3% F.S. or less (15 to 35°C, based on 25°C)

Note 2) Without lead wire.

Note 3) For digital flow switch with unit switching function. (Fixed SI unit [//min or /] will be set for switch type without the unit switching function.)

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more.

(In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The flow switch conforms to the CE/UKCA mark.





Specifications

M	odel	PF2W504T	PF2W520T	PF2W540T		
M	easured fluid	Water, Mixture of water (50%) and ethylene glycol (50%)				
D	etection type		Karman vortex			
Rated flow range 0.5 to 4 l/min 2 to 16 l/min			5 to 40 ℓ/min			
O	perating pressure range		0 to 1 MPa			
W	ithstand pressure		1.5 MPa			
Op	erating fluid temperature		0 to 90°C (with no cavitation)			
Α	ccuracy Note 1)		±5% F.S.			
R	epeatability Note 1)		±2% F.S.			
Те	mperature characteristics	±2% F.S. or less (15 to 35	$^{\circ}$ C, based on 25 $^{\circ}$ C), ±3% F.S. or less (0) to 50°C, based on 25°C)		
ote 2)	Output for display unit	Pulse output, f (Specifications: Maxi	Pulse output, N channel, open drain, output for display unit PF2W3□□. (Specifications: Maximum load current of 10 mA; Maximum applied voltage of 30 V)			
put N		Voltage output 1 to 5 V Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.				
Out		Current output 4 to 20 mA Linearity: ±5% F.S. or less; allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC				
P	ower supply voltage		12 to 24 VDC (ripple ±10% or less)			
Cu	rrent consumption (No load)	20 mA or less				
	Enclosure	IP65				
	Operating temperature range	Operating: 0 to 50	°C, Stored: –25 to 85°C (with no freezing a	and condensation)		
Withstand voltage 1000 VAC for 1 min. between external terminal and case				d case		
ista	Insulation resistance	50 M Ω or more (at 500 VI	DC measured via Megohmmeter) between e	external terminal and case		
Res	Vibration resistance	10 to 500 Hz with a 1	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, whichever is smaller.			
	Impact resistance		490 m/s ² in X, Y, Z directions 3 times each			
	Noise resistance		1000 Vp-p, Pulse width 1 µs, Rise time 1ns	· · · · · · · · · · · · · · · · · · ·		
W	eight Note 3)		660 g			
Port size (Rc, NPT, G) 3/8 3/8, 1/2 1/2, 3/4				1/2, 3/4		

Note 1) The system accuracy when combined with $\mathsf{PF2W2}\square\square/3\square\square.$

Note 2) Output system can be selected during initial setting. Note 3) Without lead wire. (Add 20g for the types of analogue output whether voltage or current output selected.) Note 4) The sensor unit conforms to the CE/UKCA mark.

_ Display units are the same as those of remote type digital flow switch for water (series PF2W3 // PF2W20). Refer to pages 17, 18 for details.

Series **PF2W**

Flow Characteristics (Pressure Loss)

PF2W704T, 504T





PF2W740T, 540T



Sensor Unit Construction



Parts list

No.	Description	Material
1	Attachment	Stainless steel
2	Seal	FKM
3	Body	PPS
4	Sensor	PPS

Internal circuits and wiring examples

Dimensions: Integrated Display Type for Water

PF2W704T, 720T, 740T



SMC

Series **PF2W**

Dimensions: Remote Type Sensor Unit for Water

PF2W504T, 520T, 540T-□(N)



SMC

Pin no.

1

3

4

Pin description DC(+)

NC/Analogue output

DC(-)

OUT

For Air/Water Digital Flow Switch Series PF2A/PF2W

Description

Integrated Display Type PF2A710, 750, 711, 721, 751 PF2W704(T), 720(T), 740(T), 11



Remote Type/Display Unit PF2A300, 301, 310, 311 PF2W300, 301, 330, 331



RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LED display/Red	Displays the measured flow rate, each setting condition, and error code.
2	Indicator (PF2A7 . , PF2A3 . for air only)	Illuminates when the normal condition (nor) is selected.
3	Output (OUT1) display/Green	Displays the output condition of OUT1. Illuminates when turned ON.
(4)	Output (OUT2) display/Red	Displays the output condition of OUT2. Illuminates when turned ON.
(5)	UP button (button)	Use to change the mode or to increase the set value.
6	SET button (button)	Use this button to set the valve or the set mode.
\bigcirc	DOWN button (▼ button)	Use to change the mode or decrease the set value.

Integrated Display Type PF2A703H, 706H, 712H



RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LCD display/Orange	Displays the measured flow rate, each setting condition, and error code.
2	Output (OUT1) display/Orange	Displays the output condition of OUT1. Illuminates when turned ON.
3	Unit display/Orange	Displays the selected unit. Type without unit switching function is fixed SI units (ℓ /min, or ℓ , m ³ , m ³ x 10 ³).
4	Flow rate confirmation display/Orange	The blinking intervals change depending on the flow rate value.
5	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button (button)	Use to select the function.
7	DOWN button (▼ button)	Use to change the mode or decrease the set value.
8	MODE button (● button)	Use for changing the function.

4-channel Flow Monitor (Remote type/Display unit) PF2A200, 201 PF2W200, 201



1	LCD display/Orange	Displays the measured flow rate, each setting condition, and error code.
2	Switch output display/Red	Displays the output condition of OUT1 (CH1 to 4). Illuminates when turned ON.
3	Unit display of flow rate for air/ Red (PF2A200, 201 for air only)	CH1 to 4 will illuminate when the normal condition (nor) is selected.
4	Unit display/Orange	Illuminates the selected unit. Use after putting the unit label other than $\ell/\text{min}, \ell.$
5	Channel display/Red	Displays the selected channel.
6	UP button (button)	Use to change the mode or to increase the set value.
7	SET button	Use this button to set the value or the set mode.
8	DOWN button (▼ button)	Use to change the mode or decrease the set value.



Series **PF2A/PF2W**

Functions

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated. The accumulated flow rate is reset when the power supply turns OFF. (PF2A7 \Box H maintains the values.)

Unit switching

For Air

Display	Real-time flow rate	Accumulated flow
U_1	ℓ/min	e
U_2	CFM x 10 ⁻² x CFM x 10 ⁻¹	ft ³ x 10 ⁻¹

CFM = ft³/min

High Flow Rate Type (For Air)

Display	Real-time flow rate	Accumulated flow
U_ 1	ℓ/min	ℓ, m³, m³ x 10³
518	CFM	ft ³ , ft ³ x 10 ³ , ft ³ x 10 ⁶

For Water / High Temperature Fluid Type (For Water)

Display	Real-time flow rate	Accumulated flow
U_1	ℓ/min	l
8-5	GPM	gal (US)

GPM = gal (US)/min

Note) Fixed SI unit (t/min, or t, m³, m³ x 10³) will be set for the type without the unit switching function.

Flow rate conversion

Normal condition: 0°C, 101.3 kPa, dry air Standard condition: 20°C, 101.3 kPa, 65%RH (ANR) Switchable between these conditions.

Flow rate measuring unit confirmation

This function allows for the confirmation of the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Key lock

This function prevents accidental operations such as changing the set value.

Accumulation clearance

This function clears the accumulated value.

Initialization of setting (only for Series PF2A7

This function restores the setting to the original state, just as it had been shipped from the factory.

Output types

Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output



Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) For a digital flow switch with an unit switching function. (Fixed SI unit [l/min, or l, m³ or m³ x 10³] will be set for switch types without an unit switching function.) Refer to the specifications of the display unit for the flow rate value per pulse.

Functions

Copy function (PF2 200, 201 only)

Information to be copied is:

- ① Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- ④ Output method
- **5** Output mode
- 6 Flow rate display unit (available with PF2A20 only)
- **7** Flow rate value

Peak hold, Bottom hold display function (PF2□200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting.

Error correction

LED display	Contents	Solution
Er (Note 1)	A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.
Er2 Note 1)	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.
Err 3 Note 2) ErY Note 1)	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.
Note 1)	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.

Note 1) Applicable to display integrated type and remote type except PF2A7□□H series.

Note 2) Applicable to PF2A7 H series only.

For PF2A/W200, 201

LED display	Contents	Solution	
Er l	Over current is flowing to the load of a switch output.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
ErØ	Internal data error.		
	Internal data error.	Contact SMC.	
Er10	Internal data error.		
ErS	Internal data error.	Shut off the power supply and then reset the switch.	
Erb	Internal data error.		
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Channel select function (PF2 200, 201 only)

Every pushing the \triangle button, channel selection "1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1..." is available. The flow rate measurement of each selected channel is shown in the display unit.

Channel scan function (PF2 200, 201 only)

Changes displaying the channel shown every about 2 seconds and its detected flow rate.

Series **PF2A/PF2W**

Option

When only optional parts are required, order with the part numbers listed below.

M12 lead wire with connector

3 m







Qty

1

e-con connector Part no.

ZS-28-CA-4

In addition to the lead wire assembly shown above, those listed below (female contact) can be connected. However, they cannot be connected with an e-con connector because the diameter of the

core wire and its coverage diameter are different. For details, contact each manufacturer.

Connector size	Pin no.	Manufacturer	Applicable series
		Correns Corp.	VA-4D
		OMRON Corp.	XS2
M12	4	Yamatake Co.,Ltd.	PA5-4I
		Hirose Electric Co., Ltd.	HR24
		DKK Ltd.	CM01-8DP4S

In addition to the connectors shown above, those listed below (e-con) can be connected.

Manufacturer	Model
Sumitomo 3M Limited	37104-3122-000FL
Tyco Electronics AMP K.K.	2-1473562-4
OMRON Corp.	XN2A-1430

Panel mounting

Pin no.	Description	Note	
ZS-22-E	Panel mounting adapter A, B	With mounting bracket	

Part no. Description		Note
ZS-26-B	Panel mounting adapter	With waterproof seal, mounting screw
ZS-26-C	Front protective cover + Panel mounting adapter	With waterproof seal, mounting screw









How to Order



Connection Method

Connection with the Digital Flow Switch (Series PF2)



- •Possible to measure accumulated pulse output of a Digital Flow Switch by an unit of 100 ℓ (litter) and 10 ft³ (cube foot) using the pre-scaling function* of the multi counter (When inputting to the multi counter, Up or Down is selected as input method.)
- Possible to take advantage of all CEU5 functions using preset mode and function mode.
- * The set value is calculated by selecting manual mode. By multiplication by 4, then, per pulse value is set.

<Connection with other manufacturers' encoders>

- Possible to switch multi counter side input method to 2-phase or Up/Down.
- Possible to connect to an encoder if the output method is Open Collector.
- When selecting UP or DOWN, phase A to COM input is counted toward addition direction, phase B to COM input is counted toward subtraction direction.

ACaution

When connecting the CEU5 with an encoder from another manufacturer, please thoroughly confirm the specification beforehand. Please note that the CEU5 may not count normally depending on the output method, output frequency and connecting cable length, etc. of the encoders.

Regarding connection with scale cylinder, refer to "Stroke reading cylinders & Counters CE series" in the Best Pneumatics Vol. 10.







Be sure to read before handling. Refer to page 37 for safety instructions.

Design and Selection

AWarning

- **1. Operate the switch only within the specified voltage.** Use of the switch outside of the specified voltage range can cause not only a malfunction and damage to the switch, but it can also cause electrical shock and fire.
- 2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

- **3.** Do not use a load that generates a surge voltage. Although the circuit at the output side of the switch is surgeprotected, damage may still occur if a voltage surge is applied repeatedly. When a load which generates a surge, such as from a relay or solenoid valve, is directly driven, use a switch with a built-in surge absorbing element.
- 4. Since the type of fluid varies depending on the product, be sure to verify the specifications.

The switches do not have an explosion proof rating. To prevent a possible fire hazard, do not use with inflammable gases or fluids.

5. Monitor the internal voltage drop of the switch. When operating below the specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _	Internal voltage	>	Minimum operating
voltage	arop of switch		voltage of load

[For air]

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch.

[For water]

7. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Especially avoid the application of pressure through a water hammer, which is above the specification.

<Examples of pressure reduction measures>

- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- b) Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 8. Design the system, so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

Operate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

[Series PF2A7 H]

10. Sudden increase in flow rate may destroy the flow sensor. Ensure to open/close the flow control valve not to exceed the maximum flow rate measurement values.

Design and Selection

≜Caution

1. Data from the flow switch is stored even after the power supply is turned off.

The input data is stored in EEPROM so that the data will not be lost after the flow switch is turned off. (The data can be rewritten for up to one million times, and stored for up to 20 years.)

2. Accumulated flow rate is reset when it is turned OFF.

Only the PF2A7 $\Box\Box$ H series (for air) will maintain, its accumulated flow rate value, even though the power supply is cut.

Mounting

⚠Warning

1. Mount the switch using the proper tightening torque.

When the switch is tightened beyond the specified tightening torque, it may be damaged. On the other hand, tightening below the specified tightening torque may cause the installation screws to loosen during operation.

Thread	Tightening torque N·m	Thread	Tightening torque N·m
Rc 1/8	7 to 9	Rc 3/4	28 to 30
Rc 1/4	12 to 14	Rc 1	36 to 38
Rc 3/8	22 to 24	Rc 1, 1/2	48 to 50
Rc 1/2	28 to 30	Rc 2	48 to 50

2. Apply a wrench only to the metal part of the piping when installing the flow switch onto the system piping.

Do not apply the wrench to any part other than the piping attachment or the switch may be damaged.

3. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

4. Remove dirt and dust from inside of the piping by means of air blow, before attaching to the switch.

5. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490 m/s^2) while handling. Although the external body of the switch (switch case) may not be damaged, the switch inside could be damaged and cause a malfunction.

6. Hold the body of the switch when handling.

The tensile strength of the cord is 49N and applying a greater pulling force than this can cause a malfunction. When handling, hold the body of the switch.

7. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

8. Avoid the mounting orientation with the bottom of the body facing up.

The switch can be mounted in any way such as vertically or horizontally, however, avoid the mounting orientation with the bracket on the bottom of the body facing upward.





Be sure to read before handling. Refer to page 37 for safety instructions.

Mounting

[For air]

9. Never mount a switch in a place that will be used as a step stool during piping.

Damage may occur if an excessive load is applied to the switch.

10. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

[For water]

11. Never mount a switch in a place that will be used as a step stool during piping.

Damage may occur if an excessive load is applied to the switch. Especially when the switch supports the piping, do not apply a load of $15N \cdot m$ or more to the metal part of the switch.

12. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

When used with the downstream side open, be careful of the cavitation that is prone to occur.

Wiring

≜Warning

- 1. Verify the colour and the terminal number when wiring. Incorrect wiring can cause the switch to be damaged and malfunction. Verify the colour and the terminal number in the instruction manual when wiring.
- **2.** Avoid repeatedly bending or stretching of the lead wire. Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.
- 3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, and avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these lines.

5. Do not allow a load to short circuit.

Although a switch indicates excess current error if a load is short circuited, all incorrect wiring connections such as power supply polarity cannot be protected. Take precautions to avoid incorrect wiring. Usage

A Warning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

Operating Environment

A Warning

- **1. Never use in the presence of explosive gases.** The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.
- 2. Mount the switch in a locations where there is no vibration greater than 98 m/s² or impact greater than 490 m/s².
- 3. Do not use in an area where surges are generated.

When there are units that generate a large amount of surge in the area around a pressure switch, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switch's internal circuitry. Avoid sources of surge generation and crossed lines.

4. Switches are not equipped with surge protection against lightning.

The flow switches are CE compliant, however they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to the system components as necessary.

5. Avoid using the switch in an environment where the likelihood of splashing or spraying of liquids exists.

The switches are dustproof and splashproof, however avoid using in an environment where the likelihood of heavy splashing or spraying of liquids exists. Since the display unit of the remote type switches featured here is not dust or splashproof, the use in an environment where liquid splashing or spraying exists must be avoided.

[For air]

6. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperature range is 0° to 50° C. Take measures to prevent the fluid from freezing when it is below 5° C, since this may damage the switch and lead to a malfunction. The installation of an air dryer is recommended for eliminating condensation and moisture. Never use the switch in an environment where there are drastic temperature changes even when these temperatures are within the specification.

[For water]

7. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperatures range for the switch is 0 to 50° C (and 0 to 90° C for high temperature fluid). Take measures to prevent the fluid from freezing when it is below 5° C, since this may cause damage to the switch and lead to a malfunction. Never use the switch in an environment where there are drastic temperature changes even when these temperatures fall within the specified temperature range.





Be sure to read before handling. Refer to page 37 for safety instructions.

Maintenance

AWarning

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause a possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction, and verify the operation of the switch and interlock function on a regular basis.

3. Do not disassemble or perform any conversion work on flow switches.

Measured Fluid

AWarning

1. Check regulators and flow adjustment valves before introducing the fluid.

If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.

- [For air]
- 2. The fluids that the switch can measure accurately are nitrogen and dry air.

Please note that accuracy cannot be guaranteed when other fluids are used.

- **3. Never use inflammable fluids.** The flow velocity sensor heats up to approximately 150°C.
- 4. Install a filter or mist separator on the upstream side when there is a possibility of condensate and foreign matter being mixed in with the fluid. The rectifying device built into the switch will be clogged up and accurate measurement will no longer be possible.

[For water]

5. The fluid that the switch can measure accurately is water. Also, combination of equal parts water/ethylene glycol (50/50%) can be used if its temperature is high. Please note that accuracy cannot be guaranteed when other fluids are used.

Detection principle of digital flow switch for air

A heated thermistor is installed in the passage, and fluid absorbs heat from the thermistor as it is introduced to the passage. The thermistor's resistance value increases as it loses heat. Since the resistance value increase ratio has a uniform relationship to the fluid velocity, the fluid velocity can be detected by measuring the resistance value. To further compensate the fluid and ambient temperature, the temperature sensor is also built into the switch to allow stable measurement within the operating temperature range.



Measured Fluid

- 6. Never use inflammable fluids.
- 7. Install a filter on the inlet side when there is a possibility of condensation and foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible.

Others

AWarning

- 1. After the power is turned on, the switch's output remains off while a message is displayed. Therefore, start the measurement after a value is displayed.
- **2. Perform settings after stopping control systems.** When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings.
- 3. Do not apply excessive rotational force to the display unit.

The integrated type display unit can rotate 360°. Rotation is controlled by the stopper; however, the stopper may be damaged if the display unit is turned with excessive force.

[For air]

4. Be certain to turn on the power supply when the flow rate is at zero.

Allow an interval of 10 minutes after turning on the power, as there are some changes in the display.

5. Flow rate unit

The switch measures at mass flow rates without being influenced by temperature and pressure. The switches use ℓ /min as the flow rate indicator unit, in which the volumetric flow is substituted for mass flow at 0°C and 101.3 kPa (nor). The volumetric flow rate at 20°C, 101.3 kPa, and 65%RH (ANR) can be displayed with the high flow rate type switches for air.

Detection principle of digital flow switch for water

When an elongated object (vortex generator) is placed in the flow, reciprocal vortexes are generated on the downstream side. These vortexes are stable under certain conditions, and their frequency is proportional to the flow velocity, resulting the following formula.

f = k x v

f: Frequency of vortex v: Flow velocity k: Proportional constant (determined by the vortex generator's dimensions and shape). Therefore, the flow rate can be measured by detecting this frequency.



Contact SMC regarding the specifications for clean environment.





Be sure to read before handling. Refer to page 37 for safety instructions.

Set Flow Rate Range and Rated Flow Range

A Caution

Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller.

The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside of the rated flow range, however, the specification is not be guaranteed.

<For Air/PF2A>

Canaan	Flow rate range						
Sensor	1 @min 5 @min 10 @min 20 @min	50 <i>l</i> /min 100 <i>l</i>	⊄/min 200 ℓ /min	500 ℓ /min			
PF2A510	1 ℓ/min 0.5 ℓ/min						
PF2A550	5 ¢/min 2.5 ¢/min	50 ℓ/min 52.5 ℓ/min					
PF2A511	10 ℓ/min 5 ℓ/min		100 <i>l</i> /min 105 <i>l</i> /min				
PF2A521	20 <i>t/</i> min 10 <i>t/</i> min		200 ℓ/min 210 ℓ/mir	n			
PF2A551	50 25 <i>(</i> /min	0 // min		500 ℓ/min 525 ℓ/min			

<For Water/PF2W>

Concer	Flow rate range								
Sensor	0.5 <i>(l</i> /min	2 ℓ/min 5 ℓ	/min 10 <i>e</i>	/min 20 <i>l</i> /	/min 40 a	//min 100 /	/min		
PF2W504 PF2W504T	0.5 <i>e</i> /min	4	¢/min .5 ¢/min						
PF2W520 PF2W520T	0.35 #min 2 //n 1.7 //min	nin en en e		16 //mi 17 //	n Imin	1 1 1 1 1 1 1 1 1 1 1 1	 		
PF2W540 PF2W540T		5 / /min 3.5 / /min				40 ℓ/min 45 ℓ/min			
PF2W511		7	10 &/min &/min				100 <i>ℓ</i> /min 110 <i>ℓ</i> /min		

Rated flow range of sensor Set flow rate range of sensor

SMC

Be sure to read before handling. Refer to page 37 for safety instructions.

4-channel Flow Monitor

Handling

Warning

- 1. Do not drop, bump, or apply excessive impacts (980 m/s²) while handling. Although the body of the flow monitor case may not be damaged, the inside of the flow monitor could be damaged and lead to a malfunction.
- 2. The tensile strength of the power supply/output connection cable is 50N and the sensor lead wire with a connector is 25N. Applying a greater pulling force than the applicable specified tensile strength to either of these components can lead to a malfunction. When handling, hold the body of the controller.

Connection

Warning

- 1. Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output. Connections should be done while the power is turned off.
- 2. Do not attempt to insert or pull the flow rate sensor or its connector when the power is on. Switch output may malfunction.
- 3. Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these other lines.
- 4. If a commercial switching power supply is used, make sure that the F.G. terminal is grounded.

Operating Environment

A Warning

- 1. Our 4-channel flow monitor is CE marked, however, it is not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- 2. Our 4-channel flow monitor does not have an explosion proof rating. Never use pressure sensors in the presence of inflammable or explosive gases.
- 3. Enclosure "IP65" applies only to the front face of the panel when mounting. Do not use in an environment where oil splashing or spraying are anticipated.

Mounting

A Caution

The front face of the panel mount conforms to IP65, however there is a possibility of liquid infiltration if the panel mount adapter is not installed securely and properly. Securely fix the adapter with screws as shown below.



Tighten screws 1/4 to 1/2 turn after the heads are flush with the panel.



}SNC

Wiring

Caution

1. Connecting sensor cable and connector (ZS-28-CA-

- Cut the sensor cable as shown below.
- Insert each lead wire into the corresponding connector number by following the chart provided below.

20 mm or more	Connector no.	Cable wire colou
	1	Brown (DC+)
	2	Not used
	3	Blue (DC–)
	4	White (IN: 1 to 5

- Make sure that the numbers on the connector and the wire colours match. After verifying that the wires are fully inserted, temporarily hold A down by hand.
- Using pliers, press the center of A straight down.
- Note that that connector cannot be taken apart for reuse once it is crimped. Use a new sensor connector if wiring or cable insertion is done incorrectly.



- 2. Inserting/Detaching of sensor connector, power supply/output connector
- Insert each connector straightforwardly until it clicks and locks onto the body.
- To remove the connector, pull it straight out while pushing the lever with your thumb.







Digital Flow Switch for CE UK ROHS **De-ionised Water and Chemicals**

Series PF2D



A single controller can monitor the flow rate of 4 different sensors.



4-channel Flow Monitor Series PF2D200

The PF2D200 series 4-channel flow monitor is to be discontinued as of December 2022. The PSE200A series 3-screen display multi-channel digital sensor monitor is available as a substitute; however, the product specifications differ. Please contact your local sales representative for further details.

Dust generation of 3 particles/cc or less (average number)

New PFA

Tube

Super PFA

Karman vortex eliminates moving parts and allows low dust generation.

Three types of flow range 0.4 to 4 *l*/min (PF2D504)

1.8 to 20 *l*/min (PF2D520) 4.0 to 40 *l*/min (PF2D540)

> Swept flow characteristics Tapered side seal minimizes dead volume to reduce accumulation of liquid pool.

Particle characteristics (reference)



The data was obtained by performing an actual 10 minutes' supersonic cleaning using an average 16 $M\Omega$ cm of de-ionised water at class 10000 clean room (1 ℓ/min flow rate).

The diameter of the measured particles ranges from 0.1 to 0.5 $\mu m.$ The flow rate used during measuring is 100 cc/min.



Swept flow characteristics (reference)



Fill the flow path with sulfuric acid and leave it for 30 After disposing the sulfuric acid. flush the flow path out with de-ionised water and measure the resistance rate of the fluid that is discharged from the downstream side. A quick recovery time



For De-ionised Water and Chemicals

SMC FLOW 0120520-13

RoHS

Digital Flow Switch Series **PF2D**

How to Order

Remote Type Sensor Unit	F2	D	5 2	0-1	3			_
FI	ow r	ate ra	inge 🖕				Option (Refer	to page 55.)
	04	0.4 to	4 ℓ/min				Nil	None
	20	1.8 to 2	20 <i>(</i> /min				C e-con co	nnector x 1 pc.
	40	4 to 4	0 ℓ/min				The cable and connu	ector are shipped
		F	Port siz	ze: (inch)		Outp	ut specification	
	-	11 :	3/8	PF2D504		Symbol	Specification	Applicable display unit (monitor) model
	-	13	1/2	PF2D520		Nil	Output for display unit	Series PF2D300
	-	19 :	3/4	PF2D540		1	Output for display unit + analogue output (1 to 5 V	Series PF2D200/300
Specifications for Sensor	Un	it				2	Output for display unit + analogue output (4 to 20 mA) Series PF2D300

Model			PF2D504	PF2D520	PF2D540				
Mea	sured fluid		Liquid not to corrode nor er	ode de-ionised water and/or PFA. Visc	osity: 3mPa·s (3cP) or less				
Dete	ection style	!	•	Karman vortex					
Rate	d flow rang	ge	0.4 to 4 <i>t</i> /min	1.8 to 20 //min ^{Note 1)}	4 to 40 ℓ/min				
Ope	rating press	sure range Note 2)	0 to 1	0 to 0.6 MPa					
Proc	of pressure	Note 3)	1.5 N	ЛРа	0.9 MPa				
Ope	rating fluid	temperature		0 to 90°C					
Acc	uracy Note 4)		±2.5% F.S. (at 25°C water)					
Rep	eatability			±1% F.S. (at 25°C water)					
Tem	perature cl	haracteristics	±5'	% F.S. or less (0 to 50°C, based on 25°	°C)				
		Pulse output	Pulse output, N cl	nannel, open drain, output for display u	nit PF2D 300/301				
		i uise output	(Specifications: Maxim	um load current of 10 mA; Maximum a	pplied voltage of 30 V)				
Outp	out			Voltage output Note 5) 1 to 5 V					
specifications		Analogue	Linearity: $\pm 2\%$ F.S. or less, allowable load resistance: 100 k Ω or more						
		output	Current output Note 6) 4 to 20 mA						
			Linearity: ±2% F.S.or less, allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC						
Pow	er supply v	voltage	12 to 24 VDC (ripple ±10% or less)						
Curr	ent consul	nption	20 mA or less (without load)						
ntal e	Enclosur	e	IP65						
tanc	Operating	temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C in stock (with no condensation and freezing)						
viro	Voltage r	esistance	1000 VAC for 1 min. between external terminals and case						
Ë ,	Insulation	n resistance	50 M Ω or more (at 500 VDC measured via Megohmmeter) between external terminals and case						
Stan	dards		CE/UKCA marking, RoHS						
Lead	d wire			Cabtire cord, 4 cores ø3.5, 3 m					
Weight			140 g (withou	it lead wire)	225 g (without lead wire)				
Port size			3/8 inch tube 1/2 inch tube 3/4 inch tube						
Wet	ted materia	I	Body: N	lew PFA, Sensor: New PFA, Tube: Sup	per PFA				
Note 1) Note 2) Note 3) Note 4) Note 5)	1.6 to 20 <i>l</i> /mi The operating 1.5 times of t The system a When the vo	n (0.1 MPa) with visco g pressure range drops he maximum operatin accuracy when combin ltage output is selecte	sity of 1 mPa⋅s (1 cP) or less s according to the fluid temperature. See attache g pressure and varying with fluid temperature. ned with PF2D30□. d.	ed graph.	PF2D 504/520-				

SMC

Note 6) When the current output is selected

Note 7) The sensor unit conforms to the CE/UKCA marking.
 Note 8) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smc.eu).



For De-ionised Water and Chemicals Digital Flow Switch Series PF2D



Specifications for Display Unit

Mode	el		PF2D300/301					
Flow I	ate measurement range Note 1)	0.25 to 4.5 ℓ/min	1.3 to 21.0 //min	2.5 to 45 ℓ/min				
Set f	low rate range Note 1)	0.25 to 4.5 ℓ/min	1.3 to 21.0 //min	2.5 to 45 ℓ/min				
Minii	num set unit Note 1)	0.05 ℓ/min	0.1 <i>l</i> /min	0.5 ℓ/min				
Accum value (ulated pulse flow rate exchange Pulse width: 50ms) ^{Note 1)}	0.05 <i>l</i> /pulse	0.1 <i>d</i> /pulse	0.5 ℓ/pulse				
Not	e 2) Real-time flow rate		ℓ/min, gal (US)/min	·				
units	Accumulated flow	<i>ℓ</i> , gal (US)						
Accu	mulated flow range Note)		0 to 999999 l					
Accu	racy Note 3)		±2.5% F.S.					
Repe	atability		±0.5% F.S.					
Tem	perature characteristics	±	1% F.S. or less (15 to 35°C, based on 25° ±2% F.S. or less (0 to 50°C, based on 25°	°C) C)				
Curre	ent consumption (No load)		60 mA or less					
Weig	ht	45 g						
Note 4) cifications	Switch output	NPN open collector (PF2D300)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (with Maximum applied voltage: 30 V 2 outputs	load current of 80 mA)				
Output spe		PNP open collector (PF2D301)	Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (w 2 outputs	ith load current of 80 mA)				
0	Accumulated pulse output	NPN open o	collector or PNP open collector (same as s	switch output)				
	Enclosure		IP40					
al	Operating temperature range	Operating: 0 to 50	0°C, Stored: –25 to 85°C (with no condens	ation and freezing)				
nen	Voltage resistance	1000 \	AC for 1 min. between external terminal a	and case				
onr ista	Insulation resistance	50 MΩ or more (at 500 V	DC measured via Megohmmeter) between	external terminal and case				
res	Vibration resistance	10 to 500 Hz with a 1.5 mm amplitude	e or 98 m/s ² acceleration in each X, Y, Z d	irection for 2 hrs., whichever is smaller.				
ш	Impact resistance	4	90 m/s ² to X, Y, Z directions 3 times for ea	ach				
	Noise resistance	1000 Vp-p, Pulse width: 1 μs, Rise time: 1 ns						
Indic	ator light		3-digits 7-segment LED					
Statu	is LED's	0	N: when light is on, OUT1: Green; OUT2:	Red				
Powe	er supply voltage		12 to 24 VDC (ripple ±10% or less)					
Resp	onse time		1sec. or less					
Hyst	eresis	Hysteresis mode: adjustab	e (can be set from 0) Window comparato	r mode Note 5): fixed (3 digits)				

Note 1) The value varies depending on set flow range Note 2) For digital flow switch with unit switching function. (Fixed SI unit [//min or /] will be set for switch types without the unit switching function.) Note 3) The system accuracy when combined with PF2D5

	1	2	3	4
Output 1	Switch output	Switch output	Accumulated pulse output	Accumulated pulse output
Output 2	Switch output	Accumulated pulse output	Switch output	Accumulated pulse output

Note 5) Window comparator mode: Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 6) The display unit conforms to the CE/UKCA mark. Note) Accumulated flow rate is reset when the power supply turns OFF.





Specifications

M	odel	1	PF2D200/201						
A	oplic	cable flow rate sensor	PF2D504-□-1	PF2D520-□-1	PF2D540-□-1				
FI	ow ra	ate measurement range Note 1)	0.25 to 4.50 <i>l</i> /min	1.3 to 21.0 ℓ/min	2.5 to 45.0 ℓ/min				
Se	et flo	ow rate range Note 1)	0.25 to 4.50 <i>l</i> /min	1.3 to 21.0 ℓ/min	2.5 to 45.0 ℓ/min				
Μ	inim	num set unit Note 1)	0.05 ℓ/min	0.1 <i>l</i> /min	0.5 ℓ/min				
Ac va	cum lue (l	nulated pulse flow rate exchange Pulse width: 50ms) Note 1)	0.05 <i>l</i> /pulse	0.1 <i>l</i> /pulse	0.5 ℓ/pulse				
		Note 1) Real-time flow rate	÷	ℓ/min, gal(US)/min					
Di	spla	Accumulated flow	l, gal(US)						
Α	ccun	mulated flow range Note 1)	0 to 999999 ℓ, 0 to 999999 gal(US)						
P	ower	r supply voltage	24 VDC (rippl	e 10% or less) (With power supply pol	arity protection)				
C	urre	nt consumption	55 mA or less	(Not including the current consumptio	n of the sensor)				
P	ower	r supply voltage for sensor		Same as [Power supply voltage]					
Po	wer	supply current for sensor Note 2)	Max. 110 mA (However	, the total current for the 4 inputs is 44	0 mA maximum or less.)				
Se	enso	or input	1 tc	5 VDC (Input impedance: Approx. 80	юк)				
		No. of inputs		4 inputs					
		Input protection		Excess voltage protection					
Note 3)	S	Switch output (Real-time switch output,	NPN open collector (PF2D20	Maximum load current: 80 m. 0) Internal voltage drop: 1 V or I Maximum applied voltage: 30	A ess (with load current of 80 mA) V				
	on ation	output)	PNP open collector (PF2D20	1) Maximum load current: 80 m. Internal voltage drop: 1 V or I	A ess (with load current of 80 mA)				
out	sific	Accumulated pulse output	NPN open collector or PNP open collector (same as switch output)						
utc	bed	No. of outputs		4 outputs (1 output per 1 sensor input)					
0	S	Output protection	Short circuit protection						
H	ystei	resis	Hysteresis mode: Variable	Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits)					
R	espo	onse time Note 4)		1s or less					
A	ccura	racy Note 4)	5% F.S.						
R	epea	atability Note 4)	3% F.S.						
Te	empe	erature characteristics	2	% F.S. or less (0 to 50C, based on 25	SC)				
Di	spla	ay method	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)						
St	atus	s LED's	III.	iminates when output is ON OUT1: I	Red				
	En	closure	IP	65 for the front face only, the rest is IF	40.				
Ce	Ор	perating temperature range	Operating: 0 to 500	C, Stored: -10 to 60C (with no freezing	g and condensation)				
star	Ор	perating humidity range	Operating	g or Stored: 35 to 85%RH (with no con	densation)				
sis	Vib	bration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98	m/s ² acceleration, in each X, Y, Z direction for	or 2 hrs., whichever is smaller. (de-energised)				
ž	Im	pact resistance	980 m/s ²	in X, Y, Z directions 3 times each (de-	energised)				
	No	bise resistance	5	00 Vp-p, Pulse width 1 s, Rise time 1	ns				
C	onne	ection	Power supply / Output cor	Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)					
Μ	ateri	ial	Housi	ng: PBT, Display: PET, Backside rubb	er: CR				
Weight			60 g (Exce	ept for any accessories that are shippe	d together.)				

Note 1) Fixed SI unit [//min or /] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF. Note 2) If Vcc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged.

Note 3) Switch output and accumulated pulse output can be selected during initial setting. Note 4) The system accuracy when combined with an applicable flow sensor.

Note 5) This product conforms to the CE/UKCA mark.

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Flow Characteristics (Pressure Characteristics)

Construction



PF2D540



Parts list			
Number	Parts	Material	
1	Body	New PFA	
2	Sensor	New PFA	
3	Tube	Super PFA	
4	Housing A	PPS	
5	Housing B	PPS	
6	Housing C	PPS	
7	Bushing	POM	
8	Сар	PPS	
9	Gasket	FKM	
10	O-ring	FKM	
11	Thread	Stainless steel 304	
12	Lead wire	PVC	



Series **PF2D**

Dimensions: Remote Type Sensor Unit



SMC

4 (In case of PF2D504) 20 (In case of PF2D520) 40 (In case of PF2D540)

0 0.4 1.8 4

Flow rate [*l*/min]

Dimensions: Remote Type Display Unit

PF2D30⁹-A Panel mounting type





View A 41.8

40

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4





Internal circuits and wiring examples

1 to 8 are the terminal numbers.



* Do not connect the white wire of the sensor to 3 of the display unit.

Terminal block numbers









Series **PF2D**

Dimensions: Remote Type Display Unit for De-ionised Water and Chemicals (4-channel Controller)

PF2D200/201





Front protective cover + Panel mounting









Dimensions: Remote Type Display Unit for De-ionised Water and Chemicals (4-channel Controller)







Internal circuits and wiring examples PF2D200



PF2D201

Series **PF2D**

Description

Remote Type/Display Unit PF2D300, 301



RESET button (\blacktriangle + \blacktriangledown button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LED display/Red	Displays the measured flow rate, each setting condition, and error code.
2	Output (OUT1) display/Green	Displays the output condition of OUT1. Illuminates when turned ON.
3	Output (OUT2) display/Red	Displays the output condition of OUT2. Illuminates when turned ON.
4	UP button (button)	Use to change the mode or to increase the set value.
(5)	SET button (button)	Use this button to set the value or the set mode.
6	DOWN button (▼ button)	Use to change the mode or decrease the set value.

4-channel Flow Monitor (Remote type/Display unit) PF2D200, 201



1	LED display/Orange	Displays the measured flow rate, each setting condition, and error code.
2	Switch output display/Red	Displays the output condition of OUT1 (CH1 to 4). Lights up when turned ON.
3	Unit display/Orange	Illuminates the selected unit. Use after putting the unit label other than $\ell/min,\ell.$
4	Channel display/Red	Displays the selected channel.
(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button	Use this button to set the value or the set mode.
\bigcirc	DOWN button (▼ button)	Use to change the mode or decrease the set value.

Functions/PF2D

Refer to the "Instruction Manual" for information on setting and operating.

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated. The accumulated flow rate is reset when the power supply turns OFF.

Unit switching

Display	Real-time flow rate	Accumulated flow
U_ 1	ℓ/min	l
5-8	GPM	gal (US)

GPM = gal (US)/min

Note) Fixed SI unit (t/min, t, m³ or m³x10) will be set for the type without the unit switching function.

Flow rate measuring unit confirmation

This function allows to confirm the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Error correction

For PF2D300/301

LED display	Contents	Solution
Er (A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.
5-3	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.
ጀታዣ	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.

For PF2D200/201

LED display	Contents	Solution	
Er l	Over current is flowing to the load of a switch output.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
ErO	Internal data error.		
Er7	Internal data error.	Contact SMC.	
EriO	Internal data error.		
ErS	Internal data error.	Shut off the power supply	
Erb	Internal data error.	and then reset the switch.	
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Key lock

This function prevents incorrect operations such as changing the set value accidentally.

Output types

Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) Refer to the specifications of display unit for the flow rate value per pulse.

Accumulation clearance

This is to clear the accumulated value.



Functions

Copy function (PF2D200, 201 only)

Information to be copied is:

- ① Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- (4) Output method
- **5** Output mode
- 6 Flow rate value

Peak hold, Bottom hold display function (PF2D200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting.

Channel select function (PF2D200, 201 only)

Every pushing the \triangle button, channel selection "1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1..." is available. The flow rate measurement of each selected channel is shown in the display unit.

Channel scan function (PF2D200, 201 only)

Changes displaying the channel shown every about 2 seconds and its detected flow rate.

Option

When only optional parts are required, order with the part numbers listed below.

e-con connector





In addition to the connector shown above, those listed below (female contact) can be connected.

Manufacturer	Model		
Sumitomo 3M Limited	37104-3101-000FL		
Tyco Electronics AMP K.K.	1-1473562-4		
OMRON Corp.	XN2A-1430		

Panel mounting

Pin no.	Description	Note
ZS-22-E	Panel mounting adapter A, B	With mounting bracket



Part no.	Description	Note
ZS-26-B	Panel mounting adapter	With waterproof seal, mounting screw
ZS-26-C	Front protective cover + Panel mounting adapter	With waterproof seal, mounting screw



Applicable Fluid

Compatibility checklist: Between the digital flow switch material for de-ionised water and chemicals and the fluid selected.

Flu	id	Compatibility
Acetone		0
Ammonium hydroxide		0
Isobutyl alcohol		×
Isopropyl alcohol		0
Hydrochloric acid		0
Ozone		×
Hydrogen peroxide	Concentration 50% or less 50°C or less	0
Ethyl acetate		0
Butyl acetate		0
Nitric acid (except fuming nitric acid)	Concentration 10% or less	0
De-ionised water		0
Sodium hydroxide		×
Ultra de-ionised water		0
Toluene		0
Hydrofluoric acid	Concentration 50% or less	0
Sulfuric acid (except fuming sulfuric acid)	Concentration 20% or less	0
Phosphoric acid	Concentration 30% or less	0

Note 1) The material and fluid compatibility check list provides reference values as a guide only.

Note 2) It is possible that some fluids are permeable depending on the type of fluid, its density and temperature. Any permeated fluid may affect the products life

Thus, when using these fluid types, verify the fluid in advance by testing it,	(
prior to making a decision to use it.	Table symbols $_$: Can be u
F	: Can be u
Compatibility is indicated for fluid temperatures at 90°C or less.	certain c

· The product does not have an explosion proof construction. Be sure to take measures to prevent the area around the product from becoming filled with an explosive gas, when using an explosive fluid.

used used under conditions × : Cannot be used



Be sure to read before handling.

Design and Selection

A Warning

1. Operate the switch only within the specified voltage.

Use of the switch outside of the specified voltage range can cause not only a malfunction and damage to the switch, but it can also cause electrocution and fire.

2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

3. Do not use a load that generates a surge voltage.

Although the circuit at the output side of the switch is surge protected, damage may still occur if a voltage surge is applied repeatedly. When a load which generates a surge, such as from a relay or solenoid valve is directly driven, use a switch with a built-in surge absorbing element.

4. Be sure to verify the applicable fluid.

The switches do not have an explosion proof rating. To prevent possible fire hazard, do not use with flammable gases or fluids.

5. Monitor the internal voltage drop of the switch. When operating below the specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _	Internal voltage	>	Minimum operating	
voltage	drop of switch		voltage of load	

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Especially avoid the application of pressure through a water hammer, which is above the specification.

<Examples of pressure reduction measures>

- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- b) Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 7. Design the system so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

8. Operate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

9. Never use inflammable fluids and/or permeable fluids.

They may cause a fire, an explosion or corrosion.

 $\ast \mbox{Refer}$ to the MSDA (material safety data sheet) when using chemicals.

Design and Selection

1. Data from the flow switch is stored even after the power supply is off.

The input data is stored in EEPROM so that the data will not be lost after the flow switch is turned off. (The data can be rewritten for up to one million times, and stored for up to 20 years.)

2. Accumulated flow rate is reset when it is turned OFF.

Mounting

∕∆Warning

1. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

2. Remove dirt and dust from inside of the piping by means of air blow, before attaching to the switch.

3. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490 m/s²) while handling. Although the external body of a switch (switch case) may not be damaged, the switch inside could be damaged and cause a malfunction.

4. Hold the body of the switch when handling.

The tensile strength of the cord is 49N and applying a greater pulling force than this can cause a malfunction. When handling, hold the body of the switch.

5. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

- 6. Never mount a switch in a place that will be used as a step stool during piping.
- 7. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the inlet side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the outlet side of the switch.

When used with the outlet side open, be careful of the cavitation that is prone to occur.

Be sure to read before handling.

Wiring

AWarning

1. Verify the colour and the terminal number when wiring.

Incorrect wiring can cause the switch to be damaged and malfunction. Verify the colour and the terminal number in the instruction manual when wiring.

2. Avoid repeatedly bending or stretching of the lead wire.

Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.

3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these other lines.

5. Do not allow loads to short circuit.

Although a switch indicate excess current error if a load is short circuited, all incorrect wiring connections such as power supply polarity cannot be protected. Take precautions to avoid incorrect wiring.

Usage

A Warning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

Operating Environment

A Warning

- **1. Never use in the presence of explosive gases.** The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.
- 2. Mount the switch in a location where there is no vibration (Display: greater than 98 m/s², Sensor: 4.9 m/s² or less), or no impact greater than 490 m/s².
- 3. Do not use in an area where surges are gene-rated.

When there are units that generate a large amount of surge in the area around a pressure switch, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switch's internal circuitry. Avoid sources of surge generation and crossed lines.

4. Switches are not equipped with surge protec-tion against lightning.

The flow switches are CE compliant; however, they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to system components as necessary.

5. Avoid using the switch in an environment where the likelihood of splashing or spraying of liquids exists.

The switches are dustproof and splashproof; however, avoid using in an environment where the likelihood of heavy splashing or spraying of water and/or oil exist. Since the display unit of the remote type switches featured here is not dust or splash proof, the use in an environment where water and/or oil splashing or spraying exists must be avoided.

Maintenance

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause a possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction. Verify the operation of the switch and the interlock function on a regular basis.

- 3. Do not disassemble or perform any conversion work on flow switches.
- 4. The following should be observed during regular maintenance to avoid damage and loss due to chemicals.
 - a) Do not touch the remaining chemicals in piping and/or digital flow switch.
 - b) Check the name and the nature of chemicals used and treat them accordingly.



Be sure to read before handling.

Measured Fluid

AWarning

1. Check regulators and flow adjustment valves before introducing the fluid.

If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.

- 2. Be sure to take measures to prevent exposing the switch to inflammable and/or explosive gases when using inflammable fluid.
- 3. Install a filter on the inlet side when there is a possibility of condensation and foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible. Others

- 1. After the power is turned on, the switch's output remains off while a message is displayed. Therefore, start the measurement after a value is displayed.
- 2. Perform settings after stopping control systems.

When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings. Output turns OFF when the switch's initial setting and flow rate setting are preformed.

Set Flow Rate Range and Rated Flow Range

A Caution

Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller side.

The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside off the rated flow range, however, the specification is not be guaranteed.

Sensor		40 <i>(</i> /min			
	0.4 @min 1.8 @min	4 ℓ/min	10 <i>l</i> /min	20 ℓ/min	
PF2D504	0. 4 <i>(</i> /min 0.25 <i>(</i> /min	4 ℓ/min 4.5 ℓ/mi	n		
PF2D520	1.8 ℓ/min 1.3 ℓ/min			20 đ/min 21 đ/min	
PF2D540	2.5 <i>(</i> /min	4 ℓ/min			40 <i>l</i> /min 45 <i>l</i> /min

Rated flow range of sensor Set flow rate range of sensor

Be sure to read before handling.

4-channel Flow Monitor

Handling

Warning

- Do not drop, bump, or apply excessive impacts (980 m/s²) while handling. Although the body of the flow monitor case may not be damaged, the inside of the flow monitor could be damaged and lead to a malfunction.
- 2. The tensile strength of the power supply/output connection cable is 50N and the sensor lead wire with a connector is 25N. Applying a greater pulling force than the applicable specified tensile strength to either of these components can lead to a malfunction. When handling, hold the body of the controller.

Connection

AWarning

- 1. Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output. Connections should be done while the power is turned off.
- 2. Do not attempt to insert or pull the flow rate sensor or its connector when the power is on. Switch output may malfunction.
- 3. Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these other lines.
- 4. If a commercial switching power supply is used, make sure that the F.G. terminal is grounded.

Operating Environment

Warning

- 1. Our 4-channel flow monitor is CE marked, however it is not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- 2. Our 4-channel flow monitor does not have an explosion proof rating. Never use pressure sensors in the presence of inflammable or explosive gases.
- 3. Enclosure "IP65" applies only to the front face of the panel when mounting. Do not use in an environment where oil splashing or spraying are anticipated.

Mounting

A Caution

The front face of the panel mount conforms to IP65, however there is a possibility of liquid infiltration if the panel mount adapter is not installed securely and properly. Securely fix the adapter with screws as shown below.

Front protective cover + Panel mounting

Tighten screws 1/4 to 1/2 turn after the heads are flush with the panel.



BSMO

Wiring

A Caution

1. Connecting sensor cable and connector (ZS-28-CA-D)

- Cut the sensor cable as shown below.
- Insert each lead wire into the corresponding connector number by following the chart provided below.

20 m	m or I	more

Connector no.	Cable wire colour
1	Brown (DC+)
2	Not used
3	Blue (DC–)
4	White (IN: 1 to 5 V)

- Make sure that the numbers on the connector and the wire colours match. After verifying that the wires are fully inserted, temporarily hold A down by hand.
- Using pliers, press the center of A straight down.
- Note that that connector cannot be taken apart for reuse once it is crimped. Use a new sensor connector if wiring or cable insertion is done incorrectly.



- 2. Inserting/Detaching of sensor connector, power supply/output connector
- Insert each connector straightforwardly until it clicks and locks onto the body.
- To remove the connector, pull it straight out while pushing the lever with your thumb.





PF2D Series Specific Product Precautions 5

Be sure to read this before handling the products.

Return of Product

Marning

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.



A Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)¹⁾, and other safety regulations.

		Danger indicates a hazard with a high level of risk	1) ISC
⚠	Danger:	which, if not avoided, will result in death or serious injury.	ISC
\wedge	Warning:	Warning indicates a hazard with a medium level of risk	IEC
		injury.	ISC
\triangle	Caution:	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate binny.	etc

∧ Warning

- 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
- 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

0 4414: Pneumatic fluid power – General rules and safety requirements for systems and their components. 0 4413: Hydraulic fluid power – General rules and safety requirements for systems and their components. 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

D 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.



We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries. Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed

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