



# Operation Manual

## PRODUCT NAME

*E/P Regulator  
(CC-Link type)*

## MODEL/ Series/ Product Number

*ITV1000/2000/3000/2090-CC\* Series*

Install and operate the product only after reading the Operation Manual carefully and understanding its contents.

Specifically, read the safety instructions carefully.

Keep this operation manual available whenever necessary.

**SMC Corporation**

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# E/P Regulator Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

\*1) ISO 4414: Pneumatic fluid power -- General rules relating to systems.

ISO 4413: Hydraulic fluid power -- General rules relating to systems.

IEC 60204-1: Safety of machinery -- Electrical equipment of machines .(Part 1: General requirements)

ISO 10218-1992: Manipulating industrial robots -Safety.

etc.



## Caution

**Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.



## Warning

**Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



## Danger

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

## Warning

### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results.

The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product.

This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly.

The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.

2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.

3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.

2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.

3. An application which could have negative effects on people, property, or animals requiring special safety analysis.

4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.



# E/P Regulator Safety Instructions

## **Caution**

### **1. The product is provided for use in manufacturing industries.**

The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

## **Limited warranty and Disclaimer/Compliance Requirements**

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### **Limited warranty and Disclaimer**

#### **1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)**

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

#### **2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.**

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

#### **3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.**

##### **\*2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

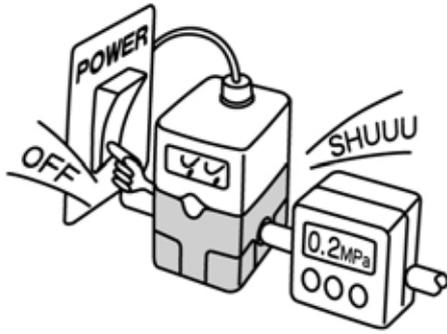
## **Compliance Requirements**

### **1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.**

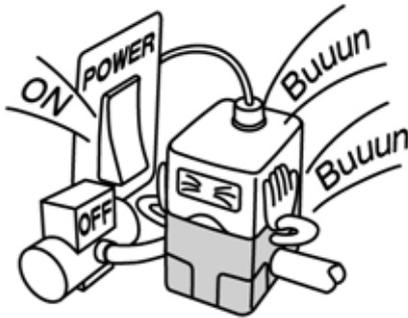
### **2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.**

## Handling precautions

### ! Caution

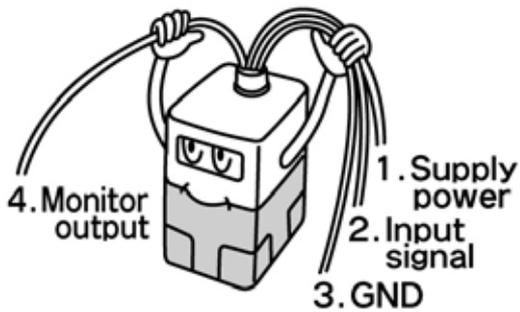


If the power supply to this product is turned off due to a power failure during normal operation, the output on the secondary side will be held and air will flow continuously.



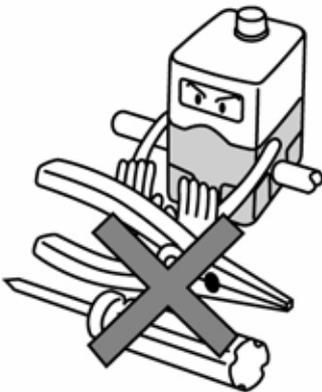
If supply pressure to this product is interrupted or shut off, while the power is still on, the internal solenoid valve will continue to operate and a humming noise will be generated.

Turn off the power supply when supply pressure is interrupted or shut off, since the life of the product may be shortened.



The optional cable connector is a 4 wire type.

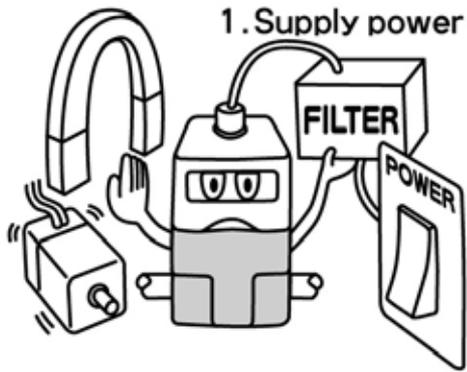
When the monitor output (switch output) is not being used, prevent the unused wires from touching the other wires, as a malfunction could occur.



This product is adjusted to specification at the time of shipment from the factory.

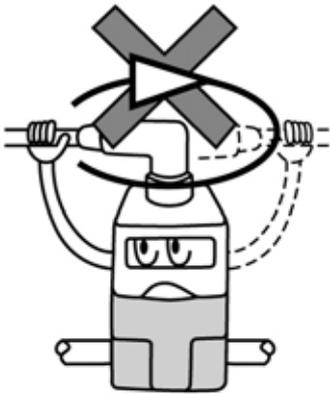
Avoid careless disassembly or removal of parts, as this can lead to malfunction.

## ! Caution



Take the following steps to avoid malfunction due to noise.

1. Install a line filter etc. to the AC power line to reduce / eliminate power supply noise.
2. Avoid malfunction due to noise by installing this product and its wiring away from strong electric fields, such as those of motors and power cables, etc.
3. Be sure to implement protective measures against load surge for inductive loads (solenoid valves, relays etc.).
4. Turn off the power supply before inserting or removing the connector.



Please note that the right angled cable connector does not rotate and is limited to only one entry direction.

# Wiring method and LED indication

## ! CAUTION

Proceed carefully, as incorrect wiring can cause damage.

Use a DC power supply with sufficient capacity and a low ripple.

Example: Class 2 voltage source. UL1310 compliant.

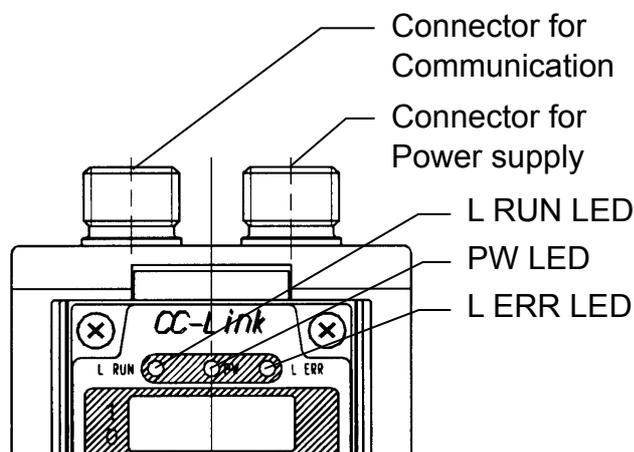
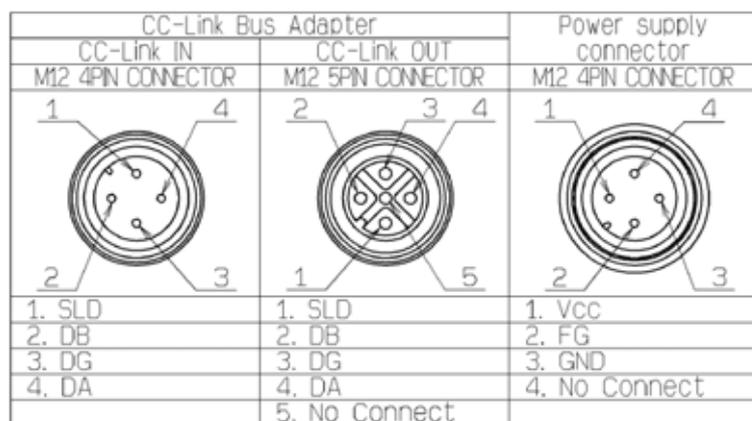
Turn off the power supply to remove and insert the connector.

Never rotate the right angled type connector as it is not designed to rotate.

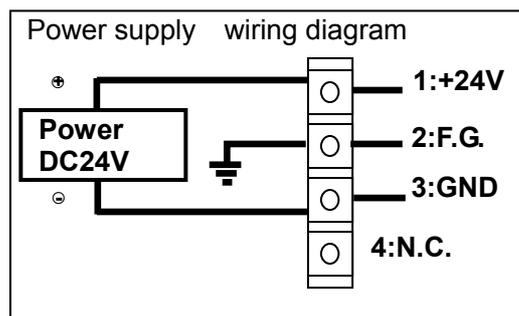
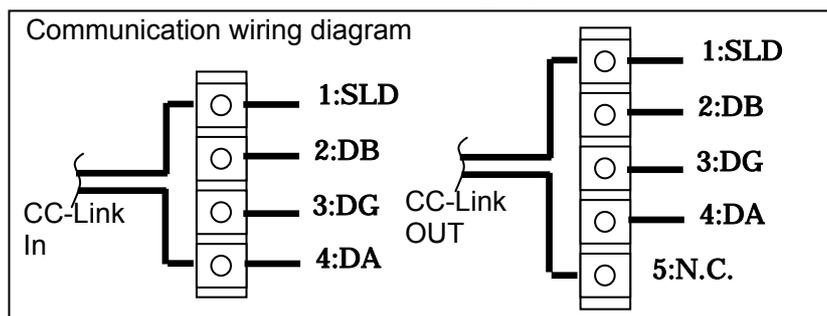
Attached bus adaptor is a part of the product. Please use it putting it on the connector for the communication.

For communication master (PLC), we recommend using a product for CC-Link communication with SELV circuit which is compliant to IEC 60950-1, electrical safety standard.

The communications cable recommends the use of our company PCA-1567720 (IN side) and PCA-1567717 (OUT side).



## ■ Connection to external equipment

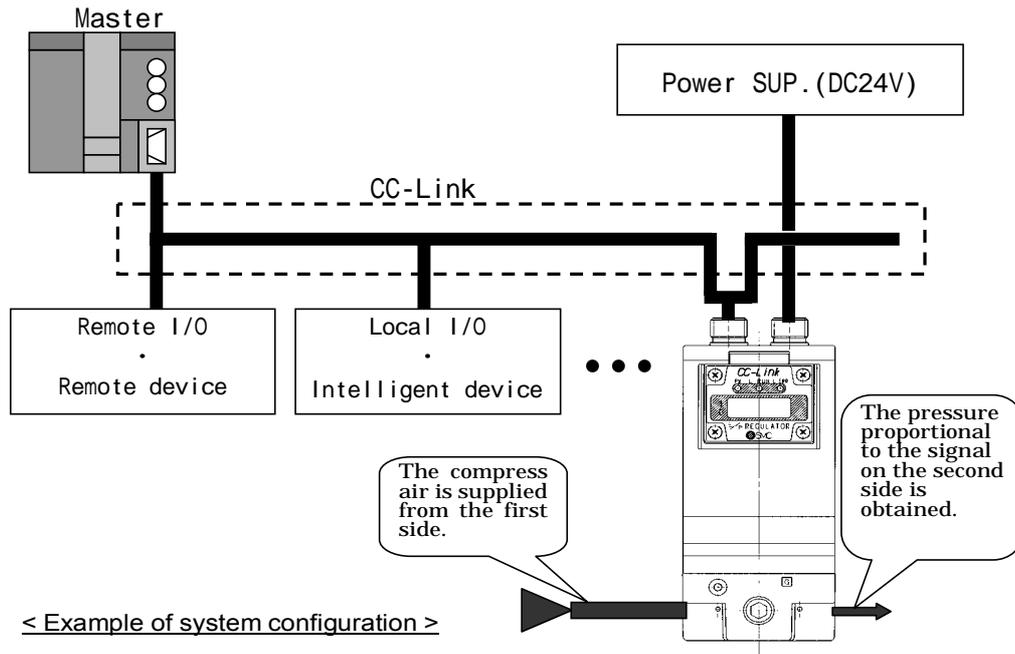


## ■ LED indication

Item	Turning ON	Turning OFF	Blinking
Power	Power ON	Power OFF	—
L RUN	Normal(Red)	Abnormal	—
L ERR	Communication error(Red) Switch setting error(Red)	Normal	The switch setting has changed at online.

## System configuration

This product is connected to the field bus (CC-Link) as a slave.



## Communication specification

Item	Specifications	Remarks
Field bus	CC-Link	Ver.1.10
Station type	Remote device	—
Device type	Analog I/O	Code: 04H
Occupied station number	1 station	Fixed
Baud rate <sup>Note</sup> (bps)	156k/625k/2.5M/5M/10M	Due to the dip switch
Node address	1 to 64	Due to the dip switch
Occupied area (Input/output data)	4 word / 4 word 32bit / 32bit	
Communication data resolution	12bit(4096 resolution)	
Pressure output condition at communication error	Zero clear/ Hold pressure	Due to the dip switch

Note) Baud rate relates to communication distance.

## Setting of dipswitch

### ! CAUTION

Turn off the power supply while setting the switch.

If there is foreign matter or water droplets around the switch cover, clean it off before opening the cover.

Refer to the drawing below for the setting at the time of shipment from the factory. Confirm the condition of switches before use and reset if necessary.

#### ■Setting procedure

Loosen the screws of the switch cover.

Open the cover from the bottom upwards.

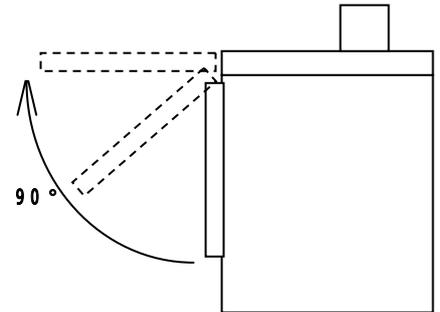
(See drawing)

Set switches according to the following procedure.

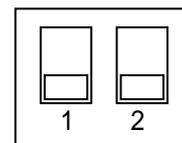
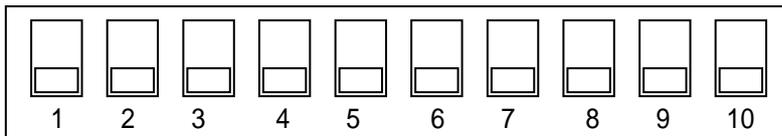
After setting the switch, tighten the switch cover

in the reverse order of the above procedure.

(Tightening torque 0.6 to 0.8Nm)

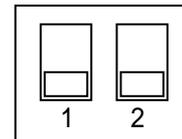
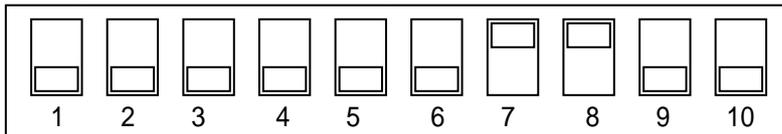


#### ■Dipswitch



SW40 SW20 SW10 SW08 SW04 SW02 SW01 BS4 BS2 BS1 Hold/Clear Terminating resistor

#### ■Setting at the time of shipment



Node address: 1 Baud rate: 10Mbps

Hold/Clear: Clear Terminating resistor: disable

#### ■Setting of node address

Node address	SW40	SW20	SW10	SW08	SW04	SW02	SW01
1	OFF	OFF	OFF	OFF	OFF	OFF	ON
2	OFF	OFF	OFF	OFF	OFF	ON	OFF
3	OFF	OFF	OFF	OFF	OFF	ON	ON
:	:	:	:	:	:	:	:
64	ON	ON	OFF	OFF	ON	OFF	OFF

■Setting of baud rate

Baud rate	BS4	BS2	BS1
0(156kbps)	OFF	OFF	OFF
1(625kbps)	OFF	OFF	ON
2(2.5Mbps)	OFF	ON	OFF
3(5.0Mbps)	OFF	ON	ON
4(10Mbps)	ON	OFF	OFF

■Setting of Hold/Clear

This switch is selected to hold or clear the output pressure, when the communication error due to disconnection.

Setting	Switch1	Function
Hold	ON	Hold the output pressure <sup>NOTE</sup>
Clear	OFF	Exhaust the output pressure

Note: The hold pressure is set depending on the communication data(RY00 ~ RY0F). When bit data (RY0F) is 1, hold pressure is set depending on the data of RY00-RY0B. When bit data (RY0F) is 0, it is set immediately before communication abnormality.

■Setting of terminating resistor

This switch is selected to terminating resistor enable or disable.

Setting	Switch2
Enable	ON
disable	OFF

## Pressure setting and output monitoring

Pressure setting can be done by sending input data using 12bit as F.S. to the electro-pneumatic regulator through the master PLC (e.g. entering a target value to the output word data area).

Set Date	0000h	0FFFh	$[(a / \text{F.S.}) \times 4095]_{\text{HEX}}$
Output pressure	0%×F.S.	100%×F.S.	a

EX.) To set pressure at 0.3MPa by ITV2030(for 0.5MPa type)

$$(0.3\text{MPa}/0.5\text{MPa}) \times 4095 = 2457 \text{ ( DEC ) } = 999 \text{ (HEX)}$$

Pressure of 0.3MPa is set by sending input data of “999” to the electro-pneumatic regulator through the master PLC.

## Communication data allocation

Bellow shows in the case of node address "1".

### Output area

#### Word data area

Remote register	Output word data
RWw0	b <sub>15</sub> ,b <sub>14</sub> ,...b <sub>1</sub> ,b <sub>0</sub>
RWw1	Unused
RWw2	Unused
RWw3	Unused

Output data occupies 4 words, but uses only the 1<sup>st</sup> word actually. The pressure is set by b<sub>15</sub>,...b<sub>1</sub>,b<sub>0</sub> data. (b<sub>11</sub>...b<sub>0</sub> cover 100%F.S.) The limit is 1332h, data of 120%, but the guaranteed accuracy is up to 100%F.S.

#### Bit data area

Remote output	Output bit data
RY00 to RY0B	Set value of holding pressure for error <sup>Note</sup>
RY0C,RY0D	Unused
RY0E	Banned for use
RY0F	0: RY00 to RY0B invalid data 1: RY00 to RY0B valid data
RY10 to RY1F	Invalid (area of system)

Note: 12bit of RY00 to RY0B (RY00:b<sub>0</sub>...RY0B:b<sub>11</sub>)

Data will become valid when the hold/clear switch is set to hold, and RY0F is "1". The maximum value 0FFFh of data is the pressure set for 100%F.S.

### Input area

#### Word data area

Remote register	Input word data
RWw0	b <sub>15</sub> ,b <sub>14</sub> ,...b <sub>1</sub> ,b <sub>0</sub>
RWr1	Unused
RWr2	Unused
RWr3	Unused

Input data occupies 4 words, but uses only the 1<sup>st</sup> word. The pressure is monitored by b<sub>15</sub>,...b<sub>1</sub>,b<sub>0</sub> data. (b<sub>11</sub>...b<sub>0</sub> cover 100%F.S.)

It might response to PLC a very high numerical value such as FFFFh in around outlet pressure 0. It is because of recognition that pressure is a minus side due to the erro, and this is not a failure. (The response data from 8000h to FFFFh shows a minus side.)

#### Bit data area

Remote input	Input bit data
RX00 to RX0F	Unused
RX10 to RX19	Invalid (area of system)
RX1A	Flag for error
RX1B	Remote READY
RX1C to RX1F	Invalid (area of system)

## Maintenance and inspection

- Turn off the power supply, stop the supplied air, exhaust the residual compressed air and verify the release of air before performing maintenance.
- Foreign matter caught in the inlet of piping or exhaust may interfere with normal operation. Periodic cleaning is necessary.
- Do not use solvents such as benzene, thinner etc. to clean the product including the switch cover. Use a soft cloth to remove stains.

Refer to the SMC website (URL <http://www.smcworld.com>) for more information about troubleshooting.

This operation manual refers to all standard types and is partially applicable to special models.

Revision history
A: P10 Addition note

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.  
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