High Precision Type Electric Slide Table/ Ball Screw Drive





Battery-less absolute encoder compatible

Step motor controller JXC Series Battery-less absolute type (Step motor 24 VDC)

Ether CAT	EtherNet/IP direct input type	PROFIT [©] Nátř direct input type	Device Net direct input type	IO- Link direct input type	CC-Link direct input type	Step data input type
JXCE1	JXC91	JXCP1	JXCD1	JXCL1	New JXCM1	New JXC51 JXC61

Trademark

EtherNet/IP[™] is a trademark of ODVA. DeviceNet[™] is a trademark of ODVA.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.







Based on the above calculation result, the LESYH16 A-50-X171 should be selected.

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Battery-less Absolute (Step Motor 24 VDC)

Speed–Work Load Graph (Guide)

LESYH16-X171



Static Allowable Moment

Model	LESYH16-X171		
Stroke [mm]	50	100	
Pitching [N·m]	06	43	
Yawing [N·m]	20		
Rolling [N·m]	4	8	



Dynamic Allowable Moment

* This graph shows the amount of allowable overhang (guide unit) when the center of gravity of the workpiece overhangs in one direction. When selecting the overhang, refer to "Calculation of Guide Load Factor" or the Electric Actuator Model Selection Software for confirmation, https://www.smcworld.com



Model Selection LESYH16-X Battery-less Absolute (Ste

Dynamic Allowable Moment

This graph shows the amount of allowable overhang (guide unit) when the center of gravity of the workpiece overhangs in one direction. When selecting the overhang, refer to "Calculation of Guide Load Factor" or the Electric Actuator Model Selection Software for confirmation, https://www.smcworld.com



Calculation of Guide Load Factor

1. Decide operating conditions. Model: LESYH

Size: 16

- Acceleration [mm/s2]: a Work load [kg]: m
- Mounting orientation: Horizontal/Bottom/Wall/Vertical Work load center position [mm]: Xc/Yc/Zc
- 2. Select the target graph with reference to the model, size, and mounting orientation.
- 3. Based on the acceleration and work load, obtain the overhang [mm]: Lx/Ly/Lz from the graph.
- 4. Calculate the load factor for each direction.
- $\alpha \mathbf{x} = \mathbf{X}\mathbf{c}/\mathbf{L}\mathbf{x}, \ \alpha \mathbf{y} = \mathbf{Y}\mathbf{c}/\mathbf{L}\mathbf{y}, \ \alpha \mathbf{z} = \mathbf{Z}\mathbf{c}/\mathbf{L}\mathbf{z}$
- 5. Confirm the total of αx , αy , and αz is 1 or less. $\alpha \mathbf{x} + \alpha \mathbf{y} + \alpha \mathbf{z} \le \mathbf{1}$

When 1 is exceeded, please consider a reduction of acceleration and work load, or a change of the work load center position and series.

Example

- 1. Operating conditions Model: LESYH Size: 16 Mounting orientation: Horizontal Acceleration [mm/s²]: 3000 Work load [kg]: 4.0
- Work load center position [mm]: Xc = 80, Yc = 50, Zc = 60
- 2. Select three graphs from the top on page 3.







3. Lx = 250 mm, Ly = 160 mm, Lz = 300 mm

4. The load factor for each direction can be obtained as follows.

 $\alpha x = 80/250 = 0.32$ 32

$$\alpha y = 50/160 = 0.3$$

 $\alpha z = 60/300 = 0.2$

5.
$$\alpha x + \alpha y + \alpha z = 0.84 \le 1$$





I he duty ratio can be found to be $1.5/6 \times 100 = 25 [\%]$, and this is within the allowable range.

Based on the above calculation result, the LESYH16 \square B-100-X171 should be selected. For the allowable moment, the selection procedure is the same as that for the positioning control.



* These values are initial guideline values.

Table Accuracy



Model	LESYH16-X171
B side parallelism to A side [mm]	Refer to Table 1.
B side traveling parallelism to A side [mm]	Refer to Graph 1.
C side perpendicularity to A side [mm]	0.05
M dimension tolerance [mm]	±0.3
W dimension tolerance [mm]	±0.2
Radial clearance [µm]	-10 to 0

Table 1 B side parallelism to A side

Model	Stroke [mm]		
Woder	50	100	
LESYH16-X171	0.05	0.08	

Graph 1 B side traveling parallelism to A side



Table Deflection (Reference Value)

Table displacement due to pitch moment load Table displacement when loads are applied to the section marked with the arrow with the slide table stuck out.







Table displacement due to yaw moment load Table displacement when loads are applied to the section marked with the arrow with the slide table stuck out.





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* These values are initial guideline values.

Table displacement due to roll moment load Table displacement of section A when loads are applied to the section F with the slide table retracted.





Traveling parallelism:

The amount of deflection on a dial gauge when the table travels a full stroke with the body secured on a reference base surface

Battery-less Absolute Encoder: Electric Slide Table/ Ball Screw Drive LESYH16-X171

RoHS

How to Order

Motor mounting position: In-line

Motor mounting position: Right side parallel

LESYH 16 DEA 50 C - R1 CD17T - X171 000 6 6 8

For details on controllers, refer to the next page.

4



2 Мо	tor mounting position
D	In-line

3 Motor type

Е

Battery-less absolute (Step motor 24 VDC)

Lea	d [mm]
-	

Α	12
В	6

5 Stroke				
50	50 mm			
100	100 mm			

R

L

6 Motor option

Right side parallel Left side parallel

> С With motor cover w With lock/motor cover

Actuator cable type/length

Robotic cable				
Nil	Without cable	R8	8*1	
R1	1.5	RA	10*1	
R3	3	RB	15 ^{*1}	
R5	5	RC	20* ¹	

Battery-less Absolute Encoder: Electric Slide Table/Ball Screw Drive LESYH16-X171



*1 Produced upon receipt of order

*2 The DIN rail is not included. Order it separately.

*3 Select "Nil" for anything other than DeviceNet™, CC-Link, or parallel input.

Select "Nil," "S," or "T" for DeviceNet[™] or CC-Link. Select "Nil," "1," "3," or "5" for parallel input.

Caution

[CE-compliant products]

EMC compliance was tested by combining the electric actuator LES series and the controller JXC series.

The EMC depends on the configuration of the customer's control panel and the relationship with other electrical equipment and wiring. Therefore, compliance with the EMC directive cannot be certified for SMC components incorporated into the customer's equipment under actual operating conditions. As a result, it is necessary for the customer to verify compliance with the EMC directive for the machinery and equipment as a whole.

[Precautions relating to differences in controller versions]

When the JXC series is to be used in combination with the battery-less absolute encoder, use a controller that is version V3.4 or S3.4 or higher. For details, refer to the Web Catalog.

The actuator and controller are sold as a package.

Confirm that the combination of the controller and actuator is correct.

<Check the following before use.>

*1

*1 Check the actuator label for the model number. This number should match that of the controller.



Refer to the Operation Manual for using the products. Please download it via our website, https://www.smcworld.com

Туре	EtherCAT® direct input type	EtherNet/IP™ direct input type	PROFINET direct input type	DeviceNet™ direct input type	IO-Link direct input type	CC-Link direct input type	Step data input type
Series	JXCE1	JXC91	JXCP1	JXCD1	JXCL1	JXCM1	JXC51 JXC61
Features	EtherCAT [®] direct input	EtherNet/IP™ direct input	PROFINET direct input	DeviceNet™ direct input	IO-Link direct input	CC-Link direct input	Parallel I/O
Compatible motor		Battery-less absolute (Step motor 24 VDC)					
Max. number of step data		64 points					
Power supply voltage		24 VDC					



LESYH16-X171

Specifications

Step Motor (Servo/24 VDC)

Model		LESYH16				
	Stroke [mm]		50, 100			
	Work lood [kg]*1*3	Horizon	tal	8		
	WORK IDau [Kg]	Vertica	al	12	6	
	Pushing force 30% to 7	0% [N]* ^{2 *}	:3	126 to 252	63 to 126	
S	Speed [mm/s]*1 *3		10 to 200	20 to 400		
Itio	Pushing speed [mm/s]			10 to 30	20 to 30	
fica	Max. acceleration/decele	ration [mn	n/s²]	30	00	
eci	Positioning repeatabilit	y [mm]		±0.	01	
ds ,	ດີ Lost motion [mm]*4		0.1 oi	r less		
ator	Screw lead [mm]			6	12	
Actua	Impact/Vibration resista	ance [m/s²	2] *5	50/	20	
	Actuation type		Ball screw (LESYH16D) Ball screw + Belt (LESYH16R, L)			
	Guide type		Linear guide (C	irculating type)		
	Operating temperature range [°C]		5 to	40		
	Operating humidity range [%RH]			90 or less (No	condensation)	
S	Motor size			□42		
tior	Motor type			Step motor (Servo/24 VDC)		
ecifica	Encoder (Angular displace sensor)			Battery-less absolute (4096 pulse/rotation)		
spe	Rated voltage [V]			24 VDC ±10%		
ri:	Power consumption [W]*6		40		
lect	Standby power consumption whe	en operating [W]*7	15		
ш	Max. instantaneous power con	nsumption [\	N] *8	4	8	
t ons	ខ្ម Type		Non-magne	etizing lock		
catic	Holding force [N]		*9	157	78	
Scifi	Power consumption [W] * ¹⁰	-	5		
- g	Bated voltage [V]		24 VDC +10%			

*1 Speed changes according to the work load. Check "Speed-Work Load Graph (Guide)" on page 2.

*2 Pushing force accuracy is $\pm 20\%$ (F.S.).

*3 The speed and force may change depending on the cable length, load, and mounting conditions.

Furthermore, if the cable length exceeds 5 m, then it will decrease by up to 10% for each 5 m. (At 15 m: Reduced by up to 20%)

*4 A reference value for correcting an error in reciprocal operation

*5 Vibration resistance: No malfunction occurred in a test ranging between 45 to 2000 Hz. The test was performed in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.) Impact resistance: No malfunction occurred when the actuator was tested with a drop tester in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)

*6 The power consumption (including the controller) is for when the actuator is operating.

*7 The standby power consumption when operating (including the controller) is for when the actuator is stopped in the set position during the operation. Except during the pushing operation

*8 The maximum instantaneous power consumption (including the controller) is for when the actuator is operating. This value can be used for the selection of the power supply.

*9 With lock only

*10 For an actuator with lock, add the power consumption for the lock.

Weight

With Motor Cover

With Motor Cover				
Madal	Stroke			
INIOGEI	50	100		
LESYH16(D, R, L)-□-X171	1.87	2.26		

Additional Weight

Additional Weight	[kg]
With lock/motor cover	0.32

Battery-less Absolute Encoder: Electric Slide Table/Ball Screw Drive LESYH16-X171

Dimensions LESYH16-X171 H н Motor cable (2 x ø5) Length ≈ 250 65 ŝ depth Auto switch 2 x M5 x 0.8 x 10 mounting groove +0.03 (2 locations)*5 ø5 +0.03 depth 5 7.5 A LC **S** œ • 15.9 53.4 45 44 29 24 \oplus Đ 4 - A 22.5 С 0.3 45.9 51.7(**D**/2 – 1) x **C** 65 32 51 Table operating range* [2] Origin*2 Е **D** × M5 × 0.8^{*4} [Stroke end] 6.5*4 Б Stroke end [Origin]*3 26 9 A-A 23.5 G 115.5 + Stroke Stroke F ø4H9 (+0.030) depth 4 41 4H9 (+0.030) depth 4 42 6 x M5 x 0.8 x 6.5/ 20 50 + Stroke Motor mounting position: Right side parallel Motor mounting position: Left side parallel Motor option: With lock/motor cover G 118.5 + Stroke 21 The auto switch Auto switch mounting groove 15 x 20 26.5 mounting groove (1 location)*5 н on the motor side Lock cable Motor cable cannot be used. (ø3.5) (2 x ø5) Length ≈ 250 $\underline{Length} \approx 400$ 5 The auto switch 5 mounting groove Auto switch E on the motor side mounting groove (1 location)*5 cannot be used. 26.5 G 118.5 + Stroke 21 G

*1 This is the range within which the table can move when it returns to origin. Make sure workpieces mounted on the table do not interfere with the workpieces and facilities around the table.

*2 Position after return to origin

*3 [] for when the direction of return to origin has changed

*4 If the workpiece retaining screws are too long, they may come in contact with the guide block, resulting in a malfunction. Use screws of a length equal to or shorter than the thread length.

*5 Order the auto switch for checking the limit and the intermediate signal separately. Applicable to the D-M9 and D-M9 (2-color indicator)

Dimensions								[mm]
Model	Stroke	Motor option	С	D	E	F	G	Н
LESYH16D -50CX171	50	C: With motor covor	40	6	116.5	257.5	68.5	
LESYH16D -100CX171	100		44	8	191.5	307.5		04
LESYH16D -50WX171	50	W: With lock/motor	40	6	116.5	298	100	24
LESYH16D	100	cover	44	8	191.5	348	109	



Solid State Auto Switch Direct Mounting Type D-M9N(V)/D-M9P(V)/D-M9B(V) (€ Понз

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.



Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

[g]

PLC: Programmable Logic Controlle					gic Controller	
D-M9□, D-M9□	∃V (With	indicator	light)			
Auto switch model	D-M9N	D-M9NV	D-M9P	D-M9PV	D-M9B	D-M9BV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-v	vire		2-v	vire
Output type	N	PN	PI	NP	-	_
Applicable load		IC circuit, F	Relay, PLC		24 VDC relay, PLC	
Power supply voltage	ļ	5, 12, 24 VDC (4.5 to 28 V)			—	
Current consumption		10 mA	or less		-	-
Load voltage	28 VDC	C or less	-		24 VDC (10 to 28 VDC)	
Load current		40 mA	or less		2.5 to	40 mA
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA)			4 V c	or less	
Leakage current	100 μA or less at 24 VDC			0.8 mA	or less	
Indicator light	Red LED illuminates when turned ON.					
Standard			CE marki	ng, RoHS		

Oilproof Heavy-duty Lead Wire Specifications

Auto switch model		D-M9N(V)	D-M9P(V)	D-M9B(V)			
Sheath	Outside diameter [mm]	2.6					
Inculator	Number of cores	3 cores (Brow	2 cores (Brown/Blue)				
insulator	Outside diameter [mm]						
Conductor	Effective area [mm ²]		0.15				
Conductor	Strand diameter [mm]						
Minimum bending radius [mm] (Reference values)			17				

Refer to the Web Catalog for solid state auto switch common specifications.

Refer to the Web Catalog for lead wire lengths.

Weight

Auto switch model		D-M9N(V)	D-M9P(V)	D-M9B(V)
Lead wire length	0.5 m (Nil)	8		7
	1 m (M)	1	13	
	3 m (L)	41		38
	5 m (Z)	68		63

Dimensions



Normally Closed Solid State Auto Switch Direct Mounting Type D-M9NE(V)/D-M9PE(V)/D-M9BE(V) (С С Понз

Grommet

- Output signal turns on when no magnetic force is detected.
- Can be used for the actuator adopted by the solid state auto switch D-M9 series (excluding special order products)





Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

D-M9 E, D-M9 EV (With indic

Refer to the SMC website for details on products that are compliant with international standards.

	PLC: Programmable Logic Controller						
ator light)							
1	D-M9PE	D-M9PEV	D-M9BE	D-M9BEV			

Auto switch model	D-M9NE	D-M9NEV	D-M9PE	D-M9PEV	D-M9BE	D-M9BEV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-v	vire		2-v	vire
Output type	N	PN	P	٧P	-	-
Applicable load		IC circuit, F	Relay, PLC		24 VDC r	elay, PLC
Power supply voltage	Ę	5, 12, 24 VDC (4.5 to 28 V)			—	
Current consumption		10 mA or less				_
Load voltage	28 VDC	cor less	_		24 VDC (10 to 28 VDC	
Load current		40 mA	or less		2.5 to	40 mA
Internal voltage drop	0.8 V or l	ess at 10 mA	(2 V or less	at 40 mA)	4 V o	r less
Leakage current	100 μ A or less at 24 VDC			0.8 mA	or less	
Indicator light		Red LED illuminates when turned ON.				
Standard	CE marking, BoHS					

Oilproof Heavy-duty Lead Wire Specifications

Auto switch model		D-M9NE(V)	D-M9PE(V)	D-M9BE(V)
Sheath	Outside diameter [mm]	2.6		
Inculator	Number of cores	3 cores (Brow	2 cores (Brown/Blue)	
Insulator	Outside diameter [mm]	0.88		
Effective area [mm ²]			0.15	
Conductor	Strand diameter [mm]			
Minimum bending radius [mm] (Reference values)			17	

Refer to the Web Catalog for solid state auto switch common specifications.

Refer to the Web Catalog for lead wire lengths.

Weight

Auto switch model		D-M9NE(V)	D-M9PE(V)	D-M9BE(V)
Lead wire length	0.5 m (Nil)	8	7	
	1 m (M)*1	1	13	
	3 m (L)	41		38
	5 m (Z)*1	6	63	

*1 The 1 m and 5 m options are produced upon receipt of order.

Dimensions [mm] D-M9□E D-M9 nn: Mounting screw M2.5 x 4 L NRO Slotted set screw (flat point) 500 (1000) (3000) (5000 IJ Indicator light Mounting screw M2.5 x 4 L Indicator light Slotted set screw 0.3 22.8 ø2.6 8 4.6 15.9 ധ ğ, 19.5 Most sensitive position 6 6 Most sensitive position

SMC

[g]

2-Color Indicator Solid State Auto Switch **Direct Mounting Type** $D-M9NW(V)/D-M9PW(V)/D-M9BW(V) \subset \in$ **RoHS**

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.
- The proper operating range can be determined by the color of the light. (Red \rightarrow Green \leftarrow Red)



▲Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

C:	Programmable	Logic	Controller

Ы

						0	
D-M9 W, D-M9 WV (With indicator light)							
Auto switch model	D-M9NW	D-M9NWV	D-M9PW	D-M9PWV	D-M9BW	D-M9BWV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-w	/ire		2-v	vire	
Output type	N	PN	PI	NP	-		
Applicable load		IC circuit, Relay, PLC			24 VDC r	elay, PLC	
Power supply voltage	Ę	5, 12, 24 VDC (4.5 to 28 V) —				_	
Current consumption		10 mA	or less		-		
Load voltage	28 VDC	cor less	-	_	24 VDC (10 to 28 VDC		
Load current		40 mA	or less		2.5 to	40 mA	
Internal voltage drop	0.8 V or l	ess at 10 mA	(2 V or less	at 40 mA)	4 V c	r less	
Leakage current		100 µA or les	ss at 24 VDC	;	0.8 mA	or less	
Indicator light	Operating range Red LED illuminates.						
indicator light	Proper operating range Green LED illuminates.					s.	
Standard			CE marki	ng, RoHS			

Oilproof Flexible Heavy-duty Lead Wire Specifications

-		-				
Auto switch model		D-M9NW(V)	D-M9PW(V)	D-M9BW(V)		
Sheath	Outside diameter [mm]		2.6			
Insulator	Number of cores	3 cores (Brown/Blue/Black)		2 cores (Brown/Blue)		
	insulator	Outside diameter [mm]				
Canduatan	Effective area [mm ²]	0.15				
Conductor	Strand diameter [mm]					
Minimum bending radius [mm] (Reference values)			17			

41

68

Refer to the Web Catalog for solid state auto switch common specifications.

* Refer to the Web Catalog for lead wire lengths.

0.5 m (Nil)

1 m (**M**)

3 m (**L**)

5 m (**Z**)

Weight

Lead wire length

Auto switch model

D-M9NW(V) D-M9PW(V) D-M9BW(V) 8 7 14 13

[g]

38

63

Dimensions



SMC

Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.