Direct Operated Precision Regulator

Series ARP20/30/40

• Sensitivity: Within 0.2% F.S.

Energy saving, Air consumption:

*Comparison under the same condition of P2 = 0.3 MPa

Reduced to **0.8** L/min from 4 to 6 L/min in the existing product (ARP3000).

Repeatability: Within ±1% F.S. (or within ±3 kPa*)

With backflow function (ARP20K/30K/40K)
 Installable between a solenoid valve and a cylinder

RoHS Expanded lineup

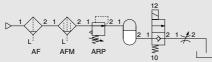
3 types of set pressure and the body size allow more freedom in designing a circuit.

	Model	ARP20(K)	ARP30(K)	ARP40(K)
Setting	0.2 MPa	A	•	•
	0.4 MPa	•	•	•
	0.6 MPa	•	•	•
	1/8	•	_	_
size	1/4	•	•	•
Port size	3/8	_	•	•
	1/2	_	_	•
<u>.</u>	Ctondord	A . Comi o	tondord	

●: Standard ▲: Semi-standard

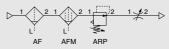
Direct operated precision regulator now available as a series!! (ARP20/30/40) Applications

a Apply a constant pressure to fluid.



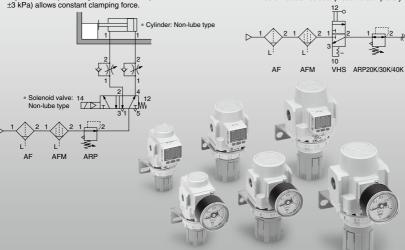
⊙ Control a clamping force by precise pressure control. Sensitivity within 0.2% F.S. allows more precise pressure adjustment. Repeatability within ±1% F.S. (or within **(b)** Adjust the blow-line pressure.

Sensitivity within 0.2% F.S. allows more precise pressure adjustment.



Release residual pressure with the backflow function.
 Residual pressure circuit

Also exhausts residual pressure completely.



SRH SRP

ARJ

AR425

to 935

AMR

ARM

ARP

IR

IRV

VEX

SRF VCHR

ITV IC

ITVX

PVQ VEF VEP

When the air

supply is cut off and releasing the

inlet pressure to the atmosphere,

pressure release

of the outlet side can be ensured

for a safety

purpose.

VER VEA

VY1
VBA
VBAT

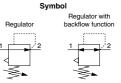
Direct Operated Precision Regulator/Modular Type

ARP20 to ARP40

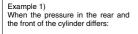


Direct Operated Precision Regulator with Backflow Function/Modular Type

ARP20K to ARP40K



 With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

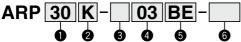




Example 2)
When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



How to Order



- Option / Semi-standard: Select one each for a to f.
- Option / Semi-standard symbol: Enter them alphanumerically. Example) ARP30K-03BE-1RY

			U	9	4 9 0					
							0			
	Symbol			Symbol	Description		Body size			
						20	30	40		
0	,	With	backflow	Nil	Without backflow function	•	•	•		
U		fu	ınction	K	With backflow function	•	•	•		
				+			•			
				Nil	Rc	•	•	•		
6		Thr	Thread type N NPT		NPT	•	•	•		
				F	G	•	•	•		
				+						
				01	1/8	•	_	_		
•		Port size		Port size 02		02	1/4	•	•	•
4				03	3/8	_	•	•		
				04	1/2	_	_	•		
				+						
				Nil	Without mounting option	•	•	•		
		a	Mounting	B Note 2)	With bracket	•	•	•		
				Н	With set nut (For panel mount)	•	•	•		
	Note 1)			+						
	1			Nil	Without pressure gauge	•	•	•		
6	Option		Pressure gauge	E	Square embedded type pressure gauge (With limit indicator)	•	•	•		
	0		gauge	G	Round type pressure gauge (With limit indicator)	•	•	•		
		b		E1 Note 3)	Output: NPN output / Electrical entry: Wiring bottom entry	•	•	•		
			Digital	E2 Note 3)	Output: NPN output / Electrical entry: Wiring top entry	•	•	•		
			pressure switch	E3 Note 3)	Output: PNP output / Electrical entry: Wiring bottom entry	•	•	•		
			SWILCIT	E4 Note 3)	Output: PNP output / Electrical entry: Wiring top entry	•	•	•		

Direct Operated Precision Regulator/Modular Type Series ARP20 to ARP40

Direct Operated Precision Regulator with Backflow Function/Modular Type Series ARP20K to ARP40K







ARP20/ARP20K

ARP30/ARP30K

ARP40/ARP40K

o Symbol Description Body size 30 40 20 Nil 0.005 to 0.4 MPa setting 1 Note 4) Set pressure 0.005 to 0.2 MPa setting С 3 Note 4) 0.008 to 0.6 MPa setting Nil Flow direction: Left to right Semi-standard d Flow direction R Flow direction: Right to left 6 + Nil Downward facing knob Knoh A γ Upward facing knob • + Nil Name plate and pressure gauge in imperial units: MPa Note 7) Z Note 5) Note 7) Note 7) Pressure unit Name plate and pressure gauge in imperial units: psi △ Note 8) Note 8) ZA Note 6) Digital pressure switch: With unit conversion function Λ

Note 1) Options B, G, H are shipped together, (but not assembled)

Note 2) Set nut is included for bracket.

Note 3) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the lead wire entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

Note 4) The only difference from the standard specifications is the pressure regulator spring.

It does not restrict the setting of 0.2 MPa/0.6 MPa or more.
When the pressure gauge is attached, a 0.2 MPa pressure gauge for 0.2 MPa setting will be fitted, and a 0.7 MPa pressure gauge for 0.6 MPa setting will be fitted.

When a digital pressure switch is attached, the pressure display is fixed to 1.0 MPa.

Note 5) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.

Note 6) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)
Note 7) O: For thread type: NPT only

Note 8) △: Combination available for options: E1, E2, E3, E4.

ARJ AR425 to 935

ARX AMR

ARM ARP

IR IRV

VEX

SRH

SRF VCHR

ITV

IC ITVX

PVQ

VEP VER

VEA

VY1

VBAT AP100

Series ARP20/30/40

Specifications

	Model		ARP20(K)	ARP30(K)	ARP40(K)				
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2				
Fluid				Air					
Proof pressure	е			1.2 MPa					
Max. operating	g pressure			0.7 MPa					
Set	For 0.4 MPa setting	Ex.) ARP30-02BG		0.005 to 0.4 MPa					
pressure	For 0.2 MPa setting	Ex.) ARP30-02BG-1	0.005 to 0.2 MPa						
range Note 1)	For 0.6 MPa setting	Ex.) ARP30-02BG-3	0.008 to 0.6 MPa						
Sensitivity			Within 0.2% F.S.						
Repeatability 1	Note 2)		Within ±1% F.S. (or ±3 kPa)						
	For 0.4 MPa setting	Ex.) ARP30-02BG	1 L/min (ANR) or less (at P2 = 0.4 MPa)						
Air consumption	For 0.2 MPa setting	Ex.) ARP30-02BG-1	0.6 L	/min (ANR) or less (at P2 = 0.2	MPa)				
Consumption	For 0.6 MPa setting	Ex.) ARP30-02BG-3	1.4 L	/min (ANR) or less (at P2 = 0.6	MPa)				
Pressure port	size Note 3)		1/8	1/8	1/4				
Ambient and				-5 to 60°C (No freezing)					
fluid temperature	With digital pressure switch	Ex.) ARP30-02BE1	−5 to 50°C (No freezing)						
Construction			Bleed type						
Weight (kg) Not	e 4)		0.2	0.3	0.5				

Note 1) When a product with backflow function (ARP20K to 40K) is chosen, set the inlet pressure 0.05 MPa or higher than the set pressure.

Optional Parts

		Model	ARP20(K)	ARP30(K)	ARP40(K)		
Bracket assembly Note 1)			ARP20P-270AS	ARP30P-270AS	ARP40P-270AS		
Set nut			ARP20P-260S	ARP30P-260S	ARP40P-260S		
0.4 MPa		Round type Note 2)	G36-4	1-□01	G46-4-□02		
	0.4 WII a	Square embedded type Note 3)	GC3-4AS [GC3P-010AS (Pressure gauge cover only)]				
	0.2 MPa	Round type Note 2)	G36-2-□01		G46-2-□02		
	U.Z IVIFA	Square embedded type Note 3)	GC3-2AS [G	e cover only)]			
Pressure	0.7 MPa	Round type Note 2)	G36-7	G46-7-□02			
gauge	U.7 IVII a	Square embedded type Note 3)	GC3-7AS [GC3P-010AS (Pressure gauge cover only)]				
		NPN output / Wiring bottom entry	ISE35-N-25-	-MLA [ISE35-N-25-M (Switch	n body only)]		
	Note 4)	NPN output / Wiring top entry	ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]				
	Digital type	PNP output / Wiring bottom entry	ISE35-N-65-	n body only)]			
		PNP output / Wiring top entry	ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]				

Note 1) Assembly includes a bracket and set nuts.

Note 2) For the type set to 0.2 MPa only, repeatability will be within ±3 SkPa.

Note 3) Port thread is not provided for products with square embedded-type pressure gauges.

Note 4) Weight shown is for product without any options.

Note 2) 🗆 in part numbers for a round-type pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. The G thread is unavailable. If it is required, select the R thread type (Nii) instead. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 3) Includes one O-ring and 2 mounting screws. []: Pressure gauge cover only.

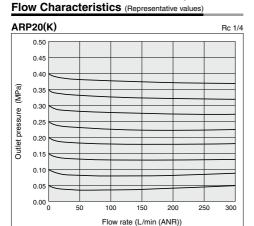
Note 4) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), and mounting screws (2 pcs.) are included. []: Switch body only. For how to order the digital pressure switch, refer to page 709.

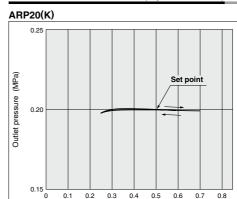
Direct Operated Precision Regulator/Modular Type Series ARP20/30/40

Condition: Inlet pressure 0.7 MPa

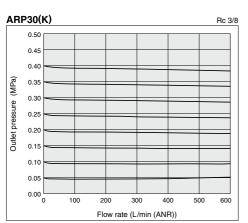
Pressure Characteristics (Representative values)

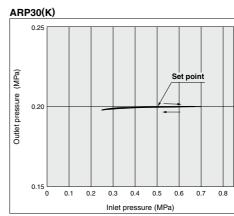


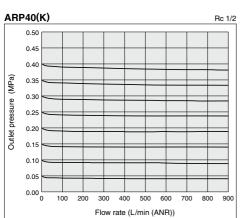


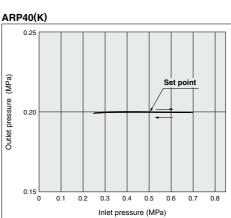


Inlet pressure (MPa)









AR425 to 935

ARX

AMR

ARP IR

IRV

VEX SRH

SRP SRF VCHR

ITV IC

ITVX PVQ

> VEF VEP

VER VEA

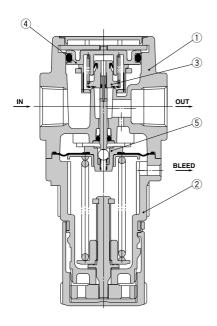
VY1

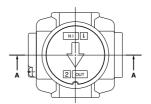
Series ARP20/30/40

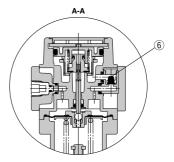
Construction

ARP20(K)/30(K)/40(K)

ARP20K/30K/40K (With backflow function)







Component Parts

_		, o o				
Ī	No.	Description	Material	Note		
	1	Body	Aluminum die-casted	External color: White		
	2 Bonnet		Polyacetal	External color: White		

Replacement Parts

No.	Description	Material	Part no.					
INO.		Material	ARP20(K)	ARP30(K)	ARP40(K)			
3	Valve assembly	Brass, HNBR, NBR	ARP20P-330AS	ARP30P-330AS	ARP40P-330AS			
4	Valve guide assembly	Polyacetal, NBR	ARP20P-050AS	ARP30P-050AS	ARP40P-050AS			
5	Diaphragm assembly	HNBR, Stainless steel, Brass	ARP20P-151AS	ARP30P-151AS	ARP40P-151AS			
6 Note)	Check valve assembly	_		AR20KP-020AS				

Note) Check valve assembly is the replacement part for a regulator with backflow function (ARP20K to 40K).

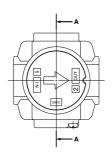
Assembly of check valve body assembly, check valve cover and 2 screws

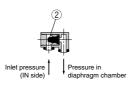


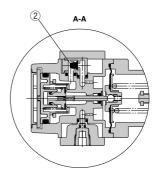
Direct Operated Precision Regulator/Modular Type Series ARP20/30/40

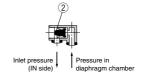
Working Principle (Regulator with Backflow Function)

ARP20K/30K/40K









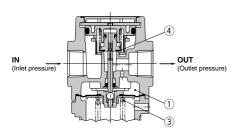


Figure 1 Normal

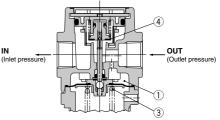


Figure 2 Backflow

When the inlet pressure is higher than the set pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released to the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ pushes down the diaphragm. Valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

SMC

AR425 to 935

ARX

ARM

ARP IR

IRV

VEX

SRP

SRF

ITV

ITVX

PVQ VEF VEP

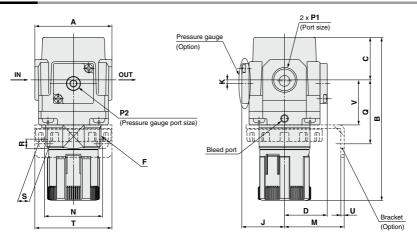
VER

VEA VY1

VBA VBAT

Series ARP20/30/40

Dimensions



Panel fitting dimension

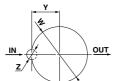
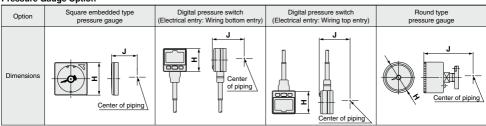


Plate thickness ARP20(K), ARP30(K): Max. 3.5 ARP40(K): Max. 5

Pressure Gauge Option



Model				Standa	rd specif	ications			
Wodel	P1	P2	Α	B Note 1)	С	D	F	J	K
ARP20(K)	1/8, 1/4	1/8	40	98	27	28.5	M28 x 1	28.5 Note 2)	2
ARP30(K)	1/4, 3/8	1/8	53	117	29	29.5	M38 x 1.5	29.5	2.5
ARP40(K)	1/4, 3/8, 1/2	1/4	70	148	41	34	M42 x 1.5	34	1

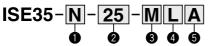
								Option	al specifi	cations							
Model Square embedded type pressure gauge Digital Round type pressure switch pressure gauge		Bracket mount dimension					Panel mount										
	Н	J	Н	J	Н	J	M	N	Q	R	S	Т	U	V	W	Υ	Z
ARP20(K)	□28	29.5	□27.8	40	ø37.5	66	30	34	47	5.4	15.4	55	2.3	28	28.5	14	6
ARP30(K)	□28	30.5	□27.8	41	ø37.5	67	41	40	44	6.5	8	53	2.3	31	38.5	19	7
ARP40(K)	□28	35	□27.8	45	ø42.5	74	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7

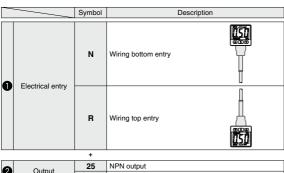
Note 1) The total length of B dimension is the length when the filter regulator knob is unlocked. Note 2) For ARP20(K) only, the position of the pressure gauge is above the center of the piping.



Options Digital Pressure Switch (C TW) US Refer to Best Preumatice No. 64. 5

Refer to Best Pneumatics No. 6 for Pressure Switch Precautions, and the Operation Manual on SMC's website for Specific Product Precautions.





	9		65	PNP output
			+	
	8		Nil Note 2)	With unit conversion function
		Unit Note 1)	M	Fixed SI unit
			P Note 2)	Pressure unit: psi (Initial value), with unit conversion function

	Lead wire	Nil	Without lead wire
•	Lead wire	L	Lead wire with connector (2 m)
		+	
		Nil	Without accessories (Switch body only)
a	Accessories		With accessories

Note 1) Under the New Measurement Law, sales of switches with the unit switching function have not been allowed for use in Japan. Note 2) Unit name plate is attached

Note 3) Operation manual is included. Note 4) When ordering the body only, select the symbol from
 to respectively.

Digital Pressure Switch Construction

ARJ AR425

to 935

ARX

AMR

ARM

ARP IR

IRV

VEX

SRH SRP

SRF

VCHR

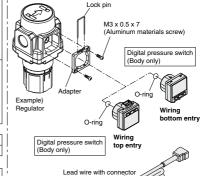
ITV

IC

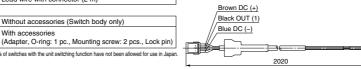
ITVX

PVQ

VEF VEP VER VEA VY1 VBA VBAT AP100



Dimensions/Lead wire with connector ZS-32-A



	٠,						. 2
ре	ci	fi	ca	ti	or	ıs	

Weight

Standards

Specificat	10113						
Rated pres	sure range	0 to 1 MPa					
Display/Set	t pressure range	-0.1 to 1 MPa					
Withstand	pressure	1.5 MPa					
Display/Mir	nimum setting unit	0.01 MPa					
Applicable fluid		(Air, Non-corrosive gas, Non-flammable gas)					
Power supply voltage		12 to 24 VDC ± 10%, Ripple (p-p) 10% or less (With power supply polarity protection)					
Current consumption		55 mA or less (at no load)					
Switch output		NPN or PNP open collector output: 1 output					
	Max. load current	80 mA					
	Max. applied voltage	30 V (With NPN output)					
	Residual voltage	1 V or less (With load current of 80 mA)					
	Response time	1 s (0.25, 0.5, 2, 3)					
Short circu	it protection	Yes					
Repeatabili	ity	±1% F.S.					
Hysteresis	Hysteresis mode	Variable (0 or above)					
nysteresis	Window comparator mode	variable (0 or above)					
Display		3-digit, 7-segment indicator, 2-color display (Red/Green)					
Display		can be interlocked with the switch output.					
Display acc	curacy	±2% F.S.±1 digit (25°C±3°C)					
Indicator light		Light up when output is turned ON. (Green)					
Environme	ntal Enclosure	IP40					
resistance	Operating temperature range	- 5 to 50°C (No freezing or condensation)					
Lead wire with connector Note) (Option: L)		ø3.4 3-wire 25 AWG 2 m With connector cover					

Note) Refer to the Operation Manual in SMC's website (http://www.smcworld.com) for wiring.

Approx. 14g (body only)/Approx. 38g (including lead wire with connector)

CE, UL, CSA, RoHS



Series ARP20/30/40 Specific Product Precautions 1

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for Precautions on every series.

Design

- Be sure to install a safety device to prevent damage or malfunction of the outlet side components when the output pressure exceeds the set pressure value.
- Please consult with SMC if the intended application calls for absolutely zero leakage due to special atmospheric requirements, or if the use of a fluid other than air is required.

∧ Caution

- Select a model that is suitable for the desired cleanliness by referring to the SMC's Best Pneumatics catalog.
- 2. Components cannot be used for applications that are outside the range of specifications.
 - Please consult with SMC when you anticipate using the component outside the range of its specifications (such as temperature and pressure).
- Even when the product is used in the specified range, it may chatter depending on the operating conditions. Please contact SMC for the details of this chattering.

Selection

⚠ Warning

- The mineral grease used on internal sliding parts and seals may run down to outlet side components.
 Please consult with SMC if this is not desirable.
- 2. Residual pressure release (outlet pressure release) is not complete by releasing the inlet pressure.
 - To release residual pressure, select a model with a backflow function. Using a model without a backflow function makes for inconsistent residual pressure release (i.e., residual pressure may or may not be released) depending upon the operating conditions.
- Please contact SMC if air will not be consumed in the system for a long period of time, or if the outlet side will be used with a sealed circuit and a balanced circuit, as this may cause the set pressure of the outlet side to fluctuate.
- Set the regulating pressure range for the outlet pressure of the regulator in a range that is 90% or less of the inlet pressure.
 - If set to above 90%, the outlet pressure will be easily affected by fluctuations in the flow rate and inlet pressure, and become unstable
- A safety margin is calculated into the maximum regulating pressure range appearing in the catalog's specification table.
 - The outlet pressure may exceed the set pressure.
- Please contact SMC when a circuit requires the use of a regulator having relief sensitivity with high precision and setting accuracy.

Mounting

∧ Caution

- To avoid reversed connections of the air inlet/outlet, make connections after confirming the "IN/OUT" mark or arrows that indicate the direction of air flow. Reversed connections can cause malfunction.
- Leave a space of 100 mm or more for maintenance on the valve guide side (opposite side from the knob).
- When the product is installed between a solenoid valve and an actuator, select a backflow function type.

Adjustment

⚠ Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges.
 - Turning the knob excessively can cause damage to the internal parts.
- Do not use a tool on the pressure regulator knob as this can cause damage. It must be operated manually.

∧ Caution

- Be sure to check the inlet pressure before setting the outlet pressure.
- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



- To set the pressure using the knob, turn the knob in the direction that increases pressure and lock the knob after the pressure is set.
 - If this is done in the direction that decreases pressure, the pressure may drop from the original set pressure. Turning the knob clockwise increases the outlet pressure, and turning it counterclockwise reduces the pressure.
- Do not apply pressure exceeding the range of specifications.

It can damage the pressure gauge.



Series ARP20/30/40 Specific Product Precautions 2

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for Precautions on every series.

Adjustment

5. The product consumes a small amount of fluid from the bleed port.

The product is designed to have a bleed mechanism for highly accurate pressure adjustment, and consumes a small amount of fluid from the bleed port. This should not be considered ab-

Air Supply

⚠ Warning

 Use a mist separator on the inlet side of the product.

If the supplied air contains condensate or dust, the bleed mechanism can malfunction.

2. Do not use a lubricator on the inlet side of the product, as the bleed mechanism can malfunction.

Piping

⚠ Warning

 To screw piping materials into components, tighten with a recommended tightening torque while holding the female thread side.

If the minimum tightening torque is not observed, this can cause a looseness and seal failure. On the other hand, excess tightening torque can cause damage to the threads. Furthermore, tightening without holding the female thread side can cause damage due to the excess force that is applied directly to the piping bracket.

Recommended Tightening Torque

Unit: N⋅m

SMC

Connection thread	1/8	1/4	3/8	1/2
Torque	7 to 9	12 to 14	22 to 24	28 to 30

Avoid excessive torsional moment or bending moment other than those caused by the equipment's own weight as this can cause damage.

Support external piping separately.

Piping materials without flexibility such as steel tube piping are prone to be affected by excess moment load and vibration from the piping side. Use flexible tubing in between to avoid such an effect. Maintenance

∧ Warning

 When disassembly or installation is required during the maintenance, repair, or replacement of a device, be sure to follow the instructions provided in the operation manual or safety instructions in this catalog.

When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically.

Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

⚠ Caution

 For emergency action in the event of setting failure or leakage from the relief port, refer to "Troubleshooting" in the Operation Manual of the product.

ARJ

AR425 to 935

AMR

ARM

ARP IR

IRV

VEX

SRH

SRP

VCHR

ITV IC

PVO

VEF VEP

VER VEA

VY1 VBA VBAT