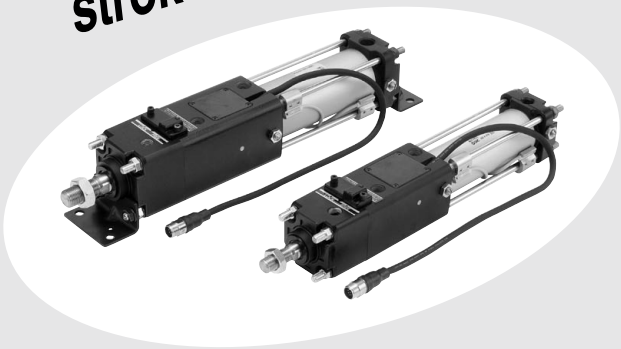
Stroke Reading Cylinder with Brake

Series CE2

ø40, ø50, ø63, ø80, ø100

Brake mechanism added to a stroke reading cylinder which can measure stroke length.



Controller/**CEU2**

Stroke Reading Cylinder with Brake/CE2 Controller/CEU2

A cylinder capable of highly reproducible positioning (stopping accuracy of ±0.5 mm) has been created by adding a brake mechanism to a stroke reading cylinder which can measure stroke length.

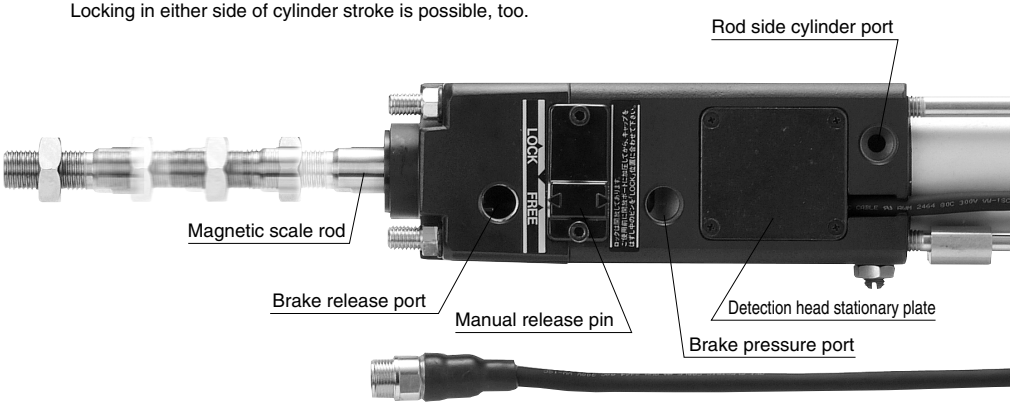
Brake mechanism

Employs a combination spring and pneumatic lock type.

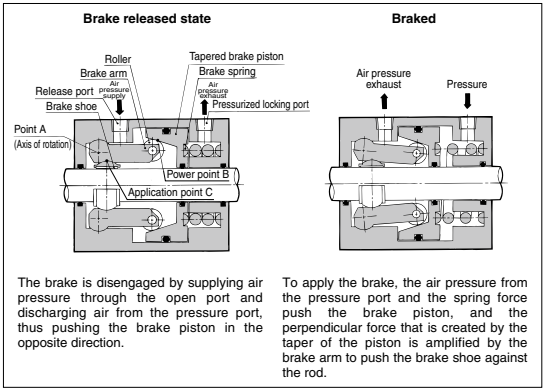
When there is a drop in air pressure, the workpiece is held by a spring lock.

Locking in both directions is possible.

Locking in either side of cylinder stroke is possible, too.



Working Principle of Brake Mechanism



The brake is disengaged by supplying air pressure through the open port and discharging air from the pressure port, thus pushing the brake piston in the opposite direction.

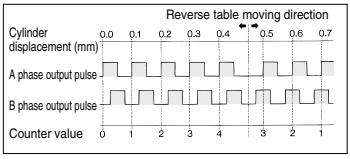
To apply the brake, the air pressure from the pressure port and the spring force push the brake piston, and the perpendicular force that is created by the taper of the piston is amplified by the brake arm to push the brake shoe against the rod.

Measuring

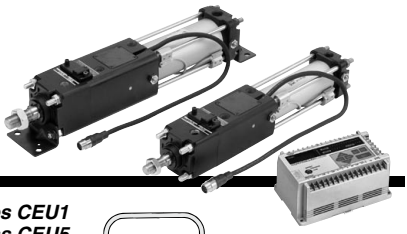
Smallest measuring unit 0.1 mm

Magnetic scale rod and built-in detection head

Relation between displacement and output pulse on stroke reading cylinder



SMC



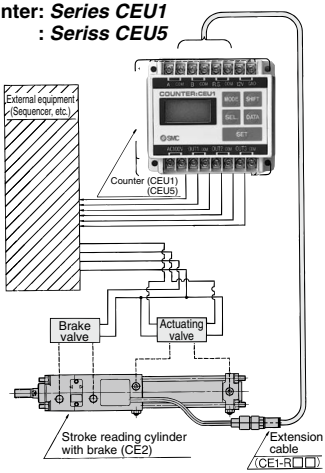
3 point preset counter: *Series CEU1*
Multi-counter : *Seriss CEU5*

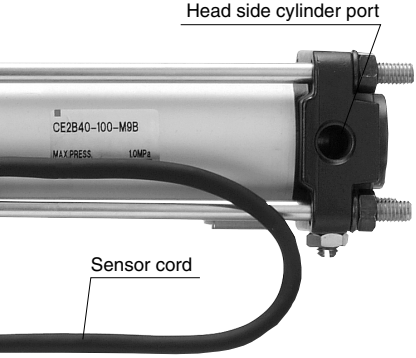
System configuration

For safety measures

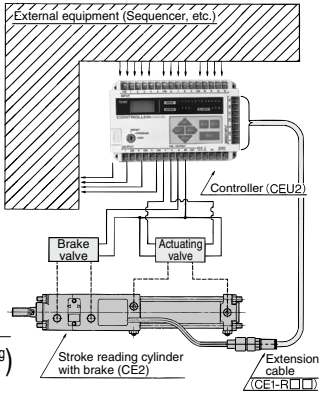
Stroke reading cylinder with brake + Counter

- Prevents dropping from raised positions during intermediate stops.





Controller: *Series CEU2*

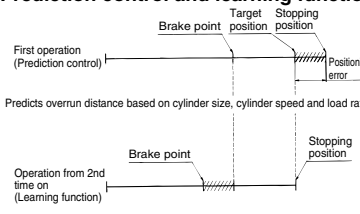


For precision positioning
(Stopping accuracy ±0.5 mm)

Stroke reading cylinder with brake + Controller (Brake positioning system)

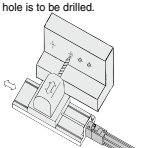
- Positioning with high reproducibility has been achieved by prediction control and learning function.
- The stop position will be automatically redressed by re-try function.

Prediction control and learning function

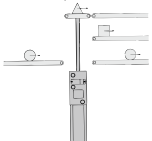


Application example

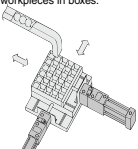
1. For positioning of hole drilling
This system can position the drill at the location in which a hole is to be drilled.



2. For sorting workpieces
Sorts workpieces by positioning the cylinder according to the workpiece.

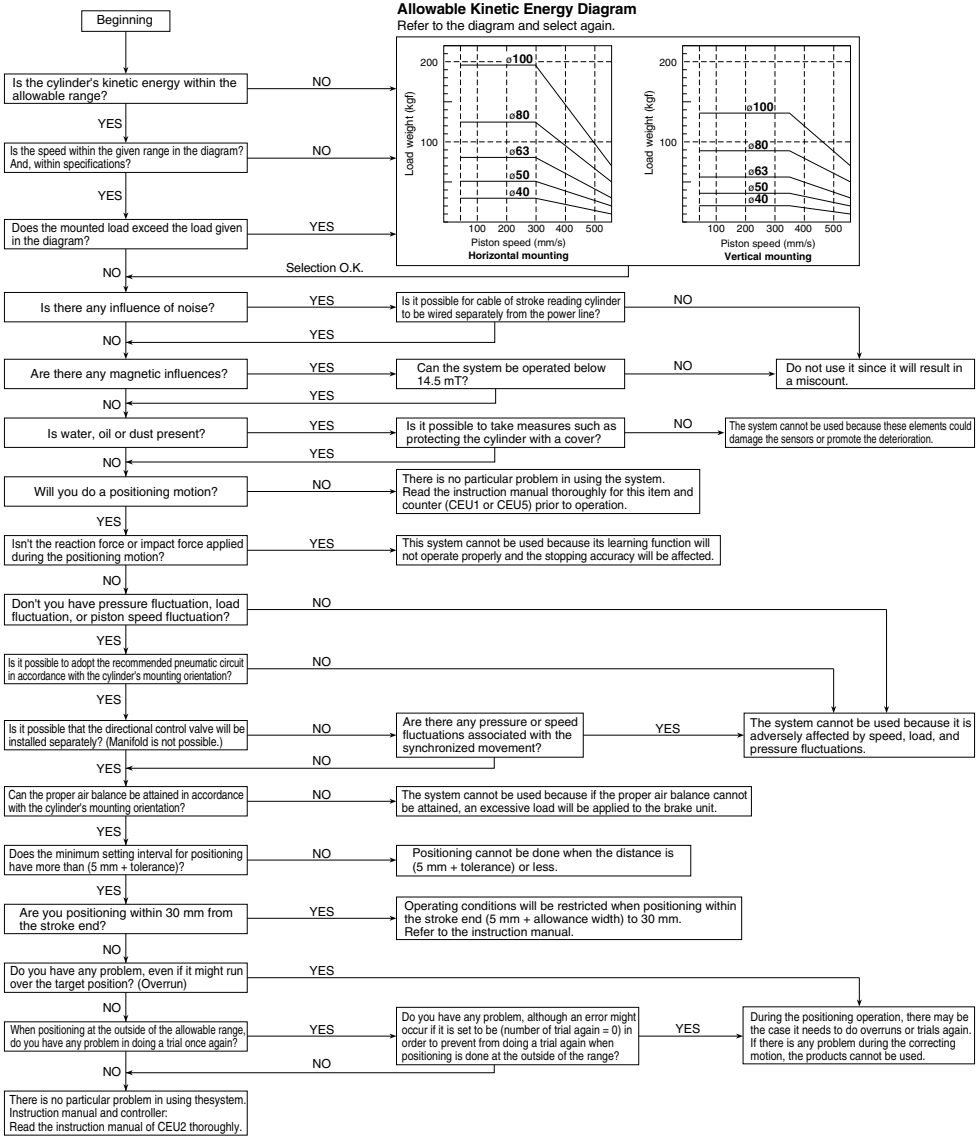


3. For placing workpieces in boxes
By adopting an X-Y table configuration, the cylinder can position workpieces in boxes.



Flow Chart to Confirm Utility of Stroke Reading Cylinder with Brake

Depending on the operating conditions, stable stopping accuracy may not be obtained. Therefore, make sure to follow the flow chart shown below.



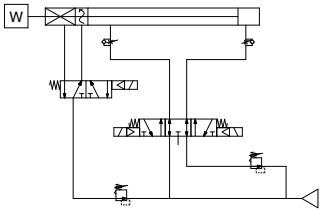
∗ This series cannot be used in an environment where it is exposed to fluids (water, oil, coolant, etc.)

Handling Technical Material

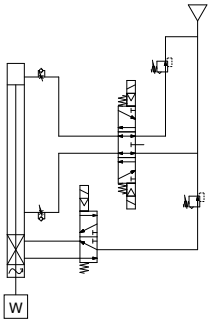
Be sure to read before handling brake positioning system (CE2 + CEU2).

Example of Recommended Pneumatic Circuit

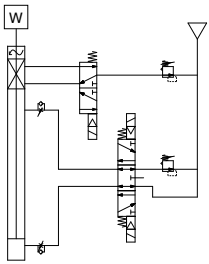
Horizontal mounting



Vertical flat mounting



Vertical overhead mounting



Note) In the case of light load, regulate head side supply pressure.
* SMC original symbols are used for Stroke Reading Cylinder with Brake.

Recommended Pneumatic Equipment

Bore size (mm)	Directional control valve	Brake valve	Regulator	Piping	Silencer	Speed controller
ø40	VFS24□OR	VFS21□O	AR425	Nylon ø8/6 or larger	AN200-02	AS4000-02
ø50	VFS24□OR	VFS21□O	AR425	Nylon ø10/7.5 or larger	AN200-02	AS4000-02
ø63	VFS34□OR	VFS21□O	AR425	Nylon ø12/9 or larger	AN300-03	AS4000-03
ø80	VFS44□OR	VFS31□O	AR425	Nylon ø12/9 or larger	AN300-03	AS420-03
ø100	VFS44□OR	VFS31□O	AR425	Nylon ø12/9 or larger	AN400-04	AS420-04

Caution on Pneumatic Circuit Design

Air balance

Unlike the conventional pneumatic cylinder that performs a simple reciprocal movement, the stroke reading cylinder with a brake also makes intermediate stops. Thus, it must maintain the proper air balance in a stopped state.

Therefore, the proper air balance must be established in accordance with the mounting orientation of the cylinder.

Use caution the piston rod may be lurched when the next motion gets started after the intermediate stops or commence the operation after the reverse motion gets done, unless the air balance is taken. It may result in degrading its accuracy.

Supply pressure

If line pressure is used directly as supply pressure, any fluctuation in pressure will appear in the form of changes in cylinder characteristics. Therefore, make sure to use a pressure regulator to convert line pressure into supply pressure (Drive: 0.1 to 1 MPa, Brake: 0.3 to 0.5 MPa) for the actuating valve and the brake valve. In order to actuate multiple cylinders at once, use a pressure regulator that can handle a large air flow volume and also consider installing a surge tank.

Series CE2
Specific Product Precautions

Be sure to read before handling.
Refer to front matter 39 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

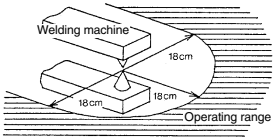
Sensor

⚠Caution

Because a magnetic system is adopted in the sensor unit of the stroke reading cylinder with brake, the presence of a strong magnetic fields in the vicinity of the sensor could lead to a malfunction.

Operate the system with an external magnetic field of 14.5 mT.

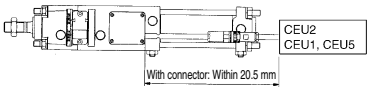
This is equivalent to a magnetic field of approximately 18 cm in radius from a welding area using a welding amperage of almost 15,000 amperes. To use the system in a magnetic field that exceeds this value, use a magnetic material to shield the sensor unit.



The sensor unit is adjusted to an appropriate position at the time of shipment. Therefore, never detach the sensor unit from the body.
Make sure that water does not splash on the sensor unit (enclosure IP65).
Do not pull on the sensor cable.

Noise

Operating the stroke reading cylinder with brake in the vicinity of equipment that generates noise, such as a motor or a welder, could result in miscounting. Therefore, minimize the generation of noise as much as possible, and keep the wiring separate.
Also, the maximum transmission distance of the stroke reading cylinder with brake is 20.5 m. Make sure that the wiring does not exceed this distance.
Besides, when the transmission distance is over 20.5 m, use the dedicated transmission box (Part no. CE1-H0374).



How to Manually Disengage the Lock and Change from the Unlocked to the Locked State

Manual unlocking

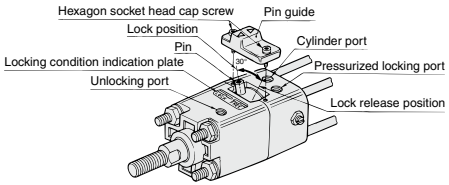
1. Loosen the two hexagon socket head cap bolts and remove the pin guide.
2. As viewed from the end of the rod, the pin is tilted 15° to the left of the center.
3. Supply an air pressure of 0.3 MPa or more to the unlocking port.
4. Rotate the pin 30° to the right with a wooden implement such as the grip of a wooden hammer or a resin stick without scratching.

How to manually change from an unlocked state to a locked state

1. Loosen the two hexagon socket head cap bolts and remove the pin guide.
2. As viewed from the end of the rod, the pin is tilted 15° to the right of the center.
3. Supply air pressure of 0.3 MPa to the unlocking port.
4. Rotate the pin 30° by pushing it with a wooden implement such as the grip of a wooden hammer or a resin stick.

Note) Never rotate the pin by striking it since this may bend or damage the pin. Be careful when pushing the pin since the surface is slippery.

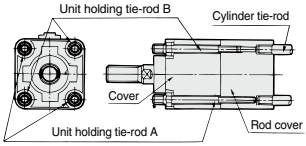
5. Inside the pin guide, there is a slotted hole that is slightly larger than the pin. Align the pin with the slotted hole and secure them to cover, using the hexagon socket head cap screws that were removed in step 1. The convex of the pin guide and "LOCK" on the locking condition indication plate will align.



Caution on Handling

⚠Caution

1. Operate the cylinder in such a way that the load is always applied in the axial direction.
   In case the load is applied in a direction other than the axial direction of the cylinder, provide a guide to constrain the load itself. In such a case, take precautions to prevent off-centering. If the piston rod and the load are off-centered, the speed of the movement of the piston could fluctuate, which could affect the piston's stopping accuracy and shorten the life of the brake unit.
2. If there is a large amount of dust in the operating environment, use a cylinder with a bellows to prevent the intrusion of dust.
   Also, be aware that the operating temperature range is between 0 and 60°C.
3. The brake unit and the cylinder rod cover area are assembled as shown in the diagram below. For this reason, unlike ordinary cylinders, it is not possible to use the standard style mounted directly onto a machine by screwing in the cylinder tie-rods.
   Furthermore, when replacing mounting brackets, the unit holding tie-rods may get loosen. Tighten them once again in such a case.
   Use a socket wrench when replacing mounting brackets or retightening the unit holding tie-rods.



(ø2 depth 1 mm hole is on the side of tie-rod for attaching unit A.)

Bore size (mm)	Mounting bracket nut			Unit holding tie-rod	
	Nut	Width across flats	Socket	Width across flats	Socket
40	JIS B 1181 Class 3 M8 x 1.25	13	JIS B 4636 2 point angle socket 13	10	JIS B 4636 2 point angle socket 10
50				13	JIS B 4636 2 point angle socket 13
63	JIS B 1181 Class 3 M10 x 1.25	17	JIS B 4636 2 point angle socket 17	13	JIS B 4636 2 point angle socket 13
80 100	JIS B 1181 Class 3 M12 x 1.75	19	JIS B 4636 2 point angle socket 19	17	JIS B 4636 2 point angle socket 17

Operating Cautions

Counting speed of the counter

Be aware that if the speed of the stroke reading cylinder with brake is faster than the counting speed of the counter, the counter will miscount.

Use CEU1, CEU2, CEU5.
Cylinder speed < Counting speed of the counter
(Cylinder speed 500 mm/sec = Counting speed of the counter 5 kcps)

Miscounting by lurching or bounding

If the stroke reading cylinder with brake lurches or bounds during an IN or OUT movement, or due to other factors, be aware that the cylinder speed could increase momentarily, possibly exceeding the counter's counting speed or the sensor's response speed, which could lead to miscounting.

Stroke Reading Cylinder with Brake

Series CE2

ø40, ø50, ø63, ø80, ø100

CE Note)

Note) CE-compliant: When connecting to a 3-point preset counter (CEU1□-D, power supply voltage 24 VDC) and a multi-counter (CEU5□□-D, power supply voltage 24 VDC). Refer to the counter operation manual for details.

How to Order

CE2 B 40 □ – 100 □ – M9BW □

Mounting style

B	Basic style
L	Foot style
F	Rod side flange style
G	Head side flange style
C	Single clevis style
D	Double clevis style
T	Center trunnion style

Bore size

40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)
Refer to "Standard Stroke" on page 1638.

Suffix for cylinder

Rod boot	J	Nylon tarpaulin
	K	Neoprene cross
Cushion	Nil	With cushion on both ends
	N	Without cushion
	R	With rod cushion
	H	With head cushion
Connector	Nil	With connector
	Z	Without connector

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Applicable counter/Controller
Series CEU1
Series CEU5
Series CEU2

Auto switch

Nil	Without auto switch (Built-in magnet)

∗ For the applicable auto switch model, refer to the table below.

Applicable Auto Switches/Refer to pages 1893 to 2007 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model: Tie-rod mounting	Auto switch model: Band mounting	Lead wire length (m): 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	24V, 5 V, 12 V	—	M9N	—	●	●	●	○	○	IC circuit	Relay, PLC
							—	G59	●	—	●	○	○		
				3-wire (PNP)			M9P	—	●	●	●	○	○		
							—	G5P	●	—	●	○	○		
				2-wire	12 V		M9B	—	●	●	●	○	○	—	
							—	K59	●	—	●	○	○		
		Terminal conduit		3-wire (NPN)	24V, 12 V	—	G39C	G39	—	—	—	—	—		
				2-wire			K39C	K39	—	—	—	—	—		
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)	24V, 5 V, 12 V		M9NW	—	●	●	●	○	○	IC circuit	
							—	G59W	●	—	●	○	○		
				3-wire (PNP)			M9PW	—	●	●	●	○	○		
							—	G5PW	●	—	●	○	○		
				2-wire	12 V		M9BW	—	●	●	●	○	○	—	
							—	K59W	●	—	●	○	○		
	Water resistant (2-color indication)			3-wire (NPN)	5 V, 12 V		M9NA∗1	—	○	○	●	○	○		
				3-wire (PNP)			M9PA∗1	—	○	○	●	○	○		
				2-wire	12 V		M9BA∗1	—	○	○	●	○	○		
							—	G5BA∗1	—	—	●	○	○		
	With diagnostic output (2-color indication)			4-wire (NPN)	5 V, 12 V		F59F	G59F	●	—	●	○	○	IC circuit	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96∗∗	—	●	●	●	—	—	IC circuit	—
				2-wire	24V, 12 V	100 V	—	A93∗∗	—	●	●	●	●	—	—	
			No			100 V or less	—	A90∗∗	—	●	—	●	—	—	IC circuit	Relay, PLC
			Yes			100 V, 200 V	—	A54	B54	●	—	●	●	—	—	
			No			200 V or less	—	A64	B64	●	—	●	—	—		
		Terminal conduit				—	—	A33C	A33	—	—	—	—	—	—	PLC
		DIN terminal	Yes			100 V, 200 V	—	A34C	A34	—	—	—	—	—		Relay, PLC
							—	A44C	A44	—	—	—	—	—		
	Diagnostic indication (2-color indication)	Grommet			—	–	—	A59W	B59W	●	—	●	—	—		

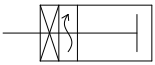
∗1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

∗ Solid state auto switches marked with "○" are produced upon receipt of order.
∗∗ Since D-A9□ and D-A9□V cannot be mounted on ø50, use of D-Z7□ or D-Z80 is recommended.

∗ Since there are other applicable auto switches than listed, refer to page 1649 for details.
∗ For details about auto switches with pre-wired connector, refer to pages 1960 and 1961.
∗ D-A9□/M9□/M9□W/M9□A(V) auto switches are shipped together (not assembled). (Only auto switch mounting brackets are assembled before shipped.)

Symbol



Model

Series	Type	Action	Bore size (mm)	Lock action
CE2	Non-lube	Double acting	40, 50, 63 80, 100	Spring and pneumatic lock

Rod Boot Material

Symbol	Rod boot material	Maximum ambient temperature
J	Nylon tarpaulin	60°C
K	Neoprene cross	110°C*

* Maximum ambient temperature for the rod boot itself.

Refer to pages 1644 to 1649 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Operating range
- Minimum stroke for auto switch mounting
- Auto switch mounting brackets/Part no.

Cylinder Specifications

Bore size (mm)		ø40	ø50	ø63	ø80	ø100
Fluid		Air (Non-lube)				
Proof pressure	**Drive**	1.5 MPa				
	Brake	0.75 MPa				
Maximum operating pressure	**Drive**	1 MPa				
	Brake	0.5 MPa				
Minimum operating pressure	**Drive**	0.1 MPa				
	Brake	0.3 MPa				
Piston speed		50 to 500 mm/s*				
Ambient temperature		00 to 60°C (No freezing)				
Brake system		Spring and pneumatic lock type				
Sensor cord length		ø7-500 mm Oil-resistant				
Stroke length tolerance		Up to 250 mm: $^{+1.0}_{0}$, 251 mm to 1000 mm $^{+1.4}_{0}$				

* Be aware of the constraints in the allowable kinetic energy.

Sensor Specifications

Cable	ø7, 6 core twisted pair shielded wire (Oil, Heat and Flame resistant cable)
Maximum transmission distance	20.5 m (when using SMC cable while using controller or counter)
Position detection method	Magnetic scale rod/Sensor head <Incremental type>
Magnetic field resistance	14.5 mT
Power supply	10.8 to 26.4 VDC (Power supply ripple: 1% or less)
Current consumption	40 mA
Resolution	0.1 mm/pulse
Accuracy	±0.2 mm Note)
Output type	Open collector (Max. 35 VDC, 80 mA) Note)
Output signal	A/B phase difference output
Insulation resistance	50 MΩ or more (500 VDC measured via megohmmeter) (between case and 12E)
Vibration resistance	33.3 Hz, 6.8 G 2 hrs. each in X, Y directions 4 hrs. in Z direction based upon JIS D 1601
Impact resistance	30 G, 3 times at X, Y, Z
Enclosure	IP65 (IEC standard) Except connector part
Extension cable (Option)	5 m, 10 m, 15 m, 20 m

Note) Digital error under Controller (CEU2), Counter (CEU1 or CEU5) is included. Besides, the whole accuracy after mounting on an equipment may be varied depending on the mounting condition and surroundings. As an equipment, calibration should be done by customer.

Standard Stroke

Bore size (mm)	Standard stroke (mm)		Range of manufacturable stroke*	
	Without rod boot	With rod boot	Without rod boot	With rod boot
40	25 to 850	25 to 700	Up to 1200	Up to 950
50	25 to 800	25 to 650	Up to 1150	Up to 900
63	25 to 800	25 to 650	Up to 1150	Up to 900
80	25 to 750	25 to 600	Up to 1100	Up to 900
100	25 to 750	25 to 600	Up to 1100	Up to 850

* Strokes longer than the standard stroke are made-to-order products.

Weight

(kg)

Bore size (mm)			40	50	63	80	100
Basic weight	Basic style		2.18	3.39	5.29	8.66	12.09
	Foot style		2.37	3.61	5.63	9.33	13.08
	Flange style		2.55	3.84	6.08	10.11	14.01
	Single clevis style		2.41	3.73	5.92	9.77	13.87
	Double clevis style		2.45	3.82	6.08	10.06	14.39
	Trunnion style		3.63	3.92	6.18	10.36	14.49
Additional weight per each 50 mm of stroke	Aluminum tube	Mounting bracket	0.22	0.28	0.37	0.52	0.65
Accessory bracket	Single knuckle		0.23	0.26	0.26	0.60	0.83
	Double knuckle		0.32	0.38	0.38	0.73	1.08
	Knuckle pin		0.05	0.05	0.05	0.14	0.19

Calculation example: **CE2L40-100**

- Basic weight·····2.37 (Foot style, ø40)
- Additional weight·····0.22/50 stroke
- Cylinder stroke·····100 stroke

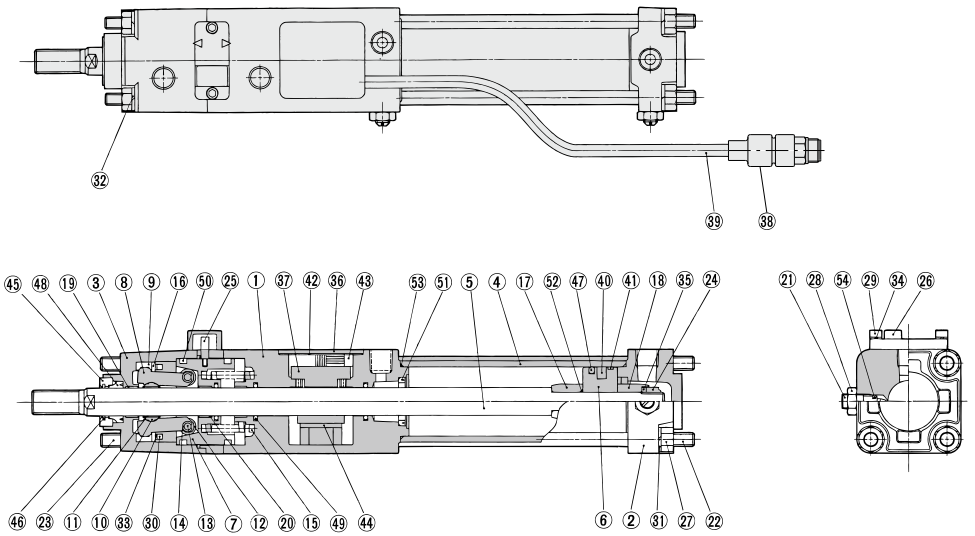
2.37 + 0.22 x 100/50 = 2.81 kg

Accessories

Mounting		Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Center trunnion
Standard	Rod end nut	●	●	●	●	●	●	●
	Clevis pin	—	—	—	—	—	●	—
Option	Single knuckle joint	●	●	●	●	●	●	●
	Double knuckle joint (with pin)	●	●	●	●	●	●	●
	With rod boot	●	●	●	●	●	●	●

* Refer to page 1642 for dimensions and part numbers of the option. Refer to page 1640 for dimensions of the rod boot.

Construction



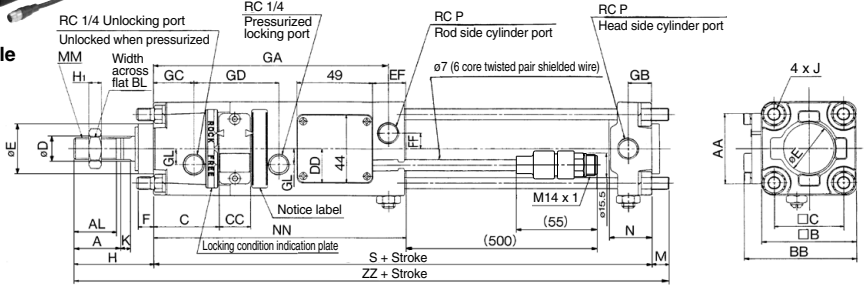
Component parts

No.	Description	Material	Note
1	**Rod cover**	Aluminum alloy	Black painted after hard anodized
2	**Head cover**	Aluminum alloy	Black painted
3	**Cover**	Aluminum alloy	Black painted after hard anodized
4	**Cylinder tube**	Aluminum alloy	Hard anodized
5	**Piston rod**	Free-cutting steel	Hard chrome plated
6	**Piston**	Aluminum alloy	Chromated
7	**Brake piston**	Carbon steel	Nitriding
8	**Brake arm**	Carbon steel	Nitriding
9	**Brake arm holder**	Carbon steel	Nitriding
10	**Brake shoe holder**	Carbon steel	Nitriding
11	**Brake shoe**	Special friction material	
12	**Roller**	Chromium molybdenum steel	Nitriding
13	**Pin**	Chrome bearing steel	Heat treated
14	**Type E retaining ring**	Stainless steel	JIS B 2805E
15	**Brake spring**	Steel wire	Dacrodized
16	**Retaining plate**	Rolled steel plate	Zinc chromated
17	**Cushion ring A**	Rolled steel	Electroless nickel plated
18	**Cushion ring B**	Rolled steel	Electroless nickel plated
19	**Bushing**	Lead-bronze casted	
20	**Bushing**	Lead-bronze casted	
21	**Cushion valve**	Rolled steel plate	Electroless nickel plated
22	**Tie-rod**	Carbon steel	Chromated
23	**Unit holding tie-rod**	Carbon steel	Chromated
24	**Piston nut**	Rolled steel plate	Zinc chromated
25	**Non-rotating pin**	Carbon steel	High frequency quenched
26	**Pin guide**	Carbon steel	Black painted after nitriding
27	**Tie-rod nut**	Carbon steel	Black zinc chromated

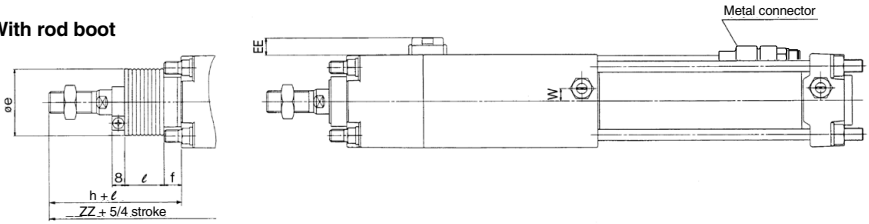
No.		Material	Note
28	**Lock nut**	Carbon steel	Nickel plated
29	**Hexagon socket head cap screw**	Chromium molybdenum steel	Black zinc chromated
30	**Hexagon socket head cap screw**	Stainless steel	
31	**Spring washer**	Steel wire	Black zinc chromated
32	**Spring washer**	Steel wire	Black zinc chromated
33	**Spring washer**	Steel wire	Black zinc chromated
34	**Spring washer**	Steel wire	Black zinc chromated
35	**Spring washer**	Steel wire	Zinc chromated
36	**Sensor cover**	Carbon steel	
37	**Detection head assembly**	—	
38	**Connector**	—	
39	**Cable**	—	
40	**Rubber magnet**	NBR	
41	**Wear ring**	Resin	
42	**Gasket**	NBR	
43	**Bushing**	NBR	
44	**Amp cushion**	NBR	
45	**Seal retainer**	Aluminum alloy	
46	**Coil scraper**	Phosphor bronze	
47	**Piston seal**	NBR	
48	**Rod seal A**	NBR	
49	**Rod seal B**	NBR	
50	**Brake piston seal**	NBR	
51	**Cushion seal**	NBR	
52	**Piston gasket**	NBR	
53	**Cylinder tube gasket**	NBR	
54	**Cushion valve seal**	NBR	

Dimensions: ø40 to ø100

Basic style



With rod boot

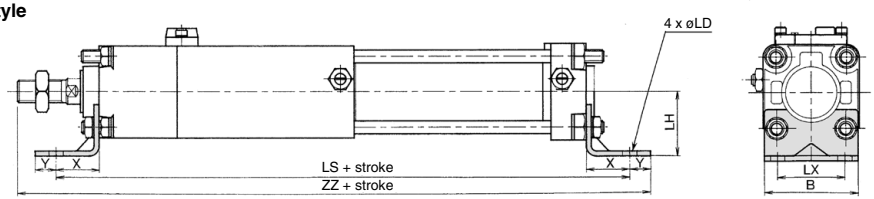


(mm)

Bore size (mm)	Stroke range		A	AA	AL	BB	BL	□B	C	CC	□C	DD	D	EF	EE	E	F	FF	GA	GB	GC	GD	GL	H1	J	K	M
	Without rod boot	With rod boot																									
40	25 to 850	25 to 700	30	45	27	71.5	22	60	42	20	44	22	16	21	11.5	32	10	10	150.5	15	26	54	10	8	M8 x 1.25	6	11
50	25 to 800	25 to 650	35	50	32	80.5	27	70	46	21	52	24	20	28.5	10.5	40	10	12	162.5	17	27	59	13	11	M8 x 1.25	9	11
63	25 to 800	25 to 650	35	60	32	98.5	27	85	48.5	23	64	24	20	28.5	13.5	40	10	15	174	17	26	67	18	11	M10 x 1.25	9	14
80	25 to 750	25 to 600	40	70	37	117.5	32	102	55	23	78	26.5	25	36	15.5	52	14	17	189	21	30	72	23	13	M12 x 1.75	11	17
100	25 to 750	25 to 600	40	80	37	131.5	41	116	56.5	25	92	35.5	30	36	15.5	52	14	19	198	21	31	76	25	16	M12 x 1.75	11	17

Bore size (mm)	MM	N	NN	P	S	W	Without rod boot		With rod boot				
							H	ZZ	e	f	h	ℓ	ZZ
40	M14 x 1.5	27	161.5	1/4	218.5	8	51	280.5	43	11.2	59	1/4 stroke	288.5
50	M18 x 1.5	30	175.5	3/8	235.5	0	58	304.5	52	11.2	66		312.5
63	M18 x 1.5	31	187	3/8	254	0	58	326	52	11.2	66		334
80	M22 x 1.5	37	205	1/2	284	0	71	372	65	12.5	80		381
100	M26 x 1.5	40	214	1/2	300	0	72	389	65	14	81		398

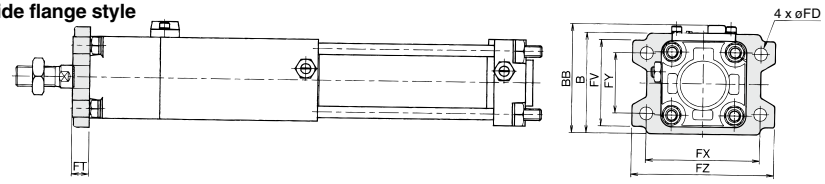
Foot style



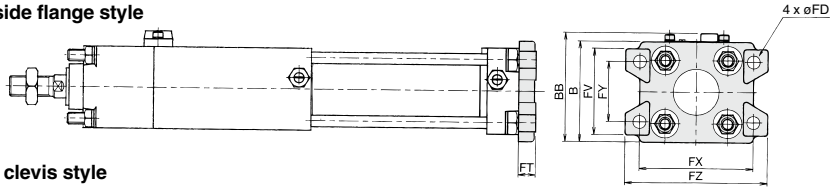
(mm)

Bore size (mm)	B	LH	LS	LX	X	Y	ZZ	LD
40	58.5	40	272.5	42	27	13	309.5	9
50	68.5	45	289.5	50	27	13	333.5	9
63	83	50	322	59	34	16	362	11.5
80	100	65	372	76	44	16	415	13.5
100	114	75	386	92	43	17	432	13.5

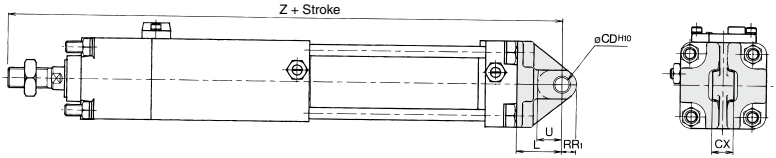
Rod side flange style



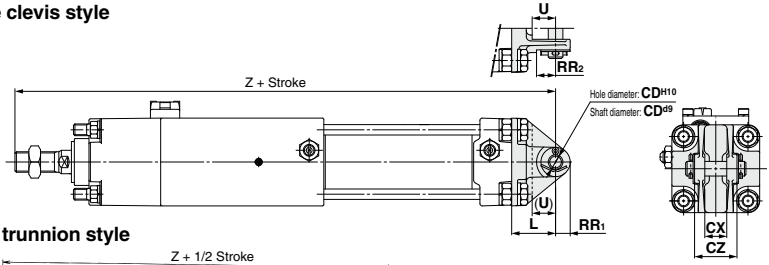
Head side flange style



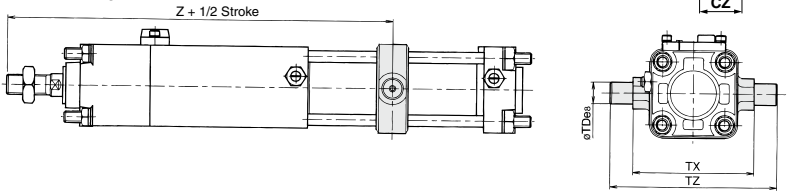
Single clevis style



Double clevis style



Center trunnion style



(mm)

Bore size (mm)	Rod side flange, Head side flange						Rod side flange		Single clevis, Double clevis						Single clevis	Double clevis		Center trunnion			
	FT	FV	FX	FY	FZ	FD	B	BB	CD^{H10}	L	RR_1	RR_2	U	Z	CX	CX	CZ	$TDe8$	TX	TZ	Z
40	12	60	80	42	100	9	71	77	$10^{+0.058}_{0}$	30	10	16	16	299.5	$15^{-0.1}_{-0.3}$	$15^{+0.3}_{+0.1}$	29.5	$15^{-0.032}_{-0.059}$	85	117	227.5
50	12	70	90	50	110	9	81	86	$12^{+0.070}_{0}$	35	12	19	19	328.5	$18^{-0.1}_{-0.3}$	$18^{+0.3}_{+0.1}$	38	$15^{-0.032}_{-0.059}$	95	127	248.5
63	15	86	105	59	130	11.5	101	107	$16^{+0.070}_{0}$	40	16	23	23	352	$25^{-0.1}_{-0.3}$	$25^{+0.3}_{+0.1}$	49	$18^{-0.032}_{-0.059}$	110	148	263
80	18	102	130	76	160	13.5	119	126	$20^{+0.084}_{0}$	48	20	28	28	403	$31.5^{-0.1}_{-0.3}$	$31.5^{+0.3}_{+0.1}$	61	$25^{-0.040}_{-0.073}$	140	192	297
100	18	116	150	92	180	13.5	133	140	$25^{+0.084}_{0}$	58	25	23.5	36	430	$35.5^{-0.1}_{-0.3}$	$35.5^{+0.3}_{+0.1}$	64	$25^{-0.040}_{-0.073}$	162	214	309

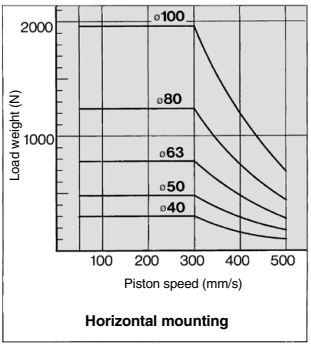
Mounting Bracket Part No.

Bore size (mm)	40	50	63	80	100
Foot *	CA1-L04	CA1-L05	CA1-L06	CA1-L08	CA1-L10
Flange	CA1-F04	CA1-F05	CA1-F06	CA1-F08	CA1-F10
Single clevis	CA1-C04	CA1-C05	CA1-C06	CA1-C08	CA1-C10
Double clevis **	CA1-D04	CA1-D05	CA1-D06	CA1-D08	CA1-D10

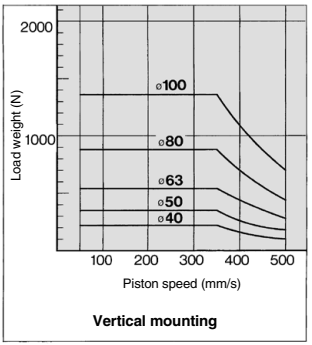
* When ordering foot style brackets, 2 pcs. should be ordered for each cylinder.
** Clevis pin, flat washer and cotter pin are shipped together with double clevis style.

Allowable Kinetic Energy

Operate the stroke reading cylinder with brake within the proper allowable kinetic energy. It must not be operated out of the allowable range, which is shown in the graph on the right. All sizes must be operated within this range. (Supply pressure 0.5 MPa)



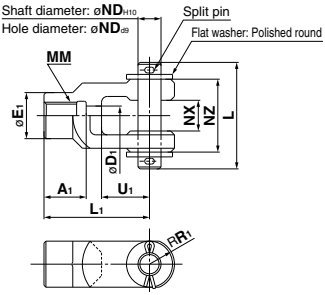
Horizontal mounting



Vertical mounting

Dimensions of Accessories

Y Type Double Knuckle Joint

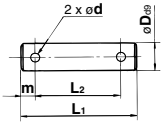


Material: Cast iron (mm)

Part no.	Applicable bore size	A1	E1	D1	L1	MM	R1	U1	ND	NX	NZ	L	Split pin size	Flat washer size
Y-04D	**40**	22	24	10	55	M14 x 1.5	13	25	12	$16^{+0.3}_{+0.1}$	38	55.5	ø3 x 18 L	Polished round 12
Y-05D	**50, 63**	27	28	14	60	M18 x 1.5	15	27	12	$16^{+0.3}_{+0.1}$	38	55.5	ø3 x 18 L	Polished round 12
Y-08D	**80**	37	36	18	71	M22 x 1.5	19	28	18	$28^{+0.3}_{+0.1}$	55	76.5	ø4 x 25 L	Polished round 18
Y-10D	**100**	37	40	21	83	M26 x 1.5	21	38	20	$30^{+0.3}_{+0.1}$	61	83	ø4 x 30 L	Polished round 20

∗ A knuckle pin, split pins and flat washers are included.

Clevis Pin/Knuckle Pin

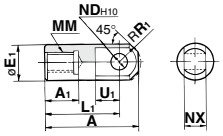


Material: Carbon steel (mm)

Part no.	Applicable bore size		Dd9	L1	L2	m	d	Included split pin	Included flat washer
	Clevis	Knuckle					Drill through		
CDP-2A	**40**	—	$10^{-0.040}_{-0.076}$	46	38	4	3	ø3 x 18 L	Polished round 10
CDP-3A	**50**	**40, 50, 63**	$12^{-0.050}_{-0.093}$	55.5	47.5	4	3	ø3 x 18 L	Polished round 12
CDP-4A	**63**	—	$16^{-0.050}_{-0.093}$	71	61	5	4	ø4 x 25 L	Polished round 16
CDP-5A	—	**80**	$18^{-0.050}_{-0.093}$	76.5	66.5	5	4	ø4 x 25 L	Polished round 18
CDP-6A	**80**	**100**	$20^{-0.065}_{-0.117}$	83	73	5	4	ø4 x 30 L	Polished round 20
CDP-7A	**100**	—	$25^{-0.065}_{-0.117}$	88	78	5	4	ø4 x 36 L	Polished round 24

∗ Split pins and flat washers are included.

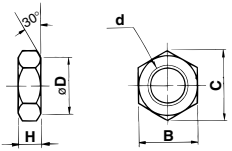
I Type Single Knuckle Joint



Material: Free cutting sulfur steel (mm)

Part no.	Applicable bore size	A	A1	E1	L1	MM	R1	U1	ND H10	NX
I-04A	**40**	69	22	24	55	M14 x 1.5	15.5	20	$12^{+0.070}_{0}$	$16^{-0.1}_{-0.3}$
I-05A	**50, 63**	74	27	28	60	M18 x 1.5	15.5	20	$12^{+0.070}_{0}$	$16^{-0.1}_{-0.3}$
I-08A	**80**	91	37	36	71	M22 x 1.5	22.5	26	$18^{+0.070}_{0}$	$28^{-0.1}_{-0.3}$
I-10A	**100**	105	37	40	83	M26 x 1.5	24.5	28	$20^{+0.084}_{0}$	$30^{-0.1}_{-0.3}$

Rod End Nut (Standard)



Material: Rolled steel (mm)

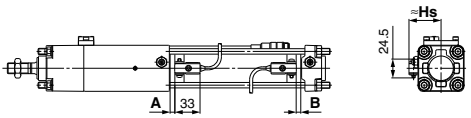
Part no.	Applicable bore size	d	H	B	C	D
NT-04	**40**	M14 x 1.5	8	22	25.4	21
NT-05	**50, 63**	M18 x 1.5	11	27	31.2	26
NT-08	**80**	M22 x 1.5	13	32	37.0	31
NT-10	**100**	M26 x 1.5	16	41	47.3	39

Auto Switch Mounting 1

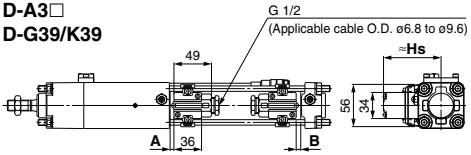
Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

<Band mounting>

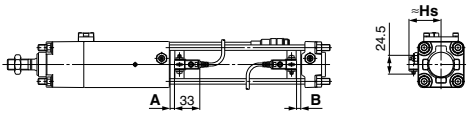
D-B5□/B64/B59W



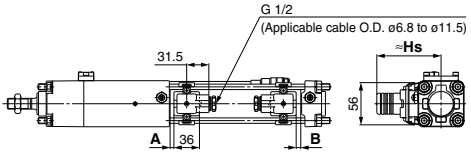
D-A3□
D-G39/K39



D-G5□/K59
D-G5□W/K59W
D-G5BA
D-G59F/G5NT

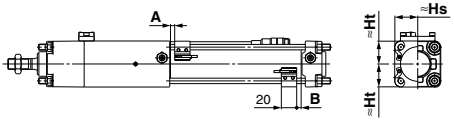


D-A44

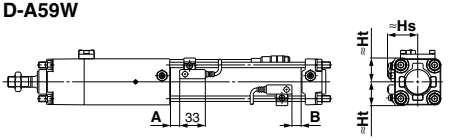


<Tie-rod mounting>

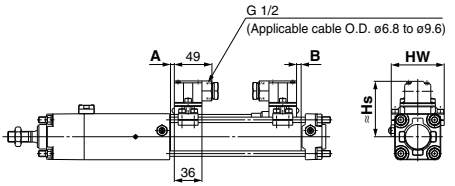
D-A9□/A9□V
D-M9□/M9□V
D-M9□W/M9□WV
D-M9□A/M9□AV
D-Z7□/Z80
D-Y59□/Y69□/Y7P/Y7PV
D-Y7□W/Y7□WV
D-Y7BA



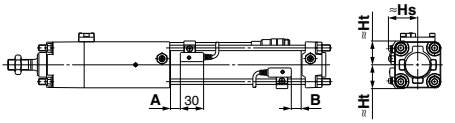
D-A5□/A6□
D-A59W



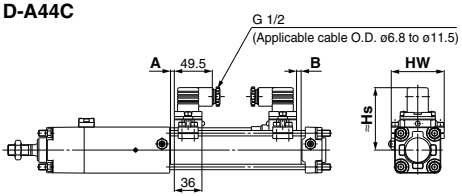
D-A3□C
D-G39C/K39C



D-F5□/J59
D-F5NT
D-F5□W/J59W
D-F5BA/F59F



D-A44C



Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

Auto Switch Proper Mounting Position

(mm)

Auto switch model / Bore size (mm)	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□A D-M9□AV		D-B59W D-Z7□ D-Z80 D-Y59□ D-Y69□ D-Y7P D-Y7PV D-Y7□W D-Y7□WV D-Y7BA		D-A5□ D-A6□ D-A3□ D-A3□C D-A44 D-A44C D-G39 D-G39C D-K39 D-K39C		D-B5□ D-B64		D-F5□ D-J59 D-F59F D-F5□W D-J59W D-F5BA		D-G5□ D-K59 D-G5NT D-G5□W D-K59W D-G5BA D-G59F		D-A59W		D-F5NT	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B
40	6	4	10	8	3.5	1.5	0	0	0.5	0	6.5	4.5	2	0	4	2	11.5	9.5
50	—	—	10	8	3.5	1.5	0	0	0.5	0	6.5	4.5	2	0	4	2	11.5	9.5
63	8.5	7.5	12.5	11.5	6	5	2.5	1.5	3	2	9	8	4.5	3.5	6.5	5.5	14	13
80	12	10	16	14	9.5	7.5	6	4	6.5	4.5	4.5	12.5	8	6	10	8	17.5	15.5
100	13.5	12.5	17.5	16.5	11	10	7.5	6.5	8	7	14	13	9.5	8.5	11.5	10.5	19	18

∗ D-A9□ and D-A9□V cannot be mounted on ø50.
Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Switch Mounting Height

(mm)

Auto switch model / Bore size (mm)	D-A9□ D-M9□ D-M9□W D-M9□A		D-A9□V		D-M9□V D-M9□WV D-M9□AV		D-Z7□ D-Z80 D-Y59□ D-Y7P D-Y7BA D-Y7□W		D-Y69□ D-Y7PV D-Y7□WV		D-B5□ D-B64 D-B59W D-G5□ D-K59 D-G5NT D-G5□W D-K59W D-G5BA D-G59F	D-A3□ D-G39 D-K39	D-A44	D-A5□ D-A6□ D-A59W		D-F5□ D-J59 D-F5□W D-J59W D-F5BA D-F59F D-F5NT		D-A3□C D-G39C D-K39C		D-A44C	
	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Hs	Hs	Hs	Ht	Hs	Ht	Hs	Hw	Hs	Hw
40	30	30	32	30	35	30	30	30	30.5	30	38	72.5	80.5	40	31	38.5	31	73	69	81	69
50	34	34	36.5	34	39	34	34	34	35	34	43.5	78	86	43.5	35	42.5	35	78.5	77	86.5	77
63	41	41	43.5	41	46	41	41	41	42.5	41	50.5	85	93	49	42	48	42	85.5	91	93.5	91
80	49.5	49	51.5	49	54	49	49.5	48.5	51	48.5	59	93.5	101.5	55.5	50	54	50	94	107	102	107
100	57	56	59.5	56	62.5	56	58.5	56	59	56	69.5	104	112	63	57.5	62	57.5	104	121	112	121

∗ D-A9□ and D-A9□V cannot be mounted on ø50.

Auto Switch Mounting 2

Minimum Auto Switch Mounting Stroke

n: No. of auto switches (mm)

Auto switch model	No. of auto switch mounted		Mounting brackets other than center trunnion	Center trunnion				
				ø40	ø50	ø63	ø80	ø100
D-A9□	2 (Different surfaces, Same surface) 1		15	75	—	80	85	90
	n		$15 + 40\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$75 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$80 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$85 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$90 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-A9□V	2 (Different surfaces, Same surface) 1		10	50	—	55	60	65
	n		$10 + 30\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$50 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$55 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$60 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$65 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-M9□ D-M9□W	2 (Different surfaces, Same surface) 1		15	80		85	90	95
	n		$15 + 40\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$80 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$85 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$90 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$95 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-M9□V D-M9□WV	2 (Different surfaces, Same surface) 1		10	55		60	65	70
	n		$10 + 30\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$55 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$60 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$65 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$70 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-M9□A	2 (Different surfaces, Same surface) 1		15	80		85	95	100
	n		$15 + 40\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$80 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$85 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$95 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$100 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-M9□AV	2 (Different surfaces, Same surface) 1		10	60		65	70	75
	n		$10 + 30\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$60 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$65 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$70 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$75 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-A5□/A6 D-F5□/J59 D-F5□W/J59W D-F5BA/F59F	2 (Different surfaces, Same surface) 1		15	90		100	110	120
	n (Same surface)		$15 + 55\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$90 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$100 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$110 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$120 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-A59W	2 (Different surfaces, Same surface)		20	90		100	110	120
	n (Same surface)		$20 + 55\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$90 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$100 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$110 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$120 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
	1		15	90		100	110	120
D-F5NT	2 (Different surfaces, Same surface) 1		25	110		120	130	140
	n (Same surface)		$25 + 55\frac{(n-2)}{2}$ (n = 2, 4, 6, 8 ···) Note 1)	$110 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)		$120 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$130 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	$140 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)
D-B5□/B64 D-G5□/K59 D-G5□W D-K59W D-G5BA D-G59F D-G5NT	2	(Different surfaces)	15	90		100	110	
		(Same surface)	75					
	n	(Different surfaces)	$15 + 50\frac{(n-2)}{2}$ (n = 2, 4, 6, 8, ···) Note 1)	$90 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···) Note 2)		$100 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···) Note 2)	$110 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16 ···) Note 2)	
		(Same surface)	75 + 50(n – 2) (n = 2, 3, 4, ···)	90 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		100 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	110 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
	1		10	90		100	110	
D-B59W	2	(Different surfaces)	20	90		100	110	
		(Same surface)	75					
	n	(Different surfaces)	$20 + 50\frac{(n-2)}{2}$ (n = 2, 4, 6, 8, ···) Note 1)	$90 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···) Note 2)		$100 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···) Note 2)	$110 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···) Note 2)	
		(Same surface)	75 + 50 (n – 2) (n = 2, 3, 4, ···)	90 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		100 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	110 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
	1		15	90		100	110	

Note 1) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation.
Note 2) When "n" is an odd number, a multiple of 4 that is larger than this odd number is used for the calculation.

Minimum Auto Switch Mounting Stroke

n: No. of auto switches (mm)

Auto switch model	No. of auto switch mounted		Mounting brackets other than center trunnion	Center trunnion				
				ø40	ø50	ø63	ø80	ø100
D-A3□ D-G39 D-K39	2	(Different surfaces)	35	75		80	90	
		(Same surface)	100	100		100	100	
	n	(Different surfaces)	35 + 30 (n – 2) (n = 2, 3, 4, ···)	75 + 30 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		80 + 30 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	90 + 30 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
		(Same surface)	100 + 100 (n – 2) (n = 2, 3, 4, ···)	100 + 100 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)				
	1		10	75		80	90	
D-A44	2	(Different surfaces)	35	75		80	90	
		(Same surface)	55					
	n	(Different surfaces)	35 + 30 (n – 2) (n = 2, 3, 4, ···)	75 + 30 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		80 + 30 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	90 + 30 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
		(Same surface)	55 + 50 (n – 2) (n = 2, 3, 4, ···)	75 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		80 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	90 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
	1		10	75		80	90	
D-A3□C D-G39C D-K39C	2	(Different surfaces)	20	75		80	90	
		(Same surface)	100	100		100	100	
	n	(Different surfaces)	20 + 35 (n – 2) (n = 2, 3, 4, ···)	75 + 35 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		80 + 35 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	90 + 35 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
		(Same surface)	100 + 100 (n – 2) (n = 2, 3, 4, 5···)	100 + 100 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)				
	1		10	75		80	90	
D-A44C	2	(Different surfaces)	20	75		80	90	
		(Same surface)	55					
	n	(Different surfaces)	20 + 35 (n – 2) (n = 2, 3, 4, ···)	75 + 35 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		80 + 35 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	90 + 35 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
		(Same surface)	55 + 50 (n – 2) (n = 2, 3, 4, ···)	75 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)		80 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	90 + 50 (n – 2) (n = 2, 4, 6, 8, ···) Note 1)	
	1		10	75		80	90	
D-Z7□/Z80 D-Y59□/Y7P D-Y7□W	2 (Different surfaces, Same surface) 1		15	80	85	90	95	105
	n		$15 + 40\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···) Note 1)	$80 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$85 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$90 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$95 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$105 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)
D-Y69□/Y7PV D-Y7□WV	2 (Different surfaces, Same surface) 1		10	65		75	80	90
	n		$10 + 30\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···) Note 1)	$65 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)		$75 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$80 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$90 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)
D-Y7BA	2 (Different surfaces, Same surface) 1		20	95		100	105	110
	n		$20 + 45\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···) Note 1)	$95 + 45\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)		$100 + 45\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$105 + 45\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	$110 + 45\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)

Note 1) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation.
Note 2) When "n" is an odd number, a multiple of 4 that is larger than this odd number is used for the calculation.

Auto Switch Mounting 3

Operating Range

(mm)

Auto switch model	Bore size (mm)				
	40	50	63	80	100
D-A9□/A9□V	7	—	9	9	9
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	5	5	5.5	6	6.5
D-Z7□/Z80	8	7	9	9.5	10.5
D-A3□/A44 D-A3□C/A44C	9	10	11	11	11
D-A5□/A6□					
D-B5□/B64					
D-A59W	13	13	14	14	15
D-B59W	14	14	17	16	18

(mm)

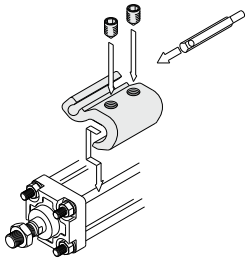
Auto switch model	Bore size (mm)				
	40	50	63	80	100
D-Y59□/Y69□ D-Y7P/Y7□V D-Y7□W/Y7□WV D-Y7BA	8	7	5.5	6.5	6.5
D-F5□/J59/F5□W D-J59W/F5BA D-F5NT D-F59F	4	4	4.5	4.5	4.5
D-G5□/K59/G5□W D-K59W/G5BA D-G5NT/G59F	5	6	6.5	6.5	7
D-G39/K39 D-G39C/K39C	9	9	10	10	11

∗ D-A9□ and D-A9□V cannot be mounted on ø50.
∗ Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion). It may vary substantially depending on an ambient environment.

Auto Switch Mounting Bracket: Part No.

<Tie-rod mounting>

Auto switch model	Bore size (mm)				
	40	50	63	80	100
D-A9□/A9□V D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	BA7-040	BA7-040	BA7-063	BA7-080	BA7-080
D-A5□/A6□ D-A59W D-F5□/J59 D-F5□W/J59W D-F59F/F5NT	BT-04	BT-04	BT-06	BT-08	BT-08
D-A3□C/A44C D-G39C/K39C	BA3-040	BA3-050	BA3-063	BA3-080	BA3-100
D-Z7□/Z80 D-Y59□/Y69□ D-Y7P/Y7PV D-Y7□W/Y7□WV D-Y7BA	BA4-040	BA4-040	BA4-063	BA4-080	BA4-080



• Mounting example of D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V)

<Band mounting>

Auto switch model	Bore size (mm)				
	40	50	63	80	100
D-A3□/A44 D-G39/K39	BD1-04M	BD1-05M	BD1-06M	BD1-08M	BD1-10M
D-B5□/B64 D-B59W D-G5□/K59 D-G5□W/K59W D-G59F D-G5NT	BA-04	BA-05	BA-06	BA-08	BA-10

Note 1) D-A9□ and D-A9□V cannot be mounted on ø50.
Note 2) Auto switch mounting brackets are included in D-A3□C/A44C/G39C/K39C.
Order them in accordance with the cylinder size as shown below.
(Example) ø40: D-A3□C-4, ø50: D-A3□C-5
ø63: D-A3□C-6, ø80: D-A3□C-8, ø100: D-A3□C-10
Order them with the part numbers above when the mounting brackets are required separately.

[Mounting screw set made of stainless steel]
The following set of mounting screws made of stainless steel (including nuts) is available. Use it in accordance with the operating environment.
(Please order the auto switch mounting bracket and band separately, since they are not included.)
BBA1: For D-A5/A6/F5/J5 types
BBA3: For D-B5/B6/G5/K5 types
D-F5BA/G5BA auto switches are set on the cylinder with the stainless steel screws above when shipped. When an auto switch is shipped independently, BBA1 or BBA3 is attached.

Note 3) Refer to pages 1989 and 1997 for the details of BBA1 and BBA3.
Note 4) When using M9□A(V)/Y7BA, do not use the steel set screws which is included with the auto switch mounting brackets above (BA7-□□□, BA4-□□□).
Order a stainless steel screw set (BBA1) separately, and select and use the M4 x 6L stainless steel set screws included in the BBA1.

Besides the models listed in How to Order, the following auto switches are applicable.
Refer to pages 1893 to 2007 for detailed specifications.

Auto switch type	Part no.	Electrical entry (Fetching direction)	Features
Reed	D-A93V, A96V	Grommet (Perpendicular)	—
	D-A90V		Without indicator light
	D-A53, A56, B53, Z73, Z76	Grommet (In-line)	—
	D-A67, Z80		Without indicator light
Solid state	D-M9NV, M9PV, M9BV	Grommet (Perpendicular)	—
	D-Y69A, Y69B, Y7PV		
	D-M9NWV, M9PWV, M9BWV		Diagnostic indication (2-color indication)
	D-Y7NWV, Y7PWV, Y7BWV		
	D-M9NAV, M9PAV, M9BAV		Water resistant (2-color indication)
	D-Y59A, Y59B, Y7P	Grommet (In-line)	—
	D-F59, F5P, J59		
	D-Y7NW, Y7PW, Y7BW		Diagnostic indication (2-color indication)
	D-F59W, F5PW, J59W		
	D-F5BA, Y7BA		Water resistant (2-color indication)
	D-F5NT, G5NT		With timer

* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1960 and 1961 for details.
* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H/Y7G/Y7H types) are also available. Refer to pages 1911 and 1913 for details.
* Wide range detection type, solid state auto switches (D-G5NB type) are also available. Refer to page 1953 for details.

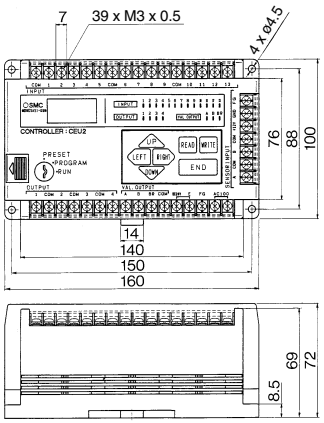
CEU2
Controller

Controller CEU2/Specifications

Model	CEU2	CEU2P
Type	Controller	
Mounting	Surface mounting (DIN rail or screw stop)	
Operation mode	PRESET mode, PROGRAM mode, RUN mode	
Display system	LCD (with back light)	
No. of digits	Program 1 to 16, Step 1 to 32	
Position control system	P.T.P control (point to point)	
No. of control shaft	1 axis	
Positioning system	Key input (on front face)	
Positioning range	9999.9 mm	
Min. setting range	0.1 mm	
Memory system	Static RAM 8 K bite (Battery back up: life 5 years)	
Min. interval	5 mm or more	
Input signal	● Start ● Return to origin ● Program selection (4 bit) ● Hold ● Emergency stop ● Input origin ● Automatic/Manual ● Manual: extended, retracted (2 bit) ● Reset	
Output signal	● Completion of positioning signal ● Completion to figure out origin signal ● Program END signal ● Abnormal signal	
Control output	NPN open collector (30 VDC, 50 mA)	PNP open collector (30 VDC, 50 mA)
Counting speed	20 kHz (kcps)	
Power supply	90 to 110 VAC, 50/60 Hz and 21.6 to 26.4 VDC, 0.4 A	
Operating temperature range	0 to 50°C (No freezing)	
Humidity range	25 to 85% (No condensation)	
Shock resistance	Endurance 10 to 55 Hz, Amplitude 0.75 mm, X, Y, Z for 2 hours each	
Noise resistance	Square wave noise from a noise simulator (Pulse duration 1 μs) Between 100 VAC line ±1500 V, I/O line ±600 V	
Impact resistance	Endurance 10 G; X, Y, Z directions, 3 times each	
Withstand voltage	Between case and AC line: 1500 VAC for 1 min. (3 mA or less) Between case and 12 VDC line: 500 VAC for 1 min. (3 mA or less)	
Power consumption	100 VA or less	
Insulation resistance	Between case and AC line: 50 MΩ or more (500 VDC measured via megohmmeter)	
Weight	690 g	

∗ Refer to operation manual of CEU2 regarding detailed positioning system.

Dimensions



As for 3 point preset counter and multi counter, it will be common to CEP1 and CE1 series. For details, refer to 3 point preset counter/CEU1 on page 1618, and Multi counter/CEU5 on page 1615 respectively.

Wiring with External Equipment

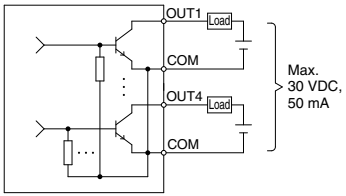
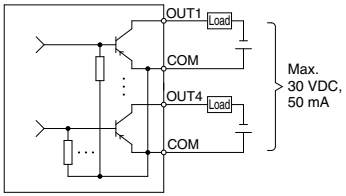
<Wiring with controller CEU2>

1. Wiring of driving power of controller

To operate the controller, use a power supply with the following specifications: 90 to 110 VAC, 50/60 Hz, and 21.6 to 26.4 VDC, 0.4 A or higher.

3. Output circuit

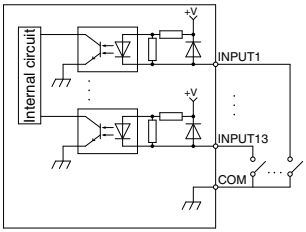
There are two outputs, the NPN open collector and the PNP open collector. The maximum rating is 30 VDC, 50 mA. Operating the controller by exceeding this voltage and amperage could damage the electric circuit. Therefore, the equipment to be connected must be below this rating.

Model	Connection method
CEU2	NPN transistor output Controller: CEU2 
CEU2P	PNP transistor output Controller: CEU2P 

∗ However, on the valve output side, the COM of the input circuit and the COM of the output circuit are electrically insulated from each other.

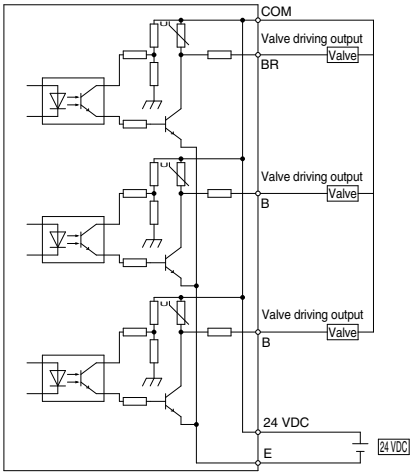
2. Input circuit

The voltage and the amperage capacity of the switch or the PLC to be connected are 24 VDC, 10 mA or higher.



4. Valve output circuit

The maximum rating is 24 VDC, 80 mA. Operating the controller by exceeding this voltage and amperage could damage the electric circuit. Therefore, the equipment to be connected must be below this rating.



Electrical Wiring

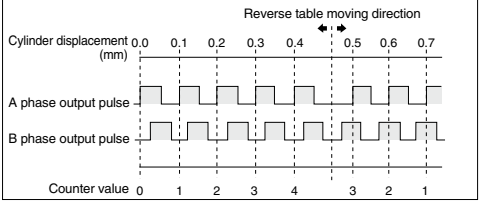
<Output system of positioning detection sensor>

The position detection sensor of the stroke reading cylinder outputs an A/B phase difference (open collector output) as shown in the diagram below.

The relation between the moving distance and the output signal of the stroke reading cylinder with brake is as follows: Every 0.1 mm of movement of the stroke reading cylinder with brake outputs 1 pulse signal to both output terminals A and B.

The maximum response speed of the sensor for the stroke reading cylinder with brake is at a maximum cylinder speed of 1500 mm/s (15 kcps).

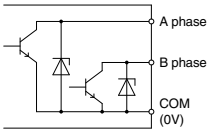
The relationship between the displacement of the stroke reading cylinder with brake and the output pulse



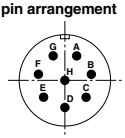
<Input, Output>

The connection of the input/output signals of the position detection sensor of the stroke reading cylinder is effected through the connector that extends from the cylinder. The output circuit and the connection of the connectors are described in the diagram below.

Output circuit of stroke reading cylinder with brake



Connector pin arrangement



Signal

Contact signal	Wire color	Signal name
A	White	A phase
B	Yellow	B phase
C	Brown	COM (0 V)
D	Blue	COM (0 V)
E	Red	+12 V to 24 V
F	Black	0 V
G	—	Shield