

Air Cylinder Series CJ2 ø6, ø10, ø16

Long life of over 1.5 times (In-house comparison)

The mounting accuracy of the cylinder and the wear resistance of the seals have been improved, thus dramatically increasing the cylinder's life to more than 1.5 times that of the CJ1 Series.

Variation

Improved wear resistance:

The bearing portions of the rod cover and the clevis have been improved in wear resistance to ensure the longevity of the cylinder.

Compact and lightweight:

The lateral width of the cover has been reduced approximately 10% from the CJ1 Series. In addition to a weight reduction of over 30%, a space-saving configuration has been achieved.



Easy installation:

the cover for installation.

The installation is simple because

a tool can be placed directly over

High speed actuation possible:

Either the rubber bumper or the air cushion can be selected according to the drive speed conditions. Therefore, it can support high speed drives.

- Rubber bumper ----- 50 to 750mm/s
- (Standard equipment)
- Air cushion 50 to 1000mm/s

Reduced piston rod deflection:

The clearance between the bushing and the piston rod has been decreased to achieve higher accuracy, thus decreasing the deflection of the piston rod.

Variations								
Series	Action	Rod	Basic	Built-in Air cushion		opper free	Bore size (mm)	Page
Standard: CJ2	Double	Single rod	•	•	•	•		1.3-2
	acting	Double rod		• •	•	•	6 10	1.3-13
	Single	Single rod, Spring return/extend	•	•		•	16	1.3-20
Non-rotating rod: CJ2K	Double acting	Single rod	-	•		•		1.3-30
-	Single acting	Single rod, Spring return/extend		•				1.3-35
Built-in speed controller: CJ2Z	Double	Single rod	•	•		•		1.3-42
-		Double rod	•	•		•		1.3-47
Low friction: CJ2Q	Double acting	Single rod	•	•			10 16	1.3-52
Direct mount: CJ2R	Double acting	Single rod		•	•			1.3-56
e la companya de	Single acting	Single rod, Spring return/extend		•		_		1.3-61
Non-rotating rod/ Direct mount:	Double acting	Single rod	•	•				1.3-65
Direct mount: CJ2RK	Single acting	Single rod, Spring return/extend	•	•				1.3-69
						<u>N</u>	lade to	Order

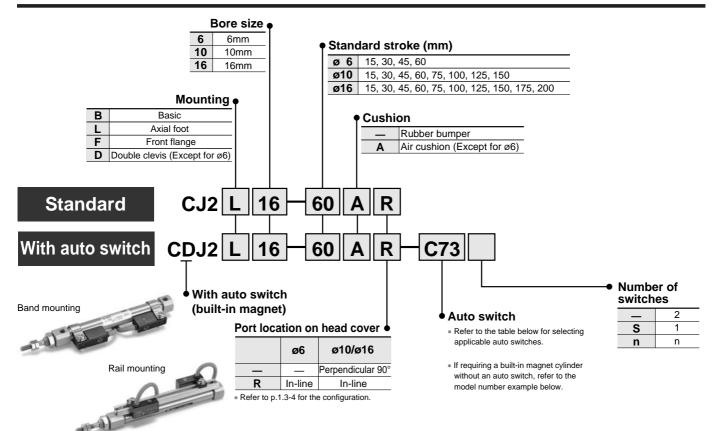
Applicable auto switch	Band mounting	Rail mounting	Refer to p.5.4-1	
Reed switch D-C7/C8, D-C73C/C80C		D-A7/A8, D-A7⊟H/A80H, D-A73C/A80C, D-A79W	for made to order products of series CJ2.	
Solid state switch	D-H7□, D-H7C D-H7□W, D-H7BAL, D-H7□F	D-F7/J7, D-F7□V, D-J79C D-F7□W/J79W, D-F7□WV, D-F7BAL, D-F7□F, D-F7NTL	002.	

CJ1 CJP CJ2 CM2 C85 CG1 MB C95 CA1 CS1

Standard: Double Acting Single Rod

Series CJ2

How to Order



Applicable Auto Switches/Refer to p.5.3-2 for further information on auto switch.

			or		Wiring (Output) DC AC		tage	Auto switch model**		Lead wire*			k				
Style	Special function	Electrical	ndicator				AC	Band	Rail (ø	10, ø16)	0.5	3		None		icable ad	
		entry	Ĕ			DC	AC	(ø6, ø10, ø16)	Perp.	In-line	(—)	(L)	(Z)	(N)	10	uu	
				3 wire (NPN)	_	5V	—	C76		A76H	•	•	_	_	IC	_	
Ę,		Grommet	Yes		—		200V	—	A72	A72H	٠	•	—	—			
Reed switch						12V	100V	C73	A73	A73H	•	٠	٠	—			
ğ			No	2 wire		5V, 12V	≤100V	C80	A80	A80H			—	—	IC	Relay	
Re		Connector	Yes	2 WIE	24V	12V	—	C73C	A73C		٠	\bullet	ullet	\bullet	—	PLC	
		CONNECTOR	No			5V, 12V	≤24V	C80C	A80C	—	•	•	ullet	\bullet	IC		
	Diagnostic indication (2 color)	Grommet	Yes			—	—	—	A79W	—	٠	\bullet	—	—	—	7	
				3 wire (NPN)		5V, 12V	2V —	H7A1	F7NV	F79	٠	•	\circ	—	IC	;	
		Grommet		3 wire (PNP)				H7A2	F7PV	F7P	٠	\bullet	$^{\circ}$	—	10		
ء				2 wire			H7B	F7BV	J79	٠	•	\bigcirc	—				
/itc		Connector			12V	12V	H7C	J79C	—	٠	۲	٠	\bullet	—			
sv				3 wire (NPN)		5V 40V		H7NW	F7NWV	F79W	٠	•	$^{\circ}$	—	IC		
ate	Diagnostic indication (2 color)		Yes	3 wire (PNP)	24V	5V, 12V		H7PW	F7PW	F7PW	٠	•	$^{\circ}$	—	- Itela	Relay PLC	
lst	(,		162				H7BW	F9BWV	J79W	٠	\bullet	$^{\circ}$	—		1 20		
Solid state switch	Water resistant (2 color)	Grommet	Frommet	2 wire	∠ wire	2 wire	12V	—	H7BA	—	F7BA	—	•	0	-	—	
	With timer]		3 wire (NPN)				_	_	F7NT	—	•	0	-	10		
	With diagnostic output (2 color)	1		4 wire	1	5V, 12V		H7NF	—	F79F	٠	•	0	—	IC		
	Latch with diagnostic output (2 color)			(NPN)				H7LF	_	F7LF	•	•	0	_			
* Lea	* Lead wire length 0.5m······ – e.g.) C73C 5m·······Z e.g.) C73CZ 3m·······L C73CL None······N C73CN																
			5	E		015			•	01001							

* Solid state switches marked with" \bigcirc " are manufactured upon receipt of order.

** "D-A79W" cannot be mounted on bore size ø10 cylinder with air cushion.

Part No. of Cylinder with Built-in Magnet

Symbol "-A" (rail mounting) or "-B" (band mounting) should be suffixed to the part No. of the cylinder with auto switch.

Ev	Rail mounting	CDJ2B10-45-A
۲۸.	Band mounting	CDJ2B16-60-B

Standard: Double Acting Single Rod Series CJ2



Specifications

16

opcomoation	10			
Action			Double acting/Single rod	
Fluid			Air	
Proof pressure			1.05MPa	
Max. operating	pressure		0.7MPa	
Min on aroting a		ø6	0.12MPa	
Min. operating	biessure	ø10, ø16	0.06MPa	
Ambient and flu	id temperat	ure	Without auto switch: –10°C to 70°C, With auto switch: –10°C to $60^{\circ}C^{*}$	CJ1
Cushion			Rubber bumper/Air cushion	CJI
Lubrication			Non-lube	CJP
Thread tolerance			JIS class 2	
Stroke tolerance			+1.0 0	CJ2
Piston speed			50 to 750mm/s	CM2
		ø6	0.012J	•
Allowable kineti	ic energy	ø10	0.035J	C85
		ø16	0.090J	CG1
* No freezing				
Standard Str	roko			MB
Bore size Standard stroke			(mm) Standard stroke	C95
6	15.30.45.60			
10				CA1

15, 30, 45, 60, 75, 100, 125, 150, 175, 200

JIS symbol

Double	acting/Single	rod
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Made to Order

Refer to p.5.4-1 for made to order products of series CJ2.



Be sure to read before handling. Refer to p.0-39 to 0-46 for Safety Instructions and common precautions.

Mounting

- During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining nut or to the rod cover body. If the head cover is secured or the head cover body is tightened, the cover could rotate, leading to a deviation.
- Tighten the retaining screws to an appropriate tightening torque within the range given below.
 ø6: 2.1 to 2.5Nm, ø10: 5.9 to 6.4Nm, ø16: 10.8 to 11.8Nm
- (3) To remove and install the snap ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a C type snap ring). In particular, use a pair of ultra-mini pliers such as the Super Tool CSM-07A for removing and installing the snap rings on the ø10 cylinder.
- ④ In the case of auto switch rail mounting style, do not remove the rail that is mounted. Because the retaining screws extend into the cylinder, this could lead to an air leak.

Minimum Strokes for Auto Switch Mounting

Mounting	Auto switch model	Number of switches	Min. stroke (mm)
a	D 07	2 (same surface)	50
	D-C7 D-C8	2(different surfaces)	15
Band mounting	D-00	1	10
no	D-H7	2 (same surface)	60
e p	D-H7⊡W D-H7BAL	2 (different surfaces)	15
ano	D-H7NF	1	10
	D-C73C	2(same surface)	65
ø6	D-C80C	2(different surfaces)	15
ø10	D-H7C	1	10
ø16		2(same surface)	65
\smile	D-H7LF	2 (different surfaces)	25
		1	15
	D-A7/A8 D-A7⊡H/A80H	2	10
	D-A73C/A80C	1	5
ting	D-F7 D-J79	2	5
unou	D-F7⊡V D-J79C	1	5
(g g) Rail mounting	D-A79W D-F7⊡W D-J79W	2	15
	D-F7BAL D-F7⊡WV D-F79F	1	10
	D-F7LF	2	15
		1	15

CS1

Mounting Accessories/Refer to p.1.3-12 for details.

	Mounting	Basic	Axial foot	Front flange	Double clevis*
ard	Mounting nut	•	•	•	—
Standard	Rod end nut	•	•	•	•
Sta	Clevis pin				•
L	Single knuckle joint	•	•	•	•
Option	Double knuckle joint*	•	•	•	•
0	T bracket				•

* Double clevis or double knuckle joint are packaged with pins and rings.

Mounting Bracket Part No.

Mounting bracket	Bore size (mm)					
would in y blacket	6	10	16			
Foot	CJ-L006B	CJ-L010B	CJ-L016B			
Flange	CJ-F006B	CJ-F010B	CJ-F016B			
T bracket*		CJ-T010B	CJ-T016B			

* T bracket is used with double clevis (D)

Auto Switch Mounting Bracket Part No. (Band mounting)

Bore size (mm)	Bracket part No.	Note
6	BJ2-006	Common use to all of
10	BJ2-010	D-C7, C8 and D-H7
16	BJ2-016	

[A set of stainless steel mounting screws]

Note) A set of stainless steel mounting screws "BBA4" is attached. (A switch mounting band is not attached. Please order the band separately.)

"BBA4" screws are used for D-C7/C8/H7. "D-H7BAL" switch is set on the cylinder with the screws above when

shipped. Also, when a switch only is shipped, "BBA4" screws are attached.

Theoretical Force

Refer to the "Double acting cylinder" in Theoretical Force Table 1 of Technical data 3 on p.5.6-7.

Port Location on Head Cover

Either perpendicular to the cylinder axis or in-line with the cylinder axis is selectable for basic style. (ø6 is available only as in-line style.)



In-line

Perpendicular

ght			(g)
Bore size (mm)	6	10	16
weight*	15	24	55
nal weight for each 15 of stroke	2	4	6.5
Axial foot	8	8	20
Front flange	5	5	15
Double clevis** (with pins)	—	4	10
Single knuckle joint	—	16	22
Double knuckle joint	—	24	19.5
T bracket	_	32	50
	Bore size (mm) weight* nal weight for each 15 of stroke Axial foot Front flange Double clevis** (with pins) Single knuckle joint Double knuckle joint	Bore size (mm)6weight*15nal weight for each 15 of stroke2Axial foot8Front flange5Double clevis** (with pins)—Single knuckle joint—Double knuckle joint—	Bore size (mm)610weight*1524nal weight for each 15 of stroke24Axial foot88Front flange55Double clevis** (with pins)4Single knuckle joint16Double knuckle joint24

* This basic weight includes weights of mounting nut and rod end nut.

** The mounting nut is not attached to the double clevis style, so the mounting nut weight is already reduced.

Calculation example: CJ2L10-45

- Basic weight: 24 (ø10)
- Additional weight: 4/15 stroke
- Cylinder stroke: 45 stroke
- Mounting bracket weight: 8 (Axial foot)
- 24+4/15 X 45+8=44g

With Air Cushion

CJ2	Mounting	Bore size	Stroke	A Port location on head cover
				• With air cushion

With covers on both sides equipped with the cushion function, the cylinder absorbs the impact during high-speed operation.



Specifications

Action	Double acting/Single rod	
Lubrication	Non-lube	
Bore size	ø10, ø16	
Max. operating pressure	0.7MPa	
Min. operating pressure	0.1MPa	CJ1
Piston speed	50 to 1000mm/s	
Mounting	Basic, Axial foot, Front flange, Double clevis	CJP

Cushion Mechanism

Bore size (mm)	Effective cushion length (mm)	Allowable kinetic energy (J)				
10	9.4	0.07J				
16	9.4	0.18J				

* Refer to p.1.3-6 for the construction.

Copper Free



Clean Series

10-CJ2	Mounting	Bore size -	Stroke	Port location on head cover

Clean series

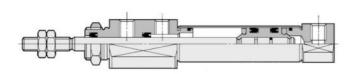
The rod section of actuator is reinforced with the double-seal structure. The air cylinder can be incorporated in the system which directly discharges the external leak from the clean room through the relief port.



Specifications

Action		Double acting/Single rod					
Bore size		ø6, ø10, ø16					
Max. operating press	sure	0.7MPa					
Min and the second	ø6	0.14MPa					
Min. operating pressure	ø10, ø16	0.08MPa					
Cushion		Rubber bumper (standard)					
Standard stroke		Same as the standard (Refer to p.1.3-3)					
Auto switch		Possible to be mounted					
Mounting		Basic, Axial foot, Front flange					

Construction





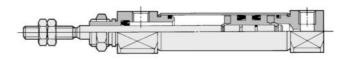
To eliminate influences of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used as component parts.



Specifications

Action		Double acting/Single rod					
Bore size		ø6, ø10, ø16					
Max. operating press	sure	0.7MPa					
Min	ø6	0.12MPa					
Min. operating pressure	ø10, ø16	0.06MPa					
Cushion		Rubber bumper (standard)					
Standard stroke		Same as the standard (Refer to p.1.3-3)					
Auto switch		Possible to be mounted					
Mounting		Basic, Axial foot, Front flange, Double clevis (Except for ø6)					

Construction



CJ2

CM₂

C85

CG1

MB

C95

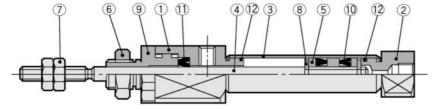
CA1

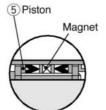
CS1

Construction (The cylinder cannot be disassembled.)



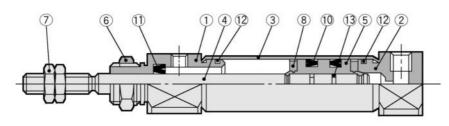
CJ2□6-R

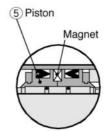




Piston construction in case of auto switches equipped

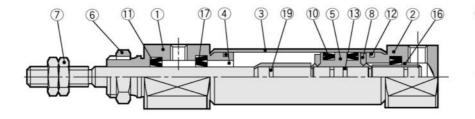
CJ2□10, CJ2□16

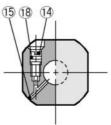




Piston construction in case of auto switches equipped

With air cushion





Component Parts

No.	Description	Material	Note		
1	Rod cover	Aluminum alloy	White anodized		
2	Head cover	Aluminum alloy	White anodized		
3	Cylinder tube	Stainless steel			
(4)	Piston rod	Stainless steel			
(5)	Piston	Brass			
6	Mounting nut	Brass	Nickel plated		
\overline{O}	Rod end nut	Rolled steel	Nickel plated		
8	Bumper	Urethane			
9*	Packing retainer	Aluminum alloy	White anodized		
10	Piston seal	NBR			
1	Rod packing	NBR			
(12)	Tube gasket	NBR			
13	Piston gasket	NBR			

* Only for ø6 cylinder

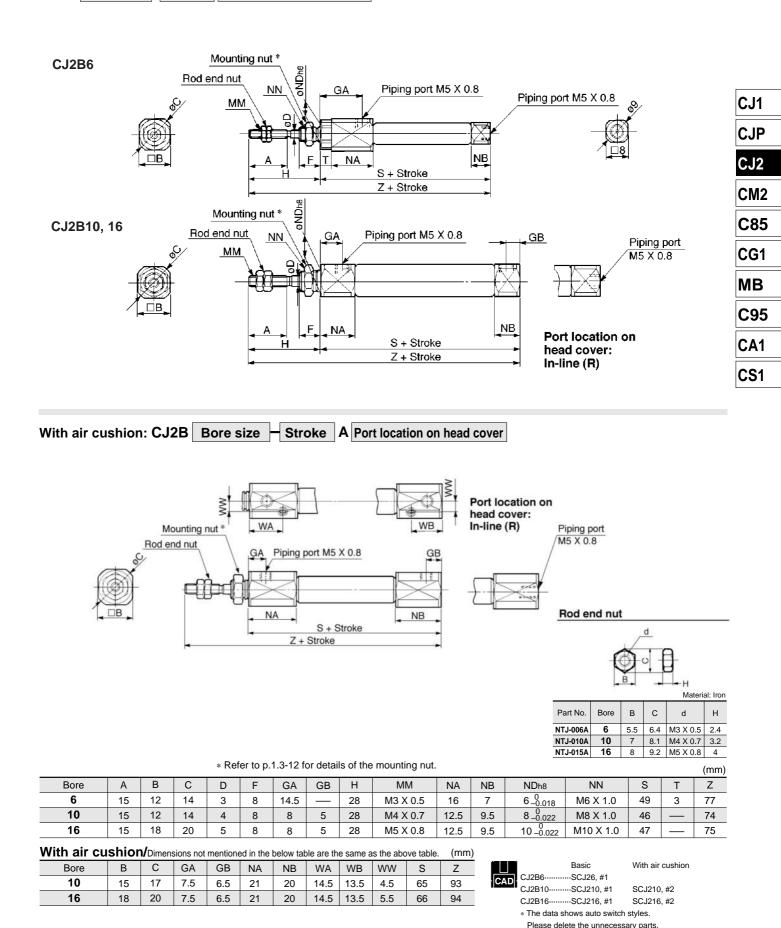
With Air Cushion

No.	Description	Material	Note
14	Cushion needle	Stainless steel	
(15)	Steel ball	Bearing steel	
16	Cushion ring	Brass	
17	Check seal	NBR	
(18)	Needle seal	NBR	
(19)	Cushion ring gasket	NBR	

1.3-6

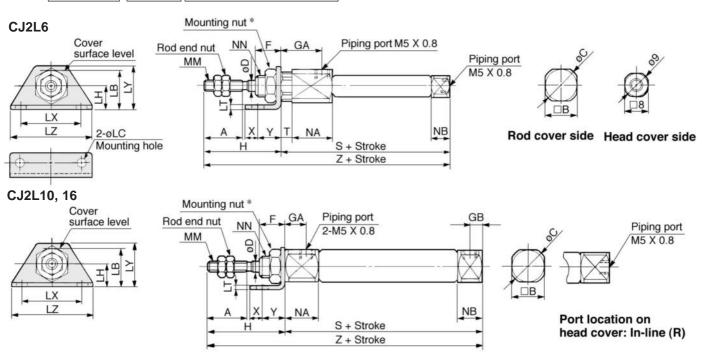


CJ2B Bore size - Stroke Port location on head cover

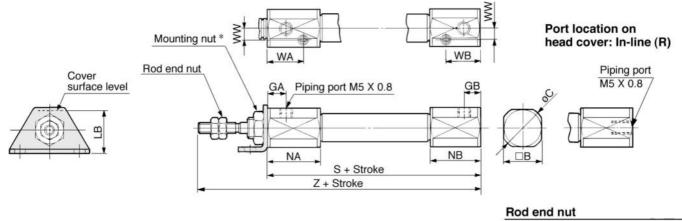




CJ2L Bore size - Stroke Port location on head cover



A Port location on head cover With air cushion: CJ2L Bore size Stroke



d Material: Iron н Part No. Bore в С d 6.4 M3 X 0.5 2.4 NTJ-006A 6 5.5

	* Refer to p.1.3-12 for details of the mounting nut.														(mm)									
Bore	Α	В	С	D	F	GA	GB	Н	LB	LC	LH	LT	LX	LY	LΖ	MM	NA	NB	NN	S	Т	Х	Y	Z
6	15	12	14	3	8	14.5	—	28	15	4.5	9	1.6	24	16.5	32	M3 X 0.5	16	7	M6 X 1.0	49	3	5	7	77
10	15	12	14	4	8	8	5	28	15	4.5	9	1.6	24	16.5	32	M4 X 0.7	12.5	9.5	M8 X 1.0	46		5	7	74
16	15	18	20	5	8	8	5	28	23	5.5	14	2.3	33	25	42	M5 X 0.8	12.5	9.5	M10 X 1.0	47		6	9	75

With air cushion/Dimensions not mentioned in the below table are the same as the above table (mm) Bore В С GA GB LB NA NB WA WB | WW S Ζ 10 15 7.5 6.5 16.5 21 20 14.5 13.5 4.5 65 93 17 16 18 20 7.5 6.5 23 21 20 14.5 13.5 5.5 66 94





With air cushion

8.1 M4 X 0.7 3.2

4

9.2 M5 X 0.8

* The data shows auto switch styles. Please delete the unnecessary parts.

NTJ-010A

NTJ-015A

10 7

16 8

With foot

SCJ26, #1, #3

SCJ210, #1, #3

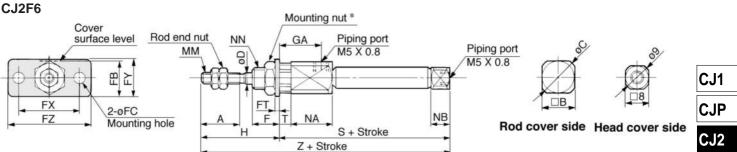
SCJ216, #1, #3

SCJ210, #2, #3 SCJ216, #2, #3

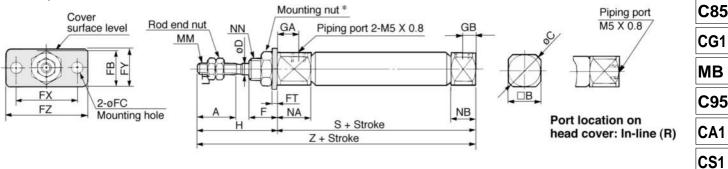


CJ2F Bore size Stroke Port location on head cover

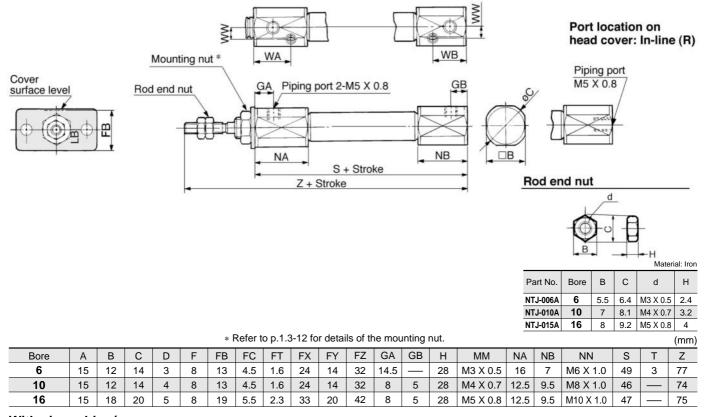




CJ2F10, 16



With air cushion: CJ2F Bore size Stroke A Port location on head cover



With air cushion/Dimensions not mentioned in the below table are the same as the above table.												
Bore	В	С	FB	GA	GB	NA	NB	WA	WB	WW	S	Ζ
10	15	17	14.5	7.5	6.5	21	20	14.5	13.5	4.5	65	93
16	18	20	19	7.5	6.5	21	20	14.5	13.5	5.5	66	94

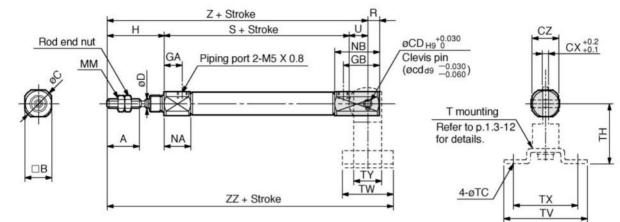
	Basic	Font flange
	CJ2F6SCJ26, #1	SCJ26, #1, #4
CAD	CJ2F10SCJ210, #1	SCJ210, #1, #4
	CJ2F16SCJ216, #1	SCJ216, #1, #4
	* The data shows auto s	witch styles.

With air cushion SCJ210, #2, #4 SCJ216, #2, #4

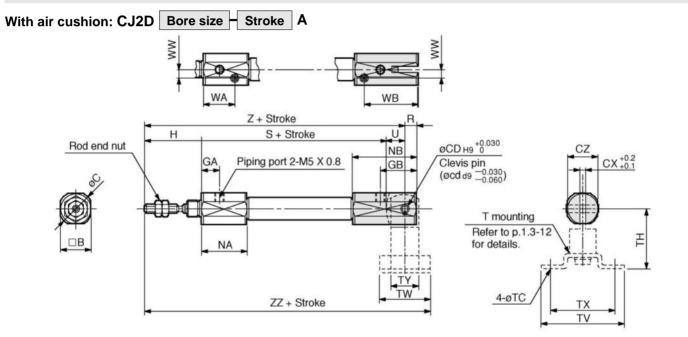
CM₂

Double Clevis (D) CAD

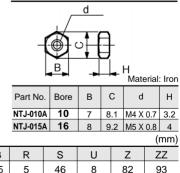
CJ2D Bore size - Stroke



 \ast Clavis pins and set rings are attached.



Rod end nut



* Clevis pins and set rings are attached.

Bore	A	В	С	CD (cd)	СХ	CZ	D	GA	GB	Н	MM	NA	NB	R	S	U	Z	ZZ
10	15	12	14	3.3	3.2	12	4	8	18	28	M4 X 0.7	12.5	22.5	5	46	8	82	93
16	15	18	20	5	6.5	18	5	8	23	28	M5 X 0.8	12.5	27.5	8	47	10	85	99

T mounting dimensions

						()
Bore	TC	TH	ΤV	TW	ΤХ	TY
10	4.5	29	40	22	32	12
16	5.5	35	48	28	38	16

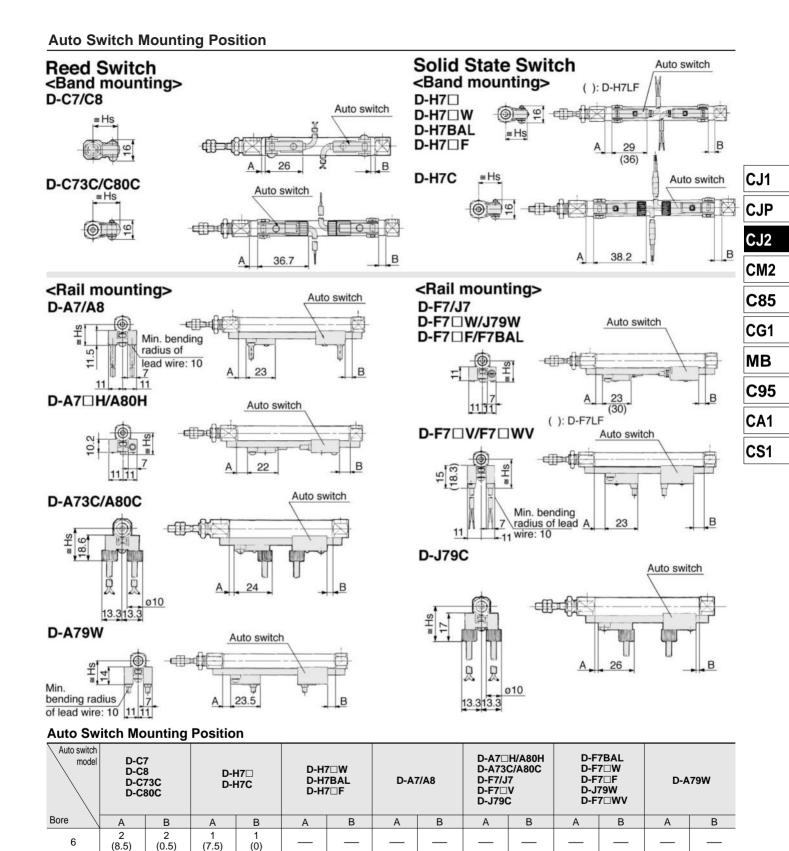
With air cushion/Dimensions not mentioned in the below table are the same as the above table. (mm)

(mm)

														<u> </u>
	Bore	В	С	CZ	GA	GB	NA	NB	S	WA	WB	WW	Z	ZZ
_	10	15	17	15	7.5	19.5	21	33	65	14.5	26.5	4.5	101	112
	16	18	20	18	7.5	24.5	21	38	66	14.5	31.5	5.5	104	118



Double clevis CJ2D10 ······· SCJ210, #5 CJ2D16 ······ SCJ216, #5 * The data shows auto switch styles. Please delete the unnecessary parts.



Auto Switch Mounting Height

2.5

3

1.5

2

1.5

2

0

0.5

0

0.5

2.5

3

10

16

 \ast () in the table: In case of double rod style, series CJ2W.

7.5

8

0.5

1

7.5

8

		0 0		1					
model	D-C7/C8 D-H7□/H7□W D-H7□F D-H7BAL	D-C73C D-C80C	D-H7C	D-A7 D-A8	D-A7□H/A80H D-F7/J7 D-F7□W/J79W D-F7BAL/F7□F	D-A73C D-A80C	D-F7⊡V D-F7⊡WV	D-J79C	D-A79W
Bore	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs
6	15	17.5	18	—		—	-	-	_
10	17	19.5	20	16.5	17.5	23.5	20	23	19
16	20.5	23	23.5	19.5	20.5	26.5	23	26	22

3

3.5

3

3.5

3.5

4

3.5

4

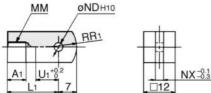
0.5

1

Accessory Dimensions

Single knuckle joint

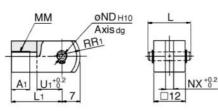
CAD



Material: Rolled st								
Part No.								U1
I-J010B	10	8	21	M4 X 0.7	3.3 ^{+0.048}	3.1	8	9
I-J016B	16	8	25	M5 X 0.8	5 ^{+0.048}	6.4	12	14

Double knuckle joint

* Knuckle pins and set rings are attached.



Material: Rolled steel									
Part No.	Bore	A1	L		L	L1		MM	
Y-J010B	10	8	16.2		2	21 M		X 0.7	
Y-J016B	16	11	16.6		2	1	M5 X 0.8		
Part No.	NDd9	NDH10		NX		R1		U1	
Y-J010B	3.3 -0.030 -0.060	3.3 ^{+0.048}		3.	3.2		3	10	
Y-J016B	5 ^{-0.030} -0.060	5 ^{+0.048}		6.	.5 1		2	10	

N

ØTDH10

TH

ΤZ

TT

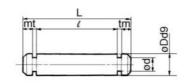
2

TH TK TN TT

18 3.1

ΤU

9 40

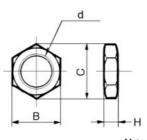


Material: Stainless stee								
Part No.	Bore	Dd9	d	L	e	m	t	Set ring
CD-J010	10	3.3 -0.030 -0.060	3	15.2	12.2	1.2	0.3	C 3.2
CD-Z015	16	5 ^{-0.030} -0.060	4.8	22.7	18.3	1.5	0.7	C 5
CD-JA010*	10	3.3 -0.030 -0.060	3	18.2	15.2	1.2	0.3	C 3.2

* For ø10 double clevis style, with air cushion and built-in speed controller

Mounting nut

Clevis pin



Material: Bra									
Part No.	Bore	В	с	d	н				
SNJ-006B	6	8	9.2	M6 X 1.0	4				
SNJ-010B	10	11	12.7	M8 X 1.0	4				
SNJ-016B	16	14	16.2	M10 X 1.0	4				
SNKJ-016B*	16	17	19.6	M12 X 1.0	4				

* For ø16 non-rotating style. (Use SNJ-016B for ø10 non-rotating style.)

4-øTC

쏜

ΤZ

8

0

-TY-TW

TV TW TX TY

22 32 12

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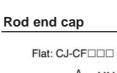






							Ma	ateria	I: Iron
Part	Bore	•			N 4 N 4	N	R	w	
Flat	Round	Dore	AD	D	L	MM	IN	R	vv
CJ-CF006	CJ-CR006	6	6	8	11	M3 X 0.5	5	8	6
CJ-CF010	CJ-CR010	10	8	10	13	M4 X 0.7	6	10	8
CJ-CF016	CJ-CR016	16	10	12	15	M5 X 0.8	7	12	10

RR





Knuckle pin

m

Part No. Bore

IY-J015 16

Rod end nut

10

IY-J010

Part No.

NTJ-006A

NTJ-010A

NTJ-015A

Dd9 d

3.3 -0.030

B

Bore

6

10

16

В С

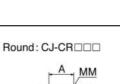
5.5

7

8 9.2

6.4

8.1



N





Material: Iron

н

2.4

3.2

4

d

M3 X 0.5

M4 X 0.7

M5 X 0.8

4.5 3.3 +0.048 10 29 5.5 5 +0.048 35 20 6.4 2.3 14 48 28 38 16 10 16

тс

TDH10

Bore

ļ	CA	1

Part No.

CJ-T010B

CJ-T016B

T bracket

Double clevis

style cylinder

Accessory: SCJ2 Bore size #11

(mm)

tm

L l m

d

oDd9

00

Material: Stainless steel

3 16.2 12.2 1.7 0.3 C 3.2 5 -0.030 -0.060 4.8 16.6 12.2 1.5 0.7 C 5

t

Set ring