

# **Pin Cylinder** Series CLP

**Double Acting/Single Acting Spring Return** 

# Variations



# How to Order/Double Acting



#### Applicable Auto Switches •

Electrical		Wiring	Load voltage		ge	je Auto switch		Length	of lead v			
entry	Indicator	(Output)	DC		AC	model No.	Lead wire	0.5 (—)	3 (L)	5 (Z)	Applica	able load
Grommet	Yes		24V	12V	_	97	Parallel code	•	•			Relay
				12V	100V	93A	Cab tire	•	•			
	No	2 wire	241/	5V 12V	24 V or less	90	Parallel code	•	•		IC	PLC
			24V	5V 12V	100 V or less	90A	Cab tire		•	•	circuit	

\* Impossible to mount the auto switch on the clevis and trunnion styles.

CG1

MB

C95

CA1

CS1

# **Pin Cylinder/Double Acting Single Rod** Series CJP



ø6, ø10, ø15

Symbol Double acting/Single rod



## **Cylinder Theoretical Force**

Bore size	Action	Operating Pressure (MPa)					
(mm)	Action	0.3	0.5	0.7			
c	IN	6.36	10.6	14.8			
6	OUT	8.48	14.1	19.8			
40	IN	17.7	29.4	41.2			
10	OUT	23.6	39.3	55.0			
45	IN	44.5	74.2	104			
15	OUT	53.0	88.3	124			
		OUT←					



Be sure to read before handling. Refer to p.0-39 to 0-46 for Safety Instructions and common precautions.

Detachment of snap ring

# 🗥 Caution

- 1) To replace seals or to grease the cylinder during maintenance, use an appropriate pair of pliers (tool for installing a C type hole snap ring). After re-installing the cylinder, make sure that the snap ring is placed securely in the groove before supplying air.
- 2 To remove and install the snap ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a C type hole snap ring). In particular, use a pair of ultra-mini pliers, such as the Super Tool CSM-07A, for removing and installing the snap rings on the ø6 cylinder.

## **Specifications**

	Action		Double acting		
	Max. operating pressure		0.7MPa		
	Min. operating	ø6	0.12MPa		
	pressure	ø10, ø15	0.06MPa		
	Proof pressure		1.05MPa		
	Ambient and fluid temperature		w/o auto switch: -10°C to 70°C, w/auto switch: -10°C to 60°C		
	Lubrication		Not required		
	Stroke tolerance		+1.0		
	Thread tolerance		JIS class 2		
	Rod end thread		With thread/Without thread		
	Operating piston spe	ed	50 to 500mm/s		
	Cushion		Rubber bumper at both ends		
	Mounting		Basic, Flange, Foot, Clevis, Trunnion		
* Non-	freezing				

### **Standard Accessories**

Accessesories Mounting	Mounting nut (1)	Rod end nut (2)	Trunnion (with pin)
Basic			—
Flange		•	—
Foot	•	•	_
Clevis	—	•	_
Trunnion	—	•	•

## Options

(N)

Bore Part	6	10	15			
Auto switch*	D-90, D-97, D-90A, D-93A					
Single knuckle joint	I-P006	I-P010	I-P015			
Double knuckle joint (with pin)	Y-P006	Y-P010	Y-P015			

\* 5mm stroke is with one switch.

Auto switch can not be installed with the clevis or trunnion.

### Mounting Bracket Part No.

Bore (mm) Mounting	6	10	15
Flange	CP-F006	CP-F010	CP-F015
Foot	CP-L006	CP-L010	CP-L015
Trunnion (with pin)	CP-T006	CP-T010	CP-T015

# Switch Mounting Bracket

Switch model	Mounting bracket Part No.	Applicable cylinder bore (mm)			
D-90,97 D-90A,93A	BP-1	6, 10, 15			

#### Basic

Bore size (mm)	Stroke (mm)			
6	5, 10, 15, 20			
10	5, 10, 15, 20, (25)*, 30			
15	5, 10, 15, 20, (25)*, 30			
Emm anagor is added to the 20mm atrake gulinder				

5mm spacer is added to the 30mm stroke cylinder.

Weight/Cylinder (g)								
5	Stroke	Bore size (mm)						
Mou	nting style	6 10 15						
	5	44	60	99				
-	10	50	66	108				
darc	15	56	73	118				
stan	20	62	79	127				
0)	(25)	_	93	148				
	30	_	92	146				
	Flange	5	6	16				
sket	Foot	8	10	24				
Brac	Clevis	3	7	12				
	Trunnion (With pin)	18	32	80				

#### Auto Switch/Weight (g) Lead wire length Name Model 0.5m 3m 5m D-90,97 5 23 37 Switch D-90A,93A 47 9 77 Mounting bracket BP-1 1 with set screw

\* 5mm stroke is with one switch.

Formula) DCJPF10-15D-90 Basic ----- ø10 Stroke ..... 15mm Mounting ..... Flange

Auto switch ··· D-90 2pcs. Mounting bracket + Set screw --- BP-1 2pcs. 73 + 6 + 5 X 2 + 1 X 2=91g

# Series CDJP With Auto Switch

Refer to p.5.3-2 for auto switch details.



# **Reed Switch Specifications/Direct Mounting**

Auto switch model	D-90	D-97	D-90A	D-93A	
Applicable load	IC circuit, Relay, PLC	Relay, PLC	IC circuit, Relay, PLC	Relay, PLC	
Load voltage	5, 12, 24V AC DC	24V DC	5, 12, 24, 100V AC DC	24V DC 100V AC	[
Max. load current	50mA	5 to 40mA	50mA	24V DC: 5 to 40mA 100V AC: 5 to 20mA	CJ1
Internal voltage drop	0	2.4 V or less	0	2.4 V or less	CJP
Indicator light	None	ON: Red light diode	None	ON: Red light diode	
					CJ2

# Proper Auto Switch Mounting Position (End of stroke)





Bore size	Dimension A Dimension B		Dimension C		Dimension W		5	Operating			
(mm)	5,10,15,20(st)	30(st)	5(st)	10,15,20(st)	30(st)	5,10,15,20(st)	30(st)	5,10,15,20(st)	30(st)	U	range (mm
6	3.5		_	5	_	1.5	_	7.5		9.5	5.5
10	2.5		—	4		3		9		10	8
15	2		—	3.5		3.5		9.5		11	9

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1) The above dimensions may vary in areas where magnetic interference is present.

2) For 5 stroke cylinders, only one auto switch may be mounted either on the rod end or the cap end.

3) There are two ways to mount the auto switches as shown in the above figure. For the b, c, method, the cap end auto switch will extend slightly past the cap end.



Refer to p.0-44 to 0-46 for Common Precautions before handling auto switch.

# **A**Caution

① If auto switch cylinders are used in parallel keep the distance between cylinders in accordance with the chart below.

Bore size	6	10	15
Mounting pitch (mm)	20	30	35



CM<sub>2</sub>

**C85** 

CG1

MB

C95

CA1

CS1

# Series CJP

# Construction



#### **Component Parts**

No.	Descript	tion	Material	Remark	S		
1	Body		Brass	Electroless nick	el plated		
2	Cap cover		Brass	Electroless nick	el plated		
3	Piston rod		Stainless steel				
	Diaton	ø6	Brass				
4	PISION	ø10, ø15	Brass	With switch: Magne	tic substance		
5	Magnet		Magnet	With auto swit	ch only		
6	Retaining ring		Steel	Black zinc chi	romate		
$\overline{\mathcal{O}}$	Mounting nut		Brass	Electroless nick	el plated		
8	Rod end nut		Steel	Nickel pla	ted		
9	Bumper A		Urethane				
10	Bumper B		Urethane				
1	Switch mountil	ng bracket	Aluminium alloy	Black anod	lized		
(12)	Switch screw		Steel wire	Black zinc chi	romate		
(13)	Auto switch			D-90, D-97, D-90	DA, D-93A		
(14)	Flange bushin	g	Resin	The 6mm bore cylinder	is not available.		
(15)	Trunnion pin		Stainless steel		Oralis transmission		
(16)	Clip		Carbon steel	Black zinc chromated	Only trunnion		
$\overline{1}$	Trunnion		Carbon steel	Black zinc chromated	mount		
(18)	Piston seal		NBR				
(19)	Rod seal		NBR				
20	Cap gasket		NBR				

#### **Replacement Parts/Seal kits**

Bore size (mm)	Kit No.	Remarks
6	CJPB6D-PS	
10	CJPB10D-PS	Set of the above No.18, 19, 20
15	CJPB15D-PS	

 $\ast$  No.(18, (19 and 20 are one seal kit. Please order a seal kit with each Part No. of tube bore size.

# Pin Cylinder/Double Acting Single Rod Series CJP



C□JPB



# Flange

15

4

54.5

59.5

64.5

69.5

C□JPF



Bore (mm)	A	Α'	В	В'	D	E	F	GA	GB	н	J	MM	NN	R	FC	FT	FX	FY	FZ
6	7	9	14	14	3	10.5	8	6	6	17	6	M3 X 0.5	M10 X 1.0	7	3.4	1.6	24	16	32
10	10	12	15	17	5	13	8	6	7	20	7	M4 X 0.7	M12 X 1.0	8	4.5	1.6	28	18	37
15	12	14	20	19	6	15.5	10	6	7	24	9	M5 X 0.8	M14 X 1.0	10	5.5	2.3	36	22	49

Poro (mm)			S						Z			With aut	to switch	
Bore (mm)	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>	VV	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>	Р	FI	
6	30.5	35.5	40.5	45.5	—	3	47.5	52.5	57.5	62.5	—	20	18.5	
10	30.5	35.5	40.5	45.5	55.5	3	50.5	55.5	60.5	65.5	75.5	21	22	
15	30.5	35.5	40.5	45.5	55.5	4	54.5	59.5	64.5	69.5	79.5	23	26.5	

79.5

24.5

15.5

23

CJPF6·······SCJP6, #2 CJPF10······SCJP10, #2 CJPF15······SCJP15, #2





Bore (mm)	А	Α'	В	В'	D	E	F	GA	GB	н	MM	NN	R	х	Y	LC	LH	LT	LX	LZ
6	7	9	14	14	3	10.5	8	6	6	17	M3 X 0.5	M10 X 1.0	7	6.5	10.5	3.4	11	1.6	20	28
10	10	12	15	17	5	13	8	6	7	20	M4 X 0.7	M12 X 1.0	8	7	12	4.5	13	1.6	24	33
15	12	14	20	19	6	15.5	10	6	7	24	M5 X 0.8	M14 X 1.0	10	10	16.5	5.5	18	2.3	30	43

Boro (mm)			S			14/			Z				With aut	o switch	
Bole (IIIII)	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>	VV	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>	J	Р	L1	CA
6	30.5	35.5	40.5	45.5	—	3	47.5	52.5	57.5	62.5	—	6	20	21.5	
10	30.5	35.5	40.5	45.5	55.5	3	50.5	55.5	60.5	65.5	75.5	7	21	26	
15	30.5	35.5	40.5	45.5	55.5	4	54.5	59.5	64.5	69.5	79.5	9	23	33.5	

	CJPL6SCJP6, #3
'n.	CJPL10SCJP10, #3
	CJPL15SCJP15, #3

## Clevis

#### CJPD/Without auto switch



Bore (mm)	A	A'	В	с	D	Е	GA	GB	н	J	к	MM	NN	Q	R	CD	СК
6	7	9	14	16.5	3	10.5	6	11	17	6	8	M3 X 0.5	M10 X 1.0		7	3 <sup>+0.040</sup>	4
10	10	12	15	20	5	13	6	17	20	7	8	M4 X 0.7	M12 X 1.0	$17_{-0.5}^{0}$	8	5 <sup>+0.065</sup>	6.5
15	12	14	20	24.5	6	15.5	6	18.5	24	9	8	M5 X 0.8	M14 X 1.0	22 <sub>-0.5</sub>	10	6 <sup>+0.065</sup>	8

			S					Ζ					ZZ		
Bore (mm)	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	20 <sup>st</sup>	30 <sup>st</sup>
6	35.5	40.5	45.5	50.5	—	48.5	53.5	58.5	63.5	—	52.5	57.5	62.5	67.5	_
10	40.5	45.5	50.5	55.5	65.5	54	59	64	69	79	60.5	65.5	70.5	75.5	85.5
15	42	47	52	57	67	58	63	68	73	83	66	71	76	81	91

CJPD6......SCJP6, #4 CJPD10.....SCJP10, #4 CJPD15.....SCJP15, #4

# Pin Cylinder/Double Acting Single Rod Series CJP



**CJPT/Without Auto Switch** 



# Single Knuckle Joint

	-	AL		RH	<u>Dн10</u>		NX -0.1	Ма	terial:	Rollec	l steel
Model	Bore (mm)	Α	В	L1	L2	MM	NDH10	NX	R1	R2	U
I-P006	6	5	6	12	3.5	M3 X 0.5	3 <sup>+0.040</sup>	3	5	4	5
I-P010	10	6.5	10	16	5.5	M4 X 0.7	$5^{+0.048}_{0}$	5	8	6.3	7
I-P015	15	7	12	19	7	M5 X 0.8	6 <sup>+0.048</sup>	6	10	7.8	9

**Knuckle Pin** 

				l e	6pDø	М	aterial:	Stainless steel
Model	Bore (mm)	D d9	L	d	l	m	t	Snap ring
IY-P006	6	3-0.020	9	2.85	6.2	0.75	0.65	Clip C type 3
IY-P010	10	5-0.030	13.6	4.8	10.2	1	0.7	C type 5
IY-P015	15	6-0.030	15.8	5.7	12.2	1	0.8	C type 6

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tm

Int

#### **Mounting Nut**

				Mate	rial: Brass
Model	Bore (mm)	d	н	В	С
SNP-006	6	M10 X 1.0	3	14	16.2
SNP-010	10	M12 X 1.0	3	17	19.6
SNP-015	15	M14 X 1.0	4	19	21.9

Rod End Nu	ut			Mate	erial: Steel
Model	Bore (mm)	d	Н	В	С
NTP-006	6	M3 X 0.5	1.8	5.5	6.4
NTP-010	10	M4 X 0.7	2.4	7	8.1
NTP-015	15	M5 X 0.8	3.2	8	9.2

#### **Double Knuckle Joint**



Knuckle p	in and sna	ap rin	g are	sent t	ogetl	ner.			Ma	terial	: Ro	steel	
Model	Bore (mm)	Α	В	L	L1	L2	MM	NDd9	NDH10	NX	R1	R2	U
Y-P006	6	5	6	9	12	3.5	M3 X 0.5	3 <sup>-0.020</sup> -0.045	3 <sup>+0.040</sup>	3	5	4	5
Y-P010	10	6.5	10	13.6	16	5.5	M4 X 0.7	$5^{-0.030}_{-0.060}$	5 <sup>+0.048</sup>	5	8	6.3	7
Y-P015	15	7	12	15.8	19	7	M5 X 0.8	$6_{-0.060}^{-0.030}$	6 <sup>+0.048</sup>	6	10	7.8	9



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Irunnioi	n Pin	int.	ł	te po	6pD0	Ma	aterial:	Stainless steel
Model	Bore (mm)	D d9	L	d	l	m	t	Snap ring
CT-P006	6	3-0.020 -0.045	20.4	2.85	17.6	0.75	0.65	Clip C type 3
CT-P010	10	5 <sup>-0.030</sup> -0.060	23.9	4.8	20.5	1	0.7	C type 5
CT-P015	15	$6\substack{-0.030\\-0.060}$	31.7	5.7	28.1	1	0.8	C type 6

#### **Rod End Cap** Flat style/CJ-CF

Rounded style/CJ-CR



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	1	Ŧ		
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	1000			-54510			ма	terial:	POM.
Ма	del	Bore				NANA	N	Р	14/
Flat style	Rounded style	(mm)	A		L	IVIIVI	IN	к	vv
CJ-CF006	CJ-CR006	6	6	8	11	M3 X 0.5	5	8	6
CJ-CF010	CJ-CR010	10	8	10	13	M4 X 0.7	6	10	8
CJ-CF016	CJ-CR016	15	10	12	15	M5 X 0.8	7	12	10

CS1

# **Pin Cylinder/Single Acting Spring Return** Series CJP ø6, ø10, ø15

### A short stroke miniature cylinder with a shorter overall length.

The installation space can be significantly reduced because this cylinder can be recessed directly into a machine body or installed on a panel. Thus, the machines can be made more compact.







# **Mounting Style**

**Panel Mounting Style** 



### **Plug Mounting Style**



# **Application Examples**





How to Order

**Specifications** 

Action		Single acting spring return			
Max. operating pressure		0.7MPa			
Min operating processo	ø6	0.2MPa			
win. operating pressure	ø10, ø15	0.15MPa			
Proof pressure		1.05	MPa		
Ambient and fluid temper	rature	−10 to 70°C (	Non-freezing)		
Lubrication		Not required			
Operating piston speed		50 to 500mm/s			
Cushion		No	ne		
Stroke tolerance		+1.0 0			
Thread tolerance		JIS 2 class			
Rod end thread		With thread/V	Vithout thread		
Mounting method		Panel mounting	Plug mounting		
		Mounting nut (2)	Mounting nut (1)		
Standard accessories		Hose nipple (1)	Gasket (1)		
		Rod end nut $(2)^*$	Rod end nut $(2)^*$		

\* Provided to the model with rod end nut.









# Pin Cylinder/Single Acting Spring Return Series CJP

## **Standard Strokes**

Bore size (mm)	Stroke (mm)
6	5, 10, 15
10	5, 10, 15
15	5, 10, 15

## Spring Retracting Force

Bore size (mm)	Stroke (mm)	0 stroke	Stroke end
6	5, 10, 15	3.92	1.42
10	5, 10, 15	5.98	2.45
15	5, 10, 15	10.8	4.41

\* Same spring force for each stroke.

#### Weight

Meight			(g)
Madal	S	Stroke (mm	ı)
Woder	5	10	15
CJP⊟6	10.6	13.1	15.6
CJP⊡10	28	33	38
CJP□15	72	82	92

\* Weight of hose nipple (4gf) is not included.

#### Hose Nipple For Panel Mount Style (With Fixed Orifice)

	(marrixed ennee)
Applicable tubing	Model
ø4/ø2.5	CJ-5H-4
ø6/ø4	CJ-5H-6

#### Theoretical Force

Bore size	Operating	Operating pressure (MPa)				
(mm)	direction	0.3	0.5	0.7		
0	OUT	4.56	10.2	15.9		
0	IN		1.42			
10	OUT	17.6	33.3	49.0		
	IN		2.45			
15	OUT	42.2	77.5	113		
	IN		4.41			

(N)

CS1



Use a dedicated hose nipple. On the panel mounting style, use the CJ-5H-4 or CJ-5H-6, a dedicated hose nipple (with a fixed restriction) that is provided. If a different fitting must be used due to unavoidable circumstances, make sure to install a speed controller and use it by adjusting it to 500mm/s or less.

Mounting

# **A**Caution

① Do not operate in such a way that a load is applied to the piston rod during its retraction. The spring that is built into the cylinder provides only enough force to retract the piston rod. Thus, if a load is applied, the piston rod will not be able to retract to the end of the stroke.

# Construction (Disassembly is not possible.)

## Panel mounting



(N)

# **Plug mounting**



## **Component Parts**

(Disasser	nbly is no	t possible.)

No.	Description	Material	Note
1	Cover	Brass	Electroless nickel plated
2	Piston	Stainless steel	
3	Collar	Brass	
(4)	Return spring	Piano wire	Zinc chromate
5	Piston seal	NBR	
6	Gasket	NBR	Special product (O ring) Plug mounting only
7	Mounting nut	Brass	Electroless nickel plated
8	Rod end nut	Steel	Nickel plated

# Provided Nut/Part No.

Bore Description (mm)	6	10	15
Mounting nut	SNPS-006	SNPS-010	SNPS-015
Rod end nut	NTP-006	NTP-010	NTP-015

# Series CJP

# **Recommended Mounting Hole Dimensions for Plug Mounting Style**



## When plug mounted





Bore (mm)	Stroke	A	В	С	D	E	F	G	
	5	16	12.5	10					
6	10	23	19.5	17	3.5	M10 X 1.0	8.5	3	
	15	30	26.5	24	1				
10	5	17	13.5	10.5					
	10	23.5	20	17	3.5	M15 X 1.5	12	4	
	15	30.5	27	24	1				
15	5	19	14.5	11.5					
	10	25	20.5	17.5	4.5	M22 X 1.5	19	5	
	15	31.5	27	24					

## **Panel Mounting Style**









Bore	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		F		0	~ L		NANA	NINI	р	S			10/	Z			Q			
(mm)				IVIIVI	ININ	ĸ	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>	vv	5 <sup>st</sup>	10 <sup>st</sup>	15 <sup>st</sup>								
6	7	12	13.9	6	12.5	19.5	26.5	8.5	9	3.5	M3 X 0.5	M10 X 1.0	9	18.5	25.5	32.5	3	27.5	34.5	41.5	3
10	10	19	22	6	14.5	21	28	12	12	3.5	M4 X 0.7	M15 X 1.5	13	20.5	27	34	4	32.5	39	46	5
15	12	27	31	7	16.5	22.5	29	19	14	4.2	M5 X 0.8	M22 X 1.5	20	23.5	29.5	36	5	37.5	43.5	50	6

# **Plug Mounting Style**







CJPB6-----SCJP6, #6

CJPB10-----SCJP10, #6

CJPB15......SCJP10, #6

1.2-10