Clamp Cylinder

Po



Total tube length reduced

Total tube length



Speed controller valve

Easy fine speed adjustment with screw adjustment construction No projection from the tube external surface

Retaining construction with crimping

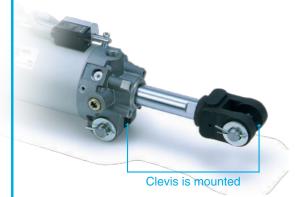
Clevis width 16.5mm/19.5mm

Total tube length

reduced by

(For CKP1□40)

Possible to select depending on the application



Series **CK**[]1

Magnetic field resistant auto switch Mountable from 3 directions

Series CKP1 [Built-in strong magnet type]

[Series CKG1/Built-in standard magnet type] D-P3DW type, D-P4DW type

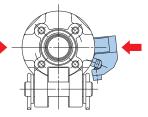
Hexagon





[Series CKP1/Built-in strong magnet type] D-P79WSE type, D-P74L/Z type







Total tube length reduced

The total length has been reduced by modifying the internal design.

Series CKP1 (mm)Shortened Existing Bore size (mm) New CKP1 mode 40 58 65 50 56 2 58 63 56 58 2 Series CKG1 (mm) Shortened Existing Bore size (mm) New CKG1 model ension 40 53 2 55 50 56 58 2 63 56 2 58

Mounting dimensions are the same as the existing product.

The dimension from the body to the work piece is the same as the existing product.

With air cushion

(Unclamped, head end)

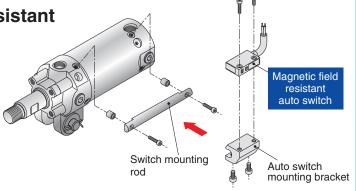
Piping ports are located on three surfaces.

Piping arrangement is more flexible corresponding to the installed environment.

Possible to mount magnetic field resistant auto switch using the mounting rod

[Series CKG1/Built-in standard magnet type] D-P3DWSC, D-P3DWSE, D-P3DW/L/Z (AC magnetic field) D-P4DWSC, D-P4DWSE, D-P4DWL/Z (AC magnetic field)

[Series CKP1/Built-in strong magnet type] D-P79WSE, D-P74L/Z (DC/AC magnetic fields)



Interchangeable

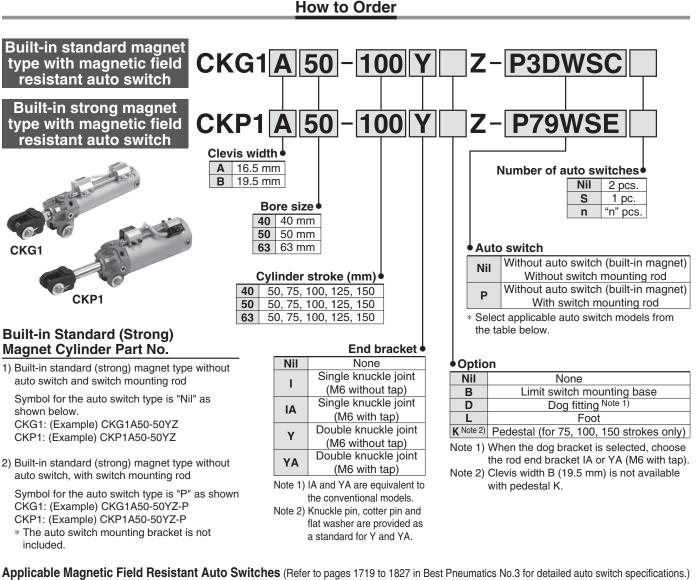
Series CK1 Variations

	Series		25	Bore 32	Bore size (mm) 32 40 50 63		Stroke (mm)	Clevis width (mm)	Page	
New Clamp cylinder	Basic	CK1			•	•	•			
Clamp cylinder	Built-in standard magnet type	CKG1□		-	•	•	•		16.5, 19.5	CAT.ES20-225 P.1
	Built-in strong magnet type	СКР1			•	•	•			
Clamp cylinder/ Slim style	Built-in standard magnet type	CKG□-X2095	•	•	•	_	_	50 75		
Conferio sor	Built-in strong magnet type	СКР□-Х2095	•	•	•	_	_	100	0.10.5	Information
Clamp cylinder with lock/Slim style	Built-in standard magnet type	CLKG□-X2095		-	•	_		125 150	9, 12.5	09-555
Contraction of the second	Built-in strong magnet type	CLKP□-X2095		•	•	_	_			
Clamp cylinder with lock	Built-in standard magnet type	CLK2G			•	•	•		12, 16.5, 19.5	Best Pneumatics
	Built-in strong magnet type	CLK2P		_	•	•	•		16.5, 19.5	Best Pneumatics P.1344
Features 1				SMC		-	-			

Total tube length

Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting Style) Series CKG1/CKP1 ø40, ø50, ø63

RoHS



Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no in use)	Load voltage	Lead wire length	Applicable load
		D-P3DWSC D-P4DWSC				2-wire (3-4)		0.0	
			AC magnetic field	Pre-wired connector		2-wire (1-4)	24 VDC	0.3 m	
Series CKG1	CKG1 Solid state auto switch	D-P3DW	(Single-phase AC welding magnetic field)		2-color display	2-wire		0.5 m	
		D-P3DWL D-P4DWL						3 m	Relay, PLC Note 1)
		D-P3DWZ D-P4DWZ						5 m	
	Deed	D-P79WSE		Pre-wired connector	2-color display	2-wire (1-4)	24 VDC	0.3 m	
Series CKP1	eries CKP1 Reed auto switch	D-P74L	DC/AC magnetic field	Grommet	1-color display	2-wire	24 VDC	3 m	
auto Switch	D-P74Z	magnette nela	Cionnet	i coloi display	2-00116	100 VAC	5 m		

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 10.

Note 3) Refer to page 11 when ordering the auto switch mouting bracket assembly or switch mounting rod assembly.

Note 4) For D-P3DWD, the auto switch and auto switch mounting bracket are packed together (not assembled).



Series CK 1



Specifications

Bore size (mm)	40	50	63		
Fluid	Air				
Proof pressure		1.5 MPa			
Maximum operating pressure	1.0 MPa				
Minimum operating pressure	0.05 MPa				
Ambient and fluid temperature	-10°C to 60°C				
Piston speed	50 to 500 mm/s				
Cushion	Unclamped side (head end): With air cushion				
Speed controller	Equipped on both ends				
Lubrication	Non-lube				
Stroke length tolerance	+1.0 0				
Mounting Note)	Double clevis				
Note) Clevis pin, cotter pin, flat washer are equipped as a standard.					

Clevis width	16.5 mm	Series CKG1A/CKP1A	
	19.5 mm	Series CKG1B/CKP1B	

Standard Stroke

Bore size (mm)	Standard stroke (mm)
40, 50, 63	50, 75, 100, 125, 150

End Bracket/Options

Symb	Doscript	Description		s no.	
Symb	Descript			Series CKG1B/CKP1B	
I	Single knuckle joint	M6 without tap	CKB-104		
IA		M6 with tap	CKB-IA04		
Y	Double knuckle joint (Knuckle pin, cotter pin,	M6 without tap	CKA-Y04	CKB-Y04	
YA		M6 with tap	CKA-YA04	CKB-YA04	

Weight (Basic weight includes the switch mounting rod. At 0 stroke)

				Unit: kg
	40	50	63	
CKG1 Cylinder	Basic weight	0.70	0.92	1.12
	Additional weight per 25 mm stroke	0.11	0.12	0.14
CKP1 Cylinder	Basic weight	0.72	0.98	1.28
	Additional weight per 25 mm stroke	0.11	0.12	0.14
Single knuckle joi		0.20		
Double knuckle jo flat washer are eo		0.34		
Calculation • Basic weight0.92 (ø50)				

Example) CKG1 50-100YZ-P • Additional weight ······0.12/25 mm

- Cylinder stroke100 mm
- Double knuckle joint …0.34 (Y)

0.92 + 0.12 x 100/25 + 0.34 = 1.74 kg

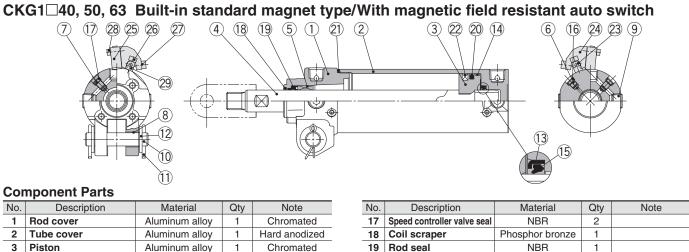
Theoretical Output

							Unit: N
Bore size	Rod size	Operating	Piston area	Operating pressure (MPa)			
(mm)	(mm)	direction	(mm²)	0.3	0.4	0.5	0.6
40 20	OUT	1260	378	504	630	756	
	20	IN	943	283	377	472	566
50	20	OUT	1960	588	784	980	1180
50	20	IN	1650	495	660	825	990
63	20	OUT	3120	934	1250	1560	1870
		IN	2800	840	1120	1400	1680

Refer to pages 10 to 13 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

Construction



Rod cover	Aluminum alloy	1	Chromated
Tube cover	Aluminum alloy	1	Hard anodized
Piston	Aluminum alloy	1	Chromated
Piston rod	Carbon steel	1	Hard chrome plated
Bushing	Bearing alloy	1	
Cushion valve	Steel wire	1	Black zinc chromated
Speed controller valve	Steel wire	2	Nickel plating
Clevis bushing	Oil-impregnated sintered alloy	2	
Hexagon socket head plug	Carbon steel	4	Rc 1/4
Pin	Carbon steel	1	
Cotter pin	Low carbon steel wire rod	2	
Flat washer	Rolled steel	2	
Cushion seal retainer	Rolled steel	1	Zinc chromated
Wear ring	Resin	1	
Cushion seal	Urethane	1	
Cushion valve seal	NBR	1	
	Tube cover Piston Piston rod Bushing Cushion valve Speed controller valve Clevis bushing Hexagon socket head plug Pin Cotter pin Flat washer Cushion seal retainer Wear ring Cushion seal	Tube coverAluminum alloyPistonAluminum alloyPiston rodCarbon steelBushingBearing alloyCushion valveSteel wireSpeed controller valveSteel wireClevis bushingOll-impregnated sintered alloyHexagon socket head plugCarbon steelPinCarbon steelCotter pinLow carbon steel wire rodFlat washerRolled steelCushion seal retainerRolled steelWear ringResinCushion sealUrethane	Tube coverAluminum alloy1PistonAluminum alloy1Piston rodCarbon steel1BushingBearing alloy1Cushion valveSteel wire1Speed controller valveSteel wire2Clevis bushingOil-impregnated sintered alloy2Hexagon socket head plugCarbon steel4PinCarbon steel1Cotter pinLow carbon steel wire rod2Flat washerRolled steel2Cushion seal retainerRolled steel1Cushion sealUrethane1

No.	Description	Material	Qty	Note
17	Speed controller valve seal	NBR	2	
18	Coil scraper	Phosphor bronze	1	
19	Rod seal	NBR	1	
20	Piston seal	NBR	1	
21	Tube gasket	NBR	1	
22	Magnet	—	1	
23	Switch mounting rod	Carbon steel	1	Zinc chromated
24	Auto switch mounting bracket	Aluminum alloy	—	
25	Magnetic field resistant auto switch	—	—	
26	Hexagon socket head cap screw	Steel wire	2	M4 x 0.7 x 14 L
27	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M4 x 0.7 x 8 L
28	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M3 x 0.5 x 14 L
29	Switch mounting spacer	Aluminum alloy	2	

CKP1 40, 50, 63 Built-in strong magnet type/With magnetic field resistant auto switch

			28 16 24 6 9
			15
Ì	Replacement Parts/Seal Kit	Noto 1) Sool kito ar	\sim

Bore size (mm)	Order no.	Contents
40	CK1A40-PS	0-1-1
50	CK1A50-PS	Set of nos. above (19, 20, 21).
63	CK1A63-PS	above (9, 20, 2).

Note 1) Seal kits are the same as the CKG1 $\Box/CKP1\Box.$ Note 1) Seal kits are the same as the crist - crist so please order it separately.

Grease pack part no.: GR-S-010

(compatible with all sizes)

Component Parts

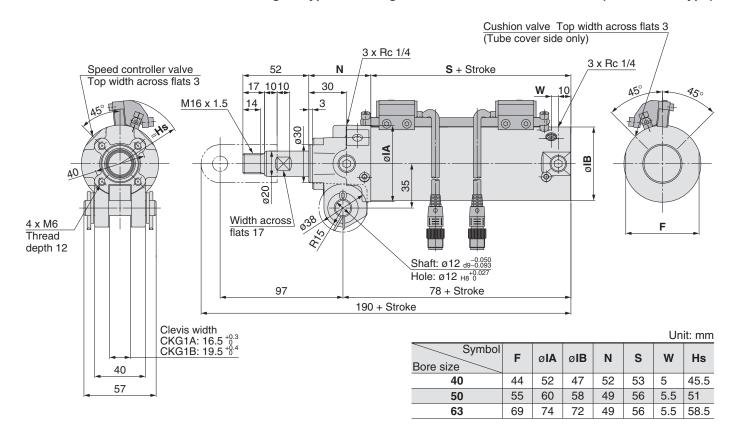
No.	Description	Material	Qty	Note				
1	Rod cover	Aluminum alloy	1	Chromated				
2	Tube cover	Aluminum alloy	1	Hard anodized				
3	Piston	Aluminum alloy	1	Chromated				
4	Piston rod	Carbon steel	1	Hard chrome plated				
5	Bushing	Bearing alloy	1					
6	Cushion valve	Steel wire	1	Black zinc chromated				
7	Speed controller valve	Steel wire	2	Nickel plating				
8	Clevis bushing	Oil-impregnated sintered alloy	2					
9	Hexagon socket head plug	Carbon steel	4	Rc 1/4				
10	Pin	Carbon steel	1					
11	Cotter pin	Low carbon steel wire rod	2					
12	Flat washer	Rolled steel	2					
13	Cushion seal retainer	Rolled steel	1	Zinc chromated				
14	Wear ring	Resin	1					
15	Cushion seal	Urethane	1					
16	Cushion valve seal	NBR	1					

No.	Description	Material	Qty	Note
17	Speed controller valve seal	NBR	2	
18	Coil scraper	Phosphor bronze	1	
19	Rod seal	NBR	1	
20	Piston seal	NBR	1	
21	Tube gasket	NBR	1	
22	Magnet holder	Aluminum alloy	1	
23	Magnet	—	1	
24	Switch mounting rod	Carbon steel	1	Zinc chromated
25	Auto switch mounting bracket	Aluminum alloy	—	
26	Magnetic field resistant auto switch	—	—	
27	Hexagon socket head cap screw	Steel wire	2	M4 x 0.7 x 14 L
28	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M4 x 0.7 x 8 L
29	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M3 x 0.5 x 16 L
30	Switch mounting spacer	Aluminum alloy	2	



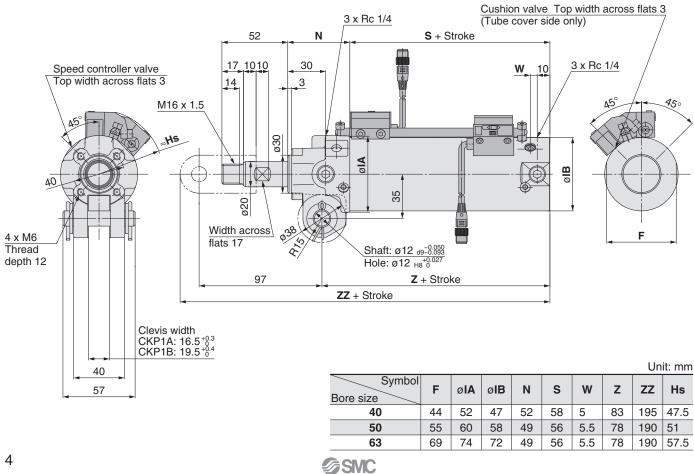
Series CK 1

Dimensions



CKG1 40, 50, 63 Built-in standard magnet type/With magnetic field resistant auto switch (D-P4DWS type)

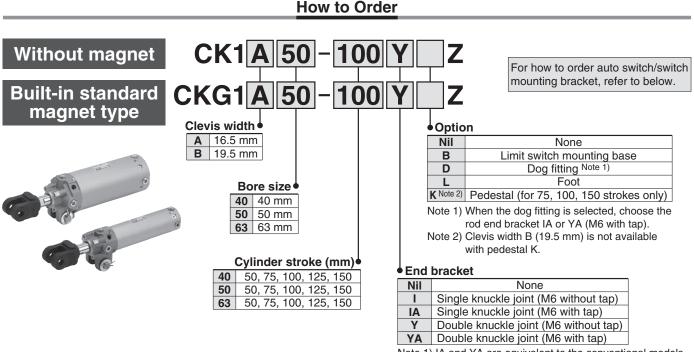
CKP1 40, 50, 63 Built-in strong magnet type/With magnetic field resistant auto switch (D-P79WSE type)



Clamp Cylinder Magnetic Field Resistant Auto Switch (Band Mounting Style)

Series CK1/CKG1 Ø40, Ø50, Ø63





Note 1) IA and YA are equivalent to the conventional models. Note 2) Knuckle pin, cotter pin and flat washer are provided as a standard for Y and YA.

Magnetic Field Resistant Auto Switch D-P4DW D Type/Band Mounting Compliant

Band mounting of the magnetic field resistant auto switch (D-P4DW $\Box\Box$ type) to the built-in standard magnet clamp cylinder (the CKG1 \Box series) is possible by ordering the switch mounting bracket and the auto switch individually.

A Caution

Standard type auto switch is mountable for the built-in standard magnet type. For details, please refer to "Made to Order" on page 12. Also, please note that the standard type auto switch cannot be used under the magnetic field resistant environment.



How to Order

Please order the switch mounting bracket, auto switch and built-in standard magnet clamp cylinder individually. Refer to the table below for auto switch mounting bracket part numbers.

Part no.	Applicable auto switch	Applicable clamp cylinder
BA8-040	D-P4DWSC	CKG1□40
BA8-050	D-P4DWSE	CKG1□50
BA8-063	D-P4DWL/Z	CKG1□63

Ordering Example

Example case ① Built-in standard magnet cylinder:	
CKG1A50-50YZ 1	
Example case ② Magnetic field resistant auto switch:	
D-P4DWSC	-
Example case ③ Switch mounting bracket: BA8-050 2	-
Nate 1) Discos ander the same mustike for the switch reservice h	

Note 1) Please order the same quantity for the switch mounting bracket and the magnetic field resistant auto switch respectively.

Note 2) Band mounting for the magnetic field resistant auto switch D-P79WS□ type, D-P74□ type is not applicable.

Applicable Magnetic Field Resistant Auto Switches

Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no in use)	Load voltage	Lead wire length	Applicable load
Series CKC1	Solid state	P4DWSC P4DWSE	AC magnetic field (Single-phase	Pre-wired connector		2-wire (3–4) 2-wire (1–4)	24 VDC	0.3 m	Relay,
Series CKG1	auto switch	P4DWL P4DWZ	AC welding magnetic field)	Grommet	display	2-wire	24 VDC		PLC Note 1)

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 10.



Series CK 1



Specifications

Bore size (mm)	40	50	63	
Fluid		Air		
Proof pressure		1.5 MPa		
Maximum operating pressure		1.0 MPa		
Minimum operating pressure	0.05 MPa			
Ambient and fluid temperature	Without auto switch: -10°C to 70°C With auto switch: -10°C to 60°C			
Piston speed	50 to 500 mm/s			
Cushion	Unclamped sid	de (head end): W	lith air cushion	
Speed controller	Equ	uipped on both e	nds	
Lubrication		Non-lube		
Stroke length tolerance	+1.0			
Mounting Note)	Double clevis			
Note) Clevis pin, cotter pin, flat washer are equipped as a standard.				

Clevis width	16.5 mm	Series CK1A/CKG1A	
	19.5 mm	Series CK1B/CKG1B	

Standard Stroke

Bore size (mm)	Standard stroke (mm)
40, 50, 63	50, 75, 100, 125, 150

End Bracket/Options

1	Symbol	Description		Part no.		
	Symbol			Series CK1A/CKG1A	Series CK1B/CKG1B	
	Ι	Single knuckle joint	M6 without tap	CKB-I04		
	IA	Single knuckle joint	M6 with tap	CKB-IA04		
	Υ	Double knuckle joint (Knuckle pin, cotter pin,	M6 without tap	CKA-Y04	CKB-Y04	
	YA	flat washer are equipped as a standard.)	M6 with tap	CKA-YA04	CKB-YA04	

Weight

				Unit: kg
	40	50	63	
Culinder	Basic weight	ht 0.68 0.9		1.10
Cylinder Additional weight per 25 mm stroke		0.10	0.11	0.13
Single knuckle j	0.20			
Double knuckle flat washer are	0.34			
Calculation Example) CK1G□50-100YZ Basic weight0.90 (ø50) Additional weight0.11/25 mm Cylinder stroke				

• Double knuckle joint… 0.34 (Y)

0.90 + 0.11 x 100/25 + 0.34 = 1.68 kg

Theoretical Output

							Unit: N
Bore size	Rod size	Operating	Piston area	rea Operating pressure (MPa)			
(mm)	(mm)	direction	(mm²)	0.3	0.4	0.5	0.6
40	00	OUT	1260	378	504	630	756
40	20	IN	943	283	377	472	566
50	00	OUT	1960	588	784	980	1180
50	20	IN	1650	495	660	825	990
63		OUT	3120	934	1250	1560	1870
	20	IN	2800	840	1120	1400	1680

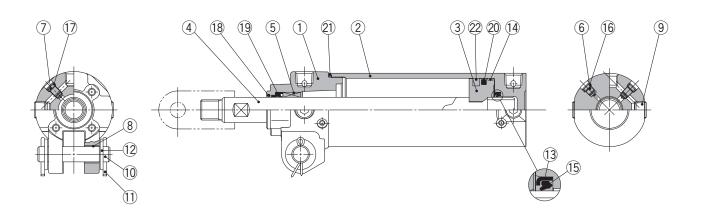
Refer to pages 10 to 13 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.



Construction

CK1□40, 50, 63 Basic type/CKG1□40, 50, 63 Built-in standard magnet type



Component Parts

No.	Description	Material	Qty	Note
1	Rod cover	Aluminum alloy	1	Chromated
2	Tube cover	Aluminum alloy	1	Hard anodized
3	Piston	Aluminum alloy	1	Chromated
4	Piston rod	Carbon steel	1	Hard chrome plated
5	Bushing	Bearing alloy	1	
6	Cushion valve	Steel wire	1	Black zinc chromated
7	Speed controller valve	Steel wire	2	Nickel plating
8	Clevis bushing	Oil-impregnated sintered alloy	2	
9	Hexagon socket head plug	Carbon steel	4	Rc 1/4
10	Pin	Carbon steel	1	
11	Cotter pin	Low carbon steel wire rod	2	
12	Flat washer	Rolled steel	2	
13	Cushion seal retainer	Rolled steel	1	Zinc chromated
14	Wear ring	Resin	1	
15	Cushion seal	Urethane	1	
16	Cushion valve seal	NBR	1	
17	Speed controller valve seal	NBR	2	
18	Coil scraper	Phosphor bronze	1	
19	Rod seal	NBR	1	
20	Piston seal	NBR	1	
21	Tube gasket	NBR	1	
22	Magnet	_	—	For CKG1

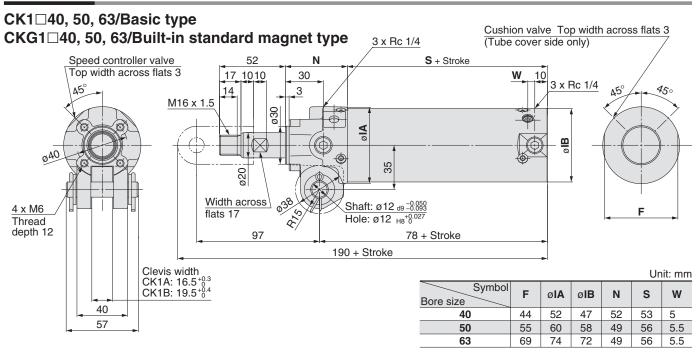
Replacement Parts/Seal Kit

Bore size (mm)	Order no.	Contents
40	CK1A40-PS	<u></u>
50	CK1A50-PS	Set of nos. above
63	CK1A63-PS	(3, 69, 61.

Note) The seal kit does not come with a grease pack, so please order it separately. Grease pack part no.: GR-S-010 (compatible with all sizes)

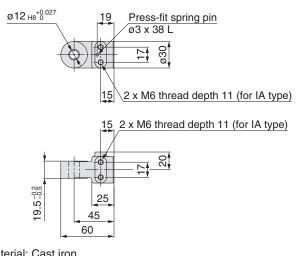
Series CK 1

Dimensions



End Bracket

Single Knuckle Joint



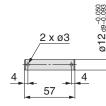
Material: Cast iron

Part no.	Rod end bracket symbol	Applicable clamp cylinder			
CKB-I04	I (M6 without tap)	Series CK□1A			
CKB-IA04	IA (M6 with tap)	Series CK□1B			

Note 1) Spring pin is attached to the single knuckle joint as a standard.

Note 2) The existing model is equivelant to the component part no. CKB-IA04 (rod end bracket symbol IA).

Pin

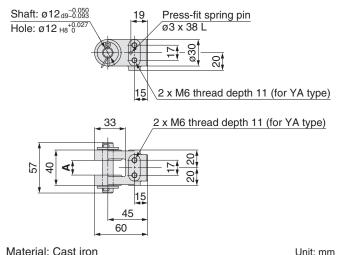


Material: Carbon steel					
Part no. Application					
СК-Р04	Knuckle pin Clevis pin				
Note) Cotter pin and flat washer are					

attached to the pin as a standard.

SMC

Double Knuckle Joint



Anterial Cast iron

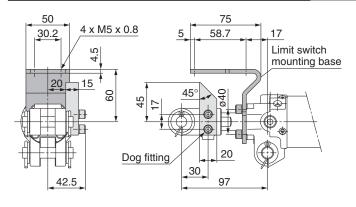
Material. Cast i	ron		Unit: mm	
Part no.	Rod end bracket symbol	Α	Applicable clamp cylinder	
CKA-Y04	Y (M6 without tap)	16.5 ^{+0.3}	Series CK⊡1A	
CKA-YA04	YA (M6 with tap)	10.5 0		
CKB-Y04	Y (M6 without tap)	19.5 ^{+0.4}	Series CK□1B	
CKB-YA04	YA (M6 with tap)	19.5 0		

Note 1) Knuckle pin, cotter pin, flat washer and spring pin are attached to the double knuckle joint as a standard.

Note 2) The existing model is equivelant to the component part no. CKA-YA04, CKB-YA04 (rod end bracket symbol YA).



Limit Switch Mounting Base/Dog Fitting



Material: Rolled steel

materiali			
Part no.	Option symbol	Name	Applicable clamp cylinder
CK-B04	В	Limit switch mounting base	Series CK□1A
CK-D04	D	Dog fitting	Series CK□1B

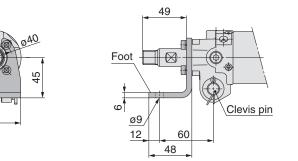
Note 1) Limit switch mounting base and dog fitting can be repositioned by removing the hexagon socket head cap screw.

Note 2) When ordering the limit switch mounting base and the dog fitting individually, a spring washer for the mounting bolt (hexagon socket head cap screw) will be attached as a standard.

 \mathbb{N}

When you attach a dog fitting, be sure to use a knuckle joint, M6 with tap (rod end bracket symbol IA or YA). The dog fitting cannot be attached to the knuckle joint, M6 without tap (rod end bracket symbol I or Y).

Foot



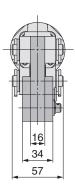
Material: Rolled steel

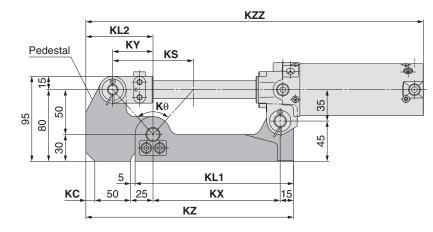
Part no.	Option symbol	Applicable clamp cylinder				
CK-L04	L	Series CK⊡1A Series CK⊡1B				
Note 1) A spring washer for the mounting bolt						

- (hexagon socket head cap screw) will be attached as a standard for the foot bracket.
- Note 2) When mounting the cylinder, use both the foot and clevis pin. Please avoid using the foot by itself as this may result in damage.

Pedestal

60





Material: Rolled steel

Material: Rolle	Iaterial: Rolled steel Unit: mm													
	Option										K	ZZ		Applicable
Part no.	symbol	KL1	KL2	KS	КХ	KY	KZ	Κθ	КС	CKG⊡40	СКР□40		CKG⊡63 CKP⊡63	clamp cylinder
СКА-К075		167	75	70	132	35	222	69° 59′	0	360	365	36	60	CK□1A40-75YZ CK□1A50-75YZ CK□1A63-75YZ
CKA-K100	к	177	75	90	142	45	232	83° 58′	0		395		CK□1A40-100YZ CK□1A50-100YZ CK□1A63-100YZ	
CKA-K150		202	85	140	167	70	267	108° 55′	10	480		CK□1A40-150YZ CK□1A50-150YZ CK□1A63-150YZ		

Note) The CK□1B series (clevis width 19.5 mm) is not available with pedestal.

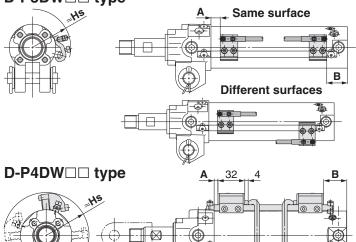


Series CK 1 Auto Switch Mounting

1

Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

Rod mounting D-P3DW□□ type

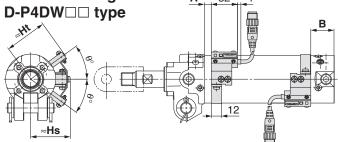


Note) The above drawing is the mounting example for the D-P4DWS type.

D-P7

Note) The above drawing is the mounting example for the D-P79WSE type.

Band mounting



Note) The above drawing is the switch band mounting example for the D-P4DWS□ type.

Minimum Stroke for Auto Switch Mounting

			Unit: mm		
Auto switch model	1 no	2 pcs.			
Auto Switch model	1 pc.	Different surfaces	Same surface		
D-P3DW	15	30	75		
D-P4DW					
D-P79WSE	50	50			
D-P74					

Note) When two D-P3DW $\Box \Box$ are mounted to the cylinder with stroke 50 mm, mount them on different surfaces.

Besides the models listed in "How to Order," the

- following auto switches are applicable.
- * For magnetic field resistant 2-color indication solid state auto switches, auto switches with pre-wired connector (D-P4DW□DPC type) are also available. Refer to pages 1784 and 1785 in Best Pneumatics No.3.

Auto Switch Mounting Position and Its Height:

Rod Mounting Style							
Auto switch model	Symbol	Auto switch set value and its height					
Auto Switch model	Symbol	ø40	ø50	ø63			
	Α	8.5	6	6			
D-P3DW	В	24	29	29			
	Hs	44.5	48.5	56			
	Α	6	3.5	3.5			
D-P4DW□□	В	21	26.5	26.5			
	Hs	45.5	51	58.5			
	Α	3.5	0	0			
D-P79WSE D-P74□	В	22.5	25	25			
	Hs	47.5	51	57.5			

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.

Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.

Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.

Note 4) For 2-color display, mount the switch in the middle of the green indication.

Auto Switch Mounting Position and Its Height: Band Mounting Style/D-P4DW Type Unit: mm

Auto switch model	Symbol	Auto switch set value and its height				
Auto switch model	Symbol	ø40	ø50	ø63		
	А	8	4.5	4.5		
	В	20.5	27.5	27.5		
D-P4DW	Hs	43	48	55		
	Ht	46	51.5	58.5		
	θ	45°	36°	33°		

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.

Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.

- Note 3) As for D-P4DW
 To type, band mounting style, the switch mounting bracket and the auto switch have to be ordered separately. For details, refer to page 5.
- Note 4) For 2-color display, mount the switch in the middle of the green indication.

Operating Range

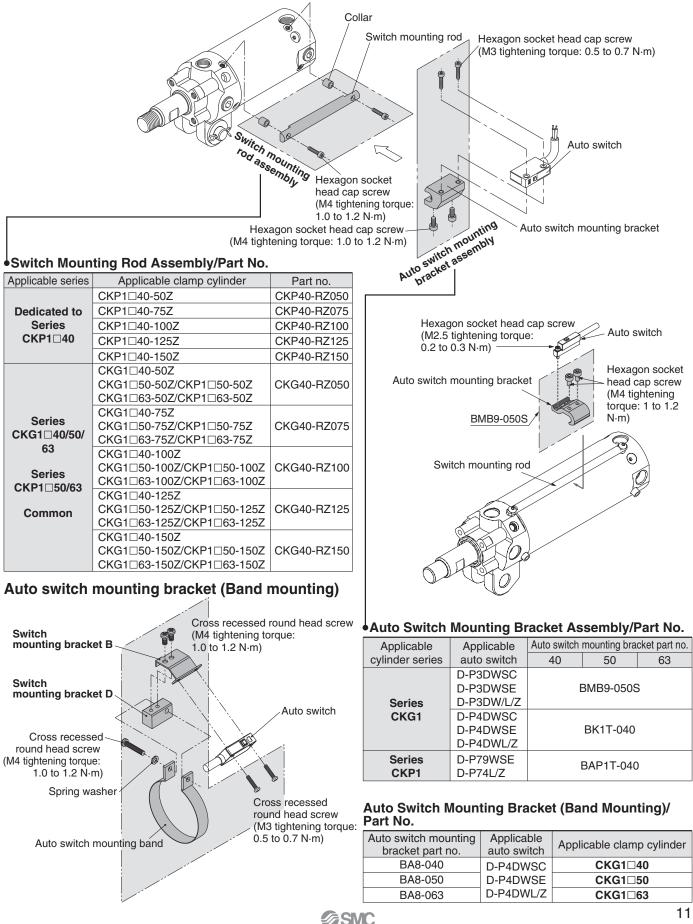
SMC

				Unit: mm
Auto owi	tch model		Bore size	
Auto Swi	ICH MOUEI	40	50	63
D-P3DW	Rod mounting	4	5	6
D-P4DW	Rod mounting	4	4	4.5
	Band mounting	5	5	5.5
D-P79WSE	Dod mounting	8	9	9.5
D-P74 □	Rod mounting	0	3	9.0

* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion). It may vary substantially depending on an ambient environment.

Auto Switch Mounting Bracket/Part No.

Switch mounting rod assembly/Auto switch mounting bracket assembly



Series CK 1 Standard Auto Switch Mounting

Band Mounting Style/Standard Auto Switch

The built-in standard magnet clamp cylinder/the CKG1 series can be attached to the band mounting style/ standard auto switch as shown below.

Caution

The standard auto switch cannot be used in a magnetic field environment. For information on our cylinders that can be fitted with a magnetic field resistant auto switch, please refer to page 1.

Built-in CKG1 standard magnet	Enter the standard model no M9BW	
Built-in ● standard magnet	Auto switch type: Band mounting style/Standard auto switch Nil Without auto switch	• Number of auto switches Nil 2 pcs.

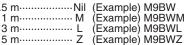
Note) Select applicable auto switch models from the table below.

S 1 pc.

Mounting Allowable Auto Switch: Band Mounting/Standard Auto Switch/Refer to pages 1719 to 1827 in Best Pneumatics No.3. for auto switch specifications.

				•										
Applicable	Turne	Electrical	Indicator	Wiring Load	Lo	ad volta		Auto switch model	Lead v				Appli	cable
cylinder series	Туре	entry	light	voltage (Output)	D	С	AC	Band mounting	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	lo	ad
	Solid state	Grommet	Yes	2-wire	24 V	5 V		M9B				0		
Series	auto switch	Grommer	res	2-wire	24 V	12 V		M9BW				0		Delay
CKG1	Deed						100 V	A93		_			—	Relay, PLC
CKGI	Reed auto switch	Grommet	Yes	2-wire	24 V	12 V	100 V	B54						
	auto Switch						200 V	D04	•					
Nuclear d'Alline et contra														

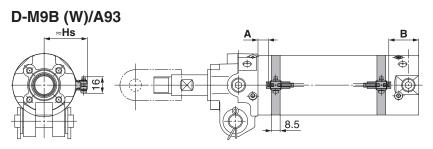
Note 1) Lead wire length symbol: 0.5 m.....Nil



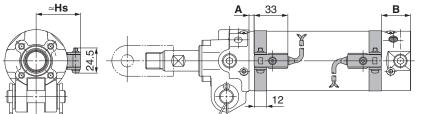
Note 2) Auto switches marked with "O" are produced upon receipt of order.

Note 3) PLC: Programmable Logic Controller

Auto Switch Mounting Position (Detection at Stroke End) and Its Mounting Height



D-B54



A Caution

As for the precautions on the auto switches, product specifications, refer to pages 15 to 17.

Auto Switch Mounting Bracket Assembly/Part No.

Auto switch	Auto switch mounting bracket part no.				
Auto Switch	40	50	63		
D-M9B D-M9BW D-A93	Note) BMA3-040	Note) BMA3-050	Note) BMA3-063		
D-B54	BA-04	BA-05	BA-06		

Note) This is the set part number for the auto switch mounting band (BMA2-DDA) and holder set (BJ5-1/switch bracket: transparent). The switch bracket (nylon) cannot be used in environments exposed to alcohol, chloroform, methylamines, hydrochloric acid and sulfuric acid, as this part will deteriorate. Please consult SMC regarding other chemicals.

Iinimum Stroke for Auto Switch Mounting Unit : mm							
Auto switch	1 pc.	2 pcs. (Different surfaces)	2 pcs. (Same surface)				
D-M9B D-M9BW D-A93	50	50	50				
D-B54	50	50	75				

Auto Switch Mounting Position and Its Height Unit : mm

Auto	Symbol	Auto switch set value and its height				
switch	Symbol	ø40	ø50	ø63		
D-M9B	Α	13	10.5	10.5		
D-M9BW	В	28	33.5	33.5		
D-W3DW	Hs	35	40.5	47.5		
	Α	10	7.5	7.5		
D-A93	В	25	30.5	30.5		
	Hs	35	40.5	47.5		
	Α	4.5	1	1		
D-B54	В	18	24	24		
	Hs	38	43.5	50.5		

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually

- Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
- Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.
- Note 4) For 2-color display, mount the switch in the middle of the green indication.

Operating Range

			Unit: mm		
Auto switch	Bore size				
Auto Switch	40	50	63		
D-M9B	3.5	4	4		
D-M9BW	5.5	6.5	7		
D-A93	8	8	9		
D-B54	10	10	11		

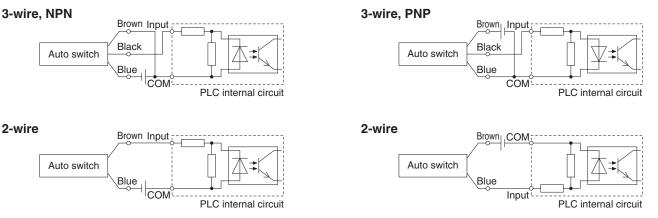
* Since this is a guideline including hysteresis, not meant to be guaranteed.(Assuming approximately $\pm 30\%$ dispersion.) There may be the case it will vary substantially depending on an ambient environment.



Prior to Use Auto Switches Connection and Example

Source Input Specifications

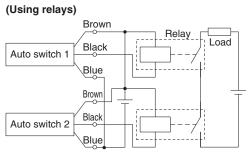
Sink Input Specifications



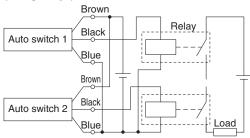
Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

Example of AND (Series) and OR (Parallel) Connection

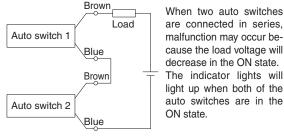
3-wire, AND connection for NPN output



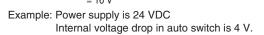
3-wire, AND connection for PNP output (Using relays)



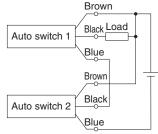
AND connection for 2-wire

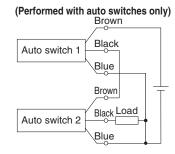


Load voltage at ON = Power supply voltage – Residual voltage x 2 pcs. = 24 V - 4 V x 2 pcs. = 16 V

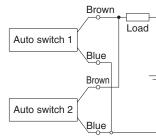


(Performed with auto switches only)

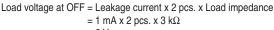




OR connection for 2-wire

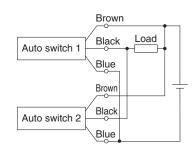


SMC

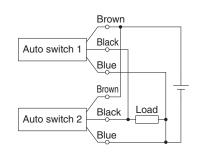


Example: Load impedance is $3 \ k\Omega$. Leakage current from auto switch is 1 mA.

3-wire, OR connection for NPN output



3-wire, OR connection for PNP output



(Reed auto switch) Because there is no leakage current, the load voltage will not increase in the OFF state. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

(Solid state auto switch)

When two auto switches

are connected in parallel,

malfunction may occur be-

cause the load voltage will

increase in the OFF state.



Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

Cushion/Speed Controller Adjustment

\land Danger

1. Retaining construction with crimping is integrated in the speed controller valve and cushion valve. Do no rotate the cushion valve more than two turns, and do not rotate the speed controller valve more than four and half turns (\emptyset 40: maximum two turns).

If 0.6 Nm or more of torque is applied, the valve may be come loose. The valve may jump out depending on the amount of air pressure.

Cushion Adjustment

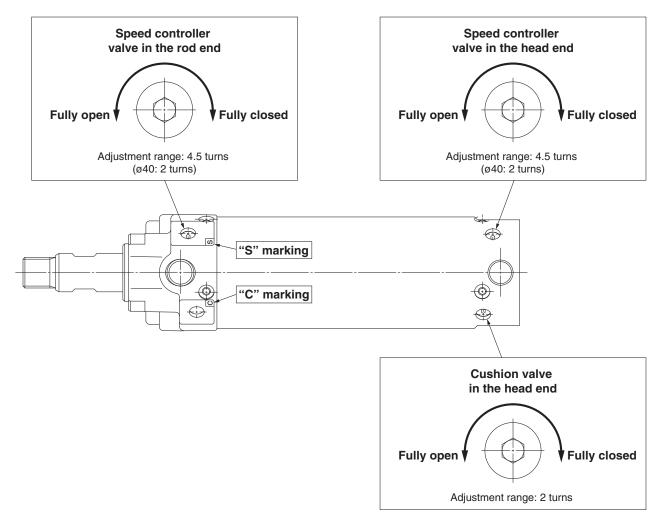
The CK1 series has an integrated air cushion in the head end. The cushion is pre-adjusted at the time of shipping. However, please re-adjust the cushion valve in the tube cover, depending on an operating speed and a load before use.

The diameter of throttle will be smaller when the cushion valve is turned clockwise, resulting in stronger cushion reaction.

Speed Controller Adjustment

The CK1 series integrates the speed controller (exhaust restrictor) in the rod and head end. The cushion is pre-adjusted at the time of shipping. However, please re-adjust the speed controller valve (marked "S" on the rod cover) in each cover, depending on an operating speed and load before using.

When rotating the speed controller valve clockwise, the orifice becomes smaller, which reduces the speed.





Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

Piping Port/Switch Mounting Rod Location Change

Piping Port Location Change

Piping is possible from 3 directions. When the piping port location is changed, carefully follow the instructions as detailed below.

A Warning

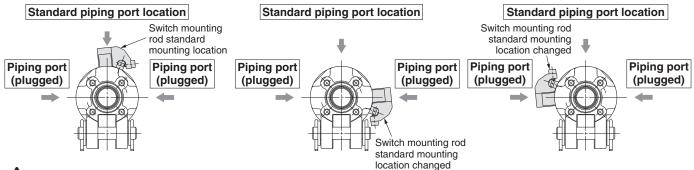
1. Do not leave out the component parts when the piping port location is changed.

Even if one of the component parts is not replaced, malfunction may occur, resulting in dangerous operation.

2. To prevent air leakage, re-wind the pipe tape and fit into the changed location when the piping port location is changed.

Switch Mounting Rod Location Change

The switch mounting rod is mountable in 3-way directions. Please be careful to the following things when the switch mounting rod is changed.

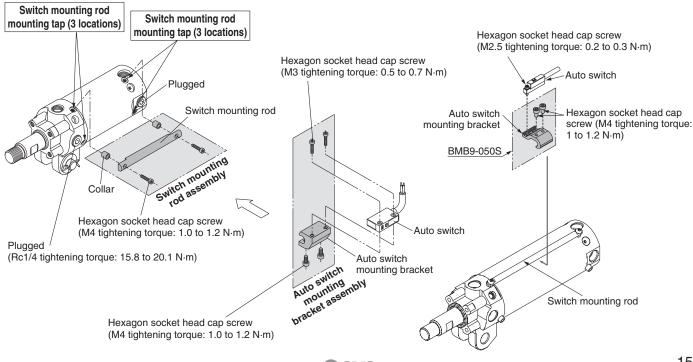


A Warning

1. Mount all the component parts to the changed location.

Even if one of the component parts is kept away, the switch detection error, etc. may occur. (Switch mounting rod, switch mounting spacer, hexagon socket head cap screw)

After the switch mounting rod location is changed, please be sure to check there is no interference with other parts before using.





Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

Handling

Magnetic field resistant auto switches D-P79WSE/ D-P74 type are specifically for use with magnetic field resistant cylinders and are not compatible with general auto switches or cylinders. Magnetic field resistant cylinders are labeled as follows.

Magnetic field resistant cylinder with built-in magnet (For use with auto switch D-P7 type)

Mounting

- 1. The minimum stroke for mounting magnetic field resistant auto switches is 50 mm.
- 2. In order to fully use the capacity of magnetic field resistant auto switches, strictly observe the following precautions.
 - 1) Do not allow the magnetic field to occur when the cylinder piston is moving.
 - 2) When a welding cable or welding gun electrodes are near the cylinder, change the auto switch position to fall within the operational ranges shown in the graphs on page 17, or move the welding cable away from the cylinder.
 - 3) Cannot be used in an environment where welding cables surround the cylinder.
 - 4) Please consult with SMC when a welding cable and welding gun electrodes (something energized with secondary current) are near multiple switches.
- 3. In an environment where spatter directly hits the lead wire, cover the lead wire with protective tubing.

Use protective tubing with a bore size of $\emptyset 8$ or more that has excellent heat resistance and flexibility.

- 4. Be careful not to drop objects, make dents, or apply excessive impact force when handling.
- 5. When operating two or more parallel and closely positioned cylinders with magnetic field resistant auto switches, separate the auto switches from other cylinder tubes by an additional 30 mm or more.
- 6. Avoid wiring in a manner in which repeated bending stress or tension is applied to lead wires.
- 7. Please consult with SMC regarding use in an environment with constant water and coolant splashing.
- 8. Please be careful of the mounting direction of the magnetic field resistant auto switch D-P79WSE type.

Be sure to face the molded surface with soft-resin to the switch mounting bracket side for mounting.

(Please refer to page 10 for mounting example and the Best Pneumatics No.3 page 1804 for soft-resin mold surface.)

Wiring/Current and Voltage

- 1. Always connect the auto switch to the power supply after the load has been connected.
- 2. Series connection When auto switches are connected in series as shown below:

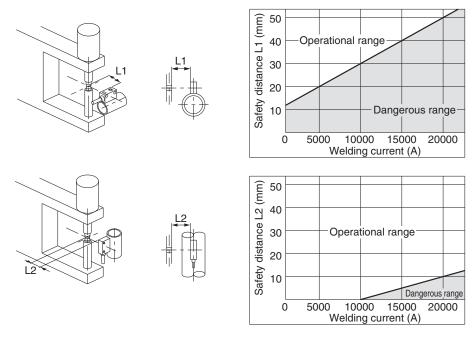
Note that the voltage drop due to the internal resistance of the LED increases.



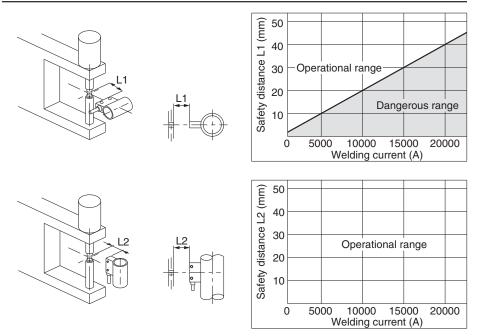
Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

Data: Magnetic Field Resistant Reed Auto Switch (D-P79WSE type, D-P74 type) Safety Distance

Safety Distance from Side of Auto Switch



Safety Distance from Top of Auto Switch

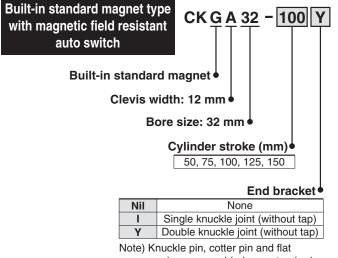


Series CK 1 **Related Products** Please contact SMC for detailed dimensions, specifications and lead times.



Series CKGA32/With Magnetic Field Resistant Auto Switch D-P4DW D Type (Band Mounting Style)

Band mounting of the magnetic field resistant auto switch (D-P4DW D type) to the built-in standard magnet clamp cylinder (the CKGA32 series) is possible by ordering the auto switch mounting bracket and the auto switch separately.



washer are provided as a standard for Y.

Specifications

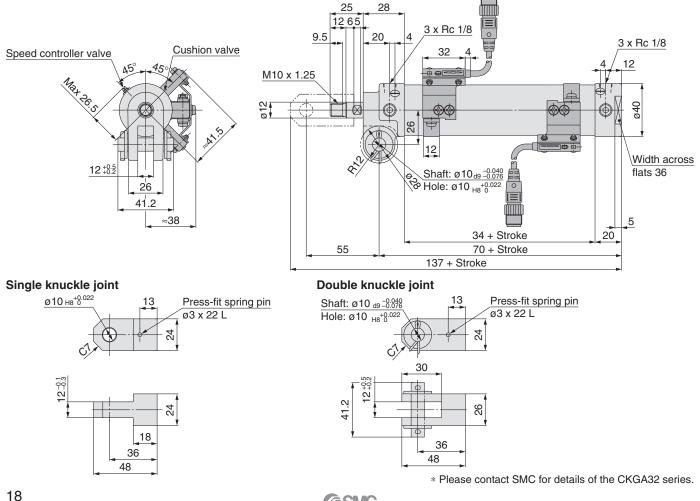
Clevis width	12 mm	Series CKGA32		
Fluid		Air		
Proof pressure		1.5 MPa		
Maximum operation	ating pressure	1.0 MPa		
Minimum opera	ating pressure	0.05 MPa		
Ambient and flu	uid temperature	-10°C to 60°C		
Piston speed		50 to 500 mm/s		
Cushion		With air cushion on both ends		
Lubrication		Non-lube		
Stroke length tolerance		+1.0 0		
Mounting Note)		Double clevis		
late) Clevie win estimation and flat weather and merided as a standard				

Note) Clevis pin, cotter pin and flat washer are provided as a standard.

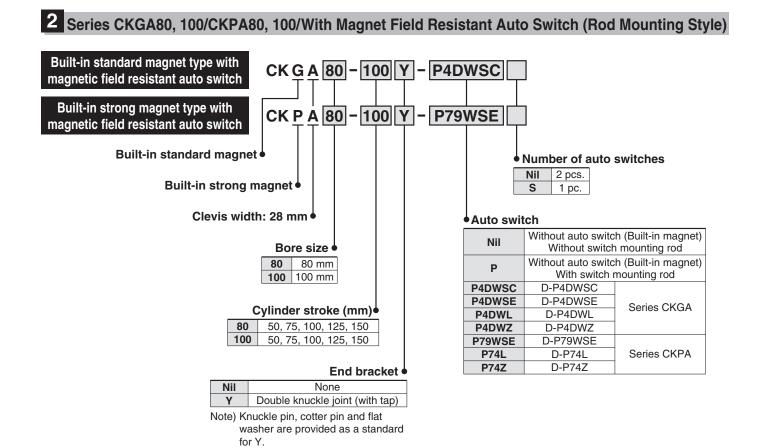
Applicable auto switch	Auto switch mounting bracket part no.
D-P4DWSC	
D-P4DWSE	BA8-032
D-P4DWL	BA0-032
D-P4DWZ	

Dimensions

1



∕∂SMC



Specifications

Clevis width 28 mm		Series CKGA/CKPA		
Fluid		Air		
Proof pressure		1.5 MPa		
Maximum operation	ating pressure	1.0 MPa		
Minimum opera	ating pressure	0.05 MPa		
Ambient and flu	uid temperature	-10°C to 60°C		
Piston speed		50 to 500 mm/s		
Cushion		With air cushion on both ends		
Speed controlle	er	Equipped on both ends		
Lubrication		Non-lube		
Stroke length to	olerance	+1.0		
Mounting Note)		Double clevis		
3	attor nin and flat	Double clevis		

Note) Clevis pin, cotter pin and flat washer are provided as a standard.

Auto Switch Mounting Bracket Assembly/Part No.

Auto switch mounti	na bracket part no			
Auto switch mounting bracket part no.				
80	100			
BAP2-063				
		-		
		BAP1-063		
	BAP2			

Built-in Standard (Strong) Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rod

Symbol for the auto switch type is "Nil" as shown below. CKGA: (Example) CKGA80-50Y CKPA: (Example) CKPA80-50Y

2) Built-in standard (strong) magnet type without auto switch, with switch mounting rod

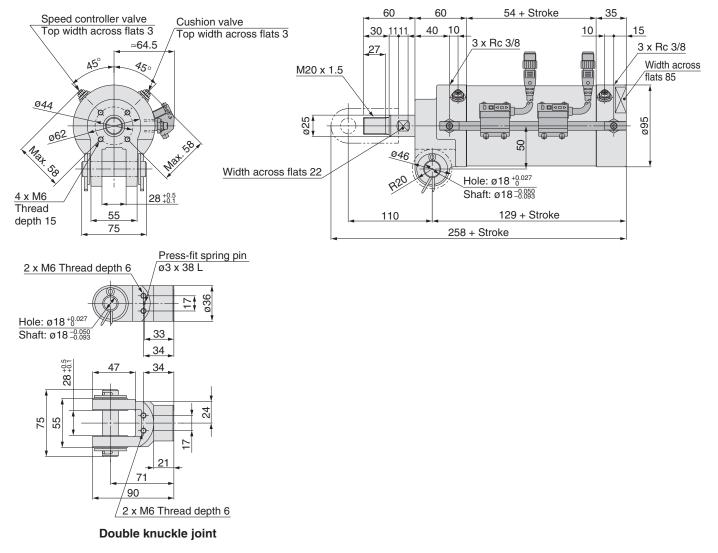
Symbol for the auto switch type is "P" as shown below. CKGA: (Example) CKGA80-50Y-P CKPA: (Example) CKPA80-50Y-P

Series **CK**[]1

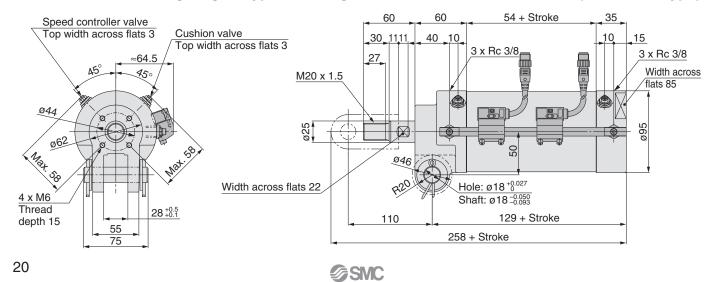
2 Series CKGA80, 100/CKPA80, 100/With Magnetic Field Resistant Auto Switch (Rod Mounting Style)

Dimensions

CKGA80 Built-in standard magnet type/with magnetic field resistant auto switch (D-P4DWS type)

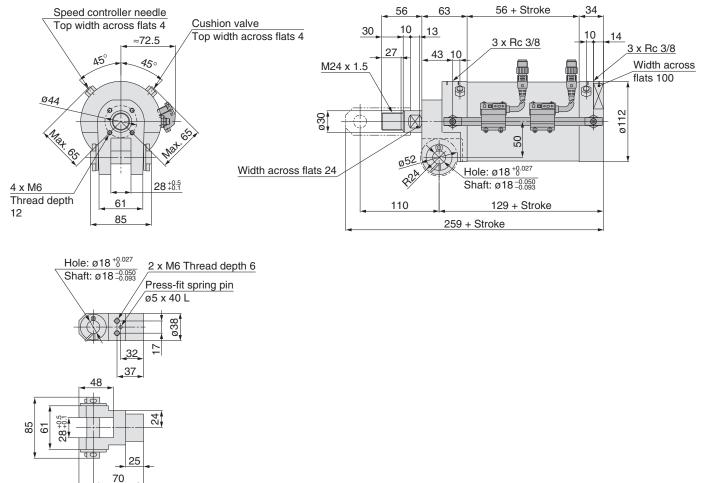


CKPA80 Built-in strong magnet type/with magnetic field resistant auto switch (D-P79WSE type)

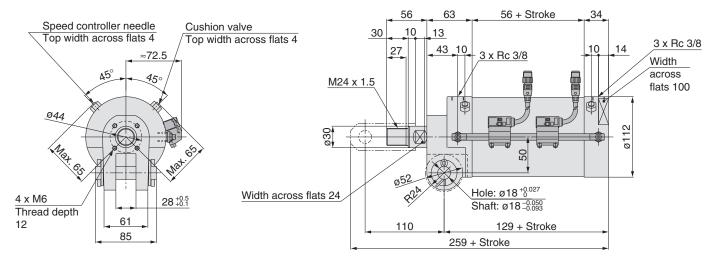


Dimensions

CKGA100 Built-in standard magnet type/with magnetic field resistant auto switch (D-P4DWS type)



90 Double knuckle joint



CKPA100 Built-in strong magnet type/with magnetic field resistant auto switch (D-P79WSE type)

* Please contact SMC for details of the CKGA□/CKPA□ series.



These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.



Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN Phone: 03-5207-8249 Fax: 03-5298-5362 http://www.smcworld.com © 2012 SMC Corporation All Rights Reserved