## Clamp Cylinder ø40, ø50, ø63

## Total tube length reduced



## Clevis width

$16.5 \mathrm{~mm} / 19.5 \mathrm{~mm}$
Possible to select depending on the application


Clevis is mounted

Magnetic field resistant auto switch
Mountable from 3 directions
[Series CKG1/Built-in standard magnet type] D-P3DW type, D-P4DW type

[Series CKP1/Built-in strong magnet type] D-P79WSE type, D-P74L/Z type


SSMC
CAT.ES20-225A

## Total tube length reduced

The total length has been reduced by modifying the internal design.
Series CKP1

| Bore size (mm) | NemCKP1 | Shortened <br> dimensions | Existing <br> model |  |
| :---: | :---: | :---: | :---: | :---: |
| $\mathbf{4 0}$ | 58 | 7 | 65 |  |
| $\mathbf{5 0}$ | 56 | 2 | 58 |  |
| $\mathbf{6 3}$ | 56 | 2 | 58 |  |
| Series CKG1 |  |  |  |  |
| Bore size (mm) | NewCKG1 | Shortened <br> dimensions | Existing <br> model |  |
| $\mathbf{4 0}$ | 53 | 2 | 55 |  |
| $\mathbf{5 0}$ | 56 | 2 | 58 |  |
| $\mathbf{6 3}$ | 56 | 2 | 58 |  |

## With air cushion

(Unclamped, head end)

## Piping ports are located on three surfaces.

Piping arrangement is more flexible corresponding to the installed environment.

## Mounting dimensions are the same as the existing product.

The dimension from the body to the work piece is the same as the existing product.

[Series CKG1/Built-in standard magnet type] D-P3DWSC, D-P3DWSE, D-P3DW/L/Z (AC magnetic field) D-P4DWSC, D-P4DWSE, D-P4DWL/Z (AC magnetic field)
[Series CKP1/Built-in strong magnet type]
D-P79WSE, D-P74L/Z (DC/AC magnetic fields)

## Possible to mount magnetic field resistant auto switch using the mounting rod



Series CK1 Variations


# Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting Style) 

# Series CKG1/CKP1 ø40, ø50, ø63 

Built-in standard magnet type with magnetic field resistant auto switch

Built-in strong magnet type with magnetic field resistant auto switch


Built-in Standard (Strong) Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rod

Symbol for the auto switch type is "Nil" as shown below.
CKG1: (Example) CKG1A50-50YZ
CKP1: (Example) CKP1A50-50YZ
2) Built-in standard (strong) magnet type without auto switch, with switch mounting rod

Symbol for the auto switch type is "P" as shown CKG1: (Example) CKG1A50-50YZ-P CKP1: (Example) CKP1A50-50YZ-P

* The auto switch mounting bracket is not included.

- Auto switch

Nil $\quad$ Without auto switch (built-in magnet) Without switch mounting rod Without auto switch (built-in magnet) With switch mounting rod

* Select applicable auto switch models from the table below.

| Nil | None |
| :---: | :---: |
| I | Single knuckle joint <br> (M6 without tap) |
| IA | Single knuckle joint <br> (M6 with tap) |
| Y | Double knuckle joint <br> (M6 without tap) |
| YA | Double knuckle joint <br> (M6 with tap) |

Note 1) IA and YA are equivalent to the conventional models.
Note 2) Knuckle pin, cotter pin and flat washer are provided as a standard for Y and YA .

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 1719 to 1827 in Best Pneumatics No. 3 for detailed auto switch specifications.)

| Applicable cylinder series | Type | Auto switch model | Applicable magnetic field | Electrical entry | Indicator light | Wiring (Pin no in use) | Load voltage | Lead wire length | Applicable load |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Series CKG1 | Solid state auto switch | D-P3DWSC | AC magnetic field (Single-phase AC welding magnetic field) | Pre-wired connector | 2-color display | 2-wire (3-4) | 24 VDC | 0.3 m | Relay, PLC Note 1) |
|  |  | D-P4DWSC |  |  |  |  |  |  |  |
|  |  | D-P3DWSE |  |  |  | 2-wire (1-4) |  |  |  |
|  |  | D-P4DWSE |  |  |  |  |  |  |  |
|  |  | D-P3DW |  | Grommet |  | 2-wire |  | 0.5 m |  |
|  |  | D-P3DWL |  |  |  |  |  | 3 m |  |
|  |  | D-P4DWL |  |  |  |  |  |  |  |
|  |  | D-P3DWZ |  |  |  |  |  | 5 m |  |
|  |  | D-P4DWZ |  |  |  |  |  |  |  |
| Series CKP1 | Reed auto switch | D-P79WSE | DC/AC magnetic field | Pre-wired connector | 2-color display | 2-wire (1-4) | 24 VDC | 0.3 m |  |
|  |  | D-P74L |  | Grommet | 1-color display | 2-wire | $\begin{array}{\|c\|} \hline 24 \text { VDC } \\ 100 \text { VAC } \\ \hline \end{array}$ | 3 m |  |
|  |  | D-P74Z |  |  |  |  |  | 5 m |  |

[^0]Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 10.
Note 3) Refer to page 11 when ordering the auto switch mouting bracket assembly or switch mounting rod assembly.
Note 4) For D-P3DW $\square$, the auto switch and auto switch mounting bracket are packed together (not assembled).

## Series CK $\square 1$



Specifications

| Bore size (mm) | 40 | 50 | 63 |
| :---: | :---: | :---: | :---: |
| Fluid | Air |  |  |
| Proof pressure | 1.5 MPa |  |  |
| Maximum operating pressure | 1.0 MPa |  |  |
| Minimum operating pressure | 0.05 MPa |  |  |
| Ambient and fluid temperature | $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ |  |  |
| Piston speed | 50 to $500 \mathrm{~mm} / \mathrm{s}$ |  |  |
| Cushion | Unclamped side (head end): With air cushion |  |  |
| Speed controller | Equipped on both ends |  |  |
| Lubrication | Non-lube |  |  |
| Stroke length tolerance | ${ }_{0}^{+1.0}$ |  |  |
| Mounting Note) | Double clevis |  |  |

Note) Clevis pin, cotter pin, flat washer are equipped as a standard.

| Clevis width | 16.5 mm | Series CKG1A/CKP1A |
| :--- | :---: | :--- |
|  | 19.5 mm | Series CKG1B/CKP1B |

## Standard Stroke

Refer to pages 10 to 13 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

| Bore size $(\mathrm{mm})$ | Standard stroke $(\mathrm{mm})$ |
| :---: | :---: |
| $\mathbf{4 0 , 5 0 , 6 3}$ | $50,75,100,125,150$ |

## End Bracket/Options

| Symbol | Description |  | Parts no. |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Series CKG1A/CKP1A | Series CKG1B/CKP1B |
| I | Single knuckle joint | M6 without tap | CKB-I04 |  |
| IA |  | M6 with tap | CKB-IA04 |  |
| Y | Double knuckle joint (Knuckle pin, cotter pin, flat washer are equipped as a standard.) | M6 without tap | CKA-Y04 | CKB-Y04 |
| YA |  | M6 with tap | CKA-YA04 | CKB-YA04 |

Weight (Basic weight includes the switch mounting rod. At 0 stroke)


## Theoretical Output

| $\begin{aligned} & \text { Bore size } \\ & (\mathrm{mm}) \end{aligned}$ | Rod size (mm) | Operating direction | Piston area ( $\mathrm{mm}^{2}$ ) |  |  |  | Unit: |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Operating pressure (MPa) |  |  |  |
|  |  |  |  | 0.3 | 0.4 | 0.5 | 0.6 |
| 40 | 20 | OUT | 1260 | 378 | 504 | 630 | 756 |
|  |  | IN | 943 | 283 | 377 | 472 | 566 |
| 50 | 20 | OUT | 1960 | 588 | 784 | 980 | 1180 |
|  |  | IN | 1650 | 495 | 660 | 825 | 990 |
| 63 | 20 | OUT | 3120 | 934 | 1250 | 1560 | 1870 |
|  |  | IN | 2800 | 840 | 1120 | 1400 | 1680 |

Construction

## CKG1 $\square 40,50,63$ Built-in standard magnet type/With magnetic field resistant auto switch



## Component Parts

| No. | Description | Material | Qty | Note |
| :---: | :--- | :---: | :---: | :---: |
| $\mathbf{1}$ | Rod cover | Aluminum alloy | 1 | Chromated |
| $\mathbf{2}$ | Tube cover | Aluminum alloy | 1 | Hard anodized |
| $\mathbf{3}$ | Piston | Aluminum alloy | 1 | Chromated |
| $\mathbf{4}$ | Piston rod | Carbon steel | 1 | Hard chrome plated |
| $\mathbf{5}$ | Bushing | Bearing alloy | 1 |  |
| $\mathbf{6}$ | Cushion valve | Steel wire | 1 | Black zinc chromated |
| $\mathbf{7}$ | Speed controller valve | Steel wire | 2 | Nickel plating |
| $\mathbf{8}$ | Clevis bushing | Oil-impregnated sintered alloy | 2 |  |
| $\mathbf{9}$ | Hexagon socket head plug | Carbon steel | 4 | Rc 1/4 |
| $\mathbf{1 0}$ | Pin | Carbon steel | 1 |  |
| $\mathbf{1 1}$ | Cotter pin | Low carbon steel wire rod | 2 |  |
| $\mathbf{1 2}$ | Flat washer | Rolled steel | 2 |  |
| $\mathbf{1 3}$ | Cushion seal retainer | Rolled steel | 1 | Zinc chromated |
| $\mathbf{1 4}$ | Wear ring | Resin | 1 |  |
| $\mathbf{1 5}$ | Cushion seal | Urethane | 1 |  |
| $\mathbf{1 6}$ | Cushion valve seal | NBR | 1 |  |


| No. | Description | Material | Qty | Note |
| :---: | :--- | :---: | :---: | :---: |
| $\mathbf{1 7}$ | Speed controller valve seal | NBR | 2 |  |
| $\mathbf{1 8}$ | Coil scraper | Phosphor bronze | 1 |  |
| $\mathbf{1 9}$ | Rod seal | NBR | 1 |  |
| $\mathbf{2 0}$ | Piston seal | NBR | 1 |  |
| $\mathbf{2 1}$ | Tube gasket | NBR | 1 |  |
| $\mathbf{2 2}$ | Magnet | - | 1 |  |
| $\mathbf{2 3}$ | Switch mounting rod | Carbon steel | 1 | Zinc chromated |
| $\mathbf{2 4}$ | Auto switch mounting bracket | Aluminum alloy | - |  |
| $\mathbf{2 5}$ | Magnetic field resistant auto switch | - | - |  |
| $\mathbf{2 6}$ | Hexagon socket head cap screw | Steel wire | 2 | M4 x 0.7 $\times 14 \mathrm{~L}$ |
| $\mathbf{2 7}$ | Hexagon socket <br> head cap screw | Steel wire | pcs. <br> per <br> switch | M4 x $0.7 \times 8 \mathrm{~L}$ |
| $\mathbf{2 8}$ | Hexagon socket <br> head cap screw | Steel wire | 2 pcs. <br> per <br> switch | M3 $\times 0.5 \times 14 \mathrm{~L}$ |
| $\mathbf{2 9}$ | Switch mounting spacer | Aluminum alloy | 2 |  |

CKP1 $\square 40,50,63$ Built-in strong magnet type/With magnetic field resistant auto switch


Replacement Parts/Seal Kit Note 1) Seal kits are the same as the CKG1ロ/CKP1 $\square$.

| Bore size (mm) | Order no. | Contents |
| :---: | :---: | :---: |
| 40 | CK1A40-PS | Set of nos. above (19, (20), (21). |
| 50 | CK1A50-PS |  |
| 63 | CK1A63-PS |  | Note 2) The seal kit does not come with a grease pack,

so please order it separately.

Grease pack part no.: GR-S-010
(compatible with all sizes)

## Component Parts

| No. | Description | Material | Qty | Note |
| :---: | :--- | :---: | :---: | :---: |
| $\mathbf{1}$ | Rod cover | Aluminum alloy | 1 | Chromated |
| $\mathbf{2}$ | Tube cover | Aluminum alloy | 1 | Hard anodized |
| $\mathbf{3}$ | Piston | Aluminum alloy | 1 | Chromated |
| $\mathbf{4}$ | Piston rod | Carbon steel | 1 | Hard chrome plated |
| $\mathbf{5}$ | Bushing | Bearing alloy | 1 |  |
| $\mathbf{6}$ | Cushion valve | Steel wire | 1 | Black zinc chromated |
| $\mathbf{7}$ | Speed controller valve | Steel wire | 2 | Nickel plating |
| $\mathbf{8}$ | Clevis bushing | Oil-impregnated sintered alloy | 2 |  |
| $\mathbf{9}$ | Hexagon socket head plug | Carbon steel | 4 | Rc $1 / 4$ |
| $\mathbf{1 0}$ | Pin | Carbon steel | 1 |  |
| $\mathbf{1 1}$ | Cotter pin | Low carbon steel wire rod | 2 |  |
| $\mathbf{1 2}$ | Flat washer | Rolled steel | 2 |  |
| $\mathbf{1 3}$ | Cushion seal retainer | Rolled steel | 1 | Zinc chromated |
| $\mathbf{1 4}$ | Wear ring | Resin | 1 |  |
| $\mathbf{1 5}$ | Cushion seal | Urethane | 1 |  |
| $\mathbf{1 6}$ | Cushion valve seal | NBR | 1 |  |


| No. | Description | Material | Qty | Note |
| :---: | :--- | :---: | :---: | :---: |
| $\mathbf{1 7}$ | Speed controller valve seal | NBR | 2 |  |
| $\mathbf{1 8}$ | Coil scraper | Phosphor bronze | 1 |  |
| $\mathbf{1 9}$ | Rod seal | NBR | 1 |  |
| $\mathbf{2 0}$ | Piston seal | NBR | 1 |  |
| $\mathbf{2 1}$ | Tube gasket | NBR | 1 |  |
| $\mathbf{2 2}$ | Magnet holder | Aluminum alloy | 1 |  |
| $\mathbf{2 3}$ | Magnet | - | 1 |  |
| $\mathbf{2 4}$ | Switch mounting rod | Carbon steel | 1 | Zinc chromated |
| $\mathbf{2 5}$ | Auto switch mounting bracket | Aluminum alloy | - |  |
| $\mathbf{2 6}$ | Magnetic field resistant auto switch | - | - |  |
| $\mathbf{2 7}$ | Hexagon socket head cap screw | Steel wire | 2 | M4 x 0.7 $\times 14 \mathrm{~L}$ |
| $\mathbf{2 8}$ | Hexagon socket <br> head cap screw | Steel wire | 2 pcs. <br> per <br> switch | M4 $\times 0.7 \times 8 \mathrm{~L}$ |
| $\mathbf{2 9}$ | Hexagon socket <br> head cap screw | Steel wire | pcs. <br> per <br> switch | M3 $\times 0.5 \times 16 \mathrm{~L}$ |
| $\mathbf{3 0}$ | Switch mounting spacer | Aluminum alloy | 2 |  |

## Series CK $\square 1$

## Dimensions

CKG1 $\square 40,50,63$ Built-in standard magnet type/With magnetic field resistant auto switch (D-P4DWS $\square$ type)


CKP1 $\square 40,50,63$ Built-in strong magnet type/With magnetic field resistant auto switch (D-P79WSE type)

| Symbol |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bore size | F | øIA | øIB | $\mathbf{N}$ | $\mathbf{S}$ | $\mathbf{W}$ | $\mathbf{Z}$ | $\mathbf{Z Z}$ | Hs |
| $\mathbf{4 0}$ | 44 | 52 | 47 | 52 | 58 | 5 | 83 | 195 | 47.5 |
| $\mathbf{5 0}$ | 55 | 60 | 58 | 49 | 56 | 5.5 | 78 | 190 | 51 |
| $\mathbf{6 3}$ | 69 | 74 | 72 | 49 | 56 | 5.5 | 78 | 190 | 57.5 |

# Clamp Cylinder <br> Magnetic Field Resistant Auto Switch (Band Mounting Style) Series CK1/CKG1 $ø 40, \varnothing 50$, ø63 

How to Order


Note 1) IA and YA are equivalent to the conventional models. Note 2) Knuckle pin, cotter pin and flat washer are provided as a standard for Y and YA .

## Magnetic Field Resistant Auto Switch D-P4DW $\square \square$ Type/Band Mounting Compliant

Band mounting of the magnetic field resistant auto switch (D-P4DW $\square \square$ type) to the built-in standard magnet clamp cylinder (the CKG1 $\square$ series) is possible by ordering the switch mounting bracket and the auto switch individually.

## $\triangle$ Caution

Standard type auto switch is mountable for the built-in standard magnet type.
For details, please refer to "Made to Order" on page 12. Also, please note that the standard type auto switch cannot be used under the magnetic field resistant environment.


## How to Order

Please order the switch mounting bracket, auto switch and built-in standard magnet clamp cylinder individually. Refer to the table below for auto switch mounting bracket part numbers.

| Part no. | Applicable auto switch | Applicable clamp cylinder |
| :---: | :---: | :---: |
| BA8-040 | D-P4DWSC | CKG1 $\square 40$ |
|  | BA8-050 | D-P4DWSE |
| BA8-063 | CKG1 $\square 50$ |  |

## Ordering Example

Example case (1) Built-in standard magnet cylinder: CKG1A50-50YZ .................................. 1
Example case (2) Magnetic field resistant auto switch: D-P4DWSC ......................................... 2
Example case (3) Switch mounting bracket: BA8-050 ... 2
Note 1) Please order the same quantity for the switch mounting bracket and the magnetic field resistant auto switch respectively.
Note 2) Band mounting for the magnetic field resistant auto switch D-P79WS $\square$ type, D-P74 $\square$ type is not applicable.

Applicable Magnetic Field Resistant Auto Switches

| Applicable cylinder series | Type | Auto switch model | Applicable magnetic field | Electrical entry | Indicator light | Wiring (Pin no in use) | Load voltage | Lead wire length | Applicable load |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Series CKG1 | Solid state auto switch | P4DWSC | AC magnetic field (Single-phase AC welding magnetic field) | Pre-wired connector | 2-color display | 2-wire (3-4) | 24 VDC | 0.3 m | Relay, PLC Note 1) |
|  |  | P4DWSE |  |  |  | 2-wire (1-4) |  |  |  |
|  |  | P4DWL |  | Grommet |  | 2-wire |  | 3 m |  |
|  |  | P4DWZ |  |  |  |  |  | 5 m |  |

[^1]Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 10.


Specifications

| Bore size (mm) | $\mathbf{4 0}$ | $\mathbf{5 0}$ |
| :--- | :---: | :---: |
| Fluid | Air |  |
| Proof pressure | 1.5 MPa |  |
| Maximum operating pressure | 1.0 MPa |  |
| Minimum operating pressure | 0.05 MPa |  |
| Ambient and fluid temperature | Without auto switch: $-10^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ <br> With auto switch: $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ |  |
| Piston speed | 50 to $500 \mathrm{~mm} / \mathrm{s}$ |  |
| Cushion | Unclamped side (head end): With air cushion |  |
| Speed controller | Equipped on both ends |  |
| Lubrication | Non-lube |  |
| Stroke length tolerance | 0 |  |
| Mounting Note) | Double clevis |  |

Note) Clevis pin, cotter pin, flat washer are equipped as a standard.

| Clevis width | 16.5 mm | Series CK1A/CKG1A |
| :--- | :---: | :---: |
|  | 19.5 mm | Series CK1B/CKG1B |

## Standard Stroke

Refer to pages 10 to 13 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

| Bore size $(\mathrm{mm})$ | Standard stroke $(\mathrm{mm})$ |
| :---: | :---: |
| $\mathbf{4 0 , 5 0 , 6 3}$ | $50,75,100,125,150$ |

## End Bracket/Options

| Symbol | Description |  | Part no. |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Series CK1A/CKG1A | Series CK1B/CKG1B |
| I | Single knuckle joint | M6 without tap | CKB-I04 |  |
| IA |  | M6 with tap | CKB-IA04 |  |
| Y | Double knuckle joint (Knuckle pin, cotter pin, flat washer are equipped as a standard.) | M6 without tap | CKA-Y04 | CKB-Y04 |
| YA |  | M6 with tap | CKA-YA04 | CKB-YA04 |

## Weight

|  |  | Unit: kg |  |  |
| :--- | :---: | :---: | :---: | :---: |
| Bore size (mm) | 40 | 50 | 63 |  |
|  | Basic weight | 0.68 | 0.90 | 1.10 |
|  | Additional weight per 25 mm stroke | 0.10 | 0.11 | 0.13 |
| Single knuckle joint | 0.20 |  |  |  |
| Double knuckle joint (Knuckle pin, cotter pin, <br> flat washer are equipped as a standard.) | 0.34 |  |  |  |


| Calculation | $\bullet$ - Basic weight.............. 0.90 (ø50) |
| :---: | :---: |
| Example) CK1G $\square \mathbf{5 0 - 1 0 0 Y Z}$ | - Additional weight....... $0.11 / 25 \mathrm{~mm}$ |
|  | - Cylinder stroke ........... 100 mm |
|  | $0.90+0.11 \times 100 / 25+0.34=1.68$ |

## Theoretical Output

| Bore size (mm) | $\begin{aligned} & \text { Rod size } \\ & (\mathrm{mm}) \end{aligned}$ | Operating direction | $\begin{gathered} \text { Piston area } \\ \left(\mathrm{mm}^{2}\right) \end{gathered}$ | Operating pressure (MPa) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | 0.3 | 0.4 | 0.5 | 0.6 |
| 40 | 20 | OUT | 1260 | 378 | 504 | 630 | 756 |
|  |  | IN | 943 | 283 | 377 | 472 | 566 |
| 50 | 20 | OUT | 1960 | 588 | 784 | 980 | 1180 |
|  |  | IN | 1650 | 495 | 660 | 825 | 990 |
| 63 | 20 | OUT | 3120 | 934 | 1250 | 1560 | 1870 |
|  |  | IN | 2800 | 840 | 1120 | 1400 | 1680 |

Construction

## CK1 $\square 40,50,63$ Basic type/CKG1 $\square 40,50,63$ Built-in standard magnet type



## Component Parts

| No. | Description | Material | Qty | Note |
| :---: | :--- | :---: | :---: | :---: |
| $\mathbf{1}$ | Rod cover | Aluminum alloy | 1 | Chromated |
| $\mathbf{2}$ | Tube cover | Aluminum alloy | 1 | Hard anodized |
| $\mathbf{3}$ | Piston | Aluminum alloy | 1 | Chromated |
| $\mathbf{4}$ | Piston rod | Carbon steel | 1 | Hard chrome plated |
| $\mathbf{5}$ | Bushing | Bearing alloy | 1 |  |
| $\mathbf{6}$ | Cushion valve | Steel wire | 1 | Black zinc chromated |
| $\mathbf{7}$ | Speed controller valve | Steel wire | 2 | Nickel plating |
| $\mathbf{8}$ | Clevis bushing | Oil-impregnated sintered alloy | 2 |  |
| $\mathbf{9}$ | Hexagon socket head plug | Carbon steel | 4 | Rc 1/4 |
| $\mathbf{1 0}$ | Pin | Carbon steel | 1 |  |
| $\mathbf{1 1}$ | Cotter pin | Low carbon steel wire rod | 2 |  |
| $\mathbf{1 2}$ | Flat washer | Rolled steel | 2 |  |
| $\mathbf{1 3}$ | Cushion seal retainer | Rolled steel | 1 | Zinc chromated |
| $\mathbf{1 4}$ | Wear ring | Resin | 1 |  |
| $\mathbf{1 5}$ | Cushion seal | Urethane | 1 |  |
| $\mathbf{1 6}$ | Cushion valve seal | NBR | 1 |  |
| $\mathbf{1 7}$ | Speed controller valve seal | NBR | 2 |  |
| $\mathbf{1 8}$ | Coil scraper | Phosphor bronze | 1 |  |
| $\mathbf{1 9}$ | Rod seal | NBR | 1 |  |
| $\mathbf{2 0}$ | Piston seal | NBR | 1 |  |
| $\mathbf{2 1}$ | Tube gasket | NBR | 1 |  |
| $\mathbf{2 2}$ | Magnet | - | - | For CKG1 |

## Replacement Parts/Seal Kit

| Bore size (mm) | Order no. | Contents |
| :---: | :---: | :---: |
| 40 | CK1A40-PS | Set of nos. above |
| 50 | CK1A50-PS |  |
| 63 | CK1A63-PS |  |

Note) The seal kit does not come with a grease pack, so please order it separately.
Grease pack part no.: GR-S-010 (compatible with all sizes)

## Series CK $\square 1$

Dimensions
CK1 $\square 40,50,63 /$ Basic type
CKG1 $\square 40,50,63 /$ Built-in standard magnet type


## End Bracket

## Single Knuckle Joint



## Double Knuckle Joint



Material: Cast iron

| Part no. | Rod end bracket symbol | A | Applicable clamp cylinder |
| :---: | :---: | :---: | :---: |
| CKA-Y04 | Y (M6 without tap) | $16.5^{+0.3}$ | Series CK $\square 1 A$ |
| CKA-YA04 | YA (M6 with tap) |  |  |
| CKB-Y04 | Y (M6 without tap) | $19.5^{+0.4}$ | Series CK $\square 1 B$ |
| CKB-YA04 | YA (M6 with tap) |  |  |

Note 1) Knuckle pin, cotter pin, flat washer and spring pin are attached to the double knuckle joint as a standard.
Note 2) The existing model is equivelant to the component part no. CKA-YA04, CKB-YA04 (rod end bracket symbol YA).

## Pin



Note) Cotter pin and flat washer are attached to the pin as a standard.

## Series CK $\square 1$ <br> Option

Limit Switch Mounting Base/Dog Fitting

Material: Rolled steel

| Part no. | Option symbol | Name | Applicable clamp cylinder |
| :--- | :---: | :---: | :---: |
| CK-B04 | B | Limit switch mounting base | Series CKロ1A |
| CK-D04 | D | Dog fitting | Series CKロ1B |

Note 1) Limit switch mounting base and dog fitting can be repositioned by removing the hexagon socket head cap screw.
Note 2) When ordering the limit switch mounting base and the dog fitting individually, a spring washer for the mounting bolt (hexagon socket head cap screw) will be attached as a standard.


When you attach a dog fitting, be sure to use a knuckle joint, M6 with tap (rod end bracket symbol IA or YA).
The dog fitting cannot be attached to the knuckle joint, M6 without tap (rod end bracket symbol I or Y).
Foot


Material: Rolled stee

| Part no. | Option symbol | Applicable clamp cylinder |
| :---: | :---: | :---: |
| CK-L04 | L | Series CK $\square 1 \mathrm{~A}$ <br> Series CK $\square 1 B$ |

Note 1) A spring washer for the mounting bolt (hexagon socket head cap screw) will be attached as a standard for the foot bracket.
Note 2) When mounting the cylinder, use both the foot and clevis pin. Please avoid using the foot by itself as this may result in damage.

Pedestal


| Material: Rolled steel |  |  |  |  |  |  |  |  |  |  |  |  | Unit: mm |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part no. | Option symbol | KL1 | KL2 | KS | KX | KY | KZ | K $\theta$ | KC | KZZ |  |  | Applicable clamp cylinder |
|  |  |  |  |  |  |  |  |  |  | CKG $\square 40$ | CKP $\square 40$ | CKG $\square 50$ CKG $\square 63$ <br> CKP $\square 50$ CKP $\square 63$ |  |
| CKA-K075 | K | 167 | 75 | 70 | 132 | 35 | 222 | $69^{\circ} 59^{\prime}$ | 0 | 360 | 365 | 360 | $\begin{aligned} & \text { CK } \square 1 A 40-75 \mathrm{YZ} \\ & \text { CK } \square 1 A 50-75 \mathrm{YZ} \\ & \text { CK } \square 1 \mathrm{~A} 63-75 \mathrm{YZ} \\ & \hline \end{aligned}$ |
| CKA-K100 |  | 177 | 75 | 90 | 142 | 45 | 232 | $83^{\circ} 58^{\prime}$ | 0 | 395 |  |  | $\begin{aligned} & \text { CK } \square 1 \mathrm{~A} 40-100 \mathrm{YZ} \\ & \text { CK } \square 1 \mathrm{~A} 50-100 \mathrm{YZ} \\ & \text { CK } \square 1 \mathrm{~A} 63-100 \mathrm{YZ} \end{aligned}$ |
| CKA-K150 |  | 202 | 85 | 140 | 167 | 70 | 267 | $108^{\circ} 55^{\prime}$ | 10 |  |  | 0 | $\begin{aligned} & \text { CK } \square 1 \mathrm{~A} 40-150 \mathrm{YZ} \\ & \text { CK } \square 1 \mathrm{~A} 50-150 \mathrm{YZ} \\ & \text { CK } \square 1 \mathrm{~A} 63-150 \mathrm{YZ} \end{aligned}$ |

Note) The CK $\square 1$ B series (clevis width 19.5 mm ) is not available with pedestal.

# Series CK $\square 1$ <br> Auto Switch Mounting 

## Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

## Rod mounting

## D-P3DW $\square \square$ type



Note) The above drawing is the mounting example for the D-P4DWS $\square$ type.


Note) The above drawing is the mounting example for the D-P79WSE type.

## Band mounting D-P4DW $\square \square$ type



Note) The above drawing is the switch band mounting example for the D-P4DWS $\square$ type.

## Minimum Stroke for Auto Switch Mounting

| Auto switch model |  | 1 pc.$$ | Unit: mm |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Same surface |  |
| D-P3DW $\square \square$ | 15 | 30 | 75 |  |
| D-P4DW $\square \square$ | 50 |  |  |  |
| D-P79WSE |  | 50 |  |  |
| D-P74 $\square$ |  |  |  |  |

Note) When two D-P3DW $\square \square$ are mounted to the cylinder with stroke 50 mm , mount them on different surfaces.

[^2]Auto Switch Mounting Position and Its Height:
Rod Mounting Style
Unit: mm

| Auto switch model | Symbol | Auto switch set value and its height |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | $\varnothing 40$ | $\varnothing 50$ | $\varnothing 63$ |
| D-P3DW $\square \square$ | $\mathbf{A}$ | 8.5 | 6 | 6 |
|  | $\mathbf{B}$ | 24 | 29 | 29 |
|  | $\mathbf{H s}$ | 44.5 | 48.5 | 56 |
| D-P4DW $\square \square$ | $\mathbf{A}$ | 6 | 3.5 | 3.5 |
|  | $\mathbf{B}$ | 21 | 26.5 | 26.5 |
|  | $\mathbf{H s}$ | 45.5 | 51 | 58.5 |
| D-P79WSE <br> D-P74 | $\mathbf{A}$ | 3.5 | 0 | 0 |
|  | $\mathbf{B}$ | 22.5 | 25 | 25 |
|  | $\mathbf{H s}$ | 47.5 | 51 | 57.5 |

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.
Note 4) For 2-color display, mount the switch in the middle of the green indication.

Auto Switch Mounting Position and Its Height:
Band Mounting Style/D-P4DW $\square \square$ Type
Unit: mm

| Auto switch model | Symbol | Auto switch set value and its height |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | $\varnothing 40$ | $\varnothing 50$ | $\varnothing 63$ |
| D-P4DW $\square \square$ | $\mathbf{A}$ | 8 | 4.5 | 4.5 |
|  | $\mathbf{B}$ | 20.5 | 27.5 | 27.5 |
|  | $\mathbf{H s}$ | 43 | 48 | 55 |
|  | $\mathbf{H t}$ | 46 | 51.5 | 58.5 |
|  | $\theta$ | $45^{\circ}$ | $36^{\circ}$ | $33^{\circ}$ |

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
Note 3) As for D-P4DW $\square \square$ type, band mounting style, the switch mounting bracket and the auto switch have to be ordered separately. For details, refer to page 5.
Note 4) For 2-color display, mount the switch in the middle of the green indication.

## Operating Range

| Auto switch model |  | Bore size |  |  |
| :--- | :--- | :---: | :---: | :---: |
|  | $\mathbf{4 0}$ | $\mathbf{5 0}$ | $\mathbf{6 3}$ |  |
| D-P3DW $\square \square$ | Rod mounting | 4 | 5 | 6 |
| D-P4DW $\square \square$ | Rod mounting | 4 | 4 | 4.5 |
|  | Band mounting | 5 | 5 | 5.5 |
| D-P79WSE | Rod mounting | 8 | 9 | 9.5 |
| D-P74 $\square$ |  | 8 |  |  |

* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately $\pm 30 \%$ dispersion). It may vary substantially depending on an ambient environment.


## Auto Switch Mounting Bracket／Part No．

## Switch mounting rod assembly／Auto switch mounting bracket assembly



## －Switch Mounting Rod Assembly／Part No．

| Applicable series | Applicable clamp cylinder | Part no． |
| :---: | :---: | :---: |
| Dedicated to Series CKP1■40 | CKP1ロ40－50Z | CKP40－RZ050 |
|  | CKP1ロ40－75Z | CKP40－RZ075 |
|  | CKP1■40－100Z | CKP40－RZ100 |
|  | CKP1ロ40－125Z | CKP40－RZ125 |
|  | CKP1ロ40－150Z | CKP40－RZ150 |
| $\begin{gathered} \text { Series } \\ \text { CKG1■40/50/ } \\ 63 \end{gathered}$ | CKG1ロ40－50Z CKG1ロ50－50Z／CKP1ロ50－50Z CKG1ロ63－50Z／CKP1ロ63－50Z | CKG40－RZ050 |
|  | CKG1ロ40－75Z <br> CKG1■50－75Z／CKP1ロ50－75Z <br> CKG1ロ63－75Z／CKP1ロ63－75Z | CKG40－RZ075 |
| Series CKP1 $\square 50 / 63$ | CKG1ロ40－100Z <br> CKG1ロ50－100Z／CKP1ロ50－100Z <br> CKG1 $\square 63-100 Z / C K P 1 \square 63-100 Z$ | CKG40－RZ100 |
| Common | CKG1ロ40－125Z <br> CKG1ロ50－125Z／CKP1ロ50－125Z <br> CKG1ロ63－125Z／CKP1ロ63－125Z | CKG40－RZ125 |
|  | CKG1ㅁ40－150Z <br> CKG1ロ50－150Z／CKP1ロ50－150Z <br> CKG1ロ63－150Z／CKP1ロ63－150Z | CKG40－RZ150 |

## Auto switch mounting bracket（Band mounting）


－Auto Switch Mounting Bracket Assembly／Part No．

| Applicable cylinder series | Applicable auto switch | Auto switch mounting bracket part no． |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | 40 | 50 | 63 |
| Series | D－P3DWSC <br> D－P3DWSE <br> D－P3DW／L／Z | BMB9－050S |  |  |
| CKG1 | $\begin{aligned} & \text { D-P4DWSC } \\ & \text { D-P4DWSE } \\ & \text { D-P4DWL/Z } \end{aligned}$ | BK1T－040 |  |  |
| Series CKP1 | $\begin{aligned} & \text { D-P79WSE } \\ & \text { D-P74L/Z } \end{aligned}$ | BAP1T－040 |  |  |

Auto Switch Mounting Bracket（Band Mounting）／ Part No．

| Auto switch mounting <br> bracket part no． | Applicable <br> auto switch | Applicable clamp cylinder |
| :---: | :---: | :---: |
| BA8－040 | D－P4DWSC | CKG1 $\square 40$ |
| BA8－050 | D－P4DWSE | CKG1 $\square 50$ |
| BA8－063 | D－P4DWL／Z | CKG1 $\square 63$ |

## Series CK $\square 1$ <br> Standard Auto Switch Mounting

## Band Mounting Style/Standard Auto Switch

The built-in standard magnet clamp cylinder/the CKG1 $\square$ series can be attached to the band mounting style/ standard auto switch as shown below.

## $\triangle$ Caution

The standard auto switch cannot be used in a magnetic field environment.
For information on our cylinders that can be fitted with a magnetic field resistant auto switch, please refer to page 1.

## Built-in

standard magnet


- Auto switch type: Band mounting style/Standard auto switch Nil Note) Select applicable auto switch models from the table below.
- Number of auto switches

| Nil | 2 pcs. |
| :---: | :---: |
| $\mathbf{S}$ | 1 pc. |

Mounting Allowable Auto Switch: Band Mounting/Standard Auto Switch/Refer to pages 1719 to 1827 in Best Pneumatics No.3. for auto switch specifications.

| Applicable | Type | Electrical entry | Indicator light | Wiring Load voltage (Output) | Load voltage |  |  | Auto switch model | Lead wire length (m) |  |  |  | Applicable load |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| cylinder series |  |  |  |  | DC |  | AC | Band mounting | 0.5 (Nil) | 1 (M) | 3 (L) | 5 (Z) |  |  |
| Series CKG1 | Solid state | Grommet | Yes | 2-wire | 24 V | $\begin{gathered} 5 \mathrm{~V} \\ 12 \mathrm{~V} \end{gathered}$ | - | M9B | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - | Relay, PLC |
|  | auto switch |  |  |  |  |  |  | M9BW | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |
|  |  |  |  |  |  |  | 100 V | A93 | - | - | - | - |  |  |
|  | auto switch | Grommet | Yes | 2-wire | 24 V | 12 V | $\begin{aligned} & 100 \mathrm{~V} \\ & 200 \mathrm{~V} \end{aligned}$ | B54 | $\bigcirc$ | - | $\bigcirc$ | - |  |  |

Note 1) Lead wire length symbol: 0.5 m ...................Nil (Example) M9BW
$1 \mathrm{~m} . . . . . . . . . . . . . . . . ~ M ~(E x a m p l e) ~ M 9 B W M ~$
$5 \mathrm{~m} . . . . . . . . . . . . . . . . . ~ Z ~(E x a m p l e) ~ M 9 B W Z ~$

Note 2) Auto switches marked with "O" are produced upon receipt of order.
Note 3) PLC: Programmable Logic Controller

## Auto Switch Mounting Position (Detection at Stroke End) and Its Mounting Height



## D-B54



## $\triangle$ Caution

As for the precautions on the auto switches, product specifications, refer to pages 15 to 17.

## Auto Switch Mounting Bracket Assembly/Part No.

| Auto switch | Auto switch mounting bracket part no. |  |  |
| :---: | :---: | :---: | :---: |
|  | 40 | 50 | 63 |
| D-M9B <br> D-M9BW <br> D-A93 | Note) | Note) | Note) |
| D-B54 | BMA3-040 | BMA3-050 | BMA3-063 |

Note) This is the set part number for the auto switch mounting band (BMA2- $\square \square \square \mathrm{A}$ ) and holder set (BJ5-1/switch bracket: transparent). The switch bracket (nylon) cannot be used in environments exposed to alcohol, chloroform, methylamines, hydrochloric acid and sulfuric acid, as this part will deteriorate. Please consult SMC regarding other chemicals.

Minimum Stroke for Auto Switch Mounting Unit :mm

| Auto <br> switch | 1 pc. | 2 pcs. <br> (Different surfaces) | 2 pcs. <br> (Same surface) |
| :--- | :---: | :---: | :---: |
| D-M9B <br> D-M9BW | 50 | 50 | 50 |
| D-A93 | 50 | 50 | 75 |
| D-B54 | 50 |  |  |

Auto Switch Mounting Position and Its Height Unit:mm

| Auto switch | Symbol | Auto switch set value and its height |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | $\varnothing 40$ | $\varnothing 50$ | $\varnothing 63$ |
| $\begin{aligned} & \text { D-M9B } \\ & \text { D-M9BW } \end{aligned}$ | A | 13 | 10.5 | 10.5 |
|  | B | 28 | 33.5 | 33.5 |
|  | Hs | 35 | 40.5 | 47.5 |
| D-A93 | A | 10 | 7.5 | 7.5 |
|  | B | 25 | 30.5 | 30.5 |
|  | Hs | 35 | 40.5 | 47.5 |
| D-B54 | A | 4.5 | 1 | 1 |
|  | B | 18 | 24 | 24 |
|  | Hs | 38 | 43.5 | 50.5 |

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
Note 2) $A / B$ dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.
Note 4) For 2-color display, mount the switch in the middle of the green indication.

## Operating Range

| Auto switch | Bore size |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 40 | 50 | 63 |  |
| D-M9B | 3.5 | 4 | 4 |  |
| D-M9BW | 5.5 | 6.5 | 7 |  |
| D-A93 | 8 | 8 | 9 |  |
| D-B54 | 10 | 10 | 11 |  |

[^3]
## Prior to Use <br> Auto Switches Connection and Example

## Sink Input Specifications

3-wire, NPN

2-wire


## Source Input Specifications

3-wire, PNP


2-wire


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

## Example of AND (Series) and OR (Parallel) Connection

3-wire, AND connection for NPN output
(Using relays)


3-wire, AND connection for PNP output (Using relays)


## AND connection for 2-wire



When two auto switches are connected in series, malfunction may occur because the load voltage will decrease in the ON state. The indicator lights will light up when both of the auto switches are in the ON state.

Load voltage at $\mathrm{ON}=$ Power supply voltage - Residual voltage $\times 2 \mathrm{pcs}$. $=24 \mathrm{~V}-4 \mathrm{~V} \times 2 \mathrm{pcs}$.
$=16 \mathrm{~V}$
Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V .

3-wire, OR connection for NPN output
(Performed with auto switches only)

(Performed with auto switches only)


OR connection for 2-wire

(Solid state auto switch) When two auto switches are connected in parallel, malfunction may occur because the load voltage will
increase in the OFF state.

Load voltage at OFF = Leakage current $\times 2$ pcs. $\times$ Load impedance
$=1 \mathrm{~mA} \times 2 \mathrm{pcs} . \times 3 \mathrm{k} \Omega$
$=6 \mathrm{~V}$
(Reed auto switch) Because there is no leakage current, the load voltage will not increase in the OFF state. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

Example: Load impedance is $3 \mathrm{k} \Omega$.
Leakage current from auto switch is 1 mA .

Series CK $\square 1 /$ Specific Product Precautions 1
Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

## Cushion/Speed Controller Adjustment

## . Danger

1. Retaining construction with crimping is integrated in the speed controller valve and cushion valve. Do no rotate the cushion valve more than two turns, and do not rotate the speed controller valve more than four and half turns ( $\varnothing 40$ : maximum two turns).
If 0.6 Nm or more of torque is applied, the valve may be come loose. The valve may jump out depending on the amount of air pressure.

## Cushion Adjustment

The CK1 series has an integrated air cushion in the head end. The cushion is pre-adjusted at the time of shipping. However, please re-adjust the cushion valve in the tube cover, depending on an operating speed and a load before use.
The diameter of throttle will be smaller when the cushion valve is turned clockwise, resulting in stronger cushion reaction.

## Speed Controller Adjustment

The CK1 series integrates the speed controller (exhaust restrictor) in the rod and head end. The cushion is pre-adjusted at the time of shipping. However, please re-adjust the speed controller valve (marked "S" on the rod cover) in each cover, depending on an operating speed and load before using.
When rotating the speed controller valve clockwise, the orifice becomes smaller, which reduces the speed.


## Series CK $\square 1 /$ Specific Product Precautions 2

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

## Piping Port/Switch Mounting Rod Location Change

## Piping Port Location Change

Piping is possible from 3 directions. When the piping port location is changed, carefully follow the instructions as detailed below.

## © Warning

1. Do not leave out the component parts when the piping port location is changed.

Even if one of the component parts is not replaced, malfunction may occur, resulting in dangerous operation.
2. To prevent air leakage, re-wind the pipe tape and fit into the changed location when the piping port location is changed.

## Switch Mounting Rod Location Change

The switch mounting rod is mountable in 3-way directions. Please be careful to the following things when the switch mounting rod is changed.


## Warning

## 1. Mount all the component parts to the changed location.

Even if one of the component parts is kept away, the switch detection error, etc. may occur. (Switch mounting rod, switch mounting spacer, hexagon socket head cap screw)
2. After the switch mounting rod location is changed, please be sure to check there is no interference with other parts before using.


# Series CK $\square 1 /$ Specific Product Precautions 3 

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

## Handling

Magnetic field resistant auto switches D-P79WSE/ D-P74 $\square$ type are specifically for use with magnetic field resistant cylinders and are not compatible with general auto switches or cylinders. Magnetic field resistant cylinders are labeled as follows.

Magnetic field resistant cylinder with built-in magnet
(For use with auto switch D-P7 type)

## Mounting

1. The minimum stroke for mounting magnetic field resistant auto switches is 50 mm .
2. In order to fully use the capacity of magnetic field resistant auto switches, strictly observe the following precautions.
1) Do not allow the magnetic field to occur when the cylinder piston is moving.
2) When a welding cable or welding gun electrodes are near the cylinder, change the auto switch position to fall within the operational ranges shown in the graphs on page 17, or move the welding cable away from the cylinder.
3) Cannot be used in an environment where welding cables surround the cylinder.
4) Please consult with SMC when a welding cable and welding gun electrodes (something energized with secondary current) are near multiple switches.
3. In an environment where spatter directly hits the lead wire, cover the lead wire with protective tubing.
Use protective tubing with a bore size of $\varnothing 8$ or more that has excellent heat resistance and flexibility.
4. Be careful not to drop objects, make dents, or apply excessive impact force when handling.
5. When operating two or more parallel and closely positioned cylinders with magnetic field resistant auto switches, separate the auto switches from other cylinder tubes by an additional 30 mm or more.
6. Avoid wiring in a manner in which repeated bending stress or tension is applied to lead wires.
7. Please consult with SMC regarding use in an environment with constant water and coolant splashing.
8. Please be careful of the mounting direction of the magnetic field resistant auto switch D-P79WSE type.
Be sure to face the molded surface with soft-resin to the switch mounting bracket side for mounting.
(Please refer to page 10 for mounting example and the Best Pneumatics No. 3 page 1804 for soft-resin mold surface.)

## Wiring/Current and Voltage

1. Always connect the auto switch to the power supply after the load has been connected.
2. Series connection

When auto switches are connected in series as shown below:
Note that the voltage drop due to the internal resistance of the LED increases.


## Series CK $\square 1 /$ Specific Product Precautions 4

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuator and Auto Switch Precautions. Please download it via our website, http://www.smcworld.com

## Data: Magnetic Field Resistant Reed Auto Switch (D-P79WSE type, D-P74 $\square$ type) Safety Distance

## Safety Distance from Side of Auto Switch






Safety Distance from Top of Auto Switch






Please contact SMC for detailed dimensions, specifications and lead times.

## 1 Series CKGA32/With Magnetic Field Resistant Auto Switch D-P4DW $\square$ Type (Band Mounting Style)

Band mounting of the magnetic field resistant auto switch (D-P4DW $\square \square$ type) to the built-in standard magnet clamp cylinder (the CKGA32 series) is possible by ordering the auto switch mounting bracket and the auto switch separately.

Built-in standard magnet type with magnetic field resistant auto switch

Built-in standard magnet
Clevis width: 12 mm 。
Bore size: $\mathbf{3 2 ~ m m ~}$
Cylinder stroke (mm) ${ }^{\text {© }}$
50, 75, 100, 125, 150
End bracket ${ }^{\circ}$

| Nil | None |
| :---: | :---: |
| $\mathbf{I}$ | Single knuckle joint (without tap) |
| $\mathbf{Y}$ | Double knuckle joint (without tap) |

Note) Knuckle pin, cotter pin and flat washer are provided as a standard for Y .

## Specifications

| Clevis width |  |
| :--- | :---: |
| 12 mm |  |
| Fluid | Series CKGA32 |
| Proof pressure | Air |
| Maximum operating pressure | 1.5 MPa |
| Minimum operating pressure | 1.0 MPa |
| Ambient and fluid temperature | 0.05 MPa |
| Piston speed | $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ |
| Cushion | 50 to $500 \mathrm{~mm} / \mathrm{s}$ |
| Lubrication | With air cushion on both ends |
| Stroke length tolerance | Non-lube |
| Mounting Note) | +1.0 |

Note) Clevis pin, cotter pin and flat washer are provided as a standard.

| Applicable auto switch | Auto switch mounting bracket part no. |
| :---: | :---: |
| D-P4DWSC |  |
| D-P4DWSE |  |
| D-P4DWL | BA8-032 |
| D-P4DWZ |  |

## Dimensions



Series CKGA80, 100/CKPA80, 100/With Magnet Field Resistant Auto Switch (Rod Mounting Style)

## Built-in standard magnet type with magnetic field resistant auto switch

Built-in strong magnet type with magnetic field resistant auto switch

Built-in standard magnet

Built-in strong magnet 6

Clevis width: 28 mm d

| Bore size ${ }^{\text {b }}$ |  |  |
| :---: | :---: | :---: |
|  | 80 | 80 mm |
|  | 100 | 100 mm |
| Cylinder stroke (mm) |  |  |
| 80 | 50, | 5, 100, 125, 150 |
| 100 | 50, | 5, 100, 125, 150 |

End bracket

- Number of auto switches

| Nil | 2 pcs. |
| :---: | :---: |
| $\mathbf{S}$ | 1 pc. |

Auto switch

| Nil | Without auto switch (Built-in magnet) <br> Without switch mounting rod |  |
| :---: | :---: | :--- |
| P | Without auto switch (Built-in magnet) <br> With switch mounting rod |  |
| P4DWSC | D-P4DWSC |  |
| P4DWSE | D-P4DWSE | Series CKGA |
| P4DWL | D-P4DWL |  |
| P4DWZ | D-P4DWZ |  |
| P79WSE | D-P79WSE | Series CKPA |
| P74L | D-P74L |  |
| P74Z | D-P74Z |  |


| Nil | None |
| :---: | :---: |
| $\mathbf{Y}$ | Double knuckle joint (with tap) |

Note) Knuckle pin, cotter pin and flat washer are provided as a standard for $Y$.

## Specifications

| Clevis width | 28 mm | Series CKGA/CKPA |
| :---: | :---: | :---: |


| Fluid | Air |
| :--- | :---: |
| Proof pressure | 1.5 MPa |
| Maximum operating pressure | 1.0 MPa |
| Minimum operating pressure | 0.05 MPa |
| Ambient and fluid temperature | $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ |
| Piston speed | 50 to $500 \mathrm{~mm} / \mathrm{s}$ |
| Cushion | With air cushion on both ends |
| Speed controller | Equipped on both ends |
| Lubrication | Non-lube |
| Stroke length tolerance | +1.0 |
| Mounting Note) | Double clevis |

Note) Clevis pin, cotter pin and flat washer are provided as a standard.
Auto Switch Mounting Bracket Assembly/Part No.

| Applicable auto switch | Auto switch mounting bracket part no. |  |
| :---: | :---: | :---: |
|  | 80 | 100 |
| D-P4DWSC | BAP2-063 |  |
| D-P4DWSE |  |  |
| D-P4DWL |  |  |
| D-P4DWZ |  |  |
| D-P79WSE | BAP1-063 |  |
| D-P74L |  |  |
| D-P74Z |  |  |

## Built-in Standard (Strong) Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rod

Symbol for the auto switch type is "Nil" as shown below.
CKGA: (Example) CKGA80-50Y
CKPA: (Example) CKPA80-50Y
2) Built-in standard (strong) magnet type without auto switch, with switch mounting rod
Symbol for the auto switch type is "P" as shown below.
CKGA: (Example) CKGA80-50Y-P
CKPA: (Example) CKPA80-50Y-P

## Series CK $\square 1$

2 Series CKGA80, 100/CKPA80, 100/With Magnetic Field Resistant Auto Switch (Rod Mounting Style)

## Dimensions

CKGA80 Built-in standard magnet type/with magnetic field resistant auto switch (D-P4DWS $\square$ type)


CKPA80 Built-in strong magnet type/with magnetic field resistant auto switch (D-P79WSE type)


## Dimensions

CKGA100 Built-in standard magnet type/with magnetic field resistant auto switch (D-P4DWS $\square$ type)


Double knuckle joint

CKPA100 Built-in strong magnet type/with magnetic field resistant auto switch (D-P79WSE type)


[^4]These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

## $\triangle$ Caution:

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
$\triangle$ Warning:
Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk
 which, if not avoided, will result in death or serious injury.

## $\triangle$ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
2. Only personnel with appropriate training should operate machinery and equipment.
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
4. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
5. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
6. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
7. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
8. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
9. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
10. An application which could have negative effects on people, property, or animals requiring special safety analysis.
11. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.
*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.
ISO 4413: Hydraulic fluid power - General rules relating to systems.
IEC 60204-1: Safety of machinery - Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

## $\triangle$ Caution

1. The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".
Read and accept them before using the product.

## Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. ${ }^{* 2)}$
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

## *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

## Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

[^0]:    Note 1) PLC: Programmable Logic Controller

[^1]:    Note 1) PLC: Programmable Logic Controller

[^2]:    Besides the models listed in "How to Order," the
    following auto switches are applicable.

    * For magnetic field resistant 2-color indication solid state auto switches, auto switches with pre-wired connector (D-P4DWロDPC type) are also available. Refer to pages 1784 and 1785 in Best Pneumatics No.3.

[^3]:    Since this is a guideline including hysteresis, not meant to be guaranteed.(Assuming approximately $\pm 30 \%$ dispersion.) There may be the case it will vary substantially depending on an ambient environment.

[^4]:    * Please contact SMC for details of the CKGA $\square / C K P A \square$ series.

