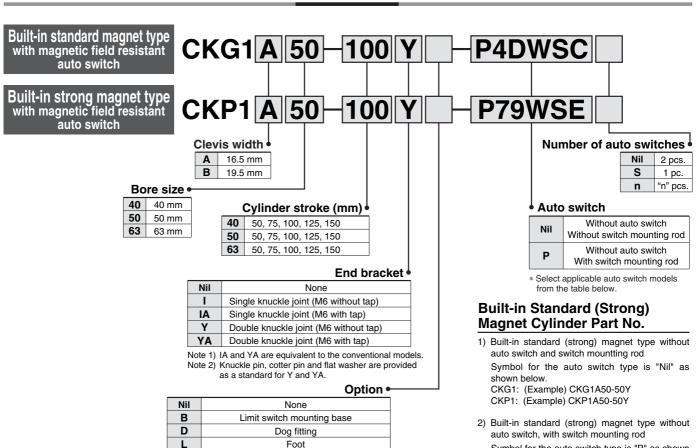
Clamp Cylinder with Magnetic Field Resistant Auto Switch (Rod Mounting Style)

Series CKG1/CKP1

Ø40, Ø50, Ø63

How to Order



Applicable Magnetic Field Resistant Auto Switches

Applicable magnetic rield resistant Auto Switches									
Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no in use)	Load voltage	Lead wire length	Applicable load
CKG1 series		D-P4DWSC	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector		2-wire (3–4)	- 24 VDC	0.3 m	
	Solid state switch	D-P4DWSE			2-color	2-wire (1–4)			
		D-P4DWL		Grommet	display	display 2-wire		3 m	
		D-P4DWZ						5 m	Relay, PLC
CKP1 series		D-P79WSE	DC / AC magnetic field	Pre-wired connector	2-color display	2-wire (1–4)	24 VDC	0.3 m	
	Reed switch	D-P74L		Grommet (Pre-wired Note 3) connector)	1-color display	2-wire	24 VDC 100 VAC	3 m	
		D-P74Z						5 m	

Pedestal (for 75, 100, 150 strokes only)

IA or YA (M6 with tap)

Note 1) Clevis width B (19.5 mm) is not available with mounting base K. Note 2) When the dog bracket is selected, choose the rod end bracket

Note 1) PLC: Programmable Logic Controller

Note 2) Refer to page 12 when ordering the auto switch mouting bracket assembly or switch mounting rod assembly.

Note 3) Refer to page 23 for pre-wired connector products.



Symbol for the auto switch type is "P" as shown

CKG1: (Example) CKG1A50-50Y-P

CKP1: (Example) CKP1A50-50Y-P

Series CK□ 1



Specifications

Clevis width	16.5 mm	CKG1A/CKP1A series
Clevis width	19.5 mm	CKG1B/CKP1B series

Fluid	Air		
Proof pressure	1.5 MPa		
Maximum operating pressure	1.0 MPa		
Minimum operating pressure	0.05 MPa		
Ambient and fluid temperature	-10C to +60C		
Piston speed	50 to 500 mm/s		
Cushion Note 1)	Unclamped side (head end): With air cushion		
Speed controller	Equipped on both ends		
Lubrication	Non-lube		
Thread tolerance	JIS Class 2		
Stroke length tolerance	+1.0 0		
Mounting Note 2)	Double clevis		

Note 1) With cushion on both ends are available as Made to Order. For details, refer to page 18, Made to Order 5.

Ordering example CKG1A50-100Y-P4DWSC -X1515

With cushion on both ends

Note 2) Clevis pin, Cotter pin, Flat washer are equipped as a standard.

Standard Stroke

Bore size (mm)	Standard stroke (mm)
40, 50, 63	50, 75, 100, 125, 150

End Bracket / Options

Symbol	Description		Parts no.			
Symbol	Descripti	OH	CKG1A/CKP1A series	CKG1B/CKP1B series		
ı	M6 without tap		CKB-I04			
IA	Single knuckle joint	M6 with tap	CKB-IA04			
Y	Double knuckle joint (Knuckle pin, Cotter pin,	M6 without tap	CKA-Y04	CKB-Y04		
YA	Flat washer are equipped as a standard.)	M6 with tap	CKA-YA04	CKB-YA04		
В	Limit switch mou	nting base	CK-B04			
D	Dog fittir	ng	CK-D04			
L	Foot		CK-L04			
		For 75 stroke	CKA-K075	_		
K	Pedestal	For 100 stroke	CKA-K100	_		
		For 150 stroke	CKA-K150	_		

Theoretical Output

						ι	Jnit: N	
Bore	Rod	Operat- ing	Piston	Operating pressure (MPa)				
size (mm)	size (mm)	direc- tion	area (mm²)	0.3	0.4	0.5	0.6	
40	20	OUT	1260	378	504	630	756	
40	20	IN	943	283	377	472	566	
FO	20	OUT	1960	588	784	980	1180	
50		IN	1650	495	660	825	990	
63	20	OUT	3120	934	1250	1560	1870	
03	20	IN	2800	840	1120	1400	1680	

Weight (Basic weight includes the switch mounting rod. At 0 stroke)

Unit: kg 40 50 63 Bore size (mm) Basic weight 0.75 0.97 1.18 CKG1□ cylinder Additional weight per 25 mm stroke 0.11 0.12 0.14 0.77 1.03 1.34 CKP1□ cylinder Additional weight per 25 mm stroke Single knuckle joint 0.20 Double knuckle joint (Knuckle pin, Cotter pin, 0.34 Flat washer are equipped as a standard.) Limit switch mounting base 0.22 Dog fitting 0.12 Foot 0.24 Pedestal 2.2

Example) CKG1 50-100Y-P

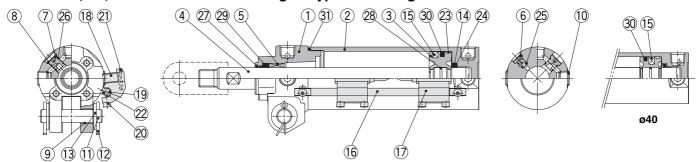
- Basic weight 0.97 (ø50) Additional weight ... 0.12/25 mm
- Double knuckle joint...0.34 (Y)
- Cylinder stroke 100 mm

0.97 + 0.12 x 100/25 + 0.34 = 1.79 kg



Construction

$\textbf{CKG1} \square \textbf{40, 50, 63} \quad \textbf{Built-in standard magnet type / With magnetic field resistant auto switch}$

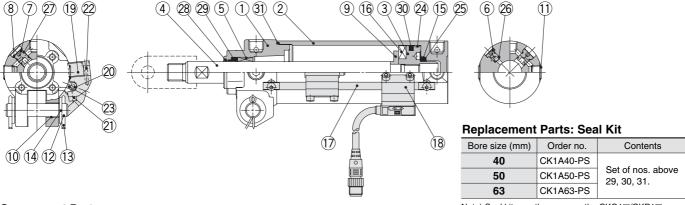


Component Parts

No.	Description	Material	Qty	Note
1	Rod cover	Aluminum alloy	1	Chromated
2	Tube cover	Aluminum alloy	1	Hard anodized
3	Piston	Aluminum alloy	1	Chromated
4	Piston rod	Carbon steel	1	Hard chrome plated
5	Bushing	Copper alloy	1	
6	Cushion valve	Aluminum alloy	1	
7	Speed controller valve	Aluminum alloy	2	
8	Snap ring	Spring steel	3	
9	Clevis bushing	Oil-impregnated sintered alloy	2	
10	Hexagon socket head plug	Carbon steel	4	Rc 1/4
11	Pin	Carbon steel	1	
12	Cotter pin	Low carbon steel wire rod	2	
13	Flat washer	Rolled steel	2	
14	Cushion seal retainer	Rolled steel	1	Zinc chromated
15	Magnet	Magnetic material	1	
16	Switch mounting rod	Carbon steel	1	Zinc chromated
17	Switch mounting bracket	Aluminum alloy		
16	Switch mounting rod	Carbon steel	•	Zinc chromated

	5		0.	
No.	Description	Material	Qty	Note
18	Magnetic field resistant auto switch		_	
19	Hexagon socket head button screw	Steel wire	2	M4 x 0.7 x 12 L
20	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M4 x 0.7 x 8 L
21	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M3 x 0.5 x 14 L
22	Switch mounting spacer	Aluminum alloy	2	
23	Wear ring	Resin	1	
24	Cushion seal	Urethane	1	
25	Cushion valve seal	NBR	2	
26	Speed controller valve seal	NBR	4	
27	Coil scraper	Phosphor bronze	1	
28	Piston gasket	NBR	1	
29	Rod seal	NBR	1	
30	Piston seal	NBR	1	
31	Tube gasket	NBR	1	

CKP1□40, 50, 63 Built-in strong magnet type / With magnetic field resistant auto switch



Component Parts

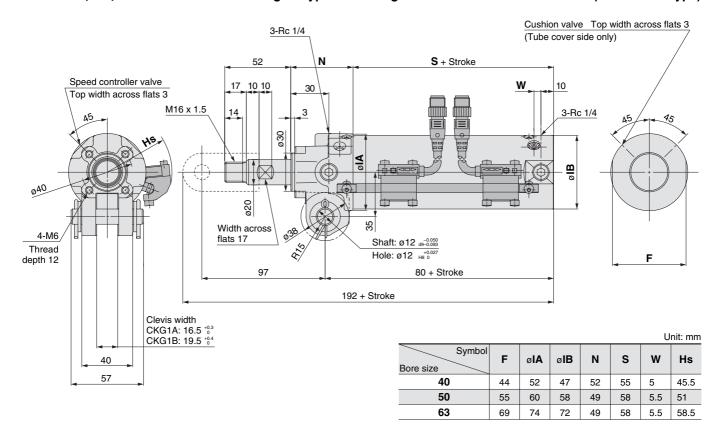
0011	Component Faits							
No.	Description	Material	Qty	Note				
1	Rod cover	Aluminum alloy	1	Chromated				
2	Tube cover	Aluminum alloy	1	Hard anodized				
3	Piston	Aluminum alloy	1	Chromated				
4	Piston rod	Carbon steel	1	Hard chrome plated				
5	Bushing	Copper alloy	1					
6	Cushion valve	Aluminum alloy	1					
7	Speed controller valve	Aluminum alloy	2					
8	Snap ring	Spring steel	3					
9	Magnet holder	Aluminum alloy	1	Chromated				
10	Clevis bushing	Oil-impregnated sintered alloy	2					
11	Hexagon socket head plug	Carbon steel	4	Rc 1/4				
12	Pin	Carbon steel	1					
13	Cotter pin	Low carbon steel wire rod	2					
14	Flat washer	Rolled steel	2					
15	Cushion seal retainer	Rolled steel	1	Zinc chromated				
16	Magnet	Magnetic material	1					
17	Switch mounting rod	Carbon steel	1	Zinc chromated				

Note) Seal kits are the same as the CKG1□/CKP1□.						
No.	Description	Material	Qty	Note		
18	Switch mounting bracket	Aluminum alloy	_			
19	Magnetic field resistant auto switch	_	_			
20	Hexagon socket head button screw	Steel wire	2	M4 x 0.7 x 12 L		
21	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M4 x 0.7 x 8 L		
22	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M3 x 0.5 x 16 L		
23	Switch mounting spacer	Aluminum alloy	2			
24	Wear ring	Resin	1			
25	Cushion seal	Urethane	1			
26	Cushion valve seal	NBR	2			
27	Speed controller valve seal	NBR	4			
28	Coil scraper	Phosphor bronze	1			
29	Rod seal	NBR	1			
30	Piston seal	NBR	1			
31	Tube gasket	NBR	1			

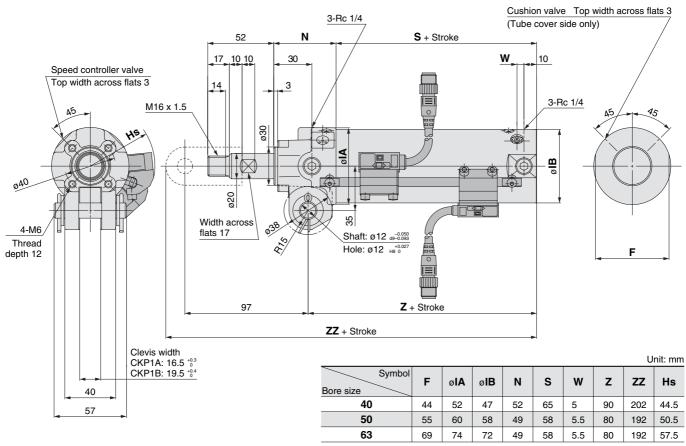
Series CK□1

Dimensions

CKG1 □40, 50, 63 Built-in standard magnet type / With magnetic field resistant auto switch (D-P4DWS □ type)

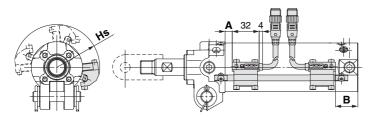


CKP1□40, 50, 63 Built-in strong magnet type / With magnetic field resistant auto switch (D-P79WSE type)



Auto Switch Proper Mounting Position and Its Mounting Height for Stroke End Detection

Rod mounting D-P4DW□□ type



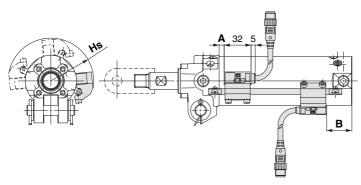
Note) The above drawing is the mounting example for the D-P4DWS□ type.

Auto Switch Mounting Position and Its Height: Rod Mounting Style

Auto switch model	Cumbal	Auto switch set value and its height				
Auto switch model	Symbol	40	50	63		
	Α	8	4.5	4.5		
D-P4DW□□	В	21	27.5	27.5		
	Hs	45.5	51	58.5		
D DZOWOE	Α	5.5	0	0		
D-P79WSE D-P74□	В	27.5	26	26		
D-F / 4	Hs	44.5	50.5	57.5		

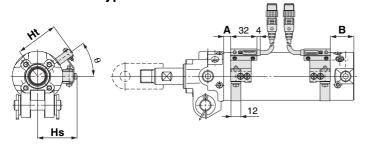
- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
- Note 3) The auto switch mounitng position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.

D-P7□□□□ type



Note) The above drawing is the mounting example for the D-P79WSE type.

Band mounting D-P4DW□□ type



Auto Switch Mounting Position and Its Height: Band Mounting Style / D-P4DW Type Unit

Auto switch model	Cumbal	Auto switch set value and its heigh					
Auto switch model	Symbol	ø40	ø50	ø63			
	Α	8	4.5	4.5			
	В	21	27.5	27.5			
D-P4DW□□	Hs	43	48	55			
	Ht	46	51.5	58.5			
	θ	45	36	33			

- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- after confirming the operation to set actually.

 Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
- Note 3) As for D-P4DW□□ type, band mounting style, the switch mounting bracket and the auto switch have to be ordered separately. For details, refer to page 5.

Note) The above drawing is the switch band mounting example for the D-P4DWS□ type.

Minimum Stroke for Auto Switch Mounting

		Unit: mm
Auto switch model	1 pc.	2 pcs.
D-P4DW□□		
D-P79WSE	50	50
D-P74□		

Operation Range

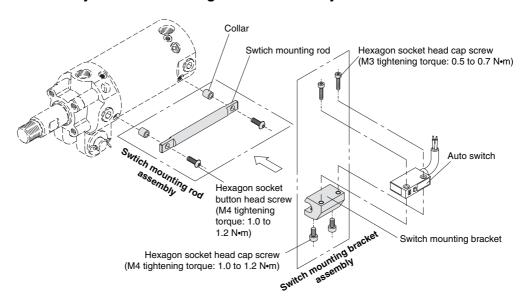
				Unit: mm
Auto owite	Auto switch model Bore size			
Auto Switch model		40	50	63
D-P4DW□□	Rod mounting	4	4	4.5
	Band mounting	5	5	5.5
D-P79WSE	Dod mounting	0	0	0.5
D-P74□	Rod mounting	8	9	9.5



Series CK□1

Auto Switch Mounting Bracket / Part No.

Switch mounting rod assembly / Switch mounting bracket assembly



Switch Mounting Rod Assembly / Part No.

ownon mounting from Addembly / Furt from			
Applicable series	Applicable clamp cylinder	Part no.	
	CKP1□40-50	CKP40-R050	
Dedicated to	CKP1□40-75	CKP40-R075	
CKP1□40	CKP1□40-100	CKP40-R100	
series	CKP1□40-125	CKP40-R125	
	CKP1□40-150	CKP40-R150	
	CKG1□40-50 CKG1□50-50/CKP1□50-50 CKG1□63-50/CKP1□63-50	CKG40-R050	
CKG1□40/50/ 63 series	CKG1□40-75 CKG1□50-75/CKP1□50-75 CKG1□63-75/CKP1□63-75	CKG40-R075	
CKP1□50/63 series	CKG1□40-100 CKG1□50-100/CKP1□50-100 CKG1□63-100/CKP1□63-100	CKG40-R100	
Common	CKG1□40-125 CKG1□50-125/CKP1□50-125 CKG1□63-125/CKP1□63-125	CKG40-R125	
	CKG1□40-150 CKG1□50-150/CKP1□50-150 CKG1□63-150/CKP1□63-150	CKG40-R150	

Switch Mounting Bracket Assembly / Part No.

Applicable	Applicable	Mounting bracket part no.		
cylinder series	auto switch	40	50	63
CKG1 series	D-P4DWSC D-P4DWSE D-P4DWL/Z	BK1T-040		
CKP1 series	D-P79WSE D-P74L/Z	BAP1T-040		

Magnetic Field Resistant 2-color Indication **Reed Switch D-P79WSE**

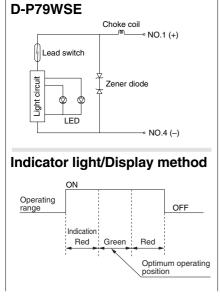
Grommet



Precautions

Cylinder with a strong integrated magnet must be used.

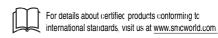
Auto Switch Internal Circuit





Connector pin

Auto Switch Specifications



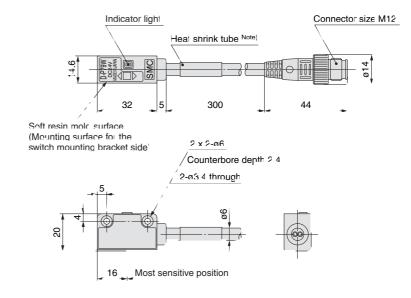
Auto switch model	D-P79WSE	
Load voltage	24 VDC	
Load current range	8 to 20 mA	
Contact protection circuit	Yes	
Internal voltage drop	6 V or less	
Operating time	1.2 ms	
Indicator light	Operating positionRed LED illuminates when turned ON. Optimum operating positionGreen LED illuminates when turned ON	

- Lead wire Oilproof, fire resistant heavy-duty vinyl cord ø6 0.75 mm² 2 cores (300 mm)
- Impact resistance 300 rn/s²
- Insulation resistance 50 M or more at 500 VDC Mega (between lead wire and case)
- Withstand voltage 1000 VAC for minute (between lead wire and case)
- Ambient temperature -10 to 60C
- Enclosure IEC standard IP67 waterproof (JISC0920), oilproof construction

Dimensions

Jnit: mm

D-P79WSE



Note) D-P79WSE = "SE 4."

∴Caution

Please be careful of the mounting direction

The soft resin mold surface must be directed to the switch mounting bracket side



Magnetic Field Resistant Reed Switch D-P74L/D-P74Z



Grommet

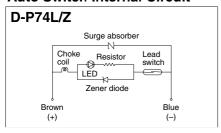


⚠Caution

Precautions

Cylinder with a strong integrated magnet must be used.

Auto Switch Internal Circuit



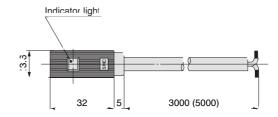
Auto Switch Specifications

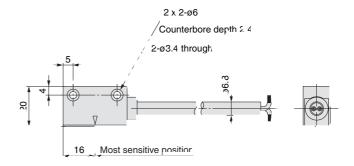


D-P74□ (With indicator light)		
Auto switch model	D-P74L	D-P74Z
Electrical entry	Grommet	
Application	Relay, PLC	
Load voltage	24 VDC	100 VDC
Max. load voltage/Load current range	5 to 40 mA	5 to 20 mA
Contact protection circuit	Yes	
Internal voltage drop (internal resistance)	2.4 V or less	
Leakage current	0	
Operating time	1.2 ms	
Indicator light	Red LED illuminates when turned ON.	

- Lead wire Oilproof fire resistant heavy-duty vinyl corc @6.8 0.75 mm² 2 cores (Brown, Blue),
 D-P74L.3 m, D-P74Z 5 m
- Impact resistance 300 m/s²
- Insulation resistance 50 M or more at 500 VDC Mega (between lead wire and case)
- Withstand voltage 1000 VAC for minute (between lead wire and case)
- Ambient temperature -10 to 600
- Enclosure IEC standard IP67, waterproof (JISC0920), oilproof construction
- * Indicate "L" for 3 m lead wire and "Z" for 5 m lead wire at the end of an auto switch part number.

Dimensions Unit: mm





Note: (denotes the value of D-P74Z

