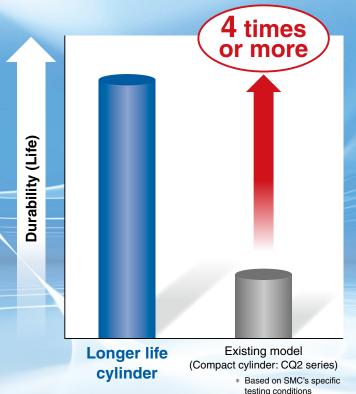
Longer Life Cylinder



New technology offers at least **4** times better durability



• The maintenance intervals will be extended

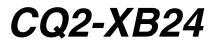
 Employs the same specification and dimensions as the existing models, CQ2 Compact Cylinder series

High Durability Series

High Durability Series is the series name for the "special specification" that offers superior durability and environmental resistance compared to standard products.

Series Variations

| Series | Action | Model | | | Bore | e size | | | Cushion | Standard stroke |
|--------------------------------|------------------------------|----------|----|----|------|--------|----|----|---------|--|
| Series | Action | IVIOUEI | 12 | 16 | 20 | 25 | 32 | 40 | Cushion | Stanuaru stroke |
| Compact cylinder CQ2 series | Double acting, Single rod | CQ2-XB24 | • | • | • | • | • | • | None | ø12, ø16: 5 to 30 ø20, ø25: 5 to 50 ø32, ø40: 5 to 100 |

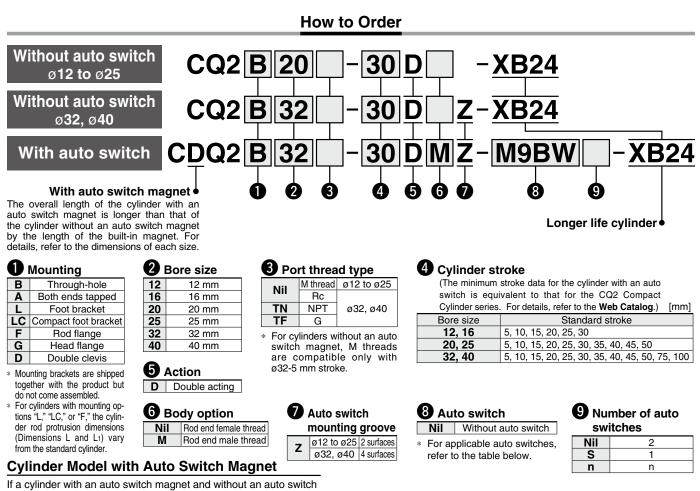




High Durability Series

Longer Life Cylinder Double Acting, Single Rod CQ2-XB24 ø12, ø16, ø20, ø25, ø32, ø40





If a cylinder with an auto switch magnet and without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) CDQ2L32-25DZ-XB24

Applicable Auto Switches / Refer to the Web Catalog for further information on auto switches.

| | | | L_ | | | | | · · · · · · · · · · · · · · · · · · · | | 1 | 1 | | | Lun 1 | (| | |
|----------------|---|------------|----------|----------------------------|-------|-----------|---------------|---------------------------------------|----------|--------------|-----------|-----------|----------|-------------|-----------|------------|----------|
| | | Electrical | 엹닆 | Wiring | L | oad volta | age | Auto swit | cn model | Lead | a wir | e ier | ngth | Įmj | Pre-wired | | |
| Туре | Special function | entry | Indicati | (Output) | [| C | AC | Perpendicular | In-line | 0.5 (Nil) | 1 (M) | 3 (L) | 5 (Z) | None (N) | connector | Applical | ble load |
| - | | | | 3-wire (NPN) | | 5 V, | | M9NV | M9N | | | | 0 | — | 0 | | |
| tc | | | | 3-wire (PNP) | | 12 V | | M9PV | M9P | | | | 0 | — | 0 | IC circuit | |
| switch | | | | 2-wire | | 12 V | | M9BV | M9B | | | | 0 | — | 0 | _ | |
| ő | Dia ana atia indiaatian | 1 | | 3-wire (NPN) | | 5 V, | | M9NWV | M9NW | | \bullet | | 0 | — | 0 | IC circuit | |
| auto | Diagnostic indication | | | 3-wire (PNP) | 04.14 | 12 V | | M9PWV | M9PW | | | | 0 | — | 0 | IC circuit | Relay, |
| | (2-color indicator) Gro | Grommet | Yes | 2-wire | 24 V | 12 V | _ | M9BWV | M9BW | | | | 0 | — | 0 | — | PLC |
| state | Water resistant | | | 3-wire (NPN) | | 5 V, | | M9NAV*1 | M9NA*1 | 0 | 0 | | 0 | — | 0 | IC circuit | |
| | (2-color indicator) | | | 3-wire (PNP) | | 12 V | | M9PAV*1 | M9PA*1 | 0 | 0 | | 0 | — | 0 | IC circuit | |
| Solid | , | | | 2-wire | | 12 V | | M9BAV*1 | M9BA*1 | 0 | 0 | \bullet | 0 | — | 0 | | |
| S | Magnetic field resistant (2-color indicator) | | | 2-wire (Non-polar) | | _ | | _ | P3DWA | • | — | | | — | 0 | _ | |
| itch | | | Vaa | 3-wire (NPN equivalent) | _ | 5 V | _ | A96V | A96 | | _ | | — | — | — | IC circuit | _ |
| Reed o swit | | Grommet | Yes | | 04.14 | 12 V | 100 V | A93V*2 | A93 | | | | | — | _ | — | Relay, |
| auto | auto switch | | No | 2-wire | 24 V | 5 V,12 V | 100 V or less | A90V | A90 | | — | | — | — | — | IC circuit | PLC |

*1 Water-resistant type auto switches can be mounted on the models, but SMC cannot guarantee water resistance.

A water-resistant type cylinder is recommended for use in an environments which requires water resistance.

*2 The 1 m lead wire is only applicable to the D-A93.

- * Lead wire length symbols: 0.5 m Nil (Example) M9NW
 - 1 m ······· M (Example) M9NWM
 - 3 m L (Example) M9NWL
 - 5 m ······· Z (Example) M9NWZ
- $\ast~$ Solid state auto switches marked with a "O" are produced upon receipt of order.
- $\ast~$ The D-P3DWA type is only available in sizes ø25 to ø100.

* Since there are applicable auto switches other than those listed above, refer to the Web Catalog for details.

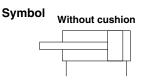
* The installation of auto switches is equivalent to that for the CQ2 Compact Cylinder series. For details, refer to the Web Catalog.

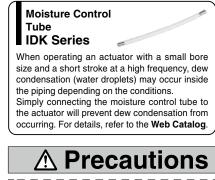


1









Refer to page 10 before handling the products.

Specifications

| Bore size [mm] | 12 | 16 | 20 | 25 | 32 | 40 | | | | |
|--------------------------------|---------------|---------------------------|------------------------|----------------------------|----------------------------|--------|--|--|--|--|
| Action | | Do | ouble actin | g, Single r | od | | | | | |
| Fluid | | | A | ir | | | | | | |
| Proof pressure | | | 1.5 | MPa | | | | | | |
| Max. operating pressure | | | 1.0 | MPa | | | | | | |
| Min. operating pressure | 0.07 | MPa | | 0.05 | MPa | | | | | |
| Ambient and fluid temperatures | Withou Wit | it auto swi h auto swi | tch magne tch magne | t: –10 to 7 t: –10 to 6 | 0°C (No fre 0°C (No fre | ezing) | | | | |
| Lubrication | | N | lot required | d (Non-lub | e) | | | | | |
| Piston speed 50 to 500 mm/s | | | | | | | | | | |
| Allowable kinetic energy [J] | 0.022 | 0.038 | 0.055 | 0.09 | 0.15 | 0.26 | | | | |
| Stroke length tolerance | | | +1.0 | mm | | | | | | |

Mounting Bracket Part Nos.

| | Bore size [mm] | Foot bracket*1 | Compact foot bracket*1 | Flange | Double clevis | Double clevis pivot bracket |
|----|----------------------------|-------------------|---------------------------|---------|------------------|--------------------------------|
| 12 | Without auto switch magnet | CQ-L012 | CQ-LC012 | CQ-F012 | CQ-D012 | CQ-C012 |
| 12 | With auto switch magnet | CQ-LZ12 | CQ-LCZ12 | | 00-0012 | 00-0012 |
| 16 | Without auto switch magnet | CQ-L016 | CQ-LC016 | CQ-F016 | CQ-D016 | CQ-C016 |
| 10 | With auto switch magnet | CQ-LZ16 | CQ-LCZ16 | | CQ-D010 | 00-0010 |
| 20 | Without auto switch magnet | CQ-L020 | CQ-LC020 | CQ-F020 | CQ-D020 | CQ-C020 |
| 20 | With auto switch magnet | CQ-LZ20 | CQ-LCZ20 | CQ-F020 | CQ-D020 | CQ-C020 |
| 25 | Without auto switch magnet | CQ-L025 | CQ-LC025 | CQ-F025 | CQ-D025 | CQ-C025 |
| 25 | With auto switch magnet | CQ-LZ25 | CQ-LCZ25 | CQ-F025 | CQ-D025 | CQ-C025 |
| | 32 | CQ-L032 | CQ-LC032 | CQ-F032 | CQ-D032 | CQ-C032 |
| | 40 | CQ-L040 | CQ-LC040 | CQ-F040 | CQ-D040 | CQ-C040 |

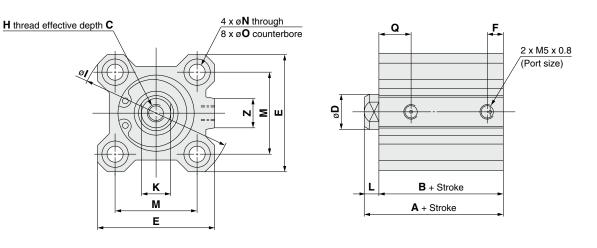
- *1 When ordering a foot bracket or compact foot bracket, the required quantity will be different depending on the bore size.
 - ø12 to ø25:
 - \cdot Without auto switch magnet: Order 2 pieces per cylinder.
 - With auto switch magnet: Order 1 piece per cylinder. (Part number for a set of 2 brackets) ø32, ø40:
 - Order 2 pieces per cylinder.
- Parts included with each type of bracket are as follows.
 - Foot bracket, Compact foot bracket, Flange: Body mounting bolts
 - Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts
- Foot brackets, compact foot brackets, and flanges, etc., cannot be retrofitted for through-hole mounting (B).

The allowable kinetic energy, allowable loads at the rod end, theoretical output, weight, and mounting bolts for a through hole are equivalent to those of the Compact Cylinder CQ2 series. For details, refer to the **Web Catalog**.



Bore Size Ø12 to Ø25 Without Auto Switch Magnet

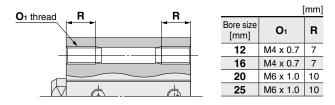
Through-hole: CQ2B



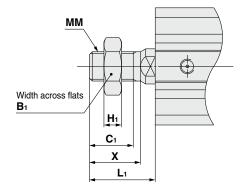
| | | | | | | | | | | | | | | | | [mm] |
|-------------------|----------------------|------|------|----|----|----|-----|----------|----|----|-----|------|-----|---------------|-----|------|
| Bore size [mm] | Stroke range [mm] | A | в | С | D | Е | F | н | I | к | L | м | N | 0 | Q | z |
| 12 | 5 to 30 | 20.5 | 17 | 6 | 6 | 25 | 5 | M3 x 0.5 | 32 | 5 | 3.5 | 15.5 | 3.5 | 6.5 depth 3.5 | 7.5 | — |
| 16 | 5 to 30 | 22 | 18.5 | 8 | 8 | 29 | 5.5 | M4 x 0.7 | 38 | 6 | 3.5 | 20 | 3.5 | 6.5 depth 3.5 | 8 | 10 |
| 20 | 5 to 50 | 24 | 19.5 | 7 | 10 | 36 | 5.5 | M5 x 0.8 | 47 | 8 | 4.5 | 25.5 | 5.5 | 9 depth 7 | 8 | 10 |
| 25 | 5 to 50 | 27.5 | 22.5 | 12 | 12 | 40 | 5.5 | M6 x 1.0 | 52 | 10 | 5 | 28 | 5.5 | 9 depth 7 | 9 | 10 |
| | | | | | | | | | | | | | | | | |

*~ For details on the mounting brackets $\leftrightarrows p.\,6$

Both ends tapped



Rod end male thread

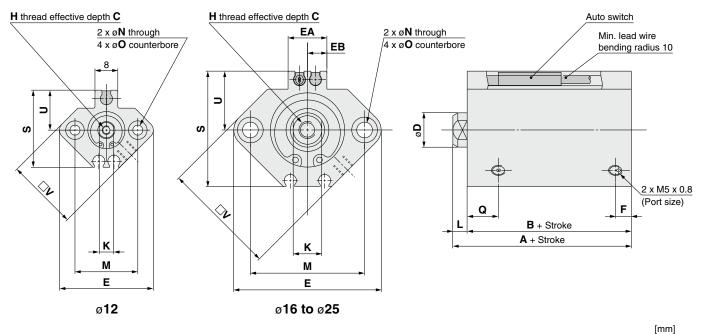


| | | | | | [| [mm] |
|-------------------|----|----|----|------|------------|------|
| Bore size [mm] | B1 | C1 | Hı | L1 | мм | x |
| 12 | 8 | 9 | 4 | 14 | M5 x 0.8 | 10.5 |
| 16 | 10 | 10 | 5 | 15.5 | M6 x 1.0 | 12 |
| 20 | 13 | 12 | 5 | 18.5 | M8 x 1.25 | 14 |
| 25 | 17 | 15 | 6 | 22.5 | M10 x 1.25 | 17.5 |



Bore Size Ø12 to Ø25 With Auto Switch Magnet

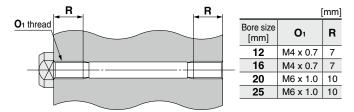
Through-hole: CDQ2B



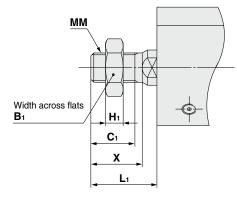
| Bore size [mm] | Stroke range [mm] | A | в | С | D | Е | EA | EB | F | н | к | L | М | N | 0 | Q | S | U | v |
|-------------------|----------------------|------|------|----|----|----|------|-----|-----|----------|----|-----|----|-----|---------------|----|------|----|----|
| 12 | 5 to 30 | 31.5 | 28 | 6 | 6 | 33 | _ | — | 6.5 | M3 x 0.5 | 5 | 3.5 | 22 | 3.5 | 6.5 depth 3.5 | 11 | 27.5 | 14 | 25 |
| 16 | 5 to 30 | 34 | 30.5 | 8 | 8 | 37 | 13.2 | 6.6 | 5.5 | M4 x 0.7 | 6 | 3.5 | 28 | 3.5 | 6.5 depth 3.5 | 10 | 29.5 | 15 | 29 |
| 20 | 5 to 50 | 36 | 31.5 | 7 | 10 | 47 | 13.6 | 6.8 | 5.5 | M5 x 0.8 | 8 | 4.5 | 36 | 5.5 | 9 depth 7 | 8 | 35.5 | 18 | 36 |
| 25 | 5 to 50 | 37.5 | 32.5 | 12 | 12 | 52 | 13.6 | 6.8 | 5.5 | M6 x 1.0 | 10 | 5 | 40 | 5.5 | 9 depth 7 | 9 | 40.5 | 21 | 40 |

* For details on the mounting brackets rightarrow p. 6

Both ends tapped



Rod end male thread

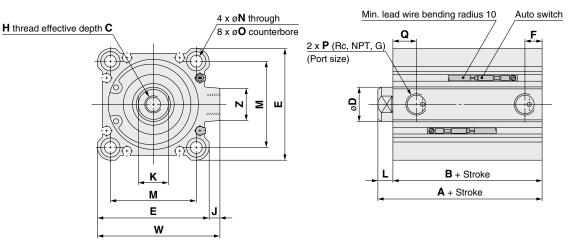


| | | | | | | | [mm] |
|------------------------------------|-------------------|----|----|----|------|------------|------|
| 16 10 10 5 15.5 M6 x 1.0 12 | Bore size [mm] | B1 | C₁ | Hı | L1 | ММ | x |
| | 12 | 8 | 9 | 4 | 14 | M5 x 0.8 | 10.5 |
| 20 13 12 5 18.5 M8 x 1.25 14 | 16 | 10 | 10 | 5 | 15.5 | M6 x 1.0 | 12 |
| | 20 | 13 | 12 | 5 | 18.5 | M8 x 1.25 | 14 |
| 25 17 15 6 22.5 M10 x 1.25 17.5 | 25 | 17 | 15 | 6 | 22.5 | M10 x 1.25 | 17.5 |



Bore Size $\emptyset{32}, \emptyset{40}$ With/Without Auto Switch Magnet

Through-hole: CDQ2B

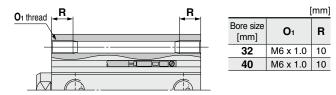


| | | | | | | | | | | | | | | | | | | [mm] |
|-----------|--------------|-------|---------|--------|-----------|--------|---------|---------|--------|----|----|----|-------------|-----|----|---|-----|------|
| Bore size | Stroke range | Witho | out aut | o swit | ch magnet | With a | auto sv | vitch m | nagnet | с | | E | ы | | V | | D.A | N |
| [mm] | [mm] | Α | В | F | Р | Α | В | F | Р | | D | | Н | J | | L | м | Ν |
| | 5 | 30 | 23 | 5.5 | M5 x 0.8 | | | | | | | | | | | | | |
| 32 | 10 to 50 | 30 | - | 7.5 | 1/8 | 40 | 33 | 7.5 | 1/8 | 13 | 16 | 45 | M8 x 1.25 | 4.5 | 14 | 7 | 34 | 5.5 |
| | 75, 100 | 40 | 33 | 7.5 | 1/0 | | | | | | | | | | | | | |
| 40 | 5 to 50 | 36.5 | 29.5 | 7.5 | 1/8 | 16 5 | 39.5 | 7.5 | 1/8 | 13 | 16 | 52 | M8 x 1.25 | 5 | 14 | 7 | 40 | 5.5 |
| 40 | 75, 100 | 46.5 | 39.5 | 7.5 | 1/0 | 40.5 | 39.5 | 7.5 | 1/0 | 13 | 10 | 52 | IVIO X 1.25 | 5 | 14 | / | 40 | 5.5 |
| | | | | _ | | | | | | | | | | | | | | |

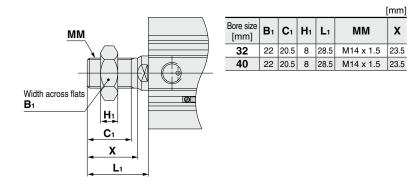
| Bore size [mm] | 0 | Q | w | z |
|-------------------|-----------|------|------|----|
| 32 | 9 depth 7 | 10 | 49.5 | 14 |
| 40 | 9 depth 7 | 12.5 | 57 | 15 |

For details on the mounting brackets \Rightarrow p. 6

Both ends tapped



Rod end male thread





Foot Bracket

20

25

32

40

CQ-LZ20 CQ-L025

CQ-LZ25

CQ-L032

CQ-L040

BS + 21.7 BS + 35.7

BS + 22.2 BS + 39.7

BS + 24.2 BS + 45.7

BS + 24.2 BS + 45.7

14.5

15

17

17

28.5

32.5

38.5

38.5

20.5

22.5

25

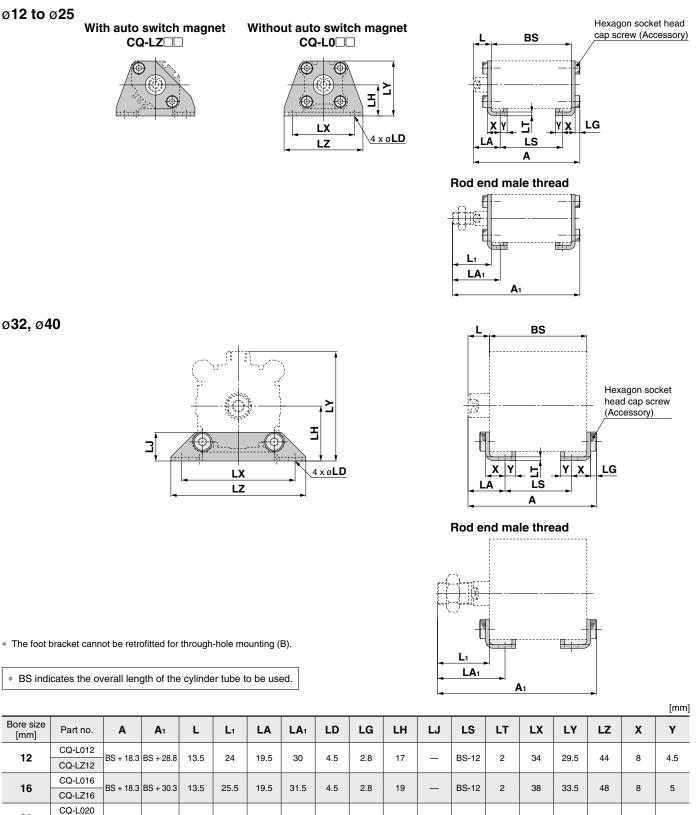
25

34.5

40

46.5

46.5



6.6

6.6

6.6

6.6

4

4

4

4

24

26

30

33

_

_

18.5

18.5

BS-12

BS-15

BS-16

BS-16

3.2

3.2

3.2

3.2

48

52

57

64

42

46

57

64

62

66

71

78

9.2

10.7

11.2

11.2

5.8

5.8

5.8

7

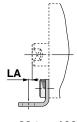


Compact Foot Bracket

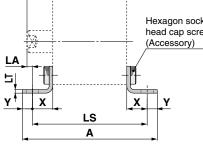
ø12 to ø25

Hexagon socket head With auto switch magnet Without auto switch magnet cap screw (Accessory) BS CQ-LCZ CQ-LC0 L ۲ F 2 E Ó \$ <u>y</u> ⊑† X X Y 4 x øLD LX LS LΖ Α Rod end male thread F LA₁ Lı A1 ø**32**, ø**40** BS L Hexagon socket head cap screw ≥ (Accessory)

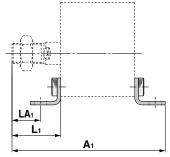
Ξ 3 4 x ø**LD** LX LΖ



ø63 to ø100



Rod end male thread



* The compact foot bracket cannot be retrofitted for through-hole mounting (B).

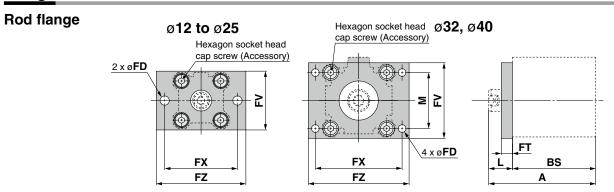
* BS indicates the overall length of the cylinder tube to be used.

| - | | | | | | | | | | | · · · · · | | | | | | [mm |
|-------------------|----------|-----------|------------|------|------|-----|-----------------|-----|----|------|-----------|-----|------|------|----|------|-----|
| Bore size [mm] | Part no. | A | A 1 | L | L1 | LA | LA ₁ | LD | LH | LJ | LS | LT | LX | LY | LZ | X | Y |
| 12 | CQ-LC012 | BS 1 27 6 | BS + 37.8 | 13.5 | 24 | 4.2 | 14.7 | 4.5 | 17 | _ | BS + 18.6 | 2 | 15.5 | 29.5 | 25 | 9.3 | 4.5 |
| 12 | CQ-LCZ12 | B3 + 27.0 | D3 + 37.0 | 13.5 | 24 | 4.2 | 14.7 | 4.5 | 17 | | D3 + 10.0 | 2 | 10.0 | 29.5 | 25 | 9.5 | 4.5 |
| 16 | CQ-LC016 | DC 1 20 6 | BS + 39.8 | 13.5 | 25.5 | 4.2 | 16.2 | 4.5 | 19 | _ | BS + 18.6 | 2 | 20 | 33.5 | 29 | 9.3 | 5 |
| 10 | CQ-LCZ16 | D3 + 20.0 | D3 + 39.0 | 13.5 | 25.5 | 4.2 | 10.2 | 4.5 | 19 | _ | D3 + 10.0 | 2 | 20 | 33.5 | 29 | 9.5 | 5 |
| 20 | CQ-LC020 | BS + 38 | BS + 47.5 | 14.5 | 28.5 | 1.3 | 15.3 | 6.6 | 24 | _ | BS + 26.4 | 3.2 | 25.5 | 42 | 36 | 13.2 | 5.8 |
| 20 | CQ-LCZ20 | DS + 30 | DO + 47.0 | 14.5 | 20.5 | 1.3 | 15.5 | 0.0 | 24 | _ | D3 + 20.4 | 3.2 | 25.5 | 42 | 30 | 13.2 | 5.0 |
| 25 | CQ-LC025 | BS + 38 | BS + 51.5 | 15 | 32.5 | 1.8 | 19.3 | 6.6 | 26 | _ | BS + 26.4 | 3.2 | 28 | 46 | 40 | 13.2 | 5.8 |
| 20 | CQ-LCZ25 | 100 + 30 | DS + 51.5 | 15 | 32.5 | 1.0 | 19.5 | 0.0 | 20 | _ | D3 + 20.4 | 3.2 | 20 | 40 | 40 | 13.2 | 5.0 |
| 32 | CQ-LC032 | BS + 39 | BS + 58 | 17 | 38.5 | 3.3 | 24.8 | 6.6 | 30 | 18.5 | BS + 27.4 | 3.2 | 34 | 57 | 45 | 13.7 | 5.8 |
| 40 | CQ-LC040 | BS + 41.4 | BS + 59.2 | 17 | 38.5 | 3.3 | 24.8 | 6.6 | 33 | 18.5 | BS + 27.4 | 3.2 | 40 | 64 | 52 | 13.7 | 7 |

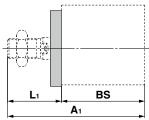


High Durability Series Mounting Brackets CQ2-XB24

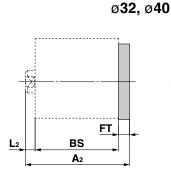
Flange



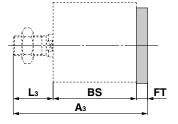
Rod end male thread

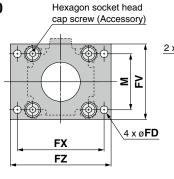


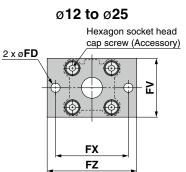
Head flange











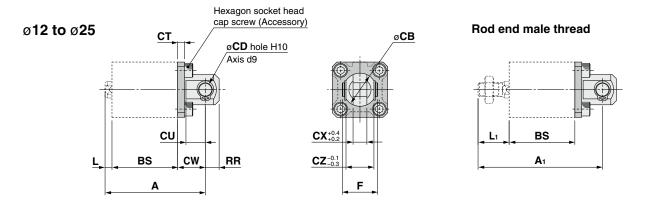
* The flange cannot be retrofitted for through-hole mounting (B).

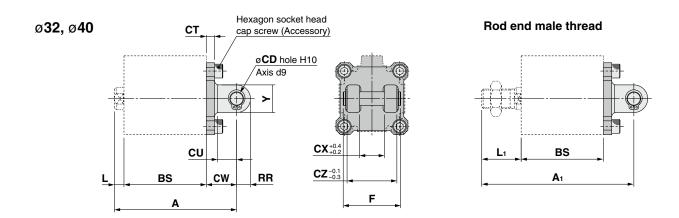
 $\ast~$ BS indicates the overall length of the cylinder tube to be used.

| | | | | | | | | | | | | | | | [mm] |
|-------------------|----------|-----------|------------|-----------|------------|-----|-----|----|----|----|------|------|-----|------|------|
| Bore size [mm] | Part no. | A | A 1 | A2 | A 3 | FD | FT | FV | FX | FZ | L | Lı | L2 | L₃ | м |
| 12 | CQ-F012 | BS + 13.5 | BS + 24 | BS + 9 | BS + 19.5 | 4.5 | 5.5 | 25 | 45 | 55 | 13.5 | 24 | 3.5 | 14 | — |
| 16 | CQ-F016 | BS + 13.5 | BS + 25.5 | BS + 9 | BS + 21 | 4.5 | 5.5 | 30 | 45 | 55 | 13.5 | 25.5 | 3.5 | 15.5 | — |
| 20 | CQ-F020 | BS + 14.5 | BS + 28.5 | BS + 12.5 | BS + 26.5 | 6.6 | 8 | 39 | 48 | 60 | 14.5 | 28.5 | 4.5 | 18.5 | — |
| 25 | CQ-F025 | BS + 15 | BS + 32.5 | BS + 13 | BS + 30.5 | 6.6 | 8 | 42 | 52 | 64 | 15 | 32.5 | 5 | 22.5 | — |
| 32 | CQ-F032 | BS + 17 | BS + 38.5 | BS + 15 | BS + 36.5 | 5.5 | 8 | 48 | 56 | 65 | 17 | 38.5 | 7 | 28.5 | 34 |
| 40 | CQ-F040 | BS + 17 | BS + 38.5 | BS + 15 | BS + 36.5 | 5.5 | 8 | 54 | 62 | 72 | 17 | 38.5 | 7 | 28.5 | 40 |
| | | | | | | | | | | | | | | | |



Double Clevis





* The double clevis cannot be retrofitted for through-hole mounting (B).

* BS indicates the overall length of the cylinder tube to be used.

| | | | | | | | | | | | | | | | [mm] |
|-------------------|----------|-----------|------------|----|----|----|----|----|-----|----|------|-----|------|----|------|
| Bore size [mm] | Part no. | A | A 1 | СВ | CD | СТ | CU | CW | сх | cz | F | L | L1 | RR | Y |
| 12 | CQ-D012 | BS + 17.5 | BS + 28 | 12 | 5 | 4 | 7 | 14 | 5 | 10 | 14.6 | 3.5 | 14 | 6 | — |
| 16 | CQ-D016 | BS + 18.5 | BS + 30.5 | 14 | 5 | 4 | 10 | 15 | 6.5 | 12 | 16.6 | 3.5 | 15.5 | 6 | — |
| 20 | CQ-D020 | BS + 22.5 | BS + 36.5 | 20 | 8 | 5 | 12 | 18 | 8 | 16 | 21 | 4.5 | 18.5 | 9 | — |
| 25 | CQ-D025 | BS + 25 | BS + 42.5 | 24 | 10 | 5 | 14 | 20 | 10 | 20 | 25.6 | 5 | 22.5 | 10 | — |
| 32 | CQ-D032 | BS + 27 | BS + 48.5 | — | 10 | 5 | 14 | 20 | 18 | 36 | 41.6 | 7 | 28.5 | 10 | 20 |
| 40 | CQ-D040 | BS + 29 | BS + 50.5 | — | 10 | 6 | 14 | 22 | 18 | 36 | 41.6 | 7 | 28.5 | 10 | 20 |
| 0 | | | | | | | | | | | | | | | |

SMC



High Durability Series CQ2-XB24 / Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products," the "Operation Manual," and compact cylinder CQ2 series specific product precautions on the SMC website: https://www.smcworld.com

Mounting

≜Caution

This cylinder is designed to create compact mechanical equipment and promote space saving. Thus, if it is used in the same manner as existing cylinders such as tie-rod cylinders, it may degrade the performance. Pay sufficient attention to the operating conditions when using.

1. Allowable lateral load

Lateral load that can apply to the piston rod end is limited. If a cylinder is used with a lateral load over the limit, it may cause air leakage due to abnormal friction of seals, galling of cylinder tubes and pistons, or abnormal friction of the bearing part. The lateral load applied to the piston rod must be within the allowable range indicated in this catalog. When the load exceeds the limit, install a guide or change the bore size to suit the load in order to make the load within the allowable range.

2. Connection with a workpiece

When a workpiece is mounted on the piston rod end, connect them aligning the center of piston rod and a workpiece. If they are off-center, lateral load is generated and phenomena mentioned in 1. may occur. In order not to apply the off-center load, use of a floating joint or simple joint is recommended.

3. Simultaneous use of multiple cylinders

It is difficult to control the speed of pneumatic cylinders. The following conditions cause speed change: change in supply pressure, load, temperature and lubrication, performance difference of each cylinder, deterioration of each part over time, etc. A speed controller can be used to control the speed of multiple cylinders simultaneously for a short period of time, but depending on conditions, it may not work as desired. If multiple cylinders cannot operate simultaneously, unreasonable force is applied to the piston rod because cylinder positions may not be the same. This may cause abnormal friction of seals and bearings, and galling of cylinder tubes and pistons. Do not use an application to operate several cylinders simultaneously by adjusting cylinder speed. If this is inevitable, use a high rigid guide against load, so that the cylinder is not damaged even when the each cylinder output is slightly different.

Retaining Ring Installation/Removal

Caution

- **1.** For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
- 2. Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Durability of The Cylinder

The durability of a longer life cylinder has been evaluated by comparison with the existing cylinders under SMC's test conditions.

The durability of a cylinder depends on the customer's operating conditions and operating environment.

Therefore, durability of four times or longer will not be guaranteed under all conditions.

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.