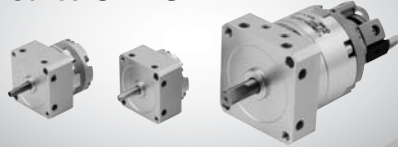


Rotary Actuator: Free Mount Type/Vane Style

Series CRBU2

Size: 10, 15, 20, 30, 40

Basic style
Series CRBU2



With angle adjuster
Series CRBU2WU



Series Variations

		Fluid		Air																
		Size		10				15				20, 30				40				
		Vane type	Single vane (S) Double vane (D)	S		D		S		D		S		D		S		D		
Port location		Side ported (Nil) Axial ported (E)		Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported			
Standard	Rotating angle	90°		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
		100°				●	●			●	●			●	●			●	●	
		180°		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		270°		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	Shaft type	Double shaft	W		●	●	●	●	●	●	●	●	●	●	●	●	●	●		
	Cushion	Rubber bumper		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
	Variations	Basic type		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
		With auto switch		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
		With angle adjuster		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
		With auto switch and angle adjuster		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
Copper-free and fluorine-free		20-		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Made to Order	Shaft type	Double shaft type	Long shaft without single flat & Short shaft with single flat	J		●	●	●	●	●	●	●	●	●	●	●	●	●		
			Long shaft without keyway & Short shaft with single flat			●	●			●	●			●	●			●	●	
		Double shaft key	Same length double long shaft with single flat on both shafts	Y		●	●	●	●	●	●	●	●	●	●	●	●	●	●	
			Double shaft key	K		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	Single shaft type	Double round shaft	K		●	●	●	●	●	●	●	●	●	●	●	●	●	●		
		Single flat	S		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
		Single shaft key	S		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
Pattern	Single round shaft		T		●	●	●	●	●	●	●	●	●	●	●	●	●	●		
	Shaft pattern		T		●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Rotation pattern		T		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		

- CRB2
- CRBU2
- CRB1
- MSU
- CRJ
- CRA1
- CRQ2
- MSQ
- MSZ
- CRQ2X
MSQX
- MRQ

D-□

Rotary Actuator: Free Mount Type

Series CRBU2

Size: 10, 15, 20, 30, 40

How to Order

Without auto switch CRBU2 W [] [] - 180 S E

With auto switch Size: 10, 15 CDRBU2 W [] [] - 180 S - T99 L [] - []

With auto switch Size: 20, 30, 40 CDRBU2 W [] [] - 180 S - T79 L [] - []

With auto switch (With auto switch unit and built-in magnet) * Refer to page 141 when the auto switch unit is needed separately.

Free mount type

Shaft type

W	Double shaft with single flat (size 10 to 30) Long shaft key, Short shaft with single flat (size 40)
----------	---

Pattern

Nil	Standard
P	Simple Specials/Made to Order

* For details, refer to pages 103 to 114.

Rotating angle

Single vane	90	90°
	180	180°
Double vane	90	90°
	100	100°

Vane type

S	Single vane
D	Double vane

Auto switch

Nil	Without auto switch (built-in magnet)
------------	---------------------------------------

* For the applicable auto switch model, refer to the table below.

Connection port location

Nil	Side ported
E	Axial ported

Size

10
15
20
30
40

Made to Order
Refer to the table below for details.

Number of auto switches

S	1 pc. *
Nil	2 pcs. **

* S (1 auto switch) is shipped with a right-hand auto switch.
** Nil (2 auto switches) is shipped with a right-hand and a left-hand switch.

Electrical entry/Lead wire length

Nil	Grommet/Lead wire: 0.5 m
L	Grommet/Lead wire: 3 m
C	Connector/ Lead wire: 0.5 m
CL	Connector/ Lead wire: 3 m
CN	Connector/Without lead wire

* Connectors are available only for auto switch types R73, R80 and T79.
** Lead wire with connector part nos.
D-LC05: Lead wire 0.5 m
D-LC30: Lead wire 3 m
D-LC50: Lead wire 5 m

Applicable Auto Switches/Refer to pages 761 and 809 for further information on auto switches.

Applicable size	Type	Electrical entry	Indicator/light	Wiring (Output)	Load voltage		Auto switch model	Lead wire type	Lead wire length (m)*				Applicable load											
					DC	AC			0.5 (Nil)	3 (L)	5 (Z)	None (N)												
For 10 and 15	Solid state switch	Grommet	Yes	2-wire	12 V	—	T99	Heavy-duty cord	●	●	—	—	IC circuit	Relay, PLC										
							T99V		●	●	—	—												
							S99		●	●	—	—												
							S99V		●	●	—	—												
							S9P		●	●	—	—												
							S9PV		●	●	—	—												
For 10 and 15	Reed switch	Grommet	No	2-wire	5 V, 12 V	5 V, 12 V, 24 V	90	Parallel cord	●	●	●	—	IC circuit	Relay, PLC										
							90A		●	●	●	—												
							97		●	●	●	—												
							93A		●	●	●	—												
							For 20, 30 and 40		Solid state switch	Grommet	Yes	2-wire			12 V	—	T79	Heavy-duty cord	●	●	—	—	IC circuit	Relay, PLC
																	T79C		●	●	●	●		
For 20, 30 and 40	Reed switch	Grommet	No	2-wire	5 V, 12 V	100 V	S79	Parallel cord	●	●	—	—	IC circuit	Relay, PLC										
							S7P		●	●	—	—												
For 20, 30 and 40	Reed switch	Grommet	No	2-wire	48 V, 100 V	100 V or less	R73	Parallel cord	●	●	—	—	IC circuit	Relay, PLC										
							R73C		●	●	●	●												
For 20, 30 and 40	Reed switch	Connector	No	2-wire	—	24 V or less	R80	Parallel cord	●	●	—	—	IC circuit	Relay, PLC										
							R80C		●	●	●	●												

Made to Order
(Refer to pages 103 to 107, 113 and 114 for details.)

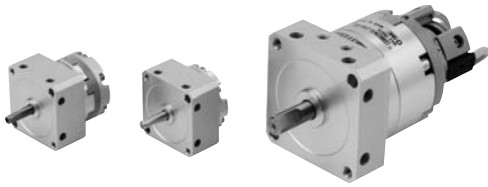
Symbol	Specifications/Description
XA1 to XA24	Shaft type pattern
XC 1	Add connection port
XC 2	Change threaded hole to through-hole
XC 3	Change the screw position
XC 4	Change rotation range
XC 5	Change rotation range between 0 and 200°
XC 6	Change rotation range between 0 and 110°
XC 7	Reversed shaft
XC30	Fluorine grease

The above may not be selected when the product comes with an auto switch or angle adjustment unit. Refer to pages 103, 104 and 113 for details.

* Lead wire length symbols: 0.5 m Nil (Example) R73C
3 m L (Example) R73CL
5 m Z (Example) R73CZ
None N (Example) R73CN

Rotary Actuator: Free Mount Type *Series CRBU2*

Single Vane Specifications



Model (Size)		CRBU2W10-□S	CRBU2W15-□S	CRBU2W20-□S	CRBU2W30-□S	CRBU2W40-□S
Rotating angle		90°, 180°, 270°				
Fluid		Air (Non-lube)				
Proof pressure (MPa)		1.05			1.5	
Ambient and fluid temperature		5 to 60°C				
Max. operating pressure (MPa)		0.7			1.0	
Min. operating pressure (MPa)		0.2	0.15			
Rotation time adjustment range s/90°⁽¹⁾		0.03 to 0.3			0.04 to 0.3	0.07 to 0.5
Allowable kinetic energy⁽²⁾ (J)		0.00015	0.001	0.003	0.02	0.04
			0.00025	0.0004	0.015	0.033
Shaft load	Allowable radial load (N)	15	25	30	60	
	Allowable thrust load (N)	10	20	25	40	
Bearing type		Bearing				
Port location		Side ported or Axial ported				
Shaft type		Double shaft (Double shaft with single flat on both shafts)				Double shaft (Long shaft key & single flat)
Angle adjustable⁽³⁾		0 to 230°	0 to 240°			0 to 230°

Note 3) Adjustment range in the table is for 270°. For 90° and 180°, refer to page 142.

Double Vane Specifications

Model (Size)		CRBU2W10-□D	CRBU2W15-□D	CRBU2W20-□D	CRBU2W30-□D	CRBU2W40-□D
Rotating angle		90°, 100°				
Fluid		Air (Non-lube)				
Proof pressure (MPa)		1.05			1.5	
Ambient and fluid temperature		5 to 60°C				
Max. operating pressure (MPa)		0.7			1.0	
Min. operating pressure (MPa)		0.2	0.15			
Rotation time adjustment range s/90°⁽¹⁾		0.03 to 0.3			0.04 to 0.3	0.07 to 0.5
Allowable kinetic energy (J)		0.0003	0.0012	0.0033	0.02	0.04
Shaft load	Allowable radial load (N)	15	25	30	60	
	Allowable thrust load (N)	10	20	25	40	
Bearing type		Bearing				
Port location		Side ported or Axial ported				
Shaft type		Double shaft (Double shaft with single flat on both shafts)				Double shaft (Long shaft key & single flat)
Angle adjustable⁽³⁾		0 to 90°				

Note 1) Make sure to operate within the speed regulation range. Exceeding the maximum speeds can cause the unit to stick or not operate.

Note 2) The upper numbers in this section in the table indicate the energy factor when the rubber bumper is used (at the end of the rotation), and the lower numbers indicate the energy factor when the rubber bumper is not used.

Note 3) Adjustment range in the table is for 100°. For 90°, refer to page 142.

Connection Port

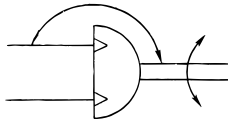
Vane type	Model (size)	CRBU2W10			CRBU2W15			CRBU2W20			CRBU2W30			CRBU2W40		
Single vane	Rotating angle	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°
	Volume (cm³)	1(0.6)	1.2	1.5	1.5(1.0)	2.9	3.7	4.8(3.5)	6.1	7.9	11.3(8.5)	15	20.2	25	31.5	41
	Port size	Side ported	M5 x 0.8													
	Axial ported	M3 x 0.5						M5 x 0.8								
Double vane	Rotating angle	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°	
	Volume (cm³)[*]	1	1.1	2.6	2.7	5.6	5.7	14.4	14.5	33	34					
	Port size	Side ported	M5 x 0.8						M5 x 0.8							
	Axial ported	M3 x 0.5														

* Values inside () are volume of the supply side when A port is pressurized.

Mass

Vane type	Model (size)	CRBU2W10			CRBU2W15			CRBU2W20			CRBU2W30			CRBU2W40		
Single vane	Rotating angle	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°
	Body of rotary actuator	47.5	47.1	47	73	72	72	143	142	140	263	258	255	491	480	469
	Auto switch unit + 2 switches	30			30			50			60			46.5		
	Angle adjuster	30			47			90			150			203		
Double vane	Rotating angle	—	90°	100°	—	90°	100°	—	90°	100°	—	90°	100°	—	90°	100°
	Body of rotary actuator	—	62.2	63.2	—	77	81	—	151	158	—	289	308	—	504	550
	Auto switch unit + 2 switches	30			30			50			60			46.5		
	Angle adjuster	30			47			90			150			203		

JIS Symbol



CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X
MSQX

MRQ

D-□

Series CRBU2

Rotary Actuator: Replaceable Shaft

A shaft can be replaced with a different shaft type except standard shaft type (W).

Without auto switch CRBU2 **J** **P** **Size** — **Rotating angle** **Vane type** **Port location** — **Made to order**

Pattern

Nil	Without Made to Order
P	Simple Specials/Made to Order

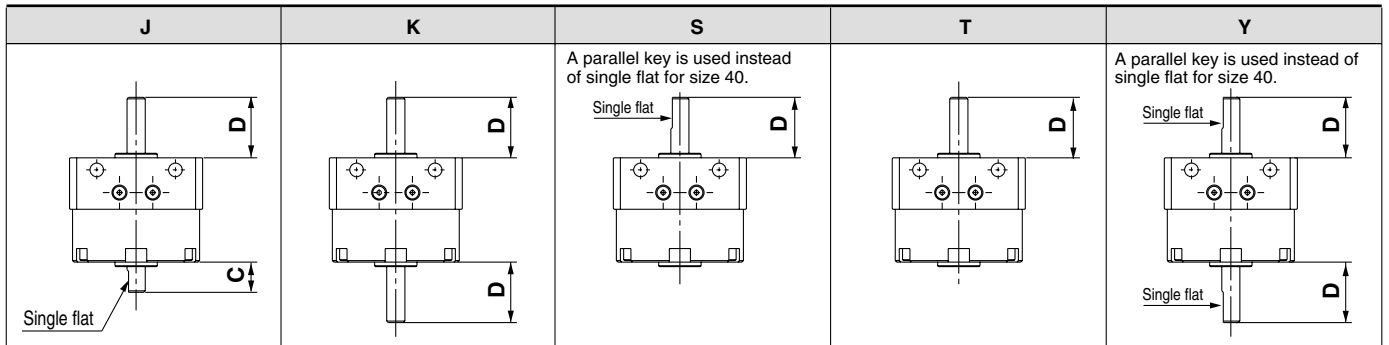
Shaft type

Symbol	Shaft type	Shaft-end shape	Size				
			10	15	20	30	40
J	Double shaft	Long shaft without single flat & with single flat	●	●	●	●	
		Long shaft without keyway & single flat					●
K	Double shaft	Double round shaft					●
S	Single shaft	Single shaft with single flat	●	●	●	●	
		Single shaft key					●
T	Single shaft	Single round shaft	●	●	●	●	●
Y	Double shaft	Double shaft with single flat	●	●	●	●	
		Double shaft key					●

Made to Order

Symbol	Description
XA31 to XA58	Shaft type pattern
XC 1	Add connection port
XC 2	Change threaded hole to through-hole
XC 3	Change the screw position
XC 4	Change rotation range
XC 5	Change rotation range between 0 and 200°
XC 6	Change rotation range between 0 and 110°
XC 7	Reversed shaft
XC30	Fluorine grease

For details, refer to pages 108 to 114.



(mm)

Size	10	15	20	30	40
C	8	9	10	13	15
D	14	18	20	22	30

Note) Dimensions and tolerance of the shaft and single flat (a parallel keyway for size 40) are the same as the standard.

With auto switch **With angle adjuster** CDRBU2 **J** **U** **P** **Size** — **Rotating angle** **Vane type** — **Made to order**

Pattern

Nil	Without Made to Order
P	Simple Specials/Made to Order

With auto switch

With angle adjuster

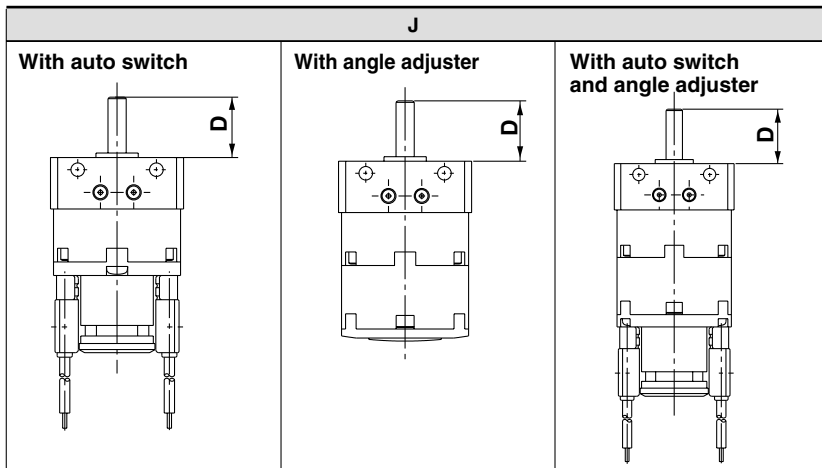
Shaft type

Symbol	Shaft type	Shaft-end shape	Size				
			10	15	20	30	40
J	Double shaft	Long shaft without single flat & with single flat	●	●	●	●	
		Long shaft without keyway & single flat					●

Made to Order

Symbol	Description
XA31 to XA58	Shaft type pattern
XC 1	Add connection port
XC 2	Change threaded hole to through-hole
XC 3	Change the screw position
XC 4	Change rotation range
XC 5	Change rotation range between 0 and 200°
XC 6	Change rotation range between 0 and 110°
XC 7	Reversed shaft
XC30	Fluorine grease

The above may not be selected when the product comes with an auto switch or angle adjustment unit. Refer to pages 108, 109 and 113 for details.



(mm)

Size	10	15	20	30	40
D	14	18	20	22	30

Note 1) Only side ports are available except basic type.
Note 2) Dimensions and tolerance of the shaft and single flat (a parallel key for size 40) are the same as the standard.

Copper-free and Fluorine-free Rotary Actuator

20-CRBU2W **P** **Size** — **Rotating angle** **Vane type** **Port location** — **Made to order**

- Copper-free and fluorine-free

● Pattern	
Nil	Without Made to Order
P	Simple Specials/Made to Order

- Made to Order

Symbol	Description
XA1 to XA24	Shaft type pattern
XC 1	Add connection port
XC 2	Change threaded hole to through-hole
XC 3	Change the screw position
XC 4	Change rotation range
XC 5	Change rotation range between 0 and 200°
XC 6	Change rotation range between 0 and 110°
XC 7	Reversed shaft

The above may not be selected when the product comes with an auto switch or angle adjustment unit. Refer to pages 103, 104 and 113 for details.

Use the standard vane type rotary actuators in all series to prevent any adverse effects to color CRTs due to copper ions or fluororesin.

Specifications

Vane type	Single/Double vane				
Size	10	15	20	30	40
Operating pressure range (MPa)	0.2 to 0.7	0.15 to 0.7	0.15 to 1.0		
Speed regulation range (s/90°)	0.03 to 0.3 s/90°		0.04 to 0.3 s/90°	0.07 to 0.5 s/90°	
Port location	Side ported or axial ported (Basic style only)				
Shaft type	Double shaft (Shaft with single flat on both shafts)			Long shaft key & Single flat	
Variations	Basic style, With auto switch, With angle adjuster				

⚠ Precautions

Be sure to read before handling. Refer to front matters 38 and 39 for Safety Instructions and pages 4 to 13 for Rotary Actuator and Auto Switch Precautions.

Angle Adjuster

⚠ Caution

1. Since the maximum angle of the rotation adjustment range will be limited by the rotation of the rotary actuator itself, make sure to take this into consideration when ordering.

(Refer to the table below.)

Rotating angle of the rotary actuator	Rotating angle adjustment range
270° ⁺⁴ / ₀	0° to 230° (Size: 10, 40) *1
	0° to 240° (Size: 15, 20, 30)
180° ⁺⁴ / ₀	0° to 175°
90° ⁺⁴ / ₀	0° to 85°

*1 The maximum adjustment angle of the angle adjuster for size 10 and 40 is 230°.

2. Connection ports are side ports only.
3. The allowable kinetic energy is the same as the specifications of the rotary actuator by itself (i.e., without angle adjuster).
4. Use a 100° rotary actuator if you desire to adjust the angle to 90° using a double vane type.

CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X
MSQX

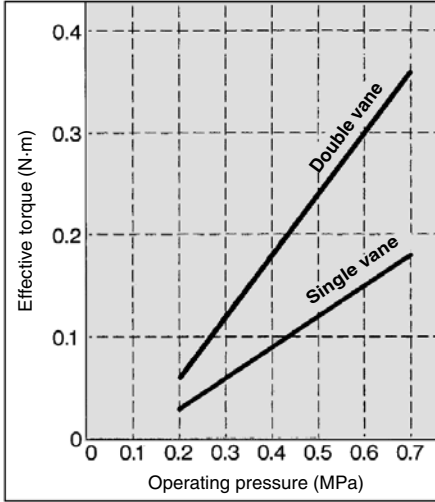
MRQ

D-□

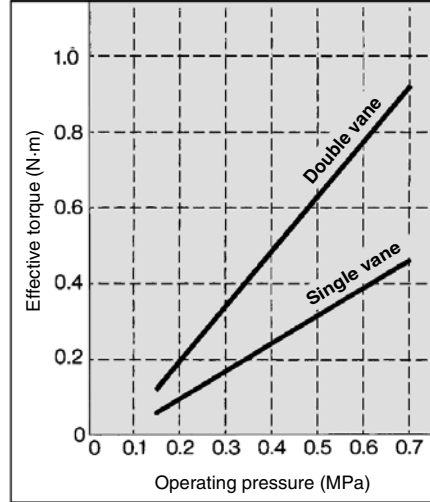
Series CRBU2

Effective Output

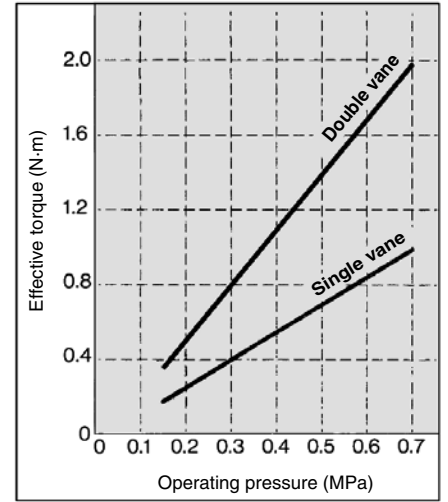
CRBU2W10



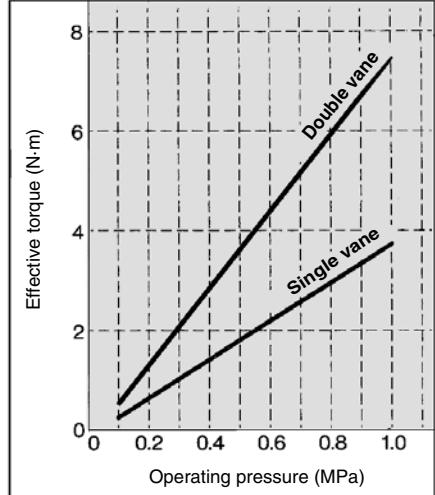
CRBU2W15



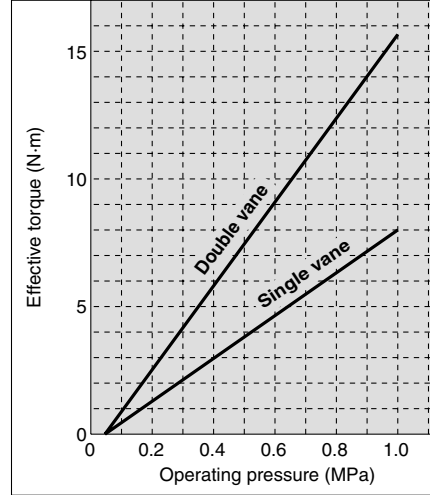
CRBU2W20



CRBU2W30

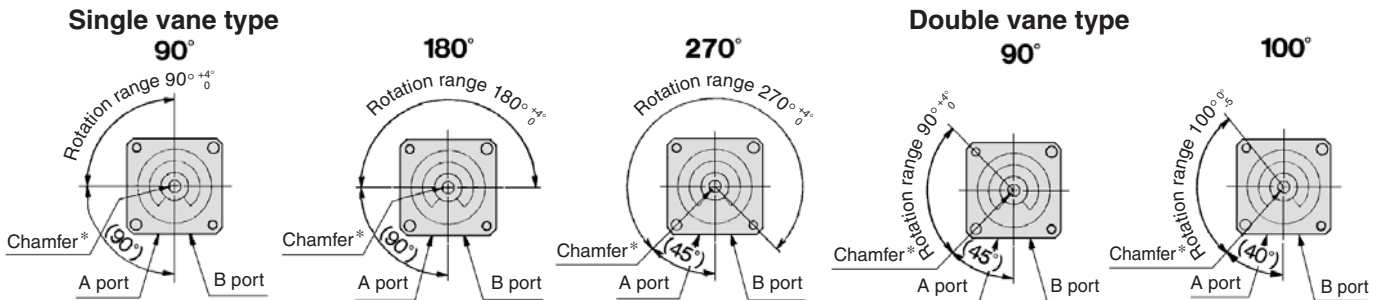


CRBU2W40



Chamfered Position and Rotation Range: Top View from Long Shaft Side

Chamfered positions shown below illustrate the conditions of actuators when B port is pressurized.



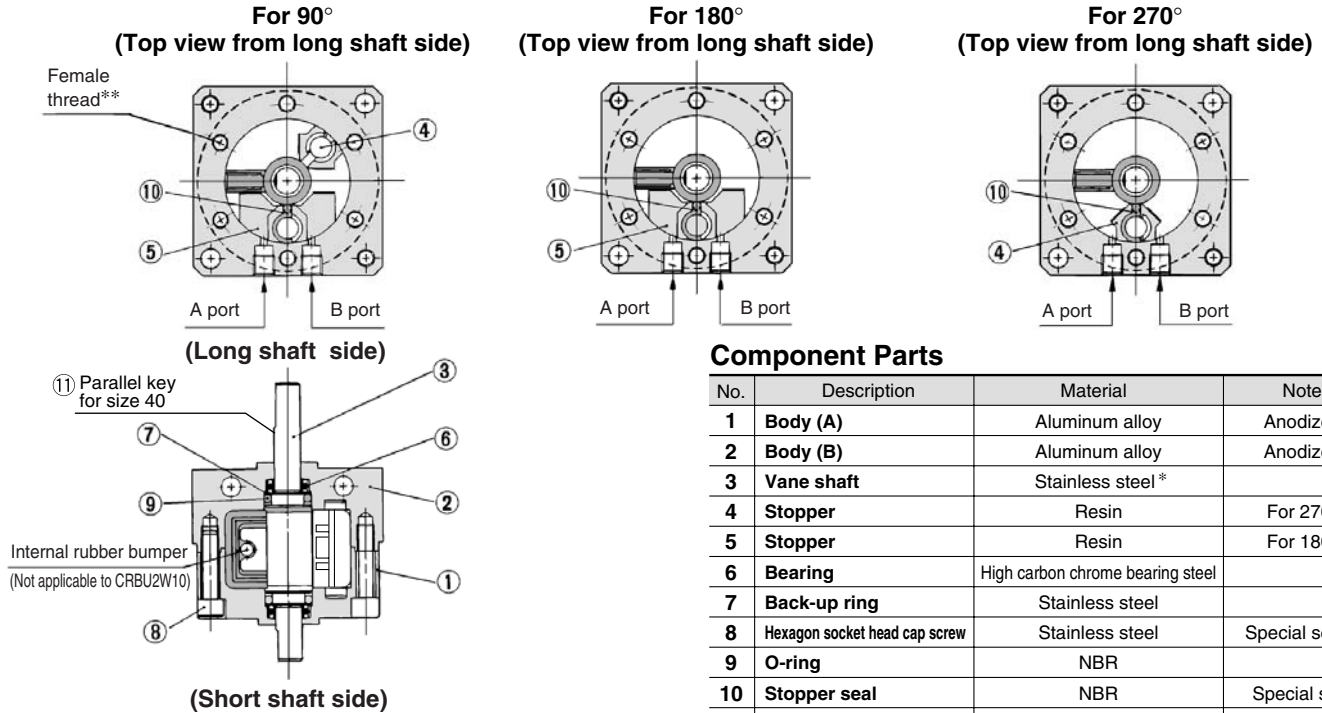
* For size 40 actuators, a parallel key will be used instead of chamfer.



Note) For single vane type, rotation tolerance of 90°, 180°, and 270° actuators $+^5_0$ will be for size 10 actuators only.
For double vane type, rotation tolerance of 90° actuators $+^5_0$ will be for size 10 actuators only.

Construction: 10, 15, 20, 30, 40

Single vane type • Figures for 90° and 180° show the condition of the actuators when B port is pressurized, and the figure for 270° shows the position of the ports during rotation.
Standard: CRBU2W10/15/20/30/40-□S (3 female threads (one of them is indicated with “**”) spaced equally apart in 120° are not available for size 10.)



Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Anodized
2	Body (B)	Aluminum alloy	Anodized
3	Vane shaft	Stainless steel*	
4	Stopper	Resin	For 270°
5	Stopper	Resin	For 180°
6	Bearing	High carbon chrome bearing steel	
7	Back-up ring	Stainless steel	
8	Hexagon socket head cap screw	Stainless steel	Special screw
9	O-ring	NBR	
10	Stopper seal	NBR	Special seal
11	Parallel key	Carbon steel	Size 40 only

* Carbon steel for CRBU2W30 and CRBU2W40.

With auto switch unit (Units are common for both single and double vane.)

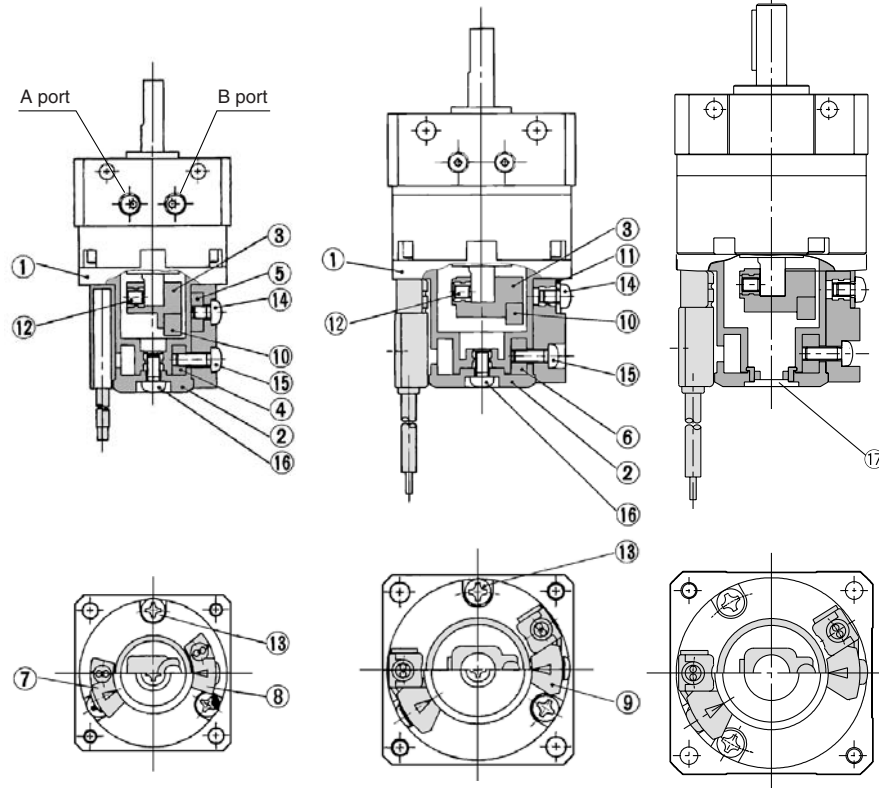
CDRBU2W10, 15-□_D S CDRBU2W20, 30, 40-□_D S CDRBU2W40-S/D

● **For single vane type:**

Figures show actuators for 90° and 180° when the B port is pressurized.

● **For double vane type:**

Figures show the intermediate rotation position when the A or B port is pressurized.



Component Parts

No.	Description	Material
1	Cover (A)	Resin
2	Cover (B)	Resin
3	Magnet lever	Resin
4	Holding block (A)	Aluminum alloy
5	Holding block (B)	Aluminum alloy
6	Holding block	Aluminum alloy
7	Switch block (A)	Resin
8	Switch block (B)	Resin
9	Switch block	Resin
10	Magnet	—
11	Arm	Stainless steel
12	Hexagon socket head set screw	Stainless steel
13	Round head Phillips screw	Stainless steel
14	Round head Phillips screw	Stainless steel
15	Round head Phillips screw	Stainless steel
16	Round head Phillips screw	Stainless steel
17	Rubber cap	NBR (size 40 only)

* For CDRBU2W10, two round head Phillips screws 13, are required.

CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X

MSQX

MRQ

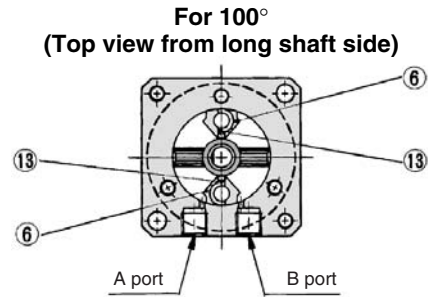
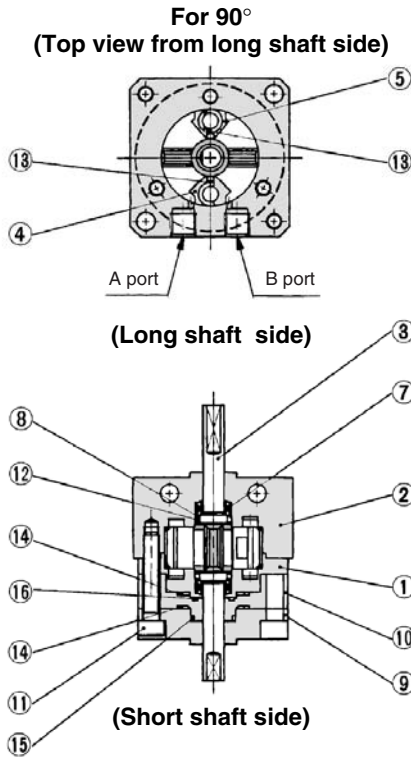
D-□

Series CRBU2

Construction: 10, 15, 20, 30, 40

Double vane type • Figures below show the intermediate rotation position when A or B port is pressurized.

Standard: CRBU2W10-□D

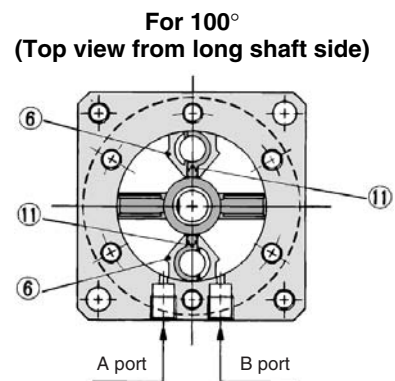
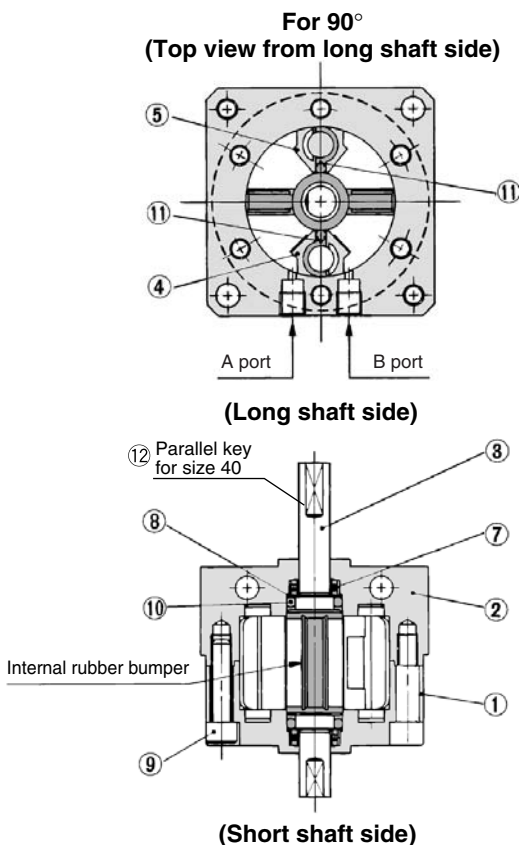


Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Anodized
2	Body (B)	Aluminum alloy	Anodized
3	Vane shaft	Carbon steel	
4	Stopper	Stainless steel	
5	Stopper	Resin	
6	Stopper	Stainless steel	
7	Bearing	High carbon chrome bearing steel	
8	Back-up ring	Stainless steel	
9	Cover	Aluminum alloy	Anodized
10	Plate	Resin	
11	Hexagon socket head cap screw	Stainless steel	Special screw
12	O-ring	NBR	
13	Stopper seal	NBR	
14	Gasket	NBR	
15	O-ring	NBR	
16	O-ring	NBR	

Standard: CRBU2W15/20/30/40-□D

• Figures below show the intermediate rotation position when A or B port is pressurized.



Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Anodized
2	Body (B)	Aluminum alloy	Anodized
3	Vane shaft	Carbon steel	
4	Stopper	Stainless steel *	
5	Stopper	Resin	
6	Stopper	Stainless steel *	
7	Bearing	High carbon chrome bearing steel	
8	Back-up ring	Stainless steel	
9	Hexagon socket head cap screw	Stainless steel	Special screw
10	O-ring	NBR	
11	Stopper seal	NBR	
12	Parallel key	Carbon steel	Size 40 only

* For size 40, material for no. ④ ⑥ is die-cast aluminum.

Dimensions: 10, 15, 20, 30

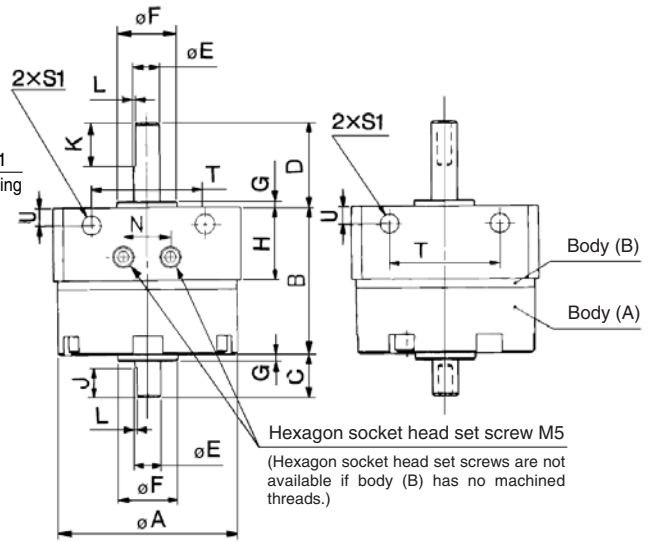
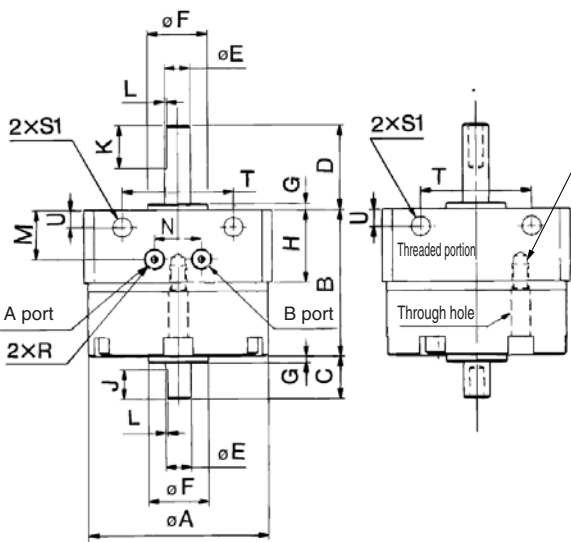
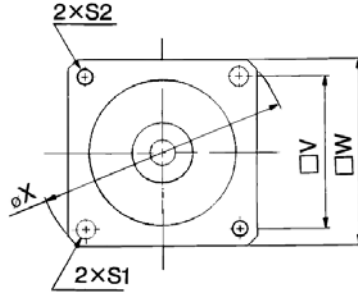
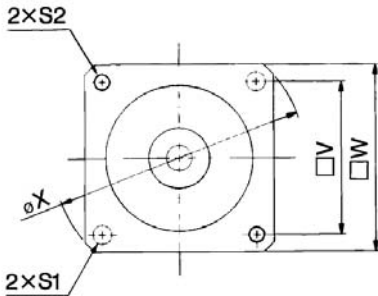
Single vane type ● Following figures show actuators for 90° and 180° when B port is pressurized.

CRBU2W□-□S

<Port location: Side ported>

CRBU2W□-□SE

<Port location: Axial ported>



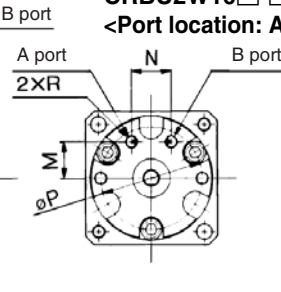
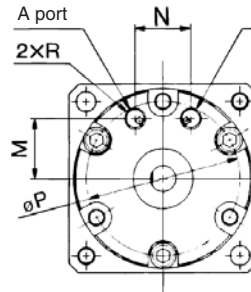
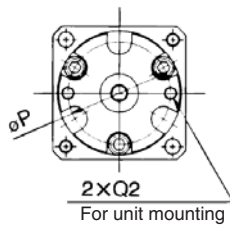
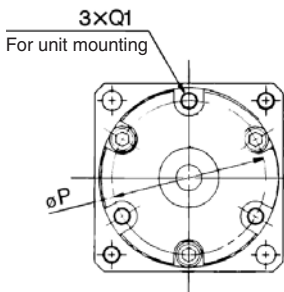
Hexagon socket head set screw M5
(Hexagon socket head set screws are not available if body (B) has no machined threads.)

CRBU2W10□-□S

<Port location: Side ported>

CRBU2W10□-□SE

<Port location: Axial ported>



Model	A	B	C	D	E(g6)	F(h9)	G	H	J	K	L	M	N	P	Q1	(Depth) Q2	R	S1	S2	T	U	V	W	X
CRBU2W10-□S	29	22	8	14	4 ^{+0.004} _{-0.012}	9 ⁰ _{-0.036}	1	15.5	5	9	0.5	10.5	10.5	24	—	M3 (4)	M5 x 0.8 M3 x 0.5	3.5	M3 x 0.5	17	3	25	31	41
CRBU2W10-□SE	29	22	8	14	4 ^{+0.004} _{-0.012}	9 ⁰ _{-0.036}	1	15.5	5	9	0.5	10.5	10.5	24	—	M3 (4)	M5 x 0.8 M3 x 0.5	3.5	M3 x 0.5	17	3	25	31	41
CRBU2W15-□S	34	25	9	18	5 ^{+0.004} _{-0.012}	12 ⁰ _{-0.043}	1.5	15.5	6	10	0.5	10.5	10.5	29	M3 x 0.5	—	M5 x 0.8 M3 x 0.5	3.5	M3 x 0.5	21	3	29	36	48
CRBU2W15-□SE	34	25	9	18	5 ^{+0.004} _{-0.012}	12 ⁰ _{-0.043}	1.5	15.5	6	10	0.5	10.5	10.5	29	M3 x 0.5	—	M5 x 0.8 M3 x 0.5	3.5	M3 x 0.5	21	3	29	36	48
CRBU2W20-□S	42	34.5	10	20	6 ^{+0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	7	10	0.5	11.5	11	36	M4 x 0.7	—	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59
CRBU2W20-□SE	42	34.5	10	20	6 ^{+0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	7	10	0.5	11.5	11	36	M4 x 0.7	—	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59
CRBU2W30-□S	50	47.5	13	22	8 ^{+0.005} _{-0.014}	16 ⁰ _{-0.043}	2	17.5	8	12	1	12	13	43	M5 x 0.8	—	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69
CRBU2W30-□SE	50	47.5	13	22	8 ^{+0.005} _{-0.014}	16 ⁰ _{-0.043}	2	17.5	8	12	1	12	13	43	M5 x 0.8	—	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69

- CRB2
- CRBU2
- CRB1
- MSU
- CRJ
- CRA1
- CRQ2
- MSQ
- MSZ
- CRQ2X
- MSQX
- MRQ

D-□

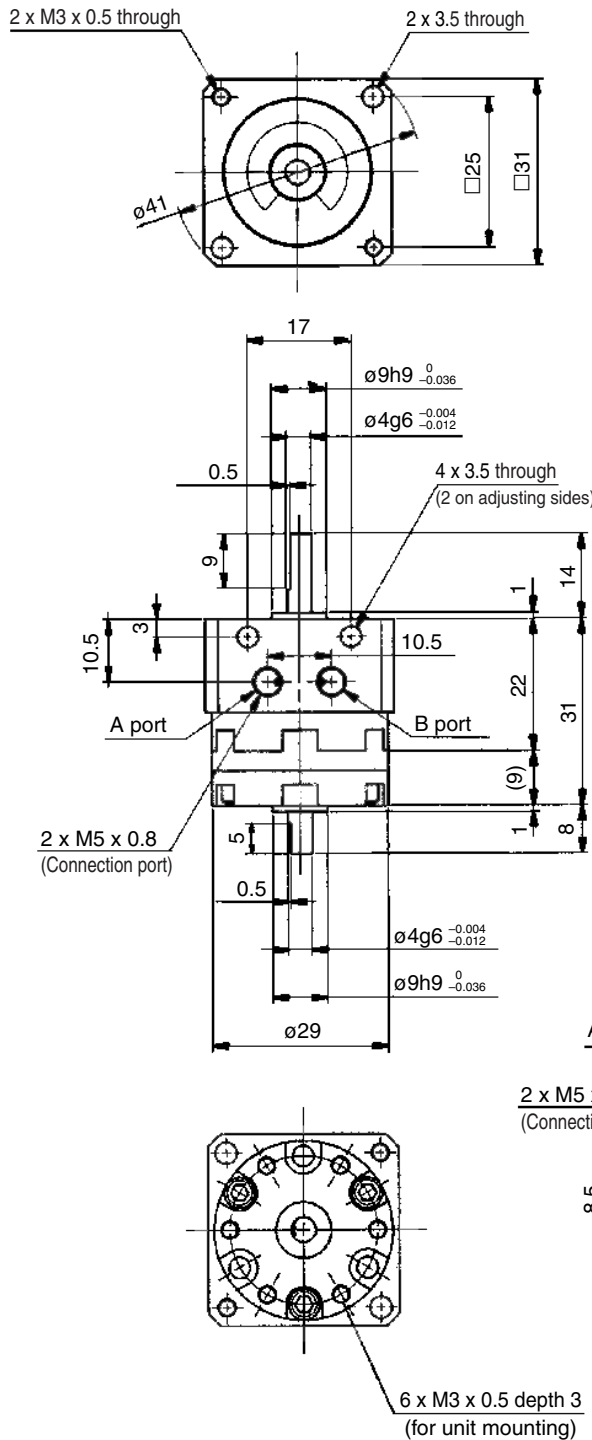
Series CRBU2

Dimensions: 10

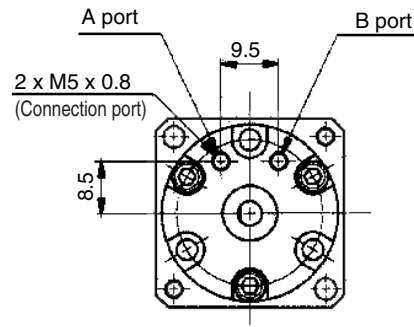
Double vane type ● Figures below show the intermediate rotation position when A or B port is pressurized.

CRBU2W10-□D

<Port location: Side ported>



CRBU2W10-□DE
<Port location: Axial ported>



Dimensions: 15, 20, 30

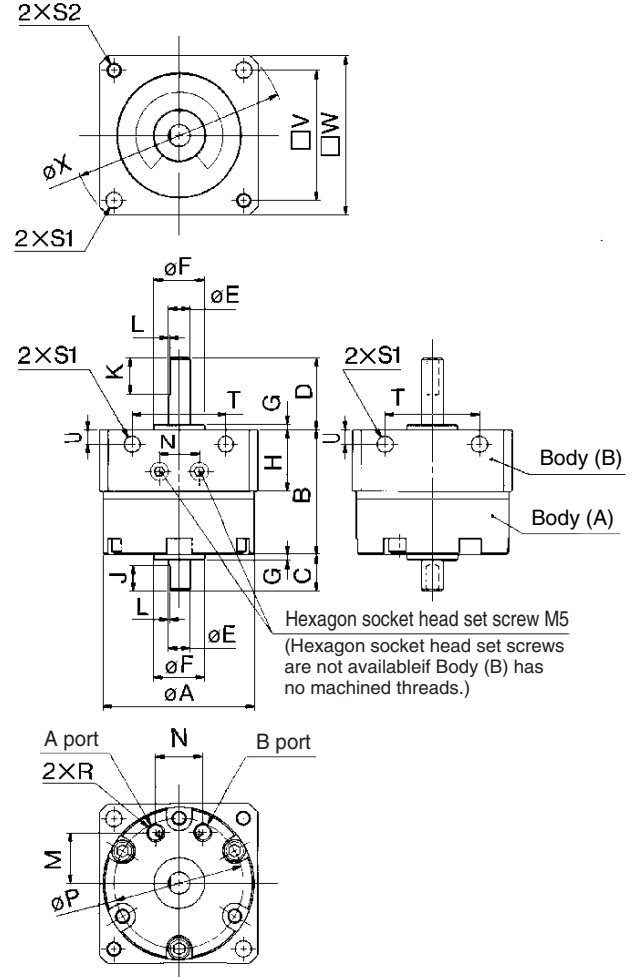
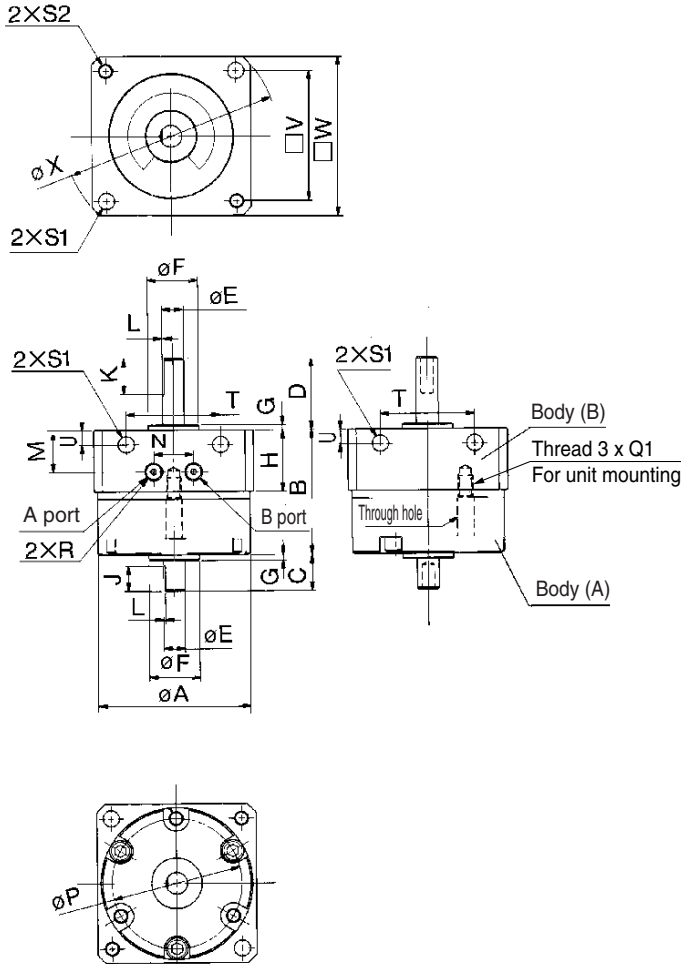
Double vane type • Figures below show the intermediate rotation position when A or B port is pressurized.

CRBU2W15/20/30-□D

<Port location: Side ported> (Figures below show size 30 actuators.)

CRBU2W15/20/30-□DE

<Port location: Axial ported>



CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X

MSQX

MRQ

(mm)

Model	A	B	C	D	E (g6)	F (h9)	G	H	J	K	L	M	N	P	Q1	R	S1	S2	T	U	V	W	X
CRBU2W15-□D	34	25	9	18	5 ^{-0.004} _{-0.012}	12 ⁰ _{-0.043}	1.5	15.5	6	10	0.5	10.5	10.5	29	M3 x 0.5	M5 x 0.8	3.5	M3 x 0.5	21	3	29	36	48
CRBU2W15-□DE												11	10			M3 x 0.5							
CRBU2W20-□D	42	34.5	10	20	6 ^{-0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	7	10	0.5	11.5	11	36	M4 x 0.7	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59
CRBU2W20-□DE												14	13			M5 x 0.8							
CRBU2W30-□D	50	47.5	13	22	8 ^{-0.005} _{-0.014}	16 ^{-0.00} _{-0.043}	2	17.5	8	12	1	12	13	43	M5 x 0.8	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69
CRBU2W30-□DE												15.5	14			M5 x 0.8							

D-□

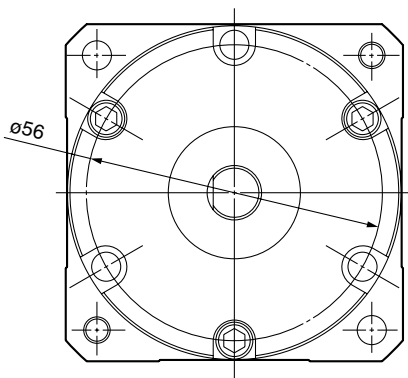
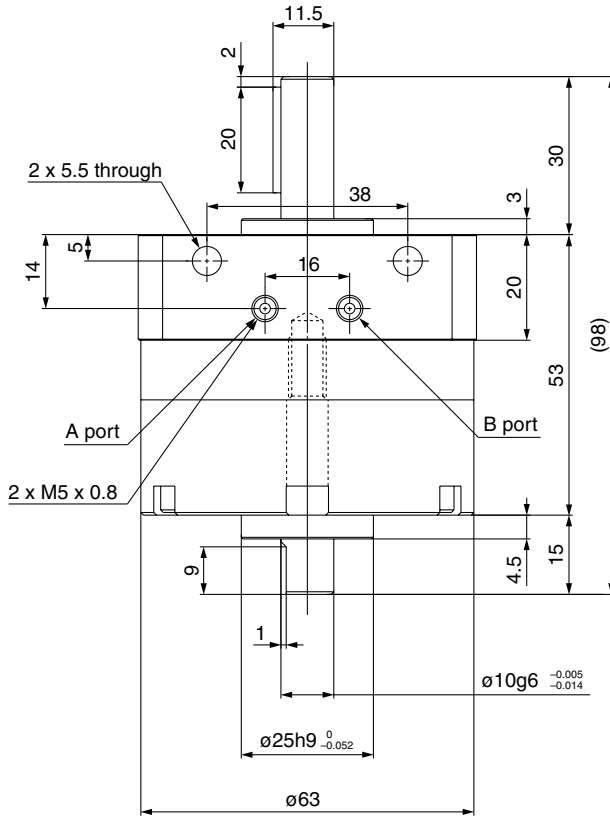
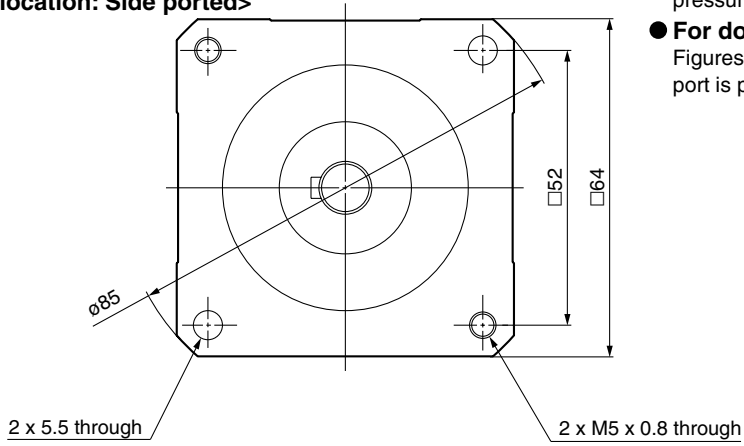
Series CRBU2

Dimensions: 40

Single vane type/Double vane type

CRBU2W40-□S/D

<Port location: Side ported>



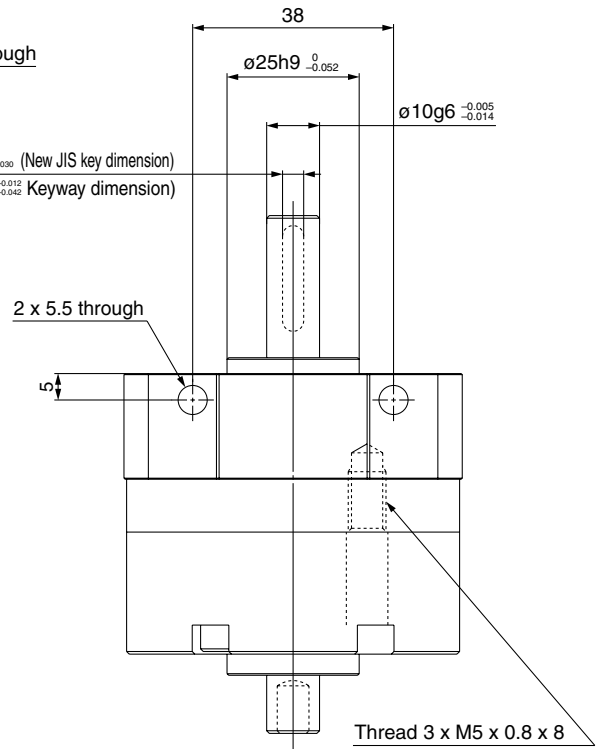
● For single vane type:

Figures show actuators for 90° and 180° when the B port is pressurized.

● For double vane type:

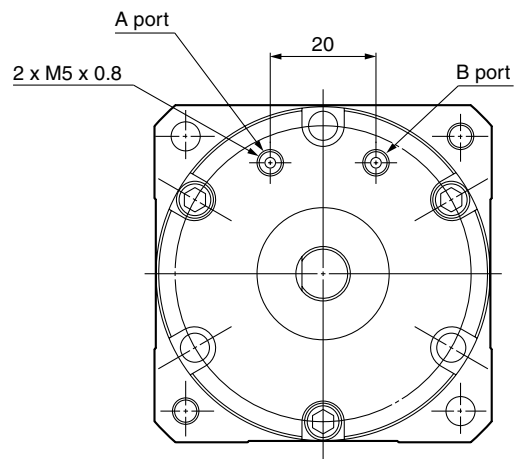
Figures show the intermediate rotation position when the A or B port is pressurized.

Keyway dimensions			
Model	b (h9)	h (h9)	l
CRBU2W40-□□□	$4_{-0.030}^0$	$4_{-0.030}^0$	20



CRBU2W40-□SE/DE

<Port location: Axial ported>



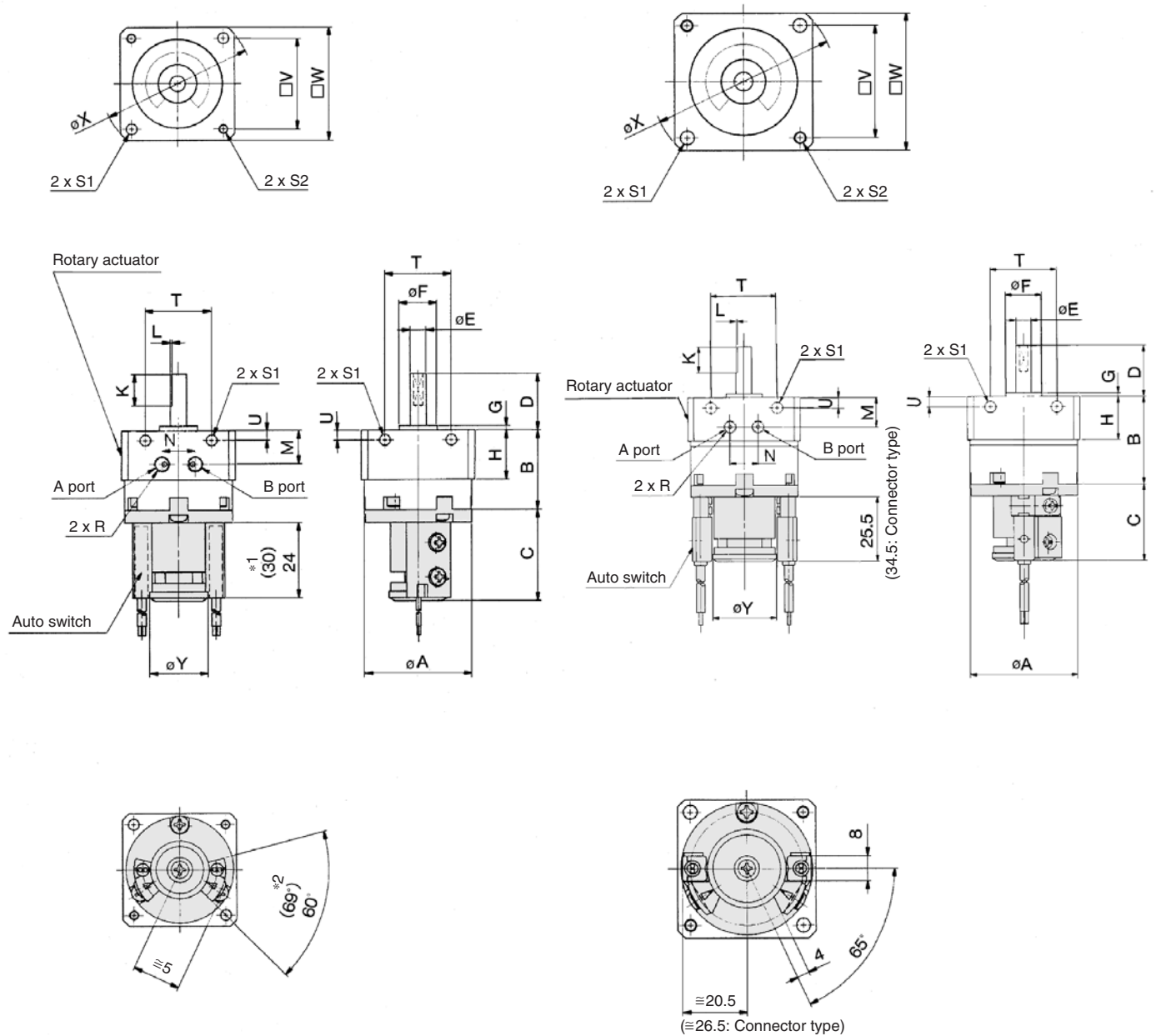
Rotary Actuator: Free Mount Type *Series CDRBU2*

Dimensions: 10, 15, 20, 30 (With auto switch unit)

Single vane type • Following figures show actuators for 90° and 180° when B port is pressurized.

CDRBU2W10, 15-□S

CDRBU2W20, 30-□S



- *1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99/S9P(V)
The length is 30 when any of the following auto switches are used: D-97/93A
- *2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

Note) • For rotary actuators with auto switch unit connection ports are side ports only.
• The above exterior view drawings illustrate rotary actuators with one right-hand and one left-hand

Model	A	B	C	D	E (g6)	F (h9)	G	H	K	L	M	N	R	S1	S2	T	U	V	W	X	Y
CDRBU2W10-□S	29	22	29	14	4 ^{-0.004} _{-0.012}	9 ⁰ _{-0.036}	1	15.5	9	0.5	10.5	10.5	M5 x 0.8	3.5	M3 x 0.5	17	3	25	31	41	18.5
CDRBU2W15-□S	34	25	29	18	5 ^{-0.004} _{-0.012}	12 ⁰ _{-0.043}	1.5	15.5	10	0.5	10.5	10.5	M5 x 0.8	3.5	M3 x 0.5	21	3	29	36	48	18.5
CDRBU2W20-□S	42	34.5	30	20	6 ^{-0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	10	0.5	11.5	11	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59	25
CDRBU2W30-□S	50	47.5	31	22	8 ^{-0.005} _{-0.014}	16 ⁰ _{-0.043}	2	17.5	12	1	12	13	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69	25

- CRB2
- CRBU2
- CRB1
- MSU
- CRJ
- CRA1
- CRQ2
- MSQ
- MSZ
- CRQ2X
- MSQX
- MRQ

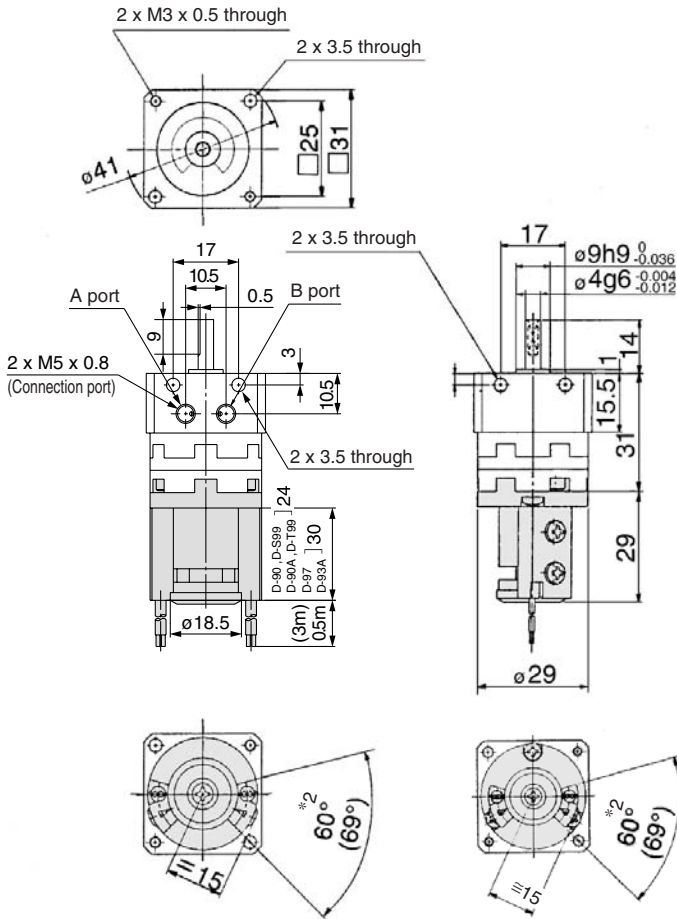
D-□

Series CDRBU2

Dimensions: 10, 15, 20, 30 (With auto switch unit)

Double vane type • Following figures show actuators for 90° and 180° when B port is pressurized.

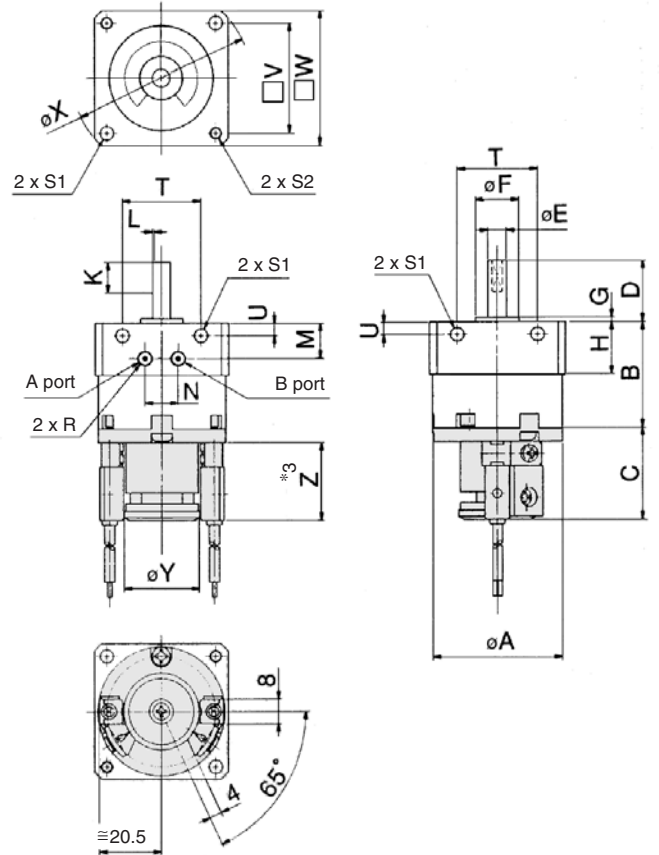
CDRBU2W10-□D



CDRBU2W15-□D

CDRBU2W15, 20, 30-□D

(Figures below show size 20 actuators.)



**(Approx. 26.5 for connector type)
CDRBU2W20/30-□D**

*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)

The length is 30 when any of the following auto switches are used: D-97/93A

*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A

The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

*3. The length (Dimension S) is 25.5 when any of the following grommet type auto switches are used: D-R73/R80/S79/S7P/T79

The length (Dimension S) is 34.5 when any of the following connector type auto switches are used: D-R73/R80/T79

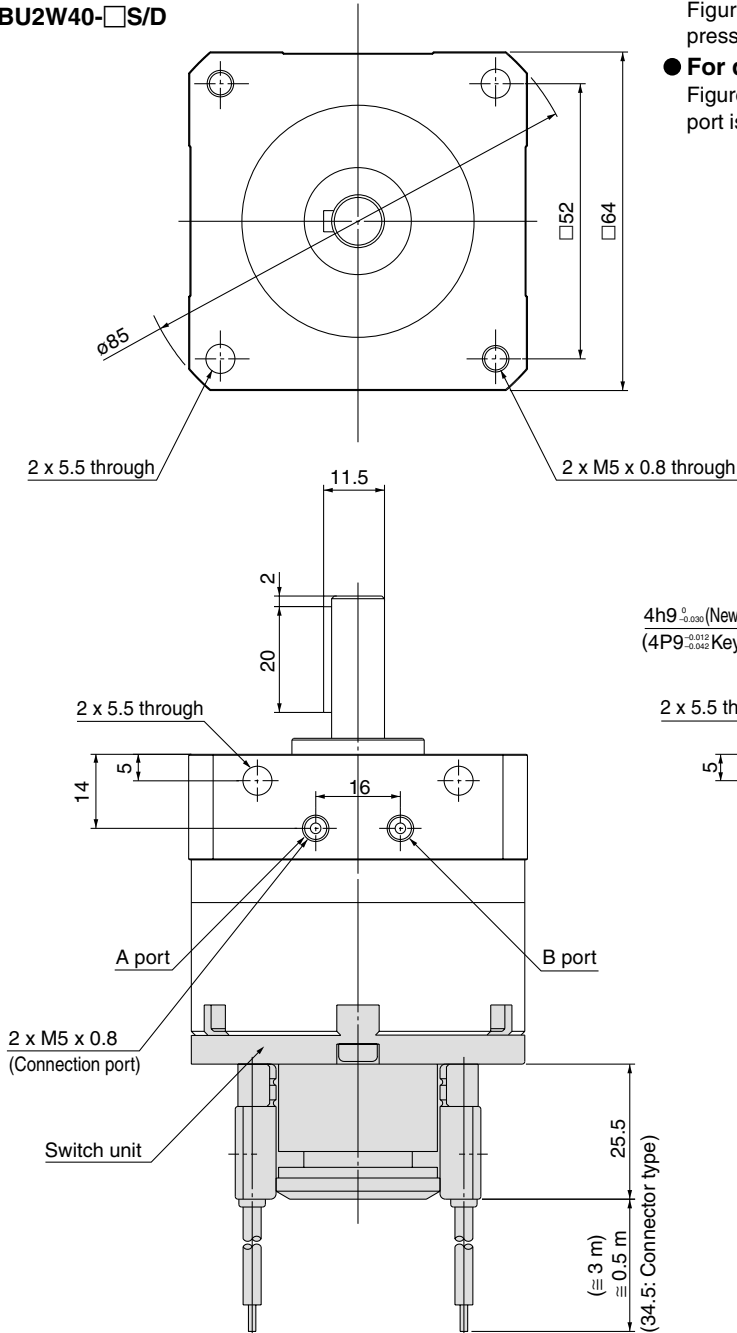
(mm)

Model	A	B	C	D	E (g6)	F (h9)	G	H	K	L	M	N	R	S1	S2	T	U	V	W	X	Y	Z	
CDRBU2W15-□D	34	25	29	18	5 ^{-0.004} _{-0.012}	12 ⁰ _{-0.043}	1.5	15.5	10	0.5	10.5	10.5	M5 x 0.8	3.5	M3 x 0.5	21	3	29	36	48	18.5	24 ⁺¹	30 ⁺¹
CDRBU2W20-□D	42	34.5	30	20	6 ^{-0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	10	0.5	11.5	11	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59	25	25.5 ⁺³	34.5 ⁺³
CDRBU2W30-□D	50	47.5	31	22	8 ^{-0.005} _{-0.014}	16 ⁰ _{-0.043}	2	17.5	12	1	12	13	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69	25		

Dimensions: 40 (With auto switch unit)

Single vane type/Double vane type

CDRBU2W40-□S/D



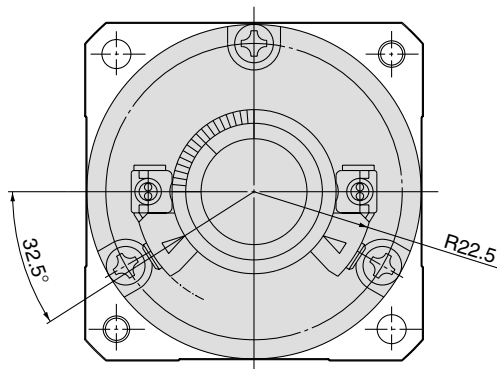
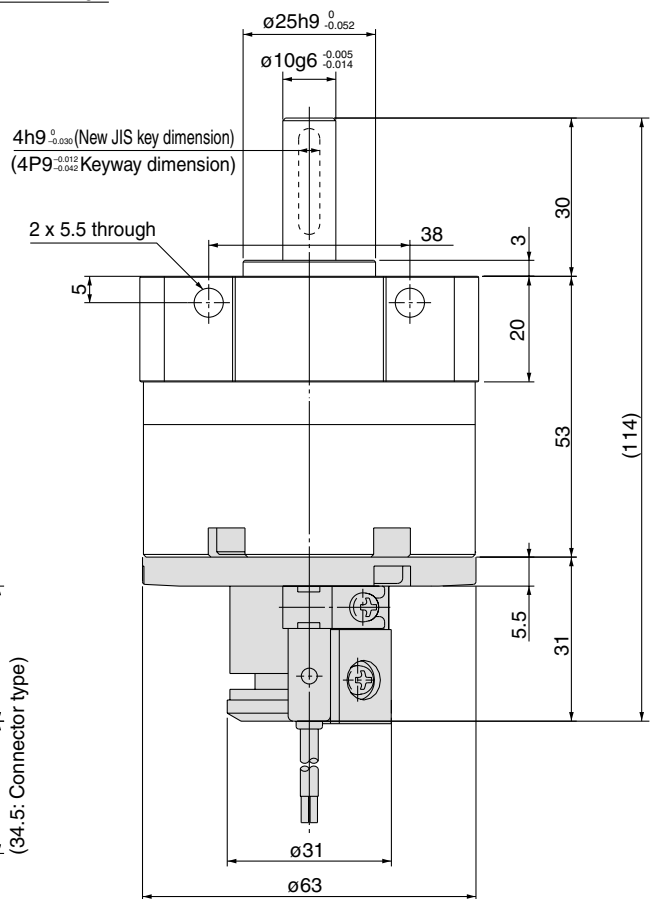
● For single vane type:

Figures show actuators for 90° and 180° when the B port is pressurized.

● For double vane type:

Figures show the intermediate rotation position when the A or B port is pressurized.

Keyway dimensions			
	b (h9)	h (h9)	l
Series	$4_{-0.030}^0$	$4_{-0.030}^0$	20
CDRBU2W40-□□□	$4_{-0.030}^0$	$4_{-0.030}^0$	20



CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X

MSQX

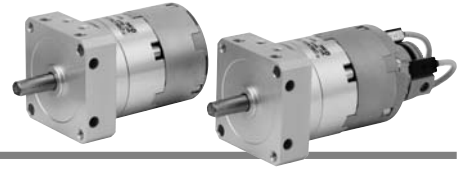
MRQ

D-□

Rotary Actuator with Angle Adjuster Free Mount Type

Series CRBU2WU

Size: 10, 15, 20, 30, 40



How to Order

Without auto switch
CRBU2 W U [] [] - 180 S E

With auto switch Size: 10, 15
CDRBU2 W U [] [] - 180 S - T99 L [] []

With auto switch Size: 20, 30, 40
CDRBU2 W U [] [] - 180 S - T79 L [] []

Size

10
15
20
30
40

Connecting port location

Nil	Side ported
E	Axial ported

Free mount type

Shaft type

W	Double shaft with single flat (Size 10 to 30)
	Long shaft key, Short shaft with single flat (Size 40)

With angle adjuster

Pattern

Nil	Standard
P	Simple Specials/Made to Order

Rotating angle

Single vane	90	90°
	180	180°
	270	270°
Double vane	90	90°
	100	100°

Vane type

S	Single vane
D	Double vane

Auto switch

Nil	Without auto switch (built-in magnet)
-----	---------------------------------------

Made to Order
Refer to the table below for details.

Number of auto switches

S	1 pc. *
Nil	2 pcs. **

* S (1 auto switch) is shipped with a right-hand auto switch.
** Nil (2 auto switches) is shipped with a right-hand and a left-hand switch.

Electrical entry/Lead wire length

Nil	Grommet/Lead wire 0.5 m
L	Grommet/Lead wire: 3 m
C	Connector/Lead wire 0.5 m
CL	Connector/Lead wire: 3 m
CN	Connector/Without lead wire

* Connectors are available only for auto switch types R73, R80 and T79.
** Lead wire with connector part nos.
D-LC05: Lead wire 0.5 m
D-LC30: Lead wire 3 m
D-LC50: Lead wire 5 m

* For the applicable auto switch model, refer to the table below.

Applicable Auto Switches/Refer to pages 761 to 809 for further information on auto switches.

Applicable size	Type	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model	Lead wire type	Lead wire length (m) *				Applicable load												
					DC	AC			0.5 (Nil)	3 (L)	5 (Z)	None (N)													
For 10 and 15	Solid state switch	Grommet	Yes	2-wire	24 V	12 V	T99	Heavy-duty cord	●	●	—	—	IC circuit	Relay, PLC											
									T99V	●	●	—			—										
									S99	●	●	—			—										
									S99V	●	●	—			—										
									S9P	●	●	—			—										
									S9PV	●	●	—			—										
For 20, 30 and 40	Reed switch	Grommet	No	2-wire	24 V	5 V, 12 V	90	Parallel cord	●	●	●	—	IC circuit	Relay, PLC											
									90A	●	●	●			—										
									97	●	●	●			—										
									93A	●	●	●			—										
									Solid state switch	Connector	Grommet	Yes			2-wire	24 V	12 V	T79	Heavy-duty cord	●	●	—	—	IC circuit	Relay, PLC
																				T79C	●	●	●		
S79	●	●	—	—																					
S7P	●	●	—	—																					
Reed switch	Connector	Grommet	No	2-wire	24 V	100 V	R73	Heavy-duty cord	●	●	—	—	IC circuit	Relay, PLC											
									R73C	●	●	●			●										
									R80	●	●	—			—										
									R80C	●	●	●			●										

Made to Order
(Refer to pages 103 to 107, 113 and 114 for details.)

Symbol	Specifications/Description
XA1 to XA24	Shaft type pattern
XC 1	Add connection port
XC 2	Change threaded hole to through-hole
XC 3	Change the screw position
XC 4	Change rotation range
XC 5	Change rotation range between 0 and 200°
XC 6	Change rotation range between 0 and 110°
XC 7	Reversed shaft
XC30	Fluorine grease

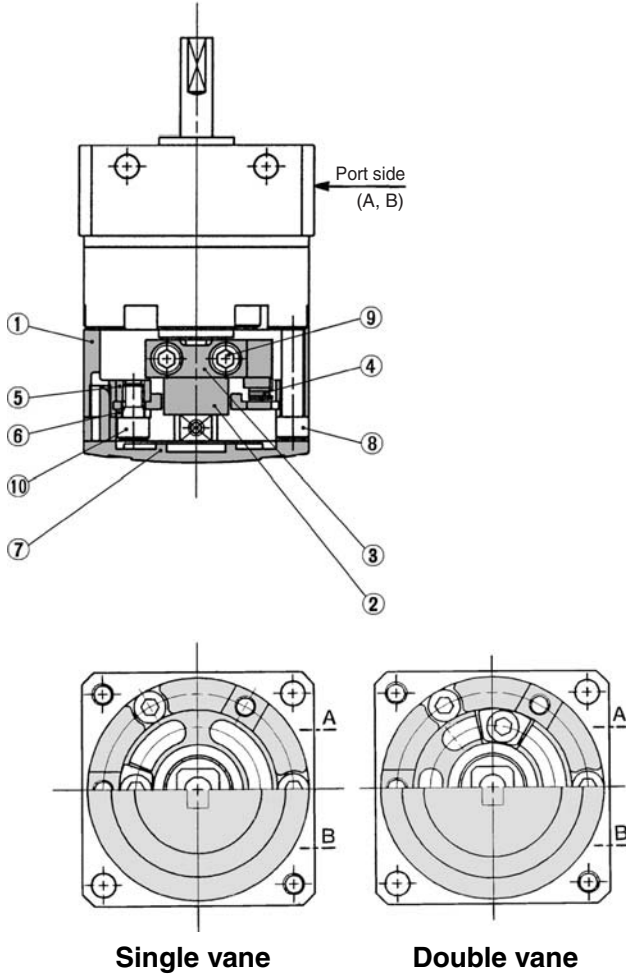
The above may not be selected when the product comes with an auto switch or angle adjustment unit. Refer to pages 103, 104 and 113 for details.

* Lead wire length symbols: 0.5 m Nil (Example) R73C
3 m L (Example) R73CL
5 m Z (Example) R73CZ
None N (Example) R73CN

Construction: 10, 15, 20, 30, 40

**Single vane type/Double vane type
With angle adjuster**

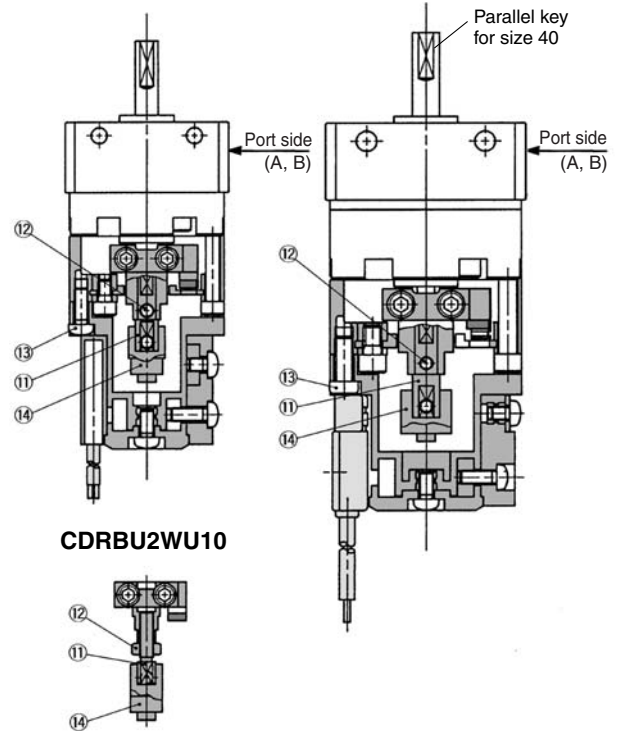
CRBU2W10/15/20/30/40-□^S_D



With angle adjuster + Auto switch unit

CDRBU2WU10/15-□^S_D

CDRBU2WU20/30/40-□^S_D



- CRB2
- CRBU2
- CRB1
- MSU
- CRJ
- CRA1
- CRQ2
- MSQ
- MSZ
- CRQ2X
- MSQX
- MRQ

Component Parts

No.	Description	Material	Note
1	Stopper ring	Aluminum die-casted	Electroless nickel plated
2	Stopper lever	Carbon steel	Electroless nickel plated
3	Lever retainer	Carbon steel	Zinc chromated
4	Rubber bumper	NBR	
5	Stopper block	Carbon steel	Zinc chromated
6	Block retainer	Carbon steel	Zinc chromated
7	Cap	Resin	
8	Hexagon socket head cap screw	Stainless steel	Special screw
9	Hexagon socket head cap screw	Stainless steel	Special screw
10	Hexagon socket head cap screw	Stainless steel	Special screw
11	Joint	Aluminum alloy	Zinc chromated (Note)
12	Hexagon socket head cap screw	Stainless steel	Hexagon nut will be used for CDRBU2W10 only.
	Hexagon nut	Stainless steel	
13	Round head Phillips screw	Stainless steel	Note)
14	Magnet lever	—	Note)

Note) These items (no. 11, 13, and 14) consist of auto switch unit and angle adjuster. Refer to pages 140 and 141 for detailed specifications. Stainless steel is used for size 10 only.

⚠ Precautions

Be sure to read before handling. Refer to front matters 38 and 39 for Safety Instructions and pages 4 to 13 for Rotary Actuator and Auto Switch Precautions.

Angle Adjuster

⚠ Caution

- Since the maximum angle of the rotation adjustment range will be limited by the rotation of the rotary actuator itself, make sure to take this into consideration when ordering. (Refer to the table below.)

Rotating angle of the rotary actuator	Rotating angle adjustment range
270° ⁺⁴ ₀	0° to 230° (Size: 10, 40) *1
	0° to 240° (Size: 15, 20, 30)
180° ⁺⁴ ₀	0° to 175°
90° ⁺⁴ ₀	0° to 85°

*1 The maximum adjustment angle of the angle adjuster for size 10 and 40 is 230°.

- Connection ports are side ports only.
- The allowable kinetic energy is the same as the specifications of the rotary actuator by itself (i.e., without angle adjuster).
- Use a 100° rotary actuator if you desire to adjust the angle to 90° using a double vane type.

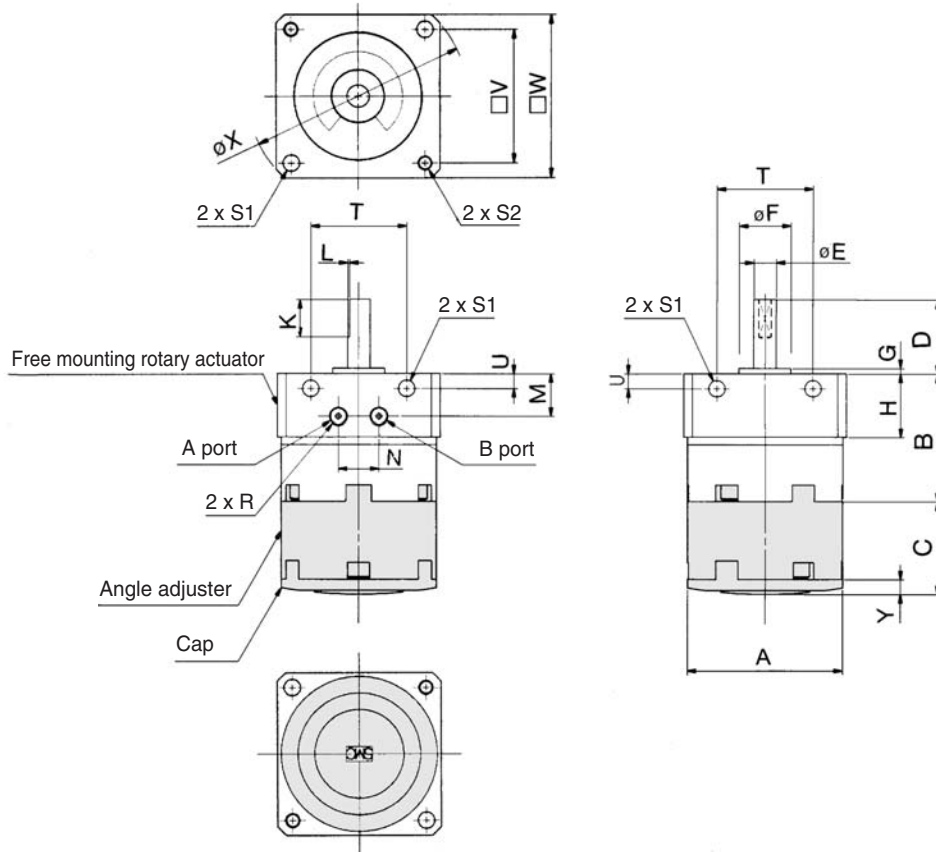
D-□

Series CRBU2WU

Dimensions: 10, 15, 20, 30 (With angle adjuster)

Single vane type

CRBU2WU10, 15, 20, 30-□S



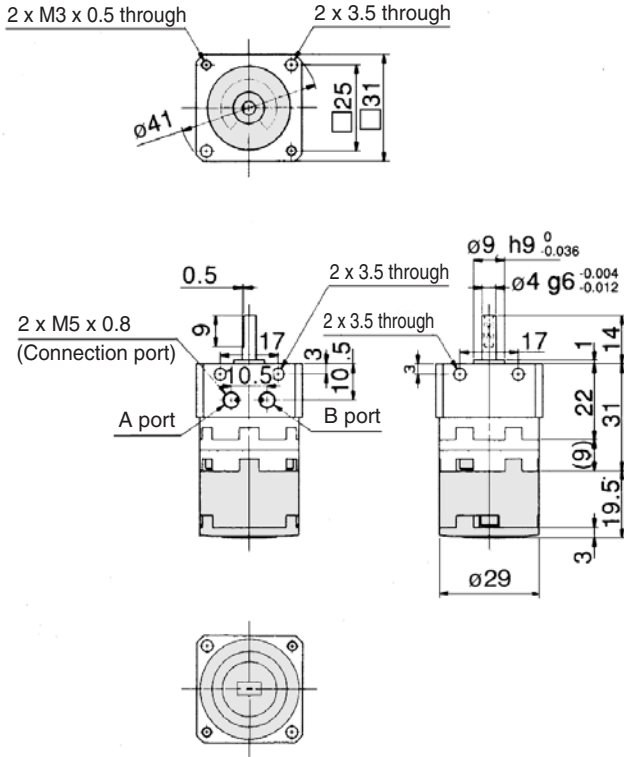
* Figures above show actuators for 90° and 180° when B port is pressurized, and they show size 20 actuators.

(mm)

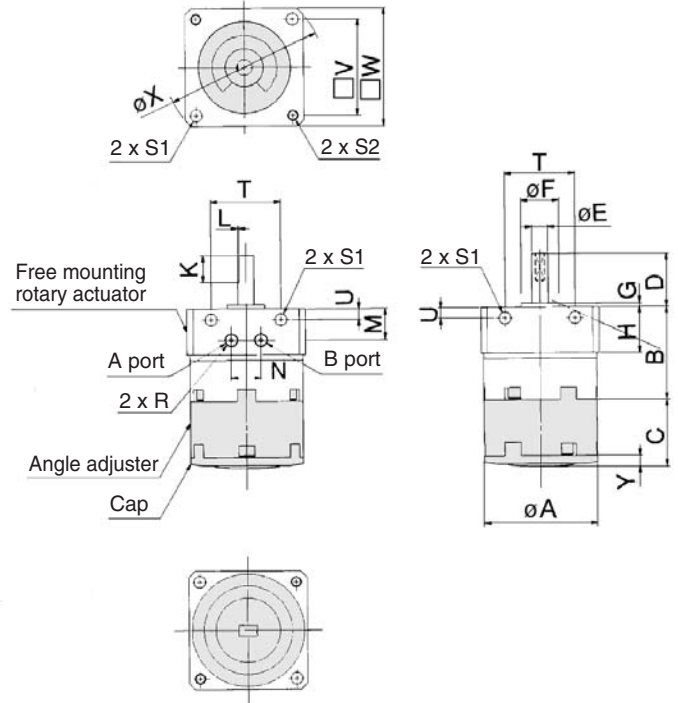
Model	A	B	C	D	E (g6)	F (h9)	G	H	K	L	M	N	R	S1	S2	T	U	V	W	X	Y
CRBU2WU10-□S	29	22	19.5	14	4 ^{-0.004} _{0.012}	9 ⁰ _{-0.036}	1	15.5	9	0.5	10.5	10.5	M5 x 0.8	3.5	M3 x 0.5	17	3	25	31	41	3
CRBU2WU15-□S	34	25	21.2	18	5 ^{-0.004} _{0.012}	12 ⁰ _{-0.043}	1.5	15.5	10	0.5	10.5	10.5	M5 x 0.8	3.5	M3 x 0.5	21	3	29	36	48	3.2
CRBU2WU20-□S	42	34.5	25	20	6 ^{-0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	10	0.5	11.5	11	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59	4
CRBU2WU30-□S	50	47.5	29	22	8 ^{-0.005} _{0.014}	16 ⁰ _{-0.043}	2	17.5	12	1	12	13	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69	4.5

Dimensions: 10, 15, 20, 30 (With angle adjuster)

**Double vane type
CRBU2WU10-□D**



CRBU2WU15, 20, 30-□D
Figures below show size 20 actuators.



- CRB2
- CRBU2
- CRB1
- MSU
- CRJ
- CRA1
- CRQ2
- MSQ
- MSZ
- CRQ2X
- MSQX
- MRQ

* Figures above show the intermediate rotation position when A or B port is pressurized. (mm)

Model	A	B	C	D	E (g6)	F (h9)	G	H	K	L	M	N	R	S1	S2	T	U	V	W	X	Y
CRBU2WU15-□D	34	25	21.2	18	5 ^{-0.004} _{-0.012}	12 ⁰ _{-0.043}	1.5	15.5	10	0.5	10.5	10.5	M5 x 0.8	3.5	M3 x 0.5	21	3	29	36	48	3.2
CRBU2WU20-□D	42	34.5	25	20	6 ^{-0.004} _{-0.012}	14 ⁰ _{-0.043}	1.5	17	10	0.5	11.5	11	M5 x 0.8	4.5	M4 x 0.7	26	4	36	44	59	4
CRBU2WU30-□D	50	47.5	29	22	8 ^{-0.005} _{-0.014}	16 ⁰ _{-0.043}	2	17.5	12	1	12	13	M5 x 0.8	5.5	M5 x 0.8	29	4.5	42	52	69	4.5

□D

Series CRBU2WU

Dimensions: 40 (With angle adjuster)

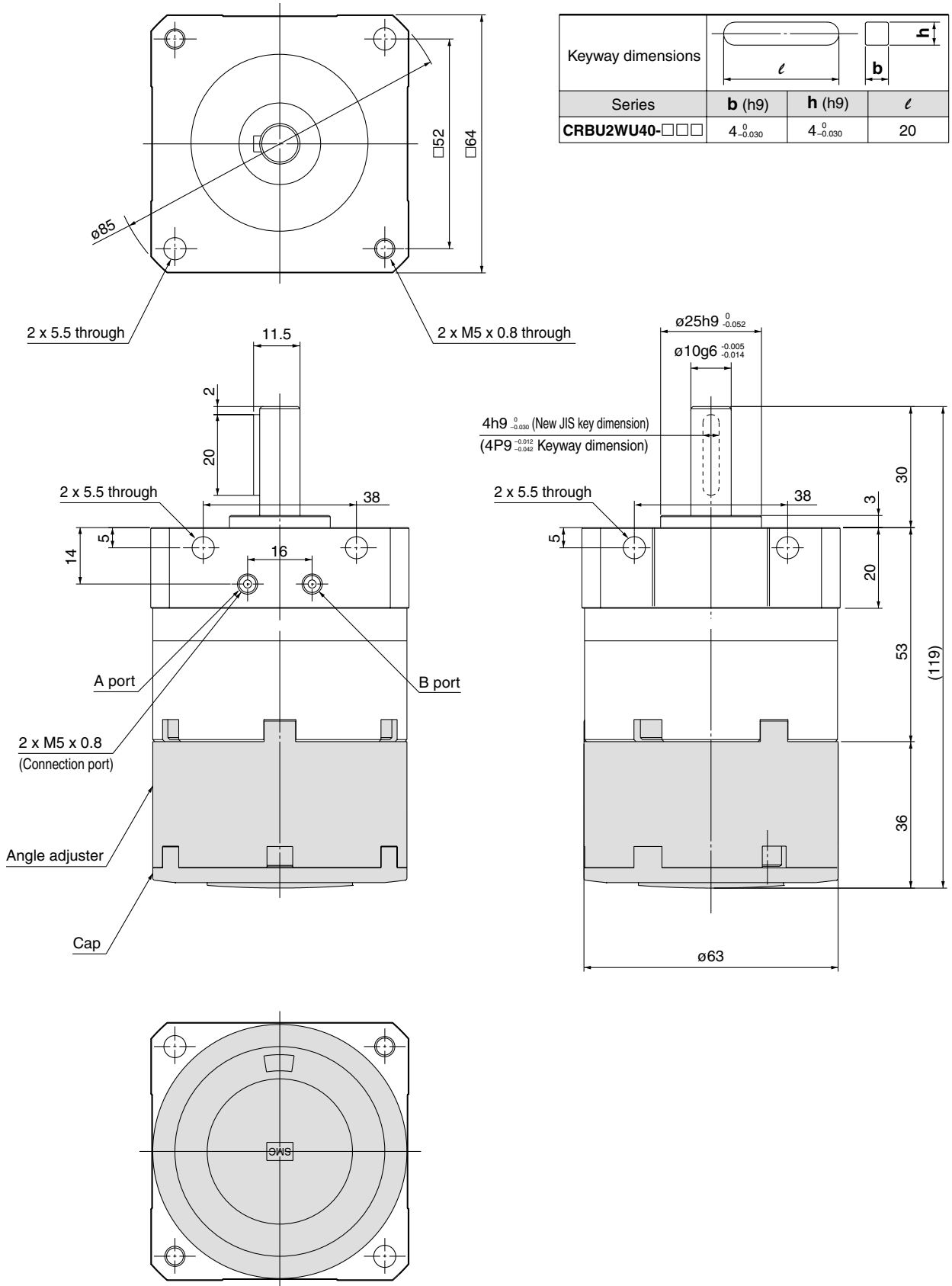
Single vane type/Double vane type
CRBU2WU40-□S/D

● **For single vane type:**

Figures show actuators for 90° and 180° when the B port is pressurized.

● **For double vane type:**

Figures show the intermediate rotation position when the A or B port is pressurized.

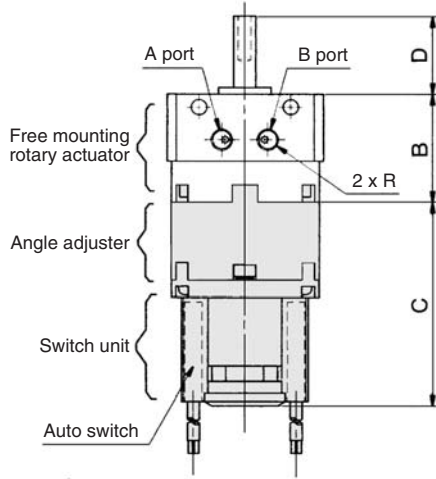


Rotary Actuator with Angle Adjuster Free Mount Type *Series CDRBU2WU*

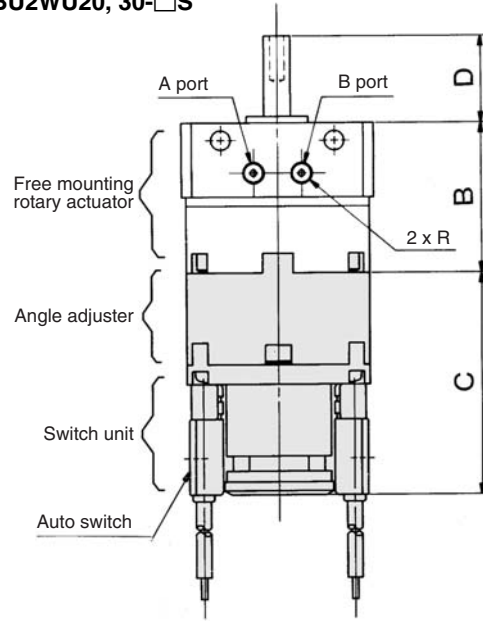
Dimensions: 10, 15, 20, 30 (With angle adjuster and auto switch unit)

Single vane type

CDRBU2WU10, 15-□S



CDRBU2WU20, 30-□S



(mm)

Model	B	C	D	R
CDRBU2WU10-□S	22	45.5	14	M5 x 0.8
CDRBU2WU15-□S	25	47	18	M5 x 0.8
CDRBU2WU20-□S	34.5	51	20	M5 x 0.8
CDRBU2WU30-□S	47.5	55.5	22	M5 x 0.8



* Following figures show actuators for 90° and 180° when A port is pressurized.
 Note) • For rotary actuators with angle adjuster and auto switch unit, connection ports are side ports only.
 • The above exterior view drawings illustrate the rotary actuator equipped with one right-hand and one left-hand switches.

CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

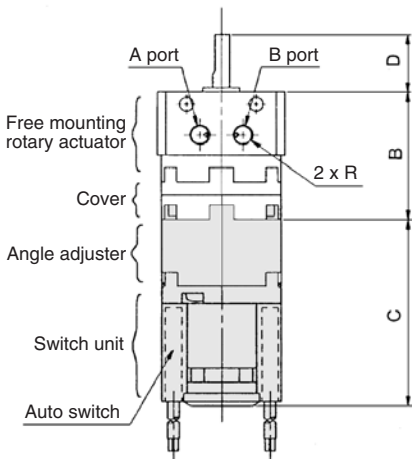
CRQ2X

MSQX

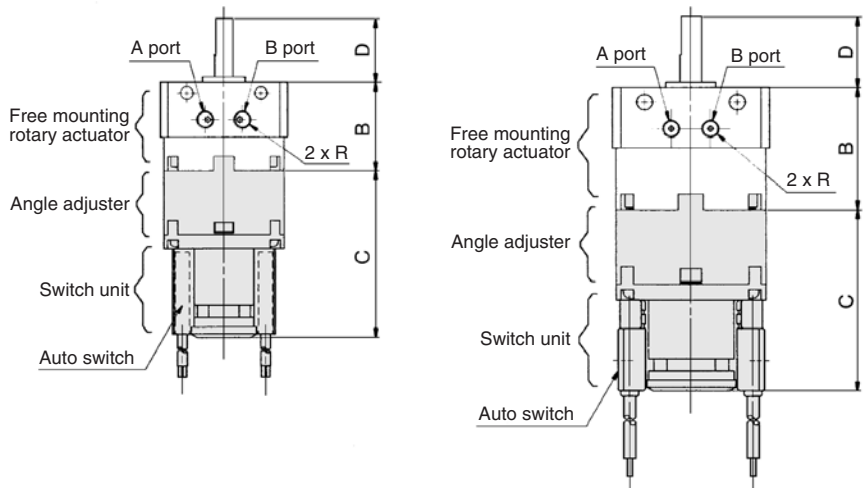
MRQ

Double vane type

CDRBU2WU10, 15-□D



CDRBU2WU20, 30-□D



(mm)

Model	B	C	D	R
CDRBU2WU10-□D	31	45.5	14	M5 x 0.8
CDRBU2WU15-□D	25	47	18	M5 x 0.8
CDRBU2WU20-□D	34.5	51	20	M5 x 0.8
CDRBU2WU30-□D	47.5	55.5	22	M5 x 0.8



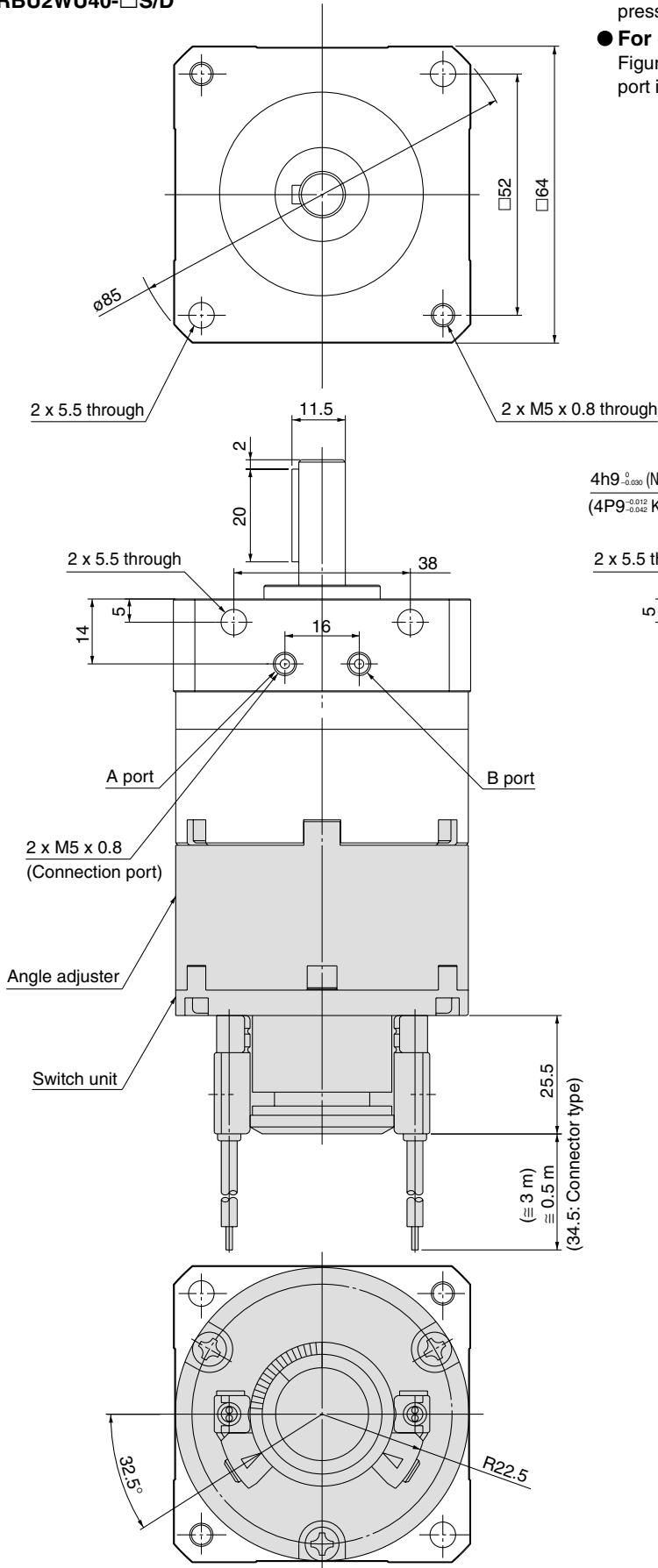
* Figures above show the intermediate rotation position when A or B port is pressurized.
 Note) • For rotary actuators with angle adjuster and auto switch unit, connection ports are side ports only.
 • The above exterior view drawings illustrate the rotary actuator equipped with one right-hand and one left-hand switches.

D-□

Series CDRBU2WU

Dimensions: 40 (With angle adjuster and auto switch unit)

Single vane type/Double vane type CDRBU2WU40-□S/D



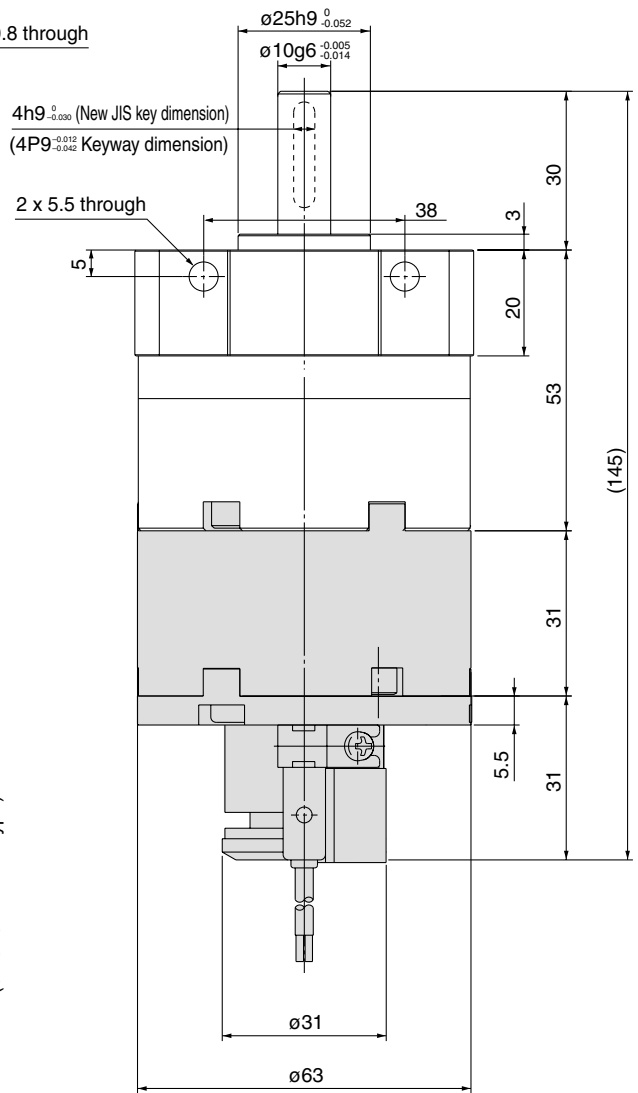
● For single vane type:

Figures show actuators for 90° and 180° when the B port is pressurized.

● For double vane type:

Figures show the intermediate rotation position when the A or B port is pressurized.

Series	Keyway dimensions		
	b (h9)	h (h9)	l
CDRBU2WU40-□□□	4 ⁰ _{-0.030}	4 ⁰ _{-0.030}	20



Series CRBU2 (Size: 10, 15, 20, 30, 40)

Simple Specials:

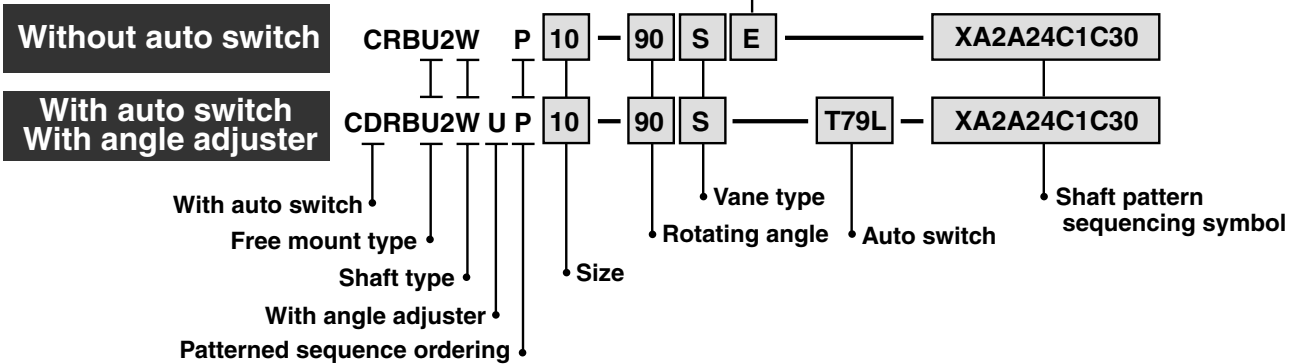
-XA1 to -XA24: Shaft Pattern Sequencing I

Shaft shape pattern is dealt with simple made-to-order system. (Refer to front matter 33). Please contact SMC for a specification sheet when placing an order.

Shaft Pattern Sequencing I

-XA1 to XA24

Applicable shaft type: W (Standard)



Shaft Pattern Sequencing Symbol

● Axial: Top (Long shaft side)

Symbol	Description	Applicable size				
		10	15	20	30	40
XA 1	Shaft-end female thread		●	●	●	
XA 3	Shaft-end male thread	●	●	●	●	
XA 5	Stepped round shaft	●	●	●	●	
XA 7	Stepped round shaft with male thread	●	●	●	●	
XA 9	Modified length of standard chamfer	●	●	●	●	
XA11	Two-sided chamfer	●			●	
XA14*	Shaft through-hole + Shaft-end female thread		●	●	●	●
XA17	Shortened shaft	●	●	●	●	
XA21	Stepped round shaft with double-sided chamfer	●	●	●	●	
XA23	Right-angle chamfer	●	●	●	●	
XA24	Double key					●

* These specifications are not available for rotary actuators with auto switch unit and angle adjuster.

● Axial: Bottom (Short shaft side)

Symbol	Description	Applicable size				
		10	15	20	30	40
XA 2*	Shaft-end female thread		●	●	●	●
XA 4*	Shaft-end male thread	●	●	●	●	●
XA 6*	Stepped round shaft	●	●	●	●	●
XA 8*	Stepped round shaft with male thread	●	●	●	●	●
XA10*	Modified length of standard chamfer	●	●	●	●	●
XA12*	Two-sided chamfer	●	●	●	●	●
XA15*	Shaft through-hole + Shaft-end female thread		●	●	●	●
XA18*	Shortened shaft	●	●	●	●	●
XA22*	Stepped round shaft with double-sided chamfer	●	●	●	●	●

● Double Shaft

Symbol	Description	Applicable size				
		10	15	20	30	40
XA13*	Shaft through-hole		●	●	●	●
XA16*	Shaft through-hole + Double shaft-end female thread		●	●	●	●
XA19*	Shortened shaft	●	●	●	●	
XA20*	Reversed shaft	●	●	●	●	●

CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X

MSQX

MRQ

D-□

Series CRBU2

Combination

XA□ Combination

Symbol	Combination																						
XA 1	XA1																						
XA 2	●	XA2																					
XA 3	—	●	XA3																				
XA 4	●	—	●	XA4																			
XA 5	—	●	—	●	XA5																		
XA 6	●	—	●	—	●	XA6																	
XA 7	—	●	—	●	—	●	XA7																
XA 8	●	—	●	—	●	—	●	XA8															
XA 9	—	●	—	●	—	●	—	●	XA9														
XA10	●	—	●	—	●	—	●	—	●	XA10													
XA11	—	●	—	●	—	●	—	●	—	●	XA11												
XA12	●	—	●	—	●	—	●	—	●	—	●	XA12											
XA13	—	—	—	—	—	—	—	—	●	●	—	—	XA13										
XA14	—	—	—	—	—	—	—	—	●	●	—	—	—	XA14									
XA15	—	—	—	—	—	—	—	—	●	●	—	—	—	—	XA15								
XA16	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	XA16							
XA17	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	XA17						
XA18	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	XA18					
XA19	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
XA20	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
XA21	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—
XA22	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●
XA23	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—
XA24	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—	●	—

A combination of up to two XA□s are available.
Example: -XA2A24

XA□, XC□ Combination

Combination other than -XA□, such as Made to Order (-XC□), is also available.
Refer to pages 113 and 114 for details of made-to-order specifications.

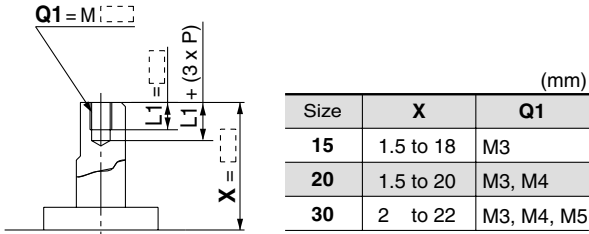
Symbol	Description	Applicable size	Combination
			XA1 to XA24
XC 1 *	Add connection port location	10, 15, 20, 30, 40	●
XC 2 *	Change threaded holes to through-holes	15, 20, 30, 40	●
XC 3 *	Change the screw position	10, 15, 20, 30, 40	●
XC 4 *	Change rotation range		●
XC 5 *	Change rotation range between 0 and 200°		●
XC 6 *	Change rotation range between 0 and 110°		●
XC 7 *	Reversed shaft		—
XC30	Fluorine grease		●

* These specifications are not available for rotary actuators with auto switch unit and angle adjuster.
A total of four XA□ and XC□ combinations is available.
Example: -XA2A24C1C30
-XA2C1C4C30

Axial: Top (Long shaft side)

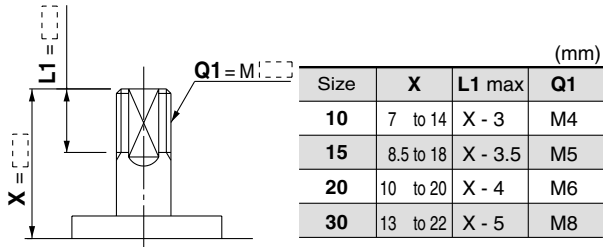
Symbol: A1 The long shaft can be further shortened by machining female threads into it.

- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Not available for size 10.
 - The maximum dimension L1 is, as a rule, twice the thread size. (Example) For M3: L1 = 6 mm
 - Applicable shaft type: W



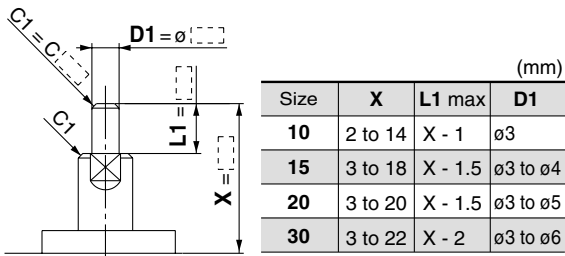
Symbol: A3 The long shaft can be further shortened by machining male threads into it.

- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Applicable shaft type: W



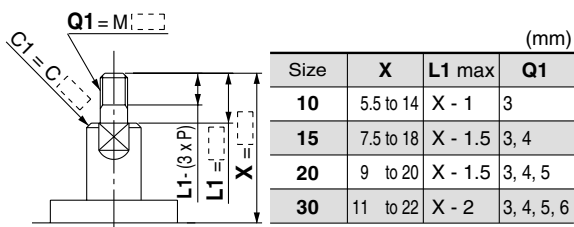
Symbol: A5 The long shaft can be further shortened by machining it into a stepped round shaft.

- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker. (If not specifying dimension C1, indicate "*" instead.)



Symbol: A7 The long shaft can be further shortened by machining it into a stepped round shaft with male threads.

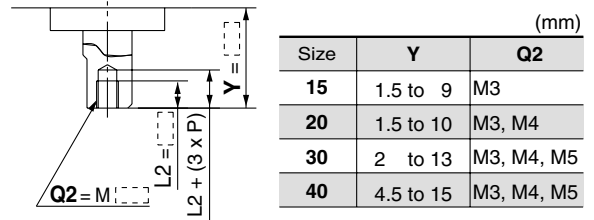
- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker. (If not specifying dimension C1, indicate "*" instead.)



Axial: Bottom (Short shaft side)

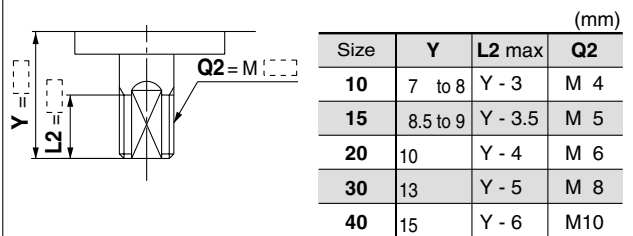
Symbol: A2 The short shaft can be further shortened by machining female threads into it.

- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Not available for size 10.
 - The maximum dimension L2 is, as a rule, twice the thread size. (Example) For M3: L2 = 6 mm
 - Applicable shaft type: W



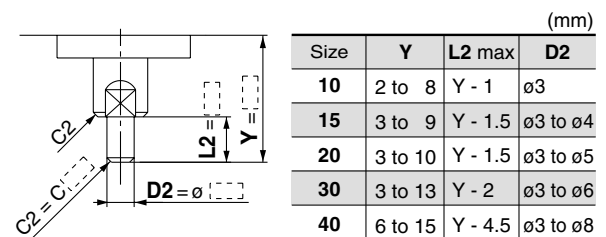
Symbol: A4 The short shaft can be further shortened by machining male threads into it.

- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Applicable shaft type: W



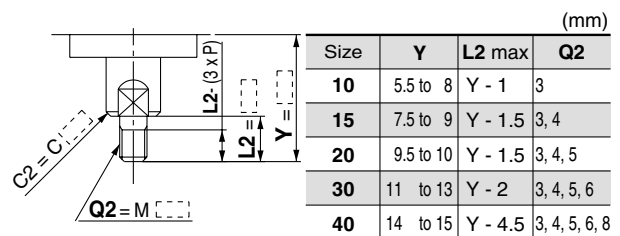
Symbol: A6 The short shaft can be further shortened by machining it into a stepped round shaft.

- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker. (If not specifying dimension C2, indicate "*" instead.)



Symbol: A8 The short shaft can be further shortened by machining it into a stepped round shaft with male threads.

- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker. (If not specifying dimension C2, indicate "*" instead.)



CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X
MSQX

MRQ

D-□

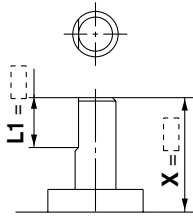
Series CRBU2

Axial: Top (Long shaft side)

Symbol: A9 The long shaft can be further shortened by changing the length of the standard chamfer on the long shaft side.

(If shortening the shaft is not required, indicate "*" for dimension X.)

- Applicable shaft type: W

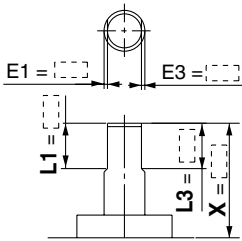


Size	X	L1
10	3 to 14	9 - (14 - X) to (X - 1)
15	5.5 to 18	10 - (18 - X) to (X - 1.5)
20	7 to 20	10 - (20 - X) to (X - 1.5)
30	7 to 22	10 - (22 - X) to (X - 1.5)

Symbol: A11 The long shaft can be further shortened by machining a double-sided chamfer onto it.

(If altering the standard chamfer and shortening the shaft are not required, indicate "*" for both the L1 and X dimensions.)

- Since L1 is a standard chamfer, dimension E1 is 0.5 mm or more.
- Applicable shaft type: W

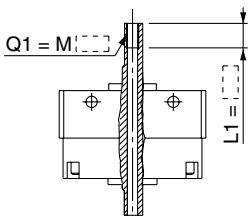


Size	X	L1	L3 max
10	3 to 14	9 - (14 - X) to (X - 1)	X - 1
15	3 to 18	10 - (18 - X) to (X - 1.5)	X - 1.5
20	3 to 20	10 - (20 - Xs) to (X - 1.5)	X - 1.5
30	5 to 22	12 - (22 - X) to (X - 2)	X - 2

Symbol: A14 Applicable to single vane type only

A special end is machined onto the long shaft, and a through-hole is drilled into it. Female threads are machined into the through-hole, whose diameter is equivalent to the pilot hole diameter.

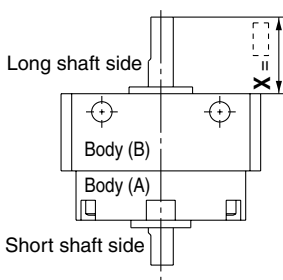
- Not available for size 10.
- The maximum dimension L1 is, as a rule, twice the thread size. (Example) for M3: L1 max. = 6 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



Thread	Size	15	20	30	40
M3 x 0.5		ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7		—	ø3.3	ø3.3	—
M5 x 0.8		—	—	ø4.2	—

Symbol: A17 Shorten the long shaft.

- Applicable shaft type: W



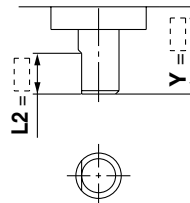
Size	X
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	18 to 30

Axial: Bottom (Short shaft side)

Symbol: A10 The short shaft can be further shortened by changing the length of the standard chamfer.

(If shortening the shaft is not required, indicate "*" for dimension Y.)

- Applicable shaft type: W

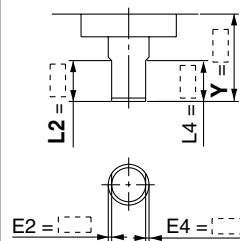


Size	Y	L2
10	3 to 8	5 - (8 - Y) to (Y - 1)
15	3 to 9	6 - (9 - Y) to (Y - 1.5)
20	3 to 10	7 - (10 - Y) to (Y - 1.5)
30	5 to 13	8 - (13 - Y) to (Y - 2)
40	7 to 15	9 - (15 - Y) to (Y - 4.5)

Symbol: A12 The short shaft can be further shortened by machining a double-sided chamfer onto it.

(If altering the standard chamfer and shortening the shaft are not required, indicate "*" for both the L2 and Y dimensions.)

- Since L2 is a standard chamfer, dimension E2 is 0.5 mm or more, and 1 mm or more with shaft bore sizes of ø30 or ø40.
- Applicable shaft type: W

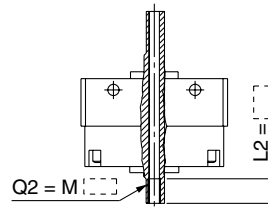


Size	Y	L2	L2 max
10	3 to 8	5 - (8 - Y) to (Y - 1)	Y - 1
15	3 to 9	6 - (9 - Y) to (Y - 1.5)	Y - 1.5
20	3 to 10	7 - (10 - Y) to (Y - 1.5)	Y - 1.5
30	5 to 13	8 - (13 - Y) to (Y - 2)	Y - 2
40	7 to 15	9 - (15 - Y) to (Y - 4.5)	Y - 4.5

Symbol: A15 Applicable to single vane type only

A special end is machined onto the short shaft, and a through-hole is drilled into it. Female threads are machined into the through-hole, whose diameter is equivalent to the pilot hole diameter.

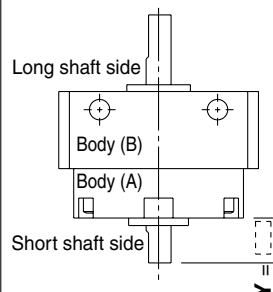
- Not available for size 10.
- The maximum dimension L2 is, as a rule, twice the thread size. (Example) for M4: L2 max. = 8 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



Thread	Size	15	20	30	40
M3 x 0.5		ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7		—	ø3.3	ø3.3	—
M5 x 0.8		—	—	ø4.2	—

Symbol: A18 Shorten the short shaft.

- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W

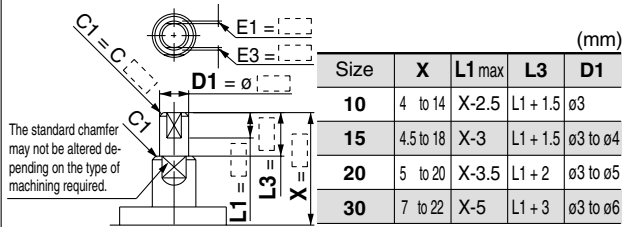


Size	Y
10	1 to 8
15	1.5 to 9
20	1.5 to 10
30	2 to 13
40	4.5 to 15

Axial: Top (Long shaft side)

Symbol: A21 The long shaft can be further shortened by machining it into a stepped round shaft with a double-sided chamfer.

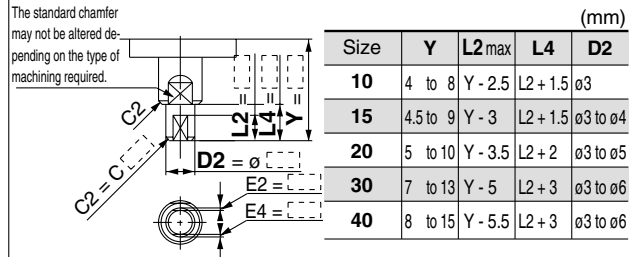
- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker. (If not specifying dimension C1, indicate "*" instead.)



Axial: Bottom (Short shaft side)

Symbol: A22 The short shaft can be further shortened by machining it into a stepped round shaft with a double-sided chamfer.

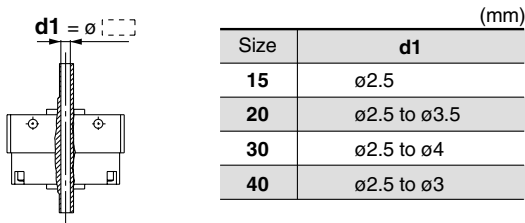
- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker. (If not specifying dimension C2, indicate "*" instead.)



Double Shaft

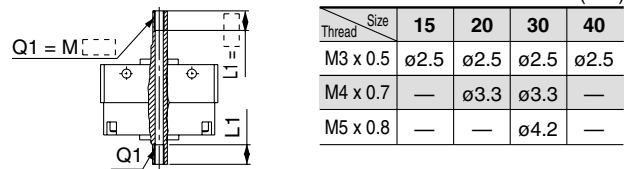
Symbol: A13 Applicable to single vane type only

- Shaft with through-hole
- Not available for size 10.
 - Minimum machining diameter for d1 is 0.1 mm.
 - A parallel key is used on the long shaft for size 40.
 - Applicable shaft type: W
 - Equal dimensions are indicated by the same marker.



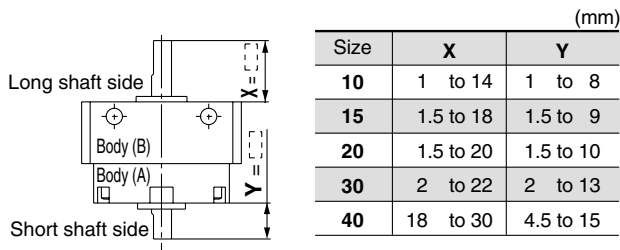
Symbol: A16 Applicable to single vane type only

- A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.
- Not available for size 10.
 - The maximum dimension L1 is, as a rule, twice the thread size. (Example) for M5: L1 max = 10 mm
 - A parallel key is used on the long shaft for size 40.
 - Applicable shaft type: W
 - Equal dimensions are indicated by the same marker.



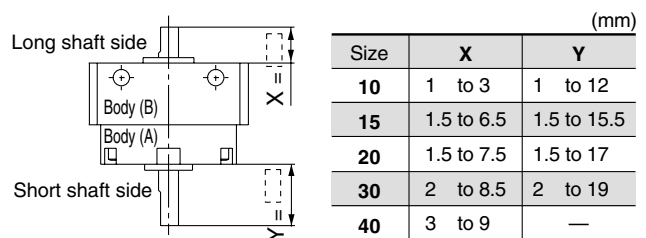
Symbol: A19 Both the long shaft and short shaft are shortened.

- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



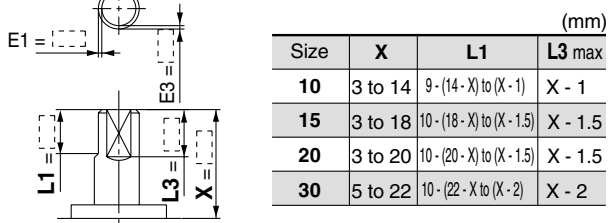
Symbol: A20 The rotation axis is reversed.

- (The long shaft and short shaft are shortened.)
- A parallel key is used on the long shaft for size 40.
 - Applicable shaft type: W



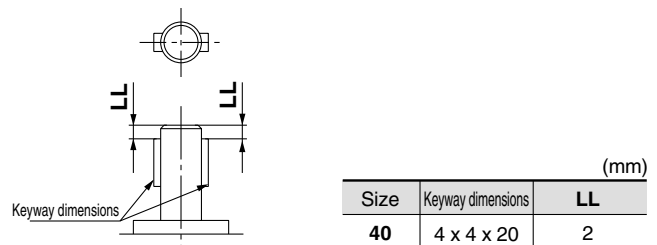
Symbol: A23 The long shaft can be further shortened by machining right-angle double-sided chamfer onto it.

- (If altering the standard chamfer and shortening the shaft are not required, indicate "*" for both the L1 and X dimensions.)
- Since L1 is a standard chamfer, dimension E1 is 0.5 mm or more, and 1 mm or more with a shaft bore sizes of ø30 or ø40.
 - Applicable shaft type: W



Symbol: A24 Double key

- Keys and keyways are machined at 180° from the standard position.
- Applicable shaft type: W
 - Equal dimensions are indicated by the same marker.



CRB2

CRBU2

CRB1

MSU

CRJ

CRA1

CRQ2

MSQ

MSZ

CRQ2X

MSQX

MRQ

D-□

Series CRBU2 (Size: 10, 15, 20, 30, 40)

Simple Specials:

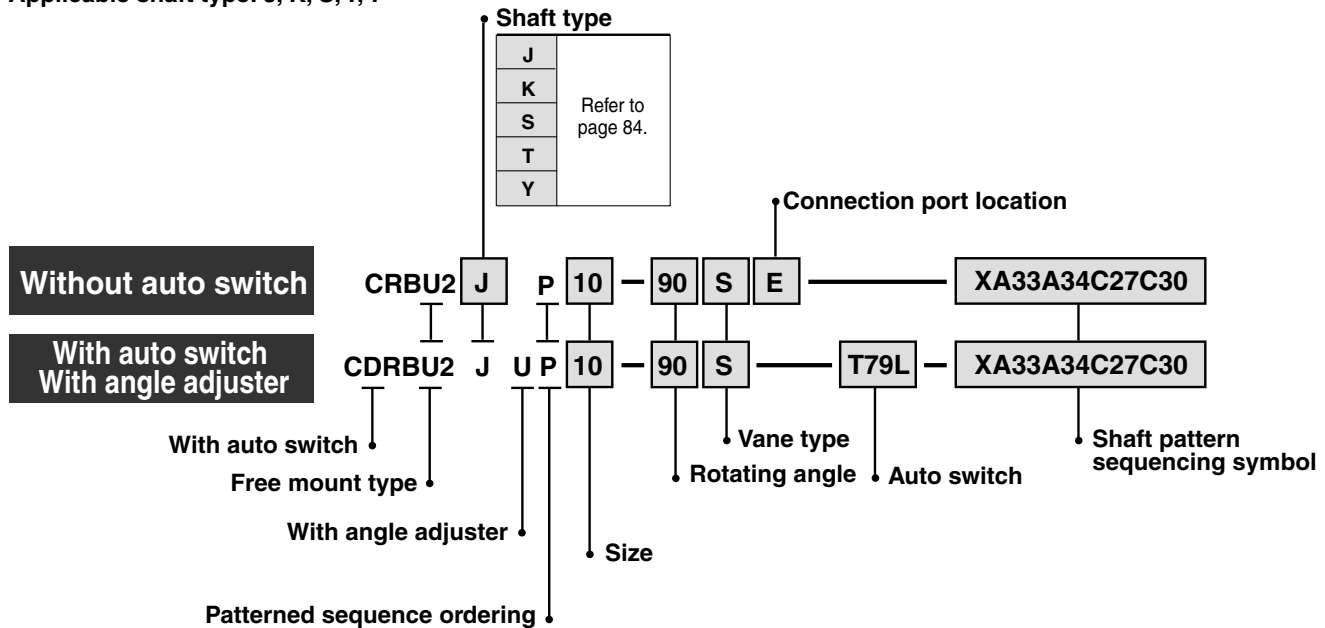
-XA31 to -XA58: Shaft Pattern Sequencing II

Shaft shape pattern is dealt with simple made-to-order system (Refer to front matter 33). Please contact SMC for a specification sheet when placing an order.

Shaft Pattern Sequencing II

-XA31 to XA58

Applicable shaft type: J, K, S, T, Y



Shaft Pattern Sequencing Symbol

● Axial: Top (Long shaft side)

Symbol	Description	Shaft type	Applicable size				
			10	15	20	30	40
XA31	Shaft-end female thread	S, Y		●	●	●	
XA33	Shaft-end female thread	J, K, T		●	●	●	●
XA37	Stepped round shaft	J, K, T	●	●	●	●	●
XA45	Middle-cut chamfer	J, K, T	●	●	●	●	●
XA47	Machined keyway	J, K, T			●	●	
XA48	Change of long shaft length	S, Y	●	●	●	●	●
XA51	Change of long shaft length	J, K, T	●	●	●	●	●

● Axial: Bottom (Short shaft side)

Symbol	Description	Shaft type	Applicable size				
			10	15	20	30	40
XA32	Shaft-end female thread	S, Y		●	●	●	
XA34	Shaft-end female thread	J, K, T		●	●	●	●
XA38	Stepped round shaft	K	●	●	●	●	●
XA46	Middle-cut chamfer	K	●	●	●	●	●
XA49	Change of short shaft length	Y	●	●	●	●	●
XA52	Change of short shaft length	K	●	●	●	●	●
XA55	Change of short shaft length	J	●	●	●	●	●

● Double Shaft

Symbol	Description	Shaft type	Applicable size				
			10	15	20	30	40
XA39*	Shaft through-hole	S, Y		●	●	●	●
XA40*	Shaft through-hole	K, T		●	●	●	●
XA41*	Shaft through-hole	J		●	●	●	●
XA42*	Shaft through-hole + Shaft-end female thread	S, Y		●	●	●	●
XA43*	Shaft through-hole + Shaft-end female thread	K, T		●	●	●	●
XA44*	Shaft through-hole + Shaft-end female thread	J		●	●	●	●
XA50*	Change of double shaft length	Y	●	●	●	●	●
XA53*	Change of double shaft length	K	●	●	●	●	●
XA57*	Change of double shaft length	J	●	●	●	●	●
XA58*	Reversed shaft, Change of double shaft length	J	●	●	●	●	●

* These specifications are not available for rotary actuators with auto switch unit and angle adjuster.

Combination

XA□ Combination

Symbol	Description	Axial direction		Applicable shaft type					Combination														
		Up	Down	J	K	S	T	Y															
XA31	Shaft-end female thread	●				●		●	XA31	* Corresponding shafts type available for combination.													
XA32	Shaft-end female thread		●			●		●	XA32														
XA33	Shaft-end female thread	●		●	●	●			XA33														
XA34	Shaft-end female thread		●	●	●	●			●	XA34													
XA37	Stepped round shaft	●		●	●	●			●	XA37													
XA38	Stepped round shaft		●	●					K*	K*	XA38												
XA39	Shaft through-hole	●	●			●						XA39											
XA40	Shaft through-hole	●	●			●						XA40											
XA41	Shaft through-hole	●	●	●								XA41											
XA42	Shaft through-hole + Shaft-end female thread	●	●			●		●				XA42											
XA43	Shaft through-hole + Shaft-end female thread	●	●			●		●				XA43											
XA44	Shaft through-hole + Shaft-end female thread	●	●	●								XA44											
XA45	Middle-cut chamfer	●		●	●	●						XA45											
XA46	Middle-cut chamfer		●	●	●							XA46											
XA47	Machined keyway	●		●	●	●						XA47											
XA48	Change of long shaft length	●				●		●					●	XA48									
XA49	Change of short shaft length		●					●	Y*				Y*	XA49									
XA50	Change of double shaft length	●	●					●					Y*	●	XA50								
XA51	Change of long shaft length	●		●	●	●							K, T*	J*	●	XA51							
XA52	Change of short shaft length		●	●	●								K*	K*	K*	K*	●	XA52					
XA53	Change of double shaft length	●	●	●									K*	K*	K*	●	XA53						
XA55	Change of short shaft length	●	●	●									J*	J*	J*	J*	●	XA55					
XA57	Change of double shaft length	●	●	●					J*				J*	J*	J*	J*	●	XA57					
XA58	Reversed shaft, Change of double shaft length	●	●	●									J*	J*	J*	J*	J*	J*					

A combination of up to two XA□s are available.
 Example: XA31A32

- CRB2
- CRBU2
- CRB1
- MSU
- CRJ
- CRA1
- CRQ2
- MSQ
- MSZ
- CRQ2X
- MSQX
- MRQ

XA□, XC□ Combination

Combination other than XA□, such as Made to Order (XC□), is also available.
 Refer to pages 113 and 114 for details of made-to-order specifications.

Symbol	Description	Applicable size	Combination XA31 to XA47
XC 1*	Add connection port location	10, 15, 20, 30, 40	●
XC 2*	Change threaded hole to through-hole	15, 20, 30, 40	●
XC 3*	Change the screw position	10, 15, 20, 30, 40	●
XC 4	Change rotation range		●
XC 5*	Change rotation range between 0 and 200°		●
XC 6*	Change rotation range between 0 and 110°		●
XC 7*	Reversed shaft		—
XC30	Fluorine grease		●



* These specifications are not available for rotary actuators with auto switch unit and angle adjuster.
 A total of four XA□ and XC□ combinations is available.
 Example: XA33A34C5C30

D-□

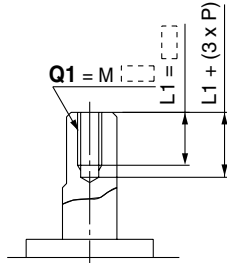
Series CRBU2

Axial: Top (Long shaft side)

Symbol: A31

Machine female threads into the long shaft.

- The maximum dimension L1 is, as a rule, twice the thread size. (Example) For M3: L1 = 6 mm
- Applicable shaft types: S, Y

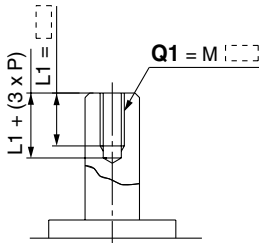


Size	Q1 (mm)	
	S	Y
10	Not available	
15	M3	
20	M3, M4	
30	M3, M4, M5	

Symbol: A33

Machine female threads into the long shaft.

- The maximum dimension L1 is, as a rule, twice the thread size. (Example) For M3: L1 = 6 mm
- Applicable shaft types: J, K, T

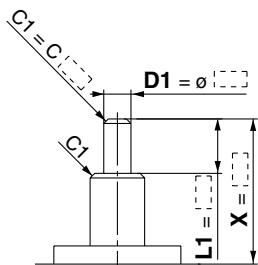


Size	Q1 (mm)		
	J	K	T
10	Not available		
15	M3		
20	M3, M4		
30	M3, M4, M5		
40	M3, M4, M5		

Symbol: A37

The long shaft can be further shortened by machining it into a stepped round shaft.

- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Applicable shaft types: J, K, T
- Equal dimensions are indicated by the same marker. (If not specifying dimension C1, indicate "*" instead.)

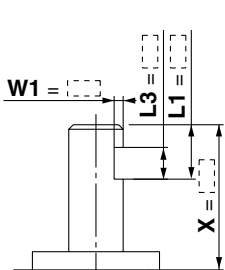


Size	X (mm)			
	X	L1 max	D1	
10	2 to 14	X - 1	ø3 to ø3.9	
15	3 to 18	X - 1.5	ø3 to ø4.9	
20	3 to 20	X - 1.5	ø3 to ø5.9	
30	3 to 22	X - 2	ø3 to ø7.9	
40	4 to 30	X - 3	ø3 to ø9.9	

Symbol: A45

The long shaft can be further shortened by machining a middle-cut chamfer into it. (The position of the chamfer is same as the standard one.)

- (If shortening the shaft is not required, indicate "*" for dimension X.)
- Applicable shaft types: J, K, T



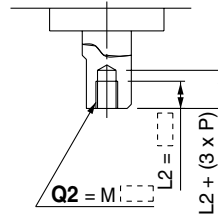
Size	X (mm)		W1 (mm)		L1 max (mm)		L3 max (mm)	
	J	T	J	T	J	T	J	T
10	6.5 to 14		0.5 to 2		X - 3		L1 - 1	
15	8 to 18		0.5 to 2.5		X - 4		L1 - 1	
20	9 to 20		0.5 to 3		X - 4.5		L1 - 1	
30	11.5 to 22		0.5 to 4		X - 5		L1 - 2	
40	15.5 to 30		0.5 to 5		X - 5.5		L1 - 2	

Axial: Bottom (Short shaft side)

Symbol: A32

Machine female threads into the short shaft.

- The maximum dimension L2 is, as a rule, twice the thread size. (Example) For M4: L2 = 8 mm
- However, for M5 with S shaft, the maximum dimension L2 is 1.5 times the thread size.
- Applicable shaft types: S, Y

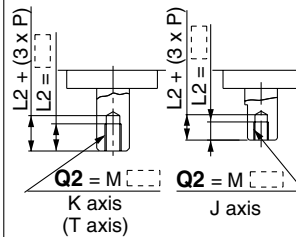


Size	Q2 (mm)	
	S	Y
10	Not available	
15	M3	
20	M3, M4	
30	M3, M4, M5	

Symbol: A34

Machine female threads into the short shaft.

- The maximum dimension L2 is, as a rule, twice the thread size. (Example) For M3: L2 = 6 mm
- However, for M5 with T shaft, the maximum dimension L2 is 1.5 times the thread size.
- Applicable shaft types: J, K, T

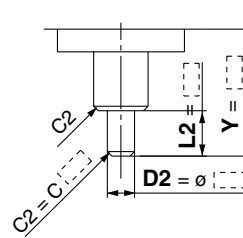


Size	Q2 (mm)		
	J	K	T
10	Not available		
15	M3		
20	M3, M4		
30	M3, M4, M5		
40	M3, M4, M5		

Symbol: A38

The short shaft can be further shortened by machining it into a stepped round shaft.

- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Applicable shaft type: K
- Equal dimensions are indicated by the same marker. (If not specifying dimension C2, indicate "*" instead.)

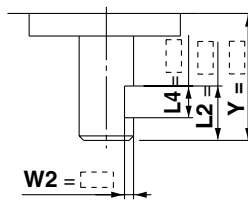


Size	Y (mm)			
	Y	L2 max	D2	
10	2 to 14	Y - 1	ø3 to ø3.9	
15	3 to 18	Y - 1.5	ø3 to ø4.9	
20	3 to 20	Y - 1.5	ø3 to ø5.9	
30	6 to 22	Y - 2	ø3 to ø7.9	
40	6 to 30	Y - 4.5	ø5 to ø9.9	

Symbol: A46

The short shaft can be further shortened by machining a middle-cut chamfer into it. (The position of the chamfer is same as the standard one.)

- (If shortening the shaft is not required, indicate "*" for dimension Y.)
- Applicable shaft type: K

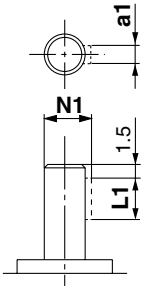


Size	Y (mm)		L2 max (mm)		L4 max (mm)	
	Y		Y - 1		L2 - 1	
10	4.5 to 14		0.5 to 2		Y - 1	L2 - 1
15	5.5 to 18		0.5 to 2.5		Y - 1.5	L2 - 1
20	6 to 20		0.5 to 3		Y - 1.5	L2 - 1
30	8.5 to 22		0.5 to 4		Y - 2	L2 - 2
40	13.5 to 30		0.5 to 5		Y - 4.5	L2 - 2

Axial: Top (Long shaft side)

Symbol: A47 Machine a keyway into the long shaft. (The position of the keyway is the same as the standard one.) The key must be ordered separately.

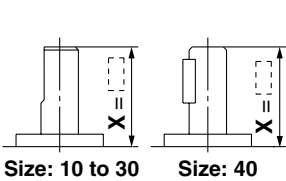
- Applicable shaft types: J, K, T



Size	a1	L1	N1
20	$2h_{-0.025}^0$	10	6.8
30	$3h_{-0.025}^0$	14	9.2

Symbol: A48 Shorten the long shaft.

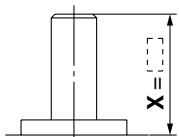
- Applicable shaft types: S, Y



Size	X
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	18 to 30

Symbol: A51 Shorten the long shaft.

- Applicable shaft types: J, K, T

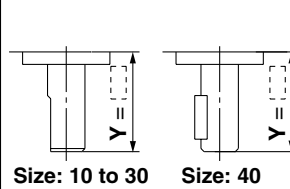


Size	X
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	3 to 30

Axial: Bottom (Short shaft side)

Symbol: A49 Shorten the short shaft.

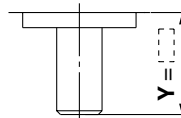
- Applicable shaft types: Y



Size	Y
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	18 to 30

Symbol: A52 Shorten the short shaft.

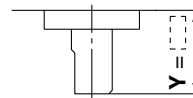
- Applicable shaft types: K



Size	Y
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	4.5 to 30

Symbol: A55 Shorten the short shaft.

- Applicable shaft types: J



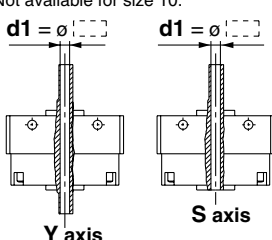
Size	Y
10	1 to 8
15	1.5 to 9
20	1.5 to 10
30	2 to 13
40	4.5 to 15

Double Shaft

Symbol: A39 Applicable to single vane type only

Shaft with through-hole (Additional machining of S, Y shaft)

- Applicable shaft types: S, Y
- A parallel key is used on the long shaft for size 40.
- Equal dimensions are indicated by the same marker.
- Minimum machining diameter for d1 is 0.1 mm.
- Not available for size 10.

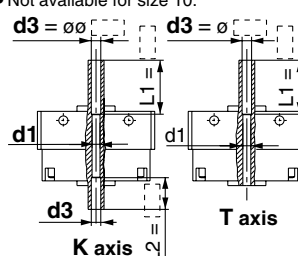


Size	S	Y
	d1	
15	ø2.5	
20	ø2.5 to ø3.5	
30	ø2.5 to ø4	
40	ø2.5 to ø5	

Symbol: A40 Applicable to single vane type only

Shaft with through-hole (Additional machining of K, T shaft)

- Applicable shaft types: K, T
- Equal dimensions are indicated by the same marker.
- Not available for size 10.
- d1 = ø2.5, L1 = 18 (max.) for size 15 ; minimum machining diameter for d1 is 0.1 mm.
- d1 = d3 for sizes 20 to 40.



Size	K	T	K	T
	d1		d3	
15	ø2.5		ø2.5 to ø3	
20	—		ø2.5 to ø4	
30	—		ø2.5 to ø4.5	
40	—		ø2.5 to ø5	

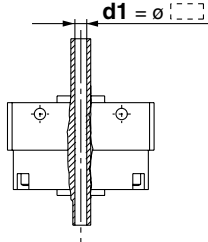
Double Shaft

Symbol: A41

Applicable to single vane type only

Shaft with through-hole

- Not available for size 10.
- Applicable shaft type: J
- Equal dimensions are indicated by the same marker.



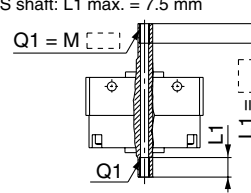
Size	d1 (mm)
15	ø2.5
20	ø2.5 to ø3.5
30	ø2.5 to ø4
40	ø2.5 to ø4.5

Symbol: A42

Applicable to single vane type only

A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10.
- The maximum dimension L2 is, as a rule, twice the thread size. (Example) For M5: L1 max. = 10 mm. However, for M5 on the short shaft of S shaft: L1 max. = 7.5 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft types: S, Y
- Equal dimensions are indicated by the same marker.



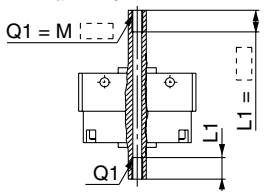
Size	Shaft type			
	15	20	30	40
Thread	S Y	S Y	S Y	S Y
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	—
M5 x 0.8	—	—	ø4.2	—

Symbol: A43

Applicable to single vane type only

A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10.
- The maximum dimension L1 is, as a rule, twice the thread size. (Example) For M5: L1 max. = 10 mm. However, for M5 on the short shaft of T shaft: L1 max. = 7.5 mm
- Applicable shaft types: K, T
- Equal dimensions are indicated by the same marker.



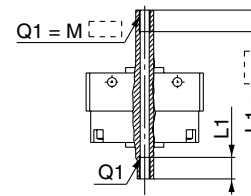
Size	Shaft type			
	15	20	30	40
Thread	K T	K T	K T	K T
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	ø3.3
M5 x 0.8	—	—	ø4.2	ø4.2

Symbol: A44

Applicable to single vane type only

A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10.
- The maximum dimension L1 is, as a rule, twice the thread size. (Example) For M5: L1 max. = 10 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: J
- Equal dimensions are indicated by the same marker.

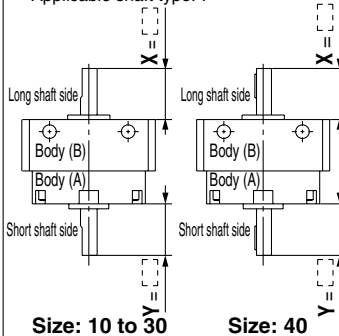


Size	Shaft type			
	15	20	30	40
Thread	S Y	S Y	S Y	S Y
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	ø3.3
M5 x 0.8	—	—	ø4.2	ø4.2

Symbol: A50

Shorten both long and short shafts.

- Applicable shaft type: Y

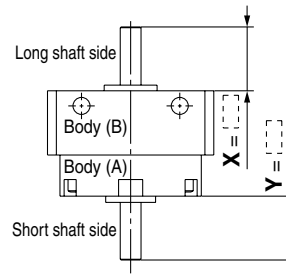


Size	X (mm)	Y (mm)
10	1 to 14	1 to 14
15	1.5 to 18	1.5 to 18
20	1.5 to 20	1.5 to 20
30	2 to 22	2 to 22
40	18 to 30	18 to 30

Symbol: A53

Shorten both long and short shafts.

- Applicable shaft type: K

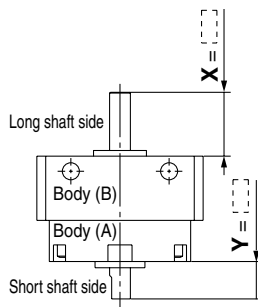


Size	X (mm)	Y (mm)
10	1 to 14	1 to 14
15	1.5 to 18	1.5 to 18
20	1.5 to 20	1.5 to 20
30	2 to 22	2 to 22
40	3 to 30	4.5 to 30

Symbol: A57

Shorten both long and short shafts.

- Applicable shaft type: J



Size	X (mm)	Y (mm)
10	1 to 14	1 to 14
15	1.5 to 18	1.5 to 18
20	1.5 to 20	1.5 to 20
30	2 to 22	2 to 22
40	3 to 30	4.5 to 30

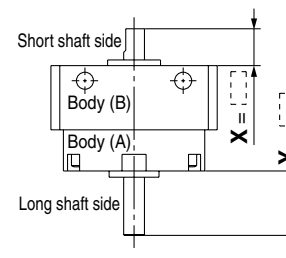
Symbol: A58

The rotation axis is reversed.

The long shaft and short shaft are shortened.

(If shortening the shaft is not required, indicate "*" for dimension X, Y.)

- Applicable shaft type: J



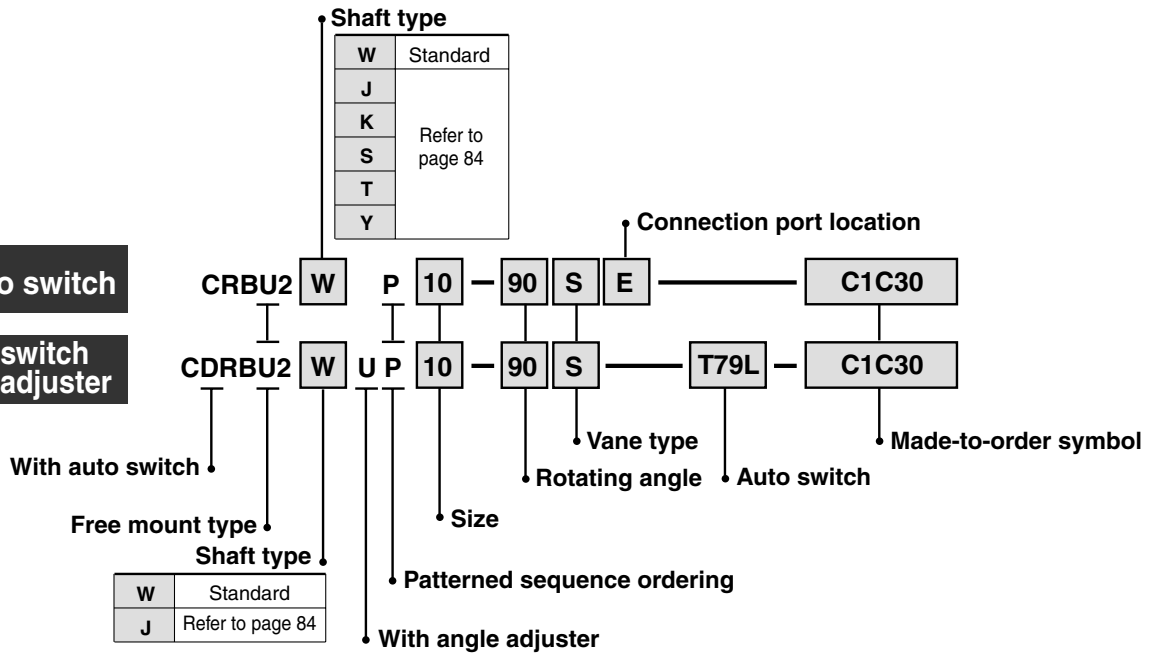
Size	X (mm)	Y (mm)
10	1 to 10	1 to 12
15	1.5 to 11.5	1.5 to 15.5
20	1.5 to 13	1.5 to 17
30	2 to 16	2 to 19
40	3 to 17	4.5 to 28

Series **CRBU2** (Size: 10, 15, 20, 30, 40) **Made to Order Specifications:** **XC1, 2, 3, 4, 5, 6, 7, 30**

CRB2
 CRBU2
 CRB1
 MSU
 CRJ
 CRA1
 CRQ2
 MSQ
 MSZ
 CRQ2X
 MSQX
 MRQ

Without auto switch

**With auto switch
 With angle adjuster**



Made to Order Symbol

Symbol	Description	Applicable shaft type	Applicable size
		W, J, K, S, T, Y	
XC 1*	Add connection port	●	10 15 20 30 40
XC 2*	Change threaded holes to through-hole	●	
XC 3*	Change the screw position	●	
XC 4	Change rotation range	●	
XC 5*	Change rotation range between 0 and 200°	●	
XC 6*	Change rotation range between 0 and 110°	●	
XC 7*	Reversed shaft	W, J	
XC30	Fluorine grease	●	

* For products with auto switch; angle adjustment unit cannot be selected.

Combination

Symbol	Combination						
	XC1	XC2	XC3	XC4	XC5	XC6	XC7
XC 1	●						
XC 2	●	●					
XC 3	●		●				
XC 4	●	●	●	●			
XC 5	●	●	●		●		
XC 6	●	●	●			●	
XC 7	●	●	●	●	●		●
XC30	●	●	●	●	●	●	●

Symbol: C1 Add connecting ports on Body (A).
 (An additionally machined port will have an aluminum surface since it will be left unfinished.)

- Parallel key is used on the long shaft for size 40.
- This specification is not available for the rotary actuator with auto switch unit.

Size	(mm)		
	Q	M	N
10	M3	8.5	9.5
15	M3	11	10
20	M5	14	13
30	M5	15.5	14
40	M5	21	20

Symbol: C2 Change 2 threaded holes on Body (B) into through holes
 (An additionally machined port will have an aluminum surface since it will be left unfinished.)

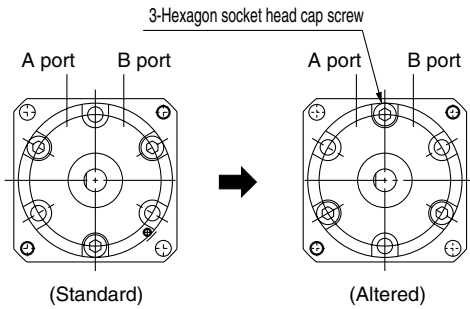
Size	(mm)
	d
10	3.4
15	3.4
20	4.5
30	5.5
40	5.5

D-□

Series CRBU2

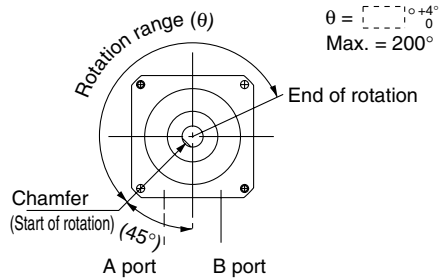
Symbol: C3 Change the position of the screws for tightening the actuator body.

- Not available for size 10.



Symbol: C5 Applicable to single vane style only

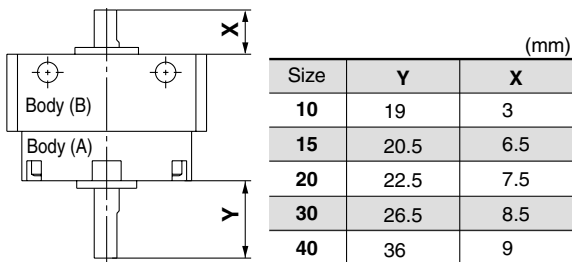
- Start of rotation is 45° up from the bottom of the vertical line to the left side.
- Rotation tolerance for CRBU2W10 is $^{+5}_{0}$.
 - A parallel key is used instead of chamfer for size 40.



Start of rotation is the position of the chamfer (keyway) when B port is pressurized.

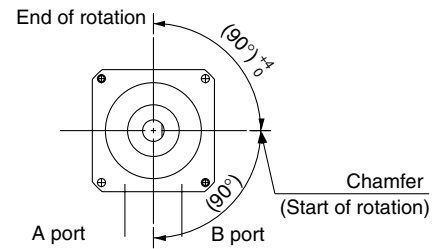
Symbol: C7 The shafts are reversed.

- A parallel key is used instead of chamfer for size 40.



Symbol: C4 Applicable to single vane style only

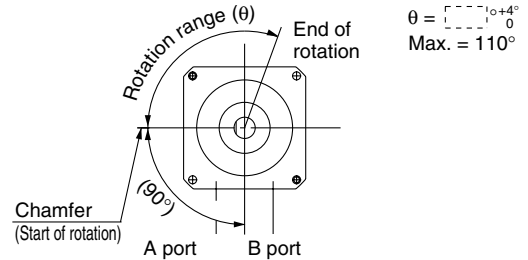
- Rotation starts from the horizontal line (90° down from the top to the right side)
- Rotation tolerance for CRBU2W10 is $^{+5}_{0}$.
 - A parallel key is used instead of chamfer for size 40.



Start of rotation is the position of the chamfer (keyway) when A port is pressurized.

Symbol: C6 Applicable to single vane style only

- Start of rotation is 45° up from the bottom of the vertical line to the left side.
- Rotation tolerance for CRBU2W10 is $^{+5}_{0}$.
 - A parallel key is used instead of chamfer for size 40.



Start of rotation is the position of the chamfer (keyway) when B port is pressurized.

Symbol: C30 Change the standard grease to fluoro grease (Not for low-speed specifications.)