

Free Mount Cylinder Double Acting, Single Rod Series *CU*

ø6, ø10, ø16, ø20, ø25, ø32



How to Order

Without auto switch CU 6 [] 30 D

With auto switch CDU 6 [] 30 D M9B []

Built-in magnet

Bore size

6	6 mm
10	10 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm

Port thread type

Symbol	Type	Bore size
Nil	M5 x 0.8	ø6, ø10, ø16, ø20, ø25
	Rc1/8	ø32
TN	NPT1/8	ø32
TF	G1/8	ø32

Standard stroke (mm)

ø6, ø10, ø16	5, 10, 15, 20, 25, 30
ø20, ø25, ø32	5, 10, 15, 20, 25, 30, 40, 50

Action

D	Double acting
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Auto switch

Nil	Without auto switch
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Number of auto switches

Nil	2 pcs.
S	1 pc.

* Refer to the table below for applicable auto switches.
* Auto switches are shipped together but not assembled.

Applicable Auto Switches/Refer to page P.68 to 72 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)*			Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)		Applicable load		
													IC circuit	Relay, PLC	
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	●	—	—	IC circuit	Relay, PLC
				2-wire	12 V	100 V	A93V	A93	●	●	—	—	—		
					5 V, 12 V	100 V or less	A90V	A90	●	●	—	—	—	IC circuit	
Solid state switch	Diagnostic indication (2-color indication)	Grommet	Yes	3-wire (NPN)	24V	5 V, 12 V	—	M9NV	M9N	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)				M9PV	M9P	●	●	○	○	IC circuit	
				2-wire				M9BV	M9B	●	●	○	○	—	
				3-wire (NPN)				F9NWV	F9NW	●	●	○	○	IC circuit	
				3-wire (PNP)				F9PWV	F9PW	●	●	○	○	IC circuit	
				2-wire				F9BWV	F9BW	●	●	○	○	—	
				2-wire				F9BWV	F9BW	●	●	○	○	—	

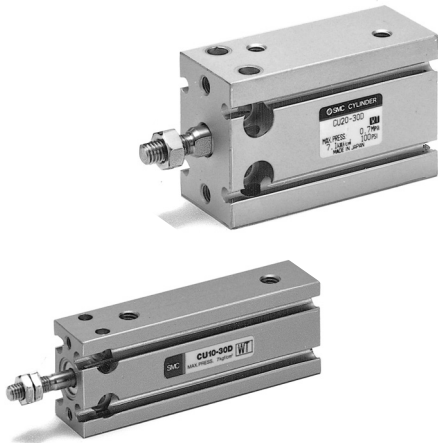
* Lead wire length symbols: 0.5 m.....Nil (Example) M9N
3 m.....L (Example) M9NL
5 m.....Z (Example) M9NZ

* Solid state switches marked with "O" are produced upon receipt of order.

* Normally closed (NC=b contact), solid states switches (Model D-F9G, F9H) are also available. For detail, refer to page 7-9-23 in Best Pneumatics 2004 Vol. 7 catalog.

* For detail about auto switches with pre-wired connector, refer to page 7-9-36 in the Best Pneumatics 2004 Vol. 7 catalog.

Series CU



JIS Symbol

Double acting,
Single rod



Made to Order Specifications (For details, refer to P.43.)

Symbol	Specifications
-XB6	Heat resistant (150°C)
-XB7	Cold resistant (-40°C)
-XB9	Low speed (10 to 50 mm/s)
-XB13	Low speed (5 to 50 mm/s)
-XC19	Intermediate stroke (with a spacer built-in)
-XC22	Seals made of fluorine rubber

Refer to "Pneumatic Clean Series" catalog for clean room specifications.

Tightening Torque

When mounting Series CU, refer to the below table.

Bore size (mm)	Hexagon socket head cap screw dia. (mm)	Proper tightening torque (N·m)
6, 10	M3	1.08 ±10%
16	M4	2.45 ±10%
20, 25	M5	5.10 ±10%
32	M6	8.04 ±10%

Specifications

Bore size (mm)	6	10	16	20	25	32
Fluid	Air					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.12 MPa	0.06 MPa	0.05 MPa			
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)					
Lubrication	Non-lube					
Piston speed	50 to 500 mm/s					
Cushion	Rubber bumper					
Rod end thread	Male thread					
Thread tolerance	JIS Class 2					
Stroke length tolerance	+1.0 mm					

Standard Stroke

(mm)

Bore size (mm)	Standard stroke (mm)
6, 10, 16	5, 10, 15, 20, 25, 30
20, 25, 32	5, 10, 15, 20, 25, 30, 40, 50

For "Long Stroke", refer to P. 36.

Minimum Stroke for Auto Switch Mounting

(mm)

No. of auto switches mounted	Applicable auto switch		
	D-A9□, D-A9□V	D-M9□, D-M9□V	D-F9□W, D-F9□WV
1 pc.	5	5	5
2 pcs.	10	5	10

Theoretical Output

(N)

Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)		
				0.3	0.5	0.7
6	3	OUT	28.3	8.49	14.2	19.8
		IN	21.2	6.36	10.6	14.8
10	4	OUT	78.5	23.6	39.3	55.0
		IN	66.0	19.8	33.0	46.2
16	6	OUT	201	60.3	101	141
		IN	172	51.6	86.0	121
20	8	OUT	314	94.2	157	220
		IN	264	79.2	132	185
25	10	OUT	491	147	246	344
		IN	412	124	206	288
32	12	OUT	804	241	402	563
		IN	691	207	346	454

Weight/(): Denotes the values with D-A93.

(g)

Model	Cylinder stroke (mm)							
	5	10	15	20	25	30	40	50
C(D)U6-□D	22 (27)	25 (35)	28 (38)	31 (41)	34 (44)	37 (47)	—	—
C(D)U10-□D	36 (41)	40 (50)	44 (54)	48 (58)	52 (62)	56 (66)	—	—
C(D)U16-□D	50 (75)	56 (86)	62 (92)	68 (98)	74 (104)	80 (110)	—	—
C(D)U20-□D	95 (128)	106 (143)	117 (154)	128 (165)	139 (176)	150 (187)	172 (209)	194 (231)
C(D)U25-□D	176 (230)	193 (252)	210 (269)	227 (286)	244 (303)	261 (320)	295 (354)	329 (388)
C(D)U32-□D	262 (335)	286 (364)	310 (388)	334 (412)	358 (436)	382 (460)	430 (508)	478 (556)

* For the auto switch weight, refer to P.68 to 72.

Copper-free

20-CU **Bore size** — **Stroke** D

• Copper-free

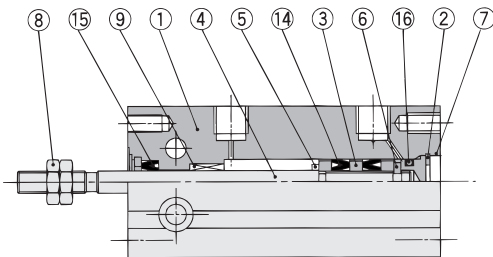
The type which prevents copper based ions from generating by changing the copper based materials into electroless nickel plated treatment or non-copper materials in order to eliminate the effects by copper based ions or fluororesins over the color cathode ray tube.

Minimum Operating Pressure (MPa)

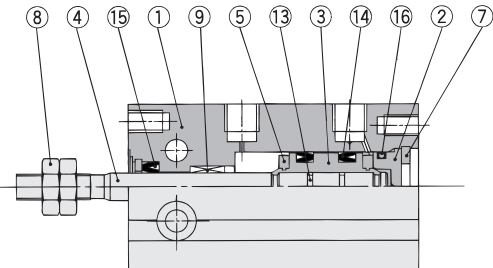
Bore size (mm)	6	10, 16	20, 25, 32
Minimum operating pressure	0.12	0.06	0.05

Construction

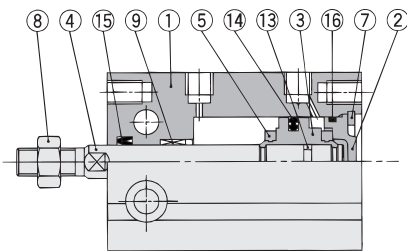
ø6



ø10



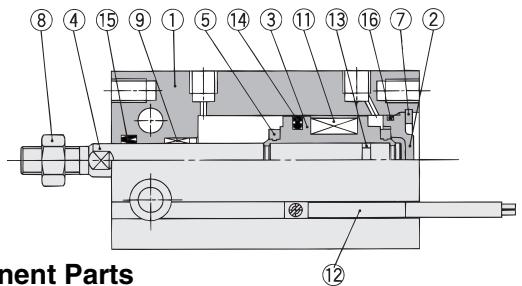
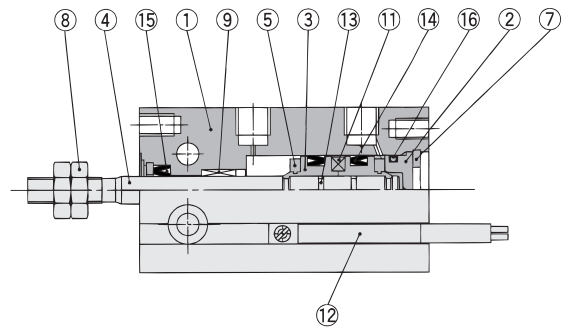
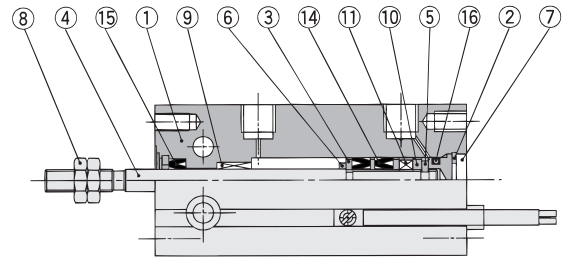
ø16 to ø32



Specifications

Action	Double acting, Single rod
Bore size (mm)	6, 10, 16, 20, 25, 32
Maximum operating pressure	1.05 MPa
Cushion	Rubber bumper
Stroke	Same as standard type (Refer to page 2.)
Auto switch	Mountable

With auto switch



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Head cover	Brass	ø6 to ø10, Electroless nickel plated
		Aluminum alloy	ø16 to ø32, Clear chromated
3	Piston	Brass	ø6 to ø10
		Aluminum alloy	ø16 to ø32, Chromated
4	Piston rod	Stainless steel	
5	Bumper A	Urethane	
6	Bumper B	Urethane	
7	Snap ring	Carbon tool steel	Phosphate coated

Component Parts

No.	Description	Material	Note
8	Rod end nut	Carbon steel	Nickel plated
9	Bushing	Oil-impregnated sintered alloy	
10	Magnet holder	Brass	ø6
11	Magnet	Magnetic material	
12	Auto switch	—	
13	Piston gasket	NBR	
14*	Piston seal		
15*	Rod seal		
16*	Gasket		

Replacement Parts: Seal Kit

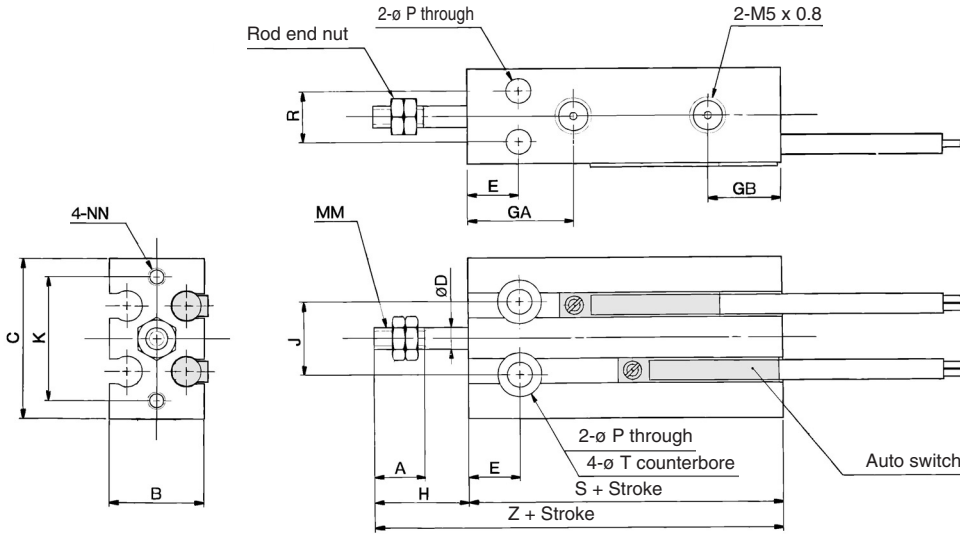
Bore size (mm)	Kit no.	Contents
10	CU10D-PS	Set of nos. above 14, 15, 16
16	CU16D-PS	
20	CU20D-PS	
25	CU25D-PS	
32	CU32D-PS	

* Seal kit includes 14, 15, 16. Order the seal kit, based on each bore size.

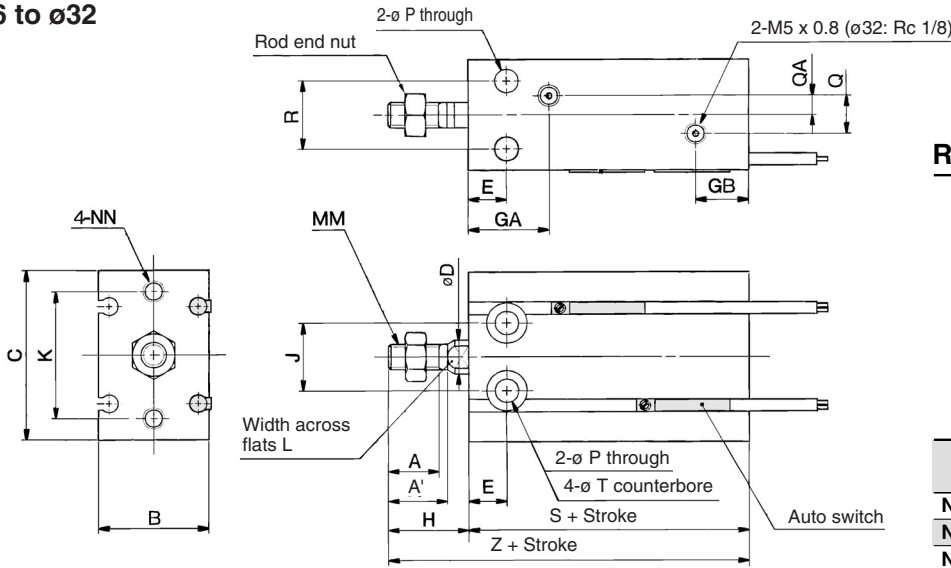
Series CU

Dimensions: Double Acting, Single Rod

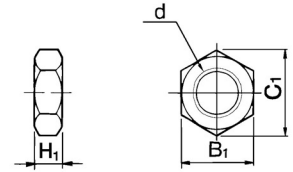
ø6, ø10



ø16 to ø32



Rod End Nut/Accessory



Material: Carbon steel

Part no.	Applicable bore (mm)	d	H ₁	B ₁	C ₁
NTP-006	6	M3 x 0.5	1.8	5.5	6.4
NTP-010	10	M4 x 0.7	2.4	7	8.1
NTJ-015A	16	M5 x 0.8	4	8	9.2
NT-015A	20	M6 x 1.0	5	10	11.5
NT-02	25	M8 x 1.25	5	13	15.0
NT-03	32	M10 x 1.25	6	17	19.6

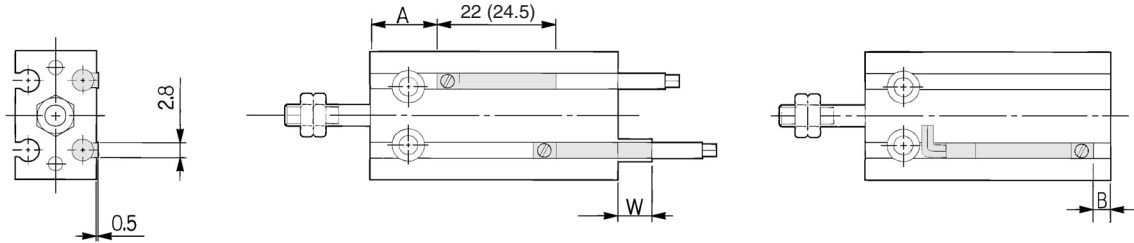
Bore size (mm)	A	A'	B	C	D	E	GA	GB	H	J	K	L	MM	NN	P	Q	QA
6	7	—	13	22	3	7	15	10	13	10	17	—	M3 x 0.5	M3 x 0.5 depth 5	3.2	—	—
10	10	—	15	24	4	7	16.5	10	16	11	18	—	M4 x 0.7	M3 x 0.5 depth 5	3.2	—	—
16	11	12.5	20	32	6	7	16.5 ^(Note)	11.5	16	14	25	5	M5 x 0.8	M4 x 0.7 depth 6	4.5	4	2
20	12	14	26	40	8	9	19	12.5	19	16	30	6	M6 x 1.0	M5 x 0.8 depth 8	5.5	9	4.5
25	15.5	18	32	50	10	10	21.5	13	23	20	38	8	M8 x 1.25	M5 x 0.8 depth 8	5.5	9	4.5
32	19.5	22	40	62	12	11	23	12.5	27	24	48	10	M10 x 1.25	M6 x 1.0 depth 9	6.6	13.5	4.5

Note) 5 stroke (CU16-5D): 14.5 mm

Bore size (mm)	R	T	Without auto switch		With auto switch	
			S	Z	S	Z
6	7	6 depth 4.8	33	46	33	46
10	9	6 depth 5	36	52	36	52
16	12	7.6 depth 6.5	30	46	40	56
20	16	9.3 depth 8	36	55	46	65
25	20	9.3 depth 9	40	63	50	73
32	24	11 depth 11.5	42	69	52	79

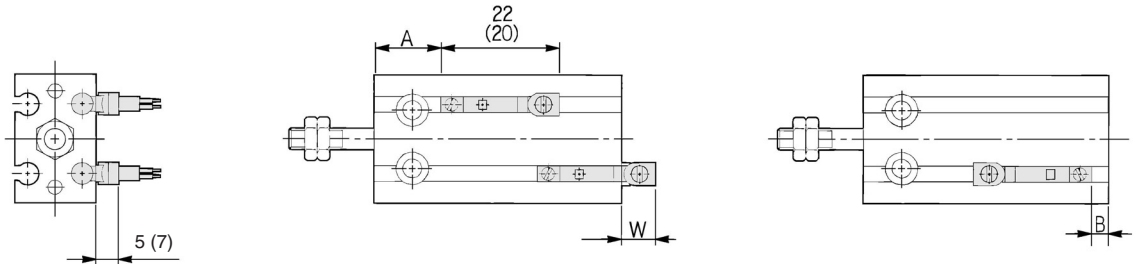
Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height

D-A9□
D-M9□
D-F9□W



() : Denotes the values of D-A93.

D-A9□V
D-M9□V
D-F9□WV



() : Denotes the values of D-M9□V, D-F9□WV.

CDU Double Acting, Single Rod

Bore size (mm)	D-A9□, D-A9□V			D-M9□, D-F9□W			D-M9□V, D-F9□WV		
	A	B	W	A	B	W	A	B	W
6	13.5	-0.5	2.5(5)	17.5	3.5	6.5	17.5	3.5	4.5
10	12.5	3.5	-1.5(1)	16.5	7.5	2.5	16.5	7.5	0.5
16	16	4	-2(0.5)	20	8	1.5	20	8	-0.5
20	20	6	-4(-1.5)	24	10	0	24	10	-2
25	22.5	7	-5.5(-3)	26.5	11	-1.5	26.5	11	-3.5
32	23.5	8.5	-6.5(-4)	27.5	12.5	-2.5	27.5	12.5	-4.5



Note 1) Figures in the table above are used as a reference when mounting the auto switches for stroke end detection. In the case of actually setting the auto switches, adjust them after confirming their operation.

Note 2) Negative figures in the table W indicate an auto switch is mounted inward from the edge of the cylinder body.

Note 3) In the case of the 5 stroke or the 10 stroke, there are times in which the switch will not turn OFF or 2 switches will turn ON simultaneously due to their movement range. Therefore, set the position approximately 1 to 4 mm outward from the values given in the table above. Then, perform an operation inspection to make sure that the switches operate normally (if 1 switch is used, make sure that it turns ON and OFF properly; if 2 switches are used, make sure that both switches turn ON).

Note 4) () in column W is the dimensions of D-A93.

Operating Range

Auto switch model	Bore size (mm)					
	6	10	16	20	25	32
D-A9□/A9□V	5	6	9	11	12.5	14
D-M9□/M9□V	2.5	2.5	3.5	5	5	5
D-F9□W/F9□WV	3	3.5	5.5	6.5	7	7

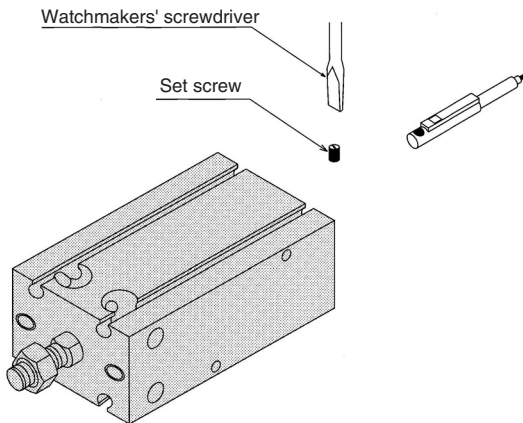
* Since this is a guideline including hysteresis, not meant to be guaranteed.
(assuming approximately ±30% dispersion.)

There may be the case it will vary substantially depending on an ambient environment.

Series CU

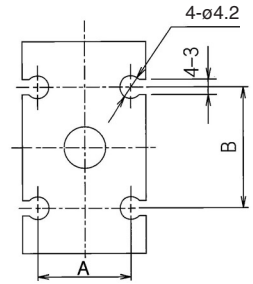
Mounting of Auto Switch

D-A9□/M9□/A9□V/M9□V/F9□W/F9□WV



- When tightening an auto switch mounting screw, use a watchmakers' screwdriver with a grip diameter of 5 to 6 mm.
- Use a tightening torque of approximately 0.10 to 0.20 N·m.

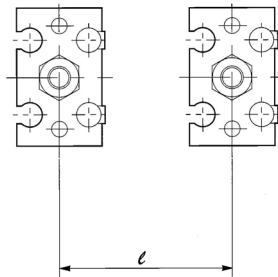
Auto Switch Groove



Bore size (mm)	A	B
6	8.2	9
10	10.3	13
16	15	18
20	21	23
25	27	25
32	35	27

Caution on Proximity Installation

When free mounting cylinders equipped with auto switches are used, the auto switches could activate unintentionally if the installed distance is less than the dimensions shown in the table. Therefore, make sure to provide a greater clearance. Due to unavoidable circumstances, if they must be used with less distance than the dimensions given in the table, the cylinders must be shielded. Therefore, affix a steel plate or a magnetic shield plate (MU-S025) to the area on the cylinder that corresponds to the adjacent auto switch. (Please contact SMC for details.) Auto switches may malfunction if a shield plate is not used.



Bore size (mm)	Mounting pitch l (mm)
6	18
10	20
16	33
20	40
25	46
32	56