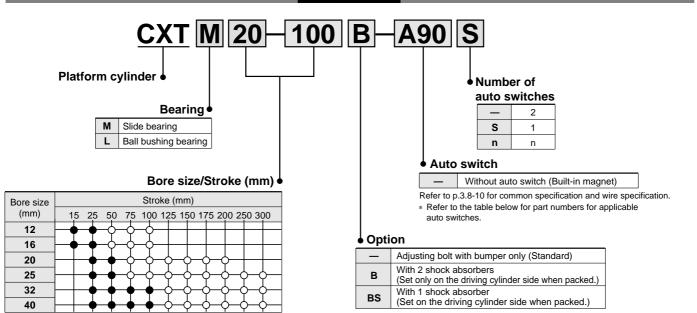
# **Platform Cylinder** Series CX7 ø12, ø16, ø20, ø25, ø32, ø40 CAD

#### How to Order



Standard stroke O-----Long stroke

\* Refer to p.3.8-10 for minimum strokes for auto switch equipped style.

#### Applicable auto switches/Refer to p.5.3-2 for further information on auto switch.

Wiring (Output)       3 wire (Equivalent to NP       Yes       No       Yes		5V 5V 12V	AC — 200V	ø12 to Perpendicular A96V		ø32, e Perpendicular	In-line	0.5 (—)	3 (L)	5 (Z)	(N)	Applic	able load
Yes No Yes No Yes	N) —	5V		A96V		Perpendicular —	-	(—)	(L)	(Z)	(N)		
Yes No Yes		_	200V		A96	_	47011						
No 2 wire Yes No				_			A76H	$\bullet$		—	_	IC	_
No 2 wire Yes No	24V	12V			—	A72	A72H	$\bullet$	•	_	—		
Yes No	24V	120	100V	_	_	A73	A73H	$\bullet$	•	٠	_	—	
Yes No	24V		1000	A93V	A93	—	—			—	—		Relay
No	24V	5V, 12V	≤100V	A90V	A90	A80	A80H	$\bullet$	•	—	_	IC	PLC
		12V		—	_	A73C	_	$\bullet$	•	٠	•	—	
Yes		5V, 12V	≤24V	_		A80C	_	$\bullet$	•	•	•	IC	
			_	_	_	A79W	_	•	•	—	-	_	
3 wire (NPN	0	5V, 12V		_	_	F7NV	F79	۲	٠	0	-	IC	
	/	12V		F9NV	F9N	—	_	•	•	—	_	_	
3 wire (PNP	)	5V, 12V		_	_	F7PV	F7P	•	•	0	_	IC	-
	/			F9PV	F9P	—	_	•	•	_	_		
				_	_	F7BV	J79	•	٠	0	_		_
2 wire		12V		F9BV	F9B	—	_	•	•	_	_	—	
	_			_	_	J79C	_	•	•	•	•		
Yes 3 wire (NPN	) 24V			F9NWV	F9NW	F7NWV	_		•	0	_		Relay
		5V, 12V				—	F79W	•		0	-	IC	PLC
3 wire (PNP	)	- /		_		—	F7PW	•	•	0	_		
				F9PWV	F9PW	—	_	•	•	0	_		
2 wire		120		-	-			-	•		_	_	
				_	F9BA	_			•	~	_		-
3 wire (NPN	)	5V, 12V			_	—		_	•	-	_	IC	
	4 wire (NDNI)			_	_	—	F79F	•	•	0	_	-	
4 wire (NPN		-		—	_	—	F7LF	$\bullet$	$\bullet$	0	_	_	
	3 wire (NPN 4 wire (NPN	3 wire (NPN) 4 wire (NPN)	3 wire (NPN) 4 wire (NPN) 	2 wire 3 wire (NPN) 4 wire (NPN) -	2 wire 3 wire (NPN) 4 wire (NPN) - - - - - - - - - - - - -	2 wire         -         F9BA           3 wire (NPN)         5V, 12V         -         -           4 wire (NPN)         -         -         -	2 wire         -         F9BA         -           3 wire (NPN)         5V, 12V         -         -         -           4 wire (NPN)         -         -         -         -	2 wire         -         F9BA         -         F7BA           3 wire (NPN)         5V, 12V         -         -         F7BA           4 wire (NPN)         -         -         -         F7BF           -         -         -         F7DF           -         -         -         F7DF	2 wire         -         F9BA         -         F7BA         -           3 wire (NPN)         5V, 12V         -         -         -         F7PF         -           4 wire (NPN)         -         -         -         F7PF         -	2 wire     -     F9BA     -     F7BA     -     •       3 wire (NPN)     5V, 12V     -     -     -     F7NT     -     •       -     -     -     -     F7PF     •     •       -     -     -     -     F7LF     •     •	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	2 wire       -       F9BA       -       F7BA       -       0       -         3 wire (NPN)       5V, 12V       -       -       -       F7BF       0       -         4 wire (NPN)       -       -       -       F7BF       0       -       -         -       -       -       -       F7DF       0       0       -         -       -       -       -       F7DF       0       0       -	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

l o operate a relav a F98W(V), F7BWV, F7BA, F7LF, or F9BA, use 24V DC because, the operation could become unstable due to an internal voltage drop if 12V DC is used.



Fluid	Air						
Action	Double acting						
Proof pressure	1.5MPa						
Max. operating pressure	0.7MPa <sup>(1)</sup>						
Min. operating pressure	0.15MPa	¯					
Ambient and fluid temperature	-10 to 60 °C (No freezing)	CL					
Piston speed	50 to 500mm/s						
Cushion	Bumper (Both sides/Standard), Shock absorber (Option)						
Lubrication	Not required (Non-lube)	CNA					
Stroke adjustable range	-10mm (Forward end, Backward end: -5mm each)						
Note 1) Maximum operating	pressure for this product with the bumper ability and the else concerned.	СВ					
ona Adjustina Ba	olt	CV/MV(					
Long Adjusting Bolt							
For Made to Order Specificatins (add "-x138" to the end of the part number) adjustment bolt with a longer overall length can be used to further extend the adjustment range of the stroke.							
a longer overall longth oan be t	Refer to the table below for the adjustable range.						

					•
	CXT⊡12, 16	CXT⊡20, 25	CXT□32	CXT⊡40	
Stroke	–26mm	–28mm	–44mm	–42mm	C)
adjustable range	(One side –13mm)	(One side –14mm)	(One side –22mm)	(One side –21mm)	м

# Shock Absorber Specifications/Refer to p.5.1-1 for the detailed specifications of schock absorber.

Model		CXT□ 12 16	CXT□20	CXT□25	CXT□ 32 40
Shock absor	ber	RB0806	RB1007	RB1411	RB2015
Max. absorbed	energy (J)	2.94	5.88	14.7	58.8
Absorbed stro	ke (mm)	6	7	11	15
Collision spee	d		0.05 to	5 5m/s	
Max. operating fre	quency * (cyc/min)	80	70	45	25
Ambient tem	perature		-10 to	80°C	
Spring force	Expanded	1.96	4.22	6.86	8.34
(N)	Compressed	4.22	6.86	15.30	20.50
Weight (g)		15	25	65	150



\* The value shown is for when the absorption energy per cycle is at a maximum level. Accordingly, the operating frequency can be increased in accordance with the absorption energy.

+ IN

### **Theoretical Force**

					(N)	
Cylinder bore size	Operating	Piston area	Operatin	g pressu	e (MPa)	OUT ◄
(mm)	direction	(mm²)	0.3	0.5	0.7	ſF
12	IN	84.8	25	42	59	
12	OUT	113	34	57	79	
16	IN	151	45	75	106	
10	OUT	201	60	101	141	
20	IN	236	71	118	165	
20	OUT	314	94	157	220	
25	IN	378	113	189	264	
25	OUT	491	147	245	344	
32	IN	603	181	302	422	
52	OUT	804	241	402	563	
40	IN	1056	317	528	739	
40	OUT	1257	377	628	880	

Theoretical force (N) = Pressure (MPa) X Piston area (mm<sup>2</sup>)

CL
MLGC
CNA
СВ
CV/MVG
CXW
CXS
СХТ
MX
MXU
MXS
MXQ
MXF
MXW
MXP
MG
MGP
MGQ
MGG
MGC
MGF
CY1
MY1

# Series CXT

# Weight

# TM (Slide bearing)

CXTM (Slide	bearing	)									(kg)
Stroke (mm) Bore size (mm)	15	25	50	75	100	125	150	175	200	250	300
12	0.85 (0.35)	0.90 (0.35)	1.02 (0.35)	1.13 (0.36)	1.25 (0.37)	_	_	_	_	_	_
16	1.18 (0.50)	1.24 (0.50)	1.39 (0.51)	1.54 (0.52)	1.68 (0.53)	_	_	_	_	_	_
20	_	2.35 (0.85)	2.61 (0.87)	2.89 (0.88)	3.15 (0.90)	3.41 (0.91)	3.66 (0.93)	3.92 (0.94)	4.18 (0.96)	_	_
25	_	2.76 (1.09)	3.03 (1.11)	3.34 (1.14)	3.62 (1.16)	3.89 (1.18)	4.16 (1.21)	4.43 (1.23)	4.70 (1.25)	5.25 (1.30)	5.79 (1.34)
32	—	4.62 (2.06)	4.98 (2.10)	5.34 (2.14)	5.70 (2.17)	6.00 (2.21)	6.35 (2.25)	6.69 (2.29)	7.04 (2.33)	7.73 (2.41)	8.43 (2.49)
40	—	8.30 (3.71)	8.82 (3.75)	9.32 (3.79)	9.83 (3.83)	10.40 (3.87)	10.91 (3.91)	11.43 (3.95)	11.95 (3.99)	12.98 (4.07)	14.02 (4.15)
CXTL (Ball b	ushing b	pearing)									(kg)
Stroke (mm) Bore size (mm)	15	25	50	75	100	125	150	175	200	250	300
12	0.75 (0.41)	0.78 (0.42)	0.85 (0.42)	0.92 (0.42)	0.98 (0.43)			_	_	_	_
16	1.05 (0.57)	1.08 (0.57)	1.18 (0.58)	1.27 (0.59)	1.35 (0.60)						
20		2.00 (1.02)	2.15 (1.04)	2.32 (1.05)	2.46 (1.07)	2.60 (1.08)	2.75 (1.10)	2.89 (1.11)	3.03 (1.13)		

2.92

(1.33)

4.95

(2.38)

8.46

(4.43)

(4.35)Note 1) Factors in parentheses are weight of movable parts (weight of movable parts of the cylinder is included.)

2.57

(1.28)

4.47

(2.30)

7.86

2.77

(1.30)

4.71

(2.34)

8.16

(4.39)

Note 2) The weight indicated above does not include a shock absorber

\_\_\_\_



#### Operation

25

32

40

1 Make sure not to apply to the slide block a load that exceeds the value that has been calculated in the selection procedure.

2.41

(1.25)

4.23

(2.26)

7.55

(4.31)

- Operate the cylinder securing it by its plates, not by securing it by its (2) slide block.
- 3 The clearance between the slide block and the plate at the stroke end is approximately 1mm to 6mm. It could be extremely dangerous, as there is the risk of getting your fingers caught. Install a cover as necessary
- ④ At both stroke ends, adjust the damper portion at the end of the adjustment bolt so that it comes in contact with the slide block. (The clearance between the slide block and the plate must be 1mm or more.)

If it is operated without making any contact, the piston rod of the actuating cylinder or the connecting hardware (adapter) could become damaged by an excessive impact, or the slide block could collide with the plate and create an abnormal noise.

- The load weight or operating speed will be limited if only the adjustment bolt is used. Refer to the section on "Allowable load when only the adjustment bolt is used" on p.3.8-5.
- (6) Contact SMC if this product will be used in an environment in which the piston rod and the guide shaft surfaces will be exposed to water (hot water), coolant, cutting chips, or dust.
- (7) The slide block bearings must be greased periodically. Inject grease (Class 1 or 2 lithium soap grease consistency) through the grease inlet

Note) On those with a cylinder bore of ø12, apply grease to the guide shaft.

8 To operate the cylinder, use a non-lubricating air supply. To lubricate, use Class 1 turbine oil (ISOVG32). (Never use machine oil or spindle oil.)

#### Installation

3.08

(1.35)

5.13

(2.42)

8.82

(4.47)

3.24

(1.37)

5.36

(2.46)

9.13

(4.51)

3.40

(1.39)

5.59

(2.50)

9.44

(4.55)

3.56

(1.42)

5.82

(2.54)

9.75

(4.59)

3.78

(1.46)

6.27

(2.62)

10.37

(4.67)

4.19

(1.50)

6.73

(2.70)

10.99

(4.74)

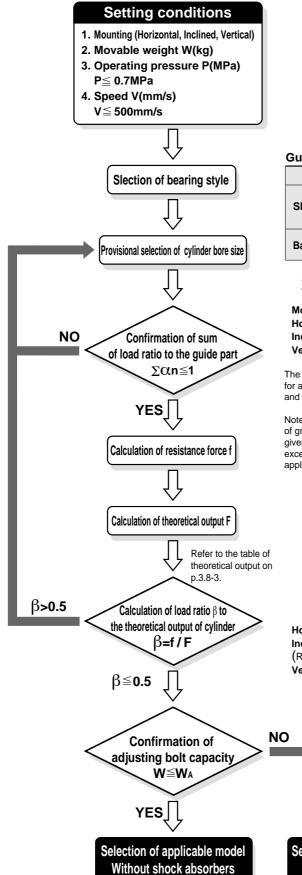
- ① While a high level of flatness is desired for the surface on which the cylinder is to be mounted, if sufficient flatness cannot be attained, use shims to adjust the installation of the cylinder so that the slide block can operate throughout its stroke under the minimum operating pressure.
- 2 Do not scratch or gouge the piston rod of the actuating cylinder, as this could damage the rod seal and lead to air leaks. The same applies to the quide shaft.
- Make sure not to apply shocks or excessive moment to the slide block of the ball bushing style.
- (4) The port direction of the actuating cylinder can be changed in 90° increments by removing the four bolts that secure the cylinder in place. After changing the direction, verify the operation at the minimum operating pressure.
- Before the installation, thoroughly flush out the piping to prevent dust or cutting chips from entering the cylinder.
- The mounting position of the adjustment bolt and the shock absorber cannot be inverted due to the constraints imposed by the locating pin for the shock absorber that is provided on the slide block. To invert the position, contact SMC.

#### Handling the shock absorber

- ① The RB Series (SMC made) shock absorbers can absorb a wide range of energy without requiring adjustment. (No adjustment screw is provided.)
- The screw at the bottom is not for adjustment. Never turn this screw as (2) it could cause an oil leak (lowered performance).
- 3 Do not scratch the surface of the shock absorber rod because doing so could affect the shock absorber's durability or lead to poor retraction
- \* For detailed specifications of the shock absorber, refer to p.5.1-1.

# Series CXT How To Select Models

## **Selection Procedures**

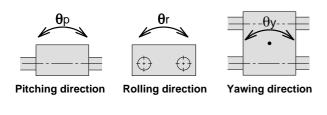


		MLGC					
		CNA					
Guideline for selec	tion of bearing style	СВ					
Bearing	Required conditions						
•Impact load and vibration load are added. •Change in load is large.							
	•Long life span is required.	CXW					
Ball bushing bearing	•High accuracy (Little rattle is allowed.) •Smooth operation	CXS					
$\sum \alpha n = \frac{Movable}{Max movable}$	weight[W] weight[Wmax] + Moment[mn] Allowable moment[Mn]	СХТ					
	re as follows in compliance to the mounting way.	МХ					
•	$\cos \theta$ ( $\theta$ : Angle of inclination, Refer to the diagram below.)	MXU					
	st be calculated in accordance with the above formula for Wmax and Mn, refer to the maximum laod mass	MXS					
and allowable moment tab		MXQ					
of gravity of the load does given in the table below. (	distance between the guide shaft center to the center not exeed the distance GP between the guide shafts Refer to the diagram below.) If the distance must be	MXF					
applied to the guide as inc	able circumstances, decrease the load rate that is licated below in order to determine the distance.	MXW					
∑αn≦ <mark>−1</mark> (L/GP)²	(provided that L>GP)	MXP					
	1	MG					
	(mm)	MGP					
	Cylinder bore size         12         16         20         25         32         40           Distance between guide rods GP         50         65         80         90         110         130	MGQ					
<u>_</u> GP <sub>▶</sub>							
Horizontal mounting:	f=u X W	MGG					
Inclined mounting: f= (Refer to the diagram	μ X Wcosθ+Wsinθ	MGC					
Vertical mounting: f= μ=0.3(Slide bearing	W s)	MGF					
μ=0.1(Ball bushing		CY1					
C		MY1					
	ermine the movable weight WA which can be operated y by adjusting bolts.	ļ <u> </u>					

Selection of applicable model With shock absorbers CL

# Series CXT

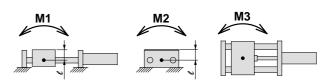
## Non-rotating Accuracy of Slide Block



Bore size (mm)		TM bearing)	CX (Ball bushi	TL ng bearing)
(1111)	θp(=θy)	θr	θp(=θy)	θr
12	±0.09°	±0.12°	±0.05°	±0.05°
16	±0.08°	±0.10°	±0.05°	±0.04°
20	±0.07°	±0.08°	±0.04°	±0.03°
25	±0.07°	±0.07°	±0.04°	±0.03°
32	±0.08°	±0.07°	±0.04°	±0.03°
40	±0.06°	±0.06°	±0.03°	±0.03°

## Table of Maximum Movable Weight and Allowable Moment

Bore size	Pooring	Bearing Max. movable weight		oment (N·m)
(mm)	Dearing	Wmax (kg)	M1(=M3)	M2
12	Slide	2	1.25	1.68
12	Ball bushing	3	0.53	0.70
16	Slide	7	3.34	4.25
10	Ball bushing	1	1.53	2.11
20	Slide	12	11.4	17.1
20	Ball bushing	12	5.60	7.28
25	Slide	20	11.4	19.3
25	Ball bushing	20	5.60	8.19
32	Slide	20	19.8	23.3
32	Ball bushing	30	10.1	14.8
40	Slide	FO	37.3	46.2
40	Ball bushing	50	21.3	27.5



Note) For the purpose of calculating the moment, the length of the arm is the distance that is measured from the guide shaft center ("•" mark). Dimension *t* from the guide shaft center to the top surface of the table is indicated below.

						(mm)
Bore size	12	16	20	25	32	40
ℓ dimension	19.5	24	28	31	39.5	47.5

# Allowable Load Only by Adjusting Bolts

If only the adjustment bolt is used for stopping the load, make sure that the load weight and the speed will be below the curve in the graph on the right, taking into consideration the durability of the rubber bumper that is attached to the end of the adjustment bolt and the vibration and noise that are created when stopping (provided that the maximum load weight is not exceeded).

In conditions in which the load mass and the speed will be above the curve, use a shock absorber (provided that the maximum load weight is not exceeded).

#### Caution

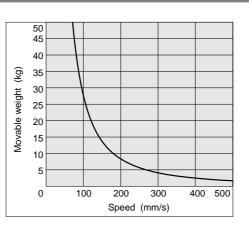
In the case of the ball bushing style, the service life could be drastically shortened if shocks or excessive moments are applied. Therefore, even if the conditions given above are not exceeded, the use of a shock absorber is recommended.

# Static Movable Weight When Stopped

When the CXT Series cylinder is used for moving the workpiece receptacle, such as in a stamping or press-fitting process, a vertical load will be applied to the top surface of the stopped slide block (refer to the diagram on the right). In this case, the allowable weight is greater than the maximum load weight, as given in the table on the right.

#### Caution

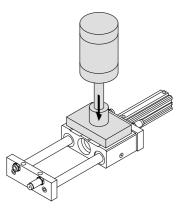
- Make sure that the slide block is stopped at the stroke end.
- Match the center of the weight to be applied with the center of the slide block. The direction of the weight must be vertically downward in relation to the surface on which the workpiece is mounted, as shown in the diagram on the right.
- O not apply a load that involves shocks such as those caused by pounding (particularly with the ball bushing style).
- (If this weight is applied, the deflection of the guide shaft will also have a large value.



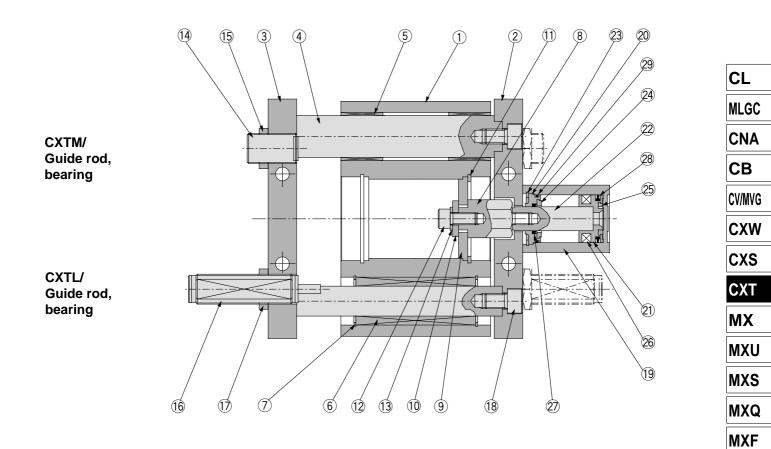
Allowable static weight

Bore size (mm)	CXTM (Slide bearing)	CXTL (Ball bushing bearing)
12	350	60
16	500	70
20	900	125
25	900	125
32	1100	140
40	1900	170

(kg)



# Construction



#### **Component Parts**

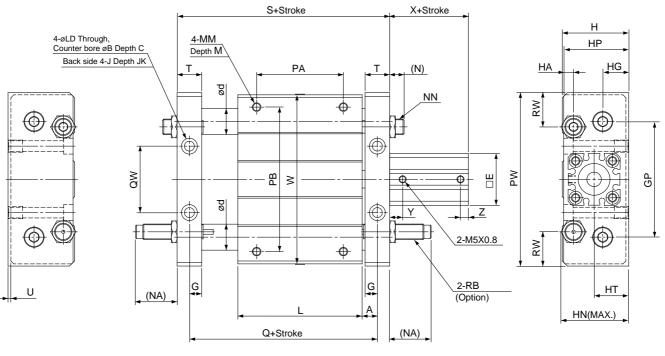
No.	Description	N	laterial	Notes
(1)	Slide block	Aluminu	m allov	Hard anodized
(2)	Plate A	Aluminu	,	Hard anodized
(3)	Plate B	Aluminu	-	Hard anodized
		СХТМ	Carbon steel	Hard chrome plated
4	Guide rod	CXTL	Bearing steel	High frequency quenching, Hard chrome plating
(5)	Slide bearing	Bearing alloy, Carbon steel		
6	Ball bushing bearing			
7	C set ring	Carbon tool steel		Nickel plated
(8)	Adapter	Carbon	steel	Nickel plated
9	Connected disk	Carbon	steel	Nickel plated
10	Flat seat metal	Carbon	steel	Zinc chromated
1	C type set ring	Carbon	tool steel	Nickel plated
(12)	Hex. socket head cap bolt	Chrome molybdenum steel		Nickel plated
13	Spring seat metal	Steel wi	re	Nickel plated
14	Adjusting bolt (With damper)	Carbon st	steel, Elastomer Nickel plated	
(15)	Nut	Carbon steel Nickel plated		Nickel plated

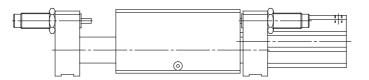
Comp	ponent Parts				MXW			
No.	Description	Material	Notes					
(16)	Shock absorber		Option		MXP			
17	Nut	Carbon steel	Shock absorber a	ccessory				
18	Hex. socket head cap bolt	Chrome molybdenum steel	Nickel plated		MG			
(19)	Cylinder tub	Aluminum alloy	Hard anodized					
20	Collar	Aluminum alloy	White anodized	Ł	MGP			
21)	Piston	Aluminum alloy	Chromate					
(22)	Piston rod	Stainless steel		ø12 to 25	MGQ			
×4	Piston rou	Carbon steel	Hard chrome plating					
23	C set ring	Carbon tool steel	Phosphate zinc	coating	MGG			
24)	Bumper A	Poly-urethane						
25	Bumper B	Poly-urethane			MGC			
26	Magnet							
27)	Rod seal	NBR			MGF			
28	Piston seal	NBR						
29	Tube gasket	NBR			CY1			
				ľ				
re incluc	e included in the seal kits. Order the seal kits with ordering numbers.)							

Replacement Parts:	Seal Kits (A rod seal $\hat{\mathcal{D}}$ , a piston sael $\hat{\mathscr{B}}$ and a tube gasket $\hat{\mathscr{B}}$ are included in the seal kits. Order the seal kits with ordering numbers.)									
			Kit	No.						
Model	CXT□12	CXT⊡16	CXT□20	CXT□25	CXT□32	CXT□40				
Cylinder	CDQSB12	CDQSB16	CDQSB20	CDQSB25	CDQ2A32	CDQ2A40				
Standard stroke	CQSB12-PS	CQSB16-PS	CQSB20-PS	CQSB25-PS	CQ2B32-PS	CQ2B40-PS				
Long stroke <sup>(1)</sup>	CQSB12-L-PS	CQSB16-L-PS	CQSB20-L-PS	CQSB25-L-PS	CQ2A32-L-PS	CQ2A40-L-PS				

Note 1) The same type of the part is equipped to the head side for the long stroke style.

# Series CXT Dimensions Ø12 to Ø25





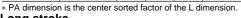
Cylinder form

◍ᠯ᠊᠊᠊ ø12

@¥¥® Đ <u>@hh@</u> ø16

(mm)

																					(mm)
Bore size	Standard stroke	Α	в	с		d		Е	G	GP	н	НА	HG	HN	НР	нт		1	ЈК		LD
(mm)	(mm)	~	D		Slide	Ball bu	ushing		G	GF		па	по		пг	пт	,		JK	L	
12	15, 25	8.5	8	4	16	1	0	25	7.5	50	34	6	14.5	34	33	18	M5 2	K 0.8	9.5	68	4.3
16	15, 25	7.5	9.5	5	18	1	2	29	6.5	65	40	6.5	16	39.5	39	21	M6 2	K 1	9.5	75	5.2
20	25, 50	9.5	11	6.5	25	1	6	36	8.5	80	46	9	18	44.1	45	24	M8 2	K 1.25	10	86	6.9
25	25, 50	9.5	11	6.5	25	1	6	40	8.5	90	54	9	23	55	53	28	M8 2	K 1.25	10	86	6.9
<b>D</b> : ( )			<i>(</i> <b>1 )</b>	(								_	_		-	_			v	v	_
Bore size (mm)	MM	М	(N)	(NA)	N	N	PA*	PB	PW	Q	QW	R	В	RW	S	Т	U	W	X	Y	Z
12	M4 X 0.7	6	8	27	M8 X	1.0	30	60	80	85	26	RB0	806	17.5	96	13	1	77	22	7.5	5
16	M5 X 0.8	8	8	27	M8 X	1.0	45	70	95	90	40	RB0	806	15	103	13	2	92	22	7.5	5
20	M6 X 1	10	10	29	M10 2	X 1.0	60	100	120	105	46	RB1	007	26	122	17	2	117	29.5	9	5.5
25	M6 X 1	10	12	50	M14 2	X 1.5	60	100	130	105	50	RB1	411	22	122	17	2	127	32.5	11	5.5



### Long stroke

Long stroke (mm							
Bore size (mm)	Stroke range (mm)	Х	Y	Z			
12	50, 75, 100	32	7.5	7.5			
16	50, 75, 100	32	7.5	7.5			
20	75, 100, 125, 150, 175, 200	41	9	9			
25	75, 100, 125, 150, 175, 200, 250, 300	44	11	11			

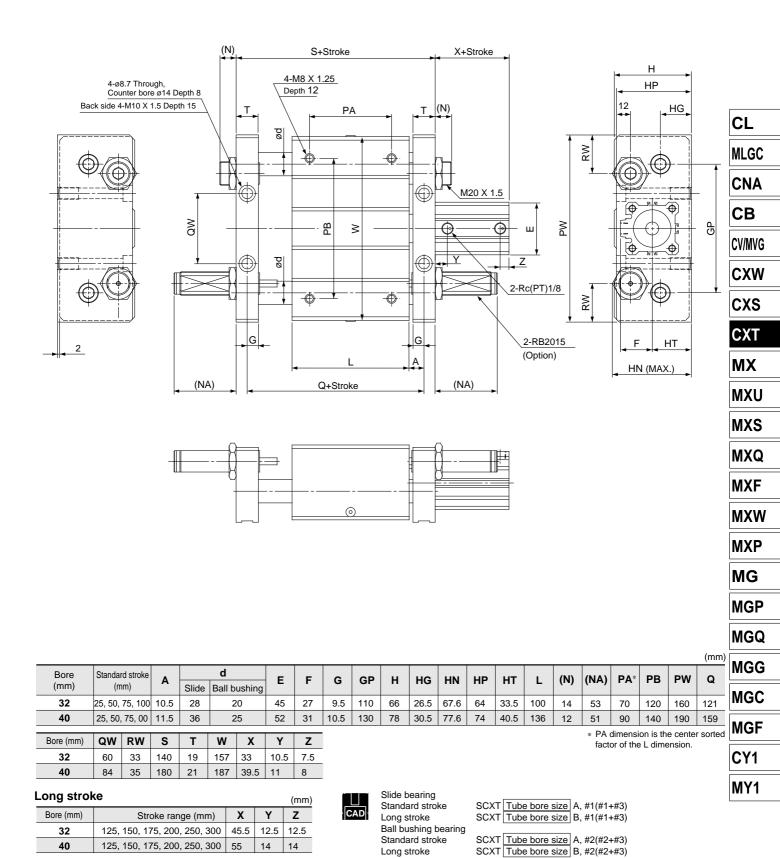


Slide bearing Standard stroke Long stroke Ball bushing bearing Standard stroke Long stroke

SCXT Tube bore size A, #1(#1+#3) SCXT Tube bore size B, #1(#1+#3)

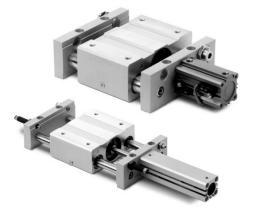
SCXT Tube bore size A, #2(#2+#3) SCXT Tube bore size B, #2(#2+#3)

# ø32, ø40 🖾



# Series CXT **Auto Switch Specifications**

Refer to p.5.3-2 for details on auto switch.



# **Common Specifications**

Style	Reed switch	Solid state switch				
Current leakage	None	3 wire style: 100 mA or less 2 wire style: 1mA or less				
Operating time	1.2ms	1 ms or less <sup>(2)</sup>				
Shock resistance	300m/s <sup>2</sup>	1000m/s <sup>2</sup>				
Insulation resistance	50MΩ or more at 500V DC (Electrical wire, Between bowls)					
Voltage resistance	1 minute at 1500V AC <sup>(1)</sup> (Electrical wire, Between bowls)	1 minute at 1000V AC (Electrical wire, Between bowls)				
Ambient temperature	-10 to 60°C					
Enclosure	LIDE IP67 according to IEC529 standard, C 0920 osmosis proof construction according to JIS s					
Note 1) Electric	$\sim$ Note 1) Electrical entry for the connector style and model D-A9 $\Box$ (V): 1 minute at 1000V/AC					

Electrical entry for the connector style and model D-A9□(V): 1 minute at 1000V AC (Between electrical wire and case)

 $\mathcal{O}$ Note 2) Except for the solid state switch with a timer (D-F7NT)

# **Electrical Wire Specifications**

Auto swit	ch model	Wire specification
Reed switch	Solid state switch	Wite Specification
D-A90(V) D-A93(V)	D-F9B(V) D-F9BW(V) D-F9BAL	Oil proof vinyl cab tire cord ø2.7 0.18mm <sup>2</sup> X 2 cores (brown, blue)
D-A96(V)	D-F9N(V) D-F9P(V) D-F9NW(V) D-F9PW(V)	Oil proof vinyl cab tire cord ø2.7 0.15mm <sup>2</sup> X 3 cores (brown, black, blue)
D-A72(H) D-A73(H)(C) D-A76H D-A80(H)(C) D-A79W	D-J79(C)(W) D-F7BV D-F7BWV D-F7BAL	Oil proof vinyl cab tire cord ø3.4 0.2mm <sup>2</sup> X 2 cores (brown, blue)
	D-F79(W) D-F7P(V)(W) D-F7NV D-F7NWV D-F7NTL	Oil proof vinyl cab tire cord ø3.4 0.2mm <sup>2</sup> X 3 cores (brown, black, blue)
	D-F7LF D-F79F	Oil proof vinyl cab tire cord ø3.4 0. 2mm <sup>2</sup> X 4 cores (brown, black, blue, orange)

## **Minimum Strokes for Auto Switch Mounting**

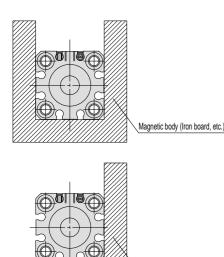
								(mm)
Applicable model	Auto switch model Number of mountings	<b>D-A</b> 9□	D-A9⊡V	D-F9N	D-F9B D-F9P D-F9□W	D-F9⊡V	D-F9□WV	D-F9BAL
CXT□12	2 pcs.	10	10	15	20	5	10	25
to CXT⊡25	1 pc.	10	5	15	20	5	10	25
OVT 32	2 pcs.	10	10	10	15	5	15	20
CXT 40	1 pc.	10	5	10	15	5	10	20

(mm) D-F7□W Auto switch model **D-A7** D-A7□H D-J79W **D-A8**□ D-F7□V D-A80H Applicable D-F7 UVV **D-A79W** D-F9BAL D-F7LF D-A73C D-J79C **D-F7**□ model D-F7NT Number of mountings D-A80C D-J79 D-F79F 10 20 2 pcs. 5 15 15 20 25 CXT 1 pc. 5 5 10 15 15 20 25



Installation

- When handling the product, do not drop an object on it, gouge it, or apply an excessive impact on it.
- ②Do not operate it in an area in which a large amount of magnetism is present.
- (3) If the cylinder is operated in an area in which magnetic objects are placed in proximity to the actuating cylinder, the operation of auto switches could become unstable. If this is the case, contact SMC.



Magnetic body (Iron board, etc.

- ④ Avoid wire routing that applies repetitive bending stress or tensile force to the lead wires.
- (5)To operate the product in an area in which a large amount of water, oil, or cleaning fluid is present in the atmosphere, contact SMC.
- (6)When tightening the auto switch retaining screw, for the D-A9□(V) or D-F9□□(V), use a watchmaker's screwdriver with a grip diameter of 5 to 6mm. The tightening torque is approximately 0.1 to 0.2Nm.
- ⑦It might not be possible to install the D-A9□(V) or D-F9□□(V) auto switches on the cylinders with a bore size of ø20 and ø25, due to their stroke or the size of their pipe fittings. If this is the case, contact SMC.
- (8) For detailed specifications of the auto switches, refer to the pages on auto switches in SMC's Best Pneumatics No. 2 catalog.

#### Cylinder piston speed

In an application in which an auto switch is placed in the middle of a stroke to actuate a load as the piston passes, be aware that if the piston speed is too fast, even though the auto switch will activate, the length of time during which the switch is activated will be short, without being able to properly actuate the load.

#### Reed switches

Contact capacity

Never operate a load that exceeds the maximum contact capacity of the auto switch. To operate a relay as a load, use the relay shown in the table below or the equivalent, in order to extend the life of the switch.

Fuji Electric	MRON	Matsushita
HH5	MY	HC
Tokyo Electric	Izumi Electric	Mitsubishi Electric
MPM	RM	RD

#### Wiring: amperage and voltage

- ①Make sure to connect the load before connecting the auto switch to the power supply.
- ②If switches with an indicator light such as D-A93(V) or D-A73(H, C) are used under a DC load, their polarities must be observed. The brown lead wire is positive (+) and the blue lead wire is negative (-). The switches will operate even if the wires are reversed, but their LEDs will not illuminate. Be aware that if an amperage that is greater than the rated amperage is applied, the LED will become damaged and will not operate.
- ③Using switches with an indicator light (except DA96, A96V, and A76H)
  - •If the switch is operated below the rated amperage, its switch function will operate without a problem, even if its LED becomes dim or does not illuminate at all.
  - ●If the switches are connected in series as shown in the diagram below, be aware that the internal voltage drop of the LEDs will be significant (up to 2.4V or 2.6V per switch).

- ●If a switch is operated below the rated voltage, even if the switch operation is normal, the load might not operate due to the problem of the switch's internal voltage drop. Therefore, make sure to verify the load's allowable voltage range before operating the switch.
- (4) If the internal voltage drop of an LED poses a problem, use a switch without an indicator light.

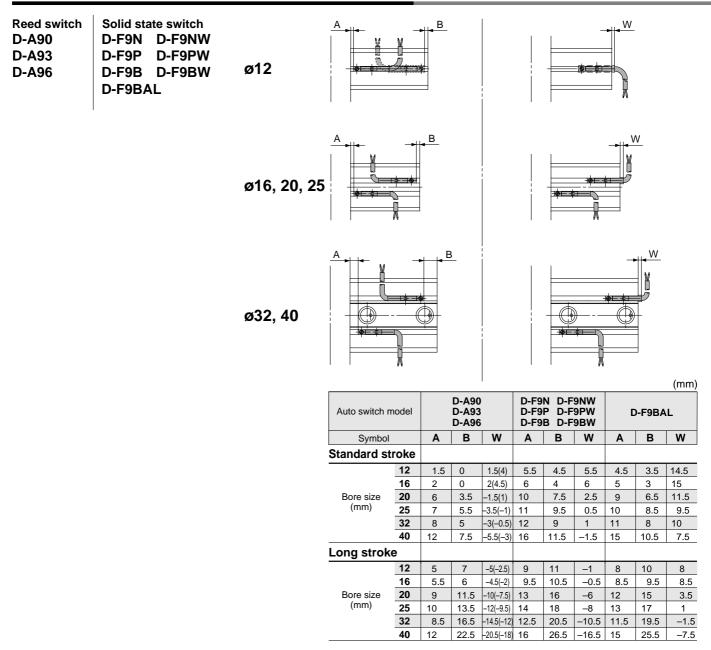
#### Solid state switches

- Never operate a load that exceeds the maximum contact capacity of the auto switch.
- <sup>(2)</sup>Make sure to connect the load before connecting the auto switch to the power supply.
- <sup>(3)</sup>Make sure to wire it correctly because improper wiring could also cause damage to the load.
- ④A 2 wire auto switch has an internal voltage drop of 5V or less and leak amperage of 1mA or less. Therefore, it will satisfy the input specifications of most PLCs. However, if there is any problem, use a 3 wire DC style.

CL
MLGC
CNA
СВ
CV/MVG
CXW
CXS
СХТ
MX
MXU
MXS
MXQ
MXF
MXW
MXP
MG
MGP
MGQ
MGG
MGC
MGF
CY1
MY1

# Series CXT

## Auto Switch Mounting Position and Mounting Height



D-A72HD-F79D-A73HD-F7PD-A76HD-J79D-A80HD-F79	ate switch D-J79W D-F7BAL D-F79F W D-F7LF W D-F7NTL	ø32, 40				↔
			D-A72H D-A80H	D-F79	D-F79W D-F7BAL	

Auto switch model		D-A72H D-A80H D-A73H D-A76H		D-F79 D-F7P D-J79		D-F79W D-F7BAL D-F7PW D-F79F D-J79W D-F7LF			D-F7NTL				
Symbol		Α	В	Hs	Α	В	Hs	Α	В	Hs	Α	В	Hs
Standard st	troke												
Bore size (mm)	32	9.5	6.5	32.5	9.5	6.5	32.5	13.5	10.5	32.5	14.5	10.5	32.5
	40	13.5	9	36	13.5	9	36	17.5	13	36	18.5	13	36
Long stroke													
Bore size (mm)	32	10	18	32.5	10	18	32.5	14	22	32.5	15	23	32.5
	40	13.5	24	36	13.5	24	36	17.5	28	36	18.5	29	36

3.8-12

Platform Cylinder Series CXT

