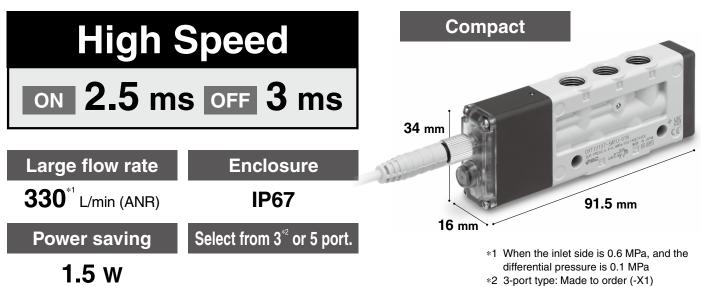
# High Speed Pilot Operated ( 든 반 Solenoid Valve



(With power-saving circuit)

Applications Can be used for the air blow and high-speed operation of actuators
For high-speed liquid agent coating processes
For blow-off       God       Defective         For high-speed       Elivery processes
The explications described have are far reference process only. Therefore the function is not experimented. Far extual use, places

▲ Caution The applications described here are for reference purposes only. Therefore, the function is not guaranteed. For actual use, please conduct thorough evaluation and validation testing in order to determine the feasibility under your actual operating conditions.

# DXT1215 Series



# DXT1215 Series

# Valve Specifications

Valve type			Rubber seal		
Fluid			Air		
Ambient and fluid temperatures [°C]			-10 to 60 (No freezing)*1		
Internal pilot operating pressure range [MPa]	2-position single		0.3 to 0.6		
Response time [ms]*2			ON: 2.5 OFF: 3		
Max. operating frequency [Hz]	2-positi	on single	200		
Manual override			Non-locking push type		
Pilot exhaust type Internal pilot		pilot	Common exhaust		
Lubrication			Not required		
Mounting orientation*3			Unrestricted		
Impact/Vibration resistance*3 [m/s <sup>2</sup> ]			150/30		
Enclosure			IP67		
Electrical entry			M8 connector		
Coil rated voltage [V]			24 VDC		
Allowable voltage fluctuation [V]			-5% to +10% of the rated voltage		
Power consumption [W] DC With power-saving circuit		With power-saving circuit	1.5* <sup>4</sup> [Inrush 6, Holding 1.5]		
Surge voltage suppressor			Diode		
Indicator light			LED		
Weight [g]			96		

\*1 The upper limits of the ambient and fluid temperatures vary depending on the operating frequency. (Refer to the graph below.) If a follow-up operation is

\*\* The upper limits of the ambient and hold emperatures valy depending on the operating incluency (need to the graph below.) If a follow-up operation performed at a duty ratio of 50% or higher, the upper limit value may change. Please contact SMC for further details.
\*2 Based on the JIS B 8419:2010 dynamic performance test (Coil temperature: 20°C, pressure: 0.5 MPa, at the rated voltage)
\*3 Impact resistance: No malfunction occurred when it was tested in the axial direction and at a right angle to both the main valve and the armature in both an energized and de-energized state, once for each condition. (Values at the initial period)

**SMC** 

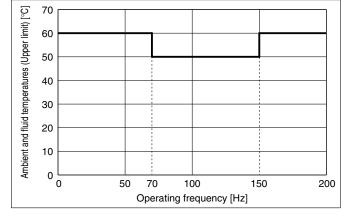
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. The test was performed in both an energized and deenergized state in the axial direction and at a right angle to both the main valve and the armature. (Values at the initial period) \*4 Only applicable to the power-saving circuit specification.

## **Flow Rate Characteristics**

## **Operating Frequency**

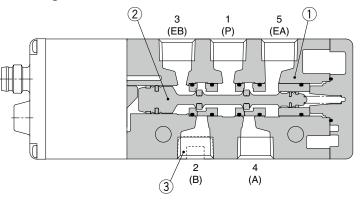
	Port size		Valve flow rate characteristics			
Model	1, 5, 3	4, 2	```		4/2 $\rightarrow$ 5/3 (A/B $\rightarrow$ E)	
	(P, EA, EB)	(A, B)	C [dm³/(s·bar)]	b	C [dm³/(s·bar)]	b
XT1215	1/8	1/8	1.3	0.37	1.3	0.23
Calculation of offective area "S" and conic conductance "C": $S = 5.0 \times C$						

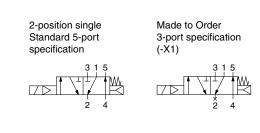
culation of effective area "S" and sonic conductance "C": S = 5.0 x C



### Valve Construction

#### 2-position single





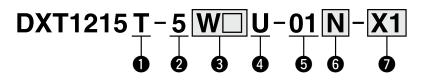
#### **Component Parts**

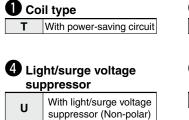
No.	Description	Material		
1	Body	Aluminum die-casted		
2	Spool assembly	Aluminum/FKM		
3	Plug (For the -X1)	Steel		

D

# High Speed Pilot Operated Solenoid Valve **DXT1215** Series

### How to Order Valves





#### 6 Thread type

• meau type		
Nil	Rc	
F	G	
Ν	NPT	

2 Rat	ted voltage
5	24 VDC

5 4(A)/2(B) port size Thread piping 01 1/8

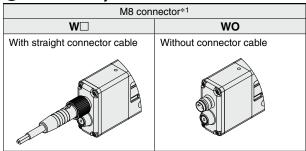
#### Made to Order

Nil	—
X1	3-port specification [2(B) port plug]

\* The 3-port specification is a specification with the 2(B) port plugged and closed.

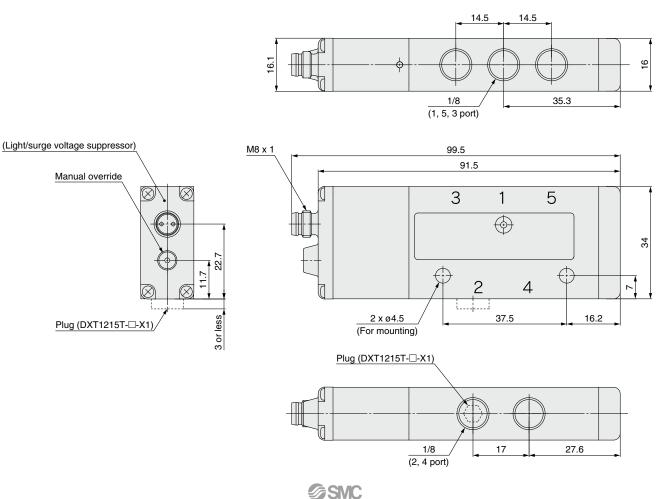
The 3(EB) port should be kept open for pilot exhaust.

### **3** Electrical entry



For the connector cable for M8 connectors, refer to the back cover. \*1 For W $\Box$ , enter the cable length symbol in the  $\Box$ . Please be sure to fill in the blank, referring to the back cover.

### Dimensions





# DXT1215 Series **Specific Product Precautions**

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Environment

# **∕** Marning

Do not use the valves in atmospheres in which corrosive gases, chemicals, sea water. water, or water vapor are present or where there is direct contact with any of these.

#### **Manual Override**

# A Warning

The manual override is used for switching the main valve regardless of the valve's electric signal. As the connected actuator will start operating due to this manual operation, be sure to confirm that it is safe to do so beforehand.

### Non-locking push type

Push the manual override button all the way down.



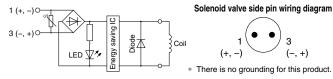
# ▲ Caution

Even if the inlet pressure is within the operating pressure range, when the piping diameter is restricted due to size reduction of the supply port (P), the flow will be insufficient. In such cases, the valve will not switch completely and the cylinder may malfunction.

Installation

### Surge Voltage Suppressor

With power-saving circuit (PWM circuit built-in type, non-polar type) The power consumption has been reduced to approx. 1/4 of the startup power by eliminating the need for electrical current for holding. (Effective after being energized for more than 5 ms when the 24 VDC rated voltage is applied)



### Operating principle

The circuit shown above reduces power consumption by eliminating the need for electrical current for holding in order to save energy. Refer to the electrical power waveform shown in the graph on the right.

<power-saving electric="" waveform=""></power-saving>				
24 V -	Applied voltage			
24 V -				
6W-	Electric waveform			
1.5 W -				
0 W -	5 ms			

#### Residual voltage of the surge voltage suppressor

If a diode surge voltage suppressor is used, there will be a residual voltage of approx. 1 V. Pay attention to the surge voltage protection on the controller side.

#### M8 Connector Type

#### The connector cable for M8 connectors can be ordered as follows.

Connector cable

#### How to Order

1. To order a solenoid valve and the connector cable at the same time (The connector cable will be included in the shipment of the solenoid valve.)

DXT1215T-5W_U-01_ (-X1)				
	<ul> <li>Cal</li> </ul>	ole length [mm]		
	Symbol	Cable length [mm]		
Ex. 1) Cable length: 300 mm	1	300		
DXT1215T-5 <u>W1</u> U-01□(-X1)	2	500		
●Symbol for	3	1000		
electrical entry	4	2000		
	5	3000		
	6	4000		
	7	5000		
2. To order only the connector cable				

#### Connector dimensions Sheath Brown: 1 Blue: 3 /Black: 4 Covering 33.9

	-	<b>L</b>
	13	
Cable length (L)	Part no.	Sheath O.D.
300 mm	V100-49-1-1	Cover diamete
500 mm	V100-49-1-2	Conductor are
1000 mm	V100-49-1-3	
2000 mm	V100-49-1-4	
3000 mm	V100-49-1-5	
4000 mm	V100-49-1-6	
5000 mm	V100-49-1-7	0 0

#### nductor area 0.16 mm<sup>2</sup> 33.9 2.3

35

ø3.4 mm

ø1.16 mm

### **Recommended M8 Connector Angle Type**



Cable	PHOENIX CONTACT		
length	Product no.	Order no.	
1.5 m	SAC-3P-1,5-PUR/M 8FR	1669738	
3 m	SAC-3P-3,0-PUR/M 8FR	1669741	
5 m	SAC-3P-5,0-PUR/M 8FR	1669631	
10 m	SAC-3P-10,0-PUR/M 8FR	1694169	

er diameter

Caution Phoenix Contact products should be ordered directly from the manufacturer or from its distributors.

# Caution

- 1. The M8 connector type is IP67 compliant (according to IEC 60529) and protected against dust and water. However, it cannot be used under water. Select an SMC connector cable (V100-49-1-D) or an FA sensor type connector with M8 threaded 3-pin specifications conforming to Nippon Electric Control Equipment Association Standard NECA4202 (IEC 60947-5-2).
- 2. Do not use a tool to mount the connector as this may damage it. Only tighten the connector by hand. (0.4 to 0.6 N·m)
- 3. The application of excessive force on the cable connector will result in it no longer being able to satisfy the IP67 requirements. Please use caution and refrain from applying any force of 30 N or greater on the connector.

Failure to satisfy the IP67 requirements may result if using connectors other than those shown above or if the connector is insufficiently tightened.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

# **SMC** Corporation

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