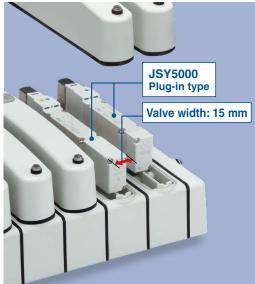


### Crevice free exterior and can be cleaned without disassembly Cleanable space between valves



# Valve width is 15 mm.



Sub-plate (Single unit)

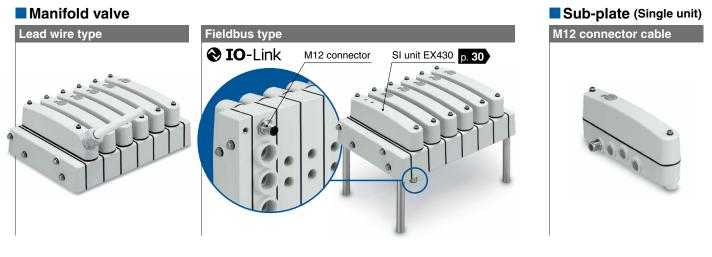
IP69K compliant



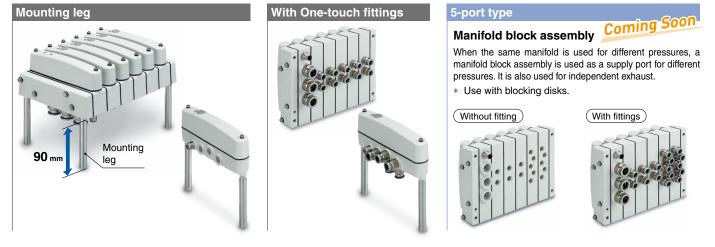
CAT.ES11-117A

# JSY5000-H Series

### Wiring



### **Manifold Parts**



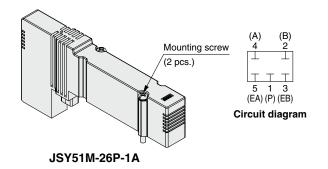
### **Series Variations**

		A (	A) 2(P) port o	izo			Wir	ring	
	4(A), 2(B) port size					Common specifications			
	G1/4		One-tou	ich fitting		Rated			
Variations		<b>0</b>			voltago	Positive	Positive Negative		
	(Without fitting)	ø8	ø10	ø5/16"	ø3/8"		common	common	
۵		Brass Stainless steel	Brass Stainless steel	Brass Stainless steel	Brass Stainless steel				
Plug-in Lead wire type (34 cores) p. 11	•	•	•	•	•		•	•	
Plug-in Fieldbus type ● IO-Link p. 11	1•	•	•	•	•	24 VDC	_	•	
Sub-plate type	•	•	•	•	•		•	•	

● Standard ○ Option ▲ Made to order

### **Manifold Options**

Blanking plate [With two mounting screws] p. 32 Used when valve additions are expected or for maintenance



### SUP/EXH blocking disk p. 32

### [SUP blocking disk]

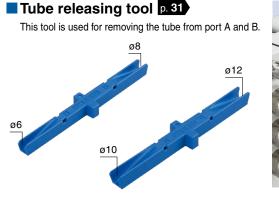
By inserting the SUP blocking disk in the pressure supply passage of the manifold valve, can provide two different high and low pressure in one manifold.

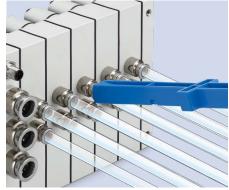
### [EXH blocking disk]

By inserting the EXH blocking disk in the exhaust passage of the manifold valve, can separate the exhaust from the valve so it does not affect the other valves. It can also be used for the manifold for the positive pressure and vacuum mixed manifold. (2 pieces are required to block EA/EB both sides of the EXH.)



Series	SUP blocking disk	EXH blocking disk
JSY5000	JSY51M-40P-2A	JSY51M-40P-2A

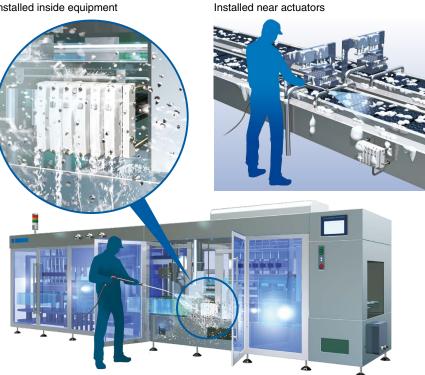




Manifold options		Valve options	
Blanking plate	SUP/EXH blocking disk	Vacuum/ Low pressure specification	Reverse pressure
О р. 32	О р. 32	▲ External pilot	▲ External pilot
О р. 32	О р. 32	▲ External pilot	▲ External pilot
_	_	▲ External pilot	▲ External pilot

### **Applications**

### Installed inside equipment



### **IP69K** manifold

IP69K products are IP6X (IEC/EN 60529) and IPX9K (ISO 20653) compliant and protected against dust and high-pressure hot water.



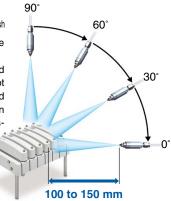
#### **Glossary of Terms**

#### IP6X: Dust-tight

IPX9K: High-pressure and temperature jet wash

Not adversely affected under the following conditions.

Sample placed on a turntable and rotated at a speed of 5 ±1 rpm. Hot pressurized water at 80 ±5°C and pressure 8 to 10 MPa is then sprayed onto the sample at a distance of 100 to 150 mm with a jetwash nozzle from four position: 0°, 30°, 60°, and  $90^{\circ}$ , for 30 s for each position. Flow rate: 15 ±1 L/min



### **Related Products EHEDG Compliant Fittings** EHEDG **Hygienic FD** IP69K Compliant Design Compliant KFG2H -E Series \* This product is not assembled when shipped. **EHEDG Certification** This series satisfies EHEDG guidelines **EHEDG design standards** (hygienic design standards), preventing liquid and foreign matter from entering, and is easy 1 External surface roughness: Ra 0.8 μm or less to wash. 2 Corners of radius 3 mm or more or with TYPE EL CLASS I AUX an internal angle of 135° Stainless material with high anti-corrosion performance: Stainless steel 316 **EHEDG** Certificate 4 No direct contact of external metal parts of Compliance Gasket seals made of FDA-compliant rubber materials Liauid accumulation Existing KFG2 model Design for poor liquid flow and more residual liquid accumulation

# ERTIF

### Design for less residual liquid accumulation



**EHEDG** compliant fitting Design for better liquid flow and less residual liquid accumulation

### Achieved IP69K rating

### **Rubber parts**

The material used is a special FKM that is compliant with the FDA (U.S. Food and Drug Administration) §177.2600 dissolution test. They are colored in blue for superior visibility.

### Body type: Male connector

### Connection thread: M, G<sup>\*1</sup>

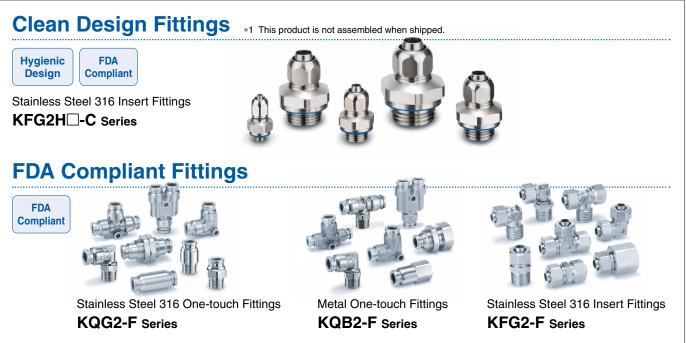
\*1 ISO 16030 compliant

### Fluid temperature

-5 to 150°C

З

### **Related Products**



# FDA (U.S. Food and Drug Administration) Compliant Tubing



### Polyurethane Tubing

### **TU-X214**

\_

Complies with the FDA (U.S. Food and Drug Administration) § 177.2600 dissolution test
 Complies with the EU No 10/2011 dissolution test

Metric size	Color
ø4, ø6, ø8, ø10, ø12	Black, White, Red, Blue, Yellow, Green, Clear, Orange

### Fluoropolymer Tubing (PFA) TLM/TILM



- Complies with the FDA (U.S. Food and Drug Administration) § 177.1550 dissolution test
- Food Sanitation Law compliant\*1

Metric size	Inch size	Color
ø2, ø3, ø4, ø6, ø8, ø10,	ø1/8", ø3/16", ø1/4", ø3/8",	Translucent,
ø12, ø16, ø19, ø25	ø1/2", ø3/4", ø1", ø1 1/4"	Black, Red, Blue

# Soft Fluoropolymer Tubing TD/TID

Complies with the FDA (U.S. Food and Drug Administration) § 177.1550 dissolution test
 Food Sanitation Law compliant<sup>\*1</sup>

Metric size	Inch size	Color
ø4, ø6, ø8, ø10, ø12	ø1/8", ø3/16", ø1/4", ø3/8", ø1/2"	Translucent

# Soft Polyolefin Tubing TPS

• Complies with the FDA (U.S. Food and Drug Administration) § 175.300 dissolution test

Metric size	Color
ø4, ø6, ø8, ø10, ø12	White, Blue, Yellow

# Fluoropolymer Tubing

 $\bullet$  Complies with the FDA (U.S. Food and Drug Administration) § 177.1550 dissolution test  $\bullet$  Food Sanitation Law compliant\*1

Metric size	Inch size	Color
ø4, ø6, ø8, ø10, ø12, ø19	ø1/8", ø3/16", ø1/4", ø3/8", ø1/2", ø3/4", ø1"	Translucent

### FEP Tubing (Fluoropolymer) TH/TIH

Complies with the FDA (U.S. Food and Drug Administration) § 177.1550 dissolution test
 Food Sanitation Law compliant<sup>\*1</sup>

Tood Gamation Law compliant

Metric size	Inch size	Color
ø4, ø6, ø8, ø10, ø12	ø1/8", ø3/16", ø1/4", ø3/8", ø1/2", ø3/4"	Translucent, Black, Red, Blue

### Polyolefin Tubing TPH

• Complies with the FDA (U.S. Food and Drug Administration) § 175.300 dissolution test

Metric size	Color
ø4, ø6, ø8, ø10, ø12	White, Blue, Yellow

\*1 Testing in compliance with Japan's Food Sanitation Law based on the 370th notice given by the Ministry of Health and Welfare in 1959



# CONTENTS

alve Specifications
Valve Specifications (JSY5000-H Plug-in Type)p. 6
P. 7
Manifold Flow Rate Characteristics/Weightp. 7
Valve Weightp. 7
Response Time
Connector Wiring Layoutp. 7
alve Construction p. 8
alve Replacement Parts: Pilot Valve p. 9

### Manifold



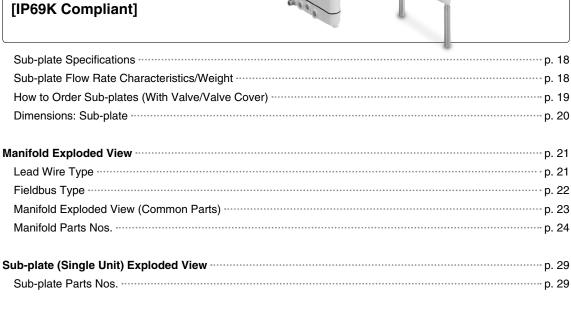
p. **11** 

p. **18** 

How to Order Manifolds	
How to Order Valves	р. 12
Dimensions: Lead Wire Type	••••• р. 13
Electrical Wiring Specifications	p. 14
Dimensions: Fieldbus Type (IO-Link)	p. 15
Dimensions: Panel Cutout Dimensions	p. 16
Dimensions: External Pilot (Made to Order)	

### Sub-plate

### Sub-plate (Single Unit) [IP69K Compliant]





# JSY5000-H Series **Valve Specifications**

### Valve Specifications (JSY5000-H Plug-in Type)

				ζε
Valve type			Rubber seal	
Fluid			Air	[
	2-position sing	le	0.15 to 0.7	
Internal pilot	2-position doub	ble	0.1 to 0.7	_
operating pressure range MPa	3-position		0.2 to 0.7	Ŧ
	4-position dual	3-port valve	0.15 to 0.7	8
External pilot	Operating pres	sure range	-100 kPa to 0.7	JSY5000-H
(Made to order)	Dilatan	2-position single		<b>∠</b>
operating pressure range	Pilot pressure range	2-position double	0.25 to 0.7	∣ Ÿ
MPa	lange	3-position		
Ambient and fluid temperation	tures <sup>∗1</sup> ∘C		-10 to 50 (No freezing)	
		2-position single/double	5	
Max. operating frequency Hz	JSY5000	4-position dual 3-port valve	3	
		3-position	3	ø
Manual override			Non-locking push type	lat
Pilot exhaust type	Internal pilot		Common exhaust	P P
T not exhaust type	External pilot (I	Made to order)		Sub-plate
Lubrication			Not required	ิง
Mounting orientation*2			Unrestricted	
Impact/Vibration resistance	e*2 m/s²		150/30	
Coil rated voltage DC			24 V	
Allowable voltage fluctuati	on V		±10% of the rated voltage	Ň
Power consumption W	Standard		0.4	Manifold Exploded View
	With power-sav	ring circuit (Made to order)	0.1*3 [Inrush 0.4, Holding 0.1]	anife
Surge voltage suppressor			Diode (Varistor for non-polar type)	, ≊ d
Indicator light			LED	ш
temperature and fluid temp *2 Impact resistance: The value both energized and de-energized and te-energized	erature range. ue at which no ma rgized states, onc value at which no	Ifunction occurs when tested i e for each condition (Values fr malfunction occurs in a one-t	). However, operation of the valve must be within the specified valve ambient n the axial direction and at right angles to the main valve and the armature in om the initial stage) sweep test between 45 and 2000 Hz, performed in both energized and de- and the armature (Values from the initial stage)	Sub-plate Exploded View

\*3 For details, refer to page 35.

EX430

Fittings, Plugs, Tube Releasing Tools

Manifold Options

Made to Order

Specific Product Precautions

alve

# JSY5000-H Series

### **Manifold Specifications**

	Туре	Lead wire	Fieldbus (IO-Link)*1
Manifold type		Plug-in connector of	connecting base
SUP/EXH port type		Common S	UP/EXH
Valve stations		2 to 16 st	tations
Internal wiring		Positive common Negative common (Refer to "Electrical Wiring Specifications" on page 14.)	Negative common
Dent eler	1(P), 5/3(EA/EB) port	G1/2 (Based or	1 ISO 16030)
Port size	4(A), 2(B) port	G1/4 (Based or	1 ISO 16030)
Enclosure		IP69 (Based on IEC/EN 6	
External parts materia	al	Resin parts: PA, Metal parts: Stainles	ss steel 316, Rubber parts: EPDM

\*1 Refer to page 30 for the Fieldbus type for output (EX430 series) specifications.

### Manifold Flow Rate Characteristics/Weight

Port	size	Flow rate characteristics				Weight: g*1	
1, 5, 3	4, 2	1 → 4, 2 (	$P \rightarrow A, B$ )	4, 2 → 5, 3 (A	, $B \rightarrow EA$ , $EB$ )	Ŭ	of stations)
(P, EA, EB)	(A, B)	C [dm³/(s·bar)]	b	C [dm <sup>3</sup> /(s·bar)]	b		or stations)
G1/2	G1/4	6.80	0.31	7.64	0.23	227 n + 1070	Lead wire type
G1/2	G1/4	0.00	0.31	7.04	0.23	227 n + 500	Fieldbus type

\*1 Weight without fittings. For when a lead wire type cable is 5 m. Add the weight of the valves to be mounted from the table below to find the total weight.

### Valve Weight

Valve model	Ту	pe of actuation	Weight [g]
	0 position	Single	86
	2-position	Double	96
JSY5⊡03-H		Closed center	
JЭТЭЦ03-П	3-position	Exhaust center	106
		Pressure center	
	4-position	Dual 3-port	92

### **Response Time**

Valve model	Response time [ms]*1		
valve model	Z type	U type	
JSY5103-H	40	32	
JSY5203-H	19	19	
JSY53/4/503-H	46	44	
JSY5A/B/C03-H	38* <sup>2</sup>	29* <sup>2</sup>	

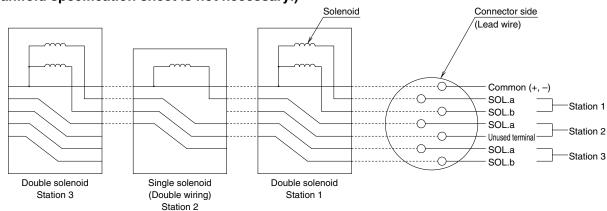
\*1 Based on dynamic performance test, JIS B 8419:2010 (Coil temperature: 20°C, at rated voltage)

\*2 There will be an approx. 10 ms delay on the 2(B) port side due to the length of the pilot passage.

### **Connector Wiring Layout**

For both Fieldbus and lead wire types, additional valves are sequentially assigned pins on the connector. This makes it completely unnecessary to disassemble the connector unit.

# ■ Single solenoid valve is installed to all double wiring. (Double wiring specification) (Manifold specification sheet is not necessary.)

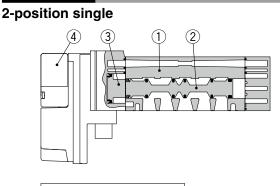


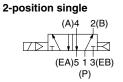
\* These diagrams are for the purpose of explanation, and differ from the actual connector wiring.



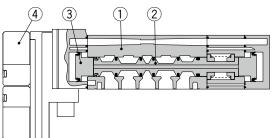
# JSY5000-H Series Valve Construction

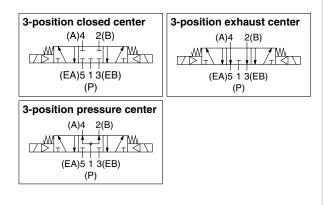
### **Rubber Seal**





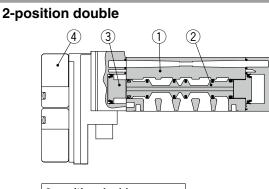
3-position closed center/exhaust center/pressure center

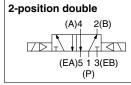




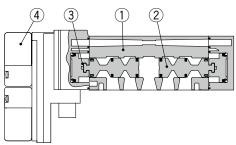
### **Component Parts**

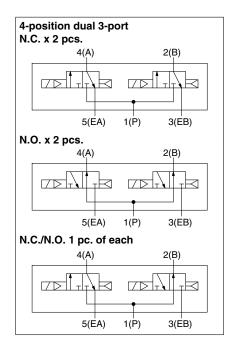
No.	Description	Material
1	Body	Aluminum die-casted
2	Spool valve	Aluminum/HNBR (4-position dual 3-port: Resin/HNBR
3	Piston	Resin
4	Pilot valve	





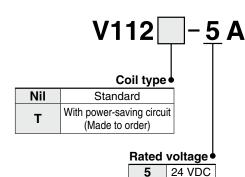
### 4-position dual 3-port





# JSY5000-H Series Valve Replacement Parts: Pilot Valve

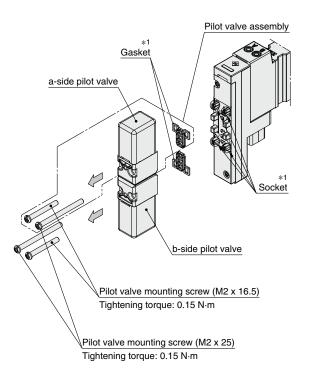
How to Order Pilot Valves (With a gasket and two mounting screws)



### **▲**Caution

- 1. The coil specification and voltage (including light/surge voltage suppressor) cannot be changed by changing the pilot valve.
- 2. When selecting the standard coil type, it is not possible to change to the power-saving circuit type.

How to replace pilot valves



- Remove the pilot valve mounting screws.
- Remove the pilot valve in the direction indicated by the arrow.
- \*1 Ensure the gasket is mounted, and take care not to bend the socket.
- \* Assemble by following the removal procedure in reverse.

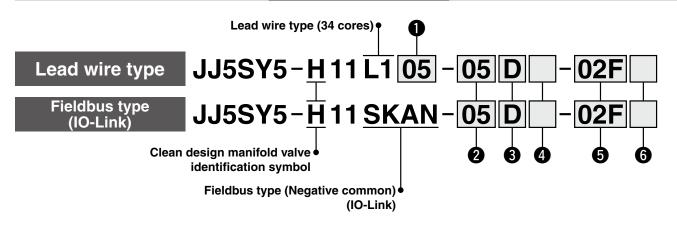
Valve	
JSY5000-H	
Sub-plate	
Manifold Exploded View	
Sub-plate Exploded View	
EX430	
Fittings, Plugs, Tube Releasing Tools	
Manifold Options	
Made to Order	
Specific Product Precautions	

# Clean Design Manifold Valve JSY5000-H Series [IP69K compliant]

RoHS

Caution This is an IP69K compliant product. The manifold and valves are ordered as a set.

How to Order Manifolds



### Lead wire length

Symbol	Length
05	5 m
10	10 m
15	15 m

### 2 Valve stations

	Symbol	Stations	Note
	02	2 stations	
[	:	:	Double wiring
	16	16 stations	

### SUP/EXH block 1(P), 5(EA),

ouch fitting (Matria/Inch aiza)

3(E	B) port entry
D	D side (2 to 10 stations)
В	Both sides (2 to 16 stations)

SUP/EXH blocks with U side only is not available.

### 4 Pilot type

Nil	Internal pilot
<b>R</b> *1	External pilot

\*1 External pilot port is on the D side end block.
The external pilot end block.

The external pilot specification should be ordered as made to order.

|--|

Nil	None
L*1	Mounting leg (90 mm)

\*1 Mounting legs are shipped together with the product.

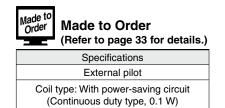
### **3** 4(A), 2(B) port size

Ini	read piping/O	ne-touch n	tting (Metric/Inch	size)		
			A, B port		Note	
Symbol	Fitting spec	ifications	One-touch fitting size	P, EA, EB port	X, PE <sup>*2</sup> port	VENT port
02F	Without	fitting	G1/4 Thread piping	G1/2 Thread piping	G1/8 Thread piping	M5 Thread piping
B8		Brass fitting	ø8*1			
B10	Metric size	Drass mung	ø10	ø16	ø6	ø4* <sup>3</sup>
G8	Screw fitting	Stainless	ø8*1	010	00	04
G10		steel fitting	ø10			
BN9		Brass fitting	ø5/16"* <sup>1</sup>			
BN11	Inch size	Diass Inting	ø3/8"	ø1/2"	ø1/4"	ø5/32"* <sup>3</sup>
GN9	Screw fitting	Stainless	ø5/16"* <sup>1</sup>	2/10	u1/4	05/32
GN11		steel fitting	ø3/8"			

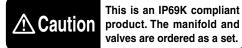
\*1 For the A and B port of ø8 or ø5/16" of screw fitting, the same fitting is used for them.

\*2 In the case of external pilot type (made to order), fittings are attached to the X and PE ports according to the above fitting type.

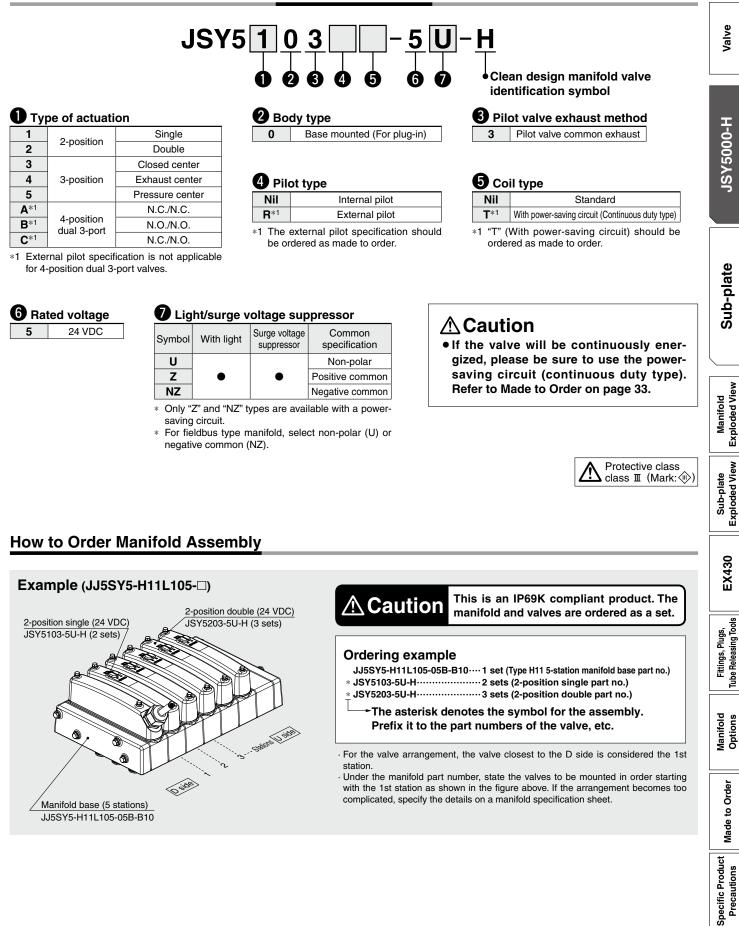
\*3 For the VENT port ø4 and ø5/32", the same fitting is used.



# Clean Design Manifold Valve JSY5000-H Series



How to Order Valves



Valve

**JSY5000-H** 

Sub-plate

Exploded View

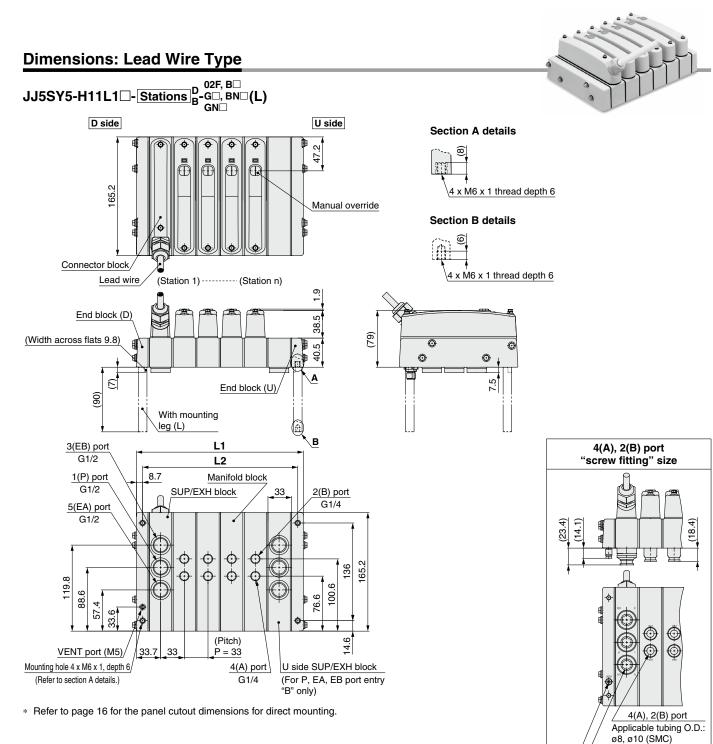
Exploded View

EX430

Made to Order

Precautions

# JSY5000-H Series



1(P), 5(EA), 3(EB) Port Entry:	D Side (SUP/EXH Block)
L: Dimensions	n: Number of stations

L	2	3	4	5	6	7	8	9	10	
L1	133.4	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	
L2	117	150	183	216	249	282	315	348	381	

1(P), 5(EA), 3(EB) Port Entry: Both Sides (SUP/EXH Block) L: Dimensions

L: Din	L: Dimensions n: Number of stations														
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	430.4	463.4	496.4	529.4	562.4	595.4	628.4
L2	150	183	216	249	282	315	348	381	414	447	480	513	546	579	612

/ ø5/16", ø3/8" (SMC) 1(P), 5(EA), 3(EB) port Applicable tubing O.D.: ø16 (SMC)

/ VENT port Applicable tubing O.D.: ø4 (SMC)

These figures show the "JJ5SY5-

H11L105-04B-B10."

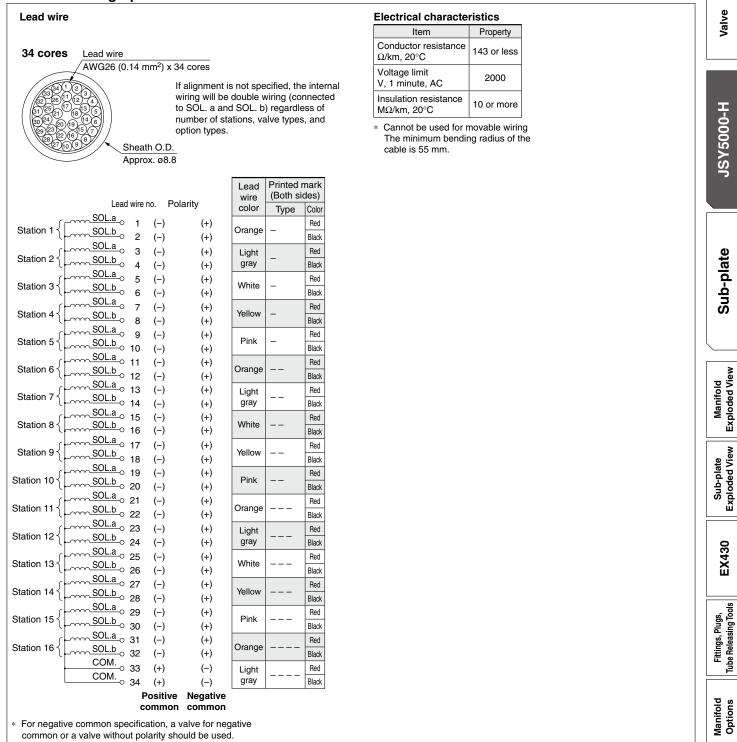
ø1/2" (SMC)

ø5/32" (SMC)



# Clean Design Manifold Valve JSY5000-H Series

### **Electrical Wiring Specifications**

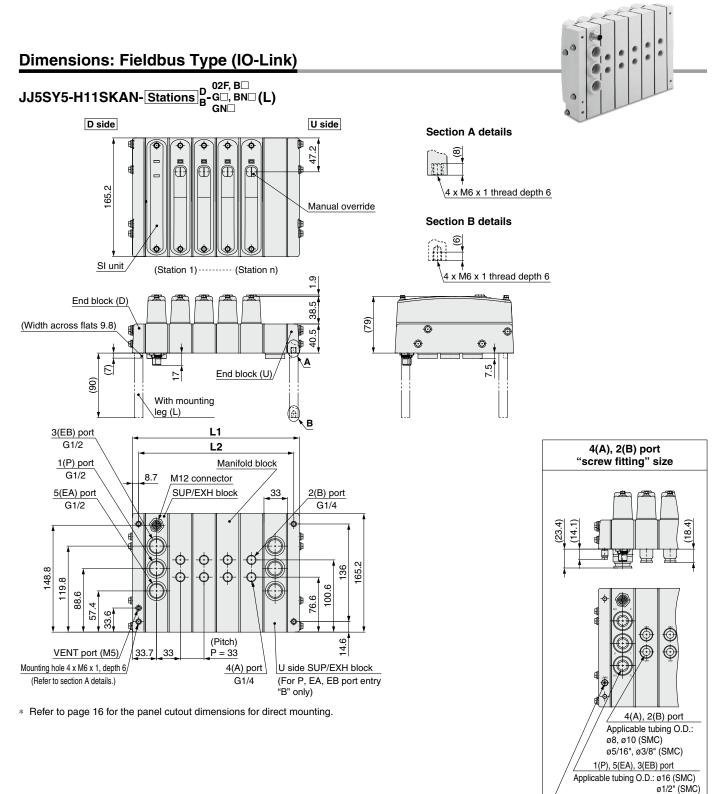


**SMC** 

Made to Order

Specific Product Precautions

# JSY5000-H Series



/ VENT port Applicable tubing O.D.: ø4 (SMC) ø5/32" (SMC)

 These figures show the "JJ5SY5-H11SKAN-04B-B10."

n: Number of stations

1(P), 5(EA), 3(EB) Port Entry	y: D Side (SUP/EXH Block)
L: Dimensions	n: Number of stations

L _n	2	3	4	5	6	7	8	9	10	
L1	133.4	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	
L2	117	150	183	216	249	282	315	348	381	

1(P), 5(EA), 3(EB) Port Entry: Both Sides (SUP/EXH Block) L: Dimensions

															or oranome
L	n <b>2</b>	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	430.4	463.4	496.4	529.4	562.4	595.4	628.4
L2	150	183	216	249	282	315	348	381	414	447	480	513	546	579	612



#### 02F, B□ 02F, B□ JJ5SY5-H11SKAN-Stations<sup>D</sup><sub>B</sub>(R)-G JJ5SY5-H11L1 - Stations <sup>D</sup><sub>B</sub>(R) Valve -G□, BN□(L) D side D side U side U side Lead wire (Station 1)-----(Station n) (Station 1)-----(Station n) Connector block SI unit End block (D) End block (U) End block (D) End block (U) **JSY5000-H** ₽ ∎/ I f (06) (06) With mounting leg (L) With mounting leg (L) L1 L1 L2 L2 8.7 8.7 SUP/EXH block U side SUP/EXH block SUP/EXH block U side SUP/EXH block Sub-plate (For P, EA, EB port entry (For P, EA, EB port entry "B" only) "B" only) 0 ¢ $\odot$ -0 Θ -0 ⊕ Ð 165.2 165.2 136 136 Ó Ó -Ò Ò -0 ÷ φ φ Manifold Exploded View 14.6 Cutout dimensions for panel mounting 14.6 Cutout dimensions for panel mounting Refer to panel cutout dimensions Refer to panel cutout dimensions for details for details Mounting hole 4 x M6 x 1, depth 6 Mounting hole 4 x M6 x 1, depth 6 Exploded View Panel cutout dimensions: Fieldbus type (IO-Link) Panel cutout dimensions: Lead wire type Sub-plate **L2**-4 2+07 L2-4 8.5 10\_30 R . A L2 L2 EX430 36 113 For manifold direct 136 113 For manifold direct mounting mounting Fittings, Plugs, Tube Releasing Tools O 6 When mounting with the mounting leg (L), only the leg mounting holes When mounting with the mounting leg (L), only the leg mounting holes (round/elongated) are machined (round/elongated) are machined. Section A mounting hole details Section B mounting hole details 6 Manifold Options \* Tolerance: ±0.2 1(P), 5(EA), 3(EB) Port Entry: D Side (SUP/EXH Block) Made to Order L: Dimensions n: Number of stations

**Dimensions: Panel Cutout Dimensions** 

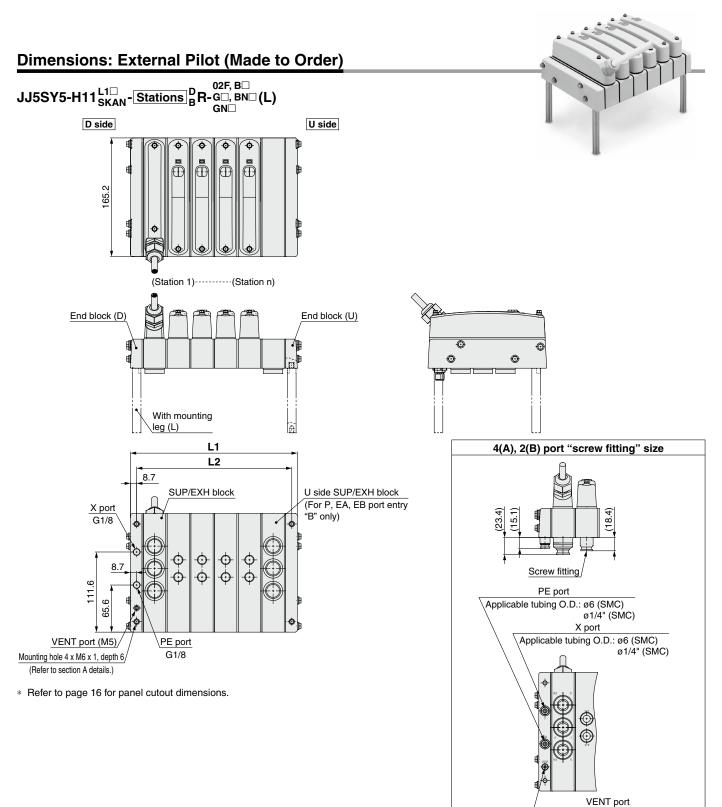
L _n	2	3	4 5		6	7	8	9	10	
L1	133.4	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	
L2	117	150	183	216	249	282	315	348	381	

# 1(P), 5(EA), 3(EB) Port Entry: Both Sides (SUP/EXH Block)

	1(P), 5(EA), 3(EB) Port Entry: Both Sides (SUP/EXH Block) L: Dimensions															: Product Iutions
Ln	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	cific
L1	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	430.4	463.4	496.4	529.4	562.4	595.4	628.4	Pe
L2	150	183	216	249	282	315	348	381	414	447	480	513	546	579	612	



# JSY5000-H Series



Applicable tubing O.D.: ø4 (SMC) ø5/32" (SMC)

\* These figures show the "JJ5SY5-H11L105-04BR-B10."

### 1(P), 5(EA), 3(EB) Port Entry: D Side (SUP/EXH Block) L: Dimensions n: Number of stations

L	2	3	4	5	6	7	8	9	10	
L1	133.4	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	
L2	117	150	183	216	249	282	315	348	381	

### 1(P), 5(EA), 3(EB) Port Entry: Both Sides (SUP/EXH Block) L: Dimensions

17

L: Din	L: Dimensions n: Number of stations														
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	166.4	199.4	232.4	265.4	298.4	331.4	364.4	397.4	430.4	463.4	496.4	529.4	562.4	595.4	628.4
L2	150	183	216	249	282	315	348	381	414	447	480	513	546	579	612



# JSY5000-H Series ( E RoHS Sub-plate (Single Unit) [IP69K Compliant]



### **Sub-plate Specifications**

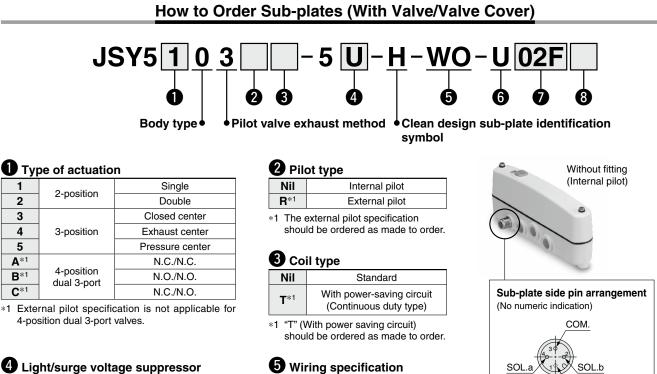
Туре		Plug-in single unit type with M12 plug connector	
		1(P), 5, 3(EA, EB) individual port	
Internal wiri		Positive common Negative common (Refer to the pin arrangement on page 19.)	
Port size	1(P), 5/3(EA/EB) 4(A), 2(B)	- G1/4 (Based on ISO 16030)	
Enclosure		IP69K (Based on IEC/EN 60529/ISO 20653)	
External parts material		Resin parts: PA, Metal parts: Stainless steel 316, Rubber parts: EPDM	

### Sub-plate Flow Rate Characteristics/Weight

Port	size	Flow rate characteristics		Flow rate characteristics		
1, 5, 3	4, 2	1  ightarrow 4, 2 (P $ ightarrow$	А, B)	4, 2 $\rightarrow$ 5, 3 (A, B –	→ EA, EB)	Weight: g*1
(P, EA, EB)	(A, B)	C [dm <sup>3</sup> /(s·bar)]	b	C [dm <sup>3</sup> /(s·bar)]	b	
G1/4	G1/4	6.75	0.31	6.53	0.22	180

\*1 Weight without fittings, valve, and M12 cable. Valve weight can be added from page 7.

# JSY5000-H Series



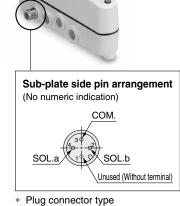
Symbol	With light	Surge voltage suppressor	Common specification		
U			Non-polar		
Z	•	•	Positive common		
NZ			Negative common		

\* Only "Z" and "NZ" types are available with a power-saving circuit.

#### 7) 1(P), 4(A), 2(B), 5(EA), 3(EB) port size **One-touch fitting (Metric/Inch size)**

WO Without M12 connector cable

#### 6 Port location Bottom ported U



8 Mounting option Nil None L\*1 Mounting leg (90 mm)

\*1 Mounting legs are shipped together with the product.

	Symbol Fitting specifications		P, A, B, EA, EB port	Note	
Symbol			One-touch fitting size	X, PE <sup>*2</sup> port	VENT port
02F	Without f	itting	G1/4 Thread piping	M5 Thread piping	M5 Thread piping
B8		Brass fitting	ø8*1		
B10	Metric size	Diass mung	ø10	ø4	ø4 <sup>*3</sup>
G8	Screw fitting	Stainless steel fitting	ø8* <sup>1</sup>		
G10			steel fitting	ø10	
BN9		Brass fitting	ø5/16"* <sup>1</sup>		
BN11	Inch size	brass mung	ø3/8"	ø5/32"	ø5/32"* <sup>3</sup>
GN9	Screw fitting	Stainless	ø5/16" <sup>*1</sup>	05/32	05/32
GN11		steel fitting	ø3/8"		

\*1 For B8/G8 (ø8) and BN9/GN9 (ø5/16"), the same fitting is used for them.

\*2 In the case of external pilot type, fittings are attached to the X and PE ports according to the above fitting type.

\*3 For X, PE port and VENT port of ø4 and ø5/32", the same fitting is used.

### Recommended M12 Connector Cables (IP69K and FDA-compliant products)

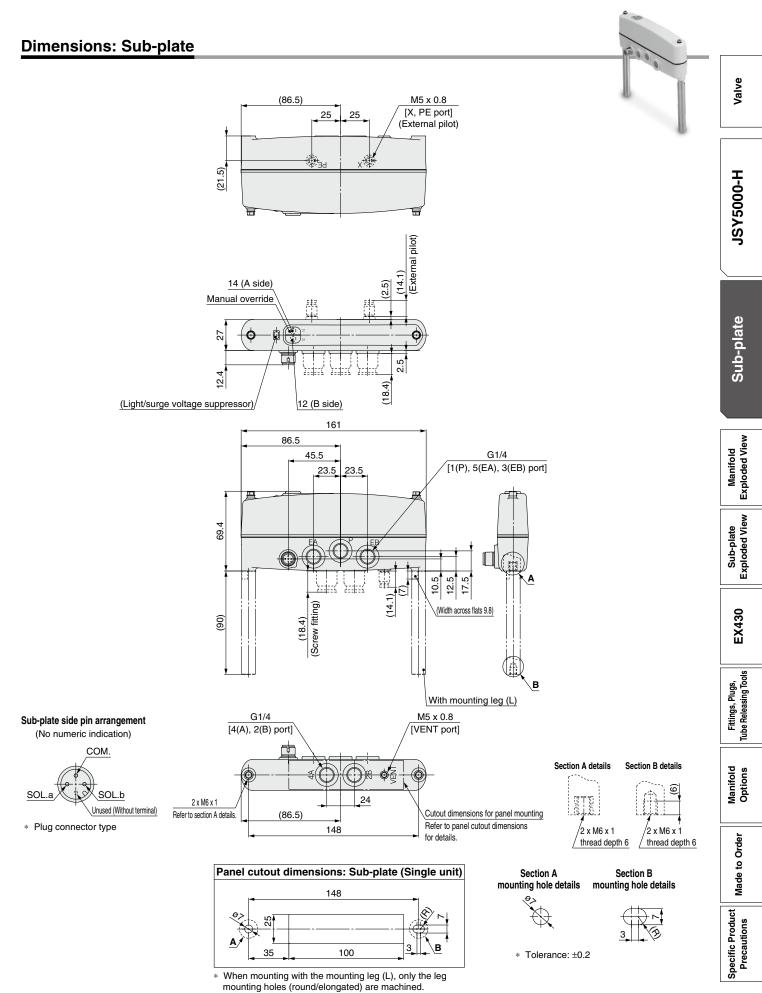


Cable length	PHOENIX CONTACT Product no.	PHOENIX CONTACT Order no.	Note
1.5 m	SAC-4P-1,5-600/M12FS HD	1403956	
3 m	SAC-4P-3,0-600/M12FS HD	1403957	Produced upon
5 m	SAC-4P-5,0-600/M12FS HD	1403958	receipt of order
10 m	SAC-4P-10,0-600/M12FS HD	1403959	

Order the Phoenix Contact products from the manufac-**A**Caution turer or the distributors.

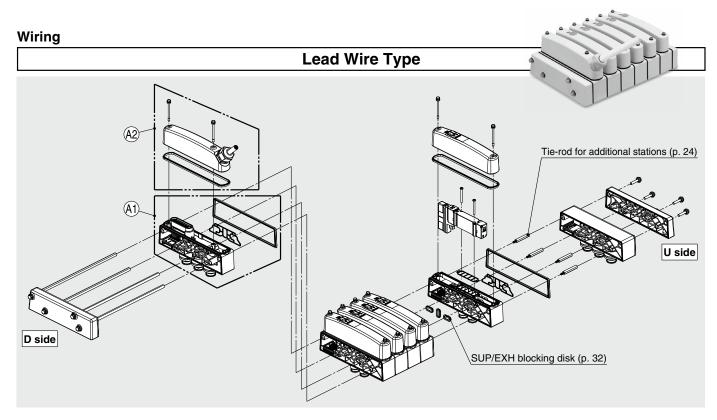


# Sub-plate [IP69K Compliant] JSY5000-H Series

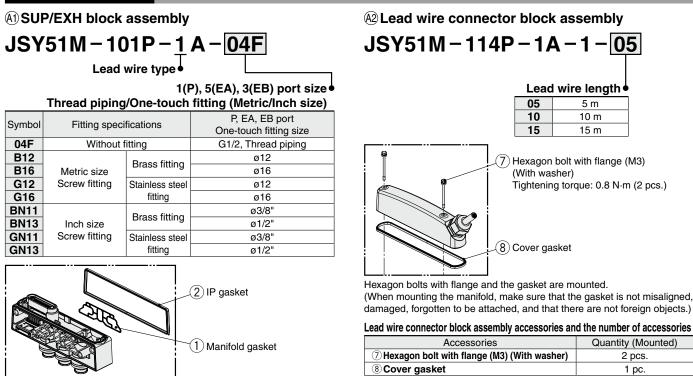


**SMC** 

# JSY5000-H Series Manifold Exploded View



### Manifold Parts Nos.



Gaskets are mounted.

(When mounting the manifold, make sure that the gasket is not misaligned, damaged, forgotten to be attached, and that there are not foreign objects.)

SUP/EXH block assembly accessories and the number of accessories

Accessories	Quantity (Mounted)
1 Manifold gasket	1 pc.
② IP gasket	1 pc.

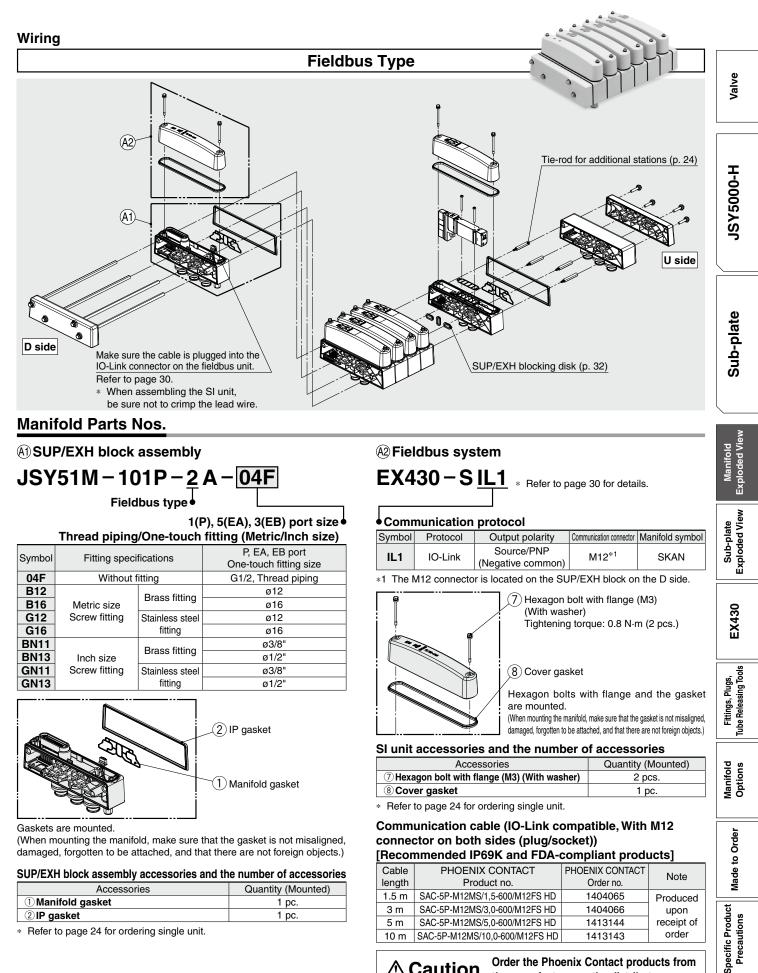
\* Refer to page 24 for ordering single unit.

21



Refer to page 24 for ordering single unit.

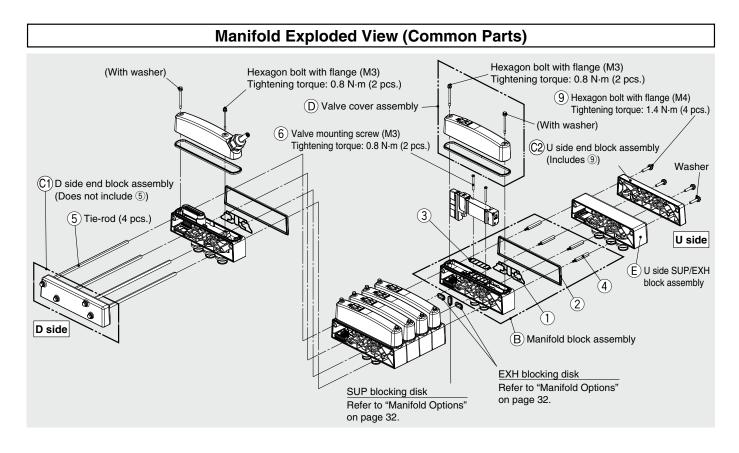
# Manifold Exploded View JSY5000-H Series



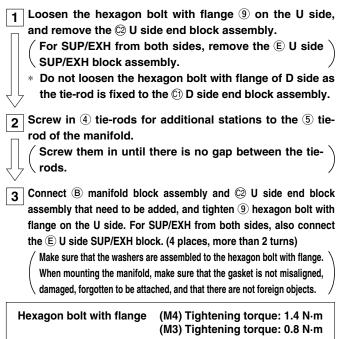
**SMC** 

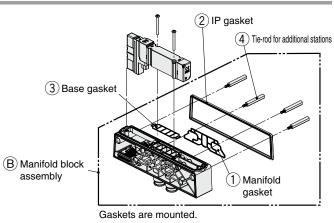
Order the Phoenix Contact products from **∧** Caution the manufacturer or the distributors.

# JSY5000-H Series



### How to Increase Manifolds





### Manifold block assembly

No.	Description	Quantity
1	Manifold gasket	1 pc. (Mounted)
2	IP gasket	1 pc. (Mounted)
3	Base gasket	1 pc. (Mounted)
(4)	Tie-rod for additional stations	4 pcs. (Included)
	·	

<sup>\*</sup> Refer to page 24 for ordering single unit.

### A Caution

- 1. Be sure to shut off the power and air supplies before disassembly. Furthermore, since air may remain inside the actuator, piping, and manifold, confirm that the air is completely exhausted before performing any work.
- 2. When disassembly and assembly are performed, air leakage may result if the tightening of the hexagon bolt with flange is inadequate.
- 3. Rubber parts are attached to the metal parts of the washer. If they are misaligned or dislodged, return them to their normal position.

# Manifold Exploded View JSY5000-H Series

### Manifold Parts Nos.

					_
No.	De	scription	Part no.	Note	
1		Manifold gasket	JSY51M-109P-1A	For 10 valves (10 pcs.)	
2	Manifold	IP gasket	JSY51M-109P-3A	For 10 valves (10 pcs.)	
3	block assembly	Base gasket	JSY51M-9P-1A	For 10 valves (10 pcs.)	
4		Tie-rod for additional stations	JSY51M-49P-2A	For 1 station (4 pcs.)	_ ٦
5	Tie-rod		JSY51M-49P-1-⊡A	Refer to the table below for the number of □. 4 tie-rods per manifold	
6	Valve mounting screw		JSY51V-23-1A (M3 x 29)	For 10 valves (20 pcs.)	
7	Hexagon bolt with flange (For connector block/SI u		JSY51M-123P-1A (M3 x 40)	For 5 valves (10 pcs.)	
8	Cover gasket (For connector block/SI unit cover/valve cover)		JSY51M-109P-2A	For 10 valves (10 pcs.)	
9	Hexagon bolt with flange (M4) (With washer) (For end block)		JSY51M-123P-2A (M4 x 24)	8 bolts per manifold	] [

### Tie-rod Order Nos. (1 set includes 4 pcs.)

Mary Halal	Tie-rod	part no.
Manifold stations	SUP/EXH block assembly: D side	SUP/EXH block assembly: B (Both sides)
2	JSY51M-49P-1-2A	JSY51M-49P-1-3A
3	JSY51M-49P-1-3A	JSY51M-49P-1-4A
4	JSY51M-49P-1-4A	JSY51M-49P-1-5A
5	JSY51M-49P-1-5A	JSY51M-49P-1-6A
6	JSY51M-49P-1-6A	JSY51M-49P-1-7A
7	JSY51M-49P-1-7A	JSY51M-49P-1-8A
8	JSY51M-49P-1-8A	JSY51M-49P-1-9A
9	JSY51M-49P-1-9A	JSY51M-49P-1-10A
10	JSY51M-49P-1-10A	JSY51M-49P-1-11A
11		JSY51M-49P-1-12A
12		JSY51M-49P-1-13A
13	For a manifold of 11 or more stations, only the SUP/EXH block assembly: B	JSY51M-49P-1-14A
14	(Both sides) can be selected.	JSY51M-49P-1-15A
15	(Both sides) can be selected.	JSY51M-49P-1-16A
16		JSY51M-49P-1-17A

### ■Mounting leg (4 pcs./set): For manifold JSY51M - 115P - 1A

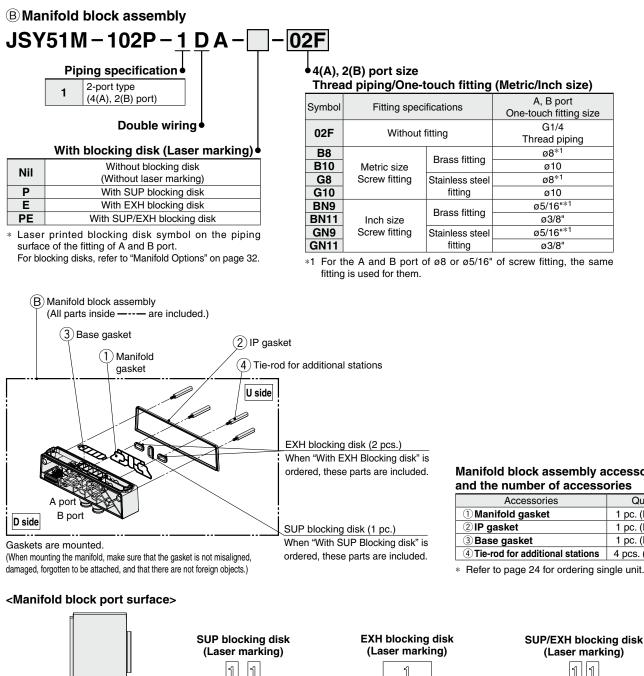


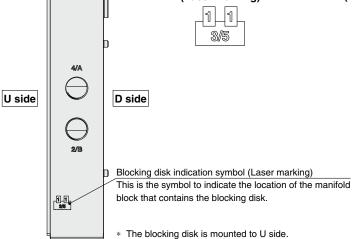
Mounting leg (M6) Tightening torque: 4.9 N·m

\* When the manifold part number (L) is ordered, the mounting legs are not assembled but included in the same package.

# JSY5000-H Series

### Manifold Parts Nos





Manifold block assembly accessories and the number of accessories

Accessories	Quantity
1 Manifold gasket	1 pc. (Mounted)
② IP gasket	1 pc. (Mounted)
③ Base gasket	1 pc. (Mounted)
(4) Tie-rod for additional stations	4 pcs. (Included)

3/5

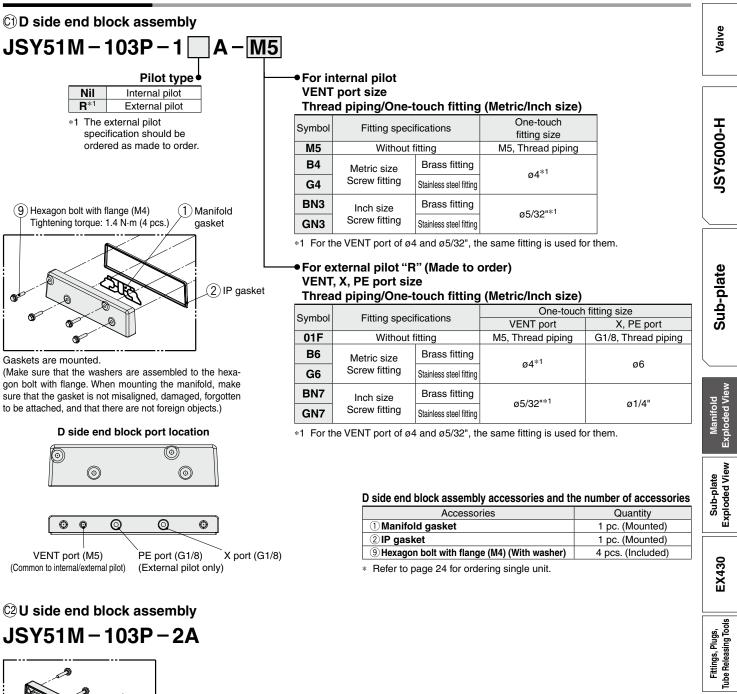
3/5

\* Refer to page 24 for ordering single unit.

3/5 3/5

# Manifold Exploded View JSY5000-H Series

### Manifold Parts Nos.



*∕∂*SMC

(9) Hexagon bolt with flange (M4) Tightening torque: 1.4 N·m (4 pcs.)

Accessories	Quantity (Included)
(9) Hexagon bolt with flange (M4) (With washer)	4 pcs.
* Refer to page 24 for ordering single unit.	

U side end block assembly accessories and the number of accessories

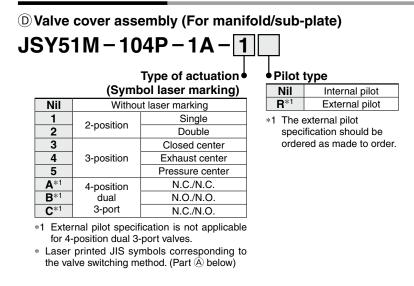
Manifold Options

Made to Order

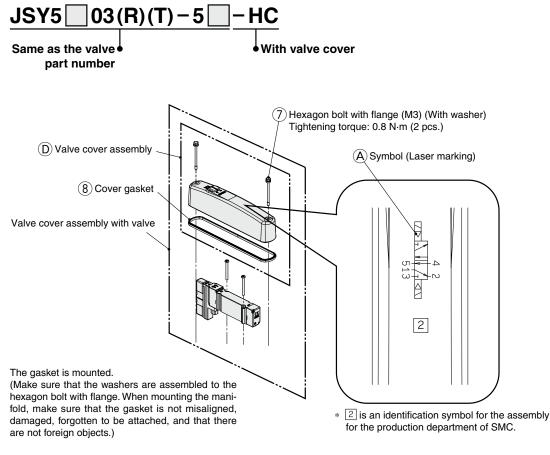
Specific Product Precautions

# JSY5000-H Series

### Manifold Parts Nos.



### Valve cover assembly with valve (For manifold/sub-plate)



#### Valve cover assembly/Valve cover assembly with valve accessories and the number of accessories

Accessories	Quantity (Mounted)
⑦ Hexagon bolt with flange (M3) (With washer)	2 pcs.
8 Cover gasket	1 pc.

\* Refer to page 24 for ordering single unit.

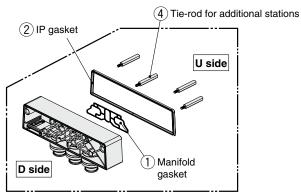
# Manifold Exploded View JSY5000-H Series

### Manifold Parts Nos.

**(E) U side SUP/EXH block assembly** 

# 1(P), 5(EA), 3(EB) port size Thread piping/One-touch fitting (Metric/Inch size)

Symbol	Fitting specifications		P, EA, EB port One-touch fitting size
04F	Without fitting		G1/2, Thread piping
B12		Broop fitting	ø12
B16	Metric size Screw fitting	Brass fitting	ø16
G12		Stainless steel	ø12
G16		fitting	ø16
<b>BN11</b>		Drace fitting	ø3/8"
<b>BN13</b>	Inch size Screw fitting	Brass fitting	ø1/2"
GN11		Stainless steel	ø3/8"
GN13		fitting	ø1/2"



Gaskets are mounted.

(When mounting the manifold, make sure that the gasket is not misaligned, damaged, forgotten to be attached, and that there are not foreign objects.)

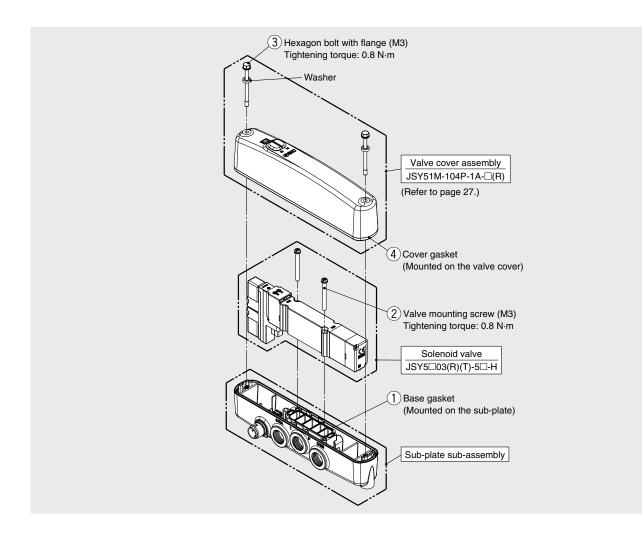
#### U side SUP/EXH block assembly accessories and the number of accessories

Accessories	Quantity
① Manifold gasket	1 pc. (Mounted)
② IP gasket	1 pc. (Mounted)
④ Tie-rod for additional stations	4 pcs. (Included)

\* Refer to page 24 for ordering single unit.

Valve

# JSY5000-H Series Sub-plate (Single Unit) Exploded View



### Sub-plate Parts Nos.

No.	Description	Part no.	Note
1	Base gasket	JSY51M-9P-1A	For 10 valves (10 pcs.)
2	Valve mounting screw	JSY51V-23-1A (M3 x 29)	For 10 valves (20 pcs.)
3	Hexagon bolt with flange (M3) (With washer) (For valve cover)	JSY51M-123P-1A (M3 x 40)	For 5 valves (10 pcs.)
4	Cover gasket (For valve cover)	JSY51M-109P-2A	For 10 valves (10 pcs.)

### ■ Mounting leg (2 pcs./set): For sub-plate JSY51M - 115P - 2A



 When the sub-plate part number (L) is ordered, the mounting legs are not assembled but are included in the same package. Mounting leg (M6) Tightening torque: 4.9 N·m

# Fieldbus System: For Output **EX430** Series

# ( E RoHS

Valve

**JSY5000-H** 

Sub-plate

Manifold Exploded View

Sub-plate Exploded View

EX430

Fittings, Plugs, Tube Releasing Tools

Manifold Options

Made to Order

Specific Product Precautions

### How to Order SI Units

# EX430-S<u>IL1</u>



### Communication protocol

Symbol	Protocol	Output polarity	Communication connector	Manifold symbol		
IL1	1 IO-Link Source/PNP (Negative common) M12*1 SKAN					
*1. The M12 connector is leasted on the CLID/EVH block on the manifold D side						

\*1 The M12 connector is located on the SUP/EXH block on the manifold D side.

### Specifications

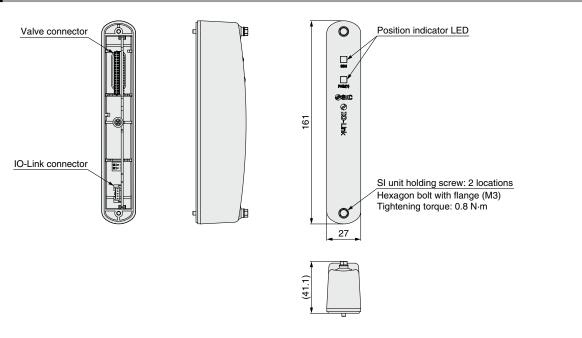
	Vodel	EX430-SIL1
Applicable	Protocol	IO-Link (Class B)
	Version	V1.1
system	Configuration file <sup>*1</sup>	IODD file
I/O occupation a	area (Inputs/Outputs)	0/32, 16/32*2
Communication	n speed	COM3/COM2*2
Communication co	nnector specification	M12*3
Power supply	Power supply voltage	18 to 30 VDC
for control	Internal current consumption	50 mA or less
Power supply for output	Power supply voltage	22.8 to 26.4 VDC
	Output type	Source/PNP (Negative common)
	Number of outputs	32
Output	Load	Solenoid valve with surge voltage suppressor of 24 VDC, 0.4 W or less (SMC)
	Supplied voltage	24 VDC
	Supplied current	Max. 0.54 A
	Operating temperature range	–10 to 50°C
Environmental	Operating humidity range	35% to 85% RH (No condensation)
resistance	Withstand voltage	500 VAC for 1 minute between terminals and housing
	Insulation resistance	10 M $\!\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing
Standards		CE marking (EMC directive/RoHS directive)
Weight		100 g

\*1 The configuration file can be downloaded from the SMC website: https://www.smcworld.com

\*2 A selection can be made using the setting switch.

\*3 The M12 connector is located on the SUP/EXH block on the manifold D side.

### Dimensions



# *JSY5000-H series* One-touch Fittings, Plugs, Tube Releasing Tools

### ■ FDA Compliant Metal One-touch Fittings Hexagon Socket Head Male Connector

	Port size		C3604 (Electroless nickel plating)	Stainless steel 316
	A B port	ø8* <sup>1</sup>	KQB2S08-G02-F	KQG2S08-G02-F
size	A, B port	ø10	KQB2S10-G02-F	KQG2S10-G02-F
	P, EA, EB	ø12	KQB2S12-G04-F	KQG2S12-G04-F
Metric	port	ø16	KQB2S16-G04-F	KQG2S16-G04-F
Ž	VENT port	ø4 <sup>*2</sup>	KQB2S04-M5-F	KQG2S04-M5-F
	X, PE port	ø6	KQB2S06-G01-F	KQG2S06-G01-F
	A B part	ø5/16"* <sup>1</sup>	KQB2S08-G02-F	KQG2S08-G02-F
۵	A, B port	ø3/8"	KQB2S11-G02-F-X73	KQG2S11-G02-F-X73
size	P, EA, EB	ø3/8"	KQB2S11-G04-F-X73	KQG2S11-G04-F-X73
Inch	port	ø1/2"	KQB2S13-G04-F-X73	KQG2S13-G04-F-X73
-	VENT port	ø5/32"* <sup>2</sup>	KQB2S04-M5-F	KQG2S04-M5-F
	X, PE port	ø1/4"	KQB2S07-G01-F-X73	KQG2S07-G01-F-X73



Metal One-touch fitting

\*1 For the A and B port of ø8 or ø5/16", the same fitting is used for them.

\*2 For the VENT port of ø4 and ø5/32", the same fitting is used for them.

### FDA Compliant Metal Plugs

When the plug is used, use it with a One-touch fitting.

	Port size		C3604 (Electroless nickel plating)	Stainless steel 316
	A B port	ø8*1	KQB2P-08-F	KQG2P-08
size	A, B port	ø10	KQB2P-10-F	KQG2P-10
	P, EA, EB	ø12	KQB2P-12-F	KQG2P-12
Metric	port	ø16	KQB2P-16-F	KQG2P-16
Σ	VENT port	ø4* <sup>2</sup>	KQB2P-04-F	KQG2P-04
	X, PE port	ø6	KQB2P-06-F	KQG2P-06
	A B part	ø5/16"* <sup>1</sup>	KQB2P-08-F	KQG2P-08
0	A, B port	ø3/8"	KQB2P-11-F	KQG2P-11
size	P, EA, EB	ø3/8"	KQB2P-11-F	KQG2P-11
Inch	port	ø1/2"	KQB2P-13-F	KQG2P-13
-	VENT port	ø5/32"* <sup>2</sup>	KQB2P-04-F	KQG2P-04
	X, PE port	ø1/4"	KQB2P-07-F	KQG2P-07



Metal plug

\*1 For the A and B port of ø8 or ø5/16", the same fitting is used for them.

 $\ast 2~$  For the VENT port of ø4 and ø5/32", the same fitting is used for them.

### **Tube Releasing Tools** (This tool is used for removing the tube from port A and B.)

		<b>J</b>
Part no.	TG-0608	TG-1012
Applicable tubing O.D.	ø6/ø8	ø10/ø12

\* Tube releasing tools are not applicable for all port sizes.



For details on the tube removal procedure, refer to the JSY1000/3000/5000 Web Catalog.

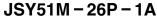


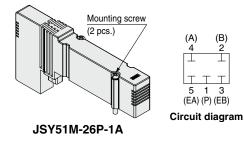
# JSY5000-H Series Manifold Options

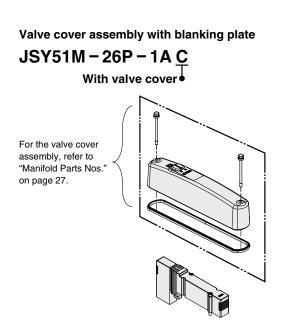
### Blanking plate

[With two mounting screws] Used when valve additions are expected or for maintenance

### Blanking plate (Single unit)







### SUP/EXH blocking disk

### [SUP blocking disk]

By inserting the SUP blocking disk in the pressure supply passage of the manifold valve, can provide two different high and low pressure in one manifold.

#### [EXH blocking disk]

By inserting the EXH blocking disk in the exhaust passage of the manifold valve, can separate the exhaust from the valve so it does not affect the other valves. It can also be used for the manifold for the positive pressure and vacuum mixed manifold. (2 pieces are required to block EA/EB both sides of the EXH.)

\* When ordering a manifold, if the blocking disk is ordered at the same time in the manifold specifications, the laser printed blocking disk symbol will be displayed in the manifold block assembly that includes the blocking disk. Refer to the manifold block assembly on page 25 for the contents.



Opering	SUP blocking	EXH blocking
Series	disk	disk
JSY5000	JSY51M-40P-2A	JSY51M-40P-2A

Valve

**JSY5000-H** 

Sub-plate

Manifold Exploded View

Exploded View

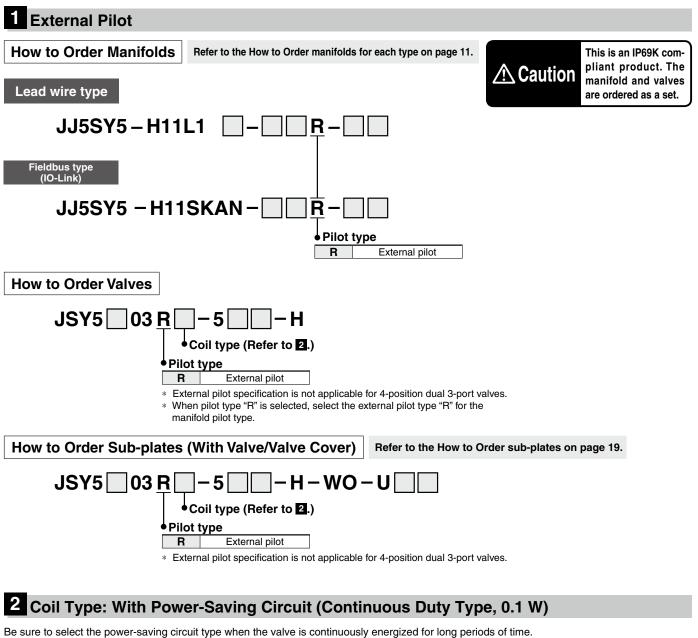
EX430

Sub-plate

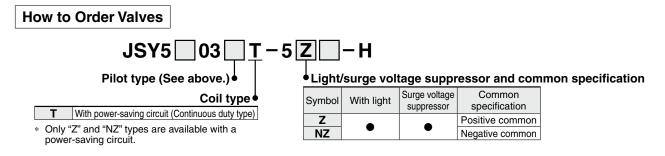
# JSY5000-H Series Made to Order

Please contact SMC for detailed dimensions, specifications, and delivery times.





Be careful of the energizing time when the power-saving circuit is selected. Refer to page 35 for details.





Be sure to read this before handling the products.

### Environment

# ▲Warning

- 1. Do not use valves in atmospheres of corrosive gases, chemicals, sea water, or where there is direct contact with any of these. Check section on cleaning and the product component list of the external materials used, and ensure compatibility with any chemicals used in the cleaning solution.
- 2. Avoid installing and using inside a food zone.
  - Not installable
  - Food zone: An environment where food which will be sold as merchandize, directly touches the manifold parts
  - · Installable

Splash zone: An environment where food which will not be sold as merchandize, directly touches the manifold parts

Non-food zone: An environment where there is no contact with food

- IP69K (IEC/EN 60529/ISO 20653) compliant product
- 1. IP69K is only guaranteed to the factory condition (finished as a manifold).
- 2. IP69K compliant products are protected against dust and high pressure hot water. However, when using the valve, keep within the ambient temperature and fluid temperature. (No freezing)
- 3. IPX9K compliant products are protected against dust and high pressure hot water jetwash.

When cleaning the manifold, it is recommended to keep the distance from the washer nozzle to the manifold at least 20 cm. Wash the manifold while moving the nozzle. Do not fix the cleaning point to one place.

4. Refer to the tightening torque in the disassembly drawing of the manifold (p. 23) when increasing or decreasing the number of stations for IP69K compliance. When installing the manifold, make sure that the gasket is not misaligned, forgotten to be attached, and that there are not foreign objects.

How to Use

# ∧Caution

### VENT port

- 1. A VENT port is installed on the manifold so that even if a valve leaks, the leaked pressure does not accumulate inside.
- 2. Prevent liquid from entering the VENT port.
- 3. Do not block the VENT port. If the VENT port is used with the port closed, internal pressure may build up and the product gasket may come off and IP69K is not satisfied.
- 4. Do not pressurize the VENT port. The sealing performance of the gasket will be reduced and the IP69K may not be satisfied.
- 5. Do not pipe the VENT port and the exhaust port (3/5 port) in the same piping. The back pressure of the exhaust port may be applied to the VENT port, increasing the internal pressure.



SMC

How to Use

2. Uni thread fittings cannot be used. When using Uni

cause the female thread side to deform or break.

3. Tighten fittings with the proper tightening torques in

M5

G1/8

G1/4

G1/2

thread fittings, the tightening load on the chamfered

part of the female thread on the manifold side can

Connection thread size Proper tightening torque [N·m]

1 to 1.5

2.9 to 3.2

5.7 to 6.3

14.3 to 15.8

# Caution

- Metal One-touch fittings
- 1. When tightening the hexagon socket head male connector, use a suitable hexagon wrench, and connect the piping carefully so as not to deform or damage the inside of the connector. If the inside of the connector is deformed or damaged, the falling out of tubes may occur.



Hexagon socket

**ISY5000-H** 

Valve

Sub-plate

**Exploded View** 

**Exploded View** 

Manifold

Manual override

the table below.

Connection port

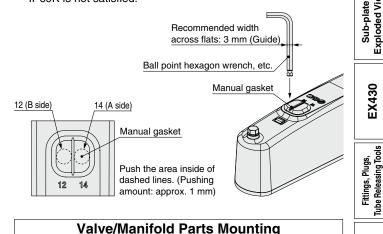
VENT

X, PE

2(B), 4(A)

1(P), 3(EB), 5(EA)

Use a rounded tool (such as a ballpoint hex wrench) for manual override operations. Manipulating manual override with a sharp tool will damage the manual gasket and the IP69K is not satisfied.



# ∕**.**Caution

Mount it so that there is no slippage or deformation in gaskets, and tighten with the tightening torque shown below.

Thread size	Tightening torque	Tightening location
M3	0.8 N⋅m	Valve, Valve cover, SI unit
M4	1.4 N⋅m	End block
M6	4.9 N⋅m	Mounting leg (Option)

Made to Order

Manifold Options



Be sure to read this before handling the products.

### Used as a 3-Port Valve

# ▲ Caution

### In case of using a 5-port valve as a 3-port valve

The JSY5000 series can be used as normally closed (N.C.) or normally open (N.O.) 3-port valves by closing one of the cylinder ports 4(A) or 2(B) with a plug. However, they should be used with the exhaust ports kept open. Use them when a double solenoid type 3-port valve is required.

Plu	g position	B port	A port
Type of actuation		N.C.	N.O.
Number of solenoids	Single	(A)4_2(B) [고도고 [ ~ 년 전 (EA)5 1 3(EB) (P)	(A)4_2(B)
Number of	Double	(A)4_2(B)	(A)4_2(B) [코도 유니 / 국고 (EA)5 1 3(EB) (P)

### Light/Surge Voltage Suppressor

# ▲Caution

Polar type Positive common Single solenoid

Negative common Single solenoid Light/surge voltage suppressor (
NZ)

**Negative common** 

Double solenoid, 3-position,

I FD

(Green)

I FD

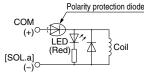
Polarity protection diode

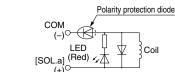
Coil

Coil

Coil

Light/surge voltage suppressor (
Z)

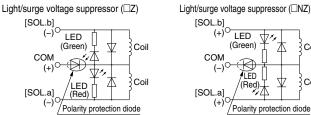




4-position

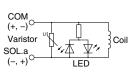
### Positive common

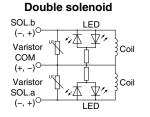
#### Double solenoid, 3-position, 4-position



\* Serial transmission type is not applicable for the positive common.

### Non-polar type With light/surge voltage suppressor ( U) Single solenoid





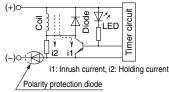
### Light/Surge Voltage Suppressor

### ▲ Caution

### With power-saving circuit (Made to order)

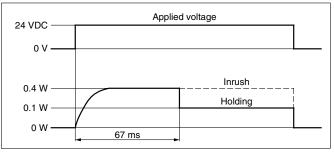
Power consumption is decreased to approx. 1/4 compared with the standard product by reducing the wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

Electric circuit diagram (With power-saving circuit) In the case of single solenoid



The circuit shown above reduces the power consumption for holding in order to save energy. Refer to the electrical power waveform as shown below.

#### <Electrical power waveform with power-saving circuit>



· Since the voltage will drop by approx. 0.5 V due to the transistor, pay attention to the allowable voltage fluctuation. (For details, refer to the solenoid specifications of each type of valve.)

#### Residual voltage of the surge voltage suppressor

If a varistor or diode surge voltage suppressor is used, there is some residual voltage to the protection element and rated voltage. Therefore, refer to the table below and pay attention to the surge voltage protection on the controller side. Also, since the response time does change, refer to the response time on page 7.

#### **Residual Voltage**

Surge voltage suppressor	24 VDC
Z	Approx. 1 V
U	Approx. 47 V

### **Continuous Duty**

### ∧Caution

If a valve is energized continuously for long periods of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If the valve is energized continuously or if the A side and B side of the dual 3-port valve are energized simultaneously, be sure to use a valve with power-saving circuit.

### **Energization of a 2-Position Double Solenoid Valve**

### ∧Caution

SMC

To avoid operation failure, do not energize the A side and B side of 2-position double solenoid valve at the same time.



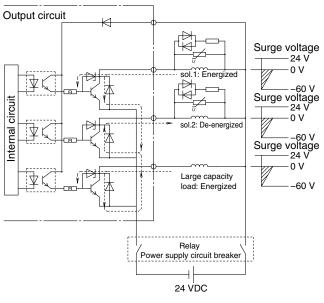
Be sure to read this before handling the products.

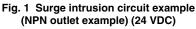
Countermeasure for Surge Voltage Intrusion

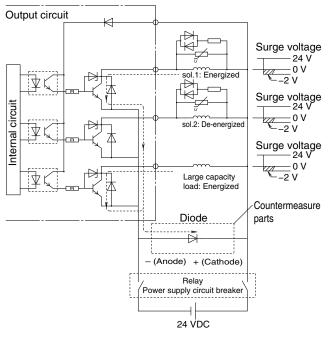
# ▲ Caution

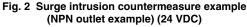
### ■ Surge voltage intrusion

With non-polar type valves, at times of sudden interruption of the loading power supply, such as emergency shutdown, surge voltage intrusion may be generated from loading equipment with a large capacity (power consumption), and a valve in a de-energized state may switch over (see Fig. 1). When installing a breaker circuit for the loading power supply, consider using a valve with polarity (with polarity protection diode), or install a surge absorption diode between the loading equipment COM line and the output equipment COM line (see Fig. 2).





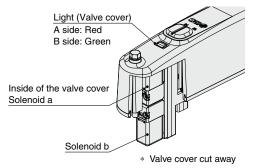




### **Light Indication**

# **≜**Caution

When equipped with indicator light and surge voltage suppressor, the light window turns red when solenoid a is energized, and it turns green when solenoid b is energized.



### Substrate inside Manifolds

# **≜**Caution

The substrate inside of manifolds cannot be taken apart. Attempting to do so may damage parts.

### **Other Tube Brands**

### **▲**Caution

1. When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.

1) Nylon tubing

**多SMC** 

- Within ±0.1 mm Within ±0.1 mm
- 2) Soft nylon tubing
   3) Polyurethane tubing
   With
  - g Within +0.15 mm, Within –0.2 mm

Do not use tubing which does not satisfy the specified tubing O.D. accuracy, or tubing with an I.D., material, hardness, or surface roughness that differs from SMC's tubing. Please consult SMC if anything is unclear. It may cause difficulty in connecting the tubing, leakage, disconnection of the tubing, or fitting damage.

When used with tubing other than those from SMC, due to their properties, the KQG2 and KQB2 are not subject to warranty.

2. When using fittings other than those from SMC, be certain to confirm that the operating conditions are such that no problems will arise.

Valve

**JSY5000-H** 

Sub-plate

Exploded View

Exploded View

Sub-plate

Manifold



Be sure to read this before handling the products.

### **One-touch Fittings**

# **A**Caution

# Installation and removal of tubing for One-touch fittings 1) Installation of tubing

- (1) Cut the tubing perpendicularly, being careful not to damage the outside surface. Use an SMC tube cutter TK-1, 2, 3, 5, or 6. Do not cut the tubing with pliers, nippers, scissors, etc., otherwise the tubing will be deformed and problems may result. Allow some extra length in the tube.
- (2) The outside diameter of the polyurethane tubing swells when internal pressure is applied to it. Therefore, it may be impossible to re-insert the tubing into the One-touch fitting. Check the tubing outside diameter, and when the accuracy of the outside diameter is +0.07 mm or larger for ø2, +0.15 mm or larger for other sizes, re-insert it into the One-touch fitting without cutting the tubing. When the tubing is re-inserted into the One-touch fitting, confirm that the tubing goes through the release button smoothly.
- (3) Grasp the tubing, and slowly push it straight (0 to 5°) into the One-touch fitting until it comes to a stop.
- (4) Pull the tubing back gently to make sure it has a positive seal. Insufficient installation may cause air to leak or the tubing to release.

As a guide for checking if the tubing is pulled out or not, refer to the following table.

Tubing size	Tensile force of tubing [N]
ø2, ø3.2, ø1/8"	5
ø4, ø5/32", ø3/16"	8
ø6, ø1/4"	12
ø8, ø5/16"	20
ø10, ø3/8"	30
ø12, ø1/2"	35
ø16	50

### 2) Removal of tubing

Use the release tool when the removal of tube is difficult due to the tube size. Refer to page 31 for releasing tools.

- Push the release button flange evenly and sufficiently to release the tube. Do not push in the tubing before pressing the release button.
- (2) Pull out the tubing while keeping the release button depressed. If the release button is not held down sufficiently, the tubing cannot be withdrawn.
- (3) To reuse the tubing, remove the previously lodged portion of the tubing. If the lodged portion is left on without being removed, it may result in air leakage and make the removal of the tubing difficult.

Installation

# ▲Caution

Even though the inlet pressure is within the operating pressure range, when the piping diameter is restricted due to size reduction of supply port (P), the flow will be insufficient. In this case, the valve does not switch completely and the cylinder may malfunction.

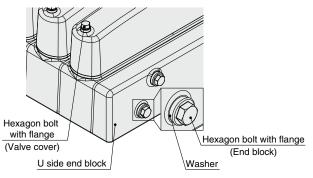
### Maintenance

# **A**Caution

1. Regular inspection and tightening of the hexagon bolts with flange is recommended at 3 months intervals, to satisfy IP69K. (Recommended inspection interval: 3 months)

For the tightening location and tightening torque, see the exploded view of the manifold (p. 24).

- 2. When disassembling by removing the hexagon bolt with flange, make sure that there is not moisture on the outer surface of the product. If the product is disassembled or assembled with moisture attached, moisture may enter the inside of the manifold and cause damage.
- 3. Make sure that the washers are in good condition, in position and assembled when tightening the hexagon bolt with flange.



**EX430** Series Specific Product Precautions 1

Be sure to read this before handling the products.

### **Design / Selection**

# **M**Warning

- Do not use beyond the specification range. Using beyond the specification range may result in a fire, malfunction, or damage to the system. Check the specifications before operation.
- 2. When using for an interlock circuit:
  - Provide a multiple interlock system which is operated by another system (such as a mechanical protection function).
  - Perform an inspection to confirm that it is working properly.

Failure to do so may result in possible injuries due to malfunction.

# **A** Caution

- 1. Use within the specified voltage range. Using beyond the specified voltage range is likely to cause product damage or malfunction.
- 2. Do not install in places where it can be used as a foothold.

Applying any excessive load such as stepping on the product by mistake or placing a foot on it will cause it to break.

- **3. Keep the surrounding space free for maintenance.** When designing a system, take into consideration the amount of free space needed to perform maintenance.
- 4. Beware of inrush currents when the power supply is turned on.

Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the product to malfunction.

#### Mounting

# **A** Caution

- 1. When handling and assembling products:
  - Do not apply excessive force to the product when disassembling.

The connecting parts of the product are firmly joined with seals.

- When joining units, take care not to get your fingers caught between the products.
   Injury may result.
- 2. Do not drop, bump, or apply excessive impact to the product.

Doing so may result in damage, equipment failure, or malfunction. Mounting

\land Caution

### 3. Observe the tightening torque range.

Tightening outside of the allowable torque range will likely damage the screw. IP69K cannot be guaranteed if the screws are not tightened to

the specified torque. 4. When lifting a large solenoid valve manifold, take

care to avoid causing stress to the valve connection joint.

The connection parts of the product may be damaged. Because the product may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.

5. When installing the product, mount it on a flat surface.

Torsion in the whole product may lead to problems such as air leakage or contact failure.

### Wiring

# **A** Caution

1. Avoid repeatedly bending or stretching the cable and applying heavy objects or force to it.

Wiring where repeated bending and tensile stress are applied to the cable may result in circuit breakage.

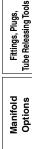
- 2. Avoid miswiring. If miswired, there is a danger of malfunction or damage to the product.
- **3. Do not wire while energizing the product.** There is a danger of malfunction or damage to the product or input/output device.
- 4. Avoid wiring the power line and high-voltage line in parallel.

Signal line noise or surge from the power line or high-pressure line could cause a malfunction.

Wiring of the product or input/output device and the power line or high-voltage line should be separated from each other.

### 5. Check the wiring insulation.

Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the product or input/output device due to excessive voltage or current.



Exploded View

Exploded View

EX430

Sub-plate

Manifold

Valve

**JSY5000-H** 

# EX430 Series Specific Product Precautions 2

Be sure to read this before handling the products.

### Wiring

# **A** Caution

6. When the product is installed in machinery/equipment, provide adequate protection against noise by using noise filters, etc.

Noise in signal lines may cause a malfunction.

- When connecting wires, prevent the entry of water, solvent, or oil from the connector section.
   Failure to do so may result in damage, equipment failure, or malfunction.
- 8. Avoid wiring patterns in which excessive stress is applied to the connector.

Failure to do so may result in equipment failure or malfunction due to contact failure.

### **Operating Environment**

# **M**Warning

1. Do not use in atmospheres containing inflammable or explosive gases.

Use in such atmospheres is likely to cause a fire or explosion. This product is not explosion proof.

# **A** Caution

1. Provide adequate protection when operating in locations such as the following.

Failure to do so may cause a malfunction or equipment failure. The effect of countermeasures should be checked in individual equipment and machines.

- 1) Where noise is generated by static electricity, etc.
- 2) Where there is a strong electric field
- 3) Where there is a danger of exposure to radiation
- 4) When in close proximity to power lines or high-voltage lines
- 2. Do not use in environments where oil and chemicals are used.

Operating in environments where coolants, cleaning solvents, various oils, or chemicals are present may cause adverse effects (damage, malfunction, etc.) to the product even within a short period of time.

3. Do not use in environments where the product could be exposed to corrosive gases or liquids. Use in such environments may cause product damage or mal-function.

#### **Operating Environment**

### A Caution

- 4. Select the proper type of enclosure according to the operating environment.
  - IP69K is achieved when the following conditions are met.1) Provide appropriate wiring using communication cables with M12 connectors.
  - Appropriately mount the SI unit and the manifold valve.
- 5. Do not use in locations with sources of surge generation.

Installation of the product in an area around equipment (electromagnetic lifters, high-frequency induction furnaces, welding machines, motors, etc.) which generates large surge voltages could cause an internal circuitry element of the product to deteriorate or result in damage. Implement countermeasures against the surge from the generating source, and avoid contact between the lines.

6. When directly driving a load which generates a surge voltage by relay, solenoid valve, or lamp, use a load that has an integrated surge-absorption element.

When a surge generating load is directly driven, the product may be damaged.

- 7. The product is CE marked but not immune to lightning strikes. Take measures against lightning strikes in your system.
- 8. Keep dust, wire scraps, and other foreign matter from entering the product.
  - Such materials may cause equipment failure or malfunction.
- 9. Mount the product in a location, which is not affected by vibration or shock.

Failure to do so may cause equipment failure or malfunction.

- **10. Do not use in direct sunlight.** This may cause equipment failure or malfunction.
- **11. Use within the ambient temperature range.** Failure to do so may cause a malfunction.
- 12. Do not use in places where radiated heat may affect the product.

Such places are likely to cause a malfunction.

# EX430 Series **Specific Product Precautions 3**

Be sure to read this before handling the products.

Adjustment / Operation

# 🗥 Warning

1. Do not perform operation or setting with wet hands. There is a risk of electrical shock.

# /!\ Caution

1. Use a watchmaker's screwdriver with a thin blade for the setting switch.

When setting the switch, do not touch any unrelated parts. This may cause parts damage or malfunction due to a short circuit.

2. Perform appropriate setting for the operating conditions.

Failure to do so could result in malfunction.

Refer to the Operation Manual for details on setting each switch.

3. For details on programming and address setting, refer to the manual from the PLC manufacturer.

The programming content related to the protocol is designed by the manufacturer of the PLC used.

Maintenance

1. Do not disassemble, modify (including circuit board replacement), or repair this product.

Such actions are likely to cause injuries or equipment failure.

- 2. When an inspection is performed:
  - Turn off the power supply.
  - Stop the air supply, exhaust the residual pressure in the piping, and confirm that the air has been released before performing maintenance work.

Failure to do so may result in the unexpected malfunction of system components or injury.

# 🗥 Caution

- 1. When removing from/attaching to the valve manifold:
  - Do not apply excessive force to the unit. The connecting parts are firmly joined with seals.
  - Take care not to get your fingers caught. Injury may result.

2. Perform periodic inspection. Unexpected malfunction in the system composition devices is likely to occur due to malfunction of machinery or equipment.

3. After maintenance, make sure to perform an appropriate functionality inspection.

When abnormalities such as faulty operation occur, stop operation immediately. Unexpected malfunction in the system composition devices is likely to occur.

4. Do not use benzine or thinner for cleaning the product.

Damage to the surface or erasure of the display may result. Wipe off any stains with a soft cloth.

If the stain is persistent, soak a cloth in a dilute solution of neutral detergent, wring it out sufficiently, wipe the product, and then finish with a dry cloth.

Other

# \land Caution

1. Refer to the catalog of each series for Common Precautions and Specific Product Precautions for valve manifolds.

Valve

**JSY5000-H** 

Exploded View Manifold

Manifold Options

40

### ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### **A**Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment.
  - The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

# 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- \*1) ISO 4414: Pneumatic fluid power General rules relating to systems.
  - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
  - ISO 10218-1: Manipulating industrial robots Safety. etc.

### 

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

### Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

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### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.