

# Dual Rod Cylinder

ø6, ø10, ø16, ø20, ø25, ø32

New

RoHS

Allowable kinetic energy

**0.016 J**

**7**  
times

New CXS2

0.016

Existing product  
CXS

0.0023

Allowable kinetic energy [J] \* Compared at a ø6

Max. piston speed

**800 mm/s**

**2.6**  
times

New CXS2

800

Existing product  
CXS

300

Piston speed [mm/s] \* Compared at a ø6

Max.  
standard  
stroke  
increased

ø6

50 mm ► **100 mm**

ø10

75 mm ► **150 mm**

ø16 to ø32

100 mm ► **200 mm**

Mounting dimensions are compatible with the existing CXS series products.



**CXS2 Series**



CAT.ES20-275A

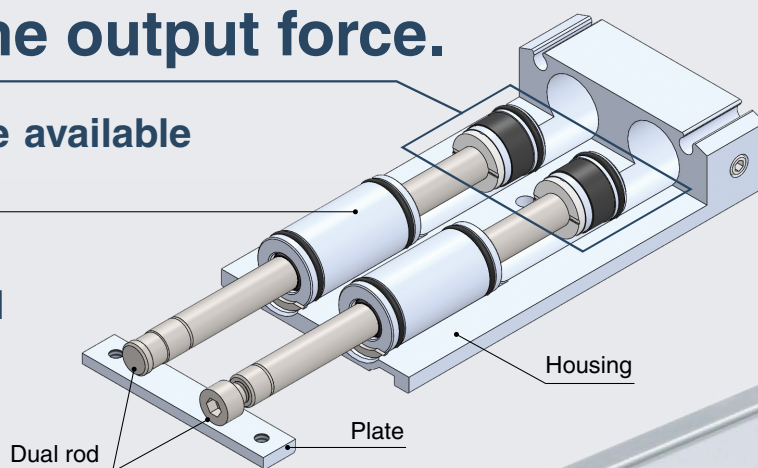
## Double piston construction provides twice the output force.

**Two types of bearings are available as standard.**

- Ball bushing bearing
- Slide bearing

## Piston diameter increased up to 16 mm

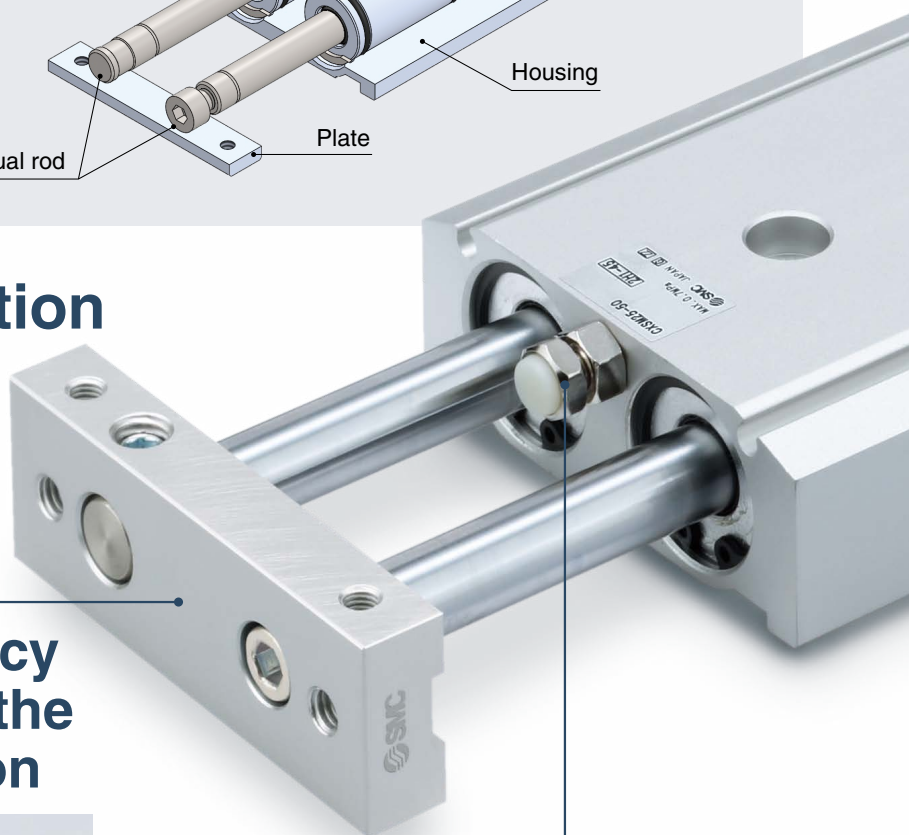
Same external dimensions as the 15 mm bore size version but the output force increased by approx. 14%



## Weight: 7% reduction

**0.15 kg → 0.14 kg**

(Compared with the CXS□ series, ø10, 10 mm stroke)

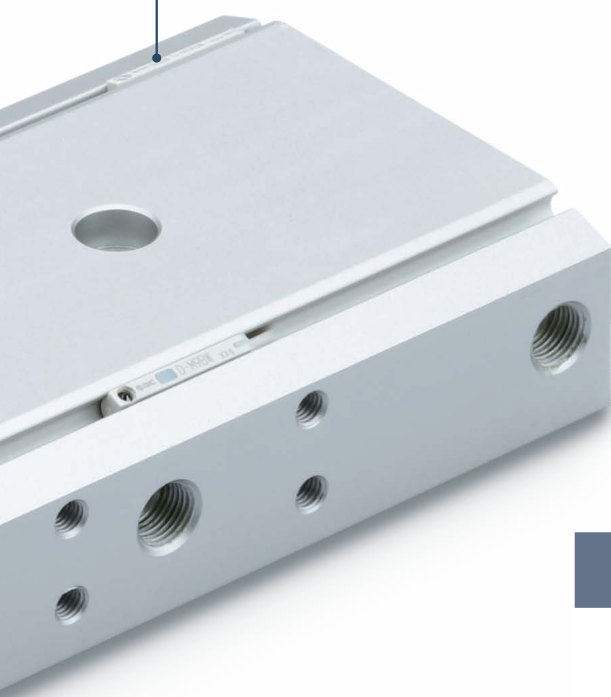


## Non-rotating accuracy of $\pm 0.1^\circ$ because of the dual rod construction

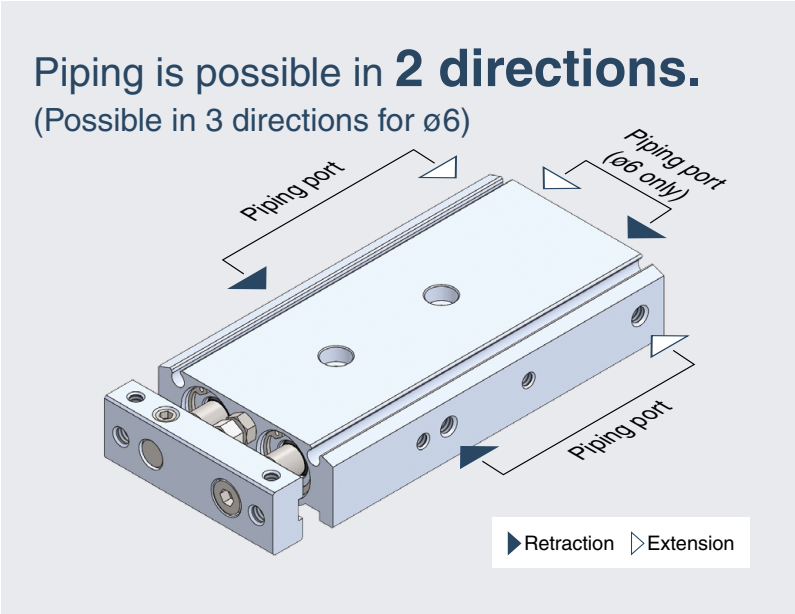


Stroke is adjustable up to **-5 mm.**

Compact auto switches  
are mountable.  
(D-M9□, D-A9□)



Piping is possible in **2 directions**.  
(Possible in 3 directions for  $\phi 6$ )



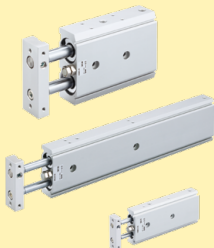
Workpiece can be mounted from  
**3 directions**.

| Front mounting | Bottom mounting | Top mounting |
|----------------|-----------------|--------------|
|                |                 |              |

Body can be mounted from **4 directions**.

| Bottom fixing<br>(Fixed body) | Top fixing<br>(Through-hole fixing) | Side fixing    |                |
|-------------------------------|-------------------------------------|----------------|----------------|
|                               |                                     | (Fixed body A) | (Fixed body B) |
|                               |                                     |                |                |

## Series Variations

| Series/Model                                                                                                                                            | Bearing type                                             | Bore size [mm] |              |              |              |              |              |              |              |              |              |              |              | Standard stroke [mm]                                                              | Axial piping               | Clean series (10-series) | Cylinder with stable lubrication function (Lube-retainer) | Page                   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|----------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|-----------------------------------------------------------------------------------|----------------------------|--------------------------|-----------------------------------------------------------|------------------------|
|                                                                                                                                                         |                                                          | 6              | 10           | 12           | 16 /15       | 20           | 25           | 32           | 40           | 50           | 63           | 80           | 100          |                                                                                   |                            |                          |                                                           |                        |
| <div><div>New</div><div>Basic type/<br/>CXS2</div><div></div></div>    | <div>Slide bearing</div> <div>Ball bushing bearing</div> | <div>●</div>   | <div>●</div> | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>ø6: 10 to 100<br/>ø10: 10 to 150<br/>ø16 to ø32: 10 to 200</div>             | <div>●<br/>(ø6)</div>      | <div>—</div>             | <div>—</div>                                              | <div>p. 11</div>       |
| <div>Compact type/<br/>CXSJ</div> <div></div>                         |                                                          | <div>●</div>   | <div>●</div> | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>ø6: 10 to 50<br/>ø10: 10 to 75<br/>ø16 to ø32: 10 to 100</div>               | <div>●<br/>(ø6, ø10)</div> | <div>—</div>             | <div>—</div>                                              | <div>Web Catalog</div> |
| <div>Basic type/<br/>CXS</div> <div></div>                           |                                                          | <div>●</div>   | <div>●</div> | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>ø6: 10 to 50<br/>ø10: 10 to 75<br/>ø15 to ø32: 10 to 100</div>               | <div>●<br/>(ø6)</div>      | <div>●</div>             | <div>●</div>                                              |                        |
| <div>With air cushion/<br/>CXS-□A</div> <div></div>                  | <div>Slide bearing</div> <div>Ball bushing bearing</div> | <div>—</div>   | <div>—</div> | <div>—</div> | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>ø20 to ø32: 10 to 100</div>                                                  | <div>—</div>               | <div>—</div>             | <div>—</div>                                              |                        |
| <div>With end lock for retraction side/<br/>CXS-□R</div> <div></div> |                                                          | <div>●</div>   | <div>●</div> | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>ø6 to ø15: 10 to 50<br/>ø20 to ø32: 10 to 100</div>                          | <div>●<br/>(ø6)</div>      | <div>—</div>             | <div>—</div>                                              |                        |
| <div>Double rod type/<br/>CXSW</div> <div></div>                     |                                                          | <div>●</div>   | <div>●</div> | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>—</div> | <div>ø6 to ø15: 10 to 50<br/>ø20 to ø32: 10 to 100</div>                          | <div>—</div>               | <div>—</div>             | <div>—</div>                                              |                        |
| <div>Basic type/<br/>JMGP</div> <div></div>                          | <div>Slide bearing</div>                                 | <div>—</div>   | <div>—</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>●</div> | <div>ø12, ø16: 10 to 100<br/>ø20, ø25: 20 to 150<br/>ø32 to ø100: 20 to 200</div> | <div>—</div>               | <div>—</div>             | <div>—</div>                                              |                        |

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## Dual Rod Cylinder *CXS2 Series*



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## CXS2 Series

# Model Selection: Basic Type



### Caution

Confirmation of theoretical output is required separately.  
Refer to the "Theoretical Output" on page 12.

## Basic Type: CXS2

### Vertical Mounting

| Mounting orientation |     |             |           |           |          |
|----------------------|-----|-------------|-----------|-----------|----------|
| Max. speed [mm/s]    |     | Up to 200   | Up to 400 | Up to 600 | Over 600 |
| Stroke [mm]          |     | All strokes |           |           |          |
| Selection graph      | ø6  | 1           | 2         | 3         | 4        |
|                      | ø10 | 5           | 6         | 7         | 8        |
|                      | ø16 |             |           |           |          |
|                      | ø20 |             |           |           |          |
|                      | ø25 |             |           |           |          |
|                      | ø32 |             |           |           |          |

\* Max. speeds are: ø6/ø10: 800 mm/s, ø16/ø20: 700 mm/s, and ø25/ø32: 600 mm/s.

### Horizontal Mounting

| Mounting orientation |     |           |          |           |          |           |          |           |          |           |          |
|----------------------|-----|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|
| Stroke [mm]          |     | Up to 10  |          | Up to 30  |          | Up to 50  |          | Up to 75  |          | Up to 100 |          |
| Max. speed [mm/s]    |     | Up to 400 | Over 400 | Up to 400 | Over 400 | Up to 400 | Over 400 | Up to 400 | Over 400 | Up to 400 | Over 400 |
| Selection graph      | ø6  | 9         |          | 10        |          | 11        |          | 12        |          | 13        |          |
|                      | ø10 | 14        | 15       | 16        | 17       | 18        | 19       | 20        | 21       |           |          |
|                      | ø16 |           |          |           |          |           |          |           |          |           |          |
|                      | ø20 |           |          |           |          |           |          |           |          |           |          |
|                      | ø25 |           |          |           |          |           |          |           |          |           |          |
|                      | ø32 |           |          |           |          |           |          |           |          |           |          |

\* Max. speeds are: ø6/ø10: 800 mm/s, ø16/ø20: 700 mm/s, and ø25/ø32: 600 mm/s.

### Caution

If the cylinder is horizontally mounted and the plate end does not reach the load's center of gravity, use the formula below to calculate the imaginary stroke L' that includes the distance between the load's center of gravity and the plate end. Select the graph that corresponds to the imaginary stroke L'.

Imaginary stroke L' = (Stroke) + k + L

k: Distance between the center and end of the plate

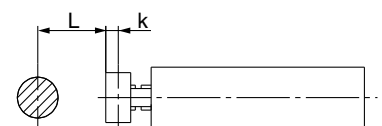
| ø6  | 2.75 mm |
|-----|---------|
| ø10 | 4 mm    |
| ø16 | 5 mm    |
| ø20 | 6 mm    |
| ø25 |         |
| ø32 | 8 mm    |

(Example)

When using CXS2M6-10 and L = 15 mm:

Imaginary stroke L' = 10 + 2.75 + 15 = 27.75

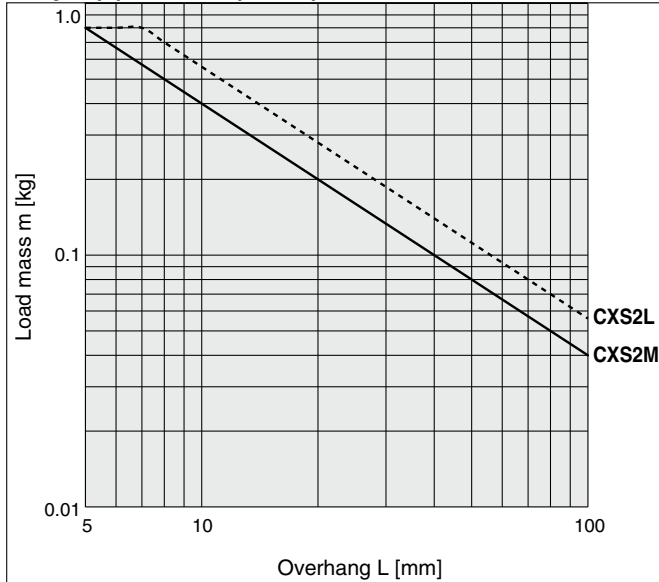
Therefore, the graph used for your model selection should be the one for CXS2M6-30.



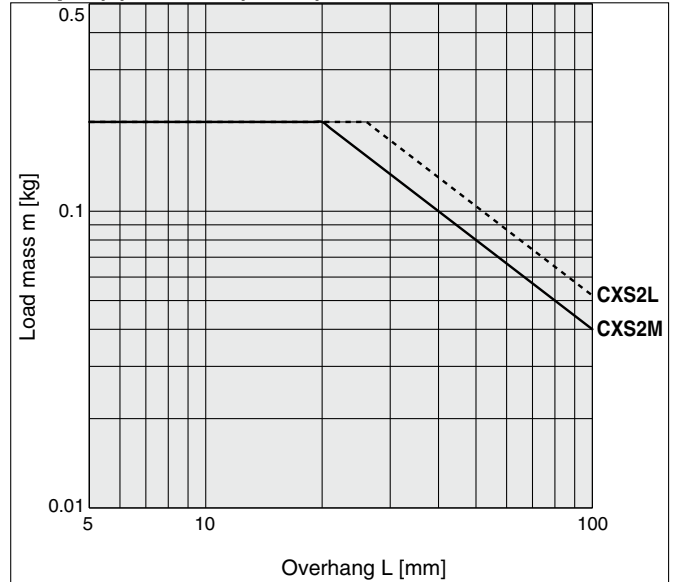
## Vertical Mounting

Ø6

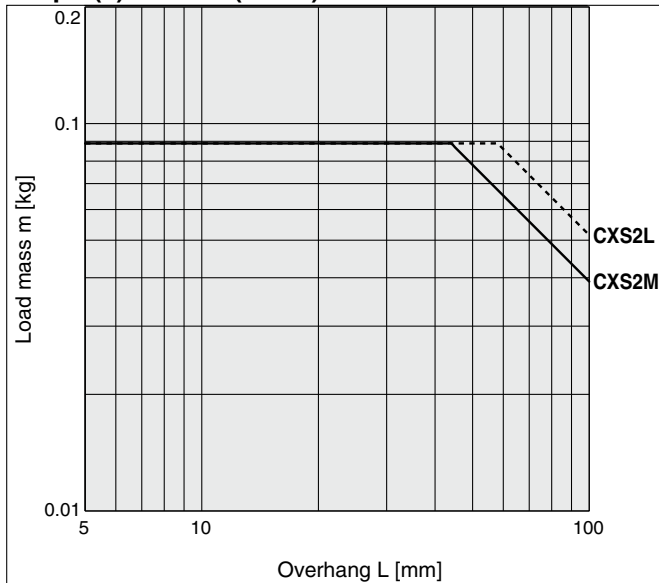
**Graph (1) V = 200 (mm/s)**



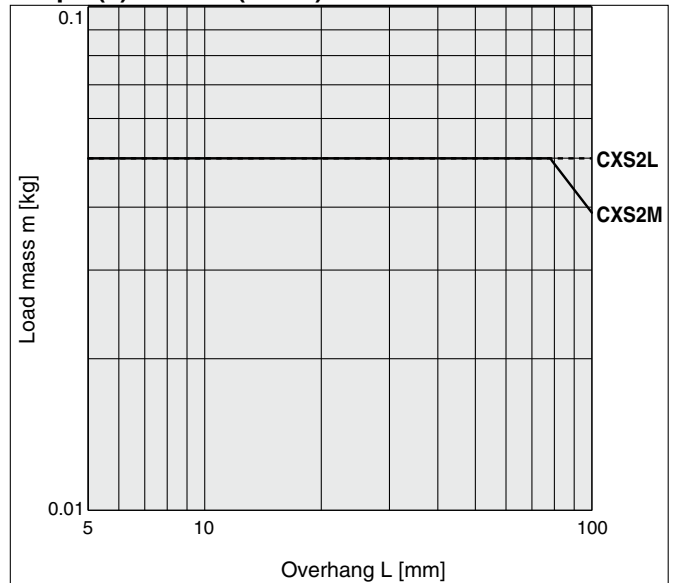
**Graph (2) V = 400 (mm/s)**



**Graph (3) V = 600 (mm/s)**



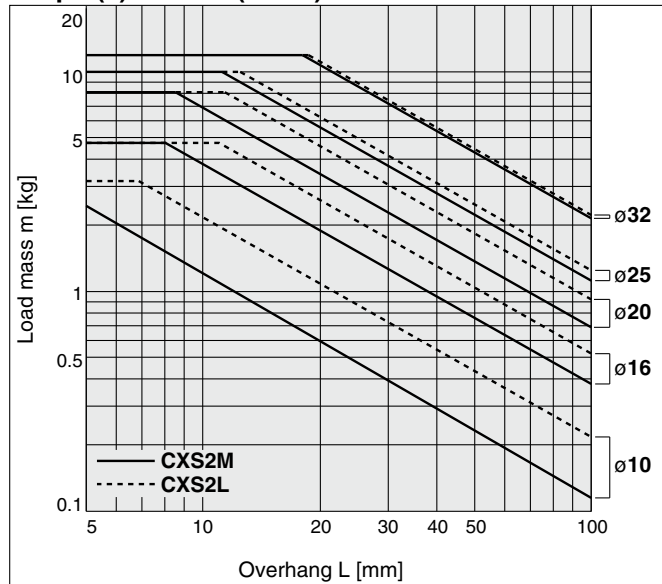
**Graph (4) V = 800 (mm/s)**



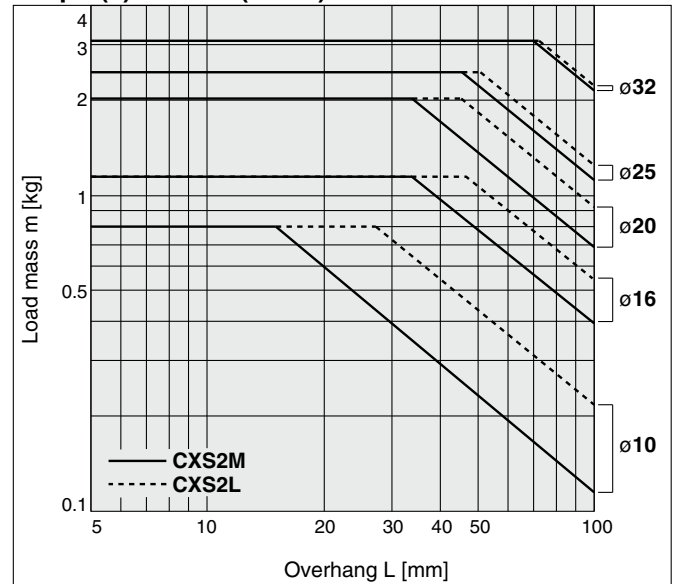
## Vertical Mounting

ø10 to ø32

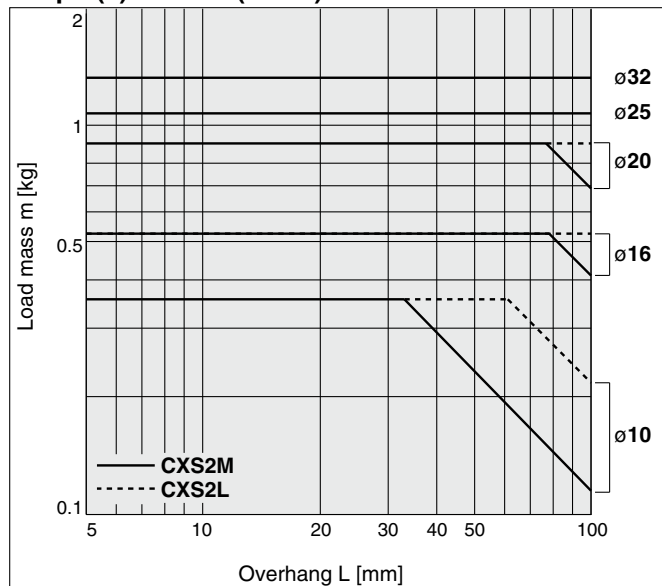
Graph (5) V = 200 (mm/s)



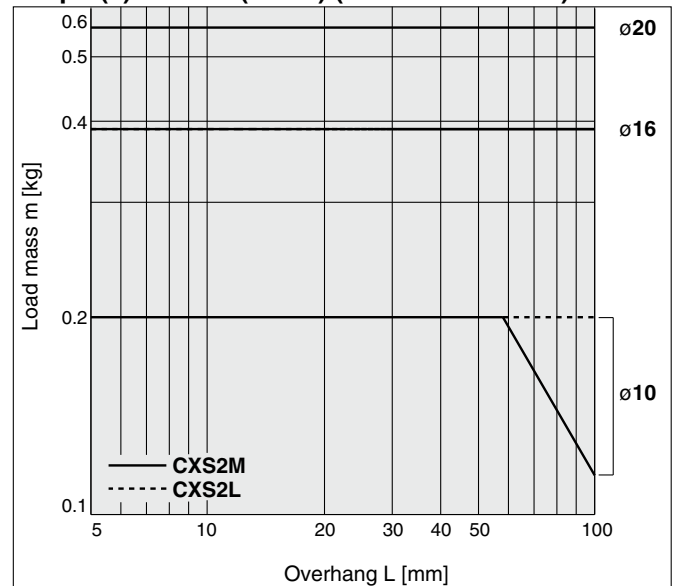
Graph (6) V = 400 (mm/s)



Graph (7) V = 600 (mm/s)



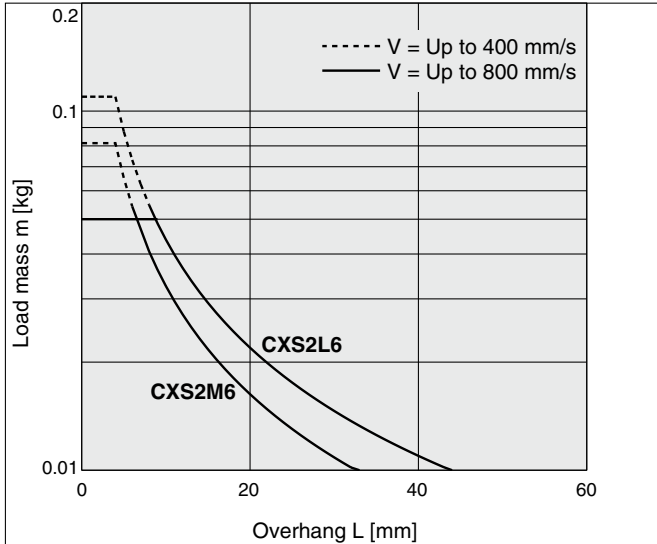
Graph (8) V = 700 (mm/s) (800 mm/s for ø10)



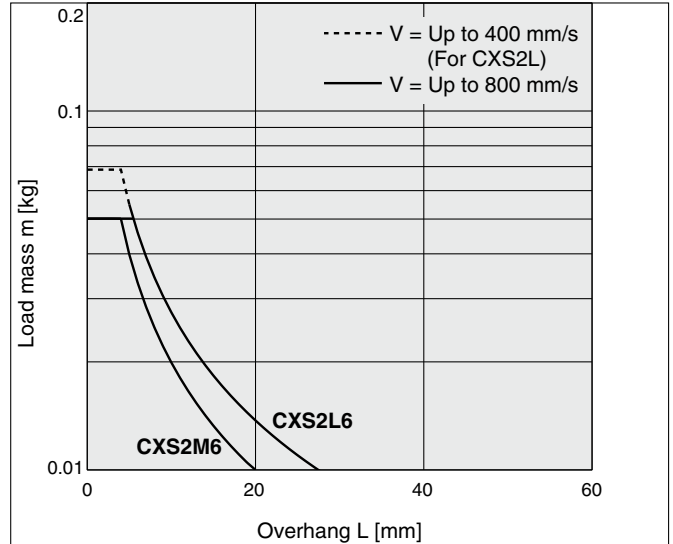
## Horizontal Mounting

ø6

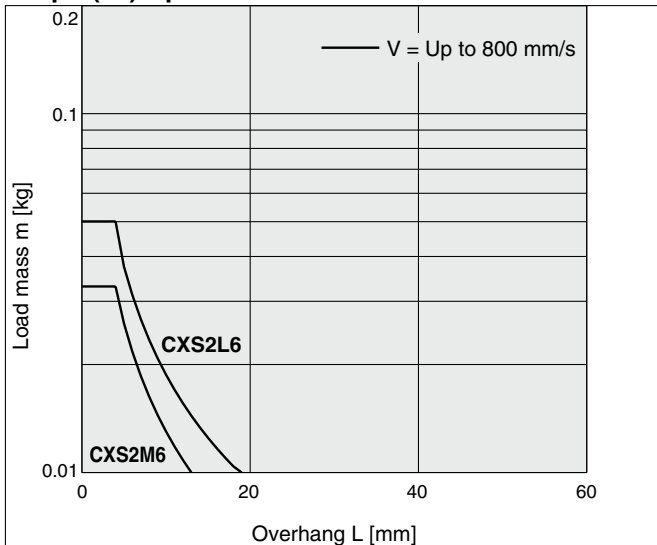
**Graph (9) Up to 10 stroke**



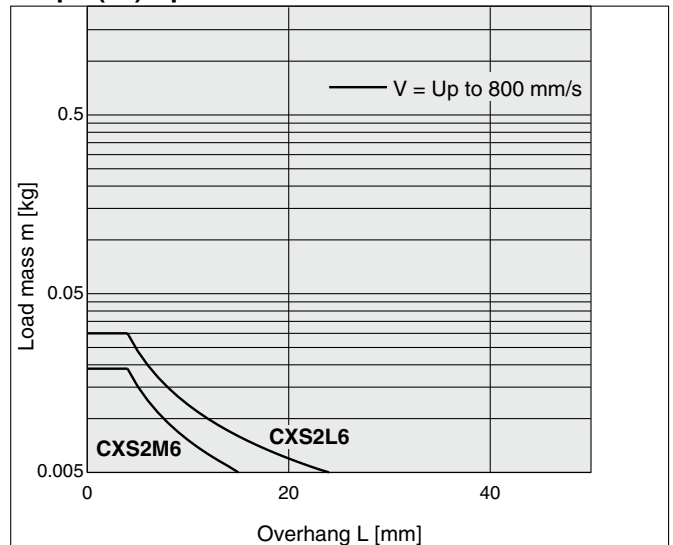
**Graph (10) Up to 30 stroke**



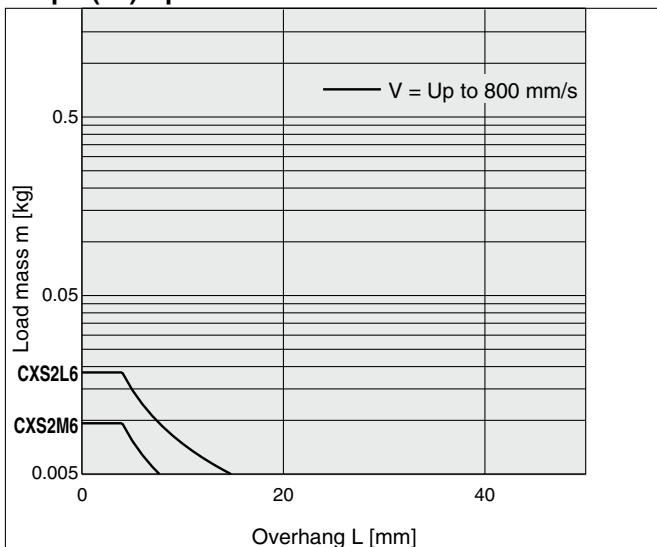
**Graph (11) Up to 50 stroke**



**Graph (12) Up to 75 stroke**



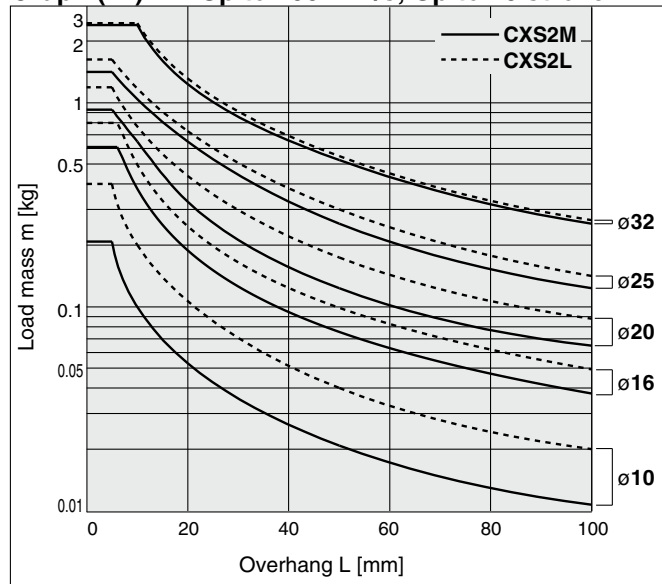
**Graph (13) Up to 100 stroke**



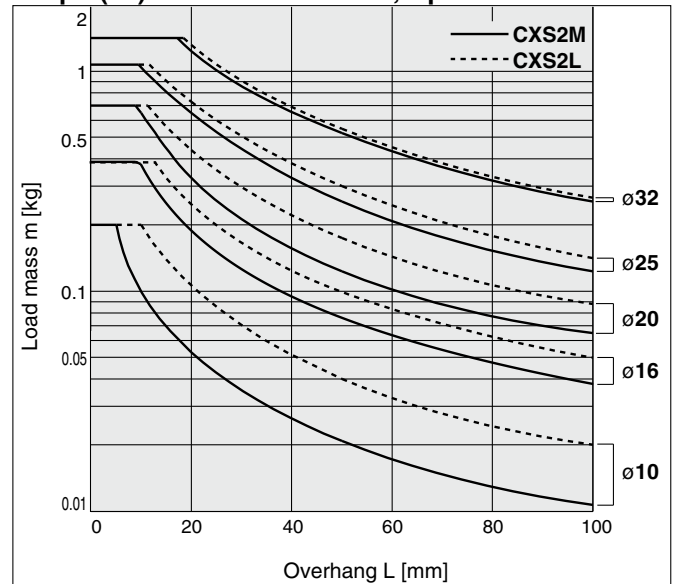
## Horizontal Mounting

ø10 to ø32

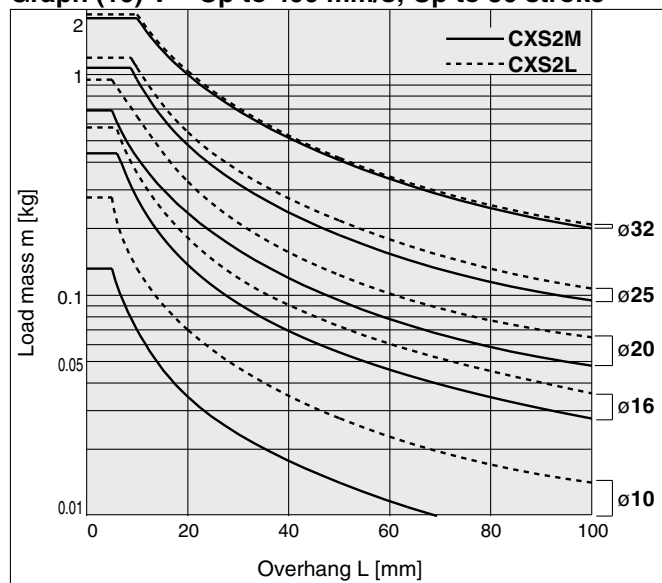
Graph (14) V = Up to 400 mm/s; Up to 10 stroke



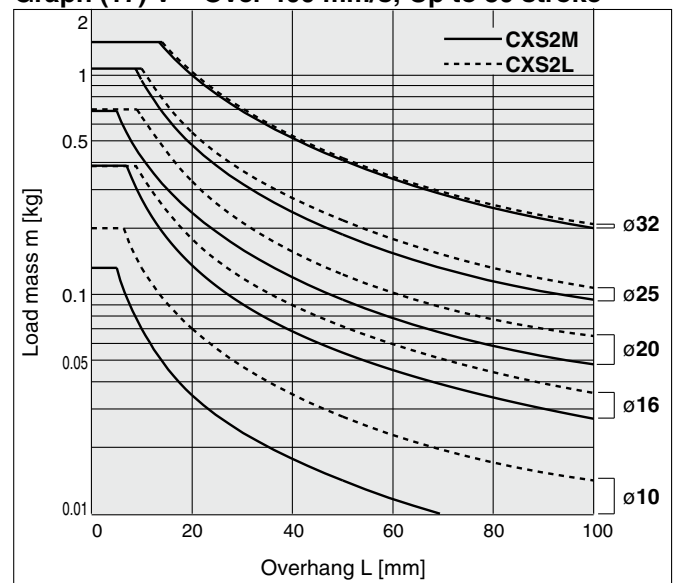
Graph (15) V = Over 400 mm/s; Up to 10 stroke



Graph (16) V = Up to 400 mm/s; Up to 30 stroke



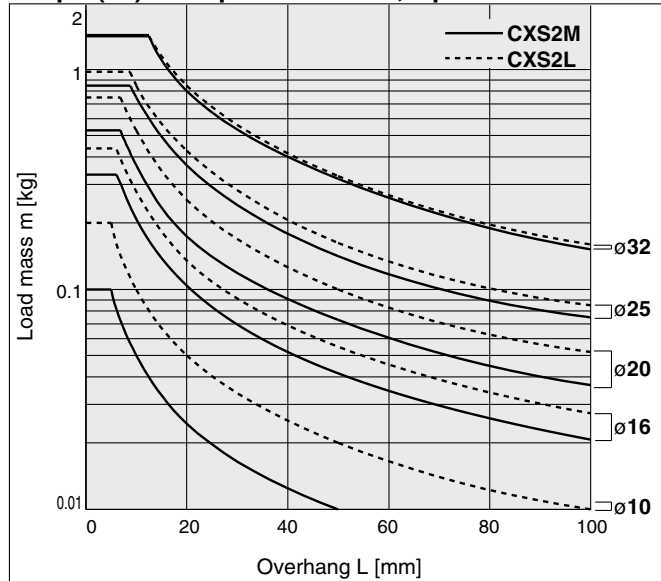
Graph (17) V = Over 400 mm/s; Up to 30 stroke



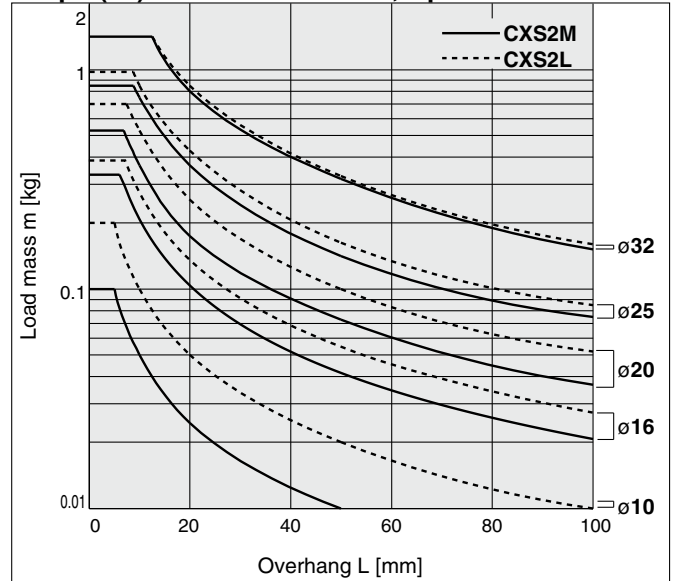
## Horizontal Mounting

**ø10 to ø32**

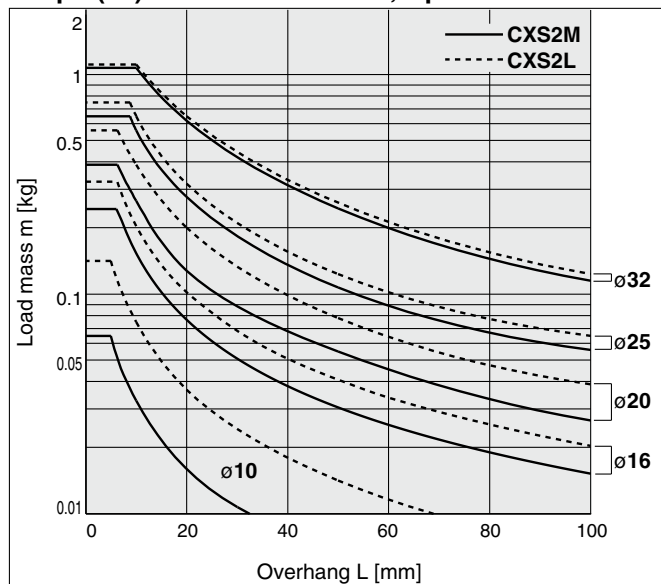
**Graph (18) V = Up to 400 mm/s; Up to 50 stroke**



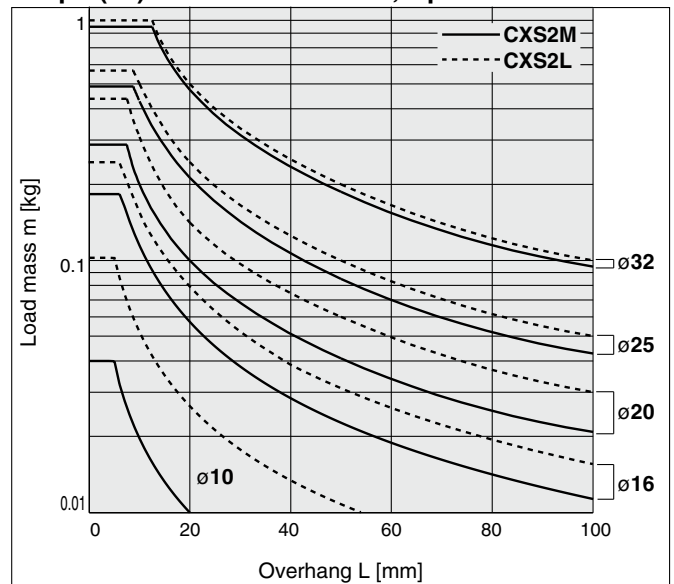
**Graph (19) V = Over 400 mm/s; Up to 50 stroke**



**Graph (20) V = Over 400 mm/s; Up to 75 stroke**



**Graph (21) V = Over 400 mm/s; Up to 100 stroke**



# Dual Rod Cylinder Basic Type **CXS2 Series** ø6, ø10, ø16, ø20, ø25, ø32

## How to Order

**CXS2** **M** **20** **—** **100** **—** **M9BW** **—**

### Bearing type

|          |                      |
|----------|----------------------|
| <b>M</b> | Slide bearing        |
| <b>L</b> | Ball bushing bearing |

### Bore size

|           |       |
|-----------|-------|
| <b>6</b>  | 6 mm  |
| <b>10</b> | 10 mm |
| <b>16</b> | 16 mm |
| <b>20</b> | 20 mm |
| <b>25</b> | 25 mm |
| <b>32</b> | 32 mm |

### Thread type

| Symbol     | Type     | Bore size |
|------------|----------|-----------|
| <b>Nil</b> | M thread | ø6 to ø20 |
|            | Rc1/8    |           |
| <b>TN</b>  | NPT1/8   | ø25, ø32  |
| <b>TF</b>  | G1/8     |           |

### Number of auto switches

|            |   |
|------------|---|
| <b>Nil</b> | 2 |
| <b>S</b>   | 1 |
| <b>n</b>   | n |

### Auto switch

|            |                                       |
|------------|---------------------------------------|
| <b>Nil</b> | Without auto switch (Built-in magnet) |
|------------|---------------------------------------|

\* For applicable auto switches, refer to the table below.

### Cylinder stroke [mm]

\* Refer to page 12 for standard strokes.

## Applicable Auto Switches/Refer to the **Web Catalog** for further information on auto switches.

| Type                    | Special function                          | Electrical entry | Indicator light | Wiring (Output)                     | Load voltage    |               |                 | Auto switch model |                 | Lead wire length [m]*3 |       |       |       | Pre-wired connector | Applicable load |            |
|-------------------------|-------------------------------------------|------------------|-----------------|-------------------------------------|-----------------|---------------|-----------------|-------------------|-----------------|------------------------|-------|-------|-------|---------------------|-----------------|------------|
|                         |                                           |                  |                 |                                     | DC              |               | AC              | Perpendicular     | In-line         | 0.5 (Nil)              | 1 (M) | 3 (L) | 5 (Z) |                     |                 |            |
|                         |                                           |                  |                 |                                     |                 |               |                 |                   |                 |                        |       |       |       |                     |                 |            |
| Solid state auto switch | —                                         | Grommet          | Yes             | 3-wire (NPN)                        | 5 V, 12 V       | —             | <b>M9NV</b>     | <b>M9N</b>        | ●               | ●                      | ●     | ○     | ○     | IC circuit          | Relay, PLC      |            |
|                         |                                           |                  |                 | 3-wire (PNP)                        |                 |               | <b>M9PV</b>     | <b>M9P</b>        | ●               | ●                      | ●     | ○     | ○     |                     |                 |            |
|                         |                                           |                  |                 | 2-wire                              |                 |               | 12 V            | <b>M9BV</b>       | <b>M9B</b>      | ●                      | ●     | ●     | ○     |                     |                 | ○          |
|                         | Diagnostic indication (2-color indicator) |                  |                 | 3-wire (NPN)                        | 5 V, 12 V       |               | <b>M9N WV</b>   | <b>M9N W</b>      | ●               | ●                      | ●     | ○     | ○     | IC circuit          |                 |            |
|                         |                                           |                  |                 | 3-wire (PNP)                        |                 |               | <b>M9P WV</b>   | <b>M9P W</b>      | ●               | ●                      | ●     | ○     | ○     |                     |                 |            |
|                         |                                           |                  |                 | 2-wire                              |                 |               | 12 V            | <b>M9B WV</b>     | <b>M9B W</b>    | ●                      | ●     | ●     | ○     |                     |                 | ○          |
|                         |                                           |                  |                 | Water resistant (2-color indicator) |                 |               | 3-wire (NPN)    | 5 V, 12 V         | <b>M9NA V*1</b> | <b>M9NA*1</b>          | ○     | ○     | ●     |                     |                 | ○          |
|                         | 3-wire (PNP)                              |                  |                 |                                     | <b>M9PA V*1</b> |               | <b>M9PA*1</b>   |                   | ○               | ○                      | ●     | ○     | ○     |                     |                 |            |
|                         | 2-wire                                    |                  |                 |                                     | 12 V            |               | <b>M9BA V*1</b> |                   | <b>M9BA*1</b>   | ○                      | ○     | ●     | ○     | ○                   |                 |            |
|                         | 2-wire                                    |                  |                 |                                     | 12 V            |               |                 |                   |                 |                        |       |       |       |                     |                 |            |
| Reed auto switch        | —                                         | Grommet          | Yes             | 3-wire (NPN)                        | —               | 5 V           | —               | <b>A96V</b>       | <b>A96</b>      | ●                      | —     | ●     | —     | —                   | IC circuit      | Relay, PLC |
|                         |                                           |                  |                 | 2-wire                              | 24 V            | 12 V          | 100 V           | <b>A93V*2</b>     | <b>A93</b>      | ●                      | ●     | ●     | ●     | —                   | —               |            |
|                         |                                           |                  | 5 V, 12 V       |                                     |                 | 100 V or less | <b>A90V</b>     | <b>A90</b>        | ●               | —                      | ●     | —     | —     | IC circuit          |                 |            |

\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

Please contact SMC regarding water-resistant types with the above model numbers.

\*2 The 1 m lead wire is only applicable to the D-A93.

\*3 Lead wire length symbols: 0.5 m ..... Nil (Example) M9NV  
1 m ..... M M9NWM  
3 m ..... L M9NWL  
5 m ..... Z M9NWZ

\* Solid state auto switches marked with a “○” are produced upon receipt of order.

• Since there are applicable auto switches other than those listed above, refer to page 19 for details.

• For details on auto switches with pre-wired connectors, refer to the **Web Catalog**.

\* Auto switches are shipped together with the product but do not come assembled.



## Specifications

| Bore size [mm]                 | 6                                                              | 10      | 16             | 20       | 25              | 32     |
|--------------------------------|----------------------------------------------------------------|---------|----------------|----------|-----------------|--------|
| Fluid                          | Air (Non-lube)                                                 |         |                |          |                 |        |
| Proof pressure                 | 1.05 MPa                                                       |         |                |          |                 |        |
| Max. operating pressure        | 0.7 MPa                                                        |         |                |          |                 |        |
| Min. operating pressure        | 0.15 MPa                                                       | 0.1 MPa |                | 0.05 MPa |                 |        |
| Ambient and fluid temperatures | −10 to 60°C (No freezing)                                      |         |                |          |                 |        |
| Piston speed                   | 30 to 800 mm/s                                                 |         | 30 to 700 mm/s |          | 30 to 600 mm/s  |        |
| Cushion                        | Rubber bumper                                                  |         |                |          |                 |        |
| Stroke adjustable range        | 0 to −5 mm compared to the standard stroke                     |         |                |          |                 |        |
| Port size                      | M5 x 0.8                                                       |         |                |          | Rc (NPT, G) 1/8 |        |
| Bearing type                   | Slide bearing, Ball bushing bearing (Same dimensions for both) |         |                |          |                 |        |
| Allowable kinetic energy       | 0.016 J                                                        | 0.064 J | 0.095 J        | 0.17 J   | 0.27 J          | 0.32 J |

## Standard Stroke Range

| Model   | Stroke range | Standard stroke                                                                           |
|---------|--------------|-------------------------------------------------------------------------------------------|
| CXS2□6  | 1 to 100     | 10, 20, 30, 40, 50, 60, 70, 75, 80, 90, 100                                               |
| CXS2□10 | 1 to 150     | 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100, 110, 120, 125, 150           |
| CXS2□16 | 1 to 200     | 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100, 110, 120, 125, 150, 175, 200 |
| CXS2□20 |              | 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100, 110, 120, 125, 150, 175, 200 |
| CXS2□25 |              | 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100, 110, 120, 125, 150, 175, 200 |
| CXS2□32 |              | 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100, 110, 120, 125, 150, 175, 200 |

\* Intermediate strokes are available as special orders.

Refer to page 19 for cylinders with auto switches.

- Auto Switch Proper Mounting Position (Detection at stroke end)
- Operating Range
- Auto Switch Mounting Dimensions
- Auto Switch Mounting

### Moisture Control Tube IDK Series



When operating an actuator with a small bore size and a short stroke at a high frequency, dew condensation (water droplets) may occur inside the piping depending on the conditions. Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the **Web Catalog**.

## Theoretical Output

| Model   | Rod size [mm] | Operating direction | Piston area [mm <sup>2</sup> ] | Operating pressure [MPa] |      |      |      |      |      |      |      |
|---------|---------------|---------------------|--------------------------------|--------------------------|------|------|------|------|------|------|------|
|         |               |                     |                                | 0.1                      | 0.15 | 0.2  | 0.3  | 0.4  | 0.5  | 0.6  | 0.7  |
| CXS2□6  | 4             | OUT                 | 56                             | —                        | 8.4  | 11.2 | 16.8 | 22.4 | 28.0 | 33.6 | 39.2 |
|         |               | IN                  | 31                             | —                        | 4.6  | 6.2  | 9.3  | 12.4 | 15.5 | 18.6 | 21.7 |
| CXS2□10 | 6             | OUT                 | 157                            | 15.7                     | —    | 31.4 | 47.1 | 62.8 | 78.5 | 94.2 | 110  |
|         |               | IN                  | 100                            | 10.0                     | —    | 20.0 | 30.0 | 40.0 | 50.0 | 60.0 | 70.0 |
| CXS2□16 | 8             | OUT                 | 402                            | 40.2                     | —    | 80.4 | 121  | 161  | 201  | 241  | 281  |
|         |               | IN                  | 301                            | 30.1                     | —    | 60.2 | 90.3 | 120  | 151  | 181  | 211  |
| CXS2□20 | 10            | OUT                 | 628                            | 62.8                     | —    | 126  | 188  | 251  | 314  | 377  | 440  |
|         |               | IN                  | 471                            | 47.1                     | —    | 94.2 | 141  | 188  | 236  | 283  | 330  |
| CXS2□25 | 12            | OUT                 | 982                            | 98.2                     | —    | 196  | 295  | 393  | 491  | 589  | 687  |
|         |               | IN                  | 756                            | 75.6                     | —    | 151  | 227  | 302  | 378  | 454  | 529  |
| CXS2□32 | 16            | OUT                 | 1608                           | 161                      | —    | 322  | 482  | 643  | 804  | 965  | 1126 |
|         |               | IN                  | 1206                           | 121                      | —    | 241  | 362  | 482  | 603  | 724  | 844  |

\* Theoretical output [N] = Pressure [MPa] x Piston area [mm<sup>2</sup>]

## Weight

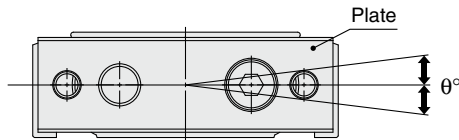
| [kg]    |                   |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------|-------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Model   | Stroke range [mm] |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|         | 10                | 15   | 20   | 25   | 30   | 35   | 40   | 45   | 50   | 60   | 70   | 75   | 80   | 90   | 100  | 110  | 120  | 125  | 150  | 175  | 200  |
| CXS2M6  | 0.08              | —    | 0.10 | —    | 0.11 | —    | 0.12 | —    | 0.14 | 0.15 | 0.17 | 0.17 | 0.18 | 0.19 | 0.21 | —    | —    | —    | —    | —    | —    |
| CXS2L6  | 0.08              | —    | 0.10 | —    | 0.11 | —    | 0.12 | —    | 0.14 | 0.15 | 0.17 | 0.17 | 0.18 | 0.19 | 0.21 | —    | —    | —    | —    | —    | —    |
| CXS2M10 | 0.14              | 0.15 | 0.16 | 0.17 | 0.18 | 0.19 | 0.20 | 0.21 | 0.22 | 0.24 | 0.26 | 0.27 | 0.28 | 0.30 | 0.32 | 0.34 | 0.36 | 0.37 | 0.42 | —    | —    |
| CXS2L10 | 0.14              | 0.15 | 0.16 | 0.17 | 0.18 | 0.19 | 0.20 | 0.21 | 0.22 | 0.24 | 0.26 | 0.27 | 0.28 | 0.30 | 0.32 | 0.34 | 0.36 | 0.37 | 0.42 | —    | —    |
| CXS2M16 | 0.24              | 0.26 | 0.27 | 0.28 | 0.30 | 0.31 | 0.32 | 0.34 | 0.35 | 0.38 | 0.40 | 0.42 | 0.43 | 0.45 | 0.48 | 0.51 | 0.53 | 0.55 | 0.61 | 0.68 | 0.75 |
| CXS2L16 | 0.26              | 0.27 | 0.29 | 0.30 | 0.31 | 0.33 | 0.34 | 0.35 | 0.37 | 0.39 | 0.42 | 0.43 | 0.45 | 0.47 | 0.50 | 0.53 | 0.55 | 0.57 | 0.63 | 0.70 | 0.77 |
| CXS2M20 | 0.40              | 0.41 | 0.43 | 0.45 | 0.47 | 0.49 | 0.50 | 0.52 | 0.54 | 0.58 | 0.61 | 0.63 | 0.65 | 0.69 | 0.72 | 0.76 | 0.79 | 0.81 | 0.90 | 0.99 | 1.09 |
| CXS2L20 | 0.41              | 0.42 | 0.44 | 0.46 | 0.48 | 0.50 | 0.51 | 0.53 | 0.55 | 0.59 | 0.62 | 0.64 | 0.66 | 0.70 | 0.73 | 0.77 | 0.80 | 0.82 | 0.91 | 1.00 | 1.10 |
| CXS2M25 | 0.59              | 0.62 | 0.65 | 0.67 | 0.70 | 0.72 | 0.75 | 0.78 | 0.80 | 0.86 | 0.91 | 0.94 | 0.96 | 1.02 | 1.07 | 1.12 | 1.17 | 1.20 | 1.33 | 1.47 | 1.60 |
| CXS2L25 | 0.60              | 0.63 | 0.66 | 0.68 | 0.71 | 0.73 | 0.76 | 0.79 | 0.81 | 0.87 | 0.92 | 0.95 | 0.97 | 1.03 | 1.08 | 1.13 | 1.18 | 1.21 | 1.34 | 1.48 | 1.61 |
| CXS2M32 | 1.09              | 1.13 | 1.18 | 1.22 | 1.26 | 1.30 | 1.34 | 1.38 | 1.43 | 1.51 | 1.59 | 1.64 | 1.68 | 1.76 | 1.84 | 1.93 | 2.01 | 2.05 | 2.26 | 2.47 | 2.68 |
| CXS2L32 | 1.11              | 1.15 | 1.19 | 1.23 | 1.28 | 1.32 | 1.36 | 1.40 | 1.44 | 1.53 | 1.61 | 1.65 | 1.69 | 1.78 | 1.86 | 1.94 | 2.03 | 2.07 | 2.28 | 2.49 | 2.69 |

# CXS2 Series

## Operating Conditions

### Non-rotating Accuracy

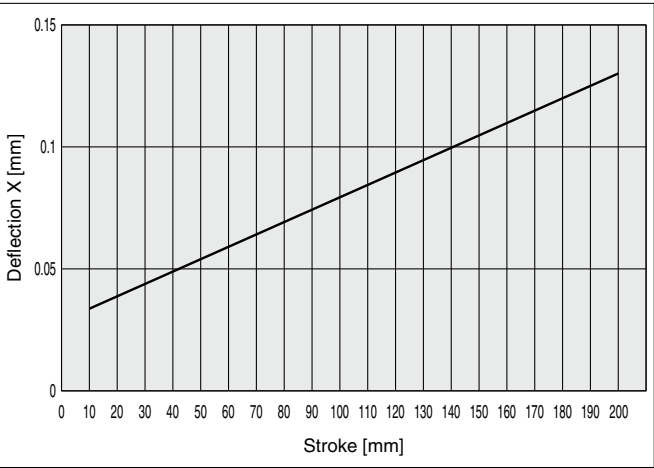
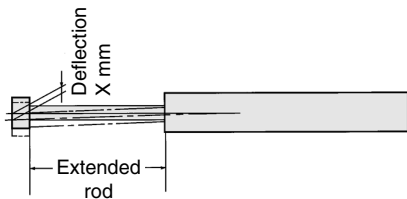
Non-rotating accuracy  $\theta^\circ$  at the retracted end and without a load should be less than or equal to the value provided in the table below as a guide.



| Bore size [mm]                         | $\phi 6$ to $\phi 32$ |
|----------------------------------------|-----------------------|
| <b>CXS2M</b><br>(Slide bearing)        | $\pm 0.1^\circ$       |
| <b>CXS2L</b><br>(Ball bushing bearing) |                       |

### CXS2 $\phi 6$ to 32 Deflection at the Plate End

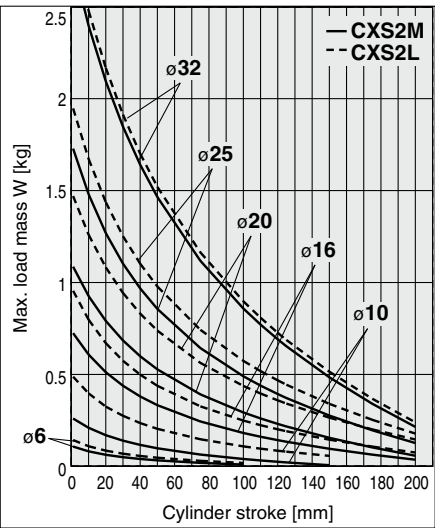
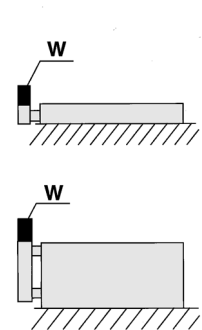
An approximate plate-end deflection X without a load is shown in the graph below.



As a guide,  $\phi 6$  is up to 100 mm strokes,  $\phi 10$  is up to 150 mm strokes, and  $\phi 16$  to  $\phi 32$  are up to 200 mm strokes.

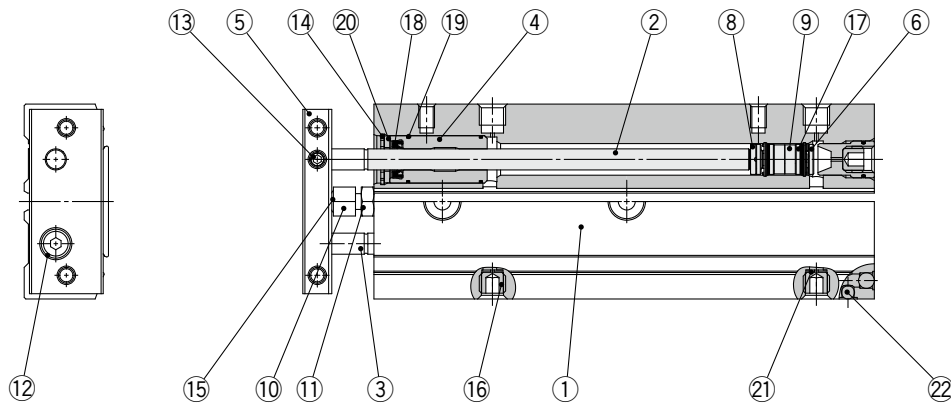
### Max. Load Mass

When the cylinder is mounted as shown in the diagrams below, the max. load mass W should not exceed the values illustrated in the graph.

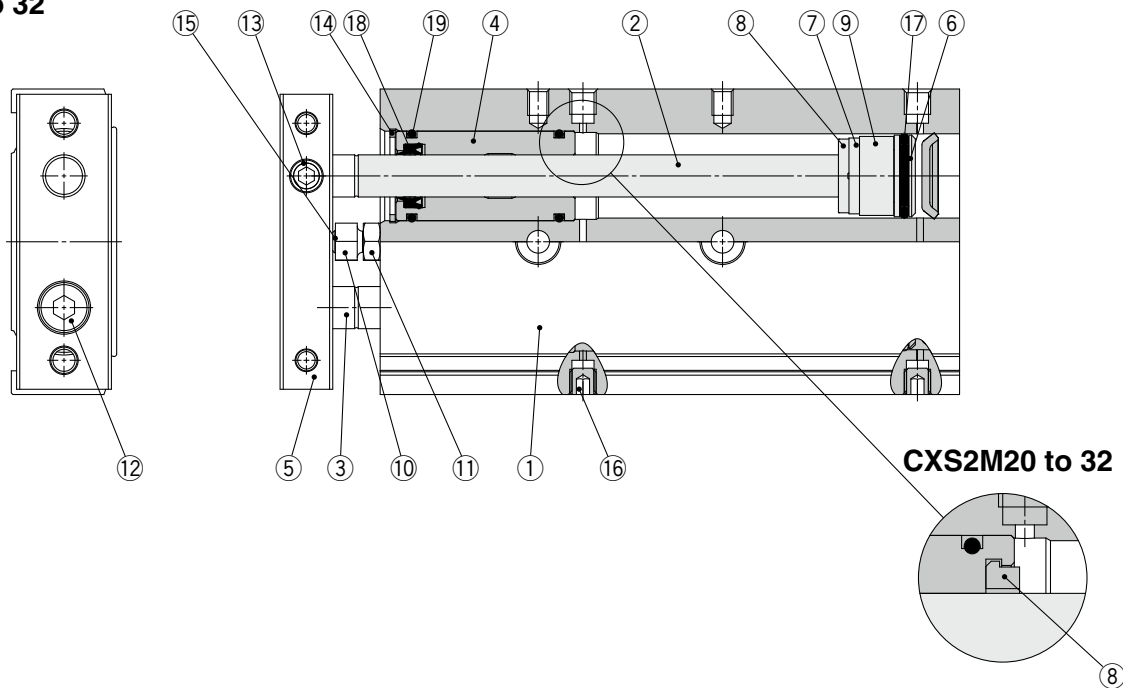


## Construction: Slide Bearing

### CXS2M6



### CXS2M10 to 32



### Component Parts

| No. | Description                          | Material               | Note                |
|-----|--------------------------------------|------------------------|---------------------|
| 1   | <b>Housing</b>                       | Aluminum alloy         | Hard anodized       |
| 2   | <b>Piston rod A</b>                  | Carbon steel*1         | Hard chrome plating |
| 3   | <b>Piston rod B</b>                  | Carbon steel*1         | Hard chrome plating |
| 4   | <b>Rod cover</b>                     | Aluminum bearing alloy |                     |
| 5   | <b>Plate</b>                         | Aluminum alloy         | Anodized            |
| 6   | <b>Piston A</b>                      | Aluminum alloy         |                     |
| 7   | <b>Piston B</b>                      | Aluminum alloy         |                     |
| 8   | <b>Bumper</b>                        | Urethane               |                     |
| 9   | <b>Magnet</b>                        | —                      |                     |
| 10  | <b>Bumper bolt</b>                   | Carbon steel           | Zinc chromated      |
| 11  | <b>Hexagon nut</b>                   | Carbon steel           | Zinc chromated      |
| 12  | <b>Hexagon socket head cap screw</b> | Chromium steel         | Zinc chromated      |
| 13  | <b>Hexagon socket head set screw</b> | Chromium steel         | Zinc chromated      |
| 14  | <b>Retaining ring</b>                | Special steel          | Phosphate coating   |

\*1 Stainless steel for CXSM6

### Component Parts

| No. | Description          | Material       | Note                |
|-----|----------------------|----------------|---------------------|
| 15  | <b>Bumper</b>        | Urethane       |                     |
| 16  | <b>Plug</b>          | Chromium steel | Zinc chromated      |
| 17  | <b>Piston seal</b>   | NBR            |                     |
| 18  | <b>Rod seal</b>      | NBR            |                     |
| 19  | <b>O-ring</b>        | NBR            |                     |
| 20  | <b>Seal retainer</b> | Aluminum alloy |                     |
| 21  | <b>Port spacer</b>   | Aluminum alloy |                     |
| 22  | <b>Steel ball</b>    | Special steel  | Hard chrome plating |

### Replacement Parts: Seal Kit

| Bore size [mm] | Part no.   | Contents                             |
|----------------|------------|--------------------------------------|
| 6              | CXS2M6-PS  | Set of nos. above<br>(17, 18 and 19) |
| 10             | CXS2M10APS |                                      |
| 16             | CXS2M16-PS |                                      |
| 20             | CXS2M20-PS |                                      |
| 25             | CXS2M25-PS |                                      |
| 32             | CXS2M32-PS |                                      |

\* Seal kit includes (17), (18) and (19). Order the seal kit, based on each bore size.

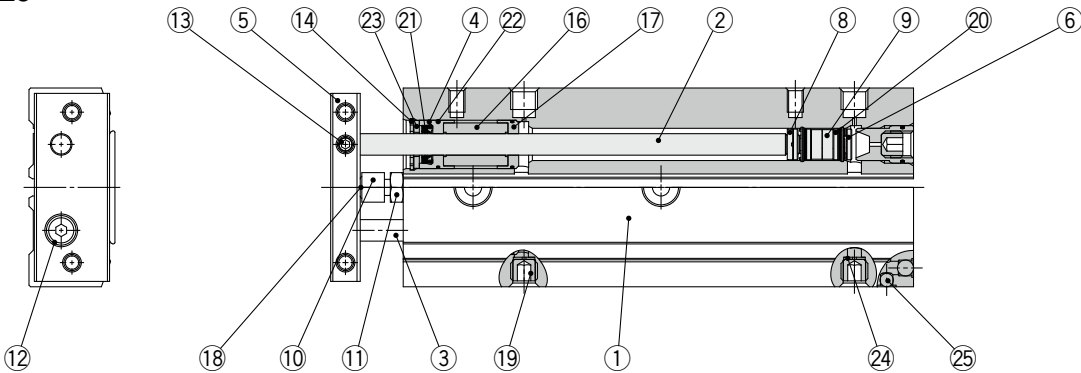
\* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

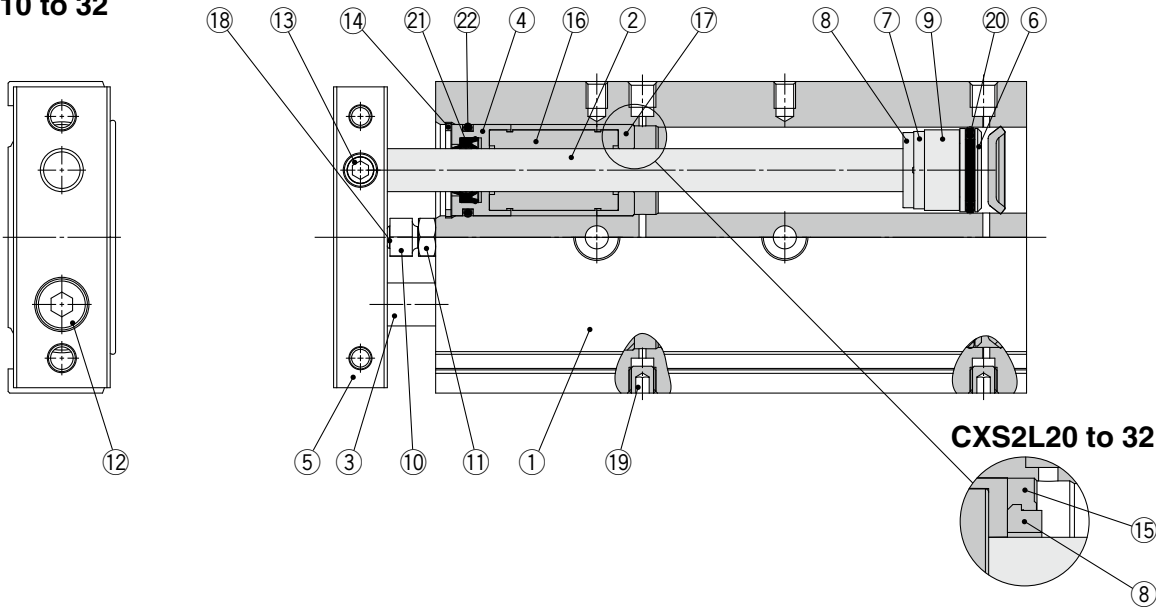
# CXS2 Series

## Construction: Ball Bushing Bearing

### CXS2L6



### CXS2L10 to 32



### Component Parts: Standard Piping

| No. | Description                   | Material                       | Note                |
|-----|-------------------------------|--------------------------------|---------------------|
| 1   | Housing                       | Aluminum alloy                 | Hard anodized       |
| 2   | Piston rod A                  | Special steel                  | Hard chrome plating |
| 3   | Piston rod B                  | Special steel                  | Hard chrome plating |
| 4   | Rod cover                     | Aluminum bearing alloy         |                     |
| 5   | Plate                         | Aluminum alloy                 | Anodized            |
| 6   | Piston A                      | Aluminum alloy                 |                     |
| 7   | Piston B                      | Aluminum alloy                 |                     |
| 8   | Bumper                        | Urethane                       |                     |
| 9   | Magnet                        | —                              |                     |
| 10  | Bumper bolt                   | Carbon steel                   | Zinc chromated      |
| 11  | Hexagon nut                   | Carbon steel                   | Zinc chromated      |
| 12  | Hexagon socket head cap screw | Chromium steel                 | Zinc chromated      |
| 13  | Hexagon socket head set screw | Chromium steel                 | Zinc chromated      |
| 14  | Retaining ring                | Special steel                  | Phosphate coating   |
| 15  | Bumper holder                 | ø20 to ø32:<br>Synthetic resin |                     |
| 16  | Ball bushing                  | —                              |                     |

### Component Parts

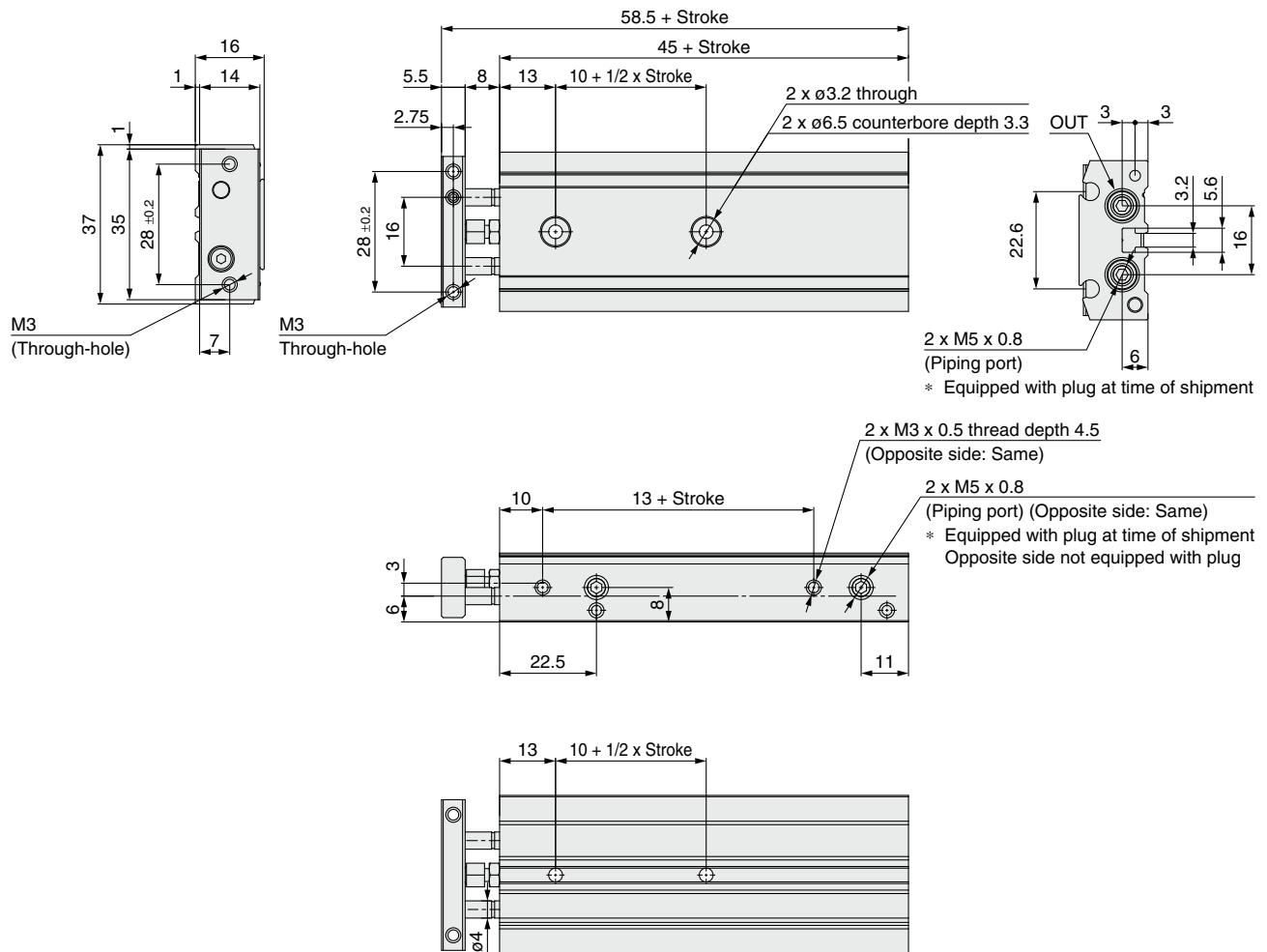
| No. | Description    | Material                                                   | Note                |
|-----|----------------|------------------------------------------------------------|---------------------|
| 17  | Bearing spacer | ø10: Synthetic resin<br>ø6, ø16:<br>Aluminum bearing alloy |                     |
| 18  | Bumper         | Urethane                                                   |                     |
| 19  | Plug           | Chromium steel                                             | Zinc chromated      |
| 20  | Piston seal    | NBR                                                        |                     |
| 21  | Rod seal       | NBR                                                        |                     |
| 22  | O-ring         | NBR                                                        |                     |
| 23  | Seal retainer  | Aluminum alloy                                             |                     |
| 24  | Port spacer    | Aluminum alloy                                             |                     |
| 25  | Steel ball     | Special steel                                              | Hard chrome plating |

### Replacement Parts: Seal Kit

| Bore size [mm] | Part no.   | Contents                           |
|----------------|------------|------------------------------------|
| 6              | CXS2L6-PS  | Set of nos. above<br>20, 21 and 22 |
| 10             | CXS2L10BPS |                                    |
| 16             | CXS2L16-PS |                                    |
| 20             | CXS2L20-PS |                                    |
| 25             | CXS2L25-PS |                                    |
| 32             | CXS2L32-PS |                                    |

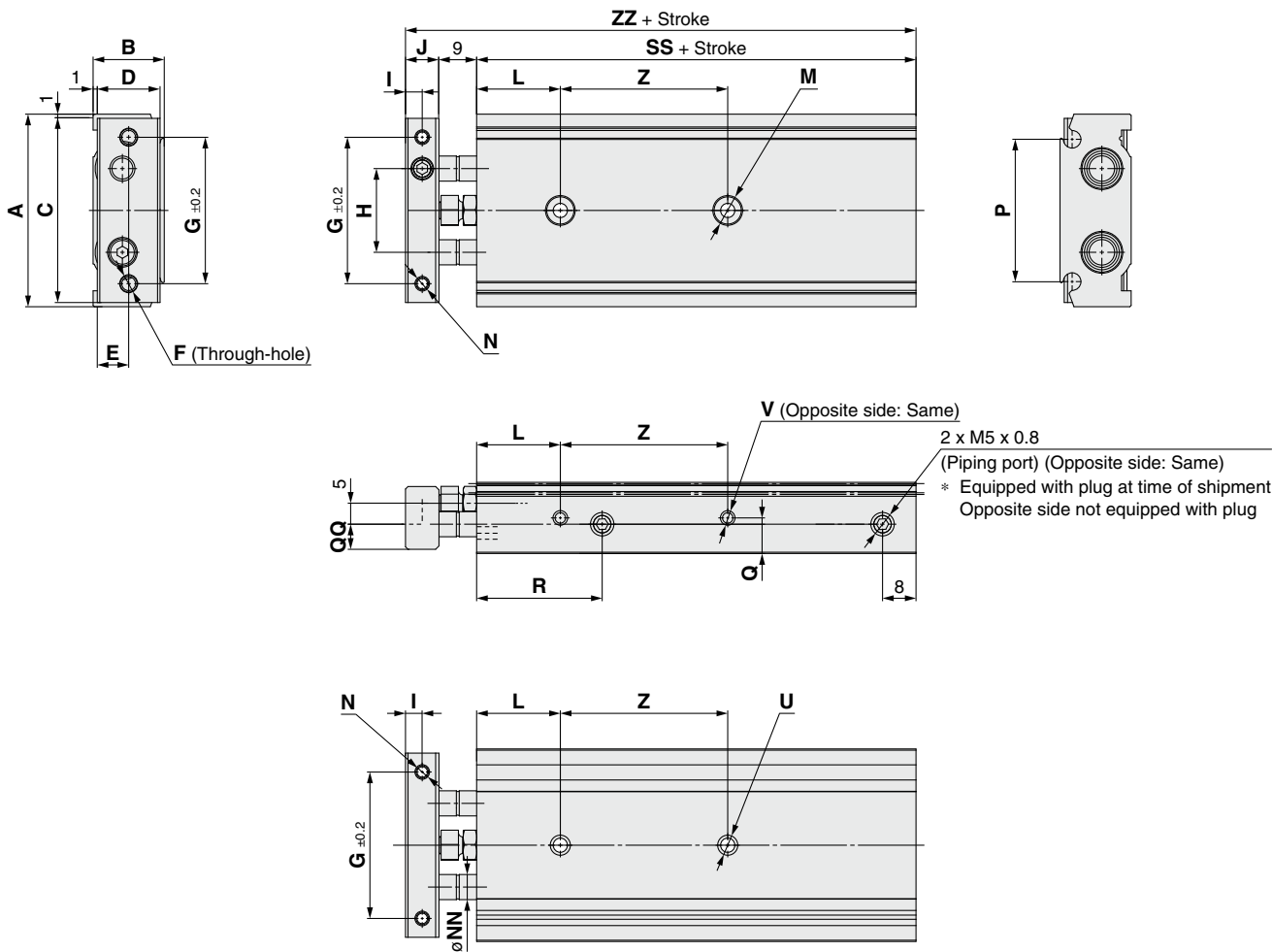
\* Seal kit includes 20, 21 and 22. Order the seal kit, based on each bore size.  
\* Since the seal kit does not include a grease pack, order it separately.  
Grease pack part no.: GR-S-010 (10 g)

**Dimensions:  $\phi 6$**



# CXS2 Series

Dimensions:  $\varnothing 10$ ,  $\varnothing 16$

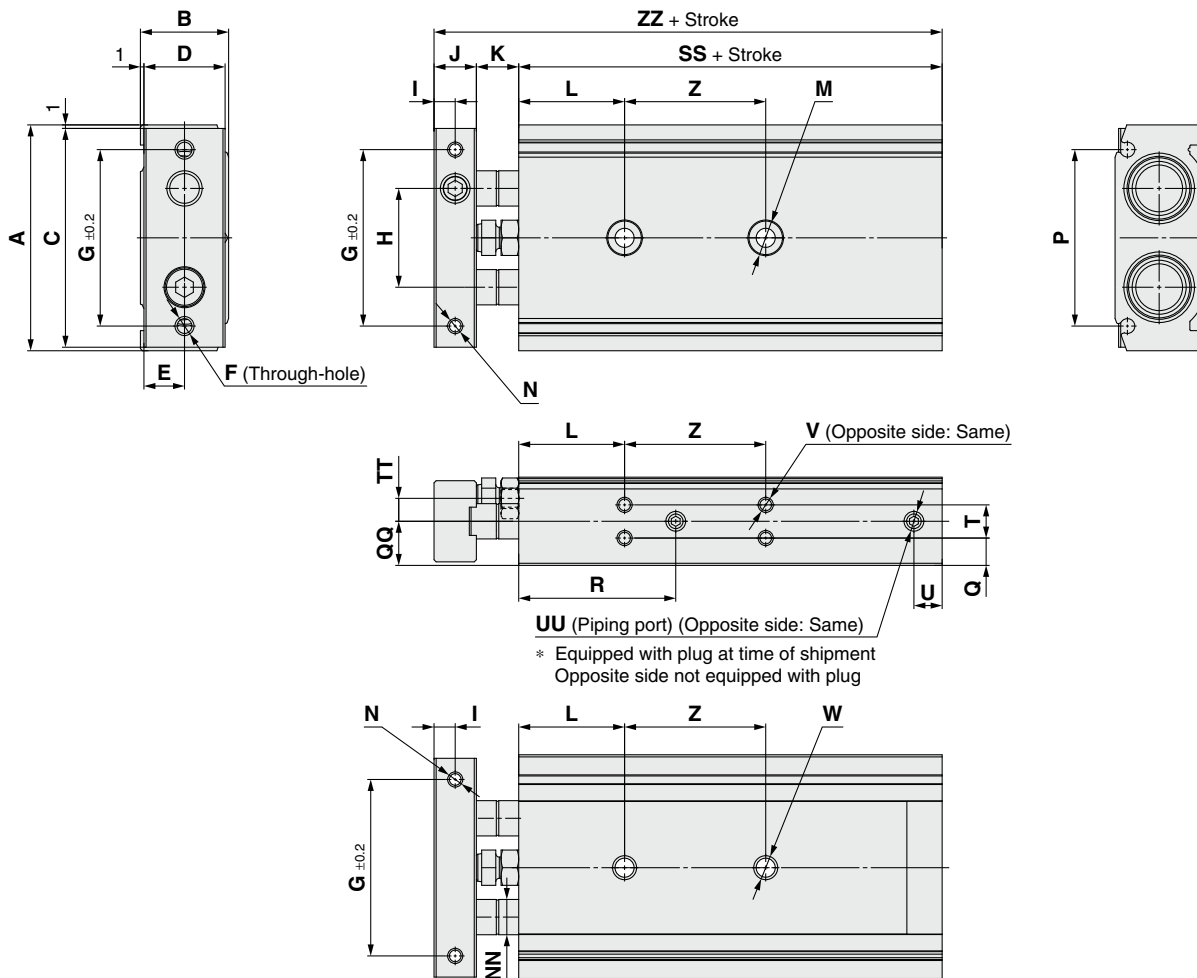


| [mm]    |    |    |    |    |     |              |    |    |   |    |    |                                                                                 |                                |                 |    |     |    |      |                                |                                  |
|---------|----|----|----|----|-----|--------------|----|----|---|----|----|---------------------------------------------------------------------------------|--------------------------------|-----------------|----|-----|----|------|--------------------------------|----------------------------------|
| Model   | A  | B  | C  | D  | E   | F            | G  | H  | I | J  | L  | M                                                                               | N                              | NN              | P  | Q   | QQ | R    | U                              | V                                |
| CXS2□10 | 46 | 17 | 44 | 15 | 7.5 | 2 x M4 x 0.7 | 35 | 20 | 4 | 8  | 20 | 2 x $\varnothing 3.4$ through<br>2 x $\varnothing 6.5$<br>counterbore depth 3.3 | 2 x M3 x 0.5<br>thread depth 5 | $\varnothing 6$ | 34 | 8.5 | 7  | 30   | 2 x M4 x 0.7<br>thread depth 7 | 4 x M3 x 0.5<br>thread depth 4.5 |
| CXS2□16 | 58 | 20 | 56 | 18 | 9   | 2 x M5 x 0.8 | 45 | 25 | 5 | 10 | 30 | 2 x $\varnothing 4.3$ through<br>2 x $\varnothing 8$<br>counterbore depth 4.4   | 2 x M4 x 0.7<br>thread depth 6 | $\varnothing 8$ | 45 | 10  | 10 | 38.5 | 2 x M5 x 0.8<br>thread depth 8 | 4 x M4 x 0.7<br>thread depth 5   |

## Dimensions by Stroke

| Model   | Symbol<br>Stroke | SS | Z              |                    |                |         |               |     |          | ZZ |
|---------|------------------|----|----------------|--------------------|----------------|---------|---------------|-----|----------|----|
|         |                  |    | 10, 15, 20, 25 | 30, 35, 40, 45, 50 | 60, 70, 75, 80 | 90, 100 | 110, 120, 125 | 150 | 175, 200 |    |
| CXS2□10 |                  | 55 | 30             | 40                 | 50             | 60      | 70            | 80  | —        | 72 |
| CXS2□16 |                  | 60 | 25             | 35                 | 45             | 55      | 65            | 75  | 145      | 79 |

**Dimensions: Ø20, Ø25, Ø32**



|         |    |    |    |    |      |              |    |    |   |    |    |    |                                                    |                                  |     | [mm] |
|---------|----|----|----|----|------|--------------|----|----|---|----|----|----|----------------------------------------------------|----------------------------------|-----|------|
| Model   | A  | B  | C  | D  | E    | F            | G  | H  | I | J  | K  | L  | M                                                  | N                                | NN  | P    |
| CXS2□20 | 64 | 25 | 62 | 23 | 11.5 | 2 x M5 x 0.8 | 50 | 28 | 6 | 12 | 12 | 30 | 2 x ø5.5 through<br>2 x ø9.5 counterbore depth 5.3 | 2 x M4 x 0.7<br>thread depth 6   | ø10 | 50   |
| CXS2□25 | 80 | 30 | 78 | 28 | 14   | 2 x M6 x 1.0 | 60 | 35 | 6 | 12 | 12 | 30 | 2 x ø6.9 through<br>2 x ø11 counterbore depth 6.3  | 2 x M5 x 0.8<br>thread depth 7.5 | ø12 | 59.6 |
| CXS2□32 | 98 | 38 | 96 | 36 | 18   | 2 x M6 x 1.0 | 75 | 44 | 8 | 16 | 14 | 30 | 2 x ø6.9 through<br>2 x ø11 counterbore depth 6.3  | 2 x M5 x 0.8<br>thread depth 8   | ø16 | 75   |

| Model   | Q    | QQ   | R  | T   | TT   | U  | UU           |            |          | V                                | W                                |
|---------|------|------|----|-----|------|----|--------------|------------|----------|----------------------------------|----------------------------------|
|         |      |      |    |     |      |    | Nil          | TN         | TF       |                                  |                                  |
| CXS2□20 | 7.75 | 12.5 | 45 | 9.5 | 6.5  | 8  | 4 x M5 x 0.8 | —          | —        | 8 x M4 x 0.7<br>thread depth 5.5 | 2 x M6 x 1.0<br>thread depth 10  |
| CXS2□25 | 8.5  | 15   | 46 | 13  | 9    | 9  | 4 x Rc1/8    | 4 x NPT1/8 | 4 x G1/8 | 8 x M5 x 0.8<br>thread depth 7.5 | 2 x M8 x 1.25<br>thread depth 12 |
| CXS2□32 | 9    | 19   | 56 | 20  | 11.5 | 10 |              |            |          | 8 x M5 x 0.8<br>thread depth 7.5 | 2 x M8 x 1.25<br>thread depth 12 |

### Dimensions by Stroke

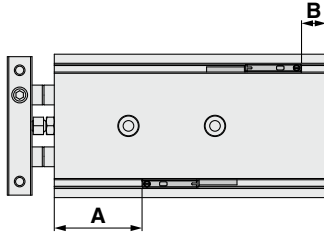
| Symbol<br>Stroke |    | Z              |                    |                         |                    |          | ZZ  |
|------------------|----|----------------|--------------------|-------------------------|--------------------|----------|-----|
| Model            | SS | 10, 15, 20, 25 | 30, 35, 40, 45, 50 | 60, 70, 75, 80, 90, 100 | 110, 120, 125, 150 | 175, 200 |     |
| CXS2□20          | 70 | 30             | 40                 | 60                      | 80                 | 100      | 94  |
| CXS2□25          | 72 | 30             | 40                 | 60                      | 80                 | 100      | 96  |
| CXS2□32          | 82 | 40             | 50                 | 70                      | 90                 | 110      | 112 |

# CXS2 Series

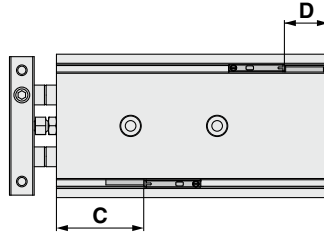
## Auto Switch Mounting

### Auto Switch Proper Mounting Position (Detection at Stroke End)

Electrical entry direction: Inward



Electrical entry direction: Outward



### Operating Range

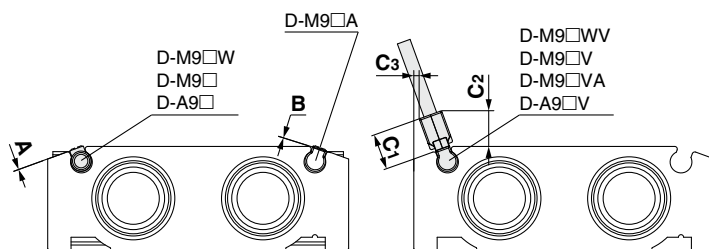
| Auto switch model                                   | Bore size [mm] |     |     |     |     |    |
|-----------------------------------------------------|----------------|-----|-----|-----|-----|----|
|                                                     | 6              | 10  | 16  | 20  | 25  | 32 |
| D-A9□, D-A9□V                                       | 6.5            | 5.5 | 5.5 | 7   | 7.5 | 9  |
| D-M9□, D-M9□V<br>D-M9□A, D-M9□AV<br>D-M9□W, D-M9□WV | 2.5            | 3   | 3.5 | 4.5 | 4.5 | 5  |

\* Since this is a guideline including hysteresis, not meant to be guaranteed (assuming approx. ±30% dispersion). There may be the case it will vary substantially depending on an ambient environment.

| Bore size [mm] | D-A93 |      |      |     | D-A90, D-A96<br>D-A9□V |      |    |     | D-M9□(E), D-M9□W<br>D-M9□AV |      |    |      | D-M9□(E)V, D-M9□WV |      |    |     | D-M9□A |      |    |      |
|----------------|-------|------|------|-----|------------------------|------|----|-----|-----------------------------|------|----|------|--------------------|------|----|-----|--------|------|----|------|
|                | A     | B    | C    | D   | A                      | B    | C  | D   | A                           | B    | C  | D    | A                  | B    | C  | D   | A      | B    | C  | D    |
| 6              | 17    | 8    | 12.5 | 3.5 | 17                     | 8    | 15 | 6   | 21                          | 12   | 11 | 2    | 21                 | 12   | 13 | 4   | 21     | 12   | 9  | 0    |
| 10             | 25    | 10   | 20.5 | 5.5 | 25                     | 10   | 23 | 8   | 29                          | 14   | 19 | 4    | 29                 | 14   | 21 | 6   | 29     | 14   | 17 | 2    |
| 16             | 34    | 5.5  | 29.5 | 1   | 34                     | 5.5  | 32 | 3.5 | 38                          | 9.5  | 28 | -0.5 | 38                 | 9.5  | 30 | 1.5 | 38     | 9.5  | 26 | -2.5 |
| 20             | 40    | 10   | 35.5 | 5.5 | 40                     | 10   | 38 | 8   | 44                          | 14   | 34 | 4    | 44                 | 14   | 36 | 6   | 44     | 14   | 32 | 2    |
| 25             | 41    | 11   | 36.5 | 6.5 | 41                     | 11   | 39 | 9   | 45                          | 15   | 35 | 5    | 45                 | 15   | 37 | 7   | 45     | 15   | 33 | 3    |
| 32             | 50    | 11.5 | 45.5 | 7   | 50                     | 11.5 | 48 | 9.5 | 54                          | 15.5 | 44 | 5.5  | 54                 | 15.5 | 46 | 7.5 | 54     | 15.5 | 42 | 3.5  |

\* Negative figures in the column D indicate how much the load wires protrude from the cylinder body.  
\* Adjust the auto switch after confirming the operating conditions in the actual setting.

### Dimensions for Auto Switch Mounting



| Symbol                 | Bore size [mm] |     |     |     |     |     |
|------------------------|----------------|-----|-----|-----|-----|-----|
|                        | 6              | 10  | 16  | 20  | 25  | 32  |
| D-M9□, D-M9□W<br>D-A9□ | A              | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 |
| D-M9□A                 | B              | 1   | 1   | 1   | 1   | 1   |
| D-M9□V, D-M9□WV        | C1             | 7.5 | 7   | 7.5 | 7.5 | 7.5 |
| D-M9□AV                | C2             | 7.5 | 6   | 7.5 | 7.5 | 6.5 |
| D-A9□V                 | C3             | —   | 2.5 | —   | —   | —   |

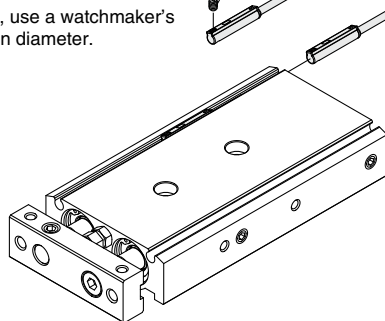
### How to Mount Auto Switches

When mounting and securing auto switches, they should be inserted into the cylinder's auto switch mounting rail from the direction shown in the drawing below.

After setting in the mounting position, use a flat head watchmaker's screwdriver to tighten the auto switch mounting screw that is included.

\* When tightening an auto switch mounting screw, use a watchmaker's screwdriver with a handle of approx. 5 to 6 mm in diameter.

Auto switch mounting screw  
M2.5 x 4L  
(Included with auto switch)



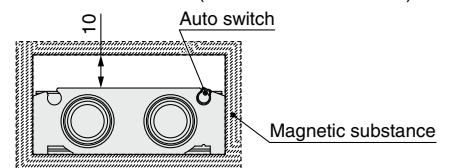
#### Tightening Torque for Auto Switch Mounting Screw [N·m]

| Auto switch model                           | Tightening torque |
|---------------------------------------------|-------------------|
| D-A9□(V)<br>(Excludes the D-A93)            | 0.10 to 0.20      |
| D-M9□(V)<br>D-M9□W(V)<br>D-M9□A(V)<br>D-A93 | 0.05 to 0.15      |

### Caution

#### 1. Avoid proximity to magnetic objects

When the body of the cylinder fitted with auto switches is adjacent to a magnetic substance such as a ferrous metal plate, it is necessary to ensure that there is at least 10 mm between the cylinder's upper surface and the magnetic substance as shown in the figure below. Failure to provide adequate clearance may cause the auto switch to malfunction (switch does not turn on).



Other than the applicable auto switches listed in "How to Order," the following auto switches are also mountable. Refer to the **Web Catalog** for detailed specifications.

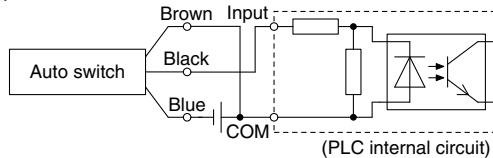
\* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. For details, refer to the **Web Catalog**.

# Prior to Use

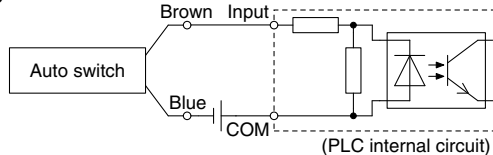
## Auto Switch Connections and Examples

### Sink Input Specifications

#### 3-wire, NPN

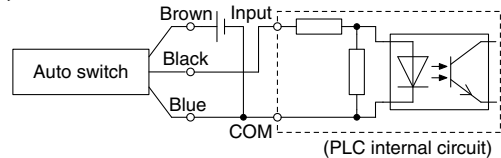


#### 2-wire

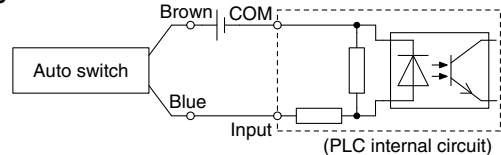


### Source Input Specifications

#### 3-wire, PNP



#### 2-wire



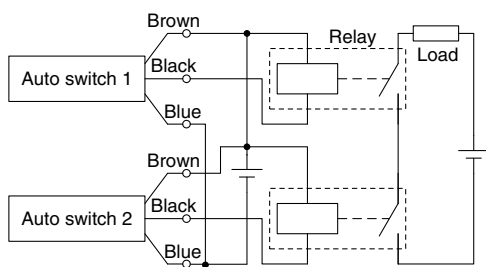
Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

### Examples of AND (Series) and OR (Parallel) Connections

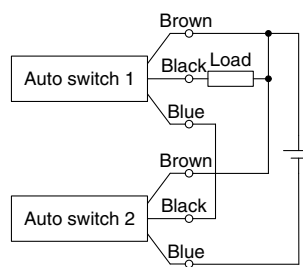
\* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid. Depending on the operating environment, the product may not operate properly.

#### 3-wire AND connection for NPN output

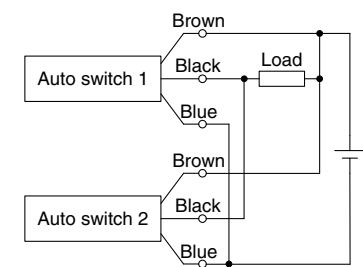
(Using relays)



(Performed with auto switches only)

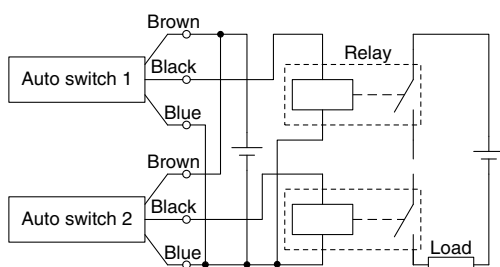


#### 3-wire OR connection for NPN output

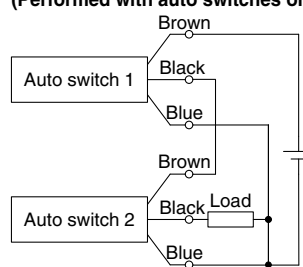


#### 3-wire AND connection for PNP output

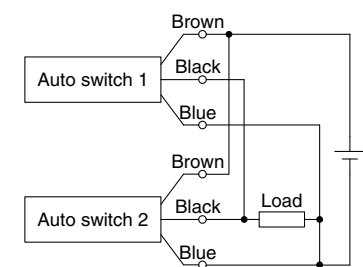
(Using relays)



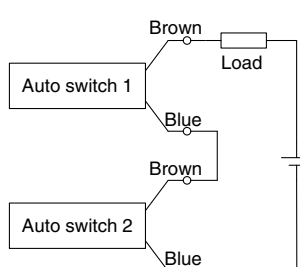
(Performed with auto switches only)



#### 3-wire OR connection for PNP output



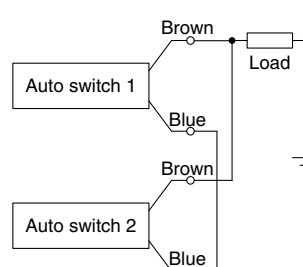
#### 2-wire AND connection



When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with a load voltage less than 20 V cannot be used. Please contact SMC if using AND connection for a heat-resistant solid state auto switch or a trimmer switch.

Example) Load voltage at ON  
Power supply voltage: 24 VDC  
Internal voltage drop: 4 V  
Load voltage at ON = Power supply voltage –  
Internal voltage drop x 2 pcs.  
= 24 V – 4 V x 2 pcs.  
= 16 V

#### 2-wire OR connection



Example) Load voltage at OFF  
Leakage current: 1 mA  
Load impedance: 3 kΩ  
Load voltage at OFF = Leakage current x 2 pcs. x  
Load impedance  
= 1 mA x 2 pcs. x 3 kΩ  
= 6 V

(Solid state)  
When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase when in the OFF state.

(Reed)  
Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.



# CXS2 Series

## Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <https://www.smcworld.com>

### Mounting

#### ⚠ Caution

- 1. Make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less).**  
Dual rod cylinders can be mounted from 3 directions, however, make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less). Otherwise, the accuracy of the piston rod operation is not achieved, and malfunctioning can occur.
- 2. Piston rod must be retracted when mounting the cylinder.**  
Scratches or gouges in the piston rod may lead to damaged bearings and/or seals and cause a malfunction or air leakage.

### Piping

#### ⚠ Caution

- 1. Plug the appropriate supply port(s) according to the operating conditions.**  
Dual rod cylinders have 2 supply ports for each operating direction (3 supply ports for ø6 only). Plug the appropriate supply port according to the operating conditions. However, when switching the plugged port, verify air leakage. If small air leakage is detected, order the below plugs, and reassemble it.  
  
Plug part no.: (ø6) CXS10-08-28747B  
(ø10 to ø20) CXS20-08-28749A  
(ø25 to ø32) CYP025-08B29449A (Rc 1/8)  
CXSS25-08-A3025B (NPT 1/8)  
CXSS25-08-A3911A (G 1/8)

### Stroke Adjustment

#### ⚠ Caution

- 1. After adjusting the stroke, make sure to tighten the hexagon nut to prevent it from loosening.**  
Dual rod cylinders have a bolt to adjust 0 to -5 mm strokes on the retracted end (IN).  
Loosen the hexagon nut to adjust the stroke; however, make sure to tighten the hexagon nut after making an adjustment.
- 2. Never operate a cylinder with its bumper bolt removed. Also, do not attempt to tighten the bumper bolt without using a nut.**  
If the bumper bolt is removed, the piston hits housing end surface causing damage to the cylinder. Therefore, do not use a cylinder without a bumper bolt.  
Furthermore, if the bumper bolt is tightened without a nut, the piston seal is caught in the leveled part, damaging the seal.

### Stroke Adjustment

#### ⚠ Caution

- 3. The bumper located at the end of the bumper bolts**  
If the bumper has permanently settled onto the product or if it is lost, an order can be placed by using the part numbers listed below.

| Bore size [mm] | 6, 10, 15          | 20, 25             | 32                 |
|----------------|--------------------|--------------------|--------------------|
| Part no.       | CXS10-34A<br>28747 | CXS20-34A<br>28749 | CXS32-34A<br>28751 |
| Qty.           | 1                  |                    |                    |

### Disassembly and Maintenance

#### ⚠ Caution

- 1. Never use a cylinder with its plate removed.**  
When removing the hexagon socket head cap screw on the end plate, the piston rod must be secured to prevent from rotating. However, if the sliding parts of the piston rod are scratched and gouged, a malfunction may occur.
- 2. When disassembling and reassembling the cylinder, please contact SMC or refer to the separate operation manual.**

#### ⚠ Warning

- 1. Take precautions when your hands are near the plate and housing.**  
Take sufficient care to avoid getting your hands or fingers caught when the cylinder is operated.

### Operating Environment

#### ⚠ Caution

- 1. Do not operate the cylinder in a pressurized environment.**  
The pressurized air may flow inside the cylinder due to its construction.
- 2. Do not use as a stopper. This may cause a malfunction. When using as a stopper, select a stopper cylinder (RS series) or a compact guide cylinder (MGP series).**

### Speed Adjustment

#### ⚠ Caution

- 1. A sudden extension may occur with CXS2□6.**  
CXS2□6 has a low internal volume and sudden extension/erratic movement may occur particularly when it is used at low speed. This sudden extension can be mitigated by combining the use of meter-in and meter-out speed controllers.

## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

 **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **Danger :** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots – Safety.  
etc.

### Warning

#### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

#### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

#### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.  
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.  
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

#### \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.  
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

 **Safety Instructions** Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.

## SMC Corporation

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Specifications are subject to change without prior notice  
and any obligation on the part of the manufacturer.

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