Pressure Gauge Guide

Pressure Gauge for General Purpose

| i ressure dauge for | 0.0110 | | a.poo. | | | | | | | | | |
|--|---------------------|-------------|--------------------------------------|----------------------------|----------------------------------|------------------------------|---|-------------------------|--|-----------------------------------|---------------------------|---------|
| | Outside diameter | Model | Туре | Indication precision ±% FS | Pressure range MPa | Connection thread | | Material Clear cover | Stud | Indication ⁽¹⁾ unit | Attachment ⁽²⁾ | |
| 0.5 | ø15 | G15 | Back side thread | | 0 to 1.0 | R ½ M5 (Female thread) | Zinc die-casted | Poly- carbonate | Zinc die-casted Black graphite coated | MPa | _ | Page |
| 0.05 1 10 to 1 | ø26 | G27 | Back side thread | 5 | 0 to 1.0 | R ½6 | coated | | | MPa | | 14-11-3 |
| With limit indicator | ø37.5 | G36 | Back side thread | | 0 to 0.2 0 to 0.4 | | Aluminum die-casted Black disulfide molybdenum coated | Poly- | Aluminum die-casted Black disulfide molybdenum coated | MPa | | Page |
| MPa S | Ø37.5 | GA36 | Vertical side thread | | 0 to 0.7 0 to 1.0 0 to 1.5 | R 1/8 | Rolled steel Black melamine painted | carbonate | Brass | IVIFA | | 14-11-4 |
| With limit indicator | ø42.5 | G46 | Back side thread | 3 | 0 to 0.2 0 to 0.4 0 to 0.7 | R ½ R ¼ | Aluminum die-casted Black disulfide molybdenum coated | Poly- | Aluminum die-casted Black disulfide molybdenum coated | MPa | Cover ring assembly | Page |
| 042. | 942.5 | GA46 | Vertical side thread | 3 | 0 to 1.0 0 to 1.5 | R ½ R ¼ | Rolled steel Black melamine painted | carbonate | Brass | WII C | _ | 14-11-6 |
| 04 00 00 00 00 00 00 00 00 00 00 00 00 0 | ø30 | G33 GA33 | Back side thread Vertical side | 3 | 0 to 0.2 0 to 0.3 0 to 0.4 | R 1/8 | Stainless steel | Glass | Brass | MPa | | Page |
| | ø43 | G43 | thread Back side thread | | 0 to 0.6 0 to 0.7 0 to 1.0 | R ½ R ¼ | Otaliness steel | Giass | ספטום | iviiFa | _ | 14-11-8 |

Oil-free/External Parts Copper-free Pressure Gauge

Note 1) Please consult with SMC for other scale indication units and Note 2) Please contact SMC for the pressure range 0 to 0.6 MPa of GA33.

| | Outside | Model | Tuno | Indication | | Connection | | Material | | Indication ⁽¹⁾ | A ++ h + (2) | |
|----------------------|----------|-------|---------------------|--------------------|--|------------|---------------------------------------|--------------------------------------|---------------------------------------|---------------------------|---------------------------|------------------|
| With limit indicator | diameter | Woder | Туре | precision ±% FS | MPa | thread | Case | Clear cover | Stud | unit | Attachment ⁽²⁾ | |
| | ø42.5 | G46E | Back side thread | 3 | 0 to 0.2 0 to 0.4 0 to 0.7 0 to 1.0 0 to 1.5 | R ½ R ¼ | Rolled steel (Black melamine painted) | Poly- carbonate Hard coated | Brass Electroless nickel plated | MPa | Cover ring assembly | Page 14-11-10 |

Pressure Gauge for Clean Series (10-Series)

Note 1) Please consult with SMC for other scale indication units and connecting

thread "NPT".

Note 2) Possible for use in panel mounting.

| C | Outside | Model | Turno | Indication | | Connection | | Material | | Indication ⁽¹⁾ | A44 b | |
|--|---------------------|--------|---------------------|--------------------|----------------------------------|------------|-------------------------------|-------------|-------|---------------------------|------------|------------------|
| d | Jutside liameter | WIOGEI | Туре | precision ±% FS | MPa | thread | Case | Clear cover | Stud | unit | Attachment | |
| 01 10 02 03 04 04 04 04 04 04 04 04 04 04 04 04 04 | ø44 | G49 | Back side thread | 3 | 0 to 0.4 0 to 0.7 0 to 1.0 | R 1/4 | Zinc die-casted Chrome plated | Glass | Brass | MPa | _ | Page 14-11-11 |

Pressure Gauge for Clean Regulator

Note 1) Please consult with SMC for other scale indication units and connecting thread "NPT".

| | Outside | Model | Type | Indication | | Connection | | Material | | Indication ⁽¹⁾ | A | |
|----------------------|----------|-------------------|------|--------------------|--|------------|--|--------------------------------------|-----------------|---------------------------|---------------------|------------------|
| With limit indicator | diameter | IWIOGEI | Туре | precision ±% FS | MPa | thread | Case | Clear cover | Stud | unit | Attachment | |
| 1 200 04 | 0425 | G46-□ - SRA, B | | 3 | 0 to 0.2 0 to 0.4 0 to 0.7 0 to 1.0 0 to 1.5 | R ½ R ½ | Stainless steel [Black melamine] painted | Poly- carbonate Hard coated | Stainless steel | | Cover ring assembly | Page 14-11-12 |

Pressure Gauge with Switch

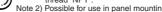
Note 1) Please consult with SMC for other scale indication units and connecting thread "NPT".

Note 2) Possible for use in panel mounting.

| | Outside | Model | Tuno | Indication | | Connection | | Material | | Indication ⁽¹⁾ | (2) | |
|----------------------|----------|-------|---------------------|--------------------|----------|------------|--|--------------------|-------|---------------------------|---------------------------|------------------|
| | diameter | Woder | Туре | precision ±% FS | MPa | thread | Case | Clear cover | Stud | unit | Attachment ⁽²⁾ | |
| With limit indicator | | | | | | | | | | | | |
| | ø42.5 | GP46 | Back side thread | 3 | 0 to 1.0 | R ½ R ¼ | Rolled steel [Black melamine] painted | Poly- carbonate | Brass | MPa | Cover ring assembly | Page 14-11-13 |

Note 1) Please consult with SMC for other scale indication units and connecting thread "NPT".

Note 2) Possible for use in panel mounting.





Oil-free/External Parts Copper-free Pressure Gauge/With Limit Indicator

G46E O.D.: ø42





G46E-10-02M

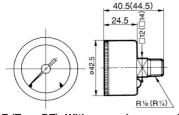
G46E-10-02M-C

· Be sure to read the precautions on page 14-11-15 for selection and installation.

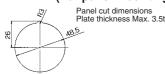
Dimensions

Dimensions in: R 1/4 connecting thread

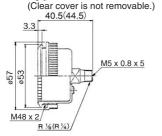
G46E



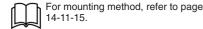
G46E (Type DT): With cover ring assembly (For panel mounting)



Type C



Type C1 (Clear cover is removable.) 40.5(44.5) 3.3 M5 x 0.8 x 5 53



Standard Specifications

| Model | | | G46E | | | | |
|-----------------------------|---|---|---|--|--|--|--|
| Type | | | Back side thread | | | | |
| Port size (1) | | | $R^{1/8}$, $R^{1/4}$ (Option M: with M5 female thread) | | | | |
| Fluid (2) | | | Air | | | | |
| Indication precision | | | ±3% F.S. (Full span) | | | | |
| Fluid contact part cleaning | | | Wetted parts degrease washing | | | | |
| | Case (Surface treatment) | | Rolled steel (Black melamine painted) | | | | |
| Material | Clear cover (Surface treatment) Stud (Surface treatment) | | Polycarbonate (Hard coated) Part no.: G46-00-00-2 | | | | |
| | | | Brass (Electroless nickel plated) | | | | |
| Bourdon tube | | | Brass (3) | | | | |
| Weight (kg) | | | 0.08 | | | | |
| Attachment: | | С | Part no.: 1305104-1A | | | | |
| With cover ring asse | Sembly C ₁ | | Part no.: 1305104-3A | | | | |

Note 1) When mounting a pressure gauge, use caution not to tighten excessively. Excessive tightening will cause product failure. Use a pipe tape for sealing. Recommended tightening torque: R½: Set between 7 and 9 N·m, R¼: 12 and 14 N·m respectively.

Note 2) When fluid is water, use G46-□-X3. Wetted parts are made of stainless steel construction. (Some corrosion may be caused by water because this product's wetted parts are made of brass.) Design system to not be affected by water hammer when using water as fluid. Similarly, when using other fluids, please consult with SMC for fluid compatibility information concerning corrosive potential.

Note 3) Bourdon tube and internal movable parts (gear, etc.) are made of brass and are not electrolessly nickel plated. This is not an internally copper-free product.

Model (Standard)

| Model | Pressure range ^{Note)} MPa | Indication unit | Connection thread | Note |
|-------------------|-------------------------------------|--------------------|---------------------|------|
| G46E-2-01 to 02M | 0 to 0.2 | | R ½ | |
| G46E-4-01 to 02M | 0 to 0.4 | MPa | R 1/4 | |
| G46E-7-01 to 02M | 0 to 0.7 | IVII a | M5 (Female thread) | _ |
| G46E-10-01 to 02M | 0 to 1.0 | | IVIS (I emale meau) | |

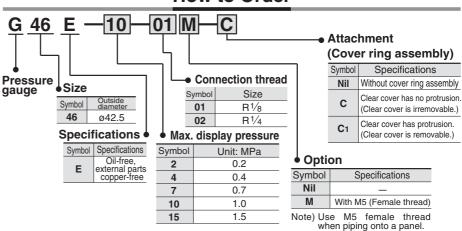
Note) Do not apply pressure more than the maximum display pressure. This will cause a malfunction.

Other versions of this unit can be made on a made-to-order basis. Please consult SMC for Model (Made to Order) details, as delivery times may be extended

| Model | Pressure range ^{Note)} | Indication | Connection | Note | | |
|-------------------------|---------------------------------|------------|------------------------|--------------------------|--|--|
| Wodel | MPa | unit | thread | Note | | |
| G46E-2-01 to 02M-C/ C1 | 0 to 0.2 | | R 1/8 | | | |
| G46E-4-01 to 02M-C/ C1 | 0 to 0.4 | MPa | B 1/4 | With cover ring assembly | | |
| G46E-7-01 to 02M-C/ C1 | 0 to 0.7 | IVIFA | M5 (Female thread) | | | |
| G46E-10-01 to 02M-C/ C1 | 0 to 1.0 | | wo (i ciliale tilleau) | | | |

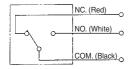
Note) Do not apply pressure more than the maximum display pressure. This will cause a malfunction.

How to Order

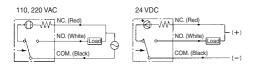


Circuit Diagram

Without indicator light

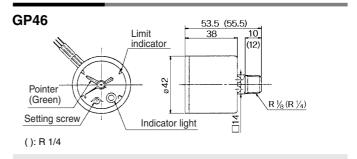


With indicator light



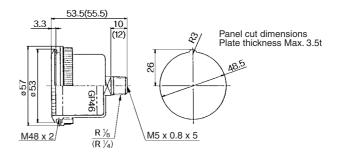
The arrow in the diagram indicates the direction of the pressure increase. The light turns OFF when the pressure becomes higher than the set pressure and turns ON when the pressure becomes lower than the set pressure.

Dimensions



GP46: With cover ring assembly (For panel mounting)

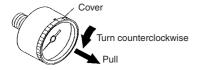
Clear cover is not removable.



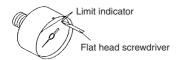


Procedure for Setting the Limit Gauge Indicator

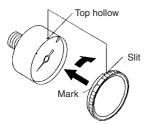
(1) Before setting the (green) limit indicator, turn the cover counterclockwise (approximately 6 to 7 mm) until it stops. Then, remove by pulling it towards you.



(2) Use a flat head screwdriver (with a 2.9 mm blade width) to set the (green) limit indicator. Be careful not to bend the other needle or damage the dial plate.



(3) After completing the setting, replace the cover. Fit the cover by aligning the cutout in the cover to the groove on the top of the black case. Turn the cover clockwise (approximately 6 to 7 mm) until it stops. Make sure that the matching mark on the cover is aligned with the groove on the top of the case.



A Precautions

Be sure to read before handling. Refer to pages 14-21-3 to 14-21-4 for Safety Instructions and Common Precautions.

Selection

⚠Caution

- Do not apply high load voltage (current) or surge current as this can cause the switch to malfunction.
- Make sure that no direct impact or vibrations are applied to the body.
- **3.** If operating under pressure pulsations or in high frequency operations, please contact SMC.

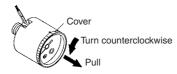
Mounting

∧Caution

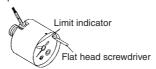
- 1. During transport and installation, do not apply shock to the product, such as by dropping doing so will affect its precision.
- Regarding the installation posture, place it perpendicular to the ground, with the zero point on the reading of a pressure gauge facing down.
- **3.** Do not install it in an area that is exposed to high temperature or humidity, because doing so will lead to improper operation.
- 4. To screw in the pressure gauge, make sure to turn the gauge by placing a wrench over the square wrench flats. If the pressure gauge is screwed in by holding it on some other area, air leakage or damage may result.

Procedure for Setting the Limit Gauge Indicator and the Setting Needle

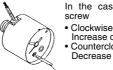
(1) Before setting the limit indicator and the (green) setting needle, turn the cover counterclockwise (approximately 6 to 7 mm) until it stops. Then, remove by pulling it towards you.



(2) Use a flat head screwdriver (with a 2.9 mm blade width) to set the (green) limit indicator. Be careful not to bend the other needle or damage the dial plate.



(3) Before setting the setting needle, use a flat head screwdriver (with a 2.9 mm blade width) to turn the setting screw and set the setting needle to the set pressure.



In the case of turning the set screw

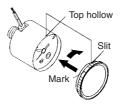
Increase of setting press.

Counterclockwise

Decrease of setting press.

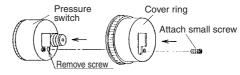
Flat head screwdriver

(4) After completing the setting, replace the cover. Fit the cover by aligning the cutout in the cover to the groove on the top of the black case. Turn the cover clockwise (approximately 6 to 7 mm) until it stops. Make sure that the matching mark on the cover is aligned with the groove on the top of the case.

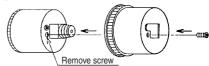


Procedure for Assembling the Cover Ring Assembly

Pressure gauge for general purpose



Pressure gauge with switch



- 1. Remove the small screw (1 position) from the pressure gauge.
- 2. Place the cover ring on the pressure gauge.
- 3. Using the small screw that is provided with the cover ring, install the cover ring. The installation torque is 0.3 to 0.5 N·m.

F.R.L.

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