# **General Purpose Pressure Switch** Series ISG

ISG General Purpose Switch is widely used in machine tools, industrial machines, compressors, chemical plants, power plants, machineries for ships, and for automatic pressure control such as hydraulic, water, liquid and atmospheric pressure.



ISG190





### Model/Specifications

Model/S	pecifica	tions							ZSE□ ISE□
	odel	Operating pressure range	Hysteresis adjusting range	Proof pressure	Repeatability	Body material in contact with	Hysteresis	Electrical	PSE
Open type (Non-waterproof)	Dripproof	(MPa)	(MPa)	(MPa)	(MPa)	fluid material	scale plate	entry	
ISG110-030	ISG210-030					Brass, Phosphor bronze	None		<sup>z</sup> SE3
ISG110-031	ISG210-031	0.02 to 0.3	0.01 to 0.2	1.0	±0.006	Brass, Phosphor bronze	Yes	(Open type)	PS
ISG111-030	ISG211-030					Stainless steel 316	None	Grommet	<b>F</b> 3
ISG111-031	ISG211-031					Stainless steel 316	Yes		
ISG120-030	ISG220-030	- 0.05 to 0.7	0.02 to 0.35			Brass, Phosphor bronze	None	(Dripproof)	
ISG120-031	ISG220-031		0.02 to 0.45	1.5	±0.014	Brass, Phosphor bronze	Yes	JIS F 8801	ZSP
ISG121-030	ISG221-030		0.02 to 0.35	1.5	10.014	Stainless steel 316	None	Cable gland	ISA2
ISG121-031	ISG221-031		0.02 to 0.45			Stainless steel 316	Yes	Туре А	
ISG130-030	ISG230-030	- 0.1 to 1.0	0.03 to 0.4			Brass, Phosphor bronze	None	20a	IS□
ISG130-031	ISG230-031		0.03 to 0.6	1.5	±0.02	Brass, Phosphor bronze	Yes	20b*	ZSM
ISG131-030	ISG231-030		0.03 to 0.4	1.5	±0.02	Stainless steel 316	None	20c*	23111
ISG131-031	ISG231-031		0.03 to 0.6	.6		Stainless steel 316	Yes		PF2□
ISG190-030	ISG290-030	–10 to –100 kPa			0.1-D-	Brass, Phosphor bronze	None		
ISG191-030	ISG291-030		7 to 53 kPa	0.5	±2 kPa	Stainless steel 316	None		IF□

Ambient and fluid temp.: 5 to 80°C (No freezing), Contacts: 1a1b, 2ab (Made to Order), Port size: R 3/8, Weight: 1.3 kg (Open type), 1.5 kg (Dripproof)

\* Option

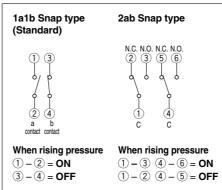
## Fluid

Type of operating fluid is limited by the material of wetted parts.

	Body material in contact with fluid material		
Fluid	Bellows	Fluid entering part	
Non corrosive water/Air/Liquid/Inert gas	Phosphor bronze	Brass	
Fluids which do not corrode stainless steel 316 e.g. steam (150°C or less) $\ast$	Stainless steel 316	Stainless steel 316	

Ambient temperature: 80°C or less.

#### Contacts



# **Rated Voltage**

Rated voltage	Non indu	ictive (A)	Inductive load (A)		
(V)	Load resistance	Light load	Inductive load	Motor load	
AC 110	12	2	12	3	
220	10	1	10	1.5	
440	6	1	3	1	
550	5	0.8	2	0.5	
DC 24	3	2.5	3	2.5	
48	1.5	1.2	1.5	1.25	
110	0.5	0.25	0.5	0.2	
220	0.25	0.1	0.25	0.1	

Insulation resistance: 100  $\mbox{M}\Omega$  or more at 500 VDC by megameter Voltage resistance: 2000 VAC/1 min.

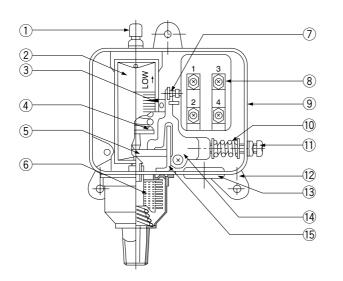
**多SMC** 



Data

# Series ISG

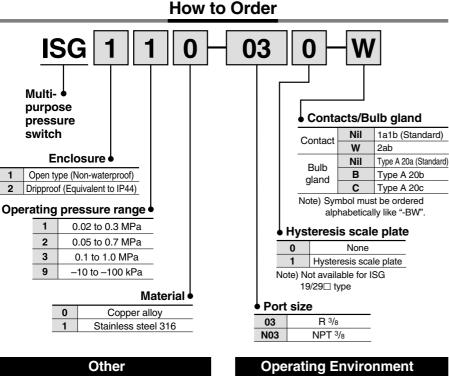
# Construction



#### **Component Parts**

No.	Description
1	Setting pressure adjusting bolt
2	Scale plate
3	Pointer
4	Setting pressure adjusting spring
5	Main lever
6	Bellows assembly
7	Adjusting bolt
8	Snap switch (1a + 1b type)

No.	Description			
9	Body			
10	Hysteresis adjusting spring			
11	Hysteresis adjusting bolt			
(12)	Bracket			
13	Grommet			
14)	Connection lever for switch operation			
(15)	Stopper for operation lever			



# 1. Never use in an environment, where flammable fluids or gases are used. Since this product is not explosion-proof and may trigger an explosive disaster.

# **A Precautions**

Be sure to read before handling. Refer to pages 16-14-3 to 16-14-4 for Safety Instructions and Common Precautions on the products mentioned in this catalog, and refer to pages 16-1-11 to 16-1-13 for Precautions on every series.

#### Selection

# ▲ Caution

 Select the model taking into consideration the material suitable for the operating fluid. Type of operating fluid is limited by the material of wetted parts. Please contact SMC for materials not specified.

#### Wiring

## A Warning

 Do not have the internal wiring attached to the connection lever for switch operation. It may malfunction.

# A Caution

- 1. The grommet size of open type switch is ø17. It is possible to connect the electric piping 1/2B without grommet.
- 2. Max. diameter of an electric cord usable for bulb gland is shown as below.

Cable gland	Max. diameter of an electric cord
20a	ø 12
20b	ø 13
20c	ø 15

**3.** Terminal thread type is M4.

# Mounting/Piping

## A Caution

1. Mounting is possible in either horizontal or vertical orientations.

#### **Pressure Source**

# \land Warning

 In the case of using switch in any liquid, install a water hammer or surge reducer to prevent the damage to switch caused by surges or pulsation pressure.

#### **Pressure Setting**

#### **▲** Caution

- 1. Set the pressure by adjusting the setting pressure adjusting bolt to the right to increase and to the left to decrease.
- Adjust the hysteresis with hysteresis adjusting bolt. In case of switch with scale plate, adjust the hysteresis with a flat head screwdriver tightening the adjusting bolt in the thread cap. Turn to the right to increase and to the left to decrease.
- **3.** Hysteresis must be within the specified range in this catalog, operation may be unstable when activated out of the specified range.
- 4. Scale plate is only for reference. Use the gauge to get the correct pressure value.
- 5. Set pressure scale at the value of the pressure increase.

user.

as follows:

🗥 Caution

1. Bellows assembly is available for mainte-

nance. When replacing other parts, please

contact SMC, since it cannot be repaired by

Order Bellows assembly with the part number

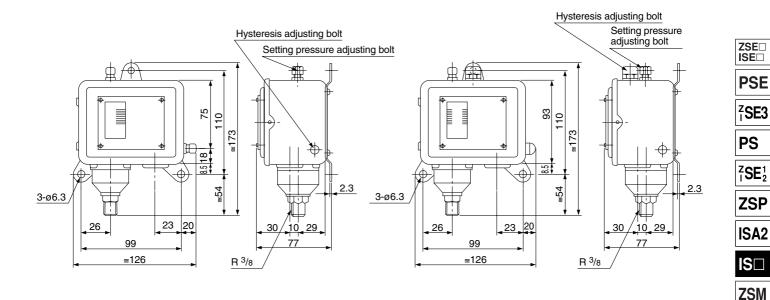


## Dimensions

#### Open type

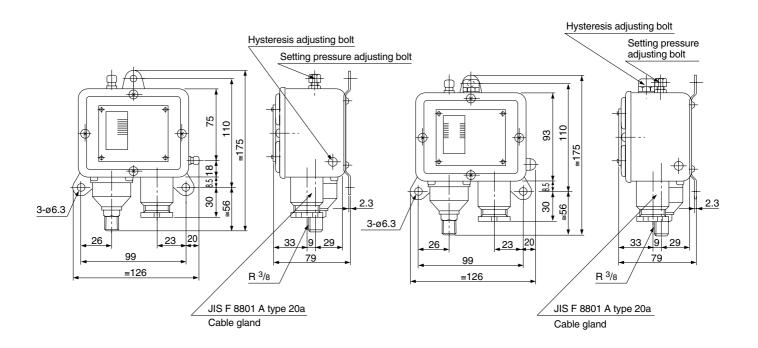
ISG110 to 191-030 (Without hysteresis scale plate)

#### ISG110 to 131-031 (With hysteresis scale plate)



Dripproof type ISG210 to 291-030 (Without hysteresis scale plate)

ISG210 to 231-031 (With hysteresis scale plate)



PF2□

**IF** 

Data