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Electro-Pneumatic Regulator



Series ITV1000/2000/3000

* Pressure range: 0.9 MPa, Supply pressure: 1.0 MPa





Linearity: Within ±1% (F.S.)

Hysteresis: Within ±0.5% (F.S.)

Electro-Pneumatic Regulator Series ITV1000/2000/3000

Standard Specifications





Straight type

Right angle type









Input/output characteristics chart

Model		ITV101	ITV103	ITV105		
		ITV201	ITV203	ITV205		
		ITV301□	ITV303	ITV305		
Minimum supply	/ pressure	S	et pressure +0.1 MP	'a		
Maximum suppl	y pressure	0.2 MPa	1.0	MPa		
Set pressure rar	Note 1)	0.005 to 0.1 MPa	0.005 to 0.5 MPa	0.005 to 0.9 MPa		
	Voltage	24 VDC ±	10%, 12 to 15 VDC			
Power supply	Current	Power supply v	oltage 24 VDC type:	0.12 A or less		
	consumption	Power supply voltage 12 to 15 VDC type: 0.18 A or less				
	Current type Note 2)	4 to 20	mA, 0 to 20 mA (Sin	k type)		
Input signal	Voltage type	0 t	o 5 VDC, 0 to 10 VD	С		
	Preset input		4 points			
Input	Current type		250 Ω or less			
impedance	Voltage type	Approx. 6.5 kΩ				
Impouditoo	Preset input	Approx. 2.7 kΩ				
Output signal	Analogue output	1 to 5 VDC (Load impedance: 1 $k\Omega$ or more)				
output)	Switch output	NPN open collector output: Max. 30 V, 30 mA				
	Switch Output	PNP open collector output: Max. 30 mA				
Linearity		Within ±1% (full span)				
Hysteresis		Within 0.5% (full span)				
Repeatability		Within ±0.5% (full span)				
Sensitivity		Within 0.2% (full span)				
Temperature cha	aracteristics	Within ±0.12% (full span)/°C				
Output pressure	Accuracy	±3% (full span)				
display	Minimum unit	MPa: 0.01, kgf/cm ² : 0.01, bar: 0.01, PSI: 0.1 Note 4), kPa: 1				
Ambient and fluid temperature		0 to 50°C (with no condensation)				
Enclosure		IP65				
		Appro	x. 250 g (without opt	ions)		
Weight		Appro	x. 350 g (without opt	ions)		
	ITV30□□	Appro	x. 645 g (without opt	ions)		
Note 1) Please refer to graph 1 relation to the differences between the set pressure and input				مطنعمينة		

Note 1) Please refer to graph 1, relation to the differences between the set pressure and input. Additionally, refer to the page 18 for the set pressure range by units of standard measured pressure. Additionally, refer to page 18 as maximum set pressure differs on unit of standard measure.

Note 2) 2-wire type 4 to 20 mA is not available. Power supply voltage (24 VDC or 12 to 15 VDC) is required. Note 3) Select either analogue output or switch output.

Further, when switch output is selected, select either NPN output or PNP output.

Note 4) The minimum unit for ITV205 \Box is 1PSI.

Note 5) The above characteristics are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.

How to Order



1

Electro-Pneumatic Regulator Series ITV1000/2000/3000



Combinations			© Standard O Com specifications possi	ble Combination not possible
			* ITV10	□□ models are not applicable.
			Applicab	e model
Specifications		Symbol	ITV20	ITV30
	Set pressure max. 0.1 MPa	1	O	0
p	Set pressure max. 0.5 MPa	3	O	0
dar ati	Set pressure max. 0.9 MPa Connection Rc 1/4 Connection Rc 3/8	5	O	0
cific		02	O	0
bec S		03	O	0
ŝ	Connection Rc 1/2	04		0
Acces-	Bracket	В	0	0
sories	Bracket	С	0	0
6	Connection NPT1/4	N02	0	0
le le	Connection NPT3/8	N03	0	0
ona	Connection NPT1/2	N04		0
cific	Connection G 1/4	F02	0	0
Connection G 3/8		F03	0	0
•,	Connection G 1/2	F04		0

TV30--

Modular Products and Accessory Combinations

	∗ ITV10[☐ models are not applicable.
Applicable products and appearing	Applicab	le model
Applicable products and accessories	ITV20	ITV30
① Air filter	AF30	AF40
2 Mist separator	AFM30	AFM40
③ L-bracket	B310L	B410L
④ Spacer	Y30	Y40
5 Spacer with L-bracket (3 + 4)	Y30L	Y40L

Accessories (Optional)/Part Numbers

D :		Part No.		
Desc	cription			
	alvat	P3020114		
Flat bra	CKet	(Mounting screws not included.)		
L-bracket		INI-398-0-6		
		(Mounting screws not included.)		
Cable	Straight type 3 m	P398010-12		
(Note1) Right angle type 3 m		P398010-13		

Note 1) For CE marked ITV products, the recomended cable connector is with ferrite core fitted, as the above proposed.





Working Principles

When the input signal rises, the air supply solenoid valve (1) turns ON, and the exhaust solenoid valve (2) turns OFF. Therefore, supply pressure passes through the air supply solenoid valve (1) and is applied to the pilot chamber (3). The pressure in the pilot chamber (3) increases and operates on the upper surface of the diaphragm (4).

As a result, the air supply valve 5 linked to the diaphragm 4 opens, and a portion of the supply pressure becomes output pressure.

This output pressure feeds back to the control circuit (a) via the pressure sensor (a). Here, a correct operation functions until the output pressure is proportional to the input signal, making it possible to always obtain output pressure proportional to the input signal.

Working Principle Diagram





Series ITV101









Flow characteristics Supply pressure: 0.2 MPa









Series ITV201

Linearity



Pressure characteristics Set pressure: 0.05 MPa



Hysteresis



Flow characteristics Supply pressure: 0.2 MPa



Repeatability



Relief flow characteristics Supply pressure: 0.2 MPa



Series ITV301

Linearity













Repeatability





Series ITV103











Repeatability





Series ITV203



Pressure characteristics Set pressure: 0.2 MPa

Hysteresis





Repeatability



Relief flow characteristics Supply pressure: 0.7 MPa



Series ITV303











Repeatability







Series ITV105



Set pressure: 0.4 MPa

Set point

1.2

1



Hysteresis

1.0





Repeatability





Series ITV205

0.6

0.8

Supply pressure (MPa)

Pressure characteristics

1.0

0.5

0.0

-0.5

-1.0

0.4

(%F.S.)

Output deviation factor



Pressure characteristics Set pressure: 0.4 MPa



Hysteresis







Repeatability



Relief flow characteristics Supply pressure: 1.0 MPa



Series ITV305

Linearity





Hysteresis





Repeatability





Pressure characteristics Set pressure: 0.4 MPa 1.0



Electro-Pneumatic Regulator Series ITV1000/2000/3000



L-bracket

Dimensions



SMC



L-bracket



Electro-Pneumatic Regulator Series ITV1000/2000/3000

Dimensions Note) Do not attempt to rotate, as the cable connector does not turn. 12.5 Flat bracket M12 x 1 Cable connection threads (11) SMC E/PREGULATOR ITV3000 M5 Solenoid valve EXH Solenoid valve EXH ð 114 Rc1/2 35.7 Exhaust port OUT 2 EXH (3) SUP (1) SUP (2) ω 22 Flat bracket P3020114 =+-(Optional) 12 -+-□36 2 x Rc1/4, 3/8, 1/2 4 x M5 thread depth 6 mm through Port size Mounting hole 52 Cable connector (4 wire) with ferrite core (not shown) to comply with EMC Cable connector (4 wire) with ferrite core (not shown) to comply with EMC 4 x ø7 40 Mounting hole Right angle type Straight type (31) £, ØSMC ∕ REGULATOR 50 000 8 00 \bigcirc \bigcirc BBB BAB. UNLOCI ITV3000 ITV3000 £ τţ

L-bracket



Series ITV1000/2000/3000 **Made to Order Specifications**



Contact SMC regarding detailed dimensions, specifications and delivery times.

1 Ozone Resistant Specifications

Fluoro rubber is used for the rubber parts of seals.

80 – Standard model number

Ozone resistant specifications

5 Digital Input Type

Parallel input type with digital 10 bit.



Note 1) \square in part number is the same model no. for the standard products.

2 16 Points Preset Input Type
Able to control 16 point pressure by 4 bit switching input
ITV10 0 - 4
ITV2000-400-X156
ITV3000-400-X38
16 points preset type

Note 1)
in part number is the same model no.

for the standard products. Note 2) Monitor output is switch output type only.

N.C. Type

ITV10][]-[X158
ITV20]-[X158

Note 1) [] in part number is the same model no.

for the standard products.





Note 1) in part number is the same model no.

for the standard products.

Note 2) The pressure is not indicated.

Monitor Analogue output 4-20mA (source type)



Note 1) in part number is the same model no. for the standard products.

8 For Pressurized Enclosure ITV30 X7

9 High Speed Manifold Type



Note 1)
in part number is the same model no. for the standard products.

SMC

Series ITV1000/2000/3000 Made to Order Specifications



Contact SMC regarding detailed dimensions, specifications and delivery times.

6 Manifold Specifications (Except Series ITV3000)

2 through 8 station manifold.

How to Order Manifolds



Note) Refer to the table below for possible mixed combination.

Model	ITV101	ITV103	ITV105	ITV201	ITV203	ITV205
ITV101	•			\bullet	<u> </u>	—
ITV103	_	•	•		•	
ITV105	_	•	•	—		
ITV201	•	_			_	—
ITV203	_	•	•			
ITV205	_		•			

High-Speed Response Time Specifications

Pressure response with no load is approx. 0.1 sec.

How to Order Manifold Assemblies

Example



- Note 1) Electro-pneumatic regulators are counted starting from station 1 on the left side with the OUT ports in front.
- Note 2) The port size for mounted electro-pneumatic regulators is Rc1/8 (ITV1000), Rc1/4 (ITV2000) only.
- Note 3) When there is a large number of stations, use piping with the largest possible inside diameter for the supply side, such as steel piping.
- Note 4) The use of the straight type cable connector is recommended. To mount right angle type, be certain to check that no possible interference occurs.
- Note 5) When mounting a blanking plate and the regulator with different pressure set, please inform SMC of the order of a manifold station beside a purchase order.



Series ITV1000/2000/3000 Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by labels of **"Caution", "Warning" or "Danger"**. To ensure safety, be sure to observe ISO 4414 ^{Note 1)}, JIS B 8370 ^{Note 2)} and other safety practices.



Note 1) ISO 4414: Pneumatic fluid power --General rules relating to systems Note 2) JIS B 8370: Pneumatic system axiom.

Warning

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if handled incorrectly. Assembly, handling or maintenance of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
 - 1. Inspection and maintenance of machinery/equipment should only be performed once measures to prevent falling or runaway of the driven object have been confirmed.
 - 2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
 - 3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc.

4. Contact SMC if the product is to be used in any of the following conditions:

- 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
- 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuit in press applications, or safety equipment.
- 3. An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.

Electro-Pneumatic Regulator Precautions

Be sure to read before handling.

Piping

Warning

1. Screw piping together with the recommended proper torque while holding the side that has female threads.

Looseness or faulty sealing will occur if tightening torque is insufficient, while thread damage will result if the torque is excessive. Furthermore, if the side with the female threads is not held while tightening, excessive force will be applied directly to piping brackets, etc. causing damage or other problems.

	Recommended proper torque: N · m (kgf · cm					
Connection thread	1/8	1/4	3/8	1/2		
Torque	7 to 9 (70 to 90)	12 to 14 (120 to 140)	22 to 24 (220 to 240)	28 to 30 (280 to 300)		



2. Do not allow twisting or bending moment to be applied other than the weight of the equipment itself.

Provide separate support for external piping, as damage may otherwise occur.



3. Since excessive moment loads and the propagation of vibrations, etc. can easily result from inflexible piping made of materials such as steel, avoid these problems by using flexible tubing for intermediate connections.

ACaution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Piping

2. Wrapping of pipe tape

When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealing material do not get inside the piping.

Also, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



Operating Environment

🕂 Warning

- 1. Do not operate in locations having an atmosphere of corrosive gases, chemicals, sea water, or where there will be contact with the same.
- 2. Do not operate in locations where vibration or impact occurs.
- 3. In locations which receive direct sunlight, provide a protective cover, etc.
- 4. In locations near heat sources, block off any radiated heat.
- 5. In locations where there is contact with spatter from water, oil or solder, etc., implement suitable protective measures.

A Caution

In locations where the body is exposed to water, steam, dust, etc., there is a possibility that moisture or dust could enter the body through the EXH (solenoid) ports, thereby causing problems. To overcome this, simply install tubing to each port, using the fittings, and extend the tubing so that the other end is at a location where no water splash, etc. occurs. Make sure not to bend, or block the I.D. of the tubing as this will have a detrimental affect on the pressure control.

Air Supply

A Warning

- 1. These products are designed for use with compressed air. Contact SMC if any other fluid will be used.
- 2. Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt, or corrosive gases, etc., as this can cause damage or malfunction.



Series ITV1000/2000/3000 Specific Product Precautions 1

Be sure to read before handling. Refer to pages 15 and 16 for safety instructions and precautions.

Operating Environment

\land Warning

- 1. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.
- 2. Consult SMC when used in power plants, or if instrumentation related.

Air Supply

A Caution

- 1. Install an air filter near this product on the supply side. Select a filtration degree of 5 μ m or less.
- 2. Compressed air containing large amounts of drainage can cause malfunction of this product and other pneumatic equipment. As a countermeasure, install an aftercooler, air dryer or Drain Catch, etc.
- 3. If large amounts of carbon dust are generated by the compressor, it can accumulate inside this product and cause malfunction.

For details on the above compressed air quality, refer to SMC's "Best Pneumatics catalogue vol. 4".

Handling

A Caution

- 1. Do not use a lubricator on the supply side of this product, as this can cause malfunction. When lubrication of terminal equipment is necessary, connect a lubricator on the output side of this equipment.
- If electric power is shut off while pressure is being applied, pressure will be retained on the output side.
 However, this output pressure is held only temporarily and is not guaranteed. If exhausting of this pressure is desired, shut off the power after reducing the set pressure, and discharge the air using a residual pressure exhaust valve, etc.
- 3. If power to this product is cut off due to a power failure, etc. when it is in a controlled state, output pressure will be retained temporarily. Handle carefully when operating with output pressure released to the atmosphere, as air will continue to flow out.

Handling

ACaution

- 4. If supply pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and a humming noise may be generated. Since the life of the product may be shortened, shut off the power supply also when supply pressure is shut off.
- 5. In this product, the output side pressure cannot be completely relieved within the range of 0.005 MPa or less. If it is desired to reduce the pressure completely to 0 MPa, install a 3 way valve or other device on the output side to exhaust the pressure.
- 6. This product is adjusted for each specification at the time of shipment from the factory. Avoid careless disassembly or removal of parts, as this can lead to malfunction.
- 7. The optional cable connector is a 4 wire type. When the monitor output (analog output or switch output) is not being used, keep it from touching the other wires as this can cause malfunction.
- 8. Please note that the right angle cable does not rotate and is limited to only one entry direction.
- 9. Take the following steps to avoid malfunction due to noise.
 - 1) Remove power supply noise during operation by installing a line filter, etc. in the AC power line.
 - 2) For avoiding the influence of noise install this product and its wiring as far as possible from strong electric fields such as those of motors and power lines, etc.
 - 3) Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
 - 4) Install or remove the connector after shutting off the power supply to avoid the influence of chattering of the power supply.
- 10. Due to the large volume of the output side, a loud exhaust noise will be produced when being used for the purpose of a relief function. Therefore, install a silencer (SMC Series AN200 or AN400) on the exhaust port (EXH port). The port sizes are Rc1/8, Rc1/4 and Rc1/2.
- 11. Specifications on page 1 is in case of static environment. Pressure may fluctuate when air is consumed at the output side.
- 12. For details on the handling of this product, refer to the instruction manual which is included with the product.



Series ITV1000/2000/3000 **Specific Product Precautions 2**

Be sure to read before handling. Refer to pages 15 and 16 for safety instructions and precautions.

Wiring

∧ Caution

Connect the cable to the connector on the body with the wiring arranged as shown below. Proceed carefully, as incorrect wiring can cause damage.

Further, use DC power with sufficient capacity and a low ripple.





1 Brown Power supply

GND (COMMON) Black Monitor output

2 White Input signal

Preset input type

3 Blue

4

Θ

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Current signal type Voltage signal type

	onago orginar typo					
1	Brown	Power supply				
2	White	Input signal				
3	Blue	GND (COMMON)				
4	Black	Monitor output				

Note) A right angle type cable is also available.

The entry direction for the right angle type connector is to the left (SUP port side)

Never turn the connector as it is not designed to turn.

Wiring diagram

Current signal type

Voltage signal type

Ð	\otimes	Brown
	\otimes	Blue White
(A) ⊕∣	\otimes	

		Brown
Ð		Blue
		White
et	\otimes	 Black
(Vin) ⊕	\otimes	$ \rightarrow $

24 VDC

12 to 15 VDC

0 to 5 VDC

0 to 10 VDC

Vs : Power supply

Vin: Input signal

Vs: Power supply 24 VDC 12 to 15 VDC A : Input signal 4 to 20 mADC 0 to 20 mADC

Preset input type

_		Brown
Ð		Blue
(Vs)	<u>S1</u>	White
Θ	<u>S2</u>	Black
	• • • •	\square

Vs: Power supply 24 VDC 12 to 15 VDC

One of the preset pressures P1 through P4 is selected by the ON/OFF combination of S1 and S2.

S1	OFF	ON	OFF	ON
S2	OFF	OFF	ON	ON
Preset pressure	P1	P2	P3	P4

* For safety reasons, it is recommended that one of the preset pressures be set to 0 MPa.

Monitor output wiring diagram

Analogue output, voltage type



Switch output, NPN type



Switch output, PNP type



Analogue output, current type (sink type)



* When 30 mA DC or more is applied, detecting device for overcurrent starts activating and then emits an error signal. (Error number "5")

Set Pressure Range

The regulating pressure range, by unit of standard measured pressure, is shown in the table below.

Regulating pressure range, by unit of standard measured pressure

Lipit	Regulating pressure range				
Unit	ITV_01_	ITV_03_	ITV 05		
MPa	0.005 to 0.1	0.005 to 0.5	0.005 to 0.9		
kgf/cm ²	0.05 to 1	0.05 to 5	0.05 to 9		
bar	0.05 to 1	0.05 to 5	0.05 to 9		
PSI	0.7 to 15	0.7 to 70	0.7 to 130		
kPa	5 to 100	5 to 500	5 to 900		



EUROPEAN SUBSIDIARIES:

Austria

SMC Pneumatik GmbH (Austria). Girakstrasse 8, A-2100 Korneuburg Phone: +43,2262-62280, Fax: +43,2262-62285 E-mail: office@smc.at http://www.smc.at



SMC Pneumatics N.V./S.A Nijverheidsstraat 20, B-2160 Wommelgem Phone: 03-355-1464, Fax: 03-355-1466 E-mail: post@smcpneumatics.be



SMC Industrial Automation Bulgaria o.o.d. Vitinia str., bl. 89, entr. V app. 41, BG-1517 Sofia Phone:+359 2 9744492, Fax:+359 2 9744519 E-mail: sales@smc.at http://www.smc.bg



Czech Republic SMC Industrial Automation CZ s.r.o. Hudcova 78a, CZ-61200 Brno Phone: +420 5 414 24611, Fax: +420 5 412 18034 E-mail: office@smc.cz



Denmark SMC Pneumatik A/S

Knudsminde 4B, DK-8300 Odder Phone: (45)70252900, Fax: (45)70252901 E-mail: smc@smc-pneumatik.dk





SMC Pneumatics Finland OY PL72, Tiistinniityntie 4, SF-02031 ESPOO Phone: 09-859 580, Fax: 09-8595 8595 http://www.smcfitec.sci.fi



SMC Pneumatique, S.A. 1, Boulevard de Strasbourg, Parc Gustave Eiffel F-77607 Marne La Vallee Cedex 3 Phone: 01-6476 1000, Fax: 01-6476 1010 http://www.smc-france.fr



SMC Pneumatik GmbH Boschring 13-15, D-63329 Egelsbach Phone: 06103-4020, Fax: 06103-402139 E-mail: info@smc-pneumatik.de http://www.smc-pneumatik.de



Greece S Parianopoulus S A Konstantinoupoleos Street, GR-11855 Athens Phone: 01-3426076, Fax: 01-3455578



Hungary SMC Hungary Ipari Automatizálási Kft. Budafoki ut 107-113, H-1117 Budapest Phone: +36 1 371 1343, Fax: +36 1 371 1344 E-mail: office@smc-automation hu http://www.smc-automation.hu



SMC Pneumatics (Ireland) Ltd. 2002 Citywest Business Campus, Naas Road, Saggart, Co. Dublin Phone: 01-403 9000, Fax: 01-464-0500

Ireland



Italy SMC Italia S.p.A Via Garibaldi 62, I-20061Carugate, (Milano) Phone: 02-92711, Fax: 02-9271365 E-mail: mailbox@smcitalia.it http://www.smcitalia.it



SMC Pneumatics Latvia SIA Smerla 1-705, Riga LV-1006, Latvia Phone: 0777-94-74, Fax: 0777-94-75



Savanoriu pr. 180, LT-2600 Vilnius, Lithuania Phone/Fax: 370-2651602



SMC Pneumatics BV De Ruyterkade 120, NL-1011 AB Amsterdam Phone: 020-5318888, Fax: 020-5318880 E-mail: info@smcpneumatics.nl

Norway

SMC Pneumatics Norway A/S Vollsveien 13 C, Granfos Næringspark N-1366 Lysaker Tel: (47) 67 12 90 20, Fax: (47) 67 12 90 21 http://www.smc-norge.no



SMC Industrial Automation Polska Sp.z.o.o. ul. Konstruktorska 11A, PL-02-673 Warszawa, Phone: +48 22 548 5085, Fax: +48 22 548 5087 E-mail: office@smc.pl http://www.smc.pl

Portugal

SMC Sucursal Portugal, S.A. Rua de Eng^o Ferreira Dias 452, 4100-246 Porto Phone: 22-610-89-22, Fax: 22-610-89-36 E-mail: postpt@smc.smces.es



Str Frunzei 29, Sector 2, Bucharest Phone: 01-324-2626, Fax: 01-324-2627 E-mail: smccadm@canad.ro http://www.smcromania.ro



SMC Pneumatik LLC. 36/40 Sredny pr. St. Petersburg 199004 Phone.:(812) 118 5445, Fax:(812) 118 5449 E-mail: smcfa@peterlink.ru http://www.smc-pneumatik.ru



Slovakia SMC Priemyselná Automatizáciá, s.r.o. Námestie Martina Benku 10 SK-81107 Bratislava Phone: +421 2 444 56725, Fax: +421 2 444 56028 E-mail: office@smc.sk http://www.smc.sk



Slovenia SMC industrijska Avtomatika d.o.o. Grajski trg 15, SLO-8360 Zuzemberk Phone: +386 738 85240 Fax: +386 738 85249 E-mail: office@smc-ind-avtom.si http://www.smc-ind-avtom.si



Spain SMC España, S.A. Zuazobidea 14 01015 Vitoria Phone: 945-184 100, Fax: 945-184 124 E-mail: post@smc.smces.es



Sweden SMC Pneumatics Sweden AB Ekhagsvägen 29-31, S-141 71 Huddinge Phone: 08-603 07 00, Fax: 08-603 07 10 http://www.smc.nu

Switzerland SMC Pneumatik AG

Dorfstrasse 7, CH-8484 Weisslingen Phone: 052-396-3131, Fax: 052-396-3191 E-mail: info@smc.ch http://www.smc.ch



Entek Pnömatik San. ve Tic Ltd. Sti. Perpa Tic. Merkezi Kat: 11 No: 1625, TR-80270 Okmeydani Istanbul Phone: 0212-221-1512, Fax: 0212-221-1519 http://www.entek.com.tr



SMC Pneumatics (UK) Ltd Vincent Avenue, Crownhill, Milton Kevnes, MK8 0AN Phone: 0800 1382930 Fax: 01908-555064 E-mail: sales@smcpneumatics.co.uk http://www.smcpneumatics.co.uk



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Latvia http://www.smclv.lv