**Nozzle Type Ionizer**

**Slim**

<table>
<thead>
<tr>
<th>Thickness</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>16 mm</td>
<td>100 mm</td>
<td>46 mm</td>
</tr>
</tbody>
</table>

**Lightweight**

33% reduction
120 g ➞ 80 g

**Offset voltage:** ±10 V
(For energy saving static neutralization nozzle)

**Offset voltage:** ±10 V

Energy saving static neutralization nozzle
High flow rate nozzle
Female threads for piping

**Nozzle Variations**

Made to order

With right angles -X367

- Energy saving static neutralization nozzle
- High flow rate nozzle

Circular diffusion nozzle
Flat diffusion nozzle
Bar nozzle (straight type)
Circumferential jet bar nozzle (straight type)
Bender tube nozzle
Long nozzle

**Application Examples**

**Dust removal and static neutralization by air blow**

Static neutralization and particle elimination on plastic bottles

**Spot type static neutralization**

- Prevents electrostatic breakdown of electric parts.
- Prevents detachment failure.

**IZN10E Series**

CAT.ES100-121A

RoHS®
Nozzle type can be selected according to applications.

### Short range static neutralization

**Design focuses on offset voltage**

- Offset voltage: ±10 V
- Discharge time reduced by 65%
  - With external air inlet: 2.0 s
  - Without external air inlet: 6 s

**Ionized air flow velocity improved by 2.5 times or more**

- With external air inlet: 2.5 m/s
- Without external air inlet: 1.0 m/s

**Conditions** Supply pressure: 0.3 MPa, Distance: 300 mm, Air consumption flow rate: 10 L/min (ANR)

-Neutralizing static electricity from an electric substrate
  - Prevents electrostatic breakdown of electric parts.

-Neutralizing static electricity from lens
  - Removes dust from lens
  - Prevents adhesion of dust.

-Neutralizing static electricity from packing films
  - Prevents static electricity charging when opening bags.
  - Prevents static electricity cling on the inside of candy bags.

#### Improved dust removal performance
- Long range static neutralization: Max. 500 mm
- Offset voltage: ±15 V

-Neutralizing static electricity from molded goods
  - Prevents problems with the separation of molded plastic goods.

-Neutralizing static electricity from plastic cups
  - Removes dust clinging to cup interiors.

-Neutralizing static electricity from parts feeder
  - Prevents clogging of parts feeder.

#### Long range static neutralization

- Ionized air assisted by the compressed air

-Neutralizing static electricity from molded goods
- Neutralizing static electricity from plastic cups
- Neutralizing static electricity from parts feeder

**Energy saving static neutralization nozzle**

<Static neutralization is possible with minimal air consumption.>

Neutralizing static electricity from an electric substrate: Prevents electrostatic breakdown of electric parts.

Neutralizing static electricity from lens: Removes dust from lens, Prevents adhesion of dust.

Neutralizing static electricity from packing films: Prevents static electricity charging when opening bags, Prevents static electricity cling on the inside of candy bags.

Improved dust removal performance:
- Long range static neutralization: Max. 500 mm
- Offset voltage: ±15 V

-Neutralizing static electricity from molded goods
  - Prevents problems with the separation of molded plastic goods.

-Neutralizing static electricity from plastic cups
  - Removes dust clinging to cup interiors.

-Neutralizing static electricity from parts feeder
  - Prevents clogging of parts feeder.
With external switch input function (2 inputs)

Prevents static neutralization trouble
Emission of static electricity is suspended when abnormal purge air pressure is detected by pressure switch.

Energy saving
Emission of static electricity is suspended when an electrostatic sensor detects that static neutralization is completed.

High voltage power supply cable is not necessary.
A high voltage power supply is built in, therefore an external high voltage power supply or high voltage power supply cable is not required.

Easy maintenance
- Can be disassembled into 3 parts. Tools are unnecessary for the installation or removal of the assembly.
- Possible to conduct maintenance on the emitter without removal of body.
- No need to readjust the nozzle angle when the ionizer is restarted.

Maintenance warning function
Monitors emitter contamination or wear continuously and will turn on an LEDs and output signal. Detects optimal maintenance time, reduced labor for maintenance.
Mounting variations

- **Direct mount**
  - Top through-hole mounting
  - Bottom tapped mounting

- **Bracket mount** [p. 12]
  - L-bracket
  - Pivoting bracket
  - DIN rail mounting bracket

- The L-bracket and the DIN rail mounting bracket can be used with the manifold.

Intermittent control timer

**Air saving**
IZE110-X238

A digital timer that can control ON/OFF switches of valves etc.

*Intermittent ion discharge reduces air consumption.*
**Nozzle variations**  
*Made to order p:21*

**With right angles -X367**

![Image of nozzle with 360° rotation]

**2 types of nozzles**

**Energy saving static neutralization nozzle**

- **Short range static neutralization**
  - Design focuses on offset voltage.
  - Offset voltage: Within $\pm 10$ V\(^{\text{V}}\)
  - Increases air blow flow rate by external air intake
  - **Static neutralization is possible with minimal air consumption.**

**High flow rate nozzle**

- **Long range static neutralization and dust removal**
  - Ionized air assisted by the compressed air
    - Improved dust removal performance by the energy of compressed air.
    - Suitable for static neutralization at a long distance (max. 500 mm).
  - Offset voltage: Within $\pm 30$ V\(^{\text{V}}\)

**Static neutralization from narrow conveyor space**

![Image of conveyor system with obstacle at upper portion]
Nozzle Type Ionizer  IZN10E Series

Nozzle variations [Made to order p. 23]

Circular diffusion nozzle
- Static neutralization range
- Ionized air

Flat diffusion nozzle
- Static neutralization range
- Ionized air

Bar nozzle (straight type)

Circumferential jet bar nozzle (straight type)

Bender tube nozzle

Long nozzle

For the ionizer, please select the female threads for piping (Rc1/8).
## Series Variations

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10E-01</td>
<td>Energy saving static neutralization nozzle</td>
</tr>
<tr>
<td>IZN10E-02</td>
<td>High flow rate nozzle</td>
</tr>
<tr>
<td>IZN10E-11</td>
<td>Female threads for piping</td>
</tr>
</tbody>
</table>

### Nozzle type

<table>
<thead>
<tr>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Energy saving static neutralization nozzle</td>
</tr>
</tbody>
</table>

### Ion generation method

- Corona discharge type

### Input/Output specifications

- NPN, PNP

### Bracket Options

- L-bracket
- Pivoting bracket
- DIN rail mounting bracket

- Fixed mounting
- Pivot mounting
- Manifold

### Options

- Manifold mounting parts set
- AC adapter
- Cleaning kit

### Related product

- Intermittent control timer
- Made to order
- Nozzle variations
  - Energy saving static neutralization nozzle with right angles
  - High flow rate nozzle with right angles
  - Circular diffusion nozzle
  - Flat diffusion nozzle
  - Bar nozzle (straight type)
  - Circumferential jet bar nozzle (straight type)
  - Bender tube nozzle
  - Long nozzle

### Related product

- Made to order
  - p. 20
Nozzle Type Ionizer
IZN10E Series

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- Static Neutralization Characteristics ........................................ p. 8
- Blow Velocity Distribution ......................................................... p. 8
- Flow Rate Characteristics ......................................................... p. 9
- Ozone Concentration .................................................................. p. 9

How to Order .................................................................................. p. 10
Specifications ................................................................................ p. 11
Accessories .................................................................................... p. 12
Repair Parts ................................................................................... p. 12
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Made to Order
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IZN10E Series
Technical Data

Static Neutralization Characteristics (Discharge Time from +1000 V to +100 V)

1. Energy saving static neutralization nozzle IZN10E-01

2. High flow rate nozzle IZN10E-02

3. Female threads for piping IZN10E-11 With Stainless steel 316 One-touch fitting + Anti-static tubing

- Maximum operating pressure is 0.1 MPa.
- Maximum operating pressure is 0.3 MPa.

Blow Velocity Distribution (Supply Pressure: 0.3 MPa)

1. Energy saving static neutralization nozzle IZN10E-01

2. High flow rate nozzle IZN10E-02

- Static neutralization characteristics are based on data using a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2006). Use this as a guideline purpose only for model selection because the value varies depending on the material and/or size of a subject.

- Discharge time at a distance of 50 mm from the end of tube

- Maximum operating pressure is 0.1 MPa.

- The ionizer generates a small amount of ozone. Please use ozone resistant tubing and fittings for piping the female threads. Check periodically for ozone deterioration, and replace if necessary.

- Refer to “Cautions when using the IZN10E-11 female threads for piping” on page 10.

- The ionizer generates a small amount of ozone. Please use ozone resistant tubing and fittings for piping the female threads. Check periodically for ozone deterioration, and replace if necessary.
IZN10E Series

Flow Rate Characteristics

1. Energy saving static neutralization nozzle IZN10E-01

2. High flow rate nozzle IZN10E-02

3. Female threads for piping IZN10E-11
   With Stainless steel 316 One-touch fitting + Anti-static tubing

* When a pressure above each line is used, the maintenance warning function may work and turn on the LED. Refer to "Cautions when using the IZN10E-11 female threads for piping" on page 10.

Ozone Concentration

1. Energy saving static neutralization nozzle IZN10E-01

2. High flow rate nozzle IZN10E-02

* Ozone condensation can increase in an enclosed space. Check the ozone condensation of the operating environment before use.

Fig. 1: Flow rate characteristics measuring circuit

Fig. 2: Ozone condensation measuring circuit
Nozzle Type Ionizer
IZN10E Series

How to Order

IZN10E - 01 P 06 Z - B1

High frequency AC nozzle type

Nozzle type

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Energy saving static neutralization nozzle</td>
</tr>
<tr>
<td>02</td>
<td>High flow rate nozzle</td>
</tr>
<tr>
<td>11</td>
<td>Female threads for piping*1</td>
</tr>
</tbody>
</table>

*1 Refer to the cautions when using the female threads for piping shown below.

Energy saving static neutralization nozzle
High flow rate nozzle
Female threads for piping

Brackets

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nil</td>
<td>None</td>
</tr>
<tr>
<td>B1</td>
<td>L-bracket IZN10-B1</td>
</tr>
<tr>
<td>B2</td>
<td>Pivoting bracket IZN10-B2</td>
</tr>
<tr>
<td>B3</td>
<td>DIN rail mounting bracket IZN10-B3</td>
</tr>
</tbody>
</table>

* Refer to page 12. Brackets are the same as those for the current model (IZN10). Mounting is interchangeable.

Power supply cable

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
<th>Part no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nil</td>
<td>With power supply cable (3 m)</td>
<td>IZN10E-CP</td>
</tr>
<tr>
<td>P</td>
<td>PNP input/output</td>
<td></td>
</tr>
<tr>
<td>Z</td>
<td>With power supply cable (10 m)</td>
<td>IZN10E-CPZ</td>
</tr>
<tr>
<td>N</td>
<td>Without power supply cable —</td>
<td></td>
</tr>
</tbody>
</table>

Input/Output specifications

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nil</td>
<td>NPN input/output</td>
</tr>
<tr>
<td>P</td>
<td>PNP input/output</td>
</tr>
</tbody>
</table>

Port size (One-touch fitting)

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>06</td>
<td>ø6: Metric size</td>
</tr>
<tr>
<td>07</td>
<td>ø6.35 (1/4”): Inch size</td>
</tr>
<tr>
<td>16</td>
<td>ø6: Metric size (Elbow)</td>
</tr>
<tr>
<td>17</td>
<td>ø6.35 (1/4”): Inch size (Elbow)</td>
</tr>
</tbody>
</table>

Cautions when using the IZN10E-11 female threads for piping

- For the female thread (Rc1/8) type, a custom made nozzle or fittings/tubing combination must be prepared and connected by the user.
- If a nozzle with discharge port diameter or tubing with an I.D. of less than 4 mm is connected, the air pressure inside the nozzle may increase depending on the configuration.
- This product uses a high frequency AC voltage. If the air pressure around the emitter increases during ion generation, the ion generation efficiency decreases and the maintenance alarm (signal output, maintenance LED) will be activated (refer to the figure to the right).
- When the maintenance alarm is generated, the static neutralization performance is decreased.
- The table below shows the supply pressure specifications when made-to-order nozzles and fittings/tubing combinations are connected.

Made-to-order nozzle product names/Piping examples

<table>
<thead>
<tr>
<th>Made-to-order nozzle part no. (page 23)</th>
<th>Made-to-order nozzle part no. (page 23)</th>
<th>Supply pressure specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Circular diffusion nozzle</td>
<td>IZN10-G-X198</td>
<td>0.05 to 0.1 MPa</td>
</tr>
<tr>
<td>Flat diffusion nozzle</td>
<td>IZN10-G-X199</td>
<td>0.05 to 0.1 MPa</td>
</tr>
<tr>
<td>Bar nozzle (straight type)</td>
<td>IZN10-G-X216</td>
<td>0.05 to 0.1 MPa</td>
</tr>
<tr>
<td>Circumferential jet bar nozzle (straight type)</td>
<td>IZN10-G-X278</td>
<td>0.05 to 0.15 MPa</td>
</tr>
<tr>
<td>Bender tube nozzle</td>
<td>IZN10-G-X205</td>
<td>0.05 to 0.15 MPa</td>
</tr>
<tr>
<td>Long nozzle</td>
<td>IZN10-G-X226</td>
<td>0.05 to 0.15 MPa</td>
</tr>
<tr>
<td>Fitting (Applicable tubing O.D. 6 mm) + Tube (O.D. 6 mm, I.D. 4 mm)*1</td>
<td>—</td>
<td>0.05 to 0.15 MPa</td>
</tr>
<tr>
<td>Fitting (Applicable tubing O.D. 8 mm) + Tube (O.D. 8 mm, I.D. 5 mm)*1</td>
<td>—</td>
<td>0.05 to 0.3 MPa</td>
</tr>
</tbody>
</table>

*1 When connecting the tubing, use a length of tubing 500 mm or less for the connection, regardless of the inside diameter size.

- When using piping materials prepared by the user, secure an air passage of 4 mm or more inside diameter. If using tubing, ensure the minimum bending radius is used and keep the tube length to 500 mm or less.
- Please install so as not to receive a moment force on the nozzle (page 25).
Specifications

<table>
<thead>
<tr>
<th>Ion generation method</th>
<th>Corona discharge type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Method of applying voltage</td>
<td>High frequency AC type</td>
</tr>
<tr>
<td>Applied voltage*1</td>
<td>2.5 kVAC</td>
</tr>
<tr>
<td>Offset voltage (Ion balance)*2</td>
<td>Energy saving static neutralization nozzle ±10 V</td>
</tr>
<tr>
<td></td>
<td>High flow rate nozzle ±15 V</td>
</tr>
<tr>
<td>Air purge</td>
<td>Fluid</td>
</tr>
<tr>
<td></td>
<td>Air (Clean dry air)</td>
</tr>
<tr>
<td></td>
<td>Operating pressure*3+4 0.05 MPa to 0.7 MPa</td>
</tr>
<tr>
<td></td>
<td>Connecting tube size ø6, ø1/4 inch</td>
</tr>
<tr>
<td>Power supply voltage</td>
<td>24 VDC ±10%</td>
</tr>
<tr>
<td>Current consumption</td>
<td>80 mA or less</td>
</tr>
<tr>
<td>Input signal</td>
<td>Discharge stop signal Connected to 0 V Voltage range: 5 VDC or less Current consumption: 5 mA or less</td>
</tr>
<tr>
<td></td>
<td>Reset signal</td>
</tr>
<tr>
<td></td>
<td>External switch signal 1</td>
</tr>
<tr>
<td></td>
<td>External switch signal 2</td>
</tr>
<tr>
<td>Output signal</td>
<td>Max. load current: 40 mA Residual voltage: 1 V or less (Load current at 40 mA) Max. applied voltage: 26.4 VDC</td>
</tr>
<tr>
<td></td>
<td>Error signal</td>
</tr>
<tr>
<td></td>
<td>Maintenance signal</td>
</tr>
<tr>
<td>Effective static neutralization range*5</td>
<td>20 to 500 mm</td>
</tr>
<tr>
<td>Ambient temperature (Operating/Stored)</td>
<td>0 to 55°C</td>
</tr>
<tr>
<td>Ambient humidity (Operating/Stored)</td>
<td>35 to 65% RH (No condensation)</td>
</tr>
<tr>
<td>Material</td>
<td>Housing</td>
</tr>
<tr>
<td></td>
<td>ABS, Stainless steel</td>
</tr>
<tr>
<td></td>
<td>Nozzle</td>
</tr>
<tr>
<td></td>
<td>Stainless steel</td>
</tr>
<tr>
<td>Impact resistance</td>
<td>100 m/s²</td>
</tr>
<tr>
<td>Body weight</td>
<td>Energy saving static neutralization nozzle 70 g</td>
</tr>
<tr>
<td></td>
<td>High flow rate nozzle 70 g</td>
</tr>
<tr>
<td></td>
<td>Female threads for piping 75 g</td>
</tr>
<tr>
<td>Bracket weight</td>
<td>L-bracket</td>
</tr>
<tr>
<td></td>
<td>30 g</td>
</tr>
<tr>
<td></td>
<td>Pivoting bracket</td>
</tr>
<tr>
<td></td>
<td>40 g</td>
</tr>
<tr>
<td></td>
<td>DIN rail mounting bracket (Single unit) 40 g</td>
</tr>
<tr>
<td>Standards/Directive</td>
<td>CE, UL, CSA, RoHS</td>
</tr>
</tbody>
</table>

*1 Measured with a probe of 1000 MΩ and 5 pF.
*2 Measurement values based on a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) defined by ANSI standard (ANSI/ESD STM3.1-2006). The distance between the charged plate and the ionizer: 100 mm, the air purge is 0.3 MPa (energy saving static neutralization nozzle) / 0.1 MPa (high flow rate nozzle).
*3 Static electricity cannot be neutralized without air purge. As the concentration of ozone inside the nozzle increases, there is a possibility that the product and surrounding equipment may be adversely affected, so be sure to air purge during ion generation.
*4 To stop the air purge temporarily during operation, turn the discharge stop signal input OFF to prevent the increase of ozone concentration inside the nozzle.
*5 Except female threads for piping.
* Refer to the cautions on page 10 when using the IZN10E-11 (female threads for piping).

<table>
<thead>
<tr>
<th>Model</th>
<th>IZN10E-C□□□</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage*1</td>
<td>100 to 240 VAC, 50/60 Hz</td>
</tr>
<tr>
<td>Output voltage</td>
<td>24 VDC</td>
</tr>
<tr>
<td>Output current</td>
<td>1 A max</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>Operating</td>
</tr>
<tr>
<td></td>
<td>0 to 40°C</td>
</tr>
<tr>
<td></td>
<td>Stored</td>
</tr>
<tr>
<td></td>
<td>-20 to 60°C</td>
</tr>
<tr>
<td>Ambient humidity</td>
<td>Operating/Stored</td>
</tr>
<tr>
<td></td>
<td>10 to 90%RH</td>
</tr>
<tr>
<td>Standards/Directive</td>
<td>CE, cUL</td>
</tr>
</tbody>
</table>

*1 For the AC cord type, note that the rated voltage of the AC cord included as an accessory is 125 V (See page 13).
Accessories

Bracket

IZN10 – B1

<table>
<thead>
<tr>
<th>Bracket</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>B1</td>
<td>L-bracket</td>
</tr>
<tr>
<td>B2</td>
<td>Pivoting bracket</td>
</tr>
<tr>
<td>B3</td>
<td>DIN rail mounting bracket</td>
</tr>
</tbody>
</table>

L-bracket
IZN10-B1

Pivoting bracket
IZN10-B2

Fixed mounting
Pivot mounting

DIN rail mounting bracket
IZN10-B3

*1 The L-bracket and the DIN rail mounting bracket can be used with the manifold.

Repair Parts

Emitter assembly
IZN10E-NT

Body assembly
IZN10E – A002 – 01 06

<table>
<thead>
<tr>
<th>Nozzle type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Symbol</td>
</tr>
<tr>
<td>01</td>
</tr>
<tr>
<td>02</td>
</tr>
<tr>
<td>11</td>
</tr>
</tbody>
</table>

One-touch fitting
IZN10E – A003 –

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>06</td>
<td>ø6: Metric size</td>
</tr>
<tr>
<td>07</td>
<td>ø6.35 (1/4”): Inch size</td>
</tr>
<tr>
<td>16</td>
<td>ø6: Metric size (Elbow)</td>
</tr>
<tr>
<td>17</td>
<td>ø6.35 (1/4”): Inch size (Elbow)</td>
</tr>
</tbody>
</table>

Cartridge assembly

Input/Output specifications

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nil</td>
<td>NPN input/output</td>
</tr>
<tr>
<td>P</td>
<td>PNP input/output</td>
</tr>
</tbody>
</table>
IZN10E Series

Options

Manifold mounting parts set
This set consists of a hexagon socket head cap screw, spacer, and hexagon nut.

*1 The ionizer, L-bracket, and DIN rail mounting bracket need to be prepared separately.

IZN10E – ES 4

Mounting pitch
Symbol Pitch
ES 17.4 mm

Mounting stations
Symbol Stations
2 2
3 3
4 4

AC adapter
IZN10E – C G1

AC adapter
Input/Output specifications
Symbol Type
G1 With AC cord*1
G2 Without AC cord

*1 AC cord is only for use in Japan. (Rated voltage 125 V, Plug JIS C8303, Inlet IEC60320-C8)

*2 Select the same input/output specification as the ionizer.

Part no. L1 L2 Number of spacers
IZN10E-ES2 37.8 45 4
IZN10E-ES3 55.2 60 6
IZN10E-ES4 72.6 76 8

Cleaning kit IZS30-M2
Functions

1. Maintenance warning
   Constantly monitors lowered static neutralization performance due to contamination or wear of the emitter. The maintenance LED lights up and maintenance signal is generated.

2. Signal inputs by external switch
   There are 2 ports for external switch signal inputs.

3. Description of LEDs

4. Alarm

<table>
<thead>
<tr>
<th>Alarm item</th>
<th>Description</th>
<th>Corrective actions</th>
</tr>
</thead>
<tbody>
<tr>
<td>High voltage error</td>
<td>Gives notification of the occurrence of an abnormal high voltage discharge. The ionizer stops discharging, turns on the HV LED. When error occurred, the signal output is turned off.</td>
<td>Turn off the power, solve the problem, then turn the power on again. If the error is solved during operation, turn the reset signal on and then off.</td>
</tr>
<tr>
<td>Maintenance warning</td>
<td>Gives notification that emitter maintenance is necessary. The NDL LED turns on and a maintenance output signal is turned on.</td>
<td>Turn off the power, clean the emitters, and turn the power on again.</td>
</tr>
</tbody>
</table>
**Wiring**

<table>
<thead>
<tr>
<th>No.</th>
<th>Cable color</th>
<th>Description</th>
<th>I/O</th>
<th>Wiring requirement*1</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Brown</td>
<td>+24 VDC</td>
<td>–</td>
<td>–</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Blue</td>
<td>0 V</td>
<td>–</td>
<td>–</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Orange</td>
<td>Discharge stop signal</td>
<td>Input</td>
<td>–</td>
<td>When the signal is turned off, discharge stops.</td>
</tr>
<tr>
<td>4</td>
<td>Pink</td>
<td>Reset signal</td>
<td>Input</td>
<td>–</td>
<td>When the signal is turned on and then off, the error signal is reset. When the signal is turned off, normal operation continues.</td>
</tr>
<tr>
<td>5</td>
<td>White</td>
<td>Discharge signal</td>
<td>Output</td>
<td>–</td>
<td>The signal stays on during discharge.</td>
</tr>
<tr>
<td>6</td>
<td>Purple</td>
<td>Error signal</td>
<td>Output</td>
<td>–</td>
<td>The signal is turned off when an error occurs.</td>
</tr>
<tr>
<td>7</td>
<td>Yellow</td>
<td>Maintenance signal</td>
<td>Output</td>
<td>–</td>
<td>The signal is turned on when maintenance is due.</td>
</tr>
<tr>
<td>8</td>
<td>Gray</td>
<td>External switch signal 1</td>
<td>Input</td>
<td>–</td>
<td>When the signal is turned on, discharge stops.</td>
</tr>
<tr>
<td>9</td>
<td>Light blue</td>
<td>External switch signal 2</td>
<td>Input</td>
<td>–</td>
<td>When the signal is turned on, discharge stops.</td>
</tr>
</tbody>
</table>

*1 Wiring requirement

○: Minimum wiring requirement for ionizer operation

**Input signal**

NPN: The signal is turned on when the 0 V power supply is connected, and turned off when disconnected.

PNP: The signal is turned on when the +24 VDC power supply is connected, and turned off when disconnected.

**Output signal**

NPN: The output transistor is energized (by the 0 V power supply inside the ionizer) when the signal is turned on, and de-energized when turned off.

PNP: The output transistor is energized (by the +24 VDC power supply inside the ionizer) when the signal is turned on, and de-energized when turned off.

**Provide Grounding**

Make sure to ground the ground terminal with a ground resistance of 100 Ω or less.

The ground terminal is used as a reference electric potential for static neutralization.

If the ground terminal is not grounded, the ionizer will not be able to achieve the optimal offset voltage (ion balance).
Power Supply Cable Connection Circuit

Make sure to ground the ground terminal with a ground resistance of 100 Ω or less. The ground terminal is used as a reference electric potential for static neutralization. If the ground terminal is not grounded, the ionizer will not be able to achieve the optimal offset voltage (ion balance).

<table>
<thead>
<tr>
<th>NPN input/output</th>
<th>PNP input/output</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ionizer</td>
<td>Ionizer</td>
</tr>
<tr>
<td>Ground terminal</td>
<td>Brown + 24 VDC</td>
</tr>
<tr>
<td>+24 V</td>
<td>Blue 0 V</td>
</tr>
<tr>
<td>INPUT</td>
<td>Orange: Discharge stop signal</td>
</tr>
<tr>
<td>+24 V</td>
<td>Pink: Reset signal</td>
</tr>
<tr>
<td>+24 V</td>
<td>Gray: External switch signal 1</td>
</tr>
<tr>
<td>+24 V</td>
<td>Light blue: External switch signal 2</td>
</tr>
<tr>
<td>OUTPUT</td>
<td>White: Discharge signal</td>
</tr>
<tr>
<td></td>
<td>Purple: Error signal</td>
</tr>
<tr>
<td></td>
<td>Yellow: Maintenance signal</td>
</tr>
<tr>
<td>INPUT</td>
<td>Orange: Discharge stop signal</td>
</tr>
<tr>
<td>+24 V</td>
<td>Pink: Reset signal</td>
</tr>
<tr>
<td>+24 V</td>
<td>Gray: External switch signal 1</td>
</tr>
<tr>
<td>+24 V</td>
<td>Light blue: External switch signal 2</td>
</tr>
<tr>
<td>OUTPUT</td>
<td>White: Discharge signal</td>
</tr>
<tr>
<td></td>
<td>Purple: Error signal</td>
</tr>
<tr>
<td></td>
<td>Yellow: Maintenance signal</td>
</tr>
</tbody>
</table>

Timing Chart

<table>
<thead>
<tr>
<th>Power supply</th>
<th>Input</th>
<th>High voltage error</th>
<th>Maintenance required</th>
<th>External switch on</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>OFF</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Discharge stop signal</td>
<td>Input</td>
<td>ON</td>
<td>OFF</td>
<td>50 ms or more</td>
<td>Discharge starts when the signal is turned on.</td>
</tr>
<tr>
<td>Reset signal</td>
<td>Input</td>
<td>ON</td>
<td>OFF</td>
<td></td>
<td>The error signal can be reset by turning the reset signal on and then off.</td>
</tr>
<tr>
<td>Discharge signal (on when ions are being generated)</td>
<td>Output</td>
<td>ON</td>
<td>OFF</td>
<td></td>
<td>When an error occurs, the signal is turned off.</td>
</tr>
<tr>
<td>Error signal</td>
<td>Output</td>
<td>ON</td>
<td>OFF</td>
<td>Error occurred</td>
<td>Ions are still generated even when the maintenance signal is turned on.</td>
</tr>
<tr>
<td>Maintenance signal</td>
<td>Output</td>
<td>ON</td>
<td>OFF</td>
<td>Requirement for maintenance detected</td>
<td></td>
</tr>
<tr>
<td>External switch signal 1, 2</td>
<td>Input</td>
<td>ON</td>
<td>OFF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**IZN10E Series**

### Dimensions

Energy saving static neutralization nozzle IZN10E-01
High flow rate nozzle IZN10E-02

---

**One-touch fitting (Elbow) IZN10E-**

**Female threads for piping (Rc1/8) IZN10E-11**

---

> *1 Dimension of the resin part in described in the Mounting Warning note 3 (page 24).*
Nozzle Type Ionizer IZN10E Series

Dimensions

L-bracket IZN10-B1

Internal mounting

Pivot mounting

Internal mounting

Pivoting bracket IZN10-B2

2 x Hexagon socket head cap screw M3 x 6 (Accessory)

2 x Hexagon socket head cap screw M3 x 16 (Accessory)
IZN10E Series

Dimensions

DIN rail mounting bracket IZN10-B3

(Mounting angle adjustable range) 40°

8 x ø3.4
2 x Hexagon socket head cap screw M3 x 6 (Accessory)

Power supply cable IZN10E-CP

Cable Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>L [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10E-CP</td>
<td>3000</td>
</tr>
<tr>
<td>IZN10E-CPZ</td>
<td>9800</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cable type</th>
<th>No. of cable wire/Size</th>
<th>Core/Section</th>
<th>O.D.</th>
<th>O.D.</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10E-CP</td>
<td>9 cores/AWG26</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Insulator</th>
<th>O.D.</th>
<th>Material</th>
<th>O.D.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brown, Blue, Orange, Pink, White, Purple, Yellow, Gray, Light blue</td>
<td>0.95 mm</td>
<td>Lead-free PVC</td>
<td>5 mm</td>
</tr>
</tbody>
</table>
IZN10E Series

Related Product

This product is an individually applicable product. For details about the delivery time and price, please consult with SMC representative.

Intermittent Control Timer (Made to Order)

Air saving

A digital timer that can control ON/OFF switches of valves etc.
Application: Improved dust removal effect under low air consumption by intermittent ion blowing

- Adjustable frequency: 0.1 to 50.0 Hz
- Set individual ON and OFF times from 0.1 to 99.9 seconds
- Display of accumulated number of pulses
  It can be used for maintaining valve or cylinder operations.

Switch output (Output under timer control)

2 types of trigger inputs

- Repeat input
  (ON/OFF operation during trigger input)

  [Trigger] on off

  [Valve operation] on off

- One-shot input
  (ON/OFF operation for a time set from trigger input)

  [Trigger] on off

  [Valve operation] on off

- Solenoid valves up to 24 VDC (4 W) etc. are controllable.

Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>IZE110-X238</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply voltage</td>
<td>24 VDC±10% (with power supply polarity protection)</td>
</tr>
<tr>
<td>Current consumption</td>
<td>50 mA or less (Single unit only)</td>
</tr>
<tr>
<td>Connection valve</td>
<td>24 VDC 4 W or less</td>
</tr>
<tr>
<td>OUT*1</td>
<td>Max. load current</td>
</tr>
<tr>
<td>Max. load voltage</td>
<td>30 VDC</td>
</tr>
<tr>
<td>Residual voltage</td>
<td>1 V or less (At load current of 80 mA)</td>
</tr>
<tr>
<td>Short circuit protection</td>
<td>With short circuit protection</td>
</tr>
<tr>
<td>Trigger input</td>
<td>No-voltage input, Low level input 10 ms or more, Low level 0.4 V or less</td>
</tr>
<tr>
<td>Indicator light</td>
<td>(Green/Red)</td>
</tr>
<tr>
<td>Enclosure</td>
<td>IP40</td>
</tr>
<tr>
<td>Operating temperature range</td>
<td>Operating: 0 to 50°C, Stored: –10 to 60°C (with no freezing or condensation)</td>
</tr>
<tr>
<td>Operating humidity range</td>
<td>Operating/Stored: 35 to 85% RH (with no condensation)</td>
</tr>
<tr>
<td>Withstand voltage</td>
<td>1000 VAC for 1 minute between terminals and housing</td>
</tr>
<tr>
<td>Insulation resistance</td>
<td>50 MΩ or more (500 VDC measured via megohmmeter), between terminals and housing</td>
</tr>
<tr>
<td>Vibration resistance</td>
<td>10 to 150 Hz at whichever is smaller of 1.5 mm amplitude or 20 m/s² acceleration, in X, Y, Z direction for 2 hrs. each (De-energized)</td>
</tr>
<tr>
<td>Impact resistance</td>
<td>100 m/s² in X, Y, Z directions 3 times each (De-energized)</td>
</tr>
<tr>
<td>Material</td>
<td>Front case: PBT, Rear case: Denaturated PPE</td>
</tr>
<tr>
<td>Weight</td>
<td>50 g</td>
</tr>
</tbody>
</table>

*1 Do not use a load that generates surge voltage.

Dimensions/Input/Output circuit

- +24 VDC
- Valve (+)
- Valve (–)
- OUT
- GND
- Trigger input
- 0 V
IZN10E Series
Made to Order 1
This product is an individually applicable product. For details about the delivery time and price, please consult with SMC representative.

How to Order
With right angles
IZN10E – 01 [ ] [ ] [ ] – X367

Symbol Type
01 Energy saving static neutralization nozzle
02 High flow rate nozzle

Nozzle type
• Nozzle with right angles

Specifications
(Specifications other than those shown below are the same as the standard product. Refer to page 11.)

<table>
<thead>
<tr>
<th>Ionizer model</th>
<th>IZN10E-□-X367 (NPN specification)</th>
<th>IZN10E-□-P-X367 (PNP specification)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Offset voltage</td>
<td>Energy saving static neutralization nozzle</td>
<td>Within ±10 V</td>
</tr>
<tr>
<td></td>
<td>High flow rate nozzle</td>
<td>Within ±30 V</td>
</tr>
</tbody>
</table>

*1 Measurement values based on a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) defined by ANSI standard (ANSI/ESD STM3.1-2006). The distance between the charged plate and the ionizer: 100 mm, the air purge is 0.3 MPa (energy saving static neutralization nozzle) / 0.1 MPa (high flow rate nozzle).

Static Neutralization Characteristics (Discharge Time from +1000 V to +100 V)

1. Energy saving static neutralization nozzle IZN10E-01-X367

![Graph for Energy saving static neutralization nozzle IZN10E-01-X367]

2. High flow rate nozzle IZN10E-02-X367

![Graph for High flow rate nozzle IZN10E-02-X367]

Flow Rate Characteristics

1. Energy saving static neutralization nozzle IZN10E-01-X367
2. High flow rate nozzle IZN10E-02-X367

![Graph for Flow Rate Characteristics]

* Static neutralization characteristics are based on data using a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2006). Use this as a guideline purpose only for model selection because the value varies depending on the material and/or size of a subject.

Symbols:
- Symbol Type
  - 01 Energy saving static neutralization nozzle
  - 02 High flow rate nozzle

Nozzle with right angles

* Refer to the standard product number on page 10.
Dimensions

Energy saving static neutralization nozzle
IZN10E-01-X367

High flow rate nozzle
IZN10E-02-X367
IZN10E Series
Made to Order 2
This product is an individually applicable product. For details about the delivery time and price, please consult with SMC representative.

Nozzle Variations

Circular diffusion nozzle
Flat diffusion nozzle

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Bar length [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10-G-100-X198</td>
<td>100</td>
</tr>
<tr>
<td>IZN10-G-200-X198</td>
<td>200</td>
</tr>
<tr>
<td>IZN10-G-300-X198</td>
<td>300</td>
</tr>
<tr>
<td>IZN10-G-400-X198</td>
<td>400</td>
</tr>
<tr>
<td>IZN10-G-500-X198</td>
<td>500</td>
</tr>
<tr>
<td>IZN10-G-600-X198</td>
<td>600</td>
</tr>
</tbody>
</table>

Supply pressure specifications: 0.05 to 0.1 MPa

Bar nozzle (straight type)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Bar length [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10-G-100-X216</td>
<td>100</td>
</tr>
<tr>
<td>IZN10-G-200-X216</td>
<td>200</td>
</tr>
<tr>
<td>IZN10-G-300-X216</td>
<td>300</td>
</tr>
<tr>
<td>IZN10-G-400-X216</td>
<td>400</td>
</tr>
<tr>
<td>IZN10-G-500-X216</td>
<td>500</td>
</tr>
<tr>
<td>IZN10-G-600-X216</td>
<td>600</td>
</tr>
</tbody>
</table>

Supply pressure specifications: 0.05 to 0.1 MPa

Circumferential jet bar nozzle (straight type)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Bar length [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10-G-100-X226</td>
<td>100</td>
</tr>
<tr>
<td>IZN10-G-200-X226</td>
<td>200</td>
</tr>
<tr>
<td>IZN10-G-300-X226</td>
<td>300</td>
</tr>
<tr>
<td>IZN10-G-400-X226</td>
<td>400</td>
</tr>
<tr>
<td>IZN10-G-500-X226</td>
<td>500</td>
</tr>
<tr>
<td>IZN10-G-600-X226</td>
<td>600</td>
</tr>
</tbody>
</table>

Supply pressure specifications: 0.05 to 0.15 MPa

Bender tube nozzle

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Bar length [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>IZN10-G-100-X205</td>
<td>100</td>
</tr>
<tr>
<td>IZN10-G-200-X205</td>
<td>200</td>
</tr>
<tr>
<td>IZN10-G-300-X205</td>
<td>300</td>
</tr>
<tr>
<td>IZN10-G-400-X205</td>
<td>400</td>
</tr>
<tr>
<td>IZN10-G-500-X205</td>
<td>500</td>
</tr>
<tr>
<td>IZN10-G-600-X205</td>
<td>600</td>
</tr>
</tbody>
</table>

Supply pressure specifications: 0.05 to 0.1 MPa

If the tubing is bent for use, maintain a minimum bending radius of 20 mm.
Supply pressure specifications: 0.05 to 0.15 MPa

For the ionizer, please select the female threads for piping (Rc1/8). (Refer to How to Order on page 10.)
IZN10E Series
Specific Product Precautions 1
Be sure to read this before handling the products. Refer to the back cover for safety instructions.

⚠️ Warning
1. This product is intended to be used with general factory automation (FA) equipment.
   If considering using the product for other applications (especially those stipulated in 4 on the back cover), please consult with SMC beforehand.
2. Use this product within the specified voltage and temperature range.
   Using outside of the specified voltage, temperature, or humidity range can cause a malfunction, damage, electrical shock, or fire.
3. Use clean compressed air as fluid.
   This product is not explosion proof. Never use a flammable gas or an explosive gas as a fluid and never use this product in the presence of such gases.
   Please contact us when fluids other than compressed air are used.
4. This product is not explosion-protected.
   Never use this product in locations where the explosion of dust is likely to occur or flammable or explosive gases are used.
   This can cause a fire.

⚠️ Caution
1. This product is not washed. When bringing into a clean room, flush for several minutes and confirm the required cleanliness before use.

⚠️ Warning
1. Reserve enough space for maintenance, piping and wiring.
   Please take into consideration that the One-touch fittings for supplying air, need enough space for the air tubing to be easily attached/detached.
   To avoid excessive stress on the connector and One-touch fitting, please take into consideration the cable and air tube minimum bending radius and avoid bending at acute angles.
   Wiring with excessive twisting, bending, etc. can cause a malfunction, wire breakage, fire, or air leakage.
   Minimum bending radius: Power supply cable...........30 mm
   (Note: Shown above is wiring with the fixed minimum allowable bending radius and at a temperature of 20°C. If used under this temperature, the connector can receive excessive stress even though the minimum bending radius is allowable.)
   Regarding the minimum bending radius of the air tubing, refer to the operation manual or catalog for tubing.
2. When installing the product directly on a mounting surface, mount it on a flat surface.
   Mounting on an uneven surface will apply excess force to the ionizer body, which leads to damage or failure. Do not drop the product or subject it to a strong impact. This may cause an injury or accident.

⚠️ Warning
3. Keep the area specified clear when the product is mounted directly onto a mounting surface or workpiece which is connected to ground.
   Install the product with the mounting surface or workpiece avoiding the shaded area in the drawing below. If the grounded mounting surface or workpiece is too close to the shaded area, the ozone concentration inside the product may increase, causing failure of the product, depending on the operating conditions.

4. Do not cover the external air intake port of the energy saving static neutralization nozzle.
   The energy saving static neutralization nozzle uses external air. The external air intake port is located in part A and part B. When installing an energy saving static neutralization nozzle, do not cover the two external air intake ports. If the external air flow is blocked, product performance will be reduced.

5. Avoid using in a place where noise (electromagnetic wave and surge) is generated.
   If the product is used in an environment where noise is generated, it may lead to a malfunction and deterioration or damage of the internal elements. Take measures to prevent noise at its source and avoid power and signal lines from coming into close contact.
6. Use the correct tightening torque. Refer to the table below for tightening torque for screws.
   If the screws are tightened in excess of the specified torque range, it may damage the mounting screws, mounting brackets, etc. If the tightening torque is insufficient, the mounting screws and brackets may become loose.

<table>
<thead>
<tr>
<th>Thread size</th>
<th>Recommended tightening torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>M3</td>
<td>0.61 to 0.63 N·m</td>
</tr>
</tbody>
</table>
IZN10E Series
Specific Product Precautions 2
Be sure to read this before handling the products. Refer to the back cover for safety instructions.

### Warning

7. Do not allow foreign matter or tools to enter the nozzle.

The inside of the nozzle contains emitters. If a metal tool makes contact with the emitters, it can cause electric shock, resulting in a sudden movement by the operator that can cause further injuries such as hitting the body on peripheral equipment. Also, if the tool damages the emitter, the ionizer may fail or cause an accident.

8. Do not apply moment to the nozzle.

A moment force may be applied to the nozzle depending on the shape of the nozzle attached to the female piping thread. It is possible that the nozzle or ionizer body will be damaged if vibration occurs. If a moment of 0.05 N·m or more will be applied, mount a support to the middle part of the nozzle so that the moment is not applied to the nozzle.

9. Do not apply tape or stickers to the product body.

If a tape or seal contains any conductive adhesive or reflective paint, a dielectric phenomenon may occur due to the generated ions, resulting in electrostatic charge or electric leakage.

10. Ensure the power supply is removed before installing and adjusting the product.

### Wiring/Piping

1. Before wiring, ensure that the power supply capacity is enough and that the voltage is within the specification.

2. To maintain product performance, the power supply shall be UL listed Class 2 certified by National Electric Code (NEC) or evaluated as a limited power source provided by UL60950.

3. Be sure to ground with a ground resistance of 100 Ω or less to maintain the product performance.

If such grounding is not provided, not only may static electricity removal capability be disrupted but electric shocks may also result and the ionizer or power supply may break down.

4. wiring (including insertion and removal of the connector) should never be carried out with the power supply ON.

5. Ensure the safety of wiring and surrounding conditions before supplying power.

6. Do not connect or disconnect the connectors (including power source) while the power is supplied. Failure to follow this procedure may cause product malfunction.

7. If the ionizer wiring and high power lines are routed together, this product may malfunction due to noise. Therefore, use a separate wiring route for this product.

8. Confirm that the wiring is correct before operation.

Incorrect wiring will lead to product damage or malfunction.

9. Flush the piping before connecting.

Before using this product, exercise caution to prevent particles, water drop, or oil from entering the piping.

### Operating Environment/Storage Environment

1. Do not use this product in an enclosed space.

This product utilizes a corona discharge phenomenon. Do not use the product in an enclosed space as ozone and nitrogen oxides exist in such places, even though in marginal quantities.

Also, ozone condensation can increase if used in an enclosed space, which can affect the human body, so ventilation is necessary. Even if ventilation is secured, the use of two more ionizers in a narrow space can increase ozone condensation. Therefore, check that ozone condensation is not more than a standard value of 0.1 ppm in the operating environment while the ionizer is in operation.
IZN10E Series
Specific Product Precautions 3
Be sure to read this before handling the products. Refer to the back cover for safety instructions.

### Operating Environment/Storage Environment

**Warning**

2. **Take preventative measures against ozone.** Equipment used around this product should have ozone-prevention measures. Also, regularly check that there is no deterioration due to ozone.

3. **Be sure to supply air.** If air is not supplied, not only is the static neutralization effected, but also the ozone and nitrogen oxides generated in the ion generator accumulates, which causes an adverse effect on the inside of the product, or peripheral equipment. Be sure to supply air during a discharge. When the product is used for intermittent ion blow, pressure fluctuations in the air supply can cause instability in the corona discharge of the ion generation, resulting in difficulty maintaining the offset voltage specification. Be sure to confirm that there are no problems with the static neutralization.

4. **Observe the ambient temperature range.** The ambient temperature range is 0 to 55°C for the ionizer. Do not use the product in locations where the ambient temperature changes suddenly even within the specifications or if the temperature difference of the fluid relative to the ambient temperature is large condensation may occur.

5. **Environments to avoid**
   - a) Where the ambient temperature exceeds the range of 0 to 55°C.
   - b) Where the ambient humidity exceeds the range of 35 to 65% RH.
   - c) Areas where abrupt temperature changes may cause condensation.
   - d) Areas where corrosive gas, flammable gas or other volatile flammable substances are stored.
   - e) Areas where the product may be exposed to conductive powder such as iron powder or dust, oil mist, salt, organic solvent, machining chips, particles or cutting oil (including water and any liquids), etc.
   - f) Paths of direct air flow, such as air conditioners.
   - g) Enclosed or poorly ventilated areas.
   - h) Locations that are exposed to direct sunlight or heat radiation.
   - i) Areas where strong electromagnetic noise is generated, such as strong electrical and magnetic fields or supply voltage spikes.
   - j) Areas where the product is exposed to static electricity discharge.
   - k) Locations where strong high frequency is generated.
   - l) Locations that are subject to potential lightning strikes.
   - m) In an area where the product may receive direct impact or vibration.
   - n) Areas where the product may be subjected to forces or weight that could cause physical deformation.

6. **Do not use an air containing mist or dust.** The air containing mist or dust will cause the performance to decrease and shorten the maintenance cycle. Supply clean compressed air (compressed air quality of Class 2.4.3, 2.5.3, 2.6.3 or higher according to ISO 8573-1: 2010 (JIS B 8392-1: 2012) is recommended for operation) by using an air dryer (IDF series), air filter (AF/AF series), and mist separator (AFM/AM series).

7. **This product does not incorporate protection against lightning surges.**

8. **Effects on implantable medical devices**
   - The electromagnetic waves emitted from this product may interfere with implantable medical devices such as cardiac pacemakers and cardioverter defibrillators, resulting in the malfunction of the medical device or other adverse effects. Please use extreme caution when operating equipment which may have an adverse effect on your implantable medical device. Be sure to thoroughly read the precautions stated in the catalog, operation manual, etc., of your implantable medical device, or contact the manufacturer directly for further details on what types of equipment need to be avoided.

### Maintenance

**Warning**

1. **Perform maintenance regularly and clean the emitters.** Check regularly if the product is operating with undetected failures or not. The maintenance must be performed by an operator who has sufficient knowledge and experience. If the product is used for an extended period with dust present on the emitters, the static neutralization performance will be reduced. Since the energy saving static neutralization nozzle is equipped with an ambient air introduction mechanism, it is easier to be affected by the ambient air compared with the high flow rate nozzle or the female threads for piping, and dust tends to adhere to the emitter more quickly. Clean the emitter when the maintenance LED turns ON. If the emitter becomes worn and the static neutralization performance is not restored after cleaning, replace the emitter.

**Danger High Voltage!**

This product contains a high-voltage generation circuit. When performing maintenance inspection, be sure to confirm that the power supply to the ionizer is turned off. Never disassemble or modify the ionizer, as this may not only impair the product's functionality but could cause an electric shock or electric leakage.

2. **The tube and fitting must be treated as consumable parts.**
   - The tube and fitting that are connected to the female piping ports can deteriorate due to ozone and need to be replaced regularly or use an ozone-resistant type.

3. **Cleaning the emitter or replacing the cartridge assembly should never be performed while the power and compressed air is supplied to the product.**
   - Touching an emitter when it is electrified may result in electric shock or other accidents. If the cartridge assembly is removed while compressed air is supplied, the cartridge assembly will shoot out. If cartridge assemblies are not securely installed, there is a danger that they may shoot out or fall when compressed air is supplied.

4. **Do not disassemble or modify the product.** Otherwise, an electrical shock, damage and/or a fire may occur. Also, the disassembled or modified products may not achieve the performances guaranteed in the specifications, and exercise caution because the product will not be warranted.

5. **Do not operate the product with wet hands.** Otherwise, an electric shock or accident may occur.

### Handling

**Warning**

1. **Do not drop, hit or apply excessive shock (100 m/s² or more) to the product when handling it.** Even if the product appears undamaged, the internal components may be damaged, leading to a malfunction.

2. **When mounting/dismounting the cable, use your finger to pinch the claw of the connector, then attach/detach it correctly.** Otherwise, connector mounting section may be damaged and cause a disorder.
Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\(^1\), and other safety regulations.

**Caution:** Indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

**Warning:** Indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger:** Indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### Safety Instructions

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

   Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

   The product specified here may become unsafe if handled incorrectly. The inspection and maintenance of machinery/equipment should only be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

   1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
   2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
   3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

   1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
   2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
   3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
   4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodic checks to confirm proper operation.

### Warning

1. The product is provided for use in manufacturing industries.

   The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

### Reminder

Read and accept them before using the product.

**Compliance Requirements**

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

**Limited warranty and Disclaimer**

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\(^2\)

   Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

\(^1\) ISO 4414: Pneumatic fluid power – General rules relating to systems.

\(^2\) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

**Compliance Requirements**

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

**Caution**

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification services governed by the metrology (measurement) laws of each country.

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**Revision History**

1. Edition C:
   - Small workpiece: OUT2 Orange light is ON.
   - OUT1 Green light is ON. JY

2. Edition B:
   - OUT2 Orange light is ON.

\(^\ast\) The descriptions in the pictures on the cover page were corrected.

\(^\ast\) Added applicable actuators.