



Air Gripper Unit

for Collaborative Robots

MELFA ASSISTA Series
Mitsubishi Electric Corporation
collaborative robot compliant

as**\$i**sta







Air Gripper Unitfor Collaborative Robots

Mitsubishi Electric Corporation collaborative robot

MELFA ASSISTA Series compliant

- Compact, lightweight product with high gripping force due to air operation
- An air gripper that realises high rigidity and high precision due to its guide-integrated construction

With high-precision linear guide

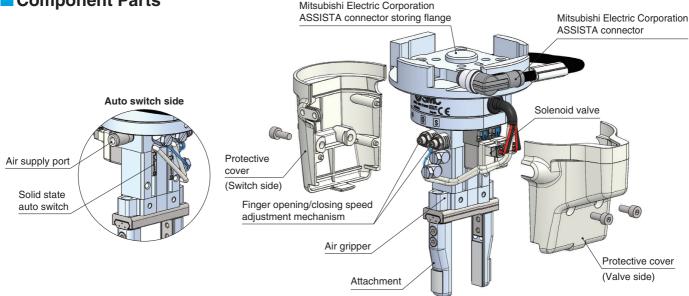
Repeatability: ±0.01 mm

Linear guide of the higher rigidity and precision is used.

Higher rigidity (Compared with the same size of the existing MHZ2)

- Operate by simply connecting 1 air supply tube and an electrical wiring M12 connector.
- Integrated solenoid valve, speed adjustment mechanism, and auto switch
- A split protective cover for easy air gripper maintenance
 Allows you to maintain the air gripper without removing the user-specific attachment

Component Parts



How to Order



JMHZ2-16D-X7400B-ASSISTA-P

Auto switch output type

Symbol	Auto switch model	Output type
_	D-M9N-5	NPN
Р	D-M9P-5	PNP

Specifications

Bore size [mm]	16			
Fluid	Air			
Action	Double acting			
Operating pressure [MPa]	0.1 to 0.7			
Repeatability [mm]	±0.01			
Number of fingers	2			
Gripping force	External	32.7		
Effective value per finger [N]	Internal	43.5		
Opening/Closing stroke (Both	10			
Weight [g]		680		
Standards	ISO 9409-1-31.5-4-M5			
Connector type	M12 8-pin connector (Plug)			
Included nexts. Call tube for pinion, fitting				

■ Included parts: Coil tube for piping, fitting



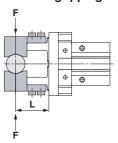
Model Selection

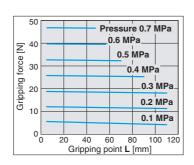
Gripping force

Indication of effective gripping force

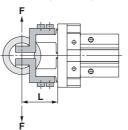
The gripping force shown in the graphs below represents the gripping force of one finger when all fingers and attachments are in contact with the workpiece. $\mathbf{F} = \mathsf{One}$ finger thrust

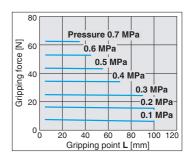
External gripping force





Internal gripping force

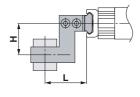


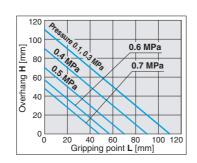


Gripping point

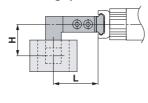
- The air gripper should be operated so that the workpiece gripping point "L" and the amount of overhang "H" stay within the range shown for each operating pressure given in the graphs below.
- If the workpiece gripping point goes beyond the range limits, this will have an adverse effect on the life of the air gripper.

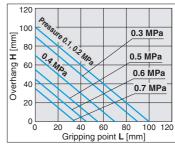
External grip



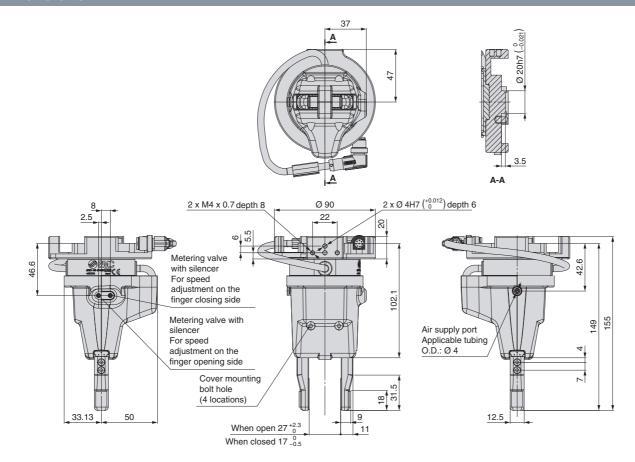


Internal grip





Dimensions







Air Gripper Unit

for Collaborative Robots

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