

Angle Seat Valve / Air Operated Type



Low pressure loss due to angle seat structure!



Long service life

Air Water

10 million cycles

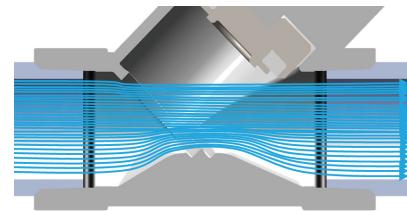
Steam

3 million cycles

* Based on SMC's test conditions (for JSB21)
The life varies depending on options or sizes.

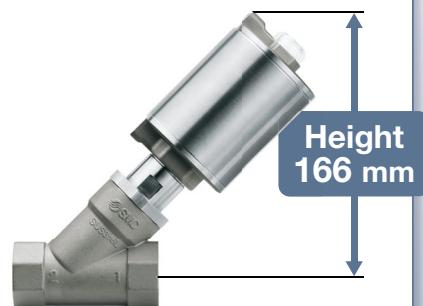
Large flow rate p. 1

A large flow rate is possible due to the optimized flow channel shape.
(Cv factor: approx. 2.5 times)



* Port size: 1" (25A)

Compact



* Port size: 1"

New

A clamp connection type and a butt weld connection type have been added.

Thread body



New

Clamp connection type



New

Butt weld connection type



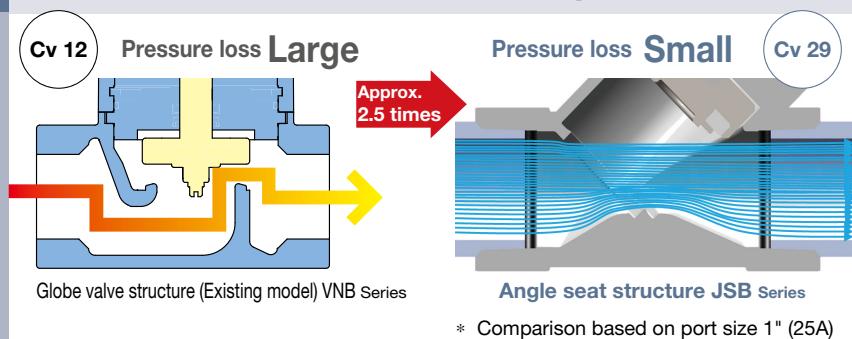
JSB Series

SMC

CAT. EUS70-62Ba-UK

Angle Seat Valve / Air Operated Type JSB Series

Low pressure loss, Large flow rate



Low leakage

Internal leakage

10 cm³/min or less

*1 With air

Long service life

Air **Water** **10 million cycles**^{*1}

Steam **3 million cycles**^{*1}

*1 Based on SMC's test conditions (for JSB21)
The life varies depending on options or sizes.

Squeeze seal with scraper function

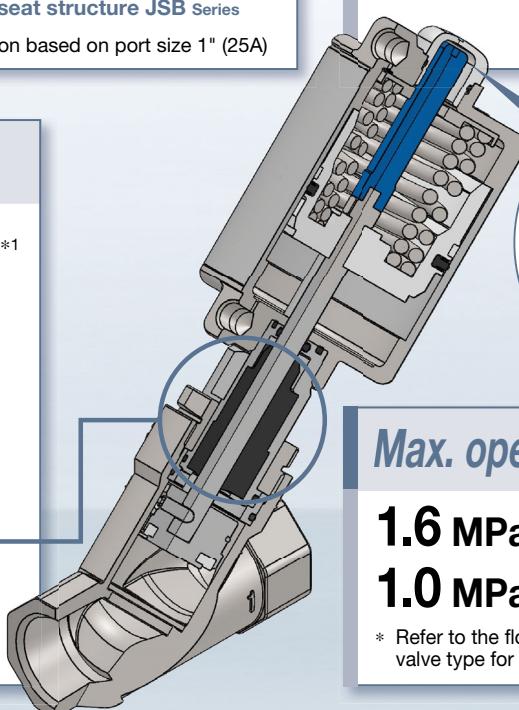
A scraper function has been added to the seal to shut off fluid leakage.

Resin scraper

Scraper function used during the main valve stroke

Guide bushing

Prevents misalignment and lengthens the squeeze seal life



Max. operating pressure

1.6 MPa (High pressure type)

1.0 MPa (Standard pressure type)

* Refer to the flow rate characteristics of each valve type for details.

All-in-One



Clean design

Smooth head surface
(Material: Stainless steel 304)

Options

Fittings for Pilot Port

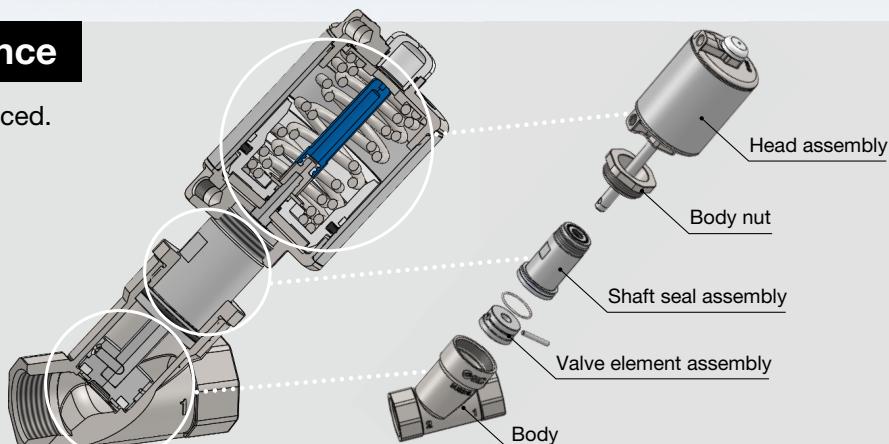
- Metal One-touch Fittings **KQB2 Series**
- Stainless Steel 316 One-touch Fittings **KQG2 Series**

For Breathing Port

- Sintered Metal Element (Stainless Steel) **ESKA Series**
- Metal One-touch Fittings **KQB2 Series**
- Stainless Steel 316 One-touch Fittings **KQG2 Series**

Easy maintenance

Each part can be replaced.



Angle Seat Valve / Air Operated Type JSB Series

Type	Standards	Photo	Nominal dia.	Cv factor	Body material	Fluid temperature [°C]		N.C.		N.O./Double acting
						Water, Air	Steam	Standard pressure type/Low-pilot pressure type	High pressure type	
Thread	Rc NPT G		3/8	5.0	Stainless steel 316L equivalent	99 or less	183 or less	●	●	●
			1/2	8.0				●	●	●
			3/4	16.0				●	●	●
			1	29.1				●	●	●
			1 1/4	41.3				●	●	●
			1 1/2	59.5				●	●	●
			2	87.5				●	—	●
			2 1/2	—				—	—	—
Butt weld	DIN EN ISO 1127 ISO 4200 DIN 11866 B		DN10	5.1	Stainless steel 316L equivalent	99 or less	183 or less	●	●	●
			DN15	8.4				●	●	●
			DN20	17.5				●	●	●
			DN25	31.2				●	●	●
			DN32	43.0				●	●	●
			DN40	60.6				●	●	●
			DN50	88.5				●	—	●
			DN65	—				—	—	—
Clamp	ASME BPE DIN 11866 C		3/8	—	Stainless steel 316L equivalent	99 or less	183 or less	—	—	—
			1/2	2.8				●	●	●
			3/4	7.0				●	●	●
			1	16.2				●	●	●
			1 1/4	—				—	—	—
			1 1/2	41.2				●	●	●
			2	60.8				●	●	●
			2 1/2	88.5				●	—	●
DIN 32676-B			DN10	5.1	Stainless steel 316L equivalent	99 or less	183 or less	●	●	●
			DN15	8.4				●	●	●
			DN20	17.5				●	●	●
			DN25	31.2				●	●	●
			DN32	43.0				●	●	●
			DN40	60.6				●	●	●
			DN50	88.5				●	—	●
			DN65	—				—	—	—
ASME BPE			3/8	—	Stainless steel 316L equivalent	99 or less	183 or less	—	—	—
			1/2	2.8				●	●	●
			3/4	7.0				●	●	●
			1	16.2				●	●	●
			1 1/4	—				—	—	—
			1 1/2	41.2				●	●	●
			2	60.8				●	●	●
			2 1/2	—				—	—	—

*1 158 or less for the low-pilot pressure type

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Angle Seat Valve / Air Operated Type **JSB Series**



For Air For Water For Steam



N.C.	N.O./Double acting
►p. 3	►p. 9

How to Order

JSB **4** **1** - **S** **T** **25A** **F** - **4** **S**

1 2 3 4 5 6 7 8

1 Valve size

Symbol	Series
1	10
2	20
3	30
4	40
5	50
6	60
7	70

2 Valve type/Pressure type

Symbol	Valve type/Pressure type
1	N.C./Standard pressure type
1L	N.C./Low-pilot pressure type
1H	N.C./High pressure type

4 Seal material

Symbol	Material
T	Fluororesin

5 Port size

Symbol	Port size	1 Valve size						
		1	2	3	4	5	6	7
10A	3/8	●						
15A	1/2		●					
20A	3/4			●				
25A	1				●			
32A	1 1/4					●		
40A	1 1/2						●	
50A	2							●

6 Thread type

Symbol	Thread type
R	Rc
N	NPT
F	G

* The pilot and breathing ports have the same thread type as the main port.

7 Head size

Standard pressure type/Low-pilot pressure type

Model	Symbol	Bore size	1 Valve size						
			1	2	3	4	5	6	7
JSB□1	2	Ø 40	●	●					
	3	Ø 50			●				
	4	Ø 63				●			
	5	Ø 80					●		
	6	Ø 100						●	
	7	Ø 125							●

High pressure type

Model	Symbol	Bore size	1 Valve size					
			1	2	3	4	5	6
JSB□1H	2	Ø 40	●					
	3	Ø 50		●				
	4	Ø 63			●			
	5	Ø 80				●		
	6	Ø 100					●	
	7	Ø 125						●

Standard Specifications

Valve specifications	Valve construction	Air operated piston type
	Withstand pressure	2.4 MPa
	Body material	Stainless steel 316L equivalent
	Seal material	Fluororesin
	Environment	Location without corrosive or explosive gases

Flow Rate Characteristics

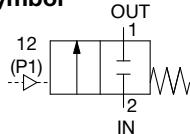
N.C./Standard pressure type (Normally closed)

Valve size	Port size	Flow rate characteristics* ¹		Max. operating pressure [MPa]	Pilot pressure [MPa]	Model	Weight [g]
		K _v	C _v				
1	3/8 (10A)	4.3	5.0	1.0	0.5 to 1.0	JSB11-ST10A□-2S	780
2	1/2 (15A)	6.9	8.0			JSB21-ST15A□-2S	850
3	3/4 (20A)	13.8	16.0			JSB31-ST20A□-3S	1350
4	1" (25A)	25.2	29.1			JSB41-ST25A□-4S	2100
5	1 1/4" (32A)	35.7	41.3			JSB51-ST32A□-5S	3700
6	1 1/2" (40A)	51.5	59.5			JSB61-ST40A□-6S	5400
7	2" (50A)	75.7	87.5			JSB71-ST50A□-7S	8700

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Symbol



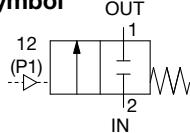
N.C./High pressure type (Normally closed)

Valve size	Port size	Flow rate characteristics* ¹		Max. operating pressure [MPa]	Pilot pressure [MPa]	Model	Weight [g]
		K _v	C _v				
1	3/8 (10A)	4.3	5.0	1.6 (Steam : 1.0)	0.5 to 1.0	JSB11H-ST10A□-2S	800
2	1/2 (15A)	6.9	8.0			JSB21H-ST15A□-3S	1200
3	3/4 (20A)	13.8	16.0			JSB31H-ST20A□-4S	1800
4	1" (25A)	25.2	29.1			JSB41H-ST25A□-5S	3000
5	1 1/4" (32A)	35.7	41.3			JSB51H-ST32A□-6S	4800
6	1 1/2" (40A)	51.5	59.5			JSB61H-ST40A□-7S	7300

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Symbol



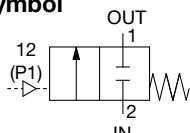
N.C./Low-pilot pressure type

Valve size	Port size	Flow rate characteristics* ¹		Max. operating pressure [MPa]	Pilot pressure [MPa]	Model	Weight [g]
		K _v	C _v				
1	3/8 (10A)	4.3	5.0	0.5	0.3 to 0.5	JSB11L-ST10A□-2S	780
2	1/2 (15A)	6.9	8.0			JSB21L-ST15A□-2S	850
3	3/4 (20A)	13.8	16.0			JSB31L-ST20A□-3S	1300
4	1" (25A)	25.2	29.1			JSB41L-ST25A□-4S	2100
5	1 1/4" (32A)	35.7	41.3			JSB51L-ST32A□-5S	3600
6	1 1/2" (40A)	51.5	59.5			JSB61L-ST40A□-6S	5300
7	2" (50A)	75.7	87.5			JSB71L-ST50A□-7S	8100

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Symbol



JSB Series

Fluid and Ambient Temperatures

Fluid temperature [°C]	Ambient temperature [°C]
Standard pressure type Steam: 183 or less	
High pressure type Steam: 183 or less	
Low-pilot pressure type Steam: 158 or less	0 to 60
Water, Air: 99 or less	

* No freezing

Valve Leakage Rate

Internal Leakage

Fluid	Seal material	Leakage rate*1
Steam, Air	Fluororesin	10 cm ³ /min or less*2
		1 cm ³ /min or less

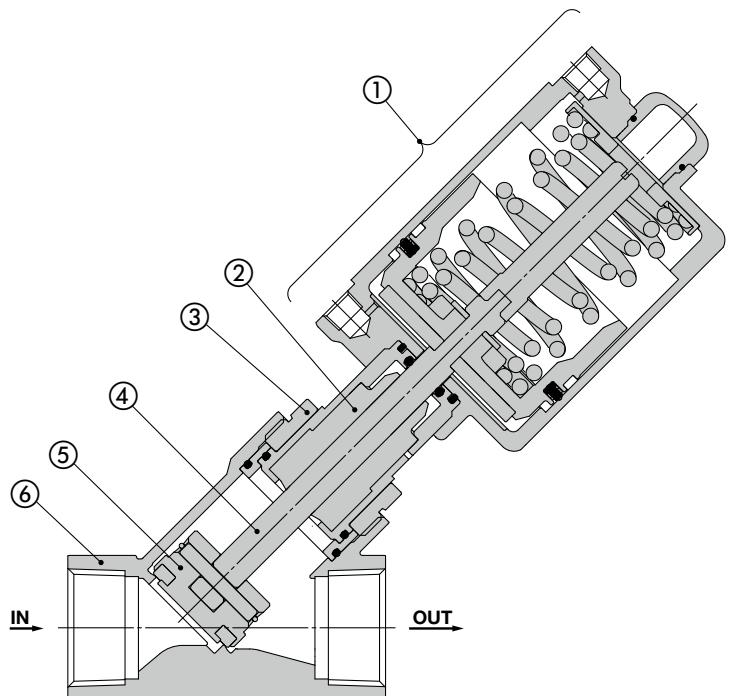
External Leakage

Fluid	Seal material	Leakage rate*1
Steam, Air	Fluororesin	10 cm ³ /min or less*2
		1 cm ³ /min or less

*1 Leakage is the value at an ambient temperature of 20 °C.

*2 With air

Construction



Component Parts

No.	Description	Material
1	Pilot head assembly	Stainless steel 304 equivalent, Iron, Resin, FKM
2	Shaft seal holder assembly	Stainless steel 316L, Fluororesin, PEEK, FKM, Resin
3	Body nut	Stainless steel 304 equivalent
4	Rod	Stainless steel 316L
5	Valve element assembly	Stainless steel 316L, Fluororesin
6	Body	Stainless steel 316L equivalent

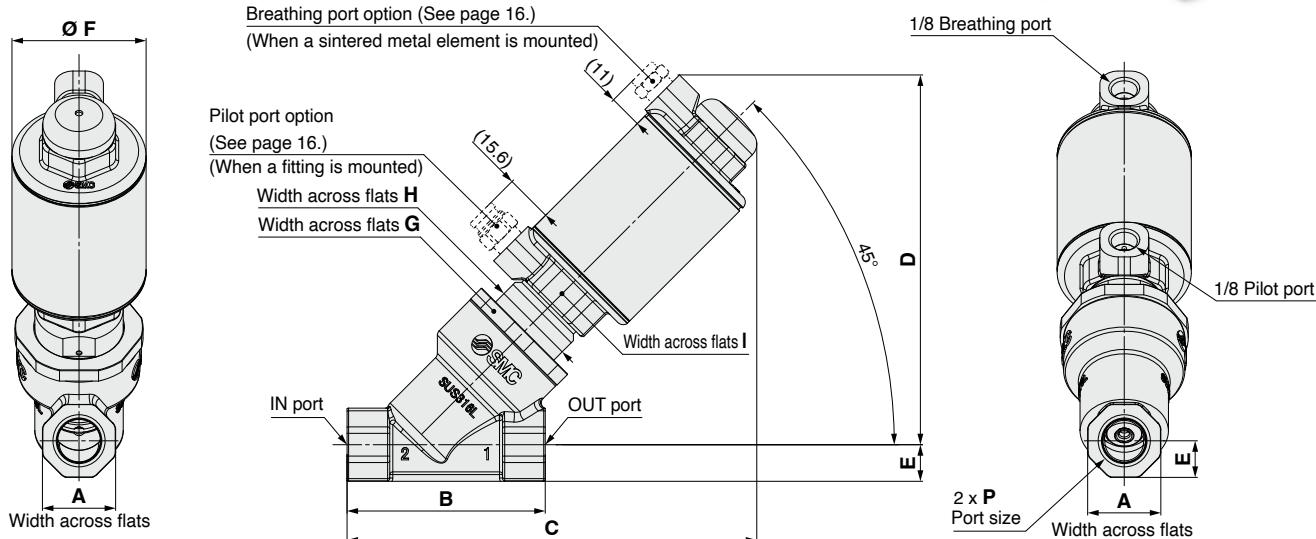
* Materials of parts in contact with fluid: Stainless steel 316L equivalent, Fluororesin, PEEK, FKM

Angle Seat Valve / Air Operated Type **JSB** Series



Dimensions

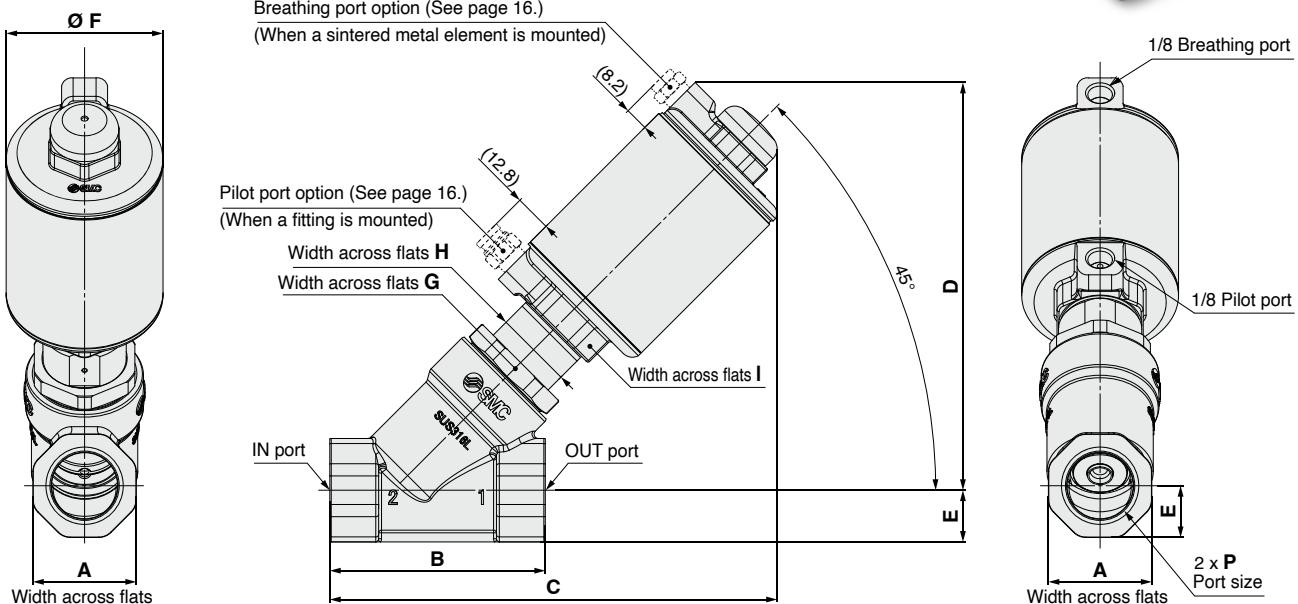
JSB11(L), JSB21(L)



Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I	[mm]
JSB11(L)	3/8	24	65	134.4	121.3	12	44	40	27	27	
JSB21(L)	1/2	29	65	134.9	122.3	14.5	44	40	27	27	

JSB31(L), JSB41(L)



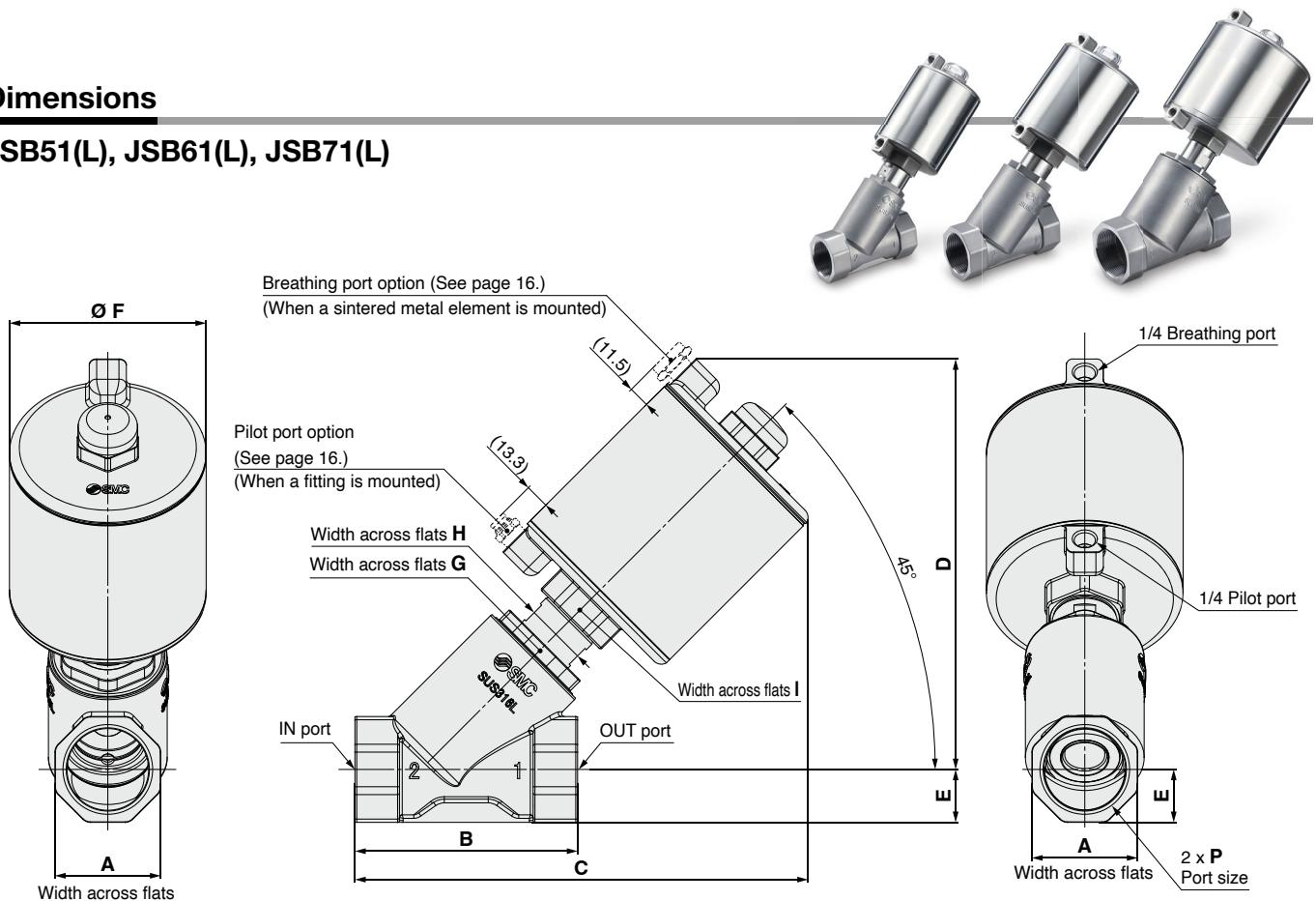
Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I	[mm]
JSB31(L)	3/4	36	75	155.7	141.9	18	54.6	35	27	30	
JSB41(L)	1	41	90	186.1	164.5	20.5	68	38	27	36	

JSB Series

Dimensions

JSB51(L), JSB61(L), JSB71(L)



Dimensions

[mm]

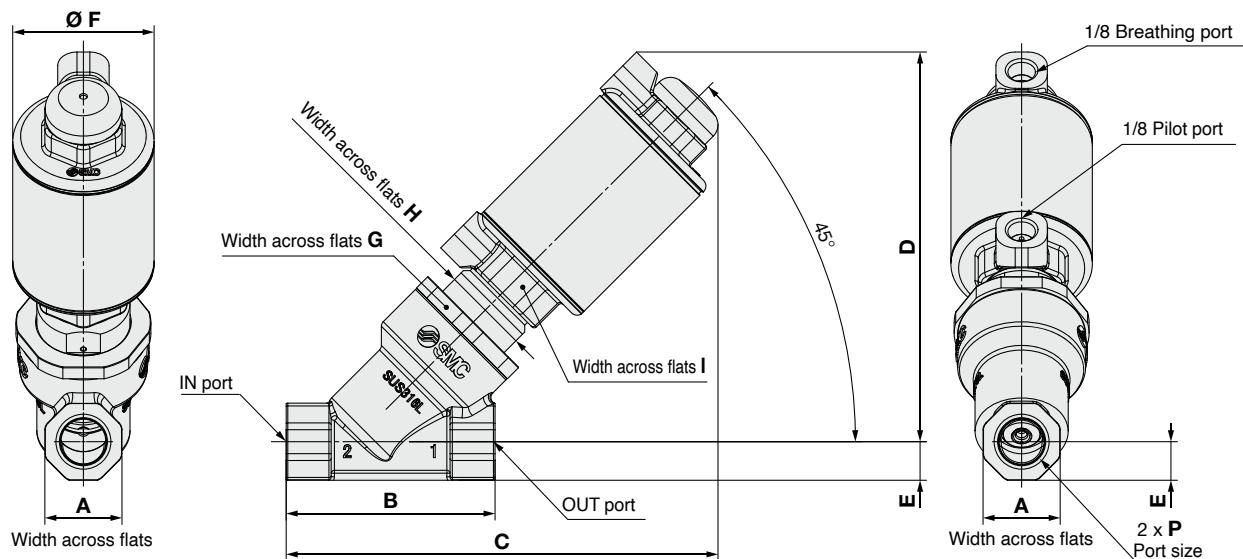
Model	Port size P	A	B	C	D	E	F	G	H	I
JSB51(L)	1 1/4	51	110	222.9	200.5	25.5	86	41	33	41
JSB61(L)	1 1/2	57	120	244.2	221	28.5	106	50	33	41
JSB71(L)	2	70	150	277.7	242.4	35	131	55	33	41

Angle Seat Valve / Air Operated Type **JSB** Series



Dimensions

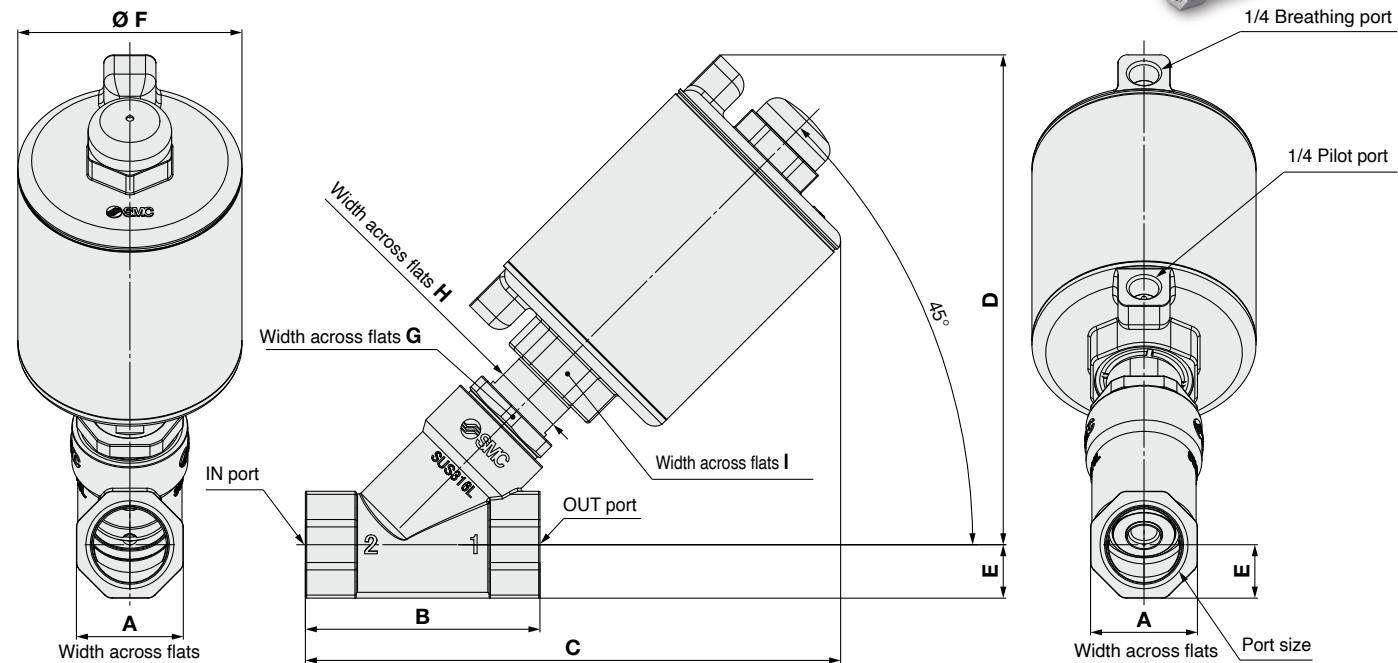
JSB11H, JSB21H, JSB31H



Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I	[mm]
JSB11H	3/8	24	65	134.4	121.3	12	44	40	27	27	
JSB21H	1/2	29	65	151.4	139.1	14.5	54.6	40	27	30	
JSB31H	3/4	36	75	170.2	156.4	18	68	35	27	30	

JSB41H, JSB51H, JSB61H



Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I	[mm]
JSB41H	1	41	90	205.4	187.9	20.5	86	38	27	41	
JSB51H	1 1/4	51	110	237.8	215.6	25.5	106	41	33	41	
JSB61H	1 1/2	57	120	259.4	236.6	28.5	131	50	33	41	

Angle Seat Valve / Air Operated Type **JSB Series**



For Air For Water For Steam



N.C.	N.O./Double acting
►p. 3	►p. 9

How to Order

JSB **4** **2** - **S** **T** **25A** **F** - **4** **S**

1 2 3 4 5 6 7 8

1 Valve size

Symbol	Series
1	10
2	20
3	30
4	40
5	50
6	60
7	70

2 Valve type/Pressure type

Symbol	Valve type/Pressure type
2	N.O./High pressure type
4	Double acting/High pressure type

4 Seal material

Symbol	Material
T	Fluororesin

5 Port size

Symbol	Port size	1 Valve size						
		1	2	3	4	5	6	7
10A	3/8	●						
15A	1/2		●					
20A	3/4			●				
25A	1				●			
32A	1 1/4					●		
40A	1 1/2						●	
50A	2							●

6 Thread type

Symbol	Thread type
R	Rc
N	NPT
F	G

* The pilot and breathing ports have the same thread type as the main port.

7 Head size

Model	Symbol	Bore size	1 Valve size						
			1	2	3	4	5	6	7
JSB□2	2	Ø 40	●	●	●				
	3	Ø 50				●			
	4	Ø 63					●		
	5	Ø 80						●	
	6	Ø 100							●

8 Head material

Symbol	Material
S	Stainless steel

Standard Specifications

Valve specifications	Valve construction	Air operated piston type
	Withstand pressure	2.4 MPa
	Body material	Stainless steel 316L equivalent
	Seal material	Fluororesin
	Environment	Location without corrosive or explosive gases

Flow Rate Characteristics

N.O./High pressure type (Normally open)

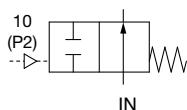
Valve size	Port size	Flow rate characteristics* ¹		Max. operating pressure [MPa]	Pilot pressure [MPa]	Model	Weight [g]
		K _v	C _v				
1	3/8 (10A)	4.3	5.0	p. 11 * Refer to the graph.	p. 11 * Refer to the graph.	JSB12-ST10A□-2S	750
2	1/2 (15A)	6.9	8.0			JSB22-ST15A□-2S	800
3	3/4 (20A)	13.8	16.0			JSB32-ST20A□-2S	980
4	1" (25A)	25.2	29.1			JSB42-ST25A□-3S	1500
5	1 1/4" (32A)	35.7	41.3			JSB52-ST32A□-4S	2550
6	1 1/2" (40A)	51.5	59.5			JSB62-ST40A□-5S	3800
7	2" (50A)	75.7	87.5			JSB72-ST50A□-6S	5750

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Symbol

OUT



Double acting/High pressure type

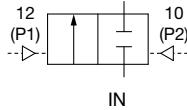
Valve size	Port size	Flow rate characteristics* ¹		Max. operating pressure [MPa]	Pilot pressure [MPa]	Model	Weight [g]
		K _v	C _v				
1	3/8 (10A)	4.3	5.0	p. 12 * Refer to the graph.	p. 12 * Refer to the graph.	JSB14-ST10A□-2S	730
2	1/2 (15A)	6.9	8.0			JSB24-ST15A□-2S	780
3	3/4 (20A)	13.8	16.0			JSB34-ST20A□-2S	960
4	1" (25A)	25.2	29.1			JSB44-ST25A□-3S	1450
5	1 1/4" (32A)	35.7	41.3			JSB54-ST32A□-4S	2500
6	1 1/2" (40A)	51.5	59.5			JSB64-ST40A□-5S	3700
7	2" (50A)	75.7	87.5			JSB74-ST50A□-6S	5650

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Symbol

OUT



Fluid and Ambient Temperatures

Fluid temperature [°C]	Ambient temperature [°C]
High pressure type Steam: 183 or less Water, Air: 99 or less	0 to 60

* No freezing

Valve Leakage Rate

Internal Leakage

Fluid	Seal material	Leakage rate* ¹
Steam, Air	Fluororesin	10 cm ³ /min or less* ²
Water		1 cm ³ /min or less

External Leakage

Fluid	Seal material	Leakage rate* ¹
Steam, Air	Fluororesin	10 cm ³ /min or less* ²
Water		1 cm ³ /min or less

*1 Leakage is the value at an ambient temperature of 20 °C.

*2 With air

JSB Series

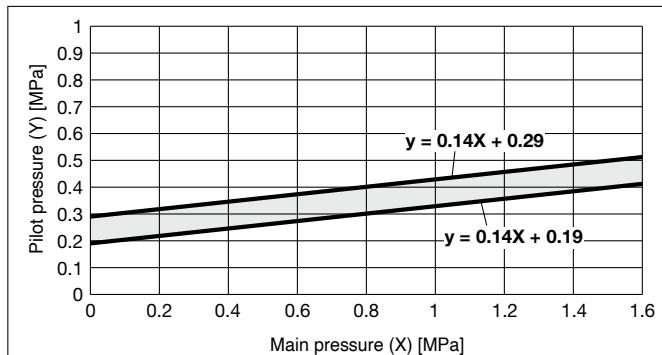
Pressure

The graphs below show the relationship between the pilot pressure (max./min. pressure) and the operating pressure.

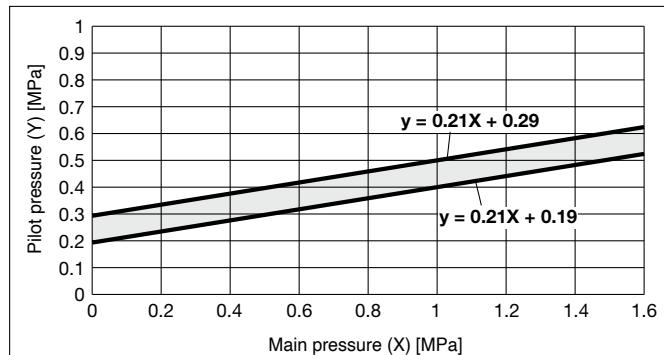
Use outside of the range in the graphs is not covered by the warranty.

* If the fluid is steam, the max. operating pressure is 1.0 MPa.

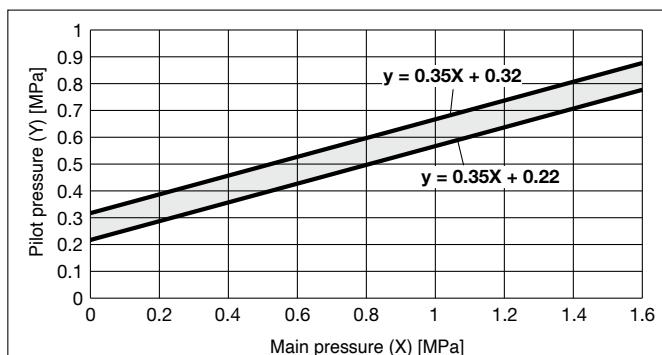
JSB12-ST10A□-2S



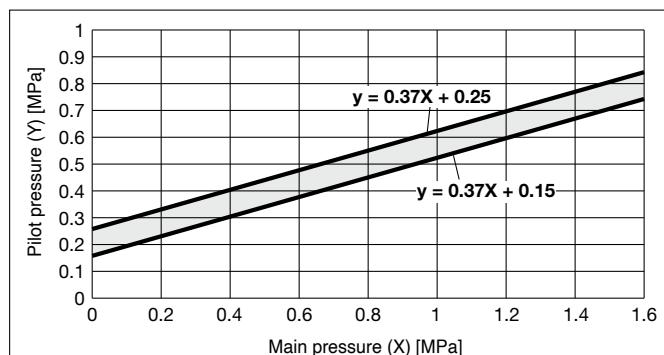
JSB22-ST15A□-2S



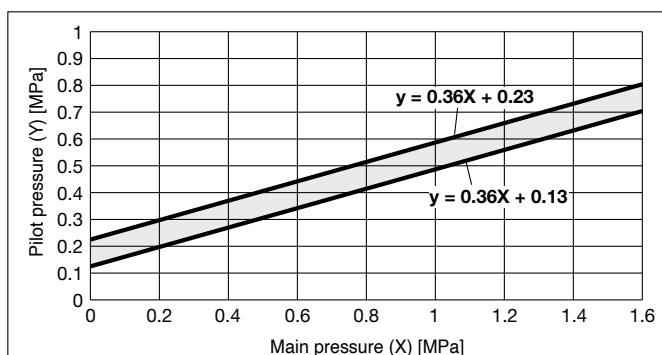
JSB32-ST20A□-2S



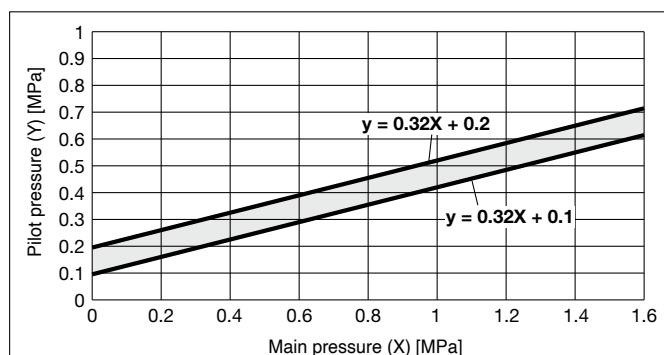
JSB42-ST25A□-3S



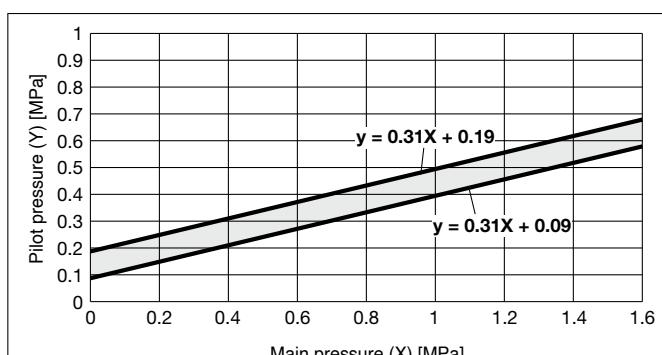
JSB52-ST32A□-4S



JSB62-ST40A□-5S



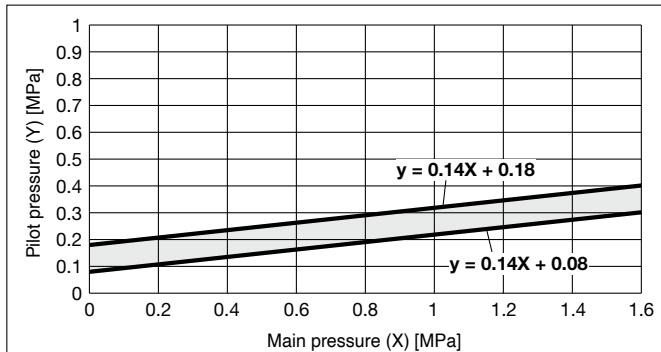
JSB72-ST50A□-6S



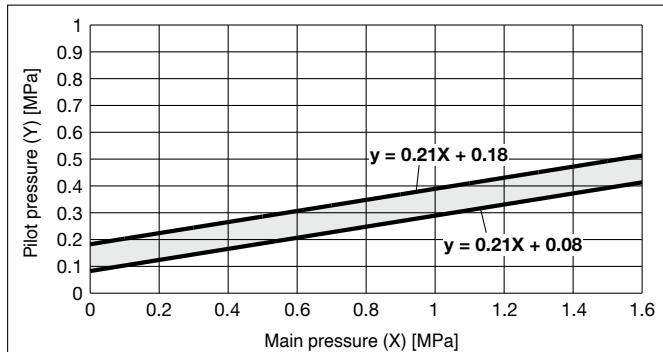
Pressure

The graphs below show the relationship between the pilot pressure (max./min. pressure) and the operating pressure. Use outside of the range in the graphs is not covered by the warranty.

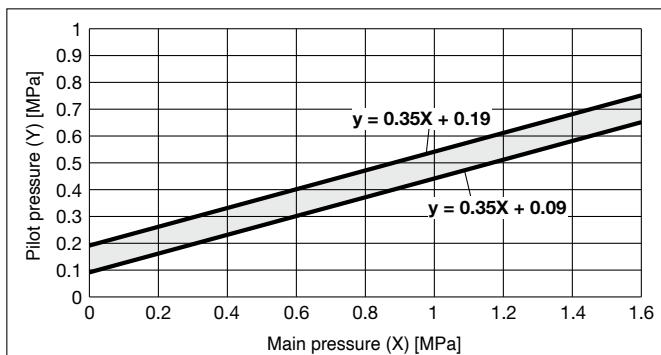
JSB14-ST10A□-2S



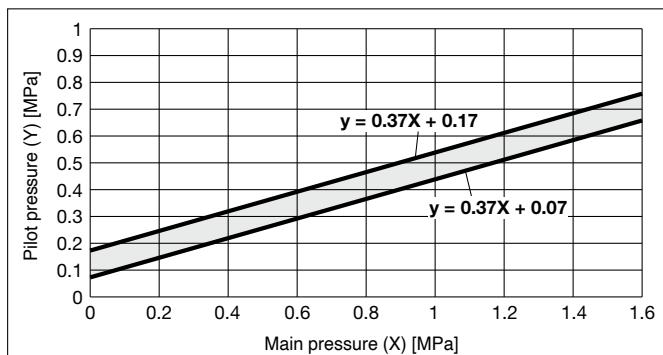
JSB24-ST15A□-2S



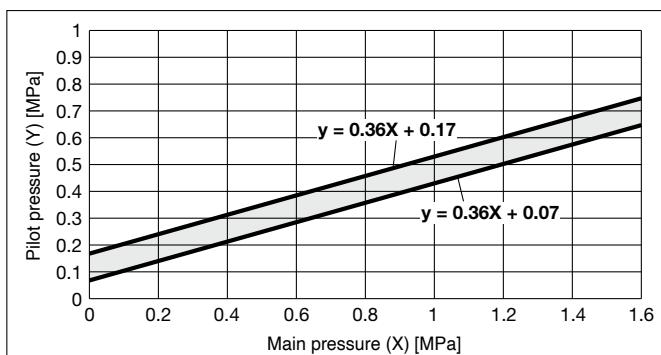
JSB34-ST20A□-2S



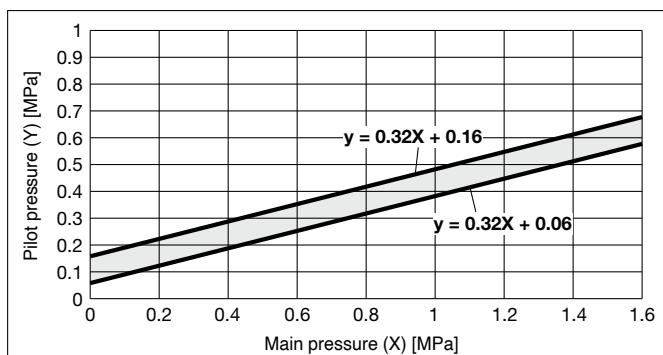
JSB44-ST25A□-3S



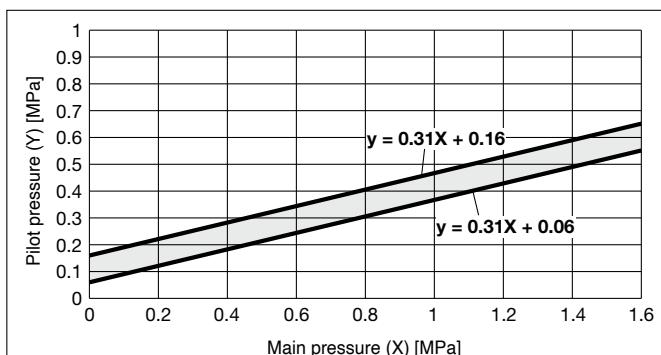
JSB54-ST32A□-4S



JSB64-ST40A□-5S

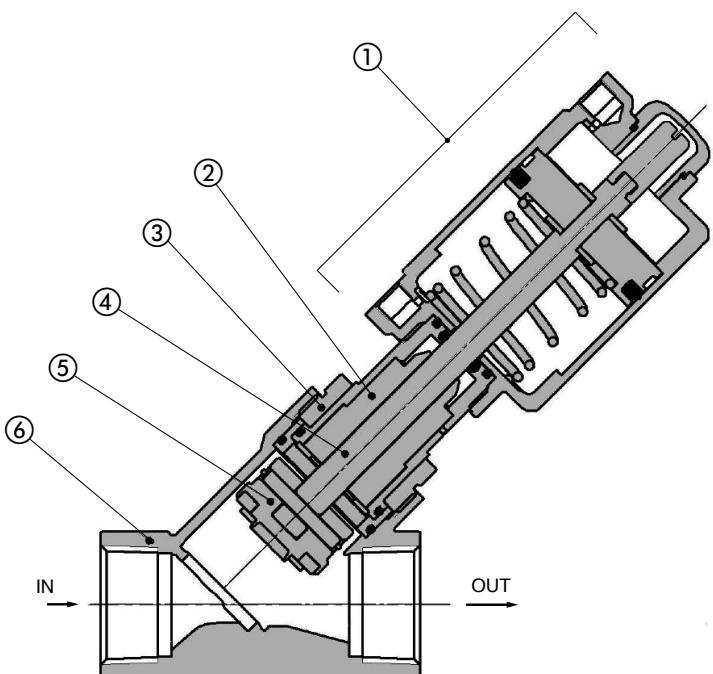


JSB74-ST50A□-6S

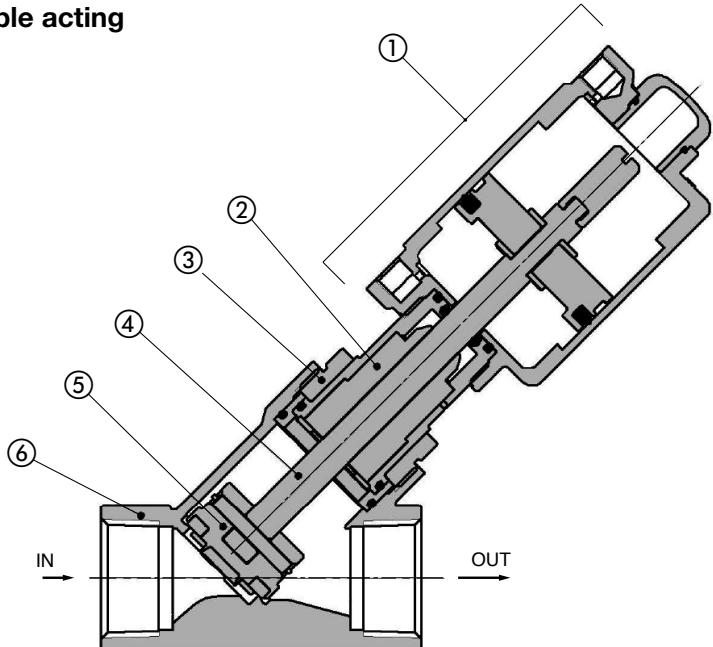


Construction

N.O.



Double acting



Component Parts

No.	Description	Material
1	Pilot head assembly	Stainless steel 304 equivalent, Aluminum, Resin, FKM
2	Shaft seal holder assembly	Stainless steel 316L, Fluororesin, PEEK, FKM, Resin
3	Body nut	Stainless steel 304 equivalent
4	Rod	Stainless steel 316L
5	Valve element assembly	Stainless steel 316L, Fluororesin
6	Body	Stainless steel 316L equivalent

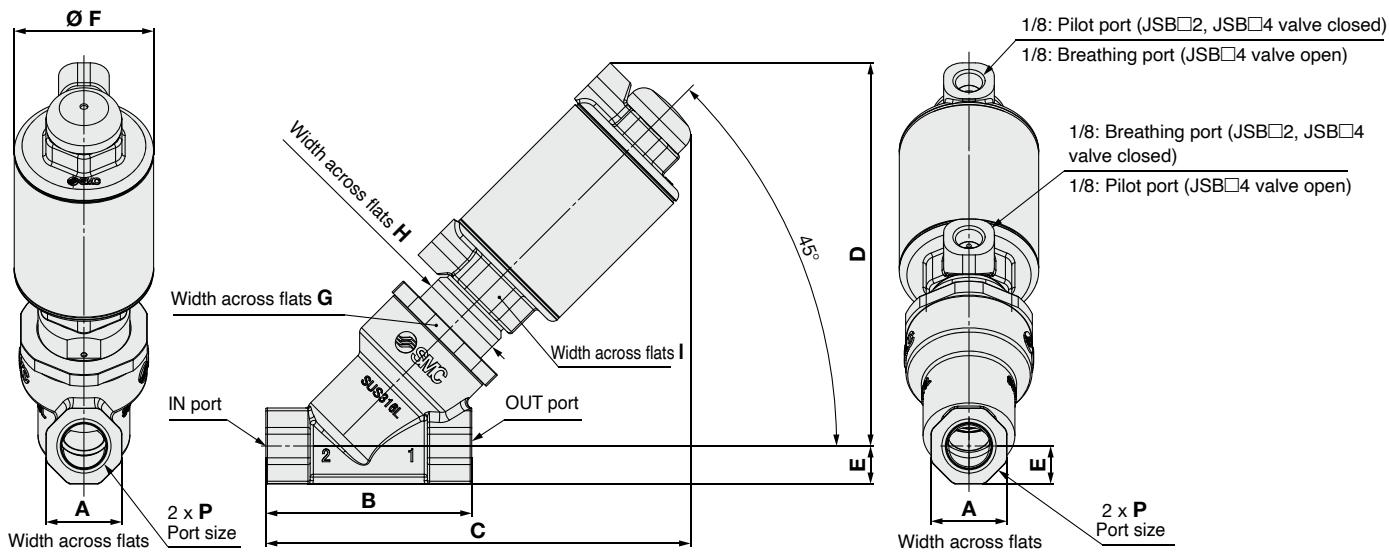
* Materials of parts in contact with fluid: Stainless steel 316L equivalent, Fluororesin, PEEK, FKM

Angle Seat Valve / Air Operated Type **JSB** Series



Dimensions

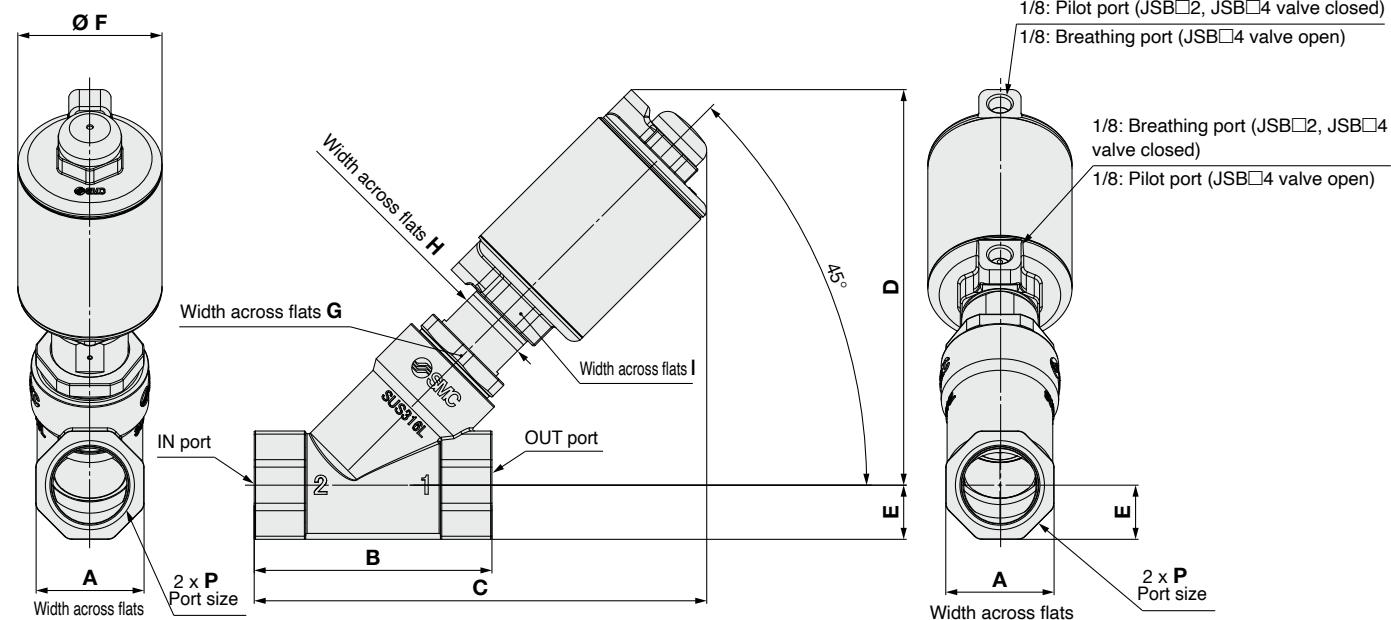
JSB12(4), JSB22(4)



Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I
JSB12(4)	3/8	24	65	134.1	120.9	12	44	40	27	27
JSB22(4)	1/2	29	65	134.6	121.9	14.5	44	40	27	27

JSB32(4), JSB42(4), JSB52(4)



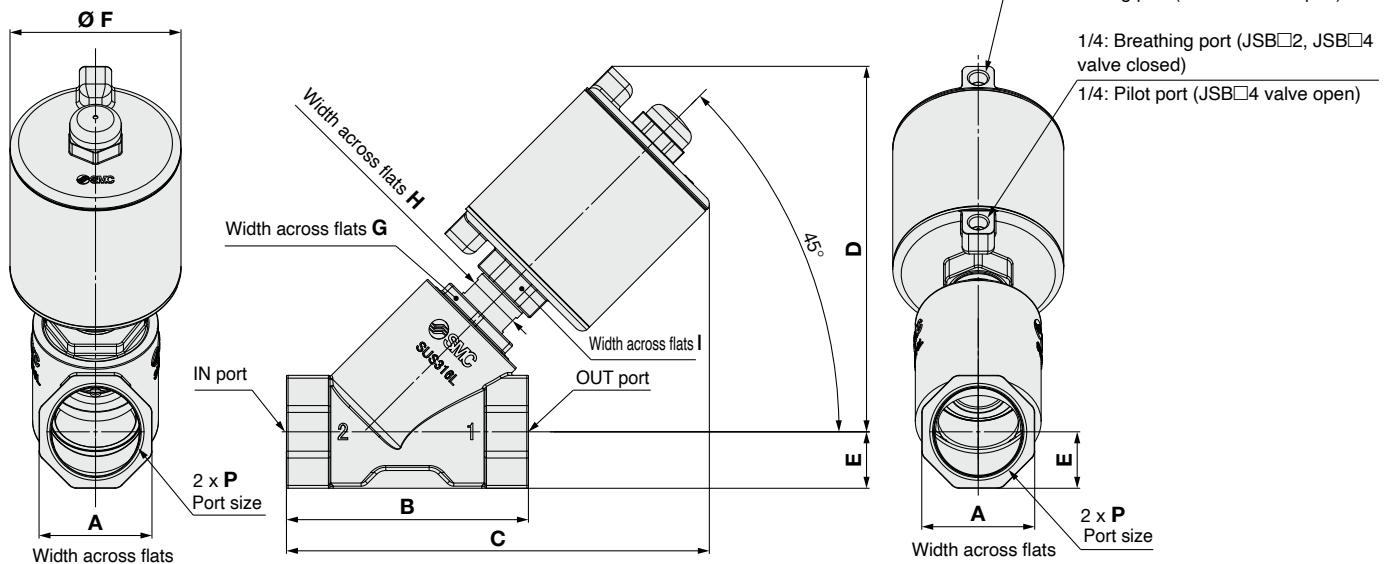
Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I
JSB32(4)	3/4	36	75	145.7	131.6	18	44	35	27	27
JSB42(4)	1	41	90	171.3	149.7	20.5	54.6	38	27	30
JSB52(4)	1 1/4	51	110	207.9	181.7	25.5	68	41	33	30

JSB Series

Dimensions

JSB62(4), JSB72(4)



Dimensions

Model	Port size P	A	B	C	D	E	F	G	H	I	[mm]
JSB62(4)	1 1/2	57	120	229	205.8	28.5	86	50	33	41	
JSB72(4)	2	70	150	262.2	226.5	35	106	55	33	41	

Angle Seat Valve / Air Operated Type **JSB Series**



RoHS



How to Order

Body option

JSB **4** **1** - **S****T** **25** **C** **1** - **4** **S****R**

1 2 3 4 5 6 7 8 9 10

1 Valve size

Symbol	Series
1	10
2	20
3	30
4	40
5	50
6	60
7	70

2 Valve type/Pressure type

Symbol	Valve type	Pressure type
1	N.C.	Standard pressure type
1L	N.C.	Low-pilot pressure type
1H	N.C.	High pressure type
2	N.O.	High pressure type
4	Double acting	High pressure type

3 Body material

Symbol	Material
S	Stainless steel

5 Port size (Nominal diameter)

Symbol	Nominal diameter	
	DIN	ASME
10	DN10	—
15	DN15	1/2"
20	DN20	3/4"
25	DN25	1"
32	DN32	—
40	DN40	1 1/2"
50	DN50	2"
65	—	2 1/2"

6 Connection type 7 Compliant standards

Symbol	Connection type	Symbol	Compliant standards
B	Butt weld	1	DIN EN ISO1127, ISO 4200, DIN 11866 B
		2	ASME BPE, DIN 11866 C
C	Clamp	1	DIN 32676-B
		2	ASME BPE

9 Head material

Symbol	Material
S	Stainless steel

10 Head port thread type

Symbol	Thread type
R	Rc
N	NPT
F	G

8 Head size

Symbol	Bore size	Symbol ② Valve type	Symbol ① Valve size						
			1	2	3	4	5	6	7
2	Ø 40	1, 1L	●	●	—	—	—	—	—
		1H	●	—	—	—	—	—	—
		2, 4	●	●	●	—	—	—	—
3	Ø 50	1, 1L	—	—	●	—	—	—	—
		1H	—	●	—	—	—	—	—
		2, 4	—	—	—	●	—	—	—
4	Ø 63	1, 1L	—	—	—	●	—	—	—
		1H	—	—	●	—	—	—	—
		2, 4	—	—	—	—	●	—	—
5	Ø 80	1, 1L	—	—	—	—	●	—	—
		1H	—	—	—	●	—	—	—
		2, 4	—	—	—	—	—	●	—
6	Ø 100	1, 1L	—	—	—	—	—	●	—
		1H	—	—	—	—	●	—	—
		2, 4	—	—	—	—	—	—	●
7	Ø 125	1, 1L	—	—	—	—	—	—	●
		1H	—	—	—	—	—	●	—
		2, 4	—	—	—	—	—	—	—

Port Size, Connection Type, and Compliant Standards Combination Table

Port size Symbol	Nominal diameter	Connection type ⑥/Compliant standards ⑦							Nominal diameter	Connection type ⑥/Compliant standards ⑦							
		B1, C1								B2							
		Valve size ①								Valve size ①							
5	DIN	1	2	3	4	5	6	7	ASME	1	2	3	4	5	6	7	
10	DN10	●	—	—	—	—	—	—	3/8"	—	—	—	—	—	—	—	
15	DN15	—	●	—	—	—	—	—	1/2"	●	—	—	—	●	—	—	
20	DN20	—	—	●	—	—	—	—	3/4"	—	●	—	—	—	●	—	
25	DN25	—	—	—	●	—	—	—	1"	—	—	●	—	—	●	—	
32	DN32	—	—	—	—	●	—	—	1 1/4"	—	—	—	—	—	—	—	
40	DN40	—	—	—	—	—	●	—	1 1/2"	—	—	●	—	—	●	—	
50	DN50	—	—	—	—	—	—	●	2"	—	—	●	—	—	●	—	
65	DN65	—	—	—	—	—	—	—	2 1/2"	—	—	—	●	—	—	—	

Flow Rate Characteristics (Body Option)

Connection type	Symbol	Compliant standards			
		Piping part		Clamp part	
Butt weld	B1	DIN EN ISO1127, ISO 4200, DIN 11866 B	—	—	—
Clamp	C1	DIN EN ISO1127, ISO 4200, DIN 11866 B	DIN 32676-B	—	—

Valve size	Nominal diameter	Flow rate characteristics ^{*1}		Valve type	Pressure type	Max. operating pressure [MPa]	Pilot pressure [MPa]	Model ^{*2}	Weight [g]	
		Kv	Cv						Butt weld	Clamp
1	10A	4.4	5.1	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB11-ST10◇1-2S□	740	770
				N.C.	High pressure	1.6	0.5 to 1.0	JSB11H-ST10◇1-2S□	760	790
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB11L-ST10◇1-2S□	740	770
				N.O.	High pressure	See page 6.		JSB12-ST10◇1-2S□	710	740
				Double acting	High pressure	See page 7.		JSB14-ST10◇1-2S□	690	720
2	15A	7.3	8.4	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB21-ST15◇1-2S□	790	940
				N.C.	High pressure	1.6	0.5 to 1.0	JSB21H-ST15◇1-3S□	1140	1290
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB21L-ST15◇1-2S□	790	940
				N.O.	High pressure	See page 6.		JSB22-ST15◇1-2S□	740	890
				Double acting	High pressure	See page 7.		JSB24-ST15◇1-2S□	720	870
3	20A	15.1	17.5	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB31-ST20◇1-3S□	1220	1360
				N.C.	High pressure	1.6	0.5 to 1.0	JSB31H-ST20◇1-4S□	1670	1810
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB31L-ST20◇1-3S□	1170	1310
				N.O.	High pressure	See page 6.		JSB32-ST20◇1-2S□	850	990
				Double acting	High pressure	See page 7.		JSB34-ST20◇1-2S□	830	970
4	25A	27.0	31.2	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB41-ST25◇1-4S□	1940	2050
				N.C.	High pressure	1.6	0.5 to 1.0	JSB41H-ST25◇1-5S□	2840	2950
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB41L-ST25◇1-4S□	1940	2050
				N.O.	High pressure	See page 6.		JSB42-ST25◇1-3S□	1340	1450
				Double acting	High pressure	See page 7.		JSB44-ST25◇1-3S□	1290	1400
5	32A	37.2	43.0	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB51-ST32◇1-5S□	3420	3610
				N.C.	High pressure	1.6	0.5 to 1.0	JSB51H-ST32◇1-6S□	4520	4710
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB51L-ST32◇1-5S□	3320	3510
				N.O.	High pressure	See page 6.		JSB52-ST32◇1-4S□	2270	2460
				Double acting	High pressure	See page 7.		JSB54-ST32◇1-4S□	2220	2410
6	40A	52.4	60.6	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB61-ST40◇1-6S□	5070	5250
				N.C.	High pressure	1.6	0.5 to 1.0	JSB61H-ST40◇1-7S□	6970	7150
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB61L-ST40◇1-6S□	4970	5150
				N.O.	High pressure	See page 6.		JSB62-ST40◇1-5S□	3470	3650
				Double acting	High pressure	See page 7.		JSB64-ST40◇1-5S□	3370	3550
7	50A	76.6	88.5	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB71-ST50◇1-7S□	8060	8340
				N.C.	High pressure	—	—	—	—	—
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB71L-ST50◇1-7S□	7460	7740
				N.O.	High pressure	See page 6.		JSB72-ST50◇1-6S□	5110	5390
				Double acting	High pressure	See page 7.		JSB74-ST50◇1-6S□	5010	5290

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

*2 ◇: Connection type symbol C or B, □: Pilot port thread type symbol R, N, or F

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Flow Rate Characteristics (Body Option)

Connection type	Symbol	Compliant standards			
		Piping part		Clamp part	
Butt weld	B2	ASME BPE, DIN 11866 C		—	
Clamp	C2	ASME BPE, DIN 11866 C		ASME BPE	

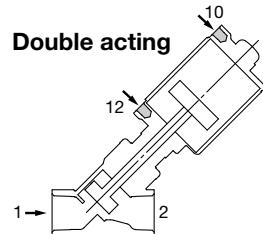
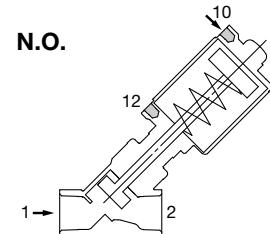
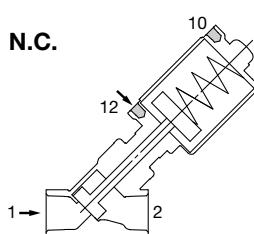
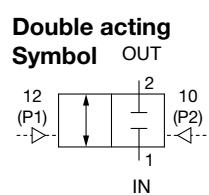
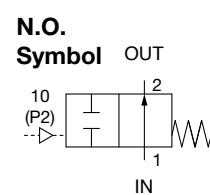
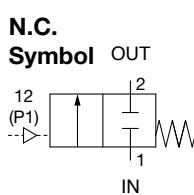
Valve size	Nominal diameter	Flow rate characteristics ^{*1}		Valve type	Pressure type	Max. operating pressure [MPa]	Pilot pressure [MPa]	Model ^{*2}	Weight [g]	
		Kv	Cv						Butt weld	Clamp
1	1/2"	2.4	2.8	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB11-ST15◇2-2S□	740	750
				N.C.	High pressure	1.6	0.5 to 1.0	JSB11H-ST15◇2-2S□	760	770
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB11L-ST15◇2-2S□	740	750
				N.O.	High pressure	See page 6.		JSB12-ST15◇2-2S□	710	720
				Double acting	High pressure	See page 7.		JSB14-ST15◇2-2S□	690	700
2	3/4"	6.0	7.0	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB21-ST20◇2-2S□	850	860
				N.C.	High pressure	1.6	0.5 to 1.0	JSB21H-ST20◇2-3S□	1200	1210
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB21L-ST20◇2-2S□	850	860
				N.O.	High pressure	See page 6.		JSB22-ST20◇2-2S□	800	810
				Double acting	High pressure	See page 7.		JSB24-ST20◇2-2S□	780	790
3	1"	14.0	16.2	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB31-ST25◇2-3S□	1290	1400
				N.C.	High pressure	1.6	0.5 to 1.0	JSB31H-ST25◇2-4S□	1740	1850
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB31L-ST25◇2-3S□	1240	1350
				N.O.	High pressure	See page 6.		JSB32-ST25◇2-2S□	920	1030
				Double acting	High pressure	See page 7.		JSB34-ST25◇2-2S□	900	1010
5	1 1/2"	35.6	41.2	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB51-ST32◇2-5S□	3450	3530
				N.C.	High pressure	1.6	0.5 to 1.0	JSB51H-ST32◇2-6S□	4550	4630
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB51L-ST32◇2-5S□	3350	3430
				N.O.	High pressure	See page 6.		JSB52-ST32◇2-4S□	2300	2380
				Double acting	High pressure	See page 7.		JSB54-ST32◇2-4S□	2250	2330
6	2"	52.6	60.8	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB61-ST40◇2-6S□	5180	5290
				N.C.	High pressure	1.6	0.5 to 1.0	JSB61H-ST40◇2-7S□	7080	7190
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB61L-ST40◇2-6S□	5080	5190
				N.O.	High pressure	See page 6.		JSB62-ST40◇2-5S□	3580	3690
				Double acting	High pressure	See page 7.		JSB64-ST40◇2-5S□	3480	3590
7	2 1/2"	76.6	88.5	N.C.	Standard pressure type	1.0	0.5 to 1.0	JSB71-ST50B2-7S□	8210	—
				N.C.	High pressure	—	—	—	—	—
				N.C.	Low-pilot pressure	0.5	0.3 to 0.5	JSB71L-ST50B2-7S□	7610	—
				N.O.	High pressure	See page 6.		JSB72-ST50B2-6S□	5260	—
				Double acting	High pressure	See page 7.		JSB74-ST50B2-6S□	5160	—

*1 The values are based on SMC's measurement conditions (JIS B 2005-1:2012).

*2 ◇: Connection type symbol C or B, □: Pilot port thread type symbol R, N, or F

* When using steam as fluid, see page 16 for selecting the pilot piping option.

Valve type	Pressurized port	
	Valve open	Valve closed
N.C.	12	—
N.O.	—	10
Double acting	12	10



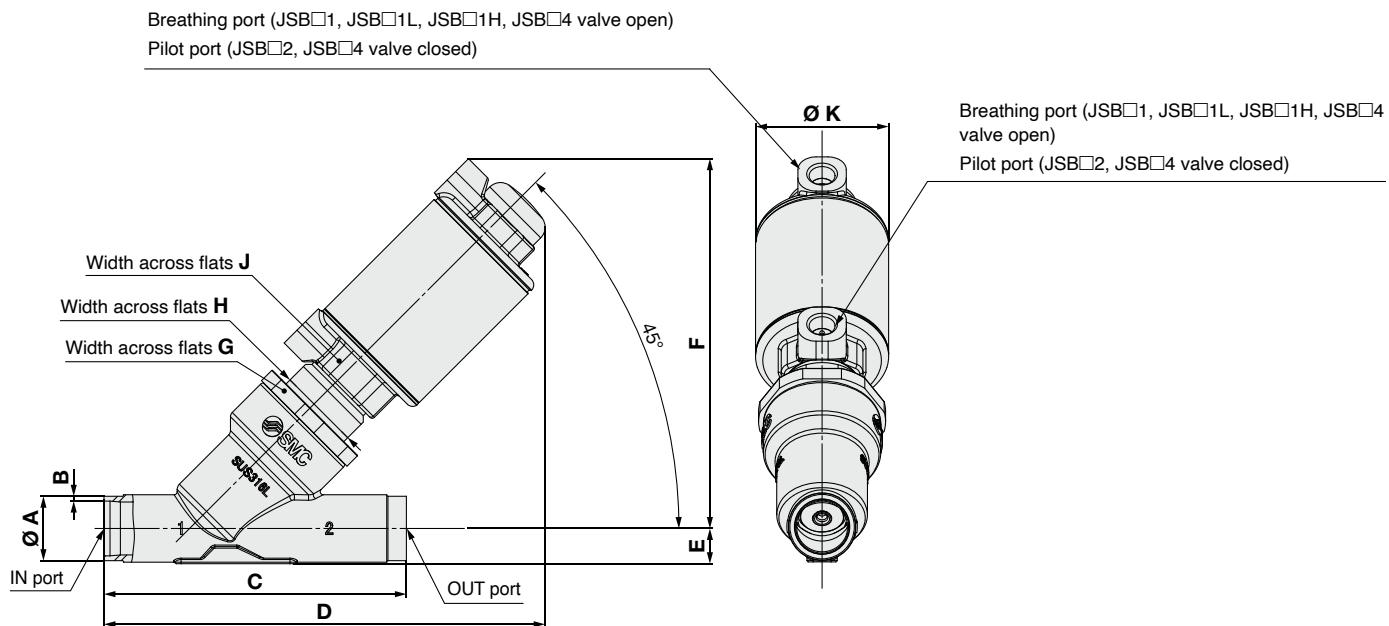
JSB Series

Dimensions

Connection type	Symbol	Compliant standards
Butt weld	B1	DIN EN ISO1127, ISO 4200, DIN 11866 B



JSB□-ST□□B1-□S□



Dimensions

Model	Nominal diameter DN	Ø A	B	C	D	E	F	G	H	J	Ø K	Breathing and Pilot port
JSB11(L)-ST10B1-2S□	10	Ø 17.2	1.6	100	145.4	9.65	121.3	40	27	27	Ø 44	1/8
JSB11H-ST10B1-2S□		Ø 17.2	1.6	100	145.4	9.65	121.3	40	27	27	Ø 44	
JSB1(2, 4)-ST10B1-2S□		Ø 17.2	1.6	100	145.1	9.65	120.9	40	27	27	Ø 44	
JSB21(L)-ST15B1-2S□	15	Ø 21.3	1.6	100	145.9	11.65	122.3	40	27	27	Ø 44	1/8
JSB21H-ST15B1-3S□		Ø 21.3	1.6	100	162.4	11.65	139.1	40	27	30	Ø 54.6	
JSB2(2, 4)-ST15B1-2S□		Ø 21.3	1.6	100	145.6	11.65	121.9	40	27	27	Ø 44	
JSB31(L)-ST20B1-3S□	20	Ø 26.9	1.6	115	170.7	14.4	141.9	35	27	30	Ø 54.6	1/4
JSB31H-ST20B1-4S□		Ø 26.9	1.6	115	185.2	14.4	156.4	35	27	30	Ø 68	
JSB3(2, 4)-ST20B1-2S□		Ø 26.9	1.6	115	160.7	14.4	131.6	35	27	27	Ø 44	
JSB41(L)-ST25B1-4S□	25	Ø 33.7	2	130	199.1	17.35	164.5	38	27	30	Ø 68	1/4
JSB41H-ST25B1-5S□		Ø 33.7	2	130	218.4	17.35	187.9	38	27	41	Ø 86	
JSB4(2, 4)-ST25B1-3S□		Ø 33.7	2	130	184.2	17.35	149.7	38	27	30	Ø 54.6	
JSB51(L)-ST32B1-5S□	32	Ø 42.4	2	145	235.9	21.7	200.8	41	33	41	Ø 86	1/8
JSB51H-ST32B1-6S□		Ø 42.4	2	145	250.7	21.7	215.6	41	33	41	Ø 106	
JSB5(2, 4)-ST32B1-4S□		Ø 42.4	2	145	220.9	21.7	181.7	41	33	30	Ø 68	
JSB61(L)-ST40B1-6S□	40	Ø 48.3	2	160	258.2	24.9	221	50	33	41	Ø 106	1/4
JSB61H-ST40B1-7S□		Ø 48.3	2	160	273.4	24.9	236.6	50	33	41	Ø 131	
JSB6(2, 4)-ST40B1-5S□		Ø 48.3	2	160	243	24.9	205.8	50	33	41	Ø 86	
JSB71(L)-ST50B1-7S□	50	Ø 60.3	2	175	286.7	30.9	242.4	55	33	41	Ø 131	1/4
JSB7(2, 4)-ST50B1-6S□		Ø 60.3	2	175	271.2	30.9	226.5	55	33	41	Ø 106	

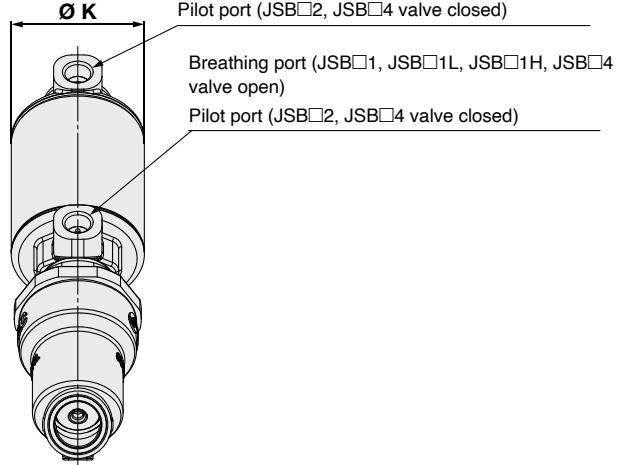
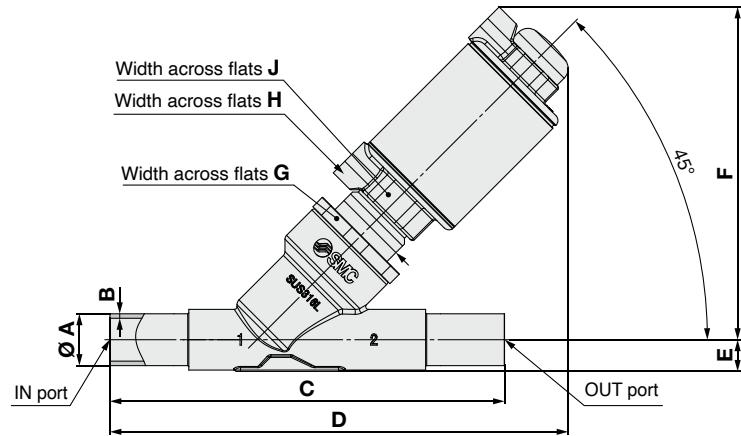
Dimensions

Connection type	Symbol	Compliant standards
Butt weld	B2	ASME BPE, DIN 11866 C

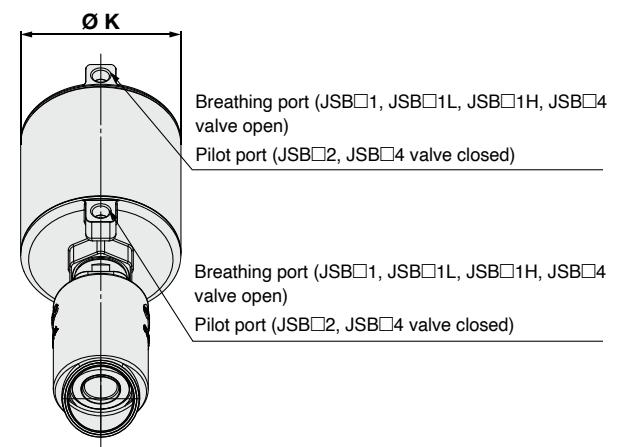
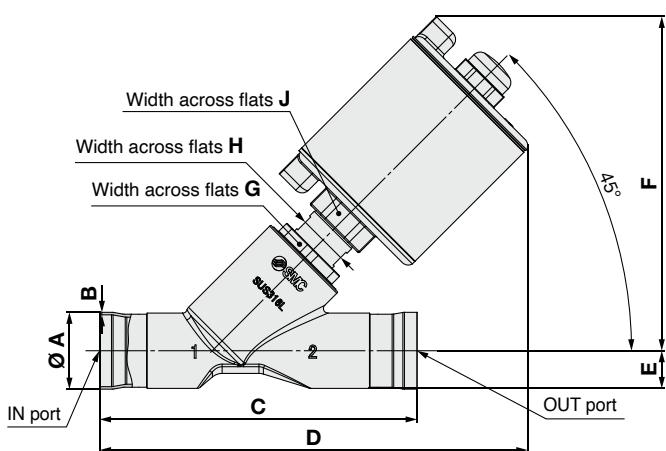


JSB□-ST□□B2-□S□

JSB (1 to 5)



JSB (6, 7)



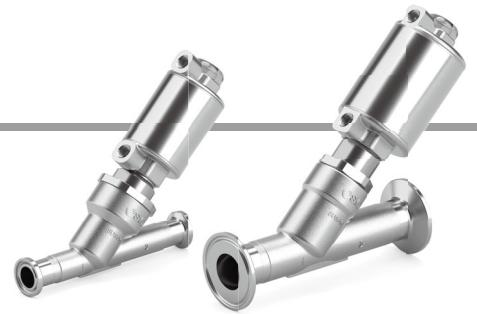
Dimensions

Model	Nominal diameter	Ø A	B	C	D	E	F	G	H	J	Ø K	Breathing and Pilot port
JSB11(L)-ST15B2-2S□	1/2	Ø 12.7	1.65	135	165.4	7.8	121.3	40	27	27	Ø 44	1/8
JSB11H-ST15B2-2S□		Ø 12.7	1.65	135	165.4	7.8	121.3	40	27	27	Ø 44	
JSB1(2, 4)-ST15B2-2S□		Ø 12.7	1.65	135	165.1	7.8	120.9	40	27	27	Ø 44	
JSB21(L)-ST20B2-2S□	3/4	Ø 19.05	1.65	145	168.4	11.65	122.3	40	27	27	Ø 44	1/8
JSB21H-ST20B2-3S□		Ø 19.05	1.65	145	184.9	11.65	139.1	40	27	30	Ø 54.6	
JSB2(2, 4)-ST20B2-2S□		Ø 19.05	1.65	145	168.1	11.65	121.9	40	27	27	Ø 44	
JSB31(L)-ST25B2-3S□	1	Ø 25.4	1.65	152	189	14.4	141.9	35	27	30	Ø 54.6	1/4
JSB31H-ST25B2-4S□		Ø 25.4	1.65	152	203.7	14.4	156.4	35	27	30	Ø 68	
JSB3(2, 4)-ST25B2-2S□		Ø 25.4	1.65	152	179.2	14.4	131.6	35	27	27	Ø 44	
JSB51(L)-ST40B2-5S□	1 1/2	Ø 38.1	1.65	182	254.3	19.9	200.8	41	33	41	Ø 86	1/4
JSB51H-ST40B2-6S□		Ø 38.1	1.65	182	269.3	19.9	215.6	41	33	41	Ø 106	
JSB5(2, 4)-ST40B2-4S□		Ø 38.1	1.65	182	239.4	19.9	181.7	41	33	30	Ø 68	
JSB61(L)-ST50B2-6S□	2	Ø 50.8	1.65	210	283.1	25.4	221	50	33	41	Ø 106	1/8
JSB61H-ST50B2-7S□		Ø 50.8	1.65	210	298.3	25.4	236.6	50	33	41	Ø 131	
JSB6(2, 4)-ST50B2-5S□		Ø 50.8	1.65	210	268	25.4	205.8	50	33	41	Ø 86	
JSB71(L)-ST65B2-7S□	2 1/2	Ø 63.5	1.65	230	314.2	31.75	242.4	55	33	41	Ø 131	1/4
JSB7(2, 4)-ST65B2-6S□		Ø 63.5	1.65	230	298.7	31.75	226.5	55	33	41	Ø 106	

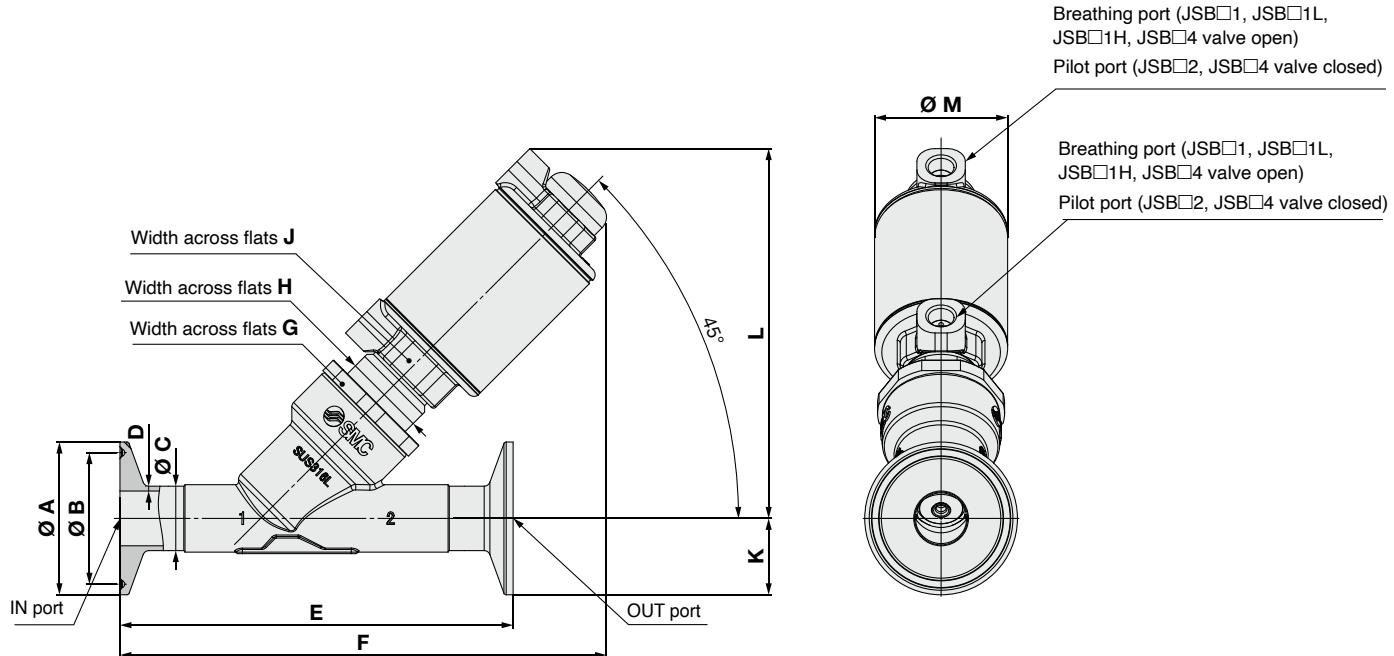
JSB Series

Dimensions

Connection type	Symbol	Compliant standards	
		Piping part	Clamp part
Clamp	C1	DIN EN ISO1127, ISO 4200, DIN 11866 B	DIN 32676-B



JSB□-ST□□C1-□S□



Dimensions

Model	Nominal diameter DN	Ø A	Ø B	Ø C	D	E	F	G	H	J	K	L	Ø M	Breathing and Pilot port	[mm]
JSB11(L)-ST10C1-2S□	10	Ø 25	Ø 20.2	Ø 17.2	1.6	130	160.4	40	27	27	12.5	121.3	Ø 44	1/8	1/8
JSB11H-ST10C1-2S□		Ø 25	Ø 20.2	Ø 17.2	1.6	130	160.4	40	27	27	12.5	121.3	Ø 44		
JSB1(2, 4)-ST10C1-2S□		Ø 25	Ø 20.2	Ø 17.2	1.6	130	160.1	40	27	27	12.5	120.9	Ø 44		
JSB21(L)-ST15C1-2S□	15	Ø 50.5	Ø 43.5	Ø 21.3	1.6	130	160.9	40	27	27	25.25	122.3	Ø 44	1/8	1/8
JSB21H-ST15C1-3S□		Ø 50.5	Ø 43.5	Ø 21.3	1.6	130	177.4	40	27	30	25.25	139.1	Ø 54.6		
JSB2(2, 4)-ST15C1-2S□		Ø 50.5	Ø 43.5	Ø 21.3	1.6	130	160.6	40	27	27	25.25	121.9	Ø 44		
JSB31(L)-ST20C1-3S□	20	Ø 50.5	Ø 43.5	Ø 26.9	1.6	150	188.2	35	27	30	25.25	141.9	Ø 54.6	1/8	1/8
JSB31H-ST20C1-4S□		Ø 50.5	Ø 43.5	Ø 26.9	1.6	150	202.7	35	27	30	25.25	156.4	Ø 68		
JSB3(2, 4)-ST20C1-2S□		Ø 50.5	Ø 43.5	Ø 26.9	1.6	150	178.2	35	27	27	25.25	131.6	Ø 44		
JSB41(L)-ST25C1-4S□	25	Ø 50.5	Ø 43.5	Ø 33.7	2	160	214.1	38	27	30	25.25	164.5	Ø 68	1/4	1/4
JSB41H-ST25C1-5S□		Ø 50.5	Ø 43.5	Ø 33.7	2	160	233.4	38	27	41	25.25	187.9	Ø 86		
JSB4(2, 4)-ST25C1-3S□		Ø 50.5	Ø 43.5	Ø 33.7	2	160	199.3	38	27	30	25.25	149.7	Ø 54.6		
JSB51(L)-ST32C1-5S□	32	Ø 64	Ø 56.5	Ø 42.4	2	180	253.4	41	33	41	32	200.8	Ø 86	1/4	1/4
JSB51H-ST32C1-6S□		Ø 64	Ø 56.5	Ø 42.4	2	180	268.3	41	33	41	32	215.6	Ø 106		
JSB5(2, 4)-ST32C1-4S□		Ø 64	Ø 56.5	Ø 42.4	2	180	238.4	41	33	30	32	181.7	Ø 68		
JSB61(L)-ST40C1-6S□	40	Ø 64	Ø 56.5	Ø 48.3	2	200	278.2	50	33	41	32	221	Ø 106	1/4	1/4
JSB61H-ST40C1-7S□		Ø 64	Ø 56.5	Ø 48.3	2	200	293.4	50	33	41	32	236.6	Ø 131		
JSB6(2, 4)-ST40C1-5S□		Ø 64	Ø 56.5	Ø 48.3	2	200	263	50	33	41	32	205.8	Ø 86		
JSB71(L)-ST50C1-7S□	50	Ø 77.5	Ø 70.5	Ø 60.3	2	230	314.2	55	33	41	38.75	242.4	Ø 131	1/4	1/4
JSB7(2, 4)-ST50C1-6S□		Ø 77.5	Ø 70.5	Ø 60.3	2	230	298.7	55	33	41	38.75	226.5	Ø 106		

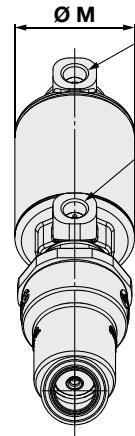
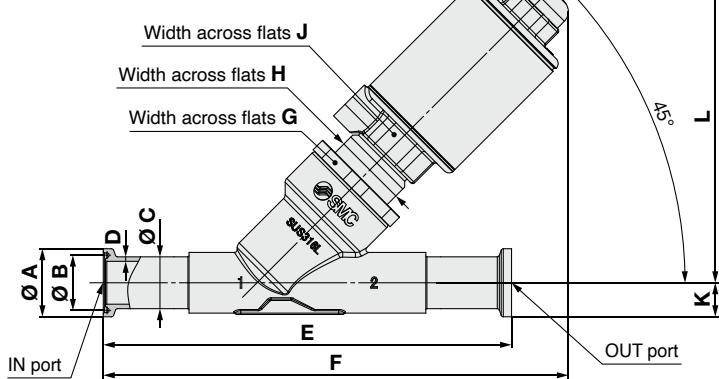
Dimensions

Connection type	Symbol	Compliant standards	
		Piping part	Clamp part
Clamp	C2	ASME BPE, DIN 11866 C	ASME BPE



JSB□-ST□□C2-□S□

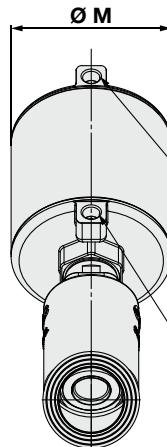
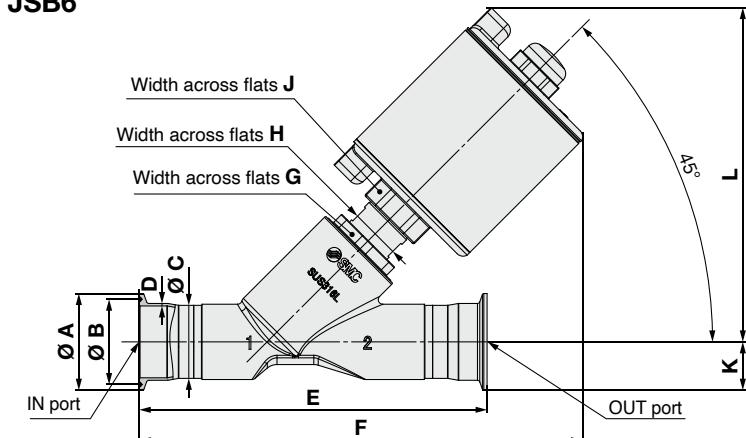
JSB (1 to 5)



Breathing port (JSB□1, JSB□1L, JSB□1H, JSB□4 valve open)
Pilot port (JSB□2, JSB□4 valve closed)

Breathing port (JSB□1, JSB□1L, JSB□1H, JSB□4 valve open)
Pilot port (JSB□2, JSB□4 valve closed)

JSB6



Breathing port (JSB□1, JSB□1L, JSB□1H, JSB□4 valve open)
Pilot port (JSB□2, JSB□4 valve closed)

Breathing port (JSB□1, JSB□1L, JSB□1H, JSB□4 valve open)
Pilot port (JSB□2, JSB□4 valve closed)

Dimensions

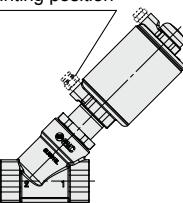
[mm]

Model	Nominal diameter	Ø A	Ø B	Ø C	D	E	F	G	H	J	K	L	Ø M	Breathing and Pilot port
JSB11(L)-ST15C2-2S□	1/2	Ø 25	Ø 20.3	Ø 12.7	1.65	130	162.9	40	27	27	12.5	121.3	Ø 44	1/8
JSB11H-ST15C2-2S□		Ø 25	Ø 20.3	Ø 12.7	1.65	130	162.9	40	27	27	12.5	121.3	Ø 44	
JSB1(2, 4)-ST15C2-2S□		Ø 25	Ø 20.3	Ø 12.7	1.65	130	162.6	40	27	27	12.5	120.9	Ø 44	
JSB21(L)-ST20C2-2S□	3/4	Ø 25	Ø 20.3	Ø 19.05	1.65	150	170.9	40	27	27	12.5	122.3	Ø 44	1/8
JSB21H-ST20C2-3S□		Ø 25	Ø 20.3	Ø 19.05	1.65	150	187.4	40	27	30	12.5	139.1	Ø 54.6	
JSB2(2, 4)-ST20C2-2S□		Ø 25	Ø 20.3	Ø 19.05	1.65	150	170.6	40	27	27	12.5	121.9	Ø 44	
JSB31(L)-ST25C2-3S□	1	Ø 50.4	Ø 43.65	Ø 25.4	1.65	160	193.2	35	27	30	25.2	141.9	Ø 54.6	1/4
JSB31H-ST25C2-4S□		Ø 50.4	Ø 43.65	Ø 25.4	1.65	160	207.7	35	27	30	25.2	156.4	Ø 68	
JSB3(2, 4)-ST25C2-2S□		Ø 50.4	Ø 43.65	Ø 25.4	1.65	160	183.2	35	27	27	25.2	131.6	Ø 44	
JSB51(L)-ST40C2-5S□	1 1/2	Ø 50.4	Ø 43.65	Ø 38.1	1.65	200	263.4	41	33	41	25.2	200.8	Ø 86	1/4
JSB51H-ST40C2-6S□		Ø 50.4	Ø 43.65	Ø 38.1	1.65	200	278.3	41	33	41	25.2	215.6	Ø 106	
JSB5(2, 4)-ST40C2-4S□		Ø 50.4	Ø 43.65	Ø 38.1	1.65	200	248.4	41	33	30	25.2	181.7	Ø 68	
JSB61(L)-ST50C2-6S□	2	Ø 63.9	Ø 56.35	Ø 48.3	1.65	230	293.2	50	33	41	31.95	221	Ø 106	1/4
JSB61H-ST50C2-7S□		Ø 63.9	Ø 56.35	Ø 48.3	1.65	230	308.4	50	33	41	31.95	236.6	Ø 131	
JSB6(2, 4)-ST50C2-5S□		Ø 63.9	Ø 56.35	Ø 48.3	1.65	230	278	50	33	41	31.95	205.8	Ø 86	

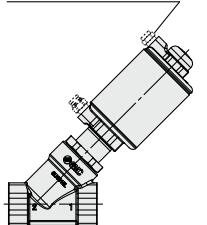
JSB Series Options

Caution Recommended tube fittings when using steam as fluid

For Pilot Port

Mounting position	Description	Applicable tubing O.D.	Head size: 1 to 4 (1/8 thread)			Head size: 5 to 7 (1/4 thread)		
			Rc	NPT	G	Rc	NPT	G
 * Mounted by the customer	Metal One-touch fittings KQB2 series (Brass, Electroless nickel plating)	Ø 6 (Millimetre size)	KQB2H06-01S	—	KQB2H06-G01	KQB2H06-02S	—	KQB2H06-G02
		1/4" (Inch size)	—	KQB2H07-N01S	—	—	KQB2H07-N02S	—
	Stainless steel 316 One-touch fittings KQG2 series	Ø 6 (Millimetre size)	KQG2H06-01S	—	KQG2H06-G01-F	KQG2H06-02S	—	KQG2H06-G02-F
		1/4" (Inch size)	—	KQG2H07-N01S	—	—	KQG2H07-N02S	—

For Breathing Port

Mounting position	Description	Applicable tubing O.D.	Head size: 1 to 4 (1/8 thread)			Head size: 5 to 7 (1/4 thread)		
			Rc	NPT	G	Rc	NPT	G
 * Mounted by the customer	Sintered metal element (Stainless steel)	—	ESKA-Z2811-120	ESKA-Z2811N-120	ESKA-Z2811F-120	ESKA-Z2812-120	ESKA-Z2812N-120	ESKA-Z2812F-120
		Ø 6 (Millimetre size)	KQB2H06-01S	—	KQB2H06-G01	KQB2H06-02S	—	KQB2H06-G02
	Metal One-touch fittings KQB2 series (Brass, Electroless nickel plating)	1/4" (Inch size)	—	KQB2H07-N01S	—	—	KQB2H07-N02S	—
		Ø 6 (Millimetre size)	KQG2H06-01S	—	KQG2H06-G01-F	KQG2H06-02S	—	KQG2H06-G02-F
		1/4" (Inch size)	—	KQG2H07-N01S	—	—	KQG2H07-N02S	—

Tightening Torque

Thread size	Thread type	Tightening torque [N·m]	Option part no.
1/8 thread	Rc NPT	3 to 5	KQ(B, G)2H06-01S
			KQ(B, G)2H07-N01S
			ESKA-Z2811(N)-120
	G	2.9 to 3.2	KQB2H06-G01
			KQG2H06-G01-F
			ESKA-Z2811F-120
1/4 thread	Rc NPT	8 to 12	KQ(B, G)2H06-02S
			KQ(B, G)2H07-N02S
			ESKA-Z2812(N)-120
	G	5.7 to 6.3	KQB2H06-G02
			KQG2H06-G02-F
			ESKA-Z2812F-120

* When using fluids other than steam, select the fitting and tubing according to the operating environment.

* When using steam as fluid, use of a nylon tube T0604 (millimetre size: Rc, G) or TIA07 (inch size: NPT) is recommended for pilot piping.

Flow Rate Characteristics

(How to indicate flow rate characteristics)

1. Indication of flow rate characteristics

The flow rate characteristics of equipment, such as a solenoid valve, etc., are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow Rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Compliant standards
Pneumatic equipment	<i>C, b</i>	—	ISO 6358:1989 JIS B 8390:2000
	—	<i>S</i>	JIS B 8390:2000 Equipment: JIS B 8379, 8381-1, 8381-2
	—	<i>Cv</i>	ANSI/(NFPA)T3.21.3 R1-2008
Process fluid control equipment	<i>Kv</i>	—	IEC 60534-1:2005 IEC 60534-2-3:1997 JIS B 2005-1:2012
	—	<i>Cv</i>	JIS B 2005-2-3:2004 Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

2.1 Indication according to the international standards

(1) Compliant standards

ISO 6358:1989 : Pneumatic fluid power—Components using compressible fluids—Determination of flow rate characteristics

JIS B 8390:2000 : Pneumatic fluid power—Components using compressible fluids—How to test flow rate characteristics

(2) Definition of flow rate characteristics

The flow rate characteristics are indicated as a result of a comparison between the sonic conductance **C** and the critical pressure ratio **b**.

Sonic conductance **C** : Value which divides the passing mass flow rate of a piece of equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a standard condition.

Critical pressure ratio b : Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.

Choked flow : Flow in which the upstream pressure is higher than the downstream pressure and where sonic speed in a certain part of a piece of equipment is reached. Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio.

Standard condition : Air in a temperature state of 20 °C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity 65 %.

It is stipulated by adding the “(ANR)” after the unit depicting air volume. (Standard reference atmosphere)

Compliant standards: ISO 8778:1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393:2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

It is described by the practical units as following.

When

$$\frac{P_2 + 0.1}{P_1 + 0.1} \leq b, \text{ choked flow}$$

When

$$\frac{P_2 + 0.1}{P_1 + 0.1} > b, \text{ subsonic flow}$$

$$Q = 600 \times C(P_1 + 0.1) \sqrt{1 - \left[\frac{\frac{P_2 + 0.1}{P_1 + 0.1} - b}{1 - b} \right]^2} \sqrt{\frac{293}{273 + T}} \quad \dots \dots \dots \quad (2)$$

Q : Air flow rate [l/min (ANR)]

C : Sonic conductance [$\text{dm}^3/(\text{s}\cdot\text{bar})$], dm^3 (Cubic decimeter) of SI units = L (litre)

b : Critical pressure ratio [—]

P₁ : Upstream pressure [MPa]

P₂ : Downstream pressure [MPa]

T : Temperature [°C]

* Formula of subsonic flow is the elliptic analogous curve.

Flow rate characteristics are shown in Graph (1). For details, please use the calculation software available from the SMC website.

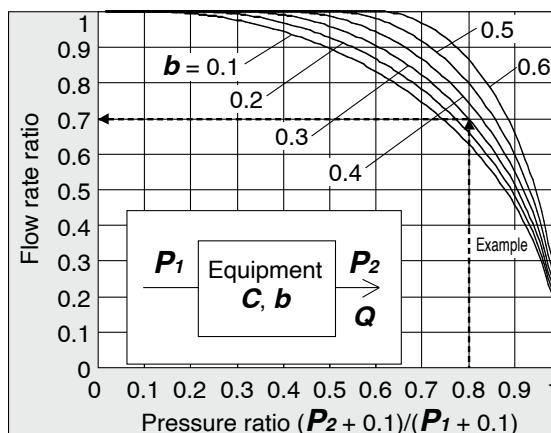
Example)

Obtain the air flow rate for **P₁** = 0.4 [MPa], **P₂** = 0.3 [MPa], **T** = 20 [°C] when a solenoid valve is performed in **C** = 2 [$\text{dm}^3/(\text{s}\cdot\text{bar})$] and **b** = 0.3.

According to formula 1, the max. flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600$ [l/min (ANR)]

$$\text{Pressure ratio} = \frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), it will be 0.7 if the pressure ratio is 0.8 and the flow rate ratio is **b** = 0.3.
Hence, the flow rate = Max. flow x flow ratio = $600 \times 0.7 = 420$ [l/min (ANR)]



Graph (1) Flow rate characteristics

(4) Test method

Connect the piece of test equipment to the test circuit as shown in Fig. (1). While maintaining the upstream pressure at a fixed value above 0.3 MPa, measure the max. flow to be saturated initially. Next, measure this flow rate at 80 %, 60 %, 40 %, and 20 %, as well as the upstream and downstream pressure. The sonic conductance **C** can be calculated based on this max. flow rate. Use the data of the others and the subsonic flow formula to find **b**, and calculate the critical pressure ratio **b** from that average.

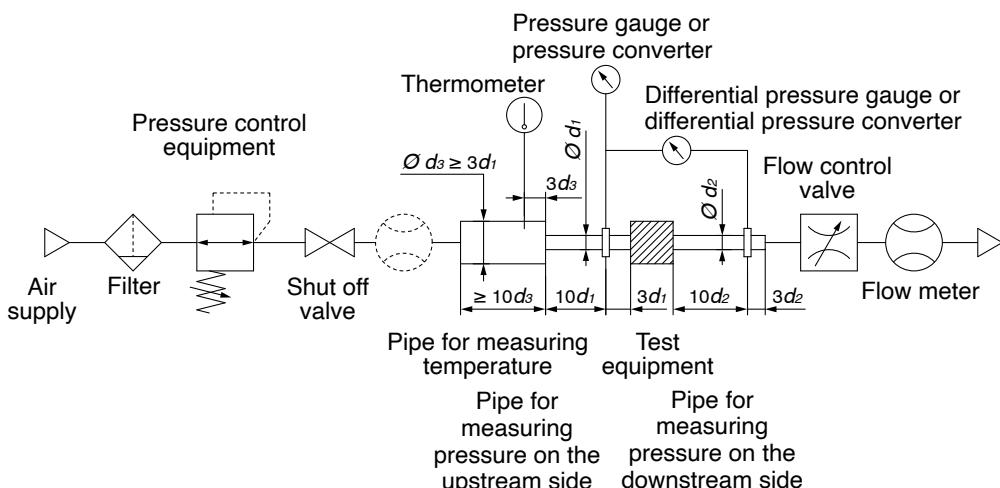


Fig. (1) Test circuit based on ISO 6358:1989, JIS B 8390:2000

Conversion of flow coefficient:

Here,

Cv factor: Value of the clean water flow rate (represented by US gal/min) which runs through a valve at 40 to 100°F when the pressure difference is 1 lbf/in² (psi)

The values of **K_v** and **C_v** factors for pneumatic purposes are different due to different test methods.

(4) Test method

Connect the piece of test equipment to the test circuit as shown in Fig. (3), and run water at 5 to 40 °C. Then, measure the flow rate with a pressure difference where vaporization does not occur in a turbulent flow (pressure difference of 0.035 MPa to 0.075 MPa when the inlet pressure is within 0.15 MPa to 0.6 MPa). However, as the turbulent flow is definitely caused, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not fall below 1×10^5 , and the inlet pressure needs to be set slightly higher to prevent vaporization of the liquid. Substitute the measurement results in formula (8) to calculate K_v .

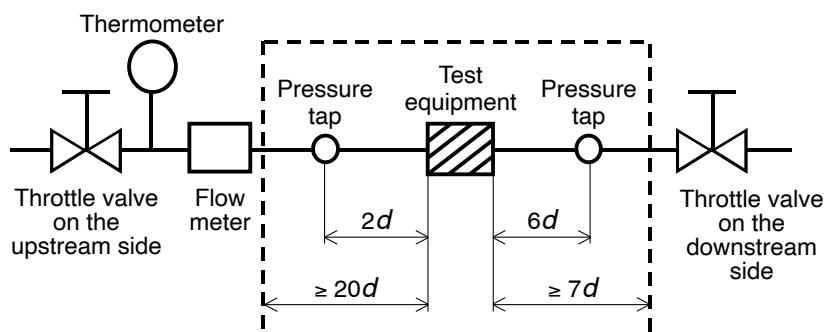
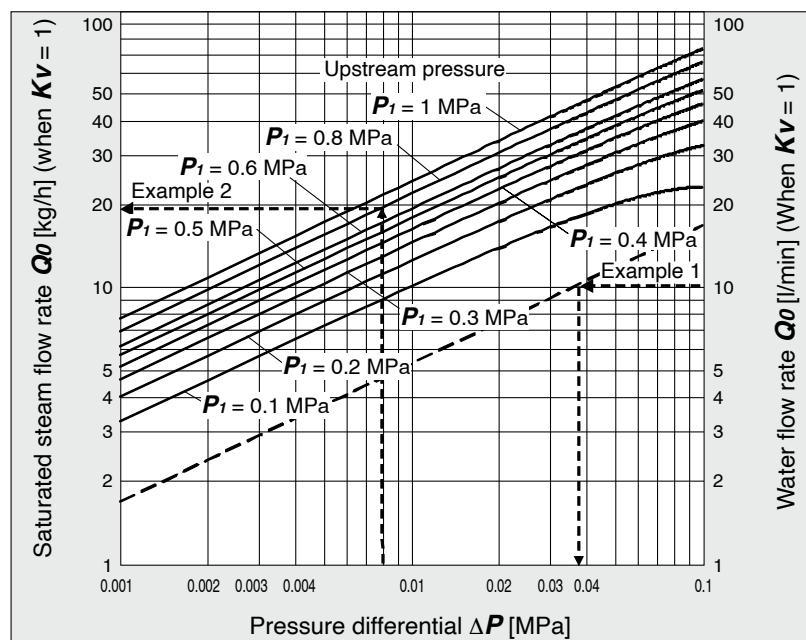


Fig. (3) Test circuit based on IEC 60534-2-3, JIS B 2005-2-3



Graph (2) Flow rate characteristics

Example 1)

Obtain the pressure difference when 15 [l/min] of water runs through a solenoid valve with a $Kv = 1.5$ [m^3/h]. As the flow rate when $Kv = 1$ is calculated as the formula: $Q_0 = 15 \times 1/1.5 = 10$ [l/min], read off ΔP when Q_0 is 10 [l/min] in Graph (2). The reading is 0.036 [MPa].

Example 2)

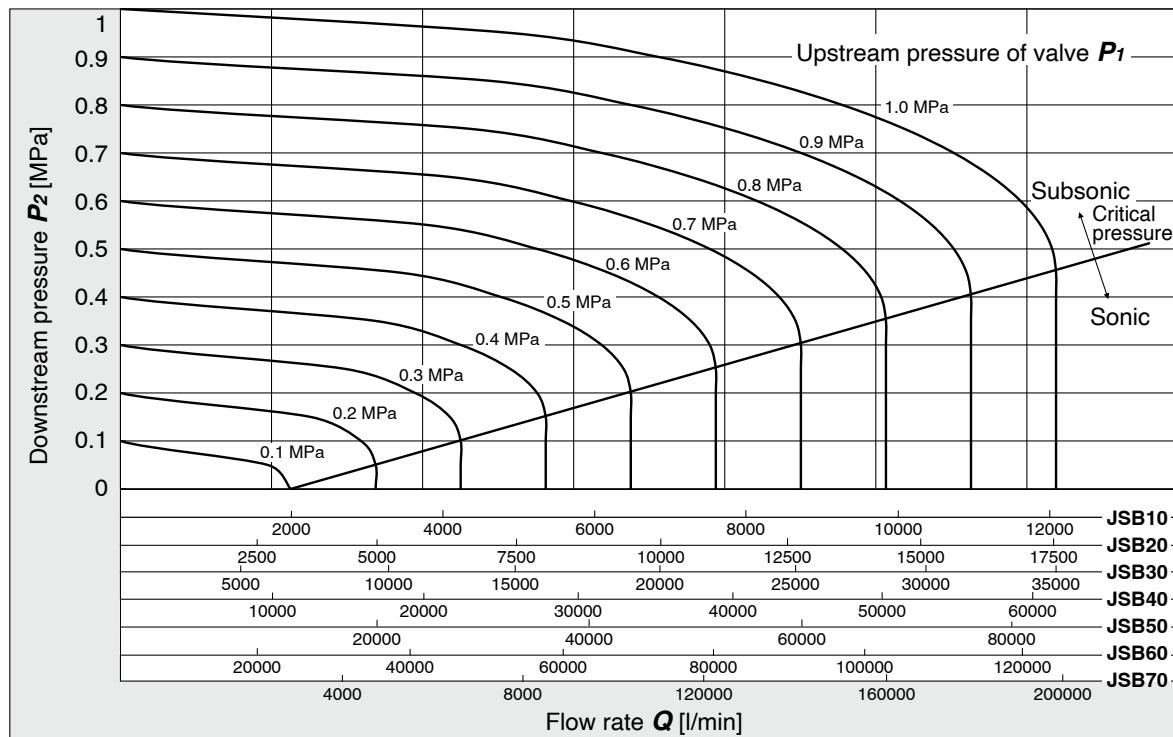
Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa] and $\Delta P = 0.008$ [MPa] with a solenoid valve with a $K_v = 0.05$ [m^3/h]. Read off Q_0 when P_1 is 0.8 and ΔP is 0.008 in Graph (2), the reading is 20 [kg/h]. Therefore, the flow rate is calculated as the formula: $Q = 0.05/1 \times 20 = 1$ [kg/h].

JSB Series

Flow Rate Characteristics (Graph)

* Use this graph as a guide. If an accurate flow rate is required, refer to pages 17 to 21.

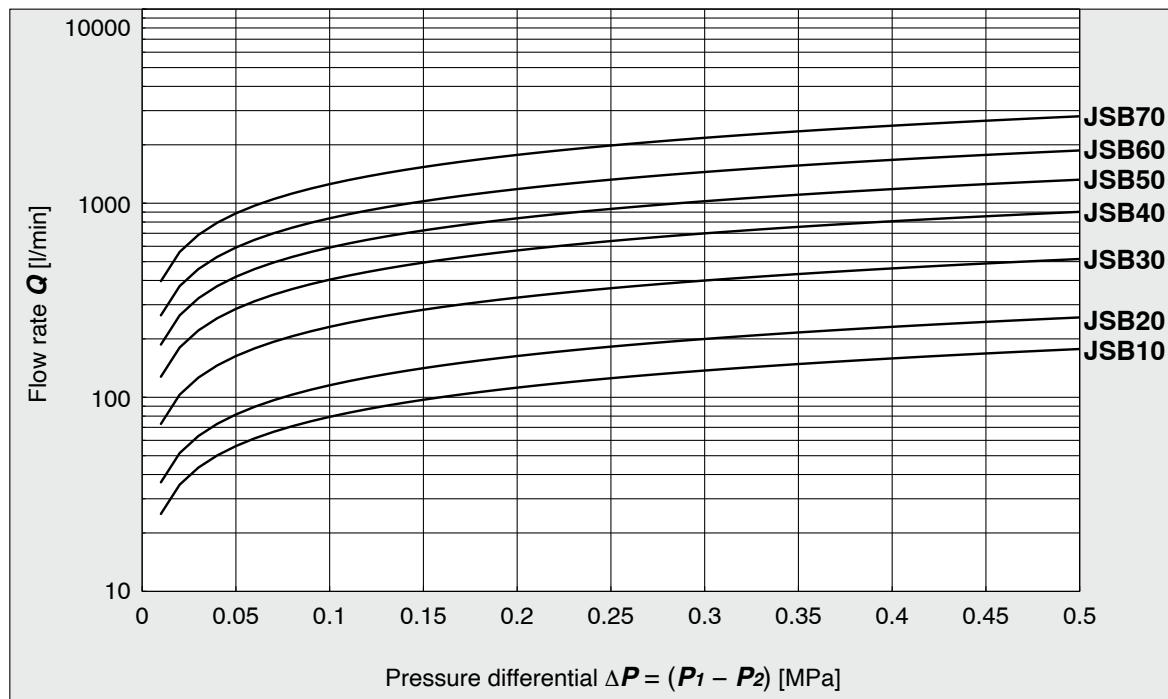
For Air



How to read the graph

The sonic range pressure to generate a flow rate of 6000 l/min (ANR) is $P_1 \approx 0.3$ MPa for the JSB20.

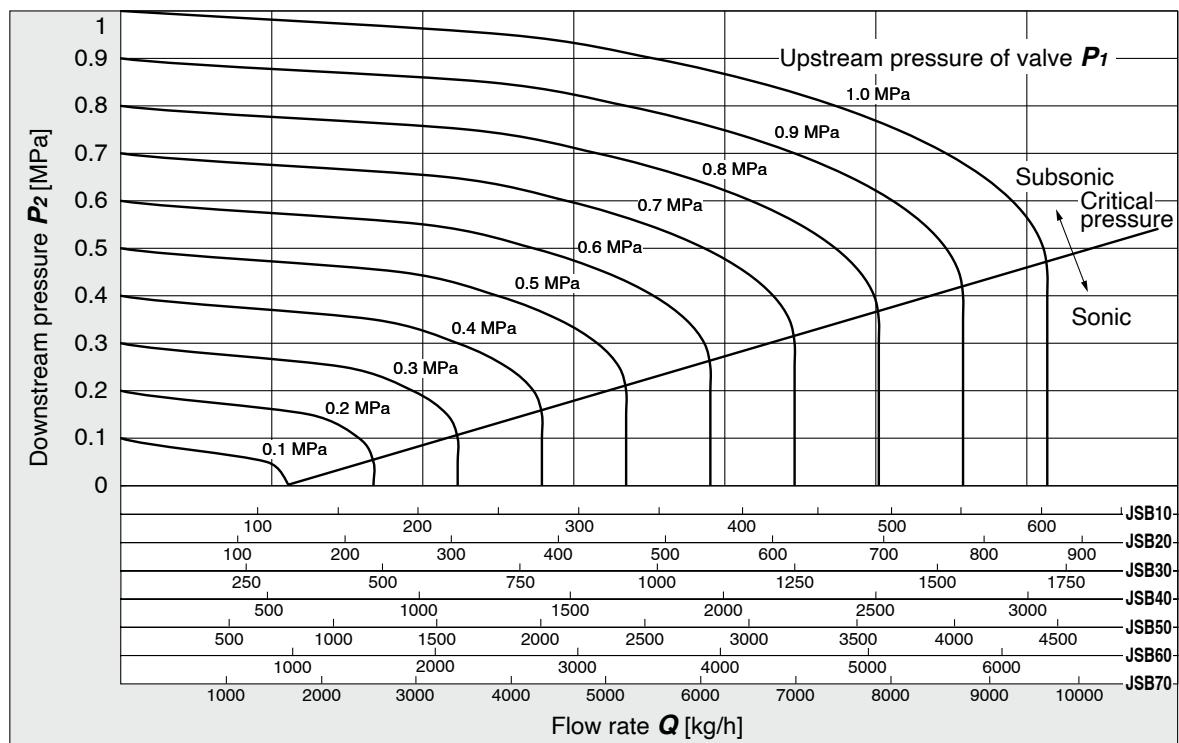
For Water



How to read the graph

When a water flow of 500 l/min is generated, $\Delta P \approx 0.15$ MPa for the JSB40.

For Saturated Steam



How to read the graph

The sonic range pressure to generate a flow rate of 300 kg/h is $P_1 \approx 0.3$ MPa for the JSB20.



JSB Series

Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For 2-port solenoid valve for fluid control precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <https://www.smc.eu>

Design

⚠ Warning

1. For usage of reverse pressure, please contact SMC.
2. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

3. Closed liquid circuit

In a closed circuit, when liquid is static, pressure could rise due to changes in temperature. This pressure rise could cause malfunction and damage to components such as valves. To prevent this, install a relief valve in the system.

4. Pressure holding

It cannot be used for an application such as holding the pressure inside of a pressure vessel because air leakage is entailed in a valve.

5. When an impact, such as steam hammer, etc., caused by rapid pressure fluctuation is applied, the valve may be damaged. Please use with caution.

Selection

⚠ Warning

<Air>

- Use clean air.

Do not use compressed air which contains chemicals, synthetic oils that contain organic solvents, salts, corrosive gases, etc., as these can cause damage or malfunction.

- Install an air filter.

Install air filters close to the valves on the upstream side. A filtration size of 5 µm or less should be selected.

- Install an aftercooler, air dryer, etc.

Compressed air that contains excessive drainage may cause the malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler, air dryer, etc.

- If excessive carbon powder is generated, eliminate it by installing mist separators on the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to the Catalogue on www.smc.eu for further details on compressed air quality.

Selection

⚠ Warning

1. Fluid

Corrosive gases cannot be used since cracks caused by stress corrosion or other incidents may result.

2. Air quality

<Steam, Water>

The use of a fluid that contains foreign matter can cause problems, such as malfunction and seal failure, by promoting the wear of the valve seat and seal. Install a suitable filter (strainer) immediately upstream from the valve. As per standard, the mesh count for the strainer should be 100 mesh. However, the size and shape of the foreign matter that occur depends on the operating environment. Check the fluid status and choose an appropriate mesh count.

The supply water to a boiler includes materials that create a hard sediment or sludge, such as calcium and magnesium.

Sediment and sludge from steam can cause the valve to not operate properly. Install a water softening device which removes these materials. Do not use operation steam which contains chemicals, synthetic oils that contain organic solvents, salts, corrosive gases, etc., as these can cause damage or deterioration.

The seal material (special FKM) used for wetted parts of the product can withstand steam in standard conditions. However, the resistance of the sealing material can deteriorate depending on the types of additives such as boiler compounds and water conditioners within the boiler steam. Please only utilise the product after determining the sealing material resistance within the actual usage conditions.

3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

4. Low-temperature operation

- 1) The valve can be used in an ambient temperature of 0 °C. However, take measures to prevent the freezing or solidification of impurities, etc.
- 2) When using valves for water applications in cold climates, take appropriate countermeasures to prevent the water from freezing in the tubing after cutting the water supply from the pump, by draining the water, etc. The installation of a dryer and heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.



JSB Series

Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For 2-port solenoid valve for fluid control precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smc.eu>

Mounting

⚠ Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the operating section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

3. Mount a valve with its operating section upward, not downward.

If the operating section is installed downward, foreign matter in the fluid may stick to the seal, causing a malfunction.

4. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

5. Painting and coating

Warnings or specifications printed or labelled on the product should not be erased, removed, or covered up.

Piping

⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.

3. Always tighten threads with the proper tightening torque.

Refer to the tightening torque in the table below for connecting steel piping. Insufficient tightening torque will lead to fluid leakage. For mounting the fittings, refer to the specified torque.

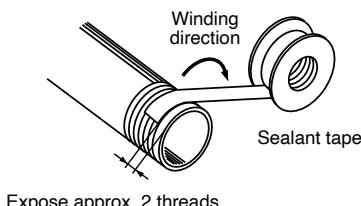
Tightening Torque for Piping

Connection thread	Proper tightening torque [N·m]
Rc3/8	22 to 24
Rc1/2	28 to 30
Rc3/4	36 to 38
Rc1	40 to 42
Rc1 1/4	48 to 50
Rc1 1/2	48 to 50
Rc2	48 to 50

4. When connecting piping to a product, avoid mistakes regarding the connecting direction of the product.

5. Winding of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve. Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



Piping

⚠ Caution

6. If an excessive amount of thread sealant, such as sealant tape or liquid thread sealant, is used during piping, it will get inside the product and lead to a malfunction.

7. Steam generated in a boiler contains a large amount of drainage. Be sure to operate it with a drain trap installed.

8. Arrange piping so that condensate will not accumulate in the valve.

Install the piping to the valve higher than the peripheral piping. Be sure to avoid installing the piping to the valve at the lowest part of the piping layout. If condensate accumulates in the valve or peripheral piping, the steam entering the piping will cause steam hammer. This will lead to the destruction and malfunction of the valve and piping. If steam hammer causes problems, install bypass piping to thoroughly discharge condensate from the piping. Apply steam to the device afterward to start operation.

9. For the convenience of maintenance and repair, install a bypass circuit and use a union for piping.

10. To control the fluid in the tank, connect the piping slightly higher than the bottom of the tank.

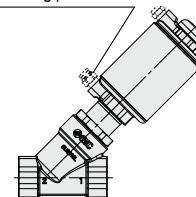
11. Pilot piping

When using steam as fluid, use the following fittings and tubing:

- Metal One-touch fittings
KQB2 series, KQG2 series
- Insert fittings
KF series (Brass sleeve)
- Nylon tubing
T0604 (Ø 6), TIA07 (1/4")

* Pilot port option

Breathing port option
mounting position



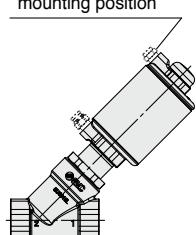
* Mounted by the customer

12. Breathing port

The breathing port has a small orifice hole.

When there is a risk of dust and foreign matter entering inside the pilot head, consider mounting a sintered metal element or provide tube piping (up to a clean location) to prevent intrusion of foreign matter.

* Breathing port option
Breathing port option
mounting position



* Mounted by the customer

13. Optional body piping

- When connecting pipes to a clamp or butt weld type body, ensure that no moment is applied to the product.
- Butt weld type:
Before welding pipes, remove the head parts from the product. Please refer to the maintenance procedure for how to remove the head parts.



JSB Series

Specific Product Precautions 3

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For 2-port solenoid valve for fluid control precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smc.eu>

Maintenance

⚠ Warning

1. Removing the product

The valve will reach a high temperature when used with high-temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

2. Low-frequency operation

Switch valves at least once every 30 days to prevent a malfunction. Also, in order to use them under the optimum state, conduct a regular inspection biannually.

3. Disassembly

The pilot head assembly cannot be disassembled. It may lead to a serious accident when it is forcefully disassembled.

⚠ Caution

1. Strainers

- 1) Be careful regarding the clogging of strainers.
- 2) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, be sure to lubricate continuously.

3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and the deterioration of rubber materials, etc.

4. Exhaust the drainage from the piping periodically.

Operating Precautions

⚠ Warning

1. The valve will reach a high temperature when used with high-temperature fluids. Use caution, as there is a danger of being burned if a valve is touched directly.
2. When problems are caused by steam hammer, install a steam hammer relief device, such as an accumulator.
3. When the valve is closed and pressure exceeding the maximum operating pressure is applied suddenly, due to the starting of a fluid supply source such as a boiler, the valve may open momentarily and fluid may leak.

Replacement Parts

⚠ Warning

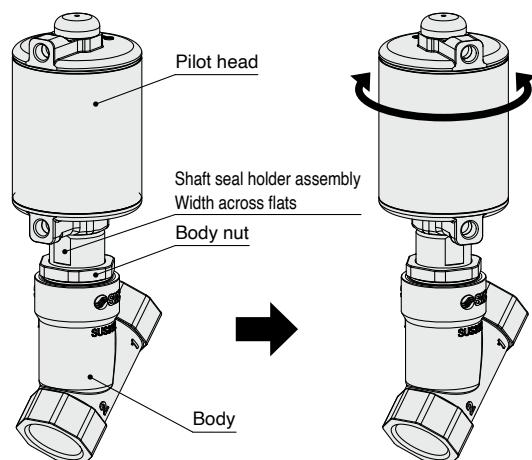
Contact your SMC representative when replacement parts are necessary for maintenance.

How to Change the Pilot Port Direction

⚠ Warning

- 1) Hold the body and the body nut and loosen the body nut.
- 2) Turn the pilot head and move the pilot port in the desired direction.
- 3) Hold the body and the body nut and tighten the body nut to the recommended tightening torque described below.

* When holding the pilot head side, hold the width across flats of the shaft seal holder assembly using a wrench.



Body Nut Tightening Torque

Valve size	Recommended tightening torque [N·m]
JSB10	24 to 26
JSB20	
JSB30	
JSB40	
JSB50	33 to 37
JSB60	
JSB70	

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)¹⁾, and other safety regulations.

⚠ Danger: **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

⚠ Warning: **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Caution: **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

1) ISO 4414: Pneumatic fluid power – General rules and safety requirements for systems and their components.
ISO 4413: Hydraulic fluid power – General rules and safety requirements for systems and their components.
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.
etc.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications.

Our products are not developed, designed, and manufactured to be used under the following conditions or environments.

Use under such conditions or environments is not covered.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

⚠ Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.²⁾ Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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