

Low Profile Single Axis Electric Actuator

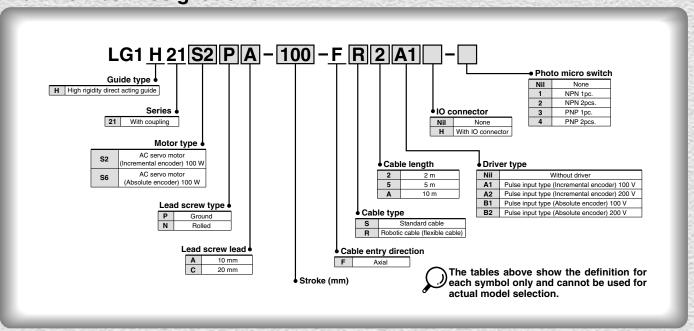
Series LG1H

High Rigidity Direct Acting Guide

	The state of the s									8
	Series	Motor type	Guide type	Mounting	Motor/Screw	Model	Lead screv	v lead mm	Dogo	8
	Series	Motor type	Guide type	orientation	connection	Wodei	Ground ball screw	Rolled ball screw	Page	E
Characters	LG1H	Standard motor	High rigidity direct acting guide	Horizontal	With coupling	LG1H21	10 20	10 20	Page 48 to	DOM:

■ Construction Page 56
■ Mounting Page 57
■ Deflection Data Page 58

Part Number Designations



Standard Motor/ Horizontal Mount With Coupling

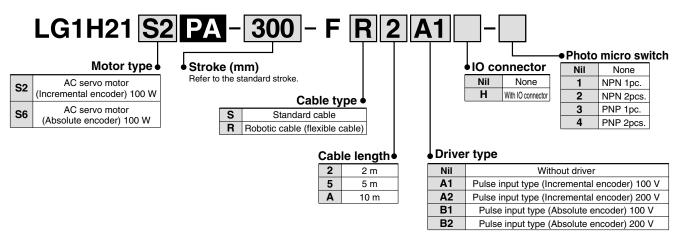






Series LG1H21

How to Order



Specifications

S	Standard stroke (mm)		200	300	400		
	Body weight (kg)	5.3	6.1	6.9	7.7		
	Operating temperature range (°C)		5 to 40 (No c	ondensation)			
Performance	Work load (kg)		3	0			
	Maximum speed (mm/s)	500					
	Positioning repeatability (mm)	±0.02					
	Motor	AC servo motor (100 W)					
	Encoder	Incremental system/Absolute type					
Main parts	Lead screw	Ground ball screw ø15 mm, 10 mm lead					
	Guide	High rigidity direct acting guide					
	Motor/Screw connection	With coupling					
Driver	Model		LECS□□-□ (Refer to	□-□ (Refer to page 97 for details.)			

Allowable Moment (N·m)

Allowable static moment

Pitching	142			
Rolling	79			
Yawing	150			

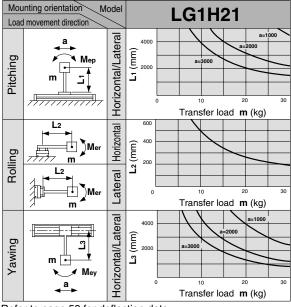
m : Transfer load (kg)

a : Work piece acceleration (mm/s²)

Me: Dynamic moment

L : Overhang to work piece center of gravity (mm)

Allowable dynamic moment



Refer to page 58 for deflection data.

Investigation of the regeneration option

Depending on the conditions (speed, additionsubtraction speed, down time, load, etc.), the regeneration option may be required.

The results of consideration in each case of maximum load or half load for the product specification are below.

Please consult SMC when considering the necessity of the regeneration option.

Maximum load

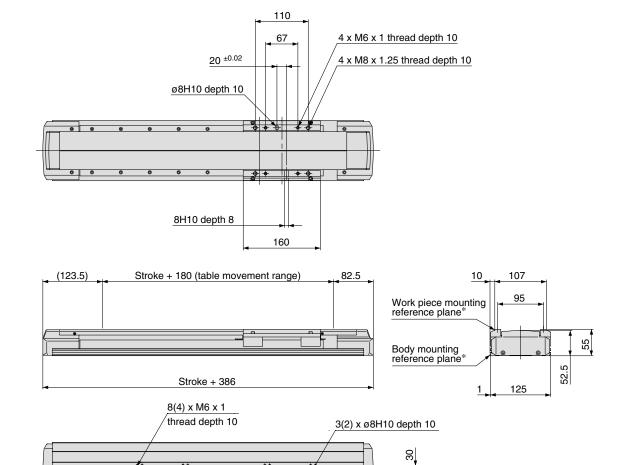
Driver type	Regeneration option model		
A 1	Not required.		
A2	Not required.		
B1	Not required.		
B2	Not required.		

Half load

Driver type	Regeneration option model		
A1	Not required.		
A2	Not required.		
B1	Not required.		
B2	Not required.		



Dimensions/LG1H21□PA



	()	(15	0)
Model	Stroke	Α	В
LG1H21□PA-100-F□*	100	_	_
LG1H21□PA-200-F□	200	60	80
LG1H21□PA-300-F□	300	160	180
I G1H21□PΔ-400-F□	400	260	280

95

(---)

95

В

(---)

95

(170)

95

100

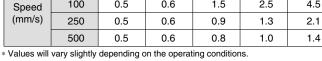
110

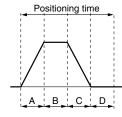
20

8(4) x ø6.2

Positioning Time Guide

		Positioning time (sec.)						
Positioning d	istance (mm)	1	10	100	200	400		
	10	0.5	1.4	10.4	20.4	40.4		
Speed	100	0.5	0.6	1.5	2.5	4.5		
Speed (mm/s)	250	0.5	0.6	0.9	1.3	2.1		
	500	0.5	0.6	0.8	1.0	1.4		





- A: Acceleration time
- B: Constant velocity time
- C: Deceleration time
- D: Resting time (0.4 sec.)

Maximum acceleration: 3000 mm/s²

^{*} The body mounting reference plane and work piece mounting reference plane should be used as standards when mounting onto equipment. Refer to page 57 for mounting.

^{*} Dimenstions inside () are for a 100 mm stroke.

Standard Motor/ Horizontal Mount With Coupling

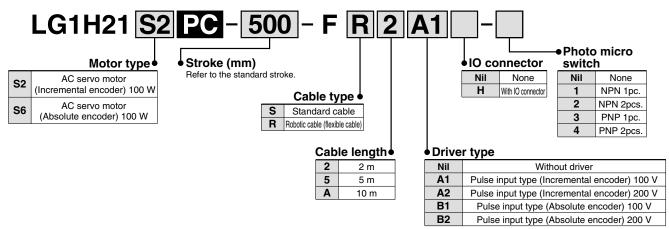






Series LG1H21

How to Order



Specifications

Standard stroke (mm)		500	600	700	800	900	1000	
	Body weight (kg)	8.5	9.3	10.1	10.9	11.7	12.5	
	Operating temperature range (°C)		Ę	5 to 40 (No c	ondensation)			
Performance	Work load (kg)			3	0			
	Maximum speed Note) (mm/s)	1000	1000	930	740	600	500	
	Positioning repeatability (mm)	±0.02						
	Motor	AC servo motor (100 W)						
	Encoder	Incremental system/Absolute type						
Main parts	Lead screw	Ground ball screw ø15 mm, 20 mm lead						
	Guide	High rigidity direct acting guide						
	Motor/Screw connection	With coupling						
Driver	Model	LECS□□-□ (Refer to page 97 for details.)						

Note) The speed is limited by the transfer load. Refer to the maximum speeds for each transfer load on the next page.

Allowable Moment (N·m)

Allowable static moment

Pitching	142
Rolling	79
Yawing	150

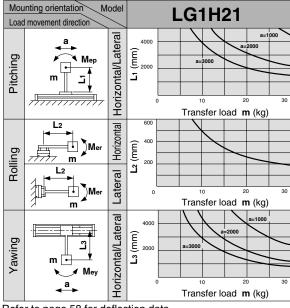
m : Transfer load (kg)

a : Work piece acceleration (mm/s²)

Me: Dynamic moment

L : Overhang to work piece center of gravity (mm)

Allowable dynamic moment



Refer to page 58 for deflection data.

Investigation of the regeneration option

Depending on the conditions (speed, additionsubtraction speed, down time, load, etc.), the regeneration option may be required.

The results of consideration in each case of maximum load or half load for the product specification are below.

Please consult SMC when considering the necessity of the regeneration option.

Maximum load

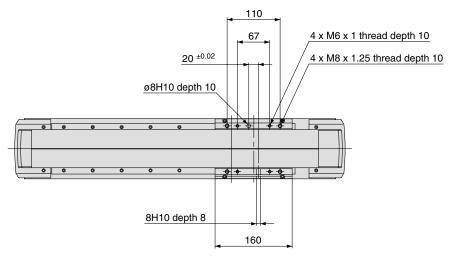
Driver type	Regeneration option model		
A1	LEC-MR-RB-032		
A2	Not required.		
B1	LEC-MR-RB-032		
B2	Not required.		

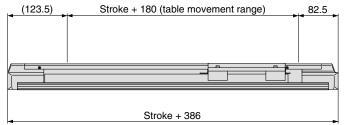
Half load

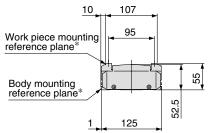
Driver type	Regeneration option model		
A1	Not required.		
A2	Not required.		
B1	Not required.		
B2	Not required.		

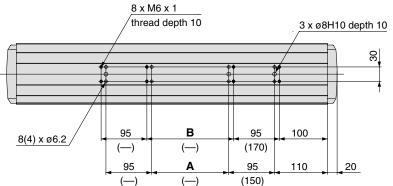


Dimensions/LG1H21□PC









dards when mounting onto equipment. Refer to page 57 for mounting.

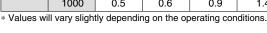
* The body mounting reference plane and work piece

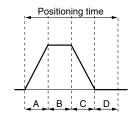
mounting reference plane should be used as stan-

Model	Stroke	Α	В
LG1H21□PC- 500-F□	500	360	380
LG1H21□PC- 600-F□	600	460	480
LG1H21□PC- 700-F□	700	560	580
LG1H21□PC- 800-F□	800	660	680
LG1H21□PC- 900-F□	900	760	780
LG1H21□PC-1000-F□	1000	860	880

Positioning Time Guide

			Positioning time (sec.)			
Positioning distance (mm)		1	10	100	500	1000
Speed	10	0.5	1.5	10.5	50.5	100.5
	100	0.5	0.6	1.5	5.5	10.5
Speed (mm/s)	500	0.5	0.6	0.9	1.7	2.7
	1000	0.5	0.6	0.9	1.4	1.9





- A: Acceleration time
- B: Constant velocity time
- C: Deceleration time
- D: Resting time (0.4 sec.)

Maximum acceleration: 2000 mm/s²

Maximum Speeds for Each Transfer Load

				Unit (mm/s)	
	Transfer load (kg)				
Model	15	20	25	30	
LG1H21□PC-500-F□	1000	700	500	500	
LG1H21□PC-600-F□	1000	700	500	500	
LG1H21□PC-700-F□	930	600	500	500	
LG1H21□PC-800-F□	740	600	500	500	
LG1H21□PC-900-F□	600	500	500	500	
LG1H21□PC-1000-F□	500	500	500	500	

^{*} Consult SMC if outside of the above conditions.



Standard Motor/ Horizontal Mount With Coupling

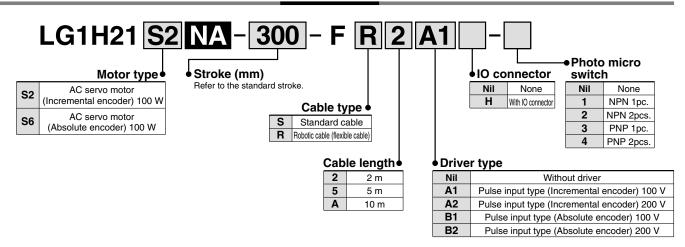






Series LG1H21

How to Order



Specifications

S	tandard stroke (mm)	100	200	300	400	
	Body weight (kg)	5.3	6.1	6.9	7.7	
	Operating temperature range (°C)	5 to 40 (No condensation)				
Performance		30				
	Maximum speed (mm/s)	500				
	Positioning repeatability (mm)	±0.05				
	Motor	AC servo motor (100 W)				
	Encoder	Incremental system/Absolute type				
Main parts	Lead screw	Rolled ball screw ø15 mm, 10 mm lead				
	Guide	High rigidity direct acting guide				
	Motor/Screw connection	With coupling				
Driver	Model	LECS□□-□ (Refer to page 97 for details.)				

Allowable Moment (N·m)

Allowable static moment

Pitching	142
Rolling	79
Yawing	150

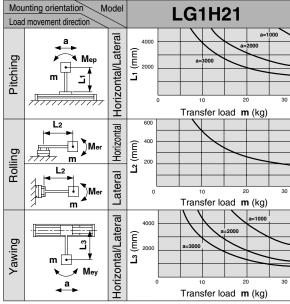
m : Transfer load (kg)

a : Work piece acceleration (mm/s²)

Me: Dynamic moment

Coverhang to work piece center of gravity (mm)

Allowable dynamic moment



Refer to page 58 for deflection data.

Investigation of the regeneration option

Depending on the conditions (speed, additionsubtraction speed, down time, load, etc.), the regeneration option may be required.

The results of consideration in each case of maximum load or half load for the product specification are below.

Please consult SMC when considering the necessity of the regeneration option.

Maximum load

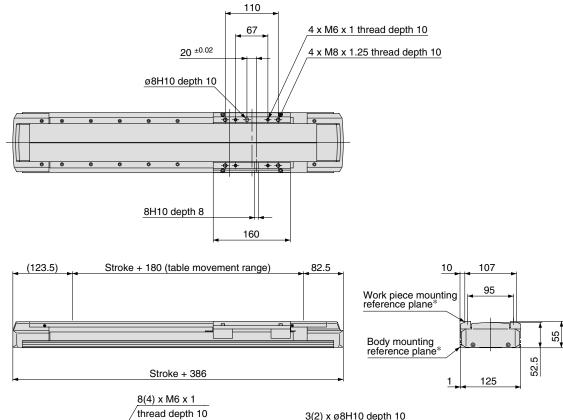
Driver type	Regeneration option model			
A1	Not required.			
A2	Not required.			
B1	Not required.			
B2	Not required.			

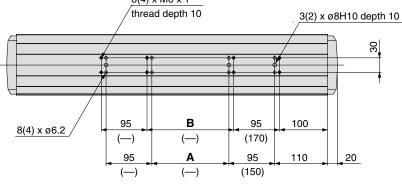
Half load

Driver type	e Regeneration option model			
A1	Not required.			
A2	Not required.			
B1	Not required.			
B2	Not required.			



Dimensions/LG1H21□NA



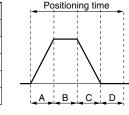


Model	Stroke	Α	В
LG1H21□NA-100-F□*	100	_	_
LG1H21□NA-200-F□	200	60	80
LG1H21□NA-300-F□	300	160	180
LG1H21□NA-400-F□	400	260	280

^{*} The body mounting reference plane and work piece mounting reference plane should be used as standards when mounting onto equipment. Refer to page 57 for mounting.

Positioning Time Guide

			Positioning time (sec.)				
Positioning distance (mm) 1 10 100 200 4				400			
Speed	10	0.5	1.4	10.4	20.4	40.4	
	100	0.5	0.6	1.5	2.5	4.5	
(mm/s)	250	0.5	0.6	0.9	1.3	2.1	
	500	0.5	0.6	0.8	1.0	1.4	



- A: Acceleration time
- B: Constant velocity time
- C: Deceleration time
- D: Resting time (0.4 sec.)

Maximum acceleration: 3000 mm/s²

 $[\]ast$ Dimenstions inside () are for a 100 mm stroke.

 $[\]ast$ Values will vary slightly depending on the operating conditions.

Standard Motor/ Horizontal Mount With Coupling

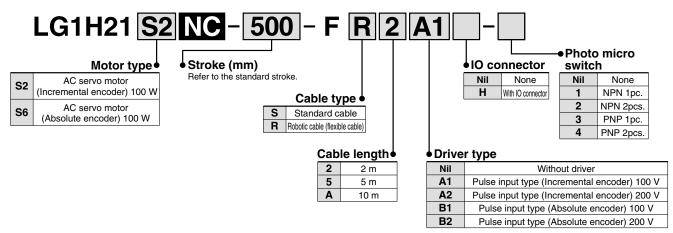






Series LG1H21

How to Order



Specifications

S	tandard stroke (mm)	500	600	700	800	900	1000	
	Body weight (kg)	8.5	9.3	10.1	10.9	11.7	12.5	
	Operating temperature range (°C)		5 to 40 (No condensation)					
Performance	Work load (kg)	30						
Maximum speed (mm/s) 1000		1000	930	740	600	500		
	Positioning repeatability (mm)	±0.05						
	Motor	AC servo motor (100 W)						
	Encoder	Incremental system/Absolute type Rolled ball screw ø15 mm, 20 mm lead High rigidity direct acting guide With coupling						
Main parts	Lead screw							
	Guide					de		
	Motor/Screw connection							
Driver	Model	LECS□□-□ (Refer to page 97 for details.)						

Note) The speed is limited by the transfer load. Refer to the maximum speeds for each transfer load on the next page.

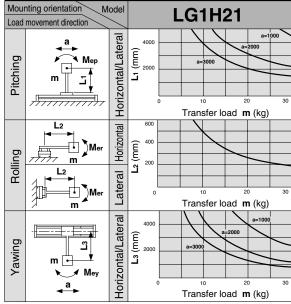
Allowable Moment (N·m)

Allowable static moment

Pitching	142
Rolling	79
Yawing	150

- m : Transfer load (kg)
- a : Work piece acceleration (mm/s²)
- $\textbf{Me} \colon \mathsf{Dynamic} \; \mathsf{moment} \;$
- Coverhang to work piece center of gravity (mm)

Allowable dynamic moment



Refer to page 58 for deflection data.

Investigation of the regeneration option

Depending on the conditions (speed, additionsubtraction speed, down time, load, etc.), the regeneration option may be required.

The results of consideration in each case of maximum load or half load for the product specification are below.

Please consult SMC when considering the necessity of the regeneration option.

Maximum load

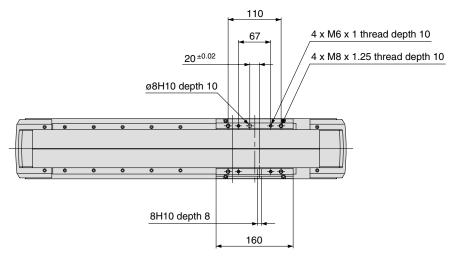
Driver type	Regeneration option model			
A1	LEC-MR-RB-032			
A2	Not required.			
B1	LEC-MR-RB-032			
B2	Not required.			

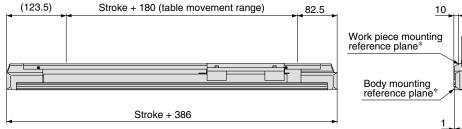
Half load

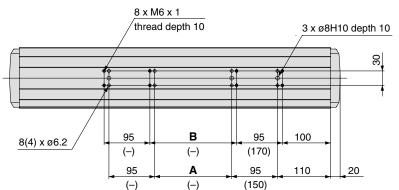
Driver type	Regeneration option model			
A1	Not required.			
A2	Not required.			
B1	Not required.			
B2	Not required.			



Dimensions/LG1H21□NC







* The body mounting reference plane and work piece mounting reference plane should be used as standards when mounting onto equipment. Refer to page 57 for mounting.

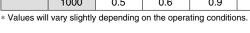
52.5

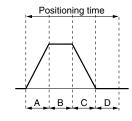
22

Model	Stroke	Α	В
LG1H21□NC- 500-F□	500	360	380
LG1H21□NC- 600-F□	600	460	480
LG1H21□NC- 700-F□	700	560	580
LG1H21□NC- 800-F□	800	660	680
LG1H21□NC- 900-F□	900	760	780
LG1H21□NC-1000-F□	1000	860	880

Positioning Time Guide

		Positioning time (sec.)				
Positioning distance (mm)		1	10	100	500	1000
	10	0.5	1.5	10.5	50.5	100.5
Speed	100	0.5	0.6	1.5	5.5	10.5
Speed (mm/s)	500	0.5	0.6	0.9	1.7	2.7
	1000	0.5	0.6	0.9	1.4	1.9





A: Acceleration time

107 95

125

- B: Constant velocity time
- C: Deceleration time
- D: Resting time (0.4 sec.)

Maximum acceleration: 2000 mm/s²

Maximum Speeds for Each Transfer Load

Unit (mm/s)

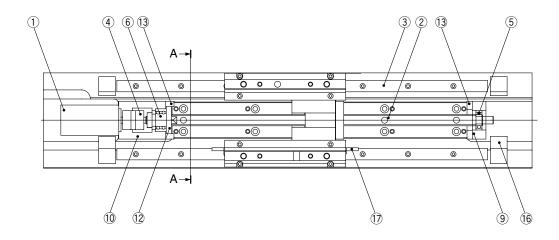
Model	Transfer load (kg)			
	15	20	25	30
LG1H21□NC-500-F□	1000	700	500	500
LG1H21□NC-600-F□	1000	700	500	500
LG1H21□NC-700-F□	930	600	500	500
LG1H21□NC-800-F□	740	600	500	500
LG1H21□NC-900-F□	600	500	500	500
LG1H21□NC-1000-F□	500	500	500	500

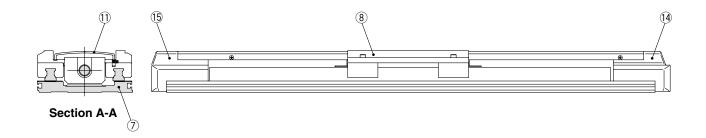
^{*} Consult SMC if outside of the above conditions.



Construction/ With Coupling

LG1H**21**





Parts list

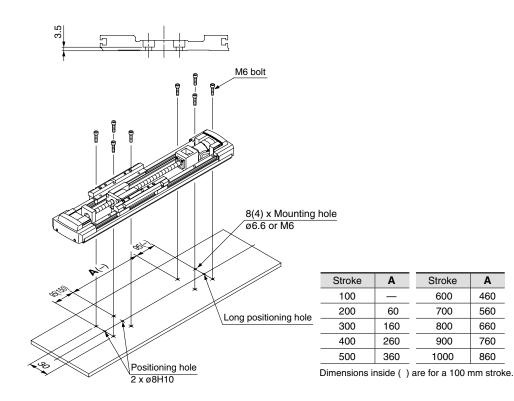
No.	Description	Material	Note
1	AC servo motor	_	100 W
2	Lead screw	1	Ball screw
3	High rigidity direct acting guide	_	
4	Coupling	_	
5	Bearing R		
6	Bearing F	_	
7	Body	Aluminum alloy	
8	Table	Aluminum alloy	
9	Housing A	Aluminum alloy	
10	Housing B	Aluminum alloy	

No.	Description	Material	Note
11	Top cover	Aluminum alloy	
12 Bearing retainer		Aluminum alloy	
13	Bumper	IIR	
14	End cover A	PC	
15	End cover B	PC	
16	Photo micro sensor	_	
17	Sensor plate	_	
			-

Series LG1H Mounting

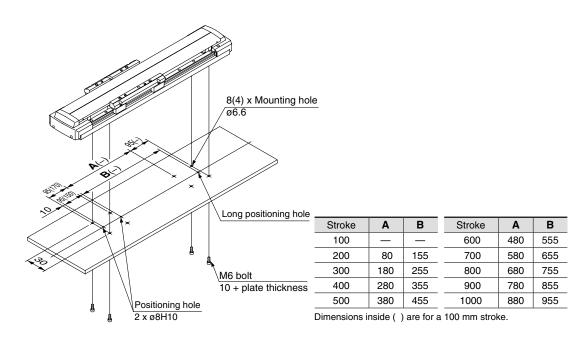
Top Mount

LG1H21/ With coupling



Bottom Mount

LG1H21/ With coupling



Series LG1H **Deflection Data**

Deflection Data

0.2 0.1 100

LG1H/ Aluminum body

* Calculated values based on the body's sectional secondary moment.

The load and the amount of deflection at load point W are shown in the graphs below.

100000 50000 Horizontal load 100% 20000 10000 1000

Amount of deflection (µm) 500 200 100 50 20 10 5 2 Lateral load 50% 1 Horizontal empty weight deflection Lateral empty weight deflection 0.5

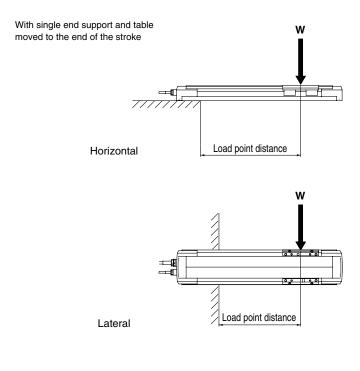
200

300

Load point distance (mm)

500

1000





AC Servo Motor Driver (Pulse Input Type)

Incremental Type

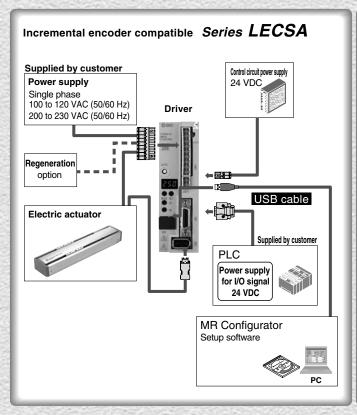
Series LECSA

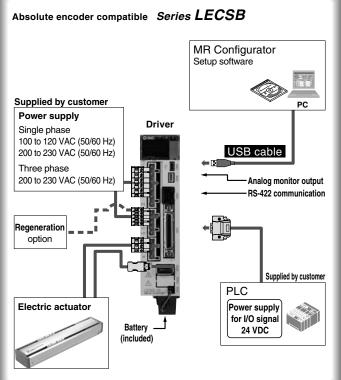
Absolute Type

Series LECSB

Compatible Actuator	Page
Single Axis Electric Actuator Series LJ1H	Page 1
Low Profile Single Axis Electric Actuator Series LG1H	Page 47
Electric Actuator with Integrated Guide Series LTF	Page 59

■ Incremental Type/LECSA —	—— Page 98
■ Absolute Type/LECSB ———	Page 98
■ Option	—— Page 104





AC Servo Motor Driver (Pulse Input Type)

Incremental Type

Series LECSA **Absolute Type**



LECSB



Series LECSB



How to Order



	71
Α	Pulse input type (For incremental encoder)
В	Pulse input type (For absolute encoder)

Power supply voltage

1	100 to 120 VAC, 50/60 Hz 200 to 230 VAC, 50/60 Hz
2	200 to 230 VAC, 50/60 Hz

Symbol	Type	Capacity	Encoder	
S1	AC servo motor (S2)	100 W	Incremental	
S3	AC servo motor (S3)	200 W	incremental	
S5	AC servo motor (S6)	100 W	Absolute	
S7	AC servo motor (S7)	200 W	Absolute	

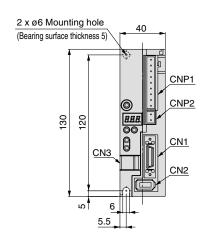
Part no. list Select controller type and compatible motor from the combinations in the table below.

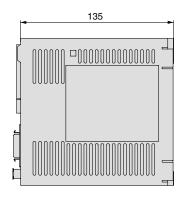
LECSA

Controller part no.	Controller type	Motor type	Power supply voltage
LECSA1-S1	Pulse input type (For incremental encoder)	AC servo motor (S2)	100 to 120 VAC
LECSA1-S3		AC servo motor (S3)	50/60 Hz
LECSA2-S1		AC servo motor (S2)	200 to 230 VAC
LECSA2-S3		AC servo motor (S3)	50/60 Hz
LECSB1-S5		AC servo motor (S6)	100 to 120 VAC
LECSB1-S7	Pulse input type (For absolute	AC servo motor (S7)	50/60 Hz
LECSB2-S5	encoder)	AC servo motor (S6)	200 to 230 VAC
LECSB2-S7		AC servo motor (S7)	50/60 Hz

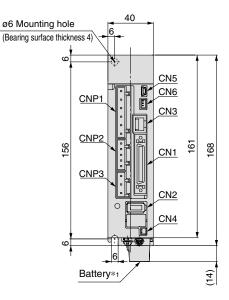
Dimensions

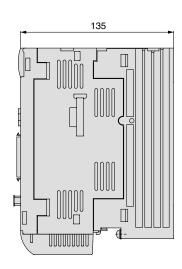
LECSA





LECSB





*1 Battery included.



Incremental Type Series LECSA Absolute Type Series LECSB

Specifications

Model		LECSA1-S1	LECSA1-S3	LECSA2-S1	LECSA2-S3
Compatible motor capacity [W]		100	200	100	200
Compatible encoder		Incremental 17-bit encoder (Resolution: 131072 p/rev)			
Power voltage [V]		Single phase 100 to 120 VAC (50/60 Hz)		Single phase 200 to 230 VAC (50/60 Hz)	
Main power supply	Allowable voltage range [V]	Single phase 85 to 132 VAC		Single phase 1	70 to 253 VAC
power suppry	Rated voltage [A]	3.0	5.0	1.5	2.4
Control	Control power supply voltage [V]		24 V	DC	
power supply	Allowable voltage range for control power supply [V]		21.6 to 20	6.4 VDC	
Rated voltage [A]			0.	5	
Parallel i	nput	6 inputs			
Parallel output		4 outputs			
Max. inpu	ut pulse frequency [pps]	1 M (when differential receiver), 200 k (when open collector)			
	Positioning completion width setting range [pulse]	0 to ±65535 (Pulse command unit)			
Function	Error excessive		±3 rota	ations	
- unction	Torque limit		Paramete	er setting	
	Communication	USB communication			
Operating	g temperature range [°C]	0 to 40 (No freezing)			
Operating	g humidity range [%RH]	90 or less (No condensation)			
Storage t	temperature range [°C]	-20 to 65 (No freezing)			
Storage I	numidity range [%RH]		90 or less (No	condensation)	
Insulatio	n resistance [MΩ]	Between case and SG: 10 (500 VDC)			
Weight [g	a]	600			

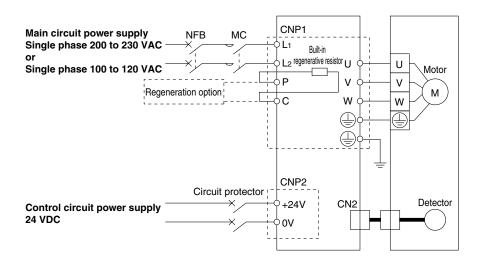
Model		LECSB1-S5	LECSB1-S7	LECSB2-S5	LECSB2-S7	
Compatible motor capacity [W]		100	200	100	200	
Compatible encoder		Absolute 18-bit encoder (Resolution: 262144 p/rev)				
	Power voltage [V]	Single phase 100 to 120 VAC (50/60 Hz)		Three phase 200 to 230 VAC (50/60 Hz) Single phase 200 to 230 VAC (50/60 Hz)		
Main power supply	Allowable voltage range [V]	Single phase 85 to 132 VAC		Three phase 170 to 253 VAC Single phase 170 to 253 VAC		
	Rated voltage [A]	3.0	5.0	0.9	1.5	
Control	Control power supply voltage [V]	Single phase 100 to 120 VAC (50/60 Hz)		Single phase 200 to 230 VAC (50/60 Hz)		
power supply	Allowable voltage range for control power supply [V]	Single phase 85 to 132 VAC		Single phase 170 to 253 VAC		
роно. очрр.,	Rated voltage [A]	0.4 0.2		.2		
Parallel in	•	10 inputs				
Parallel output		6 outputs				
Max. input pulse frequency [pps]		1 M (when differential receiver), 200 k (when open collector)				
	Positioning completion width setting range [pulse]	0 to ±10000 (Pulse command unit)				
Function	Error excessive	±3 rotations				
- unction	Torque limit	Parameter setup or external analog input setup (0 to 10 VDC)				
	Communication	USB communication, RS422 communication*1				
Operating temperature range [°C]		0 to 40 (No freezing)				
Operating humidity range [%RH]		90 or less (No condensation)				
Storage temperature range [°C]		-20 to 65 (No freezing)				
Storage humidity range [%RH]		90 or less (No condensation)				
Insulation resistance [MΩ]		Between case and SG: 10 (500 VDC)				
Weight [g]		800				

^{*1} USB communication and RS422 communication cannot be performed at the same time.

Series LECSA Series LECSB

Power Supply Wiring Example: LECSA

LECSA□-□

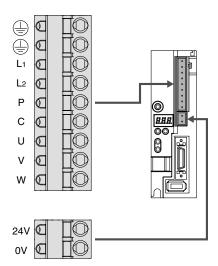


Main Circuit Power Supply Connector: CNP1 *Accessory

Terminal name	Function	Function details	
	Protective earth (PE)	Should be grounded via servo motor's earth terminal and control panel's protective earth (PE) after connecting them.	
L1	Main circuit power supply	Connect the main circuit power supply. LECSA1: Single phase 100 to 120 VAC, 50/60 Hz	
L2	main circuit power suppry	LECSA1: Single phase 100 to 120 VAC, 50/60 Hz	
Р	Regeneration option	Terminal to connect regeneration option LECSA—S1: No need for connection LECSA—S3, S4: Connected at time of shipping. * If regeneration option is required for "Model Selection", connect to this terminal.	
С	negeneration option		
U	Servo motor power (U)		
V	Servo motor power (V)	Connect to motor cable (U, V, W)	
W	Servo motor power (W)		

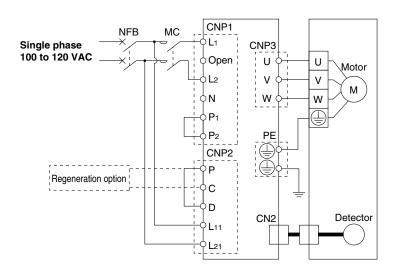
Control Circuit Power Supply Connector: CNP2 *Accessory

T	erminal name	Function	Function details
	24V	Control circuit power supply (24V)	24V side of the control circuit power supply (24 VDC) which supplies the controller.
	0V	Control circuit power supply (0V)	0V side of the control circuit power supply (24 VDC) which supplies the controller.



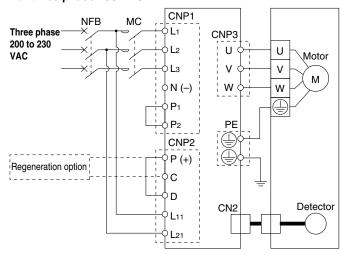
Power Supply Wiring Example: LECSB

LECSB1-□

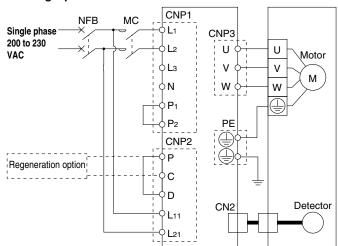


LECSB2-□

For three phase 200 VAC



For single phase 200 VAC



Note) For single phase 200 to 230 VAC, power supply should be connected to L1 and L2 terminals, with nothing connected to L3.

Main Circuit Power Supply Connector: CNP1 *Accessory

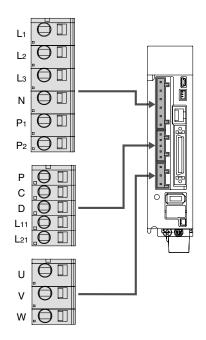
Terminal name	Function	Function details
L ₁		Connect the main circuit power supply.
L2	Main circuit power supply	LECSB1: Single phase 100 to 120 VAC, 50/60 Hz Connection terminal: L1,L2 LECSB2: Single phase 200 to 230 VAC, 50/60 Hz Connection terminal: L1,L2
Lз		Three phase 200 to 230 VAC, 50/60 Hz Connection terminal: L1,L2,L3
N	Regeneration converter	Do not connect.
P1	DC reactor	Connect between P ₁ and P ₂ . (Connected at time of shipping.
P ₂	DC Teactor	Connect between F1 and F2. (Connected at time of snipping.)

Control Circuit Power Supply Connector: CNP2 *Accessory

Terminal name	Function	Function details
Р		Connect between P and D. (Connected at time of shipping.)
С	Regeneration option	* If regeneration option is required for "Model Selection",
D		connect to this terminal.
L11	Control circuit power supply (24 V)	24V side of the control circuit power supply (24 VDC) which supplies the controller.
L21	Control circuit power supply (0 V)	0V side of the control circuit power supply (24 VDC) which supplies the controller.

Motor Connector: CNP3 *Accessory

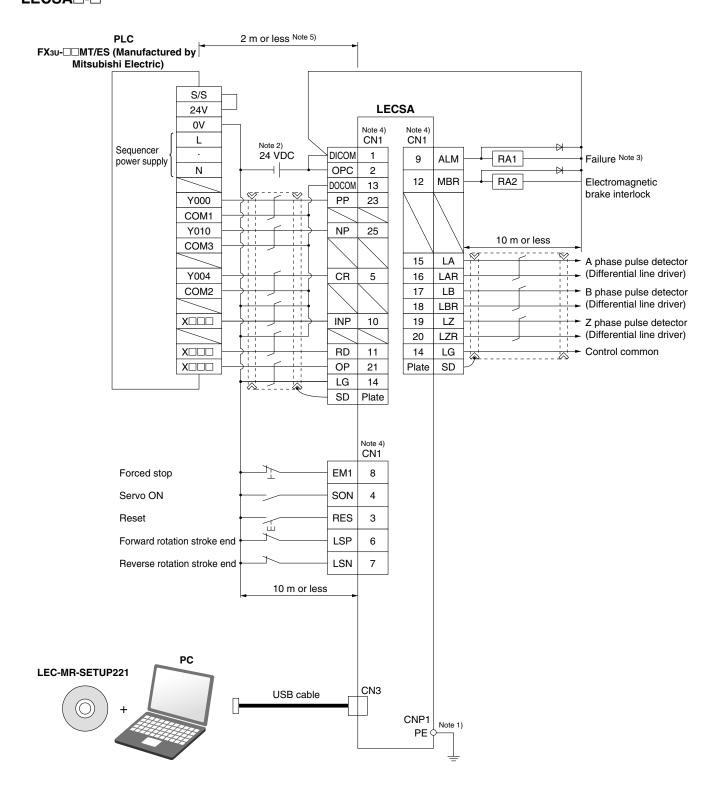
Terminal name	Function	Function details
U	Servo motor power (U)	
V	Servo motor power (V)	Connect to motor cable (U, V, W)
W	Servo motor power (W)	



Series LECSA Series LECSB

Control Signal Wiring Example: LECSA

LECSA□-□



Note 1) For preventing electric shock, be sure to connect the main circuit power supply connector for the servo amplifier (CNP1)'s protective earth (PE) terminal to the control panel's protective earth (PE).

Note 5) For command pulse input with an open collector method. When a positioning unit loaded with a differential line driver method is used, it is 10 m or less.



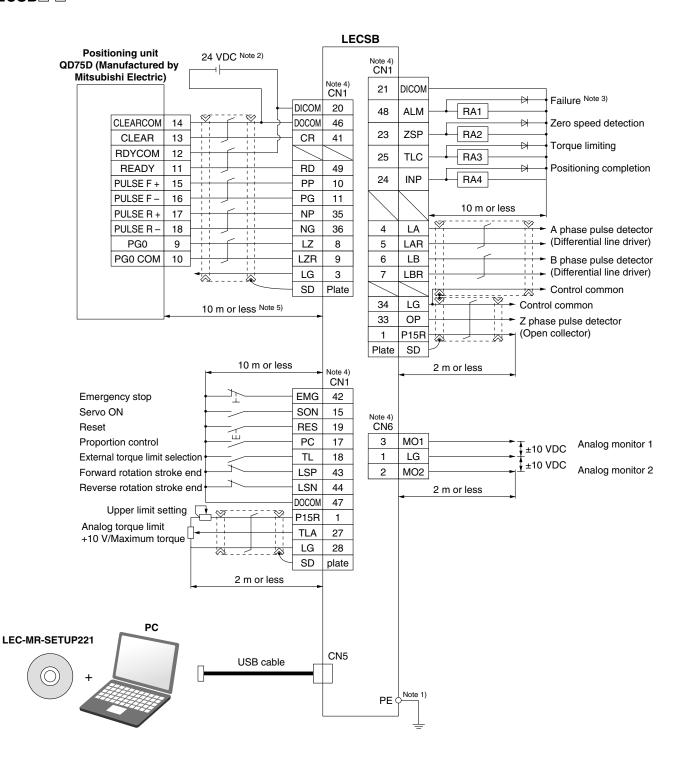
Note 2) For interface use, supply 24 VDC ±10% 200 mA using an external source. 200 mA is the value when all I/O command signals are used and reducing the number of inputs/outputs can decrease current capacity. Refer to "Operation Manual" for required current for interface.

Note 3) The failure (ALM) is ON during normal conditions. When it is OFF (alarm occurs), stop the sequencer signal using the sequence program.

Note 4) The same name signals are connected inside the servo amplifier.

Control Signal Wiring Example: LECSB

LECSB□-□



Note 1) For preventing electric shock, be sure to connect the servo amplifier's protective earth (PE) terminal to the control panel's protective earth (PE).

Note 2) For interface use, supply 24 VDC ±10% 300 mA using an external source.

Note 3) The failure (ALM) is ON during normal conditions. When it is OFF (alarm occurs), stop the sequencer signal using the sequence program.

Note 4) The same name signals are connected inside the servo amplifier.

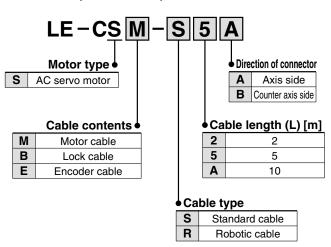
Note 5) For command pulse input with a differential line driver method. For open collector method, it is 2 m or less.



Series LECSA Series LECSB

Options

Motor cable, Lock cable, Encoder cable



* For cases where the cable is mounted before delivery, the direction of the connector is listed below.

Motor cable: Counter axis side Lock cable: Counter axis side Encoder cable: Axis side

I/O connector

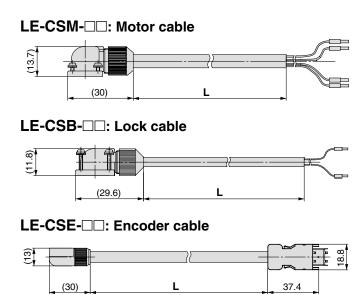


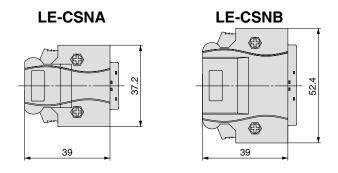
Regeneration option

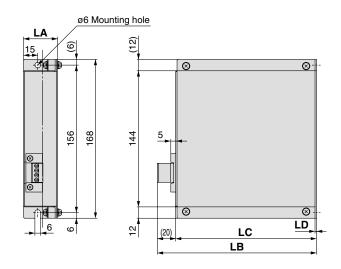


Dimensions [mm]

Model	LA	LB	LC	LD
LEC-MR-RB-032	30	119	99	1.6
LEC-MR-RB-12	40	169	149	2







Options

MR Configurator (setup software Japanese version)

LEC-MR-SETUP221

* MRZJW3-SETUP221 manufactured by Mitsubishi Electric. Refer to Mitsubishi Electric's website for operating environment and update information.

Compatible PC

When using MR Configurator (setup software), use an IBM PC/AT compatible PC that meets the following operating conditions.

Hardware Requirements

Equipment		MR Configurator (setup software) LEC-MR-SETUP221	
Note 1) Note 2) Note 3) PC	os	Windows®98, Windows®Me, Windows®2000 Professional, Windows®XP Professional/Home Edition, Windows Vista® Home Basic/Home Premium, Business/Ultimate/Enterprise Windows®7 Starter/Home Premium/Professional/ Ultimate/Enterprise IBM PC/AT compatible PC (Japanese version)	
	Available HD space	130 MB or more	
	Communication interface	Use USB port	
Display		Resolution 1024 x 768 or more Must be capable of high color (16 bits) display. The connectable with the above PC	
Keyboard		The connectable with the above PC	
Mouse		The connectable with the above PC	
Printer		The connectable with the above PC	
Communication cable		LEC-MR-J3USB	

Note 1) Windows, Windows Vista, Windows 7 are registered trademarks of Microsoft Corporation in the United States and/or other countries.

Note 2) This software may not run correctly depending on the PC that you are using.

Note 3) Not compatible with 64-bit Windows® XP and 64-bit Windows Vista®.

USB cable (3 m) for setup software

LEC-MR-J3USB

Battery

LEC-MR-J3BAT





Series LECSA/LECSB Specific Product Precautions 1

Be sure to read before handling. Refer to back cover for Safety Instructions and the Operation Manual for Electric Actuator Precautions.

Please download it via our website. http://www.smcworld.com

Design/Selection

⚠ Warning

1. Be sure to apply the specified voltage.

Otherwise, malfunction and breakage may be caused. If the applied voltage is lower than the specified, it is possible that the load cannot be moved due to an internal voltage drop of the driver. Please check the operating voltage before use.

2. Do not operate the product beyond the specifications.

Otherwise, a fire, malfunction or actuator damage can result. Please check the specifications before use.

3. Install an emergency stop circuit outside of the enclo-

Please install an emergency stop outside of the enclosure so that it can stop the system operation immediately and intercept the power supply.

- 4. In order to prevent damage due to the breakdown and the malfunction of the driver and its peripheral devices, a backup system should be established previously by giving a multiple-layered structure or a fail-safe design to the equipment, etc.
- 5. If a danger against the personnel is expected due to an abnormal heat generation, smoking, ignition, etc., of the driver and its peripheral devices, cut off the power supply for the product and the system immediately.

Handling

Marning

 Do not touch the inside of the driver and its peripheral devices.

It may cause an electric shock or damage to the driver.

2. Do not perform the operation or setting of the product with wet hands.

It may cause an electric shock.

3. Product with damage or the one lacking of any components should not be used.

It may cause an electric shock, fire, or injury.

Use only the specified combination between the electric actuator and driver.

It may cause damage to the actuator or the driver.

Be careful not to be caught or hit by the workpiece while the actuator is moving.

It may cause an injury.

Do not connect the power supply or power on the product before confirming the area to which the workpiece moves is safe.

The movement of the workpiece may cause an accident.

Do not touch the product when it is energized and for some time after power has been disconnected, as it is very hot.

It may lead to a burn due to the high temperature.

Check the voltage using a tester for more than 5 minutes after power-off in case of installation, wiring and maintenance.

It may cause an electric shock, fire, or injury.

Handling

Marning

- Static electricity may cause malfunction or break the driver. Do not touch the driver while power is supplied.
 When touching the driver for maintenance, take sufficient measures to eliminate static electricity.
- 10. Do not use the product in an area where dust, powder dust, water, chemicals or oil is in the air.

It will cause failure or malfunction.

11. Do not use the product in an area where a magnetic field is generated.

It will cause failure or malfunction.

12. Do not install the product in the environment of flammable gas, explosive gas and corrosive gas.

It could lead to fire, explosion and corrosion.

 Radiant heat from strong heat supplies such as a furnace, direct sunlight, etc., should not be applied to the product.

It will cause failure of the driver or its peripheral devices.

14. Do not use the product in an environment subject to a temperature cycle.

It will cause failure of the driver or its peripheral devices.

15. Do not use the product in a place where surges are generated.

When there are units that generate a large amount of surge around the product (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.), this may cause deterioration or damage to the product's internal circuit. Avoid supplies of surge generation and crossed lines.

Do not install the product in an environment under the effect of vibrations and impacts.

It will cause failure or malfunction.

17. When a surge generating load such as a relay or solenoid valve is directly driven, use a product that incorporates a surge absorption element.

Installation

Marning

 Install the driver and its peripheral devices on a fireproof material.

A direct installation on or near a flammable material may cause fire.

2. Do not install the product in a place subject to vibrations and impacts.

It will cause failure or malfunction.

- 3. The driver should be affixed verticallyto a vertical wall. Do not cover the driver's exhaust opening.
- 4. Install the driver and its peripheral devices on a flat surface.

If the mounting surface is distorted or not flat, an unacceptable force may be added to the housing, etc., to cause troubles.





Series LECSA/LECSB Specific Product Precautions 2

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Please download it via our website. http://www.smcworld.com

Power Supply

⚠ Caution

1. Use a power supply that has low noise between lines and between power and ground.

In cases where noise is high, an isolation transformer should be used.

To prevent surges from lightning, an appropriate measure should be taken. Ground the surge absorber for lightning separately from the grounding of the driver and its peripheral devices.

Wiring

⚠ Warning

- The driver will be damaged if a commercial power supply (100V/200V) is added to the driver's servo motor power (U, V, W). Be sure to check wiring such as wiring mistakes when the power supply is turned on.
- Connect the ends of the U, V, W wires from the motor cable correctly to the phases (U, V, W) of the servo motor power.

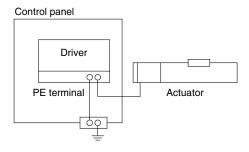
If these wires do not match up, it is unable to control the servo motor.

Grounding

△ Warning

 Be sure to carry out grounding in order to ensure the noise tolerance.

For grounding actuator, connect the copper wire of the actuator to the driver's protective earth (PE) terminal and connect the copper wire of the driver to the earth via the control panel's protective earth (PE) terminal. Do not connect them directly to the control panel's protective earth (PE) terminal.



In the unlikely event that malfunction is caused by ground, please disconnect the unit from ground.

Maintenance

Marning

1. Perform a maintenance check periodically.

Confirm wiring and screws are not loose.

Loose screws or wires may cause unintentional malfunction.

2. Conduct an appropriate functional inspection after completing the maintenance.

At times where the equipment or machinery does not operate properly, conduct an emergency stop of the system. Otherwise, an unexpected malfunction may occur and it will become impossible to secure the safety. Conduct a test of the emergency stop in order to confirm the safety of the equipment.

- 3. Do not disassemble, modify or repair the driver and its peripheral devices.
- Do not put anything conductive or flammable inside of the driver.

It may cause a fire.

- Do not conduct an insulation resistance test and withstand voltage test on this product.
- Ensure sufficient space for maintenance activities.Design the system that allows required space for maintenance.

