

Integral Fitting Type (Hyper Fittings) Series LVC

How to Order Valves (Single Type)

LVC **2** **0** - S **06** -

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø10
5	5	ø16
6	6	ø22

Valve type

0	N.C.
1	N.O.
2	Double acting

Note) Refer to variations in the table below for valve type combinations.

Option

Nil	None
1	With flow rate adjustment
2	With by-pass
3	With flow rate adjustment & by-pass
4	With indicator

Note) Refer to "Variations" in the table below for option combinations. Options cannot be combined each other.

Applicable tubing size

Symbol	Connecting tubing O.D.	Body class					
		2	3	4	5	6	
Metric sizes							
04	ø4	●					
06	ø6	○	●				
08	ø8		●				
10	ø10		○	●			
12	ø12			○	●		
19	ø19				○	●	
25	ø25					○	
Inch sizes							
03	1/8	●					
05	3/16	●					
07	1/4	○	●				
11	3/8		○	●			
13	1/2			○	●		
19	3/4				○	●	
25	1					○	

○ Basic size ● With reducer

Port B (OUT) different dia. size

Symbol	Application
Nil	Ports A & B same size
	Refer to the applicable tubing table to the left.
	Different diameter tubings can be selected within the same body class.











Material

Symbol	Body	Actuator section End plate	Dia-phragm	Applicable option				Note
				1	2	3	4	
Nil	PFA	PPS	PTFE	●	●	●	●	—
F	PFA	PVDF	PTFE					Hydrofluoric acid compatible (Only LVC40, 50 type)
N	PFA	PPS	PTFE	●	●	●	●	Ammonium hydroxide compatible

Pilot port thread type

Symbol	Body class	Thread type
Nil	2	M5
	3, 4, 5, 6	Rc 1/8
N	3, 4, 5, 6	NPT 1/8

Variations

Type	Symbol	Model	Orifice diameter					
			Tubing O.D.					
			Model	LVC20	LVC30	LVC40	LVC50	LVC60
			ø4	ø8	ø10	ø16	ø22	
			Metric	4, 6	6, 8, 10	10, 12	12, 19	19, 25
			Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1
			Valve type					
Basic type			N.C.	○	○	○	○	○
			N.O.	○	○	○	○	○
			Double acting	○	○	○	○	○
With flow rate adjustment			N.C.	○	○	○	○	○
			Double acting	○	○	○	○	○
With by-pass			N.C.	—	○	○	○	—
			Double acting	—	○	○	○	—
With flow rate adjustment & by-pass			N.C.	—	○	○	○	—
			Double acting	—	○	○	○	—
With indicator			N.C.	○	○	○	○	○

VC

VDW

VQ

VX2

VX

VX3

VXA

VN

LVC

LVA

LVH

LVD

LVQ

LQ

LVN

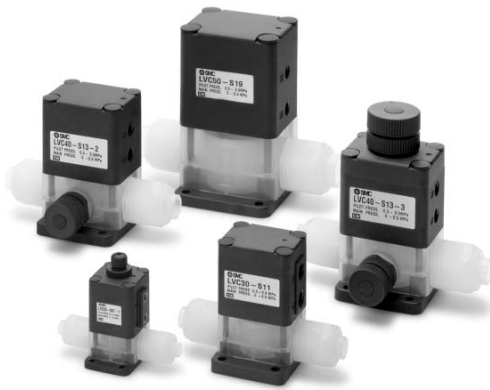
TI/
TIL

PA

PAX


PB

Series LVC



Standard Specifications

Model		LVC20	LVC30	LVC40	LVC50	LVC60
Tubing O.D.	Metric size	6	10	12	19	25
	Inch size	1/4	3/8	1/2	3/4	1
Orifice diameter		ø4	ø8	ø10	ø16	ø22
Flow characteristics	Av x 10 ⁻⁶ m ²	8.4	40.8	60	144	192
	Cv	0.35	1.7	2.5	6	8
Withstand pressure (MPa)		1				
Operating pressure (MPa)		0 to 0.5			0 to 0.4	
Back pressure (MPa)	N.C./N.O.	0.3 or less			0.2 or less	
	Double acting	0.4 or less			0.3 or less	
Valve leakage (cm ³ /min)		0 (with water pressure)				
Pilot air pressure (MPa)		0.3 to 0.5				
Pilot port size		M5	Rc 1/8, NPT 1/8			
Fluid temperature (°C)		0 to 100				
Ambient temperature (°C)		0 to 60				
Weight (kg)		0.09	0.23	0.42	0.86	1.00


 Note 1) Contact SMC if the valve is to be used with vacuum and B → A flow.

Different Diameter Tubing Applicable with Reducer

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

● With reducer

Body class	Tubing O.D.													
	Metric sizes							Inch sizes						
	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	●	○	—	—	—	—	—	●	●	○	—	—	—	—
3	—	●	●	○	—	—	—	—	—	●	○	—	—	—
4	—	—	—	●	○	—	—	—	—	—	●	○	—	—
5	—	—	—	—	●	○	—	—	—	—	—	●	○	—
6	—	—	—	—	—	●	○	—	—	—	—	—	●	○

 Note) Refer to page 29 for information on changing tubing sizes.

Specific Product Precautions

Be sure to read before handling. Refer to page 17-6-3 for Safety Instructions and 17-5-41 to 17-5-42 for High Purity Chemical Valve Precautions.

Piping

Caution

1. Connect tubing with special tools.

Refer to pages 17-5-35 through 17-5-37 regarding tubing connection and special tools.

2. Tighten the nut to the end surface of the body. As a guide, refer to the proper tightening torques shown below.

Tightening torque for piping

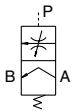
Body class	Torque (Nm)
2	0.3 to 0.4
3	0.8 to 1.0
4	1.0 to 1.2
5	2.5 to 3.0
6	5.5 to 6.0

Suck Back

A change of volume inside the suck back valve pulls in liquid at the end of the nozzle to prevent dripping.

Single type

Symbol



Unit type

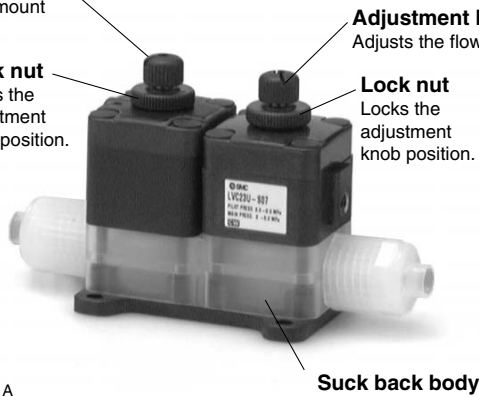
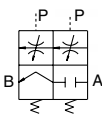
Adjustment knob
Adjusts the amount of suck back.

Lock nut
Locks the adjustment knob position.

Adjustment knob
Adjusts the flow rate.

Lock nut
Locks the adjustment knob position.

Symbol



Standard Specifications

Model	LVC23	LVC23U
Tubing O.D.	Metric sizes	(4), 6
	Inch sizes	(1/8), (3/16), 1/4
Orifice diameter	—	ø3
Flow characteristics	Av x 10 ⁻⁶ m ²	4.8
	Cv	0.2
Withstand pressure (MPa)	1	
Operating pressure (MPa)	0 to 0.2	
Maximum suck back volume (cm ³)	0.1	
Pilot air pressure (MPa)	0.3 to 0.5	
Pilot port size	M5	
Fluid temperature (°C)	0 to 100	
Ambient temperature (°C)	0 to 60	
Weight (kg)	0.08	0.16

Note 1) Different diameter tubing shown in () can be selected when used with a reducer. Refer to page 17-5-35 for details.

How to Order

LVC 2 3 — S 06

Body class

Symbol	Body class
2	2

Valve type

3	Suck back valve
---	-----------------

Body type

Symbol	Body type
Nil	Single type
U	Unit type with 2 way valve

Port B (OUT) different dia. size

Symbol	Application
Nil	Ports A & B same size
	Different diameter tubing can be selected within the same body class.

Applicable tubing size

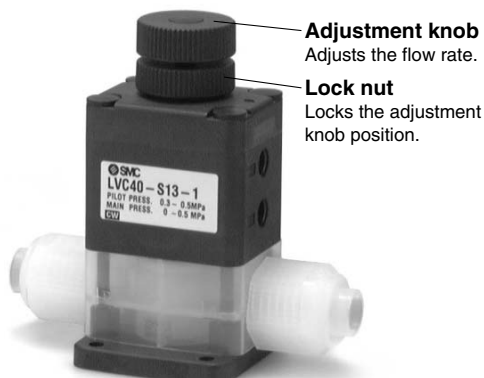
Symbol	Connecting tubing O.D.	Body class
Metric sizes		
04	ø4	○
06	ø6	◎
Inch sizes		
03	1/8	○
05	3/16	○
07	1/4	◎

◎ Basic size ○ With reducer

Options

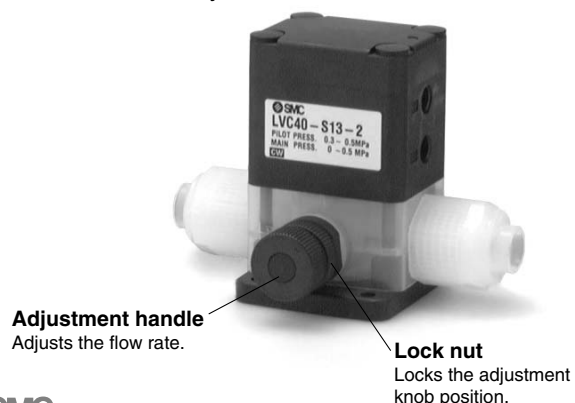
With flow rate adjustment

The flow rate is adjusted by controlling the diaphragm stroke.



With by-pass

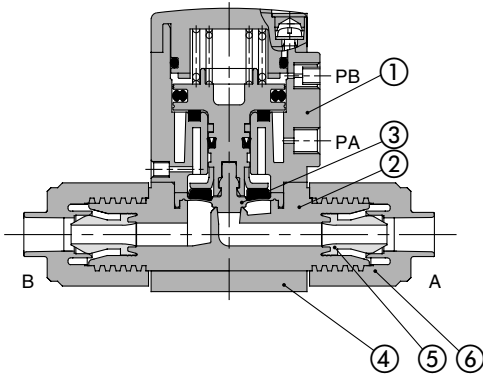
A small amount of fluid from the inlet side is allowed to flow continuously to the outlet side by providing a by-pass inside the body.



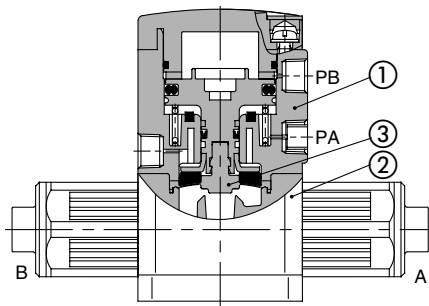
Series LVC

Construction

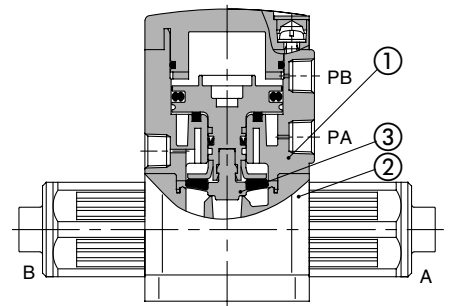
Standard type
N.C. type



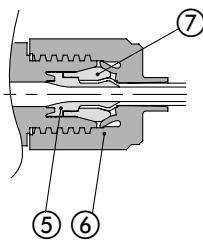
N.O. type



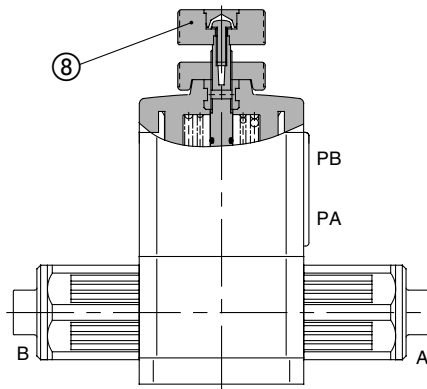
Double acting type



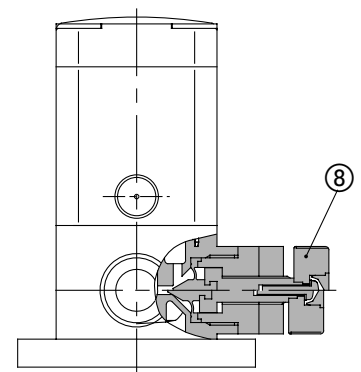
With reducer



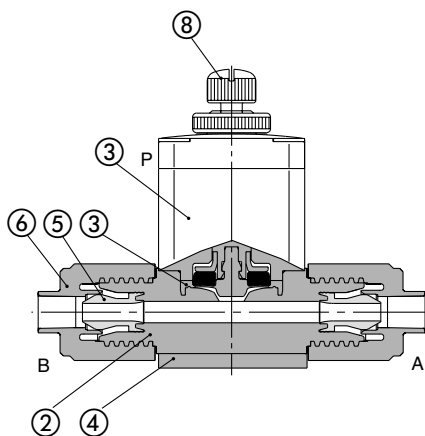
With flow rate adjustment



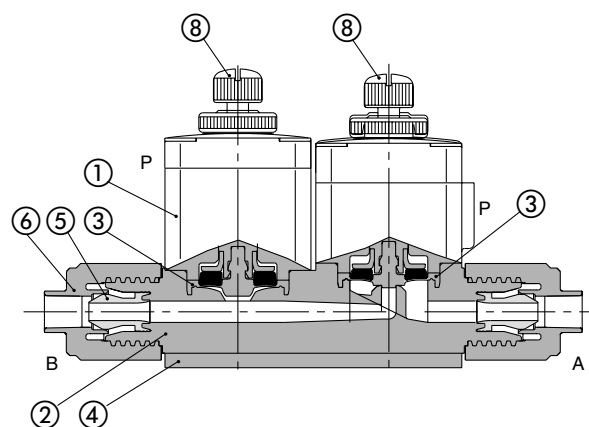
With by-pass



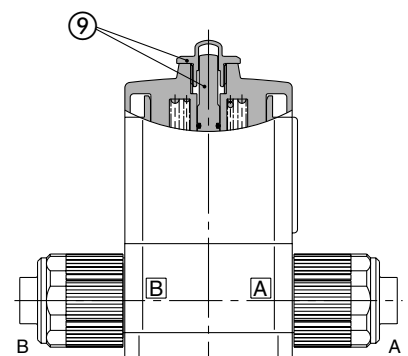
Suck back (single type)



Suck back (unit type)



With indicator

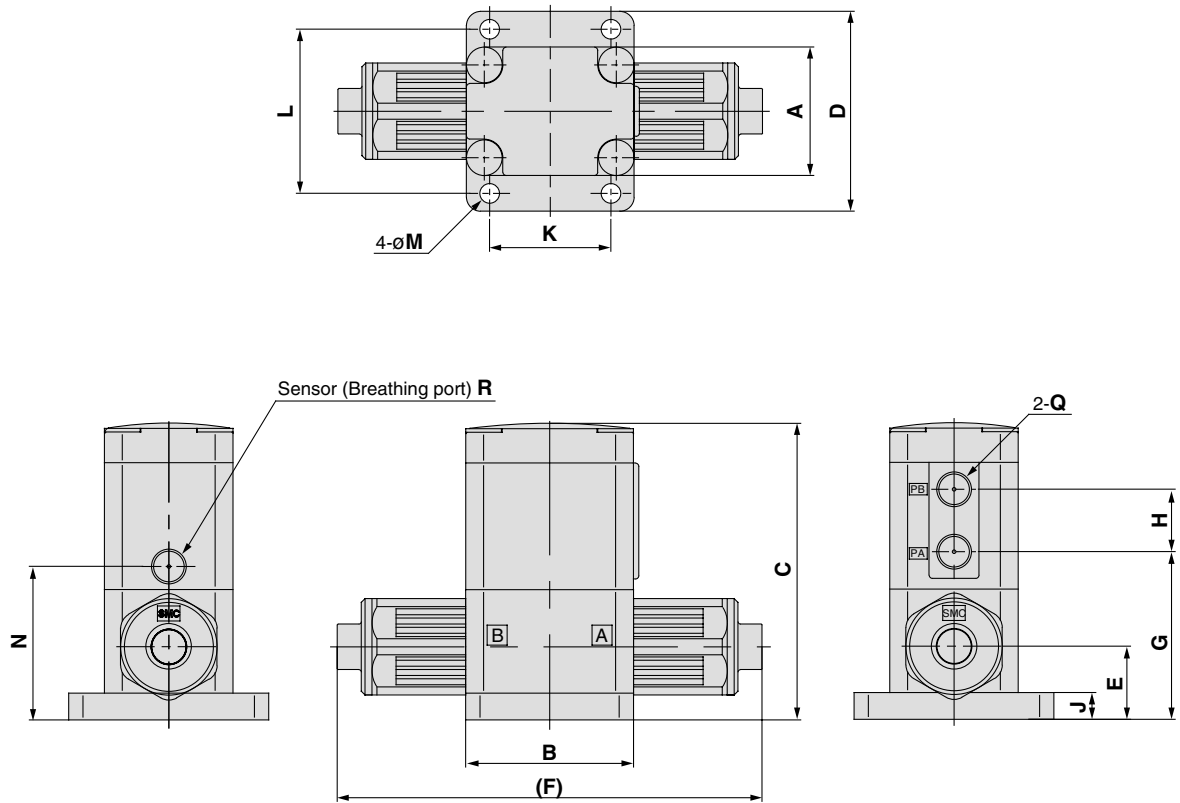


Parts list

No.	Description	Material	Option
1	Actuator section	PPS	PVDF
2	Body	PFA	—
3	Diaphragm	PTFE	—
4	End plate	PPS	PVDF
5	Insert bushing	PFA	—
6	Nut	PFA	—
7	Collar	PFA	—
8	Flow rate adjuster section	PPS	—
9	Indicator	PP	—

Dimensions

Basic type



Dimensions

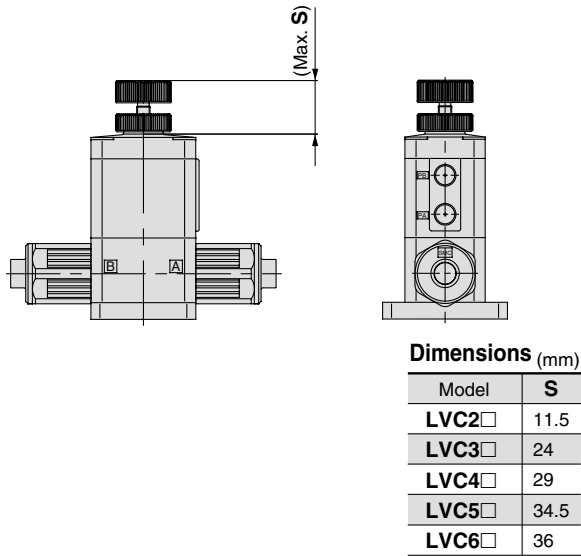
Model	A	B	C	D	E	F	G	H	J	K	L	M	N	Q	R
LVC2□	30	30	54.5	44	11	79	28.5	13	4	20	37	3.5	23.5	M5 x 0.8	M3 x 0.5
LVC3□	36	47	79	56	16.5	106	43	17.5	7.5	34	46	5.5	39		
LVC4□	46	60	96	68	22	131	55	18	8	42	57	5.5	48	Rc 1/8 NPT 1/8	Rc 1/8 NPT 1/8
LVC5□	58	75	129	84	26	154	68	27.5	8	56	71	6.5	62		
LVC6□	58	75	138	84	32	165	77	27.5	8	56	71	6.5	71		

- VC□
- VDW
- VQ
- VX2
- VX□
- VX3
- VXA
- VN□
- LVC**
- LVA
- LVH
- LVD
- LVQ
- LQ
- LVN
- TI/
TIL
- PA
- PAX
- PB

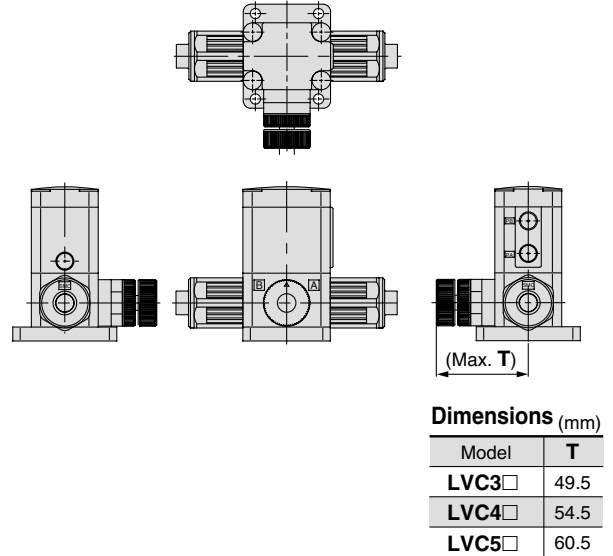
Series LVC

Dimensions

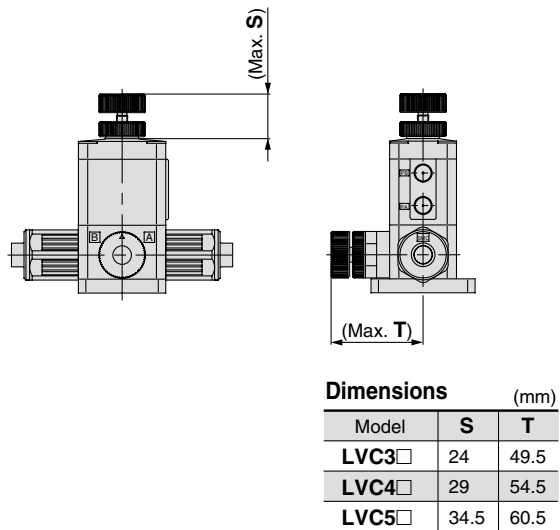
With flow rate adjustment



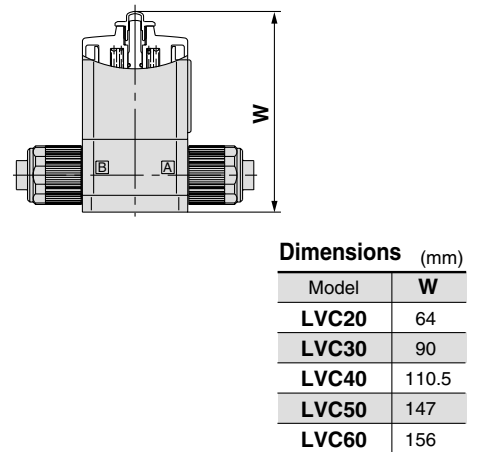
With by-pass



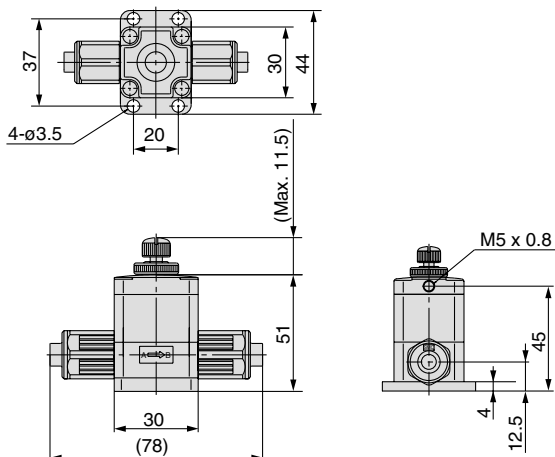
With flow rate adjustment & by-pass



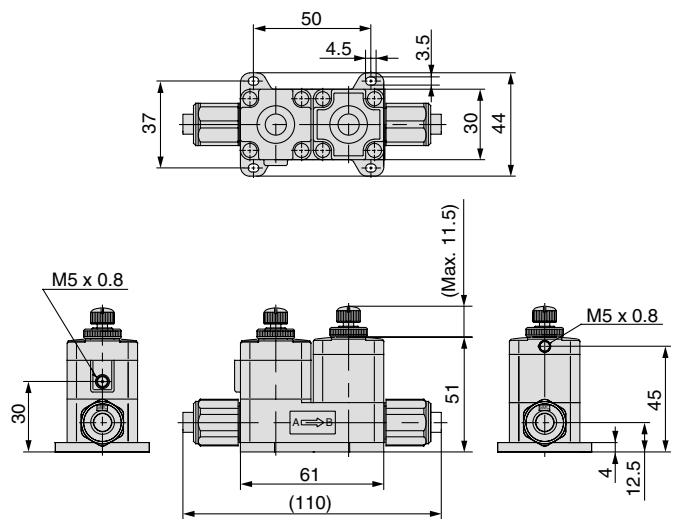
With indicator



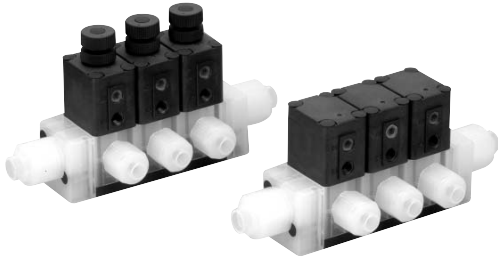
Suck back (Single type)



Suck back (Unit type)



Series LVC Manifolds



Manifold Specifications

Model	LLC2A	LLC3A	LLC4A	LLC5A
Manifold type	Stacking type			
P (IN), A (OUT) type	Common IN/Individual OUT			
Valve stations	2 to 5 stations			
Tubing size (port P)	3/8	1/2	3/4	3/4
Tubing size (port A)	1/4	3/8	1/2	3/4

Note 1) Contact SMC if the manifold will be used with vacuum and A → P flow.

How to Order Manifold Base

LLC 2 A - 02 - S 11

Body class

Symbol	Body class
2	2
3	3
4	4
5	5

Base type

A	Stacking type
A	Stacking type

Manifold stations

Symbol	Stations
02	2 stations
⋮	⋮
05	5 stations

Tubing size for P port and L side connection

Symbol	Tubing size	Body class
00	Plug	2 to 5
06	∅6	2
07	1/4"	
08	∅8	
10	∅10	
11	3/8"	3
10	∅10	
11	3/8"	
12	∅12	4
13	1/2"	
12	∅12	
13	1/2"	5
19	∅19, 3/4"	
12	∅12	
13	1/2"	5
19	∅19, 3/4"	

Tubing size for P port and R side connection

Symbol	Tubing size	Body class
00	Plug	2 to 5
06	∅6	2
07	1/4"	
08	∅8	
10	∅10	
11	3/8"	3
10	∅10	
11	3/8"	
12	∅12	4
13	1/2"	
12	∅12	
13	1/2"	5
19	∅19, 3/4"	

How to Order Valve

LVC 2 0 A - S07

Body class

Symbol	Body class	Orifice dia.
2	2	∅4
3	3	∅8
4	4	∅10
5	5	∅16

Valve type

Symbol	Valve type
0	N.C.
1	N.O.
2	Double acting

Body type

A	Stacking type for manifold
A	Stacking type for manifold

Tubing size

Symbol	Tubing size	Body class
S03	1/8"	2
S04	∅4	
S05	3/16"	
S06	∅6	
S07	1/4"	3
S06	∅6	
S07	1/4"	
S08	∅8	
S10	∅10	4
S11	3/8"	
S12	∅12	
S13	1/2"	5
S12	∅12	
S13	1/2"	
S19	∅19, 3/4"	5

Option

Symbol	Option
Nil	None
1	With flow rate adjustment
4	With indicator

Note) Options can not be combined each other.

Material

Symbol	Body	Actuator section End plate	Dia- phragm	Applicable option		Note
				1	4	
Nil	PFA	PPS	PTFE	●	●	—
F	PFA	PVDF	PTFE			Hydrofluoric acid compatible (Only LVC40, 50 type)
N	PFA	PPS	PTFE	●	●	Ammonium hydroxide compatible

Pilot port thread type

Symbol	Body class	Thread type
Nil	2	M5
	3/4/5	Rc 1/8
N	3/4/5	NP T1/8

VC

VDW

VQ

VX2

VX

VX3

VXA

VN

LVC

LVA

LVH

LVD

LVQ

LQ

LVN

TI/
TIL

PA

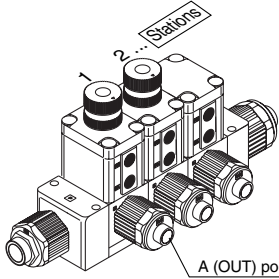
PAX

PB

Series LVC

How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLC2A-03-S11 1set 1 set Manifold base part no.
 * LVC20A-S07-1 2 sets 2 sets Valve part no. (stations 1 & 2)
 * LVC20A-S07 1 set 1 set Valve part no. (station 3)

• Add the * symbol at the beginning of part numbers for valves, etc. to be mounted.

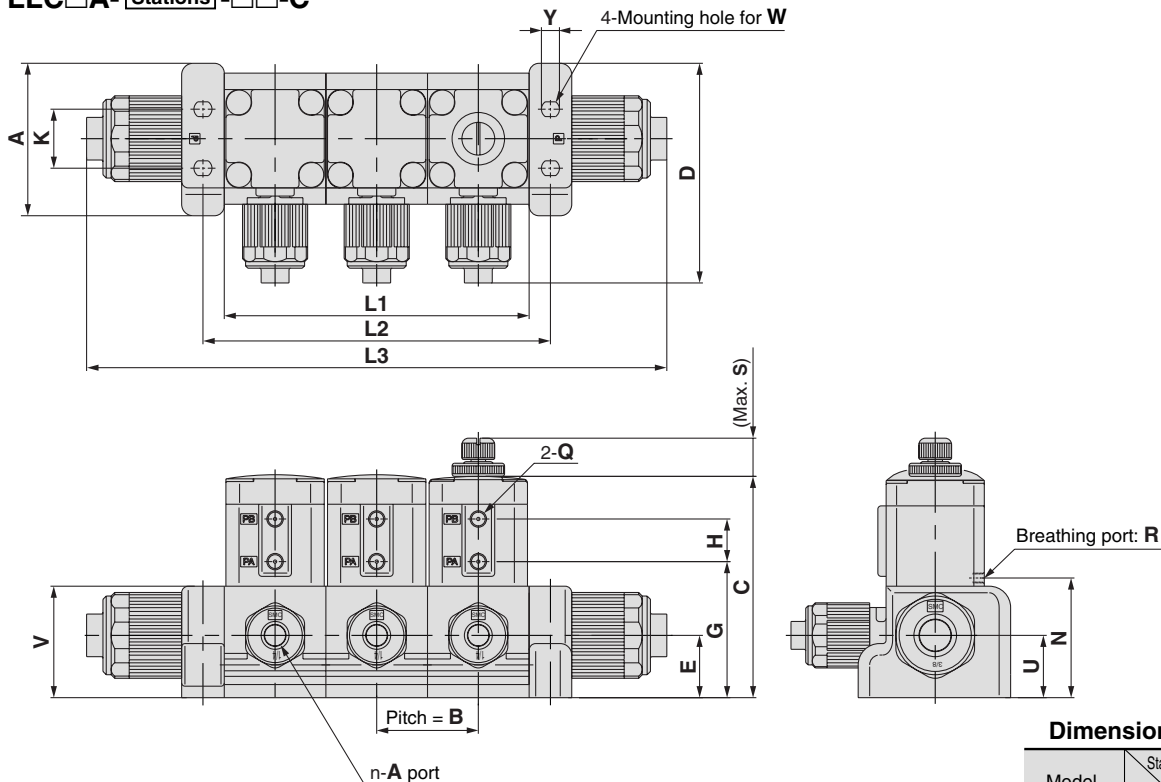
Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

Manifold variations

		Model	LVC20A	LVC30A	LVC40A	LVC50A
		Manifold material	PFA			
		Tubing size	1/4	3/8	1/2	3/4
		Orifice diameter	Ø4	Ø8	Ø10	Ø16
Type	Symbol	Valve type				
Basic type		N.C.	○	○	○	○
		N.O.	○	○	○	○
		Double acting	○	○	○	○
With flow rate adjustment		N.C.	○	○	○	○
		Double acting	○	○	○	○

Dimensions

LLC□A- Stations -□□-C



Dimensions (mm)

Model	Station Symbol	2	3	4	5
		LLC2A	L1	62	93
L2	75		106	137	168
L3	146		177	208	239
LLC3A	L1	73	109.5	146	182.5
	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
LLC4A	L1	94	141	188	235
	L2	109	156	203	250
	L3	219	266	313	360
LLC5A	L1	118	177	236	295
	L2	130	189	248	307
	L3	240	299	358	417

Dimensions (mm)

Model	A	B	C	D	E	G	H	K	N	Q	R	S	U	V	W	Y
LLC2A	46.5	31	67.5	67	19	41.5	13	18	36.5	M5 x 0.8	M3 x 0.5	11.5	19	34	M4	5.5
LLC3A	47	36.5	93.5	76	27.5	57.5	17.5	39	53.5	Rc 1/8 NPT 1/8	Rc 1/8 NPT 1/8	24	27.5	47	M5	6.5
LLC4A	60	47	111.5	95	33.5	70.5	18	50	63.5			29	33.5	56	M6	7.5
LLC5A	75	59	131	114	33.5	70	27.5	62	64			34.5	27.5	56.5	M6	7.5

Series LVC 3 Port

Standard Specifications



Model	LVC200	
Orifice diameter	ø4	
Flow characteristics	$Av \times 10^{-6} m^2$	7.2
	Cv	0.3
Withstand pressure (MPa)	1	
Operating pressure (MPa)	0 to 0.5	
Valve leakage (cm ³ /min)	0 (with water pressure)	
Pilot air pressure (MPa)	0.4 to 0.5	
Pilot port size	M5 x 0.8	
Fluid temperature (°C)	0 to 100	
Ambient temperature (°C)	0 to 60	
Weight (kg)	0.120	

VC

VDW

VQ

VX2

VX

VX3

VXA

VN

LVC

LVA

LVH

LVD

LVQ

LQ

LVN

TI/
TIL

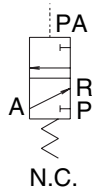
PA

PAX

PB

How to Order Valve

LVC 2 0 0 - S 07



Body class

Symbol	Body class	Orifice dia.
2	2	ø4

Valve type

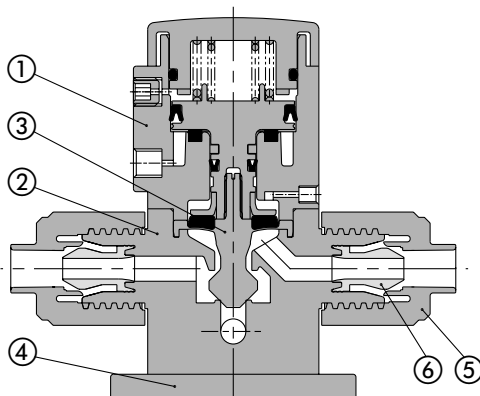
0	N.C.
---	------

Applicable tubing size

Symbol	Connecting tubing O.D.	Body class 2
Metric sizes		
04	ø4	●
06	ø6	○
Inch sizes		
03	1/8	●
05	3/16	●
07	1/4	○

○ Basic size ● With reducer

Construction



Parts list

No.	Description	Material
1	Actuator section	PPS
2	Body	PFA
3	Diaphragm	PTFE
4	End plate	PPS
5	Nut	PFA
6	Insert bushing	PFA

Series LVC

Dimensions

