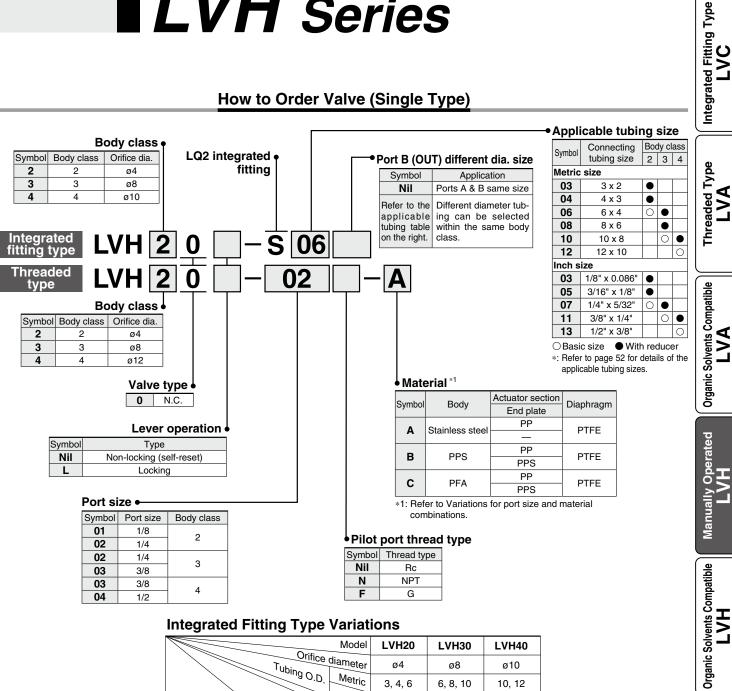
Manually Operated Integrated Fitting Type/Threaded Type LVH Series

How to Order Valve (Single Type)



	Orite	Model	LVH20	LVH30	LVH40
	Orifice dia Tubing O.D.	ameter	ø4	ø8	ø10
		Metric	3, 4, 6	6, 8, 10	10, 12
Туре	Symbol Valve ty	Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
Basic	Non-locking Locking	N.C.	0	0	0

Threaded Type Variations

	M Orifice v				LVH20			LVH30				LVH40		
		rifice diameter		Ø	4			Ø	8			ø	12	
Туре	Symbol	Port size	1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2
Basic			Stair stee	nless I 316	PPS	PFA		nless I 316	PPS	PFA	Stair steel	nless I 316	PPS	PFA
	B → A ≶ Non-locking	B A N.C.	0	0	0	0	0	0	0	0	0	0	0	0

LVH Series



Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity Chemical Liquid Valve Precautions.

Piping

Caution Integrated fitting type

1. Connect tubing with special tools.

Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the SMC website.)



2. Tighten the nut to the end surface of the body. As a guide, refer to the proper tightening torques shown below.

Tightening Torque for Piping

Body class	Torque [N·m]
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0

Threaded type

1. Avoid using metal fittings with a resin body (taper threads).

This can cause damage to the valve body.

Standard Specifications: Integrated Fitting Type

Mod	el	LVH20	LVH30	LVH40					
*1	Metric size	6	10	12					
Tubing O.D.	Inch size	1/4	3/8	1/2					
Orifice diamet	ter	ø4	ø8	ø10					
Flow rate Kv		0.3	1.4	2.1					
characteristics	Cv	0.35	1.7	2.5					
Withstand pre	ssure [MPa]	1							
Operating pressure	$\mathbf{A} \rightarrow \mathbf{B}$	0 to 0.5							
[MPa]	$\mathbf{B} ightarrow \mathbf{A}$	0 to 0.2							
Back pressure	e [MPa]	0.3 or less							
Valve leakage	[cm ³ /min]		0 (with water pressure	e)					
Action		Toggl	e type (non-locking/lo	cking)					
Fluid tempera	ture [°C]	0 to 60							
Ambient temp	erature [°C]	0 to 60							
Weight [kg]		0.06 0.14 0.26							

*1: Refer to page 52 for details of the applicable tubing sizes.

Different Diameter Tubing Applicable with Reducer

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

										 With 	reducer		
	Tubing O.D.												
Body class			Metri	c size				I	nch size	Э			
01000	3	4	6	8	10	12	1/8	3/16	1/4	3/8	1/2		
2	•	•	0	_	_	_	•	•	0	_	_		
3	_	—	•	•	0	_	—	_	•	0	—		
4		_	_	_	•	0	_	_	_	•	0		

*: Refer to page 49 for information on changing tubing sizes.

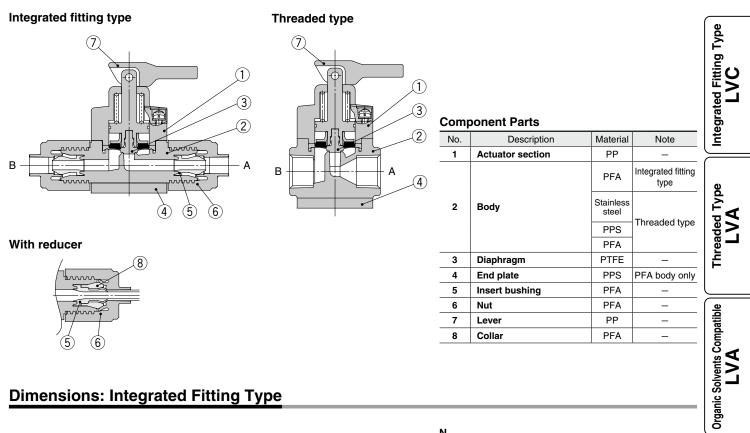
Standard Specifications: Threaded Type

Mod	lel	LVH20	LVH30	LVH40					
Port size		1/8, 1/4	1/4, 3/8	3/8, 1/2					
Orifice diame	ter	ø4	ø8	ø12					
Flow rate	Kv	0.3	1.4	2.1					
characteristics	Cv	0.35	1.7	2.5					
Withstand pre	ssure [MPa]		1						
Operating pressure	$\mathbf{A} ightarrow \mathbf{B}$	0 to 0.5							
[MPa]	$\mathbf{B} ightarrow \mathbf{A}$		0 to 0.2						
Back pressur	e [MPa]	0.3 or less							
Valve leakage	[cm³/min]	0 (with water pressure)							
Action		Toggl	e type (non-locking/lo	cking)					
Fluid tempera	ture [°C]		0 to 60						
Ambient temp	erature [°C]		0 to 60						
	Stainless steel	0.15	0.36	0.71					
Weight [kg]	PPS	0.04	0.09	0.17					
	PFA	0.05	0.11	0.20					

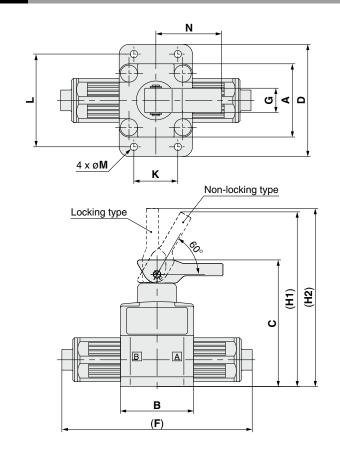


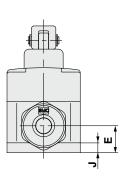
Manually Operated Integrated Fitting Type/Threaded Type

Construction



Dimensions: Integrated Fitting Type





Dimensio	Dimensions [mm													[mm]
Model	Α	В	С	D	E	F	G	H1	H2	J	K	L	М	Ν
LVH20	30	30	52	44	11	79	10	72.5	74	4	20	37	3.5	27
LVH30	36	47	81.5	56	16.5	106	19	111	113	7.5	34	46	5.5	37.5
LVH40□	46	60	100	68	22.5	131	20.5	139	143	8	42	57	5.5	50

y Operated

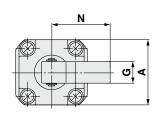
Manua

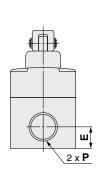
Organic Solvents Compatible LVH

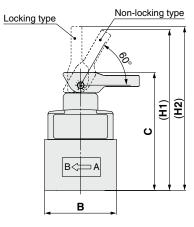
LVH Series

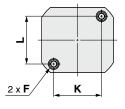
Dimensions: Threaded Type

Body material: Stainless steel

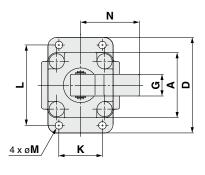


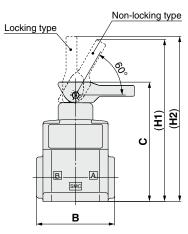




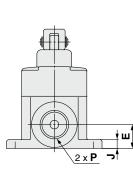


Body material: PPS





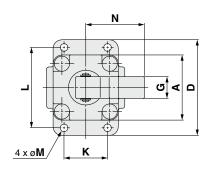
SMC

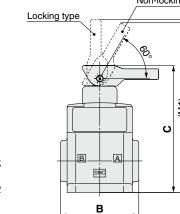


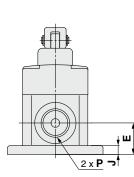
Manually Operated Integrated Fitting Type/Threaded Type

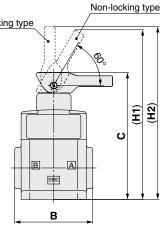
Dimensions: Threaded Type

Body material: PFA









illy Operated LVH Manual Organic Solvents Compatible LVH

Integrated Fitting Type LVC

Threaded Type LVA

Organic Solvents Compatible LVA

Dimensio	Dimensions [mm]															
Body material	Model	Α	В	С	D	E	F	G	H1	H2	J	K	L	М	N	Р
	LVH20	30	33	54.5	—	10	M5 x 0.8	10	75	76.5	—	22	22	_	27	Rc1/8, 1/4, NPT1/8, 1/4, G1/8, 1/4
Stainless steel	LVH30	36	47	81	_	13	M6 x 1	19	110.5	112.5	-	37	26	_	37	Rc1/4, 3/8, NPT1/4, 3/8, G1/4, 3/8
51001	LVH40	46	60	99	—	16	M8 x 1.25	20.5	138	142	—	47.5	33.5	—	50	Rc3/8, 1/2, NPT3/8, 1/2, G3/8, 1/2
	LVH20	30	36	55	44	11	—	10	75.5	77	4	20	37	3.5	27	Rc1/4, NPT1/4, G1/4
PPS	LVH30	36	47	80	56	15	—	19	109.5	111.5	7.5	34	46	5.5	37	Rc3/8, NPT3/8, G3/8
	LVH40	46	60	99.5	68	22	—	20.5	138.5	142.5	8	42	57	5.5	50	Rc1/2, NPT1/2, G1/2
	LVH20	30	36	58.5	44	14.5	—	10	79	80.5	4	20	37	3.5	27	Rc1/4, NPT1/4, G1/4
	LVH30	36	47	84	56	19	—	19	113.5	115.5	7.5	34	46	5.5	37	Rc3/8, NPT3/8, G3/8
	LVH40	46	60	99.5	68	22	—	20.5	138.5	142.5	8	42	57	5.5	50	Rc1/2, NPT1/2, G1/2

LVH Series Integrated Fitting Type Manifolds



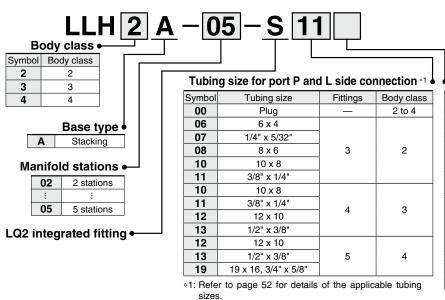
Manifold Specifications

Model	LLH2A	LLH3A	LLH4A					
Manifold type	Stacking							
P (IN), A (OUT) type	Common IN/Individual OUT							
Valve stations		2 to 5 stations						
Tubing size *1 (port P)	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"					
Tubing size (port A)	1/4" x 5/32"	3/8" x 1/4"	1/2" x 3/8"					

*1: Refer to page 52 for details of the applicable tubing sizes.

*: Please contact SMC if the manifold will be used with A \rightarrow P flow.

How to Order Manifold Base



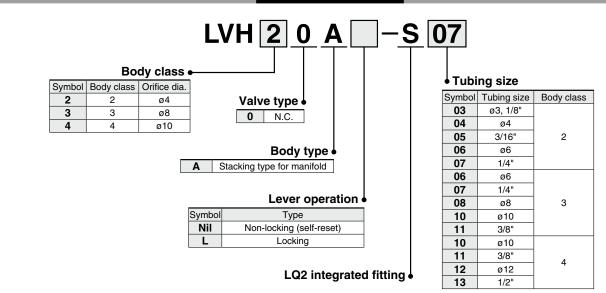
*: Port P fitting of the manifold base is one size bigger than the body class. When ordering plug only, refer to Blanking plug (LQ series) in the WEB catalog after checking the fitting size.

• Tubing size for port P and R side connection *1

	• •				
Symbol	Tubing size	Fittings	Body class		
Nil	L side, R s	ide same size			
00	Plug	—	2 to 4		
06	6 x 4				
07	1/4" x 5/32"				
08	8 x 6	3	2		
10	10 x 8				
11	3/8" x 1/4"				
10	10 x 8				
11	3/8" x 1/4"	4	3		
12	12 x 10	4	3		
13	1/2" x 3/8"				
12	12 x 10				
13	1/2" x 3/8"	5	4		
19	19 x 16, 3/4" x 5/8"				

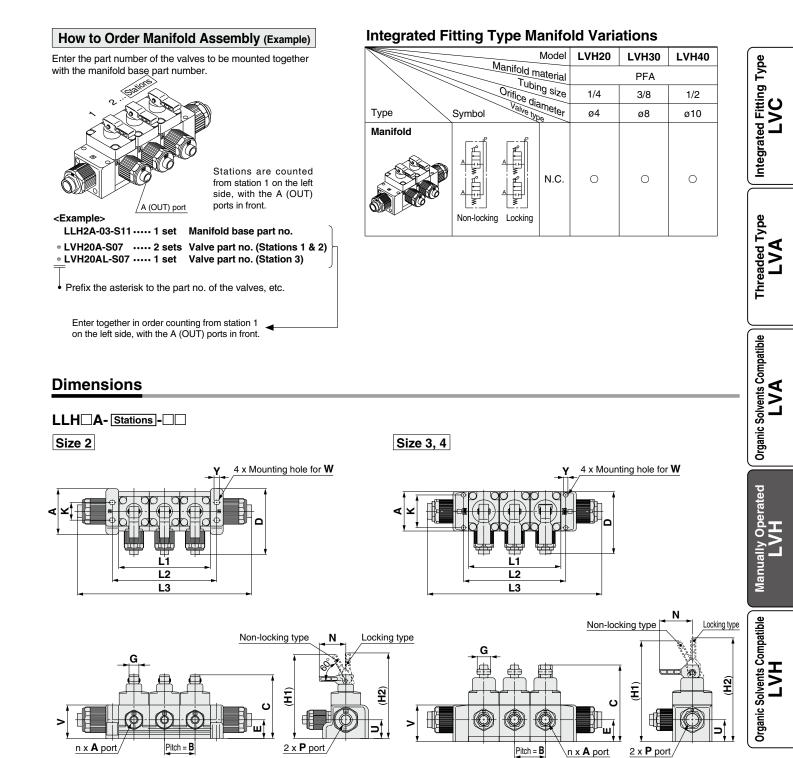
*1: Refer to page 52 for details of the applicable tubing sizes.

*: Port P fitting of the manifold base is one size bigger than the body class. When ordering plug only, refer to Blanking plug (LQ series) in the **WEB catalog** after checking the fitting size.



How to Order Valve

Manifolds Integrated Fitting Type **LVH Series**



SMC

Dimens	ions													[mm
Model	Α	В	С	D	Е	G	H1	H2	Κ	Ν	U	V	W	Y
LLH2A	46.5	31	65	67	19	10	85.5	87	18	27	19	34	M4	5.5
LLH3A	47	36.5	94.5	76	27.5	19	125.5	127.5	39	37	27.5	47	M5	6.5
LLH4A	60	47	115	95	33.5	20.5	154	158	50	50	33.5	56	M6	7.5

					[mm]
Model	Station Symbol	2	3	4	5
	L1	62	93	124	155
LLH2A	L2	75	106	137	168
	L3	146	177	208	239
	L1	73	109.5	146	182.5
LLH3A	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
	L1	94	141	188	235
LLH4A	L2	109	156	203	250
	L3	219	266	313	360

42

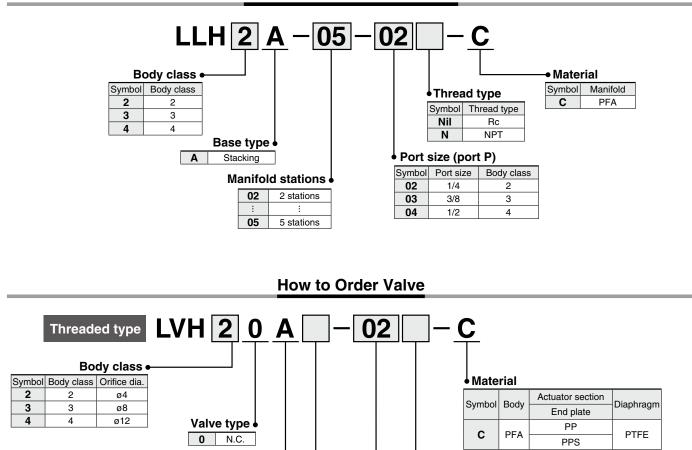
LVH Series Threaded Type Manifolds



Manifold Specifications

Model	LLH2A	LLH3A	LLH4A								
Manifold type		Stacking									
P (IN), A (OUT) type	Common IN/Individual OUT										
Valve stations		2 to 5 stations									
Port size (port P)	1/4	3/8	1/2								
Port size (port A)	1/4	3/8	1/2								

*: Please contact SMC if the manifold will be used with flow A \rightarrow P.



How to Order Manifold Base

Locking

Body type

Туре

Non-locking (self-reset)

Lever operation

A Stacking type for manifold

Symbol

Nil

L



Thread type
 Symbol Thread type

Rc

NPT

Body class

2

3

4

Nil

Ν

• Port size (port A)

Symbol

02

03

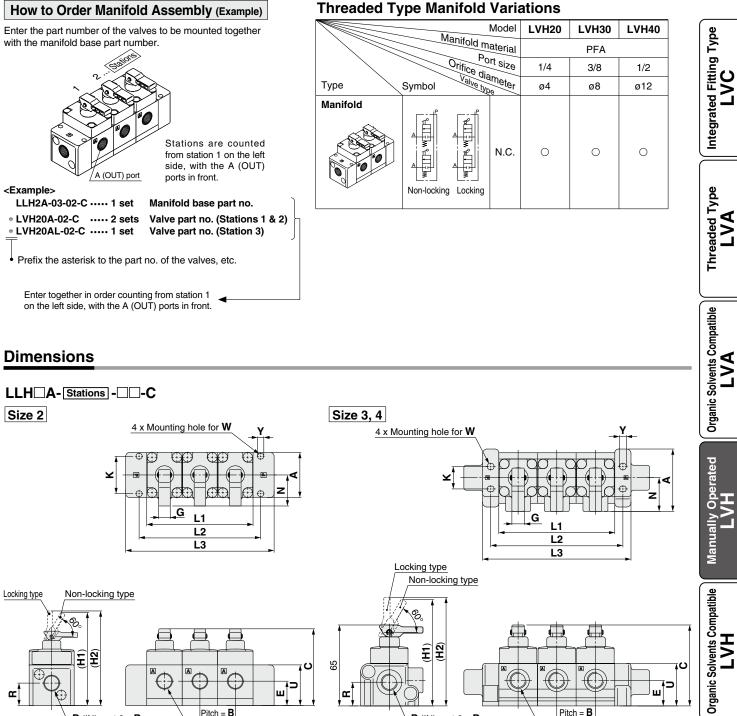
04

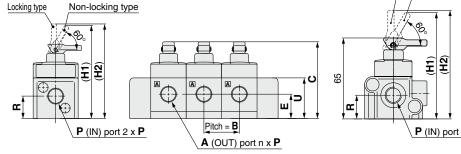
Port size

1/4

3/8

1/2





Looking type	
Non-locking type	
P (IN) port 2 x P	Pitch = B A (OUT) port n x P

Dimensi	Dimensions [m														
Model	Α	В	С	E	G	H1	H2	Κ	Ν	Р	R	U	W	Y	
LLH2A	50	31	65	20.5	10	85.5	87	18	27	Rc1/4, NPT1/4	19	34	M4	5.5	
LLH3A	47	37	90	25.5	19	112.5	114.5	39	37	Rc3/8, NPT3/8	23.5	42.5	M5	6.5	
LLH4A	60	47	107	29	20.5	146	150	50	50	Rc1/2, NPT1/2	24	48	M6	7.5	

					[mm]
Model	Station Symbol	2	3	4	5
	L1	62	93	124	155
LLH2A	L2	75	106	137	168
	L3	118	149	180	211
	L1	74	111	148	185
LLH3A	L2	90	127	164	201
	L3	118	155	192	229
	L1	94	141	188	235
LLH4A	L2	112	159	206	253
	L3	144	191	238	285

Manually Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

LVH M Series

How to Order Valve



Body class •

Symbol	Body class	Orifice dia.	
2	2	ø4	
3	3	ø8	
4	4	ø12	
5	5	ø20	
6	6	ø22	

	Fitting type
Symbol	Туре
D	With double ferrule fittings
G	With metal gasket seal fittings
т	Integrated tubing

Applicable tubing size

Cumbal	Connecting			ly cl	lass	
Symbol	tubing size	2	3	4	5	6
Metric s	size					
06	ø6	0				
10	ø10		0			
12	ø12			0		
19	ø19				0	
Inch siz	e					
07	1/4	0				
11	3/8		0			
13	1/2			0		
19	3/4				0	
25	1					0

*: Metric size is only available for fitting types D and T.

Option Nil None Е Body wetted parts equivalent to EP grade

Material

Symbol	Body	Actuator section	Diaphragm	Seal	Buffer
AD	Stainless	ADC	PTFE	FKM	FKM
ND	steel	ADC	FIFE	EPDM	EPDM

Standard Specifications

Mod	el	LVH20M	LVH30M	LVH40M	LVH50M	LVH60M			
	Metric size*1	6	10 12 19						
Tubing O.D.	Inch size	1/4	3/8	1/2	3/4	1			
Orifice diameter		ø4	ø8	ø12	ø20	ø22			
Flow rate	Kv	0.3	1.4	2.8	5.1	6.8			
characteristics	Cv	0.35	1.7	3.3	6	8			
Withstand press	sure [MPa]	1							
Operating pressure [I	$\texttt{MPa]} \triangleleft \textsf{A} \rightarrow \textsf{B} \texttt{flow} \triangleright$	0 to 0.5							
Valve leakage [c	:m³/min]	0 (with water pressure)							
Fluid temperatu	re [°C]			0 to 100					
Ambient temper	ature [°C]			0 to 60					
Fitting type		With double ferrule fittings, With metal gasket seal fittings, Integrated tubing							

*1: Metric size is only available for fitting types D and T.



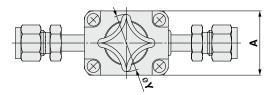
LVH20M-D07-AD **Double ferrule fittings**

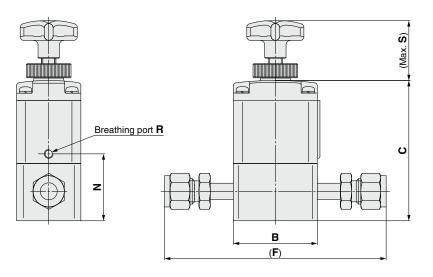
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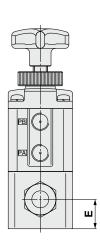
Manually Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

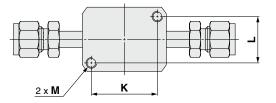
Dimensions

Body material: Stainless steel With double ferrule fittings









Dimensions												[mm]
Model	Α	В	С	E	F	ĸ	L	M	Ν	R	S	Y
LVH20M-D□- ^{AD} ND	30	30	54.5	12	96.4	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-D□- ^{AD} ND	36	47	78.6	16.5	127	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-D□- ^{AD} ND	46	60	85.9	16.5	147.2	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-D19- ^{AD}	58	75	120	23	166.8	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-D25- ^{AD}	58	75	129	27	190.2	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

Integrated Fitting Type LVC

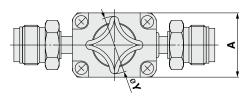
Threaded Type LVA

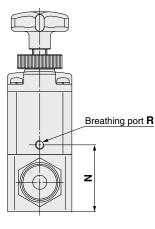
Organic Solvents Compatible LVA

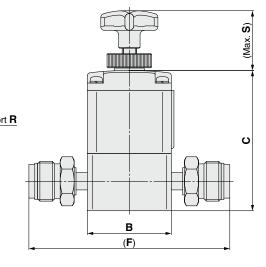


Dimensions

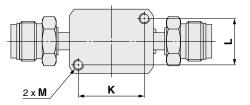
Body material: Stainless steel With metal gasket seal fittings









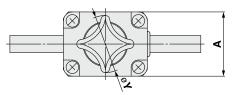


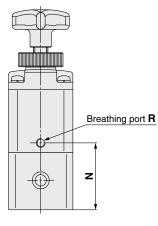
Dimensions												[mm]
Mode	Α	В	С	Е	F	K	L	М	Ν	R	S	Y
LVH20M-G07- ^{AD}	30	30	54.5	12	91	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-G11- ^{AD}	36	47	78.6	16.5	112.6	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-G13- ^{AD}	46	60	85.9	16.5	131.6	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-G19- ^{AD}	58	75	120	23	178.2	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-G25- ^{AD}	58	75	129	27	192.8	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

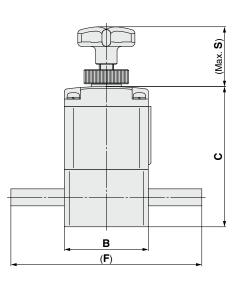
Manually Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

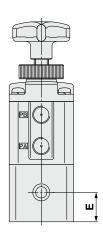
Dimensions

Body material: Stainless steel Integrated tubing









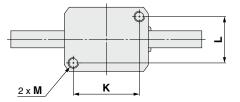
Integrated Fitting Type LVC

Threaded Type LVA

Organic Solvents Compatible LVA

Manually Operated LVH

Organic Solvents Compatible LVH



Dimensions												[mm]
Model	Α	В	С	E	F	ĸ	L	М	Ν	R	S	Y
LVH20M-T□- ^{AD} ND	30	30	54.5	12	70	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-T□- ^{AD} ND	36	47	78.6	16.5	107	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-T□- ^{AD}	46	60	85.9	16.5	120	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-T19- ^{AD}	58	75	120	23	155	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-T25- ^{AD}	58	75	129	27	155	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

LV Series **Fittings and Special Tools**

Fittings

Changing Tubing Sizes

The tubing size can be changed within the same body class (body size) by replacing the nut and insert bushing.

							Tul	oing C).D.						
Body class				Metri	c size						Ir	nch siz	e		
CidSS	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	•	•	0	_	—	_	_	_	•		0	_	_	_	—
3	_	_			0	_	_	—	_	—		0	_	_	—
4	—	—	—	—	•	0	—	—	_	—	_		0	—	—
5	—	—	—	—	—	•	0	—	—	—	—	—	•	0	—
6	—	_	—	—	—	_	•	0	—	—	_	—	—	•	0

Changing the tubing size

Example) Changing the tubing from an O.D. 1/4" to O.D. 1/8" in body class 2.

Prepare an insert bushing and nut for 1/8" O.D. tubing (LQ-2U03) and change the tubing size. (Refer to How to Order Fitting Parts.)

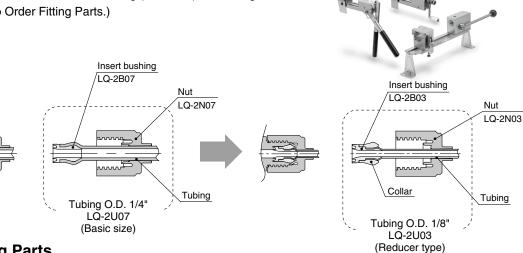
*: Tubing is sold separately.

Part Components

		Component parts				
	Nut	Insert	Collar (insert assembly)			
○ Basic size	Yes	Yes	No			
 Reducer type 	Yes	Yes	Yes			

A Caution

1. Connect tubing with special tools. Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the SMC website.)



How to Order Fitting Parts

Symbol Body class (fit

2 3

4

5 6

	LQ	-2][l		3 Tubii
				-	Symbo
	Fitting type 🌢				03
Symbol	Applicable fitting			[04
Nil	LQ2				05
1	LQ1				06
				ſ	07
					06
Body class (f	ittings) •			Ī	08
Body class (fittings)	Applicable fitting			ľ	10
2				ľ	07
3	LQ1			ľ	11
4	LQ2			ľ	10
5					12
6	LQ1			f	11
				-	40

	Part type
Symbol	Туре
U	Insert bushing & nut
В	Insert bushing

Nut

Ν

Symbol	Tubing size	Body class (fittings)	Applicable fitting	
03	1/8" x 0.086", 3 x 2			
04	4 x 3			
05	3/16" x 1/8"	2		
06	6 x 4			
07	1/4" x 5/32"			
06	6 x 4		LQ1 LQ2	
08	8 x 6	3		
10	10 x 8			
07	1/4" x 5/32"			
11	3/8" x 1/4"			
10	10 x 8			
12	12 x 10			
11	3/8" x 1/4"			
13	1/2" x 3/8"			
12	12 x 10			
13	1/2" x 3/8"	5		
19	3/4" x 5/8", 19 x 16			
19	3/4" x 5/8", 19 x 16	6	1.01	
25	1" x 7/8", 25 x 22	Ö	LQ1	

*: Type U is recommended when changing tubing sizes.

efer to page 52 for etails of the appliable tubing sizes.



LV Series Applicable Fluids

High Purity Air and Manually Operated Chemical Liquid Valves Material and Fluid Compatibility Check List

		Body materia	I	Diaphragm material			
Chemicals	Stainless steel 316	Fluoro resin PFA	Polyphenylene sulfide resin PPS	Fluoro resin PTFE	Nitrile rubber NBR	Ethylene propylene rubber EPR	
Acetone	0	O *1	⊖ * 1	⊖ * 2	×	×	
Ammonium hydroxide	0	0	0	⊖ * 2	×	×	
Isobutyl alcohol	0	O *1	⊖ * 1	⊖ * 2	0	0	
Isopropyl alcohol	0	O *1	O *1	⊖ * 2	0	0	
Hydrochloric acid	×	0	0	0	×	×	
Ozone (dry)	0	0	0	0	×	0	
Hydrogen peroxide Concentration 5% or less, 50°C or less	×	0	0	0	×	×	
Ethyl acetate	0	⊖ *1	⊖ * 1	⊖ * 2	×	×	
Butyl acetate	0	○*1	⊖ * 1	⊖ * 2	×	×	
Nitric acid (except fuming nitric acid) Concentration 10% or less	×	0	0	⊖ * 2	×	×	
DI water (deionized water)	0	0	0	0	×	0	
Sodium hydroxide (caustic soda) Concentration 50% or less	0	0	0	0	×	×	
Nitrogen gas	0	0	0	0	0	0	
Ultrapure water	×	0	0	0	×	×	
Toluene	0	O *1	⊖ * 1	⊖ * 2	×	×	
Hydrofluoric acid	×	0	×	⊖ * 2	×	×	
Sulfuric acid (except fuming sulfuric acid)	×	0	×	⊖ * 2	×	×	
Phosphoric acid Concentration 80% or less	×	0	×	0	×	×	

The material and fluid compatibility check list provides reference values as a guide only.

*1: Use a stainless steel body, as static electricity may be generated.
 *2: Use caution as permeation may occur. The permeated fluid may effect the parts of other materials.

Table symbols _: Can be used.

 \bigcirc : Can be used. : Can be used under certain conditions. \times : Cannot be used.

• Compatibility is indicated for fluid temperatures of 100°C or less.

• The material and fluid compatibility check list provides reference values as a guide only, therefore we do not guarantee the application to our product.

• The data above is based on the information presented by the material manufacturers.

• SMC is not responsible for its accuracy and any damage happened because of this data.

• Set the viscosity of a fluid to 300 cp or less.

If a fluid with a high viscosity is used, this may cause inadequate closing of the valve.



LV Series High Purity Chemical Liquid Valve Precautions 1

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions.

Design / Selection

MWarning

1. Check the specifications.

Give careful consideration to operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

2. Fluids

Operate after confirming the compatibility of the product's component materials with fluids, using the check list on page 50. Please contact SMC regarding fluids other than those in the check list. Operate within the indicated fluid temperature range.

3. Maintenance space

Ensure the necessary space for maintenance and inspections.

4. Fluid pressure range

Keep the supplied fluid pressure within the operating pressure range shown in the catalog.

5. Ambient environment

Install in an environment where there is no effect from radiant heat caused by heat sources, etc., and use within the ambient temperature range. After confirming the compatibility of the product's component materials with the ambient environment, operate so that fluid does not adhere to the product's exterior surfaces.

6. Liquid seals

When circulating fluid:

Provide a relief valve in the system so that fluid does not get into the liquid seal circuit.

7. Countermeasures for static electricity

Since static electricity may be generated depending on the fluid being used, implement suitable countermeasures.

Mounting

Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, perform suitable function and leak tests to confirm that the mounting is correct.

2. Operation Manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

Piping

A Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

2. Use the tightening torques shown below for the pilot port.

Tightening Torque for Operating Port

Operating port	Torque [N·m]
M5	1/6 turn with a tightening tool after first tightening by hand
Rc, NPT1/8	0.8 to 1.0

3. Use of metal fittings

Do not use metal fittings for piping on taper threads made of resin, as this may cause damage to the threads.

LVA PPS Body Ported Tightening Torque for Fittings

Size	Breaking torque [N·m]	Tightening torque [N·m]	Guideline for tightening torque (Number of turns)
LVA20	2 to 3	0.5 to 1	2 to 3 turns
LVA30	6 to 8	2 to 3	3 to 4 turns
LVA40	11 to 14	5 to 7	3 to 4 turns
LVA50	18 to 20	8 to 10	3 to 4 turns

*: Guideline for tightening torque

Number of turns when the fitting is screwed into the body with 2 to 3 windings of sealant tape applied to threaded portion of the piping. The value may differ for types other than sealant type.

4. Use pilot ports and sensor (breathing) ports as indicated below.

	PA port	PB port	Sensor (breathing) port
N.C.	Pressure	Breathing	Breathing
N.O.	Breathing	Pressure	Breathing
Double acting	Pressure	Pressure	Breathing

For N.C. and N.O. types, the port which does not receive operating pressure is released to atmosphere. When intake and exhaust directly from the valve is not desired due to problems with the ambient environment or scattering of dust, etc., install piping and perform intake and exhaust at a location which does not present a problem.

5. Connect tubing with special tools.

Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the SMC website.)





LV Series High Purity Chemical Liquid Valve Precautions 2

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions.

Operating Air Supply

A Warning

1. Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt, or corrosive gases, etc., as this may cause damage or malfunction.

Operating Environment

M Warning

- 1. Do not use in a location having an explosive atmosphere.
- 2. Do not operate in locations where vibration or impact occurs.
- 3. Do not use in locations where radiated heat will be received from nearby heat sources.
- 4. Do not use in environments which exceed the ambient temperature specifications of the product.

Maintenance

A Warning

1. Maintenance should be performed in accordance with the procedures in the Operation Manual.

Incorrect handling can cause damage or malfunction of machinery and equipment, etc.

2. Before removing equipment or compressed air supply/ exhaust devices, shut off the air and power supplies, and exhaust compressed air from the system.

Further, when restarting equipment after remounting or replacement, first confirm safety and then check the equipment for normal operation.

- 3. Perform work after removing residual chemicals and carefully replacing them with DI water (Deionized water) or air, etc.
- 4. Do not disassemble the product. Products which have been disassembled cannot be guaranteed. If disassembly is necessary, please contact SMC.
- 5. In order to obtain optimum performance from valves, perform periodic inspections to confirm that there are no leaks from valves or fittings, etc.

ACaution

1. Removal of drainage Flush drainage from filters regularly.

Handling

M Warning

1. Operate within the ranges of the maximum operating pressure and back pressure.

Handling

A Caution

1. When the diaphragm is made of PTFE

Please note that when the product is shipped from the factory, gases such as N_2 and air may leak from the valve at a rate of 1 cm³/min (when pressurized).

- 2. When operated at a very low flow rate, the LV series with flow rate adjustment may vibrate, etc. depending on the operating conditions. Therefore, operate it after careful examination of the flow rate, pressure and piping conditions.
- 3. In the LV series, water hammering may occur depending on the fluid pressure conditions. In most cases, improvement is possible by adjusting the pilot pressure with a speed controller, etc., but the flow rate, pressure and piping conditions should be reviewed.
- 4. To adjust the flow rate for the LV series with flow rate adjustment, open gradually starting from the fully closed state.

Opening is accomplished by turning the adjustment knob counterclockwise. Additionally, do not apply excessive force to the adjustment knob when nearing a fully open or closed state. This may result in deformation of the orifice sheet surface or damage to the threaded portion of the adjustment knob. It is in the fully closed state when the product is shipped from the factory.

- 5. After a long period of nonuse, perform a test run before beginning regular operation.
- 6. Since the LVC is packaged in a clean room, use sufficient care in handling when opened.
- 7. Take extra care when setting the operating direction and when handling the lever of the LVH series.

Use of Tubing

A Caution

1. Refer to the applicable tubing sizes shown below for tubing to be used.

Applicable Tubing Sizes

	Connecting	O.D. [n	nm]	Internal thickr	ness [mm]	
	tubing size	Standard size	Tolerance	Standard size	Tolerance	
	ø3 x ø2	3.0		0.5	±0.06	
	ø4 x ø3	4.0		0.5	10.00	
	ø6 x ø4	6.0	+0.2			
Metric	ø8 x ø6	8.0	-0.1	1.0	±0.1	
size	ø10 x ø8	10.0		1.0	±0.1	
	ø12 x ø10	12.0				
	ø19 x ø16	19.0	+0.3	1.5	±0.15	
	ø25 x ø22	25.0	-0.1	1.5	10.15	
	1/8" x 0.086"	3.18		0.5	±0.1	
	3/16" x 1/8"	4.75		0.8	±0.1	
Inch	1/4" x 5/32"	6.35	+0.2	1.2	±0.12	
Inch size	3/8" x 1/4"	9.53	-0.1			
0.20	1/2" x 3/8"	12.7		1.6	±0.15	
	3/4" x 5/8"	19.0	+0.3	1.0	±0.15	
	1" x 7/8"	25.4	-0.1			

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Re	Revision history	
Edition B * Body class 6, manifold specifications and options added to the LVC and LVA series. * Manifold specifications added to the LVH series. * Number of pages increased from 32 to 44.	/C Edition D * Organic solvents compatible products (LVA/LVH) added. * Symbol changed. * LVC-Z type added. GR * Number of pages increased from 44 to 56.	UR
Edition C * 3 port added to the LVC and LVA series. * The models with indicator added to the LVC and LVA series.	нх	

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.