## 2/3 Port Solenoid Valve for Chemical Liquids

## Series LVM

## **Compact Direct Operated**

#### **★**Isolated structure

Diaphragm isolates the solenoid drive body from the fluid.

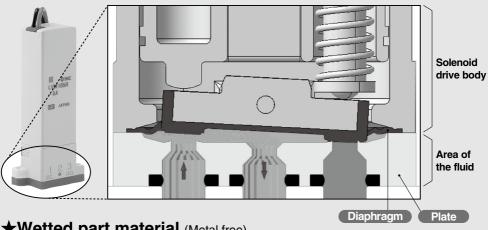


VCH

VDW

VO

LVM

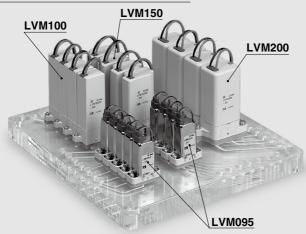


★Wetted part material (Metal free)

**PEEK** Body/Plate

EPDM, FKM, Kalrez® Note) Diaphragm

Highly integrated resin manifold (Made to Order)



## Meeting the most advanced needs of process control

## **Compact Direct Operated 2/3 Port**

Unit: u1

#### O Valve chamber volume

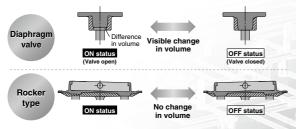
Series	LVM09/090	LVM10 (For LVM11)	LVM10/100	LVM15/150	LVM20/200
Valve chamber volume	18	11	20	50	84

### ○ Change in volume depending on open/closed status of valve (pumping volume)

 $0.01\,\mu$ L or less (Rocker type)

"Pumping volume" refers to the volume of water that is expelled from the valve chamber, in which it is sealed, by the opening and closing action of the valve (once with no applied pressure).

With a normal diaphragm valve, because the valve chamber volume varies depending on ON or OFF status, a difference in volume is discharged into the outlet side of the valve when the valve is switched from ON to OFF. However, with a rocker type valve, there is almost no change in volume, and thus no fluid is discharged into the outlet side of the valve.



### Type with power-saving circuit can be selected.

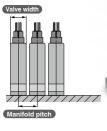
Holding power consumption can be reduced substantially. us energization for extended periods is possible

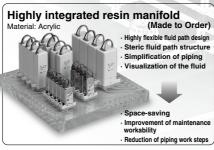
	00	continuous energization for extension periods to pecciole.							
Series		ies	LVM09/090	LVM10/100	LVM15/150	LVM20/200	i		
	Power	Inrush	3.3	2.5	5.5	4			
	consumption	Holding	0.9	1	1	0.6			

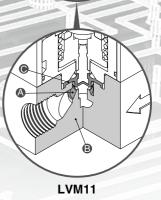
Refer to 10 in "Design and Selection" on the page 463, if the valve is to be energized continuously for extended periods of time, or used with a manifold.

#### Space-saving

Series	LVM090	LVM10/100	LVM150	LVM200
Valve width	9.5	13	16	20
Manifold pitch	10.5	14	17	21







@ SMC

I VM11

-5A-1 GU JAPAN

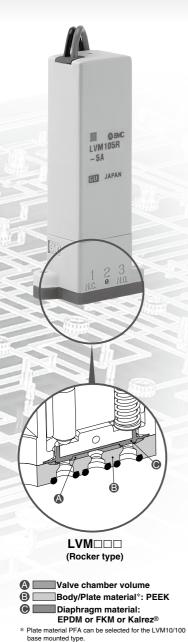
Applications: Various analytical and inspection equipment

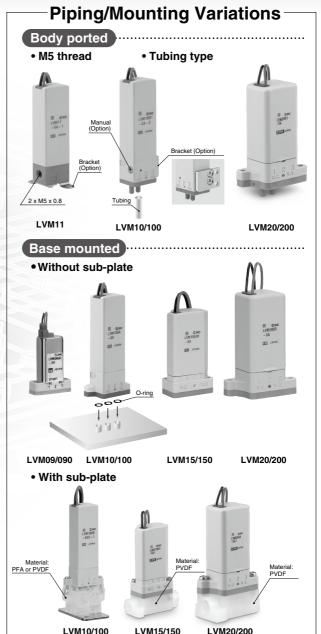
Analytical instruments for blood, urine, immune system, etc.

## Series LVM

# Solenoid Valve for Chemical Liquids (C)







VCH\_ vDW vo LVM

	Model	Valve construction	Valve type	Number of ports	Operating pressure range	Orifice diameter (mm)	Valve width (mm)	
4	LVM09R3	Diaphragm type	N.C.					
Favores Participal	LVM09R4	direct operated poppet	N.O.	2	-75 kPa to 0.2 MPa	1.1	9.5	
2001 NO. 102 N	LVM095R	(Rocker type)	Universal	3				
	LVM11	Diaphragm type direct operated poppet	N.C.	2	0 to 0.25 MPa	1.5	13	
	LVM10R1		N.C.					
照 <b>ウ</b> 900 1.99678計 1.986.73 200 comm	LVM10R2		N.O.	2	-75 kPa to 0.25 MPa	1.4	13	
233	LVM102R		Universal	3				
A .	LVM10R3		N.C.					
III 6544 LINETHA -562-1 DD PARK	LVM10R4		N.O.	2	-75 kPa to 0.25 MPa	1.4	13	
E and Carried To A	LVM10R6		N.C.		-75 kPa to 0.25 MPa (Max. 0.6 MPa)	1.4	13	
	LVM105R		Universal	3				
	LVM15R3	Diambroom tune	N.C.			1.6	16	
E GOT SAL	LVM15R4	Diaphragm type direct operated poppet	N.O.	2				
NO. O NO.	LVM155R	(Rocker type)	Universal	3	(wax. o.o ivii a)	(.,		
1	LVM20R1		N.C.	2				
100 mm (Section ) (Section )	LVM20R2		N.O.		-75 kPa to 0.25 MPa	2	20	
1, 2,3	LVM202R		Universal	3				
1	LVM20R3		N.C.			2 20		
1 mm	LVM20R4		N.O.	2	-75 kPa to 0.3 MPa		20	
	LVM205R		Universal	3				

## Series LVM

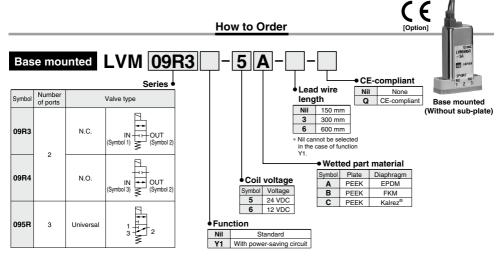
Wate		Air		Fluid temperature (°C)	Volume of valve chamber	Weight	Power consumption	Page	
Av[m²] 0.43 x 10 <sup>-6</sup>	0.018	C[dm²/(S-bar)] O.06	0.2	(6)	(μ <b>L</b> )	20	2	P.442 to 444	
0.96 x 10 <sup>-6</sup>	0.04	0.13	0.22		11	30	2.5 at inrush 1 at holding	P.445 to 449	
0.72 x 10 <sup>-6</sup>	0.03	0.1	0.2		20	34	1.5	P.445 to 451	
0.72 x 10 <sup>-6</sup>	0.03	0.1	0.2	0 to 50 (No condensation)	20	34	1.5	7.443 (0431)	VCH  VDW  VQ
0.96 x 10 <sup>-6</sup> (0.36 x 10 <sup>-6</sup> )	0.04 (0.015)	0.13 (0.05)	0.22 (0.2)		50	45	5.5 at inrush 1 at holding	P.452 to 455 High-pressure type is indicated in brackets.	
1.56 x 10 <sup>-6</sup>	0.065	0.23	0.27		84	80	2.5	P.456 to 460	
1.56 x 10 <sup>-6</sup>	0.065	0.23	0.27		84	80	2.5	P.456 to 462	

<sup>\*</sup> The values of Av and Cv are based on JIS B 2005:1995, C and b are based on JIB B 8390:2000.



## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids

## Series LVM09/090



#### **Specifications**

				Base mounted		
Model			LVM09R3	LVM09R4	LVM095R	
			Diaphragm type direct operated poppet (Rocker typ			
Valve construction						
Valve type			N.C.	N.O.	Universal	
Number of ports			2	3		
Fluid Note 1)				er (Pure water), Dilu		
Operating pressure ra	nge		-	-75 kPa to 0.2 MP	a	
Orifice diameter				1.1 mm		
Response time Note 8)			10 ms or l	ess (at pneumatio	pressure)	
Leakage			Zero leakage, eithe	er external or internal	(at water pressure)	
Proof pressure Note 2)	Proof pressure Note 2)			0.3 MPa		
Ambient temperature	Note 9)		0 to 50°C			
Fluid temperature Note			0 to 50°C (No condensation)			
Volume of valve cham	ber Note 3	3)	18 μL			
Mounting orientation N	lote 4)		Free			
Enclosure			IP40 or equivalent			
Weight			20 g			
Rated voltage			12, 24 VDC			
Allowable voltage fluc	tuation 1	lote 5)	±	10% of rated volta	ge	
Type of coil insulation				Class B		
	Standa			2 W		
Power consumption	Standa	ra		(0.08 A)		
(When rated voltage	With	Inrush		3.3 W		
is at 24 V)	power- saving	inrusn		(0.14 A)		
	circuit	Holding		0.9 W		
Coil switching noise N	Coil switching noise Note 6)			50 dB		
<b></b>						

#### Flow Characteristics

Wate	r	Α	ir
Av	Cv	С	b
0.43 x 10 <sup>-6</sup>	0.018	0.06	0.2

<sup>\*</sup> The values of Av and Cv are based on JIS B 2005:1995, C and b are based on JIR B 8390:2000

Note 1) Select an appropriate material for the wetted part when fluid such as a cleaning solvent is used. Also, be sure to confirm the fluid compatibility in advance.

Note 2) Indicates the pressure which does not generate breakage, cracks or external leakage after a one-minute airtight test.

Note 3) Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted.

Note 4) Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid is not considered, any mounting orientation is available.

Note 5) When the response speed is regarded as important, prevent negative fluctuation of the voltage by adequate regulation.

Note 6) The value is based on SMC's measurement conditions. The noise level will vary with conditions.

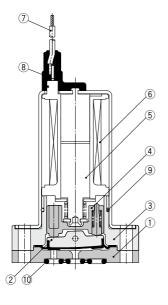
Note 7) Refer to 10 in "Design and Selection" on the back of page 463, if the valve is to be energized continuously for extended periods of time.

Note 8) In conformity with JIS B 8373/8374 (at ambient and fluid temperature of 25°C and rated voltage)

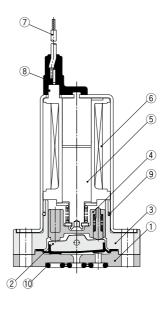
Note 9) When the diaphragm material is Kairez<sup>®</sup>, take great care since the valve changeover time becomes significantly long at ambient and fluid temperature of 15°C or less when compared to that at room temperature (~25°C).

#### **Construction: Base Mounted**

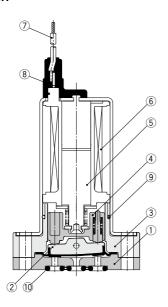
#### LVM09R3



#### LVM09R4



#### LVM095R



#### Component Parts: LVM09R3, 09R4, 095R

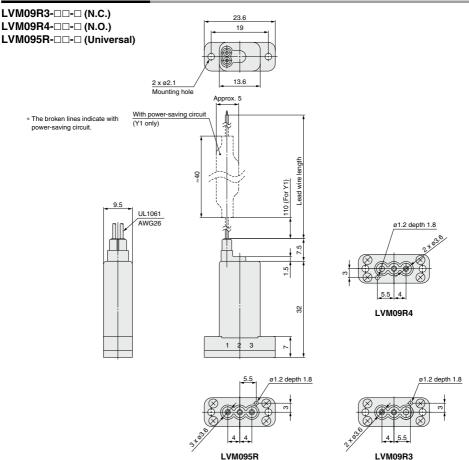
Omponent i arts. Evinosito, osita, osoti							
No.	Description	Material					
1	Plate	PEEK					
2	Diaphragm assembly	EPDM/FKM/Kalrez®					
3	Body	PBT					
4	Slide bushing assembly	PPS/Stainless steel					
5	Armature assembly	_					
6	Coil assembly	_					
7	Lead wire	_					
8	Mold	PET					
9	O-ring	NBR					
10	Interface gasket	EPDM/FKM/Kalrez®					

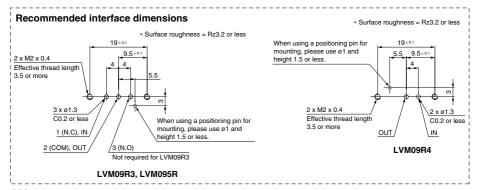
VCH\_

VQ LVM

### Series LVM09/090

#### **Dimensions: Base Mounted**



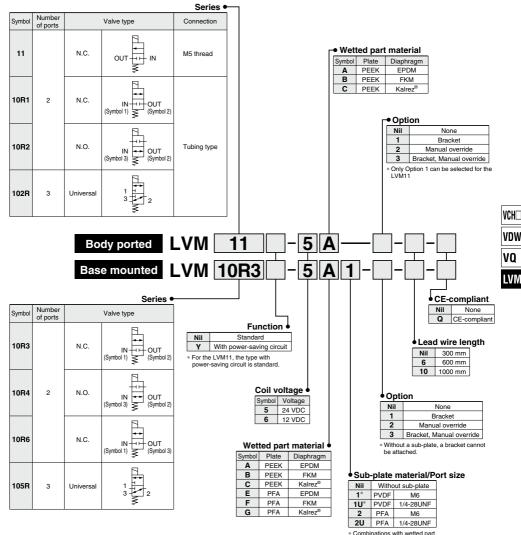


## **Compact Direct Operated**2/3 Port Solenoid Valve for Chemical Liquids

## Series **LVM10/100**

#### **How to Order**





### Series LVM10/100

**Body ported** 



**Body ported** (Tubing type)



(Without sub-plate)





Base mounted (With sub-plate)

#### **Specifications**

			Body ported	Body n	orted (Tubin	ia tyne)		Base m	ounted	
Model		LVM11			0 71 7	LVM10R3			LVM105R	
Valve construction			Diaphragm type direct operated poppet				ct operated			
Valve type			N.C.	N.C.	N.O.	Universal	N.C.	N.O.	N.C.	Universal
Number o	f ports		2	2	2	3		2		3
Fluid Note	1)			Air, Wat	er, DI water	(Pure wate	er), Diluent,	Cleaning flu	iid	
Operating p	pressure i	range	0 to 0.25 MPa			-75	kPa to 0.25	MPa		
Orifice dia	ameter		1.5 mm				1.4 mm			
Response	time Not	e 8)			10 ms or le	ess (at pne	umatic press	sure)		
Leakage				Zero leak	age, either	external or	internal (at v	vater pressu	ure)	
Proof pres	ssure Not	e 2)	0.38 MPa							
Ambient ter	nperature	Note 9)		0 to 50°C						
Fluid temp	erature <sup>l</sup>	Note 9)	0 to 50°C (No condensation)							
Volume of val	lve chambe	r Note 3)	11 μL	μL 20 μL						
Mounting o	rientation	Note 4)	Free							
Enclosure	)			IP40 or equivalent						
Weight			30 g	30 g 34 g (without sub-plate), 42 g (with sub-plate)						
Rated volt	tage			12, 24 VDC						
Allowable voltage fluc	tuation N	ote 5)	±10% of rated voltage							
Type of co	oil insula	tion				Class	В			
Power consump-			_	1.5 W (0.06 A)						
(When rated voltage is at 24 V) With power-saving circuit In-rush						2.5 W (0.1 A				
			1 W							
Coil switching noise Note 6)						50 dE				

- Note 1) Select an appropriate material for the wetted part when fluid such as a cleaning solvent is used. Also, be sure to confirm the fluid com-
- Note 2) Indicates the pressure which does not generate breakage, cracks or external leakage after a one-minute airtight test.
- Note 3) Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted.
- Note 4) Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid is not considered, any mounting orientation is available.
- Note 5) When the response speed is regarded as important, prevent negative fluctuation of the voltage by adequate regulation.
- Note 6) The value is based on SMC's measurement conditions. The noise level will vary with conditions
- Note 7) Refer to 10 in "Design and Selection" on the back of page 463, if the valve is to be energized continuously for extended periods of time.
- Note 8) In conformity with JIS B 8373/8374 (at ambient and fluid temperature of 25°C and rated voltage)
- Note 9) When the diaphragm material is Kairez®, take great care since the valve changeover time becomes significantly long at ambient and fluid temperature of 15°C or less when compared to that at room temperature (≈25°C).

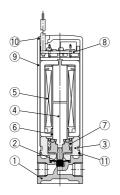
#### Flow Characteristics

Valve construction	Volve construction	Wa	iter	А	ir
	vaive construction	Av	Cv	С	b
	Direct operated poppet	0.96 x 10 <sup>-6</sup>	0.04	0.13	0.22
	Rocker type	0.72 x 10 <sup>-6</sup>	0.03	0.1	0.2

<sup>\*</sup> The values of Av and Cv are based on JIS B 2005:1995, C and b are based on JIB B 8390:2000.

#### **Construction: Body Ported**

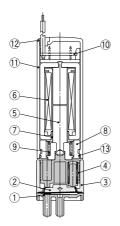
#### LVM11



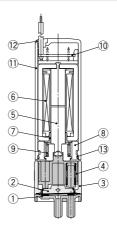
#### Component Parts: LVM11

No.	Description	Material
1	Body	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Spacer	PBT
4	Armature assembly	Stainless steel/POM
5	Coil assembly	_
6	Sleeve	SUY
7	Return spring	Stainless steel
8	Board assembly	_
9	Casing	PBT
10	Plug	NBR
11	O-ring	NBR

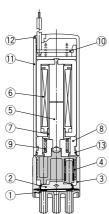
#### LVM10R1



LVM10R2



#### LVM102R



#### Component Parts: LVM10R1, 10R2, 102R

COIIII	Joneth Faits. Eviviro	111, 10112, 10211
No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	Stainless steel/PBT
6	Coil assembly	_
7	Sleeve	SUY
8	Spacer	PBT
9	Return spring	Stainless steel
10	Board assembly	_
11	Casing	PBT
12	Plug	NBR
13	O-ring	NBR

VCH\_

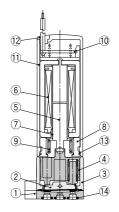


## Series LVM10/100

**Construction: Base Mounted** 

## 

#### LVM105R



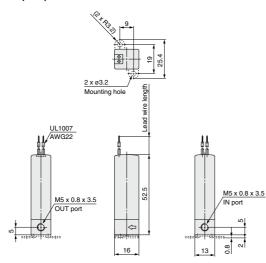
Component Parts: LVM10R3, 10R4, 10R6, 105R

No.	Description	Material
1	Plate	PEEK/PFA
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	Stainless steel/PBT
6	Coil assembly	_
7	Sleeve	SUY
8	Spacer	PBT
9	Return spring	Stainless steel
10	Board assembly	_
11	Casing	PBT
12	Plug	NBR
13	O-ring	NBR
14	O-ring	EPDM/FKM/Kalrez®

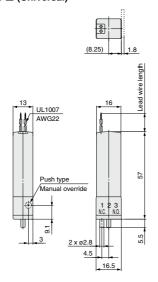
## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids Series LVM10/100

#### **Dimensions: Body Ported**

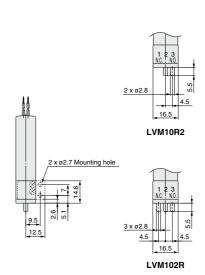
#### LVM11-□□-□ (N.C.)



LVM10R1-□□-□ (N.C.) LVM10R2-□□-□ (N.O.) LVM102R-□□-□ (Universal)







VCH□ VDW

VQ

LVM



### Series LVM10/100

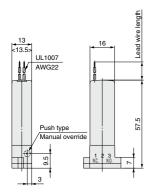
#### **Dimensions: Base Mounted**

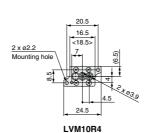
LVM10R3-□□-□ (N.C.)

LVM10R4-□□-□ (N.O.)

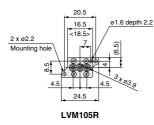
LVM10R6-□□-□ (N.C.)

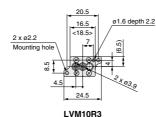
LVM105R-□□-□ (Universal)

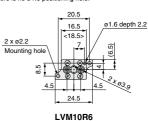


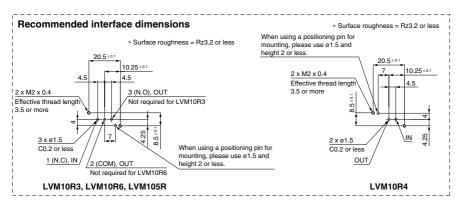


\* The figures in brackets < > indicate the values for PFA plate material (wetted part material "E, F, G"). In the case of PFA plate material wetted part material "E, F, G"), there is no ø1.6 positioning hole.









## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids Series LVM10/100

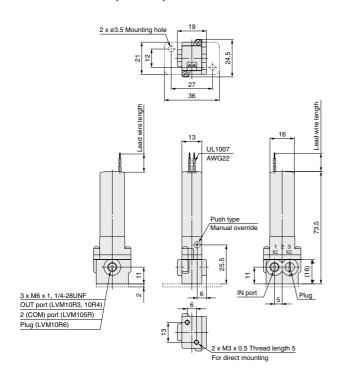
#### **Dimensions: Base Mounted**

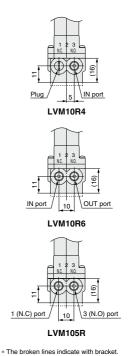
LVM10R3-□□□-□ (N.C.)

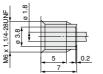
**LVM10R4-**□□□-□ (N.O.)

LVM10R6-

LVM105R-□□□-□ (Universal)







Details of thread

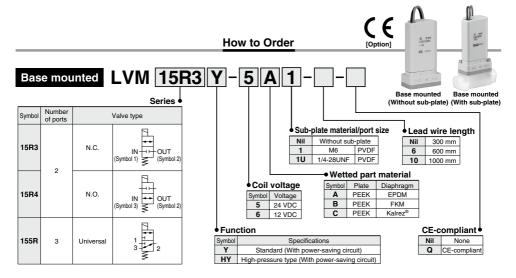
VCH\_ VDW

VQ



## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids

## Series LVM15/150



#### **Specifications**

Model		Base mounted			
Model		LVM15R3	LVM15R4	LVM155R	
Valve construction		Diaphragm type of	lirect operated pop	pet (Rocker type)	
Valve type		N.C.	N.O.	Universal	
Number of ports		2	2	3	
Fluid Note 1)		Air, Water, DI water	er (Pure water), Dilu	ent, Cleaning fluid	
Operating pressure range		-75 kPa to 0.25	MPa [Max. 0 to	0.6 MPa] Note 8)	
Orifice diameter			1.6 mm [1 mm]		
Response time Note 9)		15 ms or l	ess (at pneumatio	pressure)	
Leakage		Zero leakage, eithe	r external or internal	(at water pressure)	
Proof pressure Note 2)		0.38 MPa [0.9 MPa]			
Ambient temperature Note 10)	Ambient temperature Note 10)		0 to 50°C		
Fluid temperature Note 10)		0 to 50°C (No condensation)			
Volume of valve chamber Note	3)		50 μL		
Mounting orientation Note 4)			Free		
Enclosure			IP40 or equivalen	t	
Weight		45 g (Without sub-plate), 56 g (With sub-plate)			
Rated voltage		12, 24 VDC			
Allowable voltage fluctuation Note 5)		±10% of rated voltage			
Type of coil insulation		Class B			
Power consumption (When rated Inrush		5.5 W(0.23 A)			
voltage is at 24 V)	Holding		1 W		
Coil switching noise Note 6)		60 dB			

#### Flow Characteristics

Wate	r	А	ir
Av	Cv	С	b
0.96 x 10 <sup>-6</sup>	0.04	0.13	0.22
[0.36 x 10 <sup>-6</sup> ]	[0.015]	[0.05]	[0.2]

[ ] indicates high-pressure type.

\* The values of Av and Cv are based on JIS B 2005:1995, C and b are based on JIB B 8390:2000.

<sup>[ ]</sup> indicates high-pressure type.

Note 1) Select an appropriate material for the wetted part when fluid such as a cleaning solvent is used. Also, be sure to confirm the fluid compatibility in advance.

Note 2) Indicates the pressure which does not generate breakage, cracks or external leakage after a one-minute airtight test.

Note 3) Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted.

Note 4) Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid is not considered, any mounting orientation is available.

Note 5) When the response speed is regarded as important, prevent negative fluctuation of the voltage by adequate regulation.

Note 6) The value is based on SMC's measurement conditions. The noise level will vary with conditions.

Note 7) Refer to 10 in "Design and Selection" on the back of page 463, if the valve is to be energized continuously for extended periods of time.

Note 8) The high-pressure type can also be used at a pressure level of up to -75 kPa. However, set the maximum operating pressure so that a difference in operating pressure becomes 0.6 MPa or less.

Example) When the valve is used at -50 kPa, the maximum operating pressure is up to 0.55 MPa.

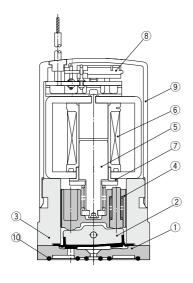
Note 9) In conformity with JIS B 8373/8374 (at ambient and fluid temperature of 25°C and rated voltage)

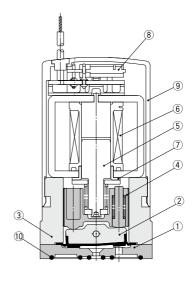
Note 10) When the diaphragm material is Kalrez<sup>®</sup>, take great care since the valve changeover time becomes significantly long at ambient and fluid temperature of 15°C or less when compared to that at room temperature (=25°C).

#### **Construction: Base Mounted**

#### LVM15R3

## LVM15R4

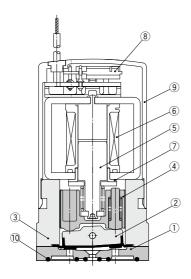




#### LVM155R

### VCH□ VDW





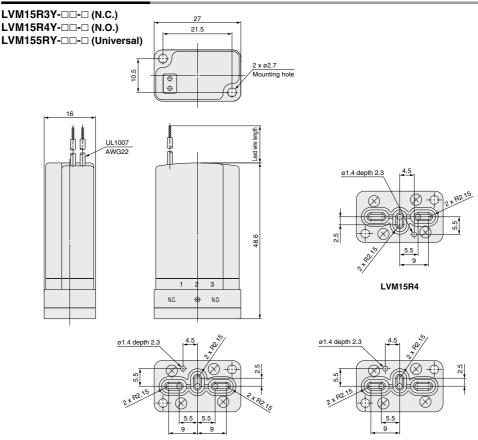
#### Component Parts: LVM15R3, 15R4, 155R

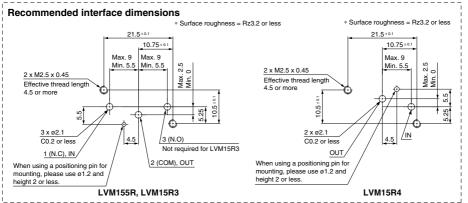
No.         Description         Material           1         Plate         PEEK           2         Diaphragm assembly         EPDM/FKM/Kalrez®           3         Body         PBT           4         Slide bushing assembly         PPS/Stainless steel           5         Armature assembly         —           6         Coil assembly         —           7         Sleeve         SUY           8         Board assembly         —           9         Casing         PBT           10         Interface gasket         EPDM/FKM/Kalrez®			,
2         Diaphragm assembly         EPDM/FKM/Kalrez®           3         Body         PBT           4         Slide bushing assembly         PPS/Stainless steel           5         Armature assembly         —           6         Coil assembly         —           7         Steeve         SUY           8         Board assembly         —           9         Casing         PBT	No.	Description	Material
3         Body         PBT           4         Slide bushing assembly         PPS/Stainless steel           5         Armature assembly         —           6         Coll assembly         —           7         Sleeve         SUY           8         Board assembly         —           9         Casing         PBT	1	Plate	PEEK
4         Slide bushing assembly         PPS/Stainless steel           5         Armature assembly         —           6         Coil assembly         —           7         Sleeve         SUY           8         Board assembly         —           9         Casing         PBT	2	Diaphragm assembly	EPDM/FKM/Kalrez®
5         Armature assembly         —           6         Coll assembly         —           7         Sleeve         SUY           8         Board assembly         —           9         Casing         PBT	3	Body	PBT
6 Coil assembly — 7 Sleeve SUY 8 Board assembly — 9 Casing PBT	4	Slide bushing assembly	PPS/Stainless steel
7 Sleeve SUY 8 Board assembly — 9 Casing PBT	5	Armature assembly	_
8 Board assembly — 9 Casing PBT	6	Coil assembly	_
9 Casing PBT	7	Sleeve	SUY
-	8	Board assembly	_
10 Interface gasket EPDM/FKM/Kalrez®	9	Casing	PBT
	10	Interface gasket	EPDM/FKM/Kalrez®



### Series LVM15/150

#### **Dimensions: Base Mounted**





LVM15R3

LVM155R

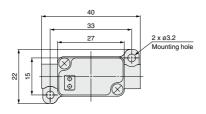
## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids Series LVM15/150

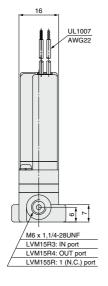
#### **Dimensions: Base Mounted**

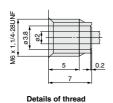
**LVM15R3Y-**□□□-□ (N.C.)

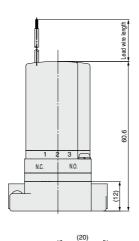
**LVM15R4Y-**□□□-□ (N.O.)

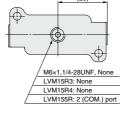
LVM155RY-□□□-□ (Universal)

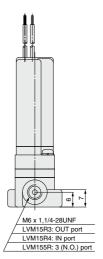












VQ

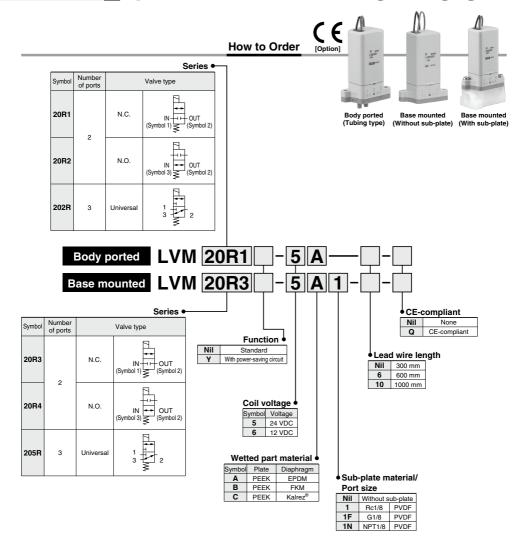
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## **Compact Direct Operated**2/3 Port Solenoid Valve for Chemical Liquids

## Series LVM20/200



## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids Series LVM20/200

#### **Specifications**

Model		Boo	dy ported (Tubing t	vpe)		Base mounted		
	Model		LVM20R1	LVM20R2	LVM202R	LVM20R3	LVM20R4	LVM205R
Valve construction				Diaphra	gm type direct ope	rated poppet (Roc	ker type)	
Valve type			N.C.	N.O.	Universal	N.C.	N.O.	Universal
Number of ports	3			2	3	2	2	3
Fluid Note 1)				Air, Water	r, DI water (Pure w	rater), Diluent, Clea	aning fluid	
Operating press	sure range		-	-75 kPa to 0.25 MF	a	-	-75 kPa to 0.3 MPa	a
Orifice diameter	r				2 r	nm		
Response time	Note 8)					neumatic pressure		
Leakage					ge, either external	or internal (at wate	er pressure)	
Proof pressure Note 2)				0.38 MPa			0.45 MPa	
Ambient temperature Note 9)			0 to 50°C					
Fluid temperatu			0 to 50°C (No condensation)					
Volume of valve			84μL					
Mounting orient	tation Note 4)		Free					
Enclosure			IP40 or equivalent					
Weight				80g			sub-plate), 94g (W	ith sub-plate)
Rated voltage			12, 24 VDC					
Allowable volta	ge fluctuation No	ote 5)	±10% of rated voltage					
Type of coil ins	Type of coil insulation		Class B					
Power Standard		2.5 W						
consumption (When rated	Otania a		(0.1A)					
	With power-	Inrush	4 W					
voltage is at	saving circuit		(0.17A)					
	24 V) Holding							
Coil switching r	Coil switching noise Note 6)				60	dB		

Note 1) Select an appropriate material for the wetted part when fluid such as a cleaning solvent is used. Also, be sure to confirm the fluid compatibility in advance.

Note 2) Indicates the pressure which does not generate breakage, cracks or external leakage after a one-minute airtight test.

Note 3) Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted.

Note 4) Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid is not considered, any mounting orientation is available.

Note 5) When the response speed is regarded as important, prevent negative fluctuation of the voltage by adequate regulation.

Note 6) The value is based on SMC's measurement conditions. The noise level will vary with conditions.

Note 7) Refer to 10 in "Design and Selection" on the back of page 463, if the valve is to be energized continuously for extended periods of time. Note 8) In conformity with JIS B 8373/8374 (at ambient and fluid temperature of 25°C and rated voltage)

Note 9) When the diaphragm material is Kalraz<sup>®</sup>, take great care since the valve changeover time becomes significantly long at ambient and fluid temperature of 15°C or less when compared to that at room temperature (~25°C).

#### Flow Characteristics

Water		A	ir
Av	Cv	С	b
1.56 x 10 <sup>-6</sup>	0.065	0.23	0.27

<sup>\*</sup> The values of Av and Cv are based on JIS B 2005:1995. C and b are based on JIB B 8390:2000.

VCH□





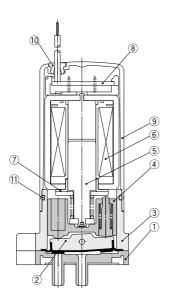


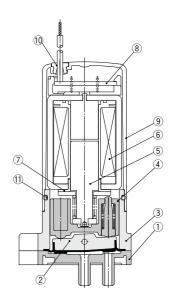
### Series LVM20/200

#### **Construction: Body Ported**

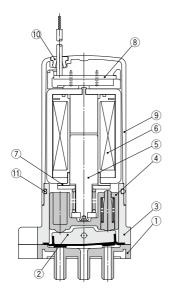
#### LVM20R1

#### LVM20R2





#### LVM202R

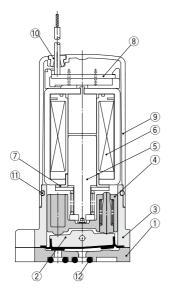


#### Component Parts: LVM20R1, 20R2, 202R

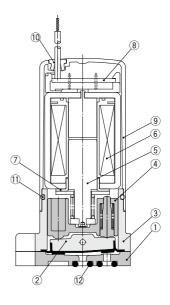
No.	Description	Material		
1	Plate	PEEK		
2	Diaphragm assembly	EPDM/FKM/Kalrez®		
3	Body	PBT		
4	Slide bushing assembly PPS/Stainless ste			
5	Armature assembly	_		
6	Coil assembly	_		
7	Sleeve	SUY		
8	Board assembly	_		
9	Casing	PBT		
10	Plug	NBR		
11	O-ring	NBR		

**Construction: Base Mounted** 

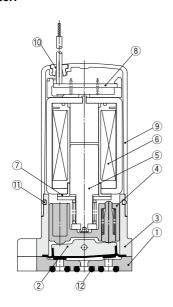
#### LVM20R3



#### LVM20R4



#### LVM205R



Component Parts: LVM20R3, 20R4, 205R

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No.	Description	Material				
1	Plate	PEEK				
2	Diaphragm assembly	EPDM/FKM/Kalrez®				
3	Body	PBT				
4	Slide bushing assembly	PPS/Stainless steel				
5	Armature assembly	_				
6	Coil assembly	_				
7	Sleeve	SUY				
8	Board assembly	_				
9	Casing	PBT				
10	Plug	NBR				
11	O-ring	NBR				
12	O-ring	EPDM/FKM/Kalrez®				

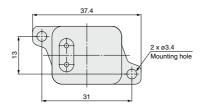
VCH.

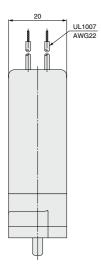
VQ LVM

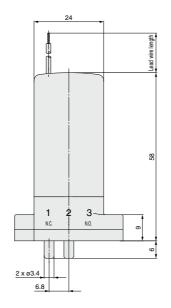
### Series LVM20/200

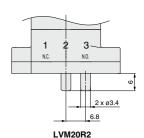
#### **Dimensions: Body Ported**

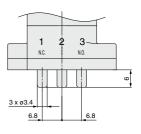
LVM20R1-□□-□ (N.C.) LVM20R2-□□-□ (N.O.) LVM202R-□□-□ (Universal)









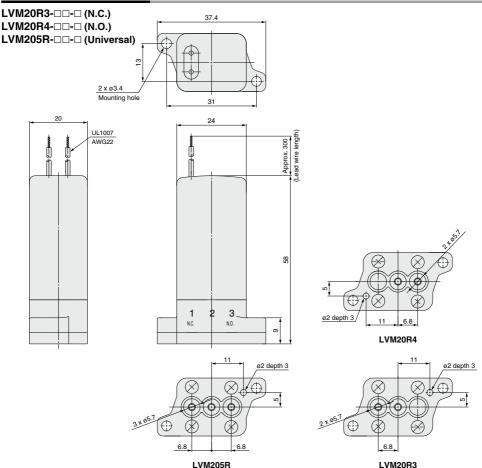


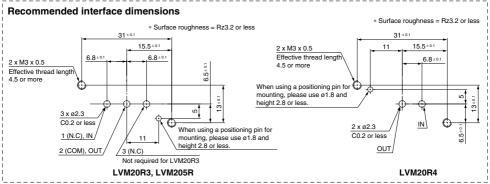
LVM20R1

LVM202R

## Compact Direct Operated 2/3 Port Solenoid Valve for Chemical Liquids Series LVM20/200

#### **Dimensions: Base Mounted**





**SMC** 

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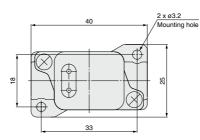
LVM

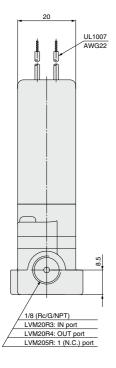
## Series LVM20/200

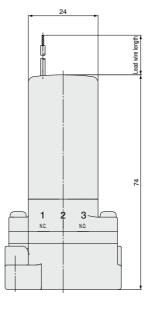
#### **Dimensions: Base Mounted**

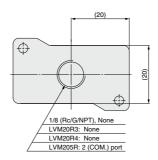
LVM20R3---- (N.C.) LVM20R4---- (N.O.)

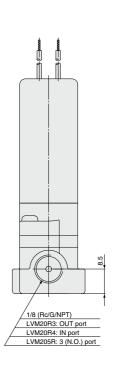
LVM205R-□□-□ (Universal)













## Series LVM Specific Product Precautions 1

Be sure to read this before handling. Contact SMC when it is used in conditions other than the specifications.

#### **Design and Selection**

### **⚠** Warning

 Do not use this product in applications which may adversely affect human life (e.g. medical equipment connected to the human body for drip infusion).

#### 2. Confirm the specifications.

Give careful consideration to the operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

#### 3. Fluid

Be sure to confirm the compatibility between the component material and the fluid.

#### 4. Maintenance space

The installation should allow sufficient space for maintenance activities

#### 5. Fluid pressure range

Fluid pressure should be within the allowable pressure range.

#### 6. Ambient environment

Use within the allowable ambient temperature range. Be sure that the fluid used does not touch the external surface of the product.

#### 7. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

#### 8. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

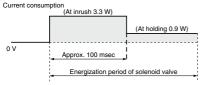
#### 9. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

#### 10. Extended periods of continuous energization

If solenoid valves are to be continuously energized for extended periods of time, use valves with power-saving circuits to minimize the amount of heat released by the coil.

#### Power-saving circuit waveform (example)



- \* Power consumption for the waveform shown above is that of the LVM09/090.
- \* For the LVM15/150, the type with power-saving circuit is standard.
- \* For the LVM10/100, the inrush is 50 msec.

When a solenoid valve without a power-saving circuit is continuously energized for long periods of time, temperature increase from coil heat release can result in worsening performance and shortened service life of the solenoid valve, as well as adverse effects on peripheral equipment in the vicinity. For this reason, when valves are to be continuously energized for extended periods, use a fan or take other measures to disperse heat and keep valve surface temperatures at 70°C or less.

The table below shows reference values for continuously energized valves (single unit) when surface temperature is  $70^{\circ}\text{C}$  or less.

Series	LVM09/090	LVM10/100	LVM20/200
Period of continuous energization	5 min. or less	30 min. or less	30 min. or less
Duty ratio	50% or less		
Ambient temperature	Ambient temperature 25°C or le		
Power-saving circuit	None		

- \* Duty ratio: ON time/(ON time + OFF time)
- \* For the LVM15/150, the type with power-saving circuit is standard.

Please use a fan or take other measures to disperse heat and keep temperatures within the specified range when mounting the solenoid valves inside control panels, etc. Be especially careful when using three or more adjacent valves with manifolds and keeping them continuously energized for extended period, as this may result in dramatic increases in temperature.

11. Please use valve pitches equal to or above those shown in the table below when using multiple valves together.

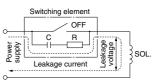
Series	LVM09/090	LVM10/100	LVM15/150	LVM20/200
Valve pitch	10.5	14	17	21

#### Selection

#### **⚠** Caution

#### Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B built-in full wave rectifier coil: 10% or less of rated voltage DC coil: 2% or less of rated voltage

#### Mounting

### **⚠** Warning

If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended.

When residual liquid is not considered, any mounting position is possible.



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## Series LVM Specific Product Precautions 2

Be sure to read this before handling. Contact SMC when it is used in conditions other than the specifications.

#### **Piping**

#### **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

When tubing is directly connected to the solenoid valve, insert the tubing straight into the nipple for a complete fit.

Select appropriate tubing while referring to the table below.

	Model	Tube inside diameter (I.D.)	Tubing outside diameter (O.D.)
Body ported	LVM10R1, 10R2, 102R	ø2.5 or less	ø4.5 or less
Body ported	LVM20R1, 20R2, 202R	ø3.1 or less	ø6.8 or less

The holding force varies by the tubing material. Be sure to confirm the holding force of each material before operation.

After connecting the tubing, care should be taken not to put excessive force (tensile force, compression, bending, etc.) on the tubing. Applying an external force of greater than 20 N to the nipple may cause leakage.

#### Always tighten threads with the proper tightening torque.

When mounting the solenoid valve on the base or screwing in the fittings, tighten it with the proper tightening torque shown below.

**Tightening Torque for Base Mounting** 

riginterining	rightening rorque for base wounting					
	Model	Thread size	Proper tightening torque N·m			
Base mounted	LVM09R3, 09R4, 095R	M2	0.1 to 0.14			
Base mounted	LVM10R3, 10R4, 10R6, 105R	M2	0.15 to 0.2			
Base mounted	LVM15R3Y, 15R4Y, 155RY	M2.5	0.25 to 0.35			
Base mounted	LVM20R3, 20R4, 205R	M3	0.4 to 0.6			

Tightening Torque for Piping

Model		Thread size	Proper tightening torque N-m*
Body ported	LVM11	M5	1.5 to 2
(With sub-plate)	10R6. 105R	M6 or 1/4-28UNF	
Base mounted (With sub-plate)	LVM15R3Y, 15R4Y, 155RY	M6 or 1/4-28UNF	1.5 to 2
	LVM20R3, 20R4,	Rc1/8 or NPT1/8	0.5 to 0.6
(With sub-plate)	205R	G1/8	0.5 to 0.6

\* Reference

M5, M6, 1/4-28UNF

After tightening by hand, tighten approximately 1/6 turn with a tightening tool. Rc1/8, NPT1/8

After tightening 1 turn by hand, retighten approximately 3 turns with a tightening tool G1/8

After tightening by hand, tighten approximately 1/6 turn with a tightening tool.

#### Wiring

#### 

- Use electrical circuits which do not generate chattering in their contacts.
- 2. Use voltage which is within  $\pm 10\%$  of the rated voltage.

However, when the response time is important, control the voltage to avoid variation on the minus side.

3. Apply the correct voltage.

Applying incorrect voltage may cause a malfunction or a burned coil.

#### Wiring

#### **⚠** Caution

- 4. Connect the wires so that an external force of greater than 10 N is not applied to the lead wire.
  - Otherwise the coil will burn.
- Units with power-saving circuits use polarized electrical connections.

Red (+), Black (-)



#### Fluid Properties

### **⚠** Warning

#### Liquid (chemicals)

Component crystallizes or clots depending on its nature. Leakage will occur when a crystallized or clotted component is caught between the sealing parts.

Take measures to clean such component if necessary.

#### Water

Install a filter strainer of about 100 mesh on the inlet side of the piping.

#### Air

Compressed air filtered with a filter with filtration rating of 5  $\mu m$  or less, which is mounted on the inlet side of the piping, should be used.

#### Operating Environment

### ⚠ Warning

- 1. Do not use in explosive atmospheres.
- Do not use in locations subject to excessive vibration or impact.

Impact resistance of this solenoid valve is 150 m/s². Vibration resistance of this solenoid valve is 30 m/s².

Do not use in locations where radiated heat will be received from nearby heat sources.

#### Maintenance

### ⚠ Warning

1. Removing the product

Shut off the fluid supply and release the fluid pressure in the system. Shut off the power supply. Remove the product.

- Before operating, remove residual chemicals and completely replace it with deionized water, air, etc.
- 3. Do not disassemble the product.

Products which have been disassembled cannot be guaranteed. If disassembly is necessary, contact SMC.

