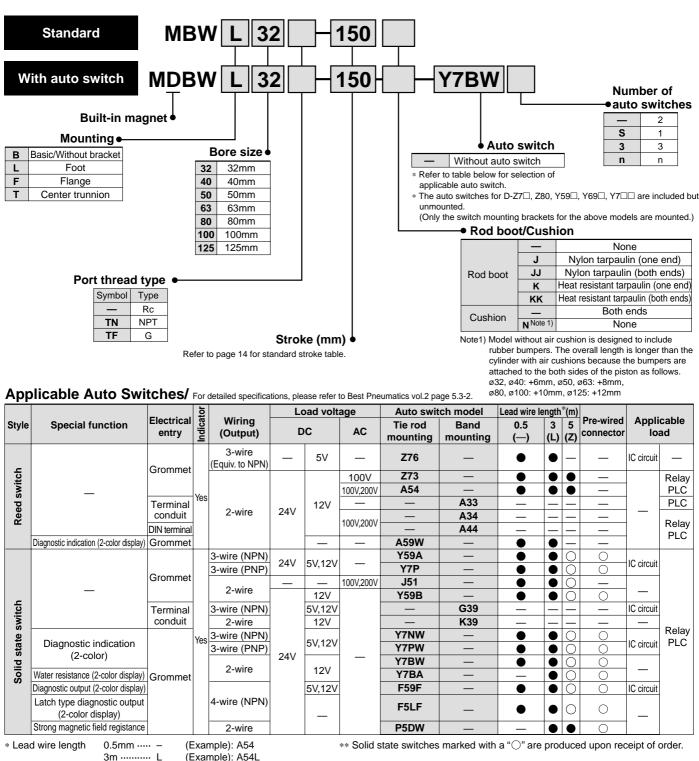
# Air Cylinder/Double Rod Series MBV ø32, ø40, ø50, ø63, ø80, ø100, ø125

# How to Order



5m ······ Z (Example): A54L

• Besides the above models, there are some other auto switches that are applicable. For detailed information, please refer to page 11.



# Double Rod Series MBW



JIS Symbol Double acting



# Made to Order

Refer to page 38 for made to order products of series MBW.

Symbol	Specifications/Descriptions
—ХВ6	Heat resistant cylinder (150°C)
—XB13	Low speed cylinder (5 to 50mm/s)
—ХСЗ	Special port position
—XC4	With heavy duty scraper
—XC5	Heat resistant cylinder (110°C)
—XC6	Piston rod and rod end nut made of
-700	stainless steel
—XC7	Tie rod, cushion valve, tie rod nut,
-201	etc. made of stainless steel
—XC14	Change of trunnion bracket mounting position
—XC22	Fluorine rubber seals
¥007	Double clevis pin and double
—XC27	knuckle pin made of stainless steel
—XC29	Double knuckle joint with spring pin
—XC30	Front trunnion
—XC35	With coil scraper

## **Standard Stroke**

Bore size (mm)	Standard stroke (mm)
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800
125	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800

Intermediate strokes are available. (No spacer is used)

## **Specifications**

32	40	50	63	80	100	125
		Double	acting do	uble rod		
Air						
			1.5MPa			
1.0MPa						
0.05MPa						
Without auto switch: -10 to 70°C (No freezing)						)
With auto switch: -10 to 60°C (No freezing)						
		Not req	uired (No	on-lube)		
		50 to 10	00mm/s			50 to 700mm/s
	ι	up to 250:	<sup>+1.0</sup> , 251	to 750: +1	.4	
Both ends (Air cushion)						
JIS class 2						
1/8	1/4	1/4	3/8	3/8	1/2	1/2
Basic, Foot, Flange, Center trunnion						
		Without a With au 1/8 1/4	Double United auto switch Without auto switch With auto switch S0 to 10 up to 250: Both er 1/8 1/4 1/4	Double acting do           Air           1.5MPa           1.0MPa           0.05MPa           Without auto switch: -10 to 6           With auto switch: -10 to 6           S0 to 1000mm/s           up to 250: +1.0, 251           Both ends (Air c           JIS class 3           1/8         1/4	Double acting double rod           Air           1.5MPa           1.0MPa           0.05MPa           Without auto switch: -10 to 70°C (No           With auto switch: -10 to 60°C (No f           Not required (Non-lube)           50 to 1000mm/s           up to 250: +1.0, 251 to 750: +1.0, 250 to 750: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 250: +1.0, 2	Double acting double rod           Air           1.5MPa           1.0MPa           0.05MPa           Without auto switch: -10 to 70°C (No freezing)           Without auto switch: -10 to 60°C (No freezing)           Not required (Non-lube)           50 to 1000mm/s           up to 250: $^{+1.0}_{-0}$ , 251 to 750: $^{+1.4}_{-0}$ Both ends (Air cushion)           JIS class 2           1/8         1/4         1/4         3/8         3/8         1/2

Note 1) Absorbable kinetic energy by cushion mechanism is identical to double acting single rod. When requesting a cylinder without air cushion, cylinder utilizes rubber bumpers which increases cylinder overall length.

### Accessories

	Mounting		Foot	Flange	Center trunnion
Standard	Rod end nut			•	•
	Single knuckle joint	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•
	Rod boot				•

### Т

Theoretical Force					(I	Jnit: N		DUT - IN -	←			<u> </u>
Bore	Rod dia.	Operating	Piston area			Ope	erating	press	ure (N	1Pa)		
(mm)	(mm)	direction	(mm <sup>2</sup> )	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
32	12	IN/OUT	691	138	207	276	346	415	484	553	622	691
40	16	IN/OUT	1056	211	317	422	528	634	739	845	950	1056
50	20	IN/OUT	1649	330	495	660	825	989	1154	1319	1484	1649
63	20	IN/OUT	2803	561	841	1121	1402	1682	1962	2242	2523	2803
80	25	IN/OUT	4536	907	1361	1814	2268	2722	3175	3629	4082	4536
100	30	IN/OUT	7147	1429	2144	2859	3574	4288	5003	5718	6432	7147
125	32	IN/OUT	11468	2294	3440	4588	5734	6881	8028	9174	10321	11468

Note) Theoretical force (N)=Pressure (MPa) X Piston area (mm<sup>2</sup>)

## Weight/Aluminum Tube

	Bore size (mm)			40	50	63	80	100	125
		Basic	0.56	0.79	1.34	1.65	3.11	4.14	6.48
Basic weight		Foot	0.68	0.93	1.56	1.93	3.61	4.8	8.56
Basic weight		Flange	0.85	1.16	1.79	2.44	4.56	7.45	10.64
		Trunnion	0.85	1.15	1.82	2.45	4.66	7.81	9.46
Additional weight pe	ght per 50 stroke All mounting bracket		0.15	0.24	0.34	0.35	0.61	0.84	1.02
Accessories		Single knuckle	0.15	0.23	0.26	0.26	0.60	0.83	1.10
Accessories		Double knuckle (with pin)	0.22	0.37	0.43	0.43	0.87	1.27	0.91
Additional weight to the basic weight*		0.03	0.03	0.05	0.07	0.11	0.13	—	
Square tube Additional weight per 50 stroke		0.20	0.29	0.41	0.45	0.75	1.0	—	
Calculation example	Calculation example: MBWB32-100 (Basic, ø32, 100st)								

• Basic weight ..... 0.56 (Basic, ø32)

• Additional weight ---- 0.15/50 stroke

Cylinder stroke ----- 100 stroke

0.56+0.15X100/50=0.86kg

### **Material of Rod Boot**

Symbol	Material	Max. ambient temp.
J	Nylon tarpaulin	70°C
к	Heat resistant tarpaulin	110°C <sup>*</sup>

**SMC** 

\* Max. ambient temperature for rod boot itself.

14

(kg)

# Series **MBW**

### Auto Switch Mounting Bracket Part No.

Bore size Auto switch model 32 40 50 63 80 100 125 D-A3□/A44 D-G39/K39 BMB2-032 BMB2-040 BMB1-050 BMB1-063 BMB1-080 BMB1-100 BS1-125 D-A5□/A6□ D-A59W D-F5□/J5□ D-F5□W/J59W BT-03 BT-03 BT-05 BT-05 BT-06 BT-06 BT-08 D-F5 F D-F5BAL D-F5NTL BMB3T-040 BMB3T-040 BMB3T-050 BMB3T-050 BMB3T-080 BMB3T-080 BAP2T-080 **D-P5DWL** D-Z70/Z80 D-Y59 D-Y59 D-Y7P/Y7PV D-Y7 WV D-Y7 WV BMB4-032 BMB4-032 BMB4-050 BMB4-050 BA4-063 BA4-063 BA4-080 D-Y7BAL

(mm)

[A set of stainless steel mounting screws]

A set of following stainless steel mounting screws is attached.

(A mounting bracket itself is not attached. Please order it separately.)

BBA1: D-A5/A6/F5/J5 types

\* "D-F5BAL" switch is set on the cylinder with the screws above when shipped. When a switch only is shipped, "BBA1" screws are attached.

### Mounting Bracket Part No.

Bore size (mm)	32	40	50	63	80	100	125
Foot	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10	MB-L12
Flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10	MB-F12

\* Two foot brackets required for one cylinder.

#### Water resistant air cylinder

Water resistant air cylinders are also available in Series MB, which are suitable for use on machine tools in an atmosphere with coolant and applicable to food machinery and automobile washing equipment in an environment with water splashes. Please consult SMC for more information.

### Copper-free air cylinder



Copper-free

Copper material has been replaced with non-copper material to prevent generation of copper ions. This is to eliminate influence of copper ions and fluororesin upon color CRT.

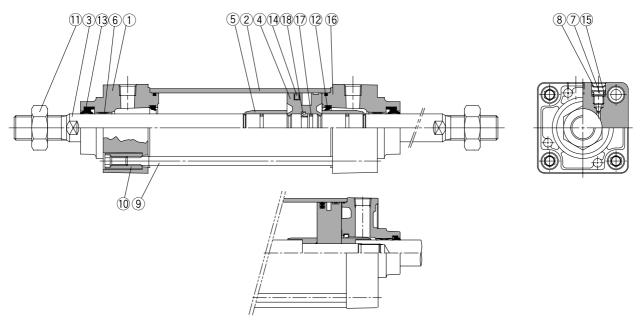
### **Specifications**

Action	Double acting single rod		
Bore size	ø32, ø40, ø50, ø63, ø80, ø100		
Max. operating pressure	1MPa		
Min. operating pressure	0.05MPa		
Cushion	Air cushion Note 1)		
Piping	Screw-in piping		
Operating piston speed	50 to 1000mm/s		
Mounting bracket	Basic, Axial foot, Front flange, Rear flange, Single clevis, Double clevis, Center trunnion		

\* Auto switch capable.

★The cylinder should be operated within the allowable kinetic energy. (Refer to page 3.) Note 1) In case of types with no air cushion, a rubber bumper is used.

# Construction



**MBW125** 

### **Component Parts**

Description	Material	Note
Rod cover	Aluminum die cast	Metallic painted
Cylinder tube	Aluminum alloy	Hard anodized
Piston rod	Carbon steel	Hard chrome plated
Piston	Aluminum alloy	Chromated
Cushion ring	Resin	
Bushing	Lead bronze cast	
Cushion valve	Steel wire	Nickel plated
Snap ring	Steel for spring	ø40 to ø100
Tie rod	Carbon steel	Uni-chromated
Tie rod nut	Carbon steel	Nickel plated
Rod end nut	Carbon steel	Nickel plated
	Rod cover         Cylinder tube         Piston rod         Piston         Cushion ring         Bushing         Cushion valve         Snap ring         Tie rod         Tie rod nut	Rod coverAluminum die castCylinder tubeAluminum alloyPiston rodCarbon steelPistonAluminum alloyCushion ringResinBushingLead bronze castCushion valveSteel wireSnap ringSteel for springTie rodCarbon steelTie rod nutCarbon steel

Replacement Parts: Seal Kits	

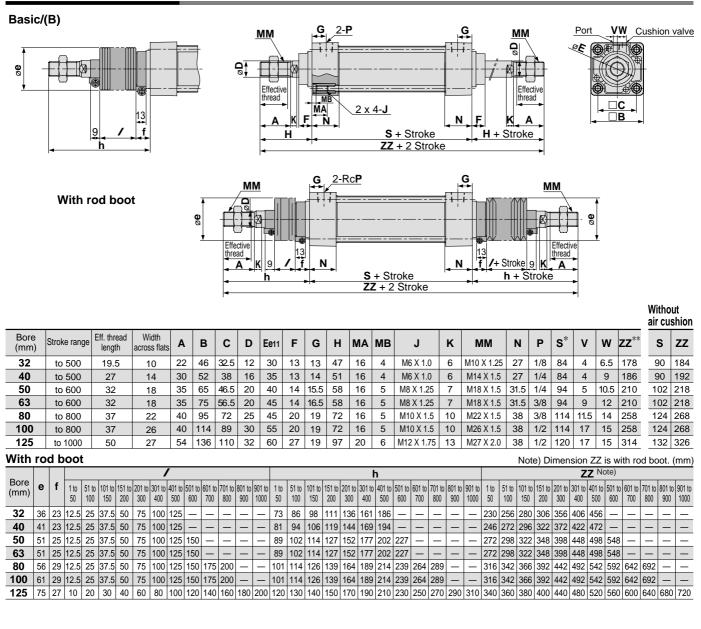
Replacement Parts. Sear Kits						
Bore size (mm)	Kit No.	Contents				
32	MBW32–PS					
40	MBW40-PS	]				
50	MBW50-PS	Set of the				
63	MBW63–PS	No. 12, 13, 14 and 16.				
80	MBW80-PS					
100	MBW100-PS					
125	MBW125-PS	]				

\* Seal kits consist of items 12, 13, 14 and 16, and can be ordered by using the seal kit number corresponding to each bore size.

No.	Description	Material	Note
12*	Cushion seal	Urethane	
13*	Rod seal	NBR	
14*	Piston seal	NBR	
15	Cushion valve seal	NBR	
16*	Cylinder tube gasket	NBR	
17	Piston gasket	NBR	
18	Piston retainer	Urethane	

# Series **MBW**

## With Mounting Bracket



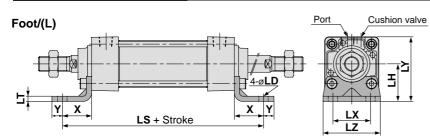
Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; ø32, ø40: +6mm, ø50, ø63: +8mm, ø80, ø100: +10mm, ø125: +12mm

Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; ø32, ø40: +3mm, ø50, ø63: +4mm, ø80, ø100: +5mm, ø125: +6mm (For trunnion mounting and trunnion bracket)

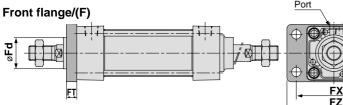
# Bouble Rod Series MBW

## With Mounting Bracket

#### \* Refer to basic mounting/(B) for other dimensions and with rod boot.



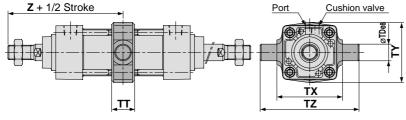
Foot										
Bore (mm)	Stroke range	х	Y	LD	LH	ĽS	LT	LX	LY	LZ
32	to 500	22	9	7	30	128	3.2	32	53	50
40	to 500	24	11	9	33	132	3.2	38	59	55
50	to 600	27	11	9	40	148	3.2	46	72.5	70
63	to 600	27	14	12	45	148	3.6	56	82.5	80
80	to 800	30	14	12	55	174	4.5	72	102.5	100
100	to 800	32	16	14	65	178	4.5	89	122	120
125	to 1000	45	20	14	81	210	8	90	149	136



Port	Cush	Cushion valve				
		<u>4-ø<b>FD</b></u>				
+ <b>0</b>						
F	X					
F	Z					

Front flange									
Bore (mm)	Stroke range	в	FD	FT	FX	FY	FZ	Fd	
32	to 500	50	7	10	64	32	79	25	
40	to 500	55	9	10	72	36	90	31	
50	to 600	70	9	12	90	45	110	38.5	
63	to 600	80	9	12	100	50	120	39.5	
80	to 800	100	12	16	126	63	153	45.5	
100	to 800	120	14	16	150	75	178	54	
125	to 1000	138	14	20	180	102	216	57.5	

Center trunnion/(T)



Center	trunnion	

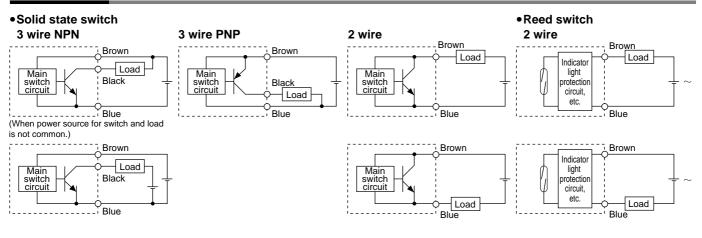
Bore (mm)	Stroke range	TDe8	тт	тх	ТΥ	τΖ	** Z
32	to 500	12	17	50	49	74	89
40	to 500	16	22	63	58	95	93
50	to 600	16	22	75	71	107	105
63	to 600	20	28	90	87	130	105
80	to 800	20	34	110	110	150	129
100	to 800	25	40	132	136	182	129
125	to 1000	25	50	160	160	210	157

 Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; ø32, ø40: +6mm, ø50, ø63: +8mm, ø80, ø100: +10mm, ø125: +12mm

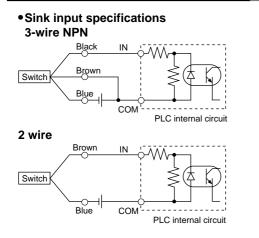
\*\* Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; ø32, ø40: +3mm, ø50, ø63: +4mm, ø80, ø100: +5mm, ø125: +6mm (For trunnion mounting and trunnion bracket)

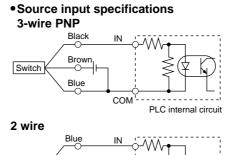
# Series MB **Auto Switch Connections and Examples**

# **Basic Wiring**



# Examples of Connection to PLC





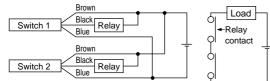
Connect according to the applicable PLC input specifications, as the will method connection vary on the PLC depending input specifications.

# Connection Examples for AND (Serial) and OR (Parallel)

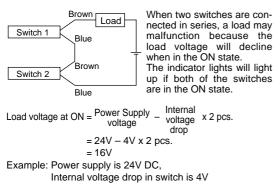
Switch

#### •3-wire

AND connection for NPN output (using relays)



#### 2-wire with 2 switch AND connection

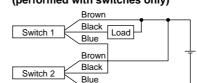


#### AND connection for NPN output (performed with switches only)

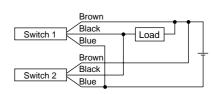
COM

PLC internal circuit

Brown

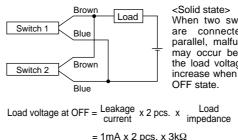


**OR connection for NPN output** 



The indicatior lights will light up when both switches are turned ON.

### 2-wire with 2 switch OR connection



When two switches connected in parallel, malfunction may occur because the load voltage will increase when in the

= 1mA x 2 pcs. x 3kΩ

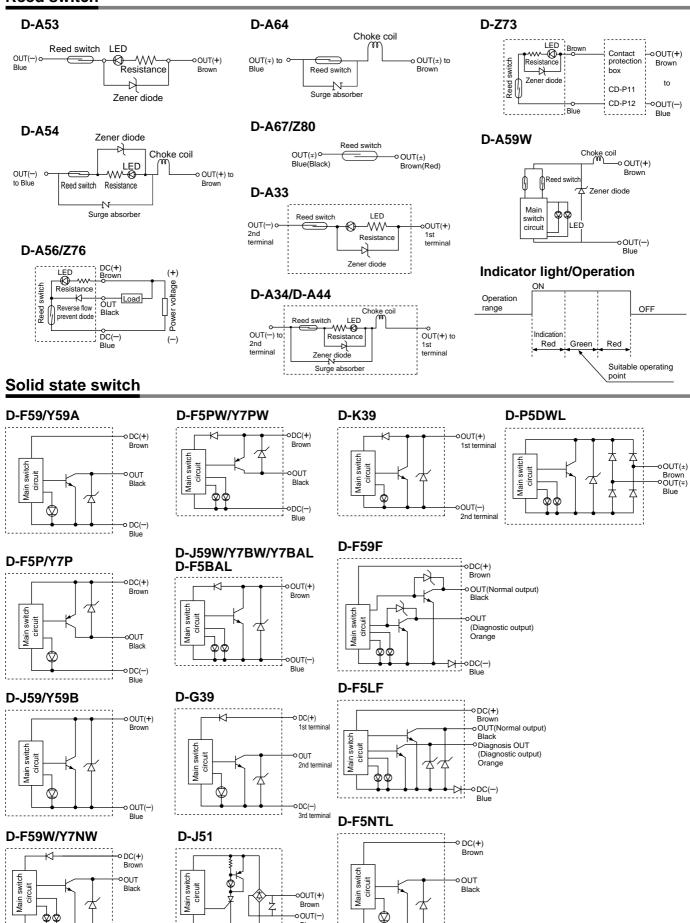
= 6V Example: Load impedance is  $3k\Omega$ Leakage current from switch is 1mA <Reed switch>

Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of switches in the ON state, the indicator lights may sometimes dim or not light up, because of dispersion and reduction of the current flowing to the switches.



# Series MB

### **Reed switch**



**SMC** 

ODC(--) Blue

Blue