# Air Cylinder/Double Rod Series MBW <br> $ø 32, \varnothing 40, \varnothing 50, \varnothing 63, \varnothing 80, \varnothing 100, \varnothing 125$ 

How to Order

Note1) Model without air cushion is designed to include
rubber bumpers. The overall length is longer than the
cylinder with air cushions because the bumpers are
attached to the both sides of the piston as follows.
ø32, ø40: +6mm, ø50, ø63: +8mm,
$ø 80, \varnothing 100:+10 \mathrm{~mm}, \varnothing 125:+12 \mathrm{~mm}$


| Rod boot | - | None |
| :---: | :---: | :---: |
|  | $\mathbf{J}$ | Nylon tarpaulin (one end) |
|  | $\mathbf{J J}$ | Nylon tarpaulin (both ends) |
|  | $\mathbf{K}$ | Heat resistant tarpaulin (one end) |
|  | KK | Heat resistant tarpaulin (both ends) |
| Cushion | - | Both ends |
|  | $\mathbf{N}^{\text {Note }}$ 1) | None |

Refer to page 14 for standard stroke table.

Applicable Auto Switches/ For detailed specifications, please refer to Best Pneumatics vol.2 page $5.3-2$.

| Style | Special function | Electrical entry |  | Wiring (Output) | Load voltage |  |  | Auto switch model |  | Lead wire length*(m) |  |  | Pre-wired connector | Applicable load |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | DC |  | AC | Tie rod mounting | Band mounting | 0.5 $(-)$ | $\left.\begin{array}{c} 3 \\ (\mathrm{~L} \end{array}\right)$ | $\begin{gathered} 5 \\ (Z) \end{gathered}$ |  |  |  |
|  | - | Grommet | Yes | $\begin{gathered} \text { 3-wire } \\ \text { (Equiv. to NPN) } \end{gathered}$ | - | 5V | - | Z76 | - | $\bigcirc$ | - | - | - | IC circuit | - |
|  |  |  |  | 2-wire | 24V | 12V | 100V | 273 | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - | - | Relay |
|  |  |  |  |  |  |  | $100 \mathrm{~V}, 200 \mathrm{~V}$ | A54 | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |  | PLC |
|  |  | Terminal conduit |  |  |  |  | - | - | A33 | - | - | - | - |  | PLC |
|  |  |  |  |  |  |  | 100V,200V | - | A34 | - | - | - | - |  | Relay PLC |
|  |  | DIN terminal |  |  |  |  |  | - | A44 | - | - | - | - |  |  |
|  | Diagnostic indication (2-color display) | Grommet |  |  |  | - | - | A59W | - | $\bigcirc$ | $\bigcirc$ | - | - |  |  |
|  | - | Grommet |  | 3-wire (NPN) | 24V | 5V,12V | - | Y59A | - | $\bigcirc$ | - | $\bigcirc$ | $\bigcirc$ | IC circuit | Relay PLC |
|  |  |  |  | 3-wire (PNP) |  |  |  | Y7P | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |
|  |  |  |  | 2-wire | - | - | 100V,200V | J51 | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - | - |  |
|  |  |  |  |  | 24 V | 12V | - | Y59B | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |
|  |  | Terminal |  | 3-wire (NPN) |  | 5V,12V |  | - | G39 | - | - | - | - | IC circuit |  |
|  |  | conduit |  | 2-wire |  | 12V |  | - | K39 | - | - | - | - | - |  |
|  |  | Grommet | Yes | 3-wire (NPN) |  | $5 \mathrm{~V}, 12 \mathrm{~V}$ |  | Y7NW | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | IC circuit |  |
|  | Diagnostic indication |  |  | 3-wire (PNP) |  |  |  | Y7PW | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |
|  | (2-color) |  |  | 2-wire |  | 12 V |  | Y7BW | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |  |
|  | Water resistance (2-color display) |  |  | 2-wire |  |  |  | Y7BA | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |
|  | Diagnostic output (2-color display) |  |  | 4-wire (NPN) |  | 5V,12V |  | F59F | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | IC circuit |  |
|  | Latch type diagnostic output (2-color display) |  |  |  |  | - |  | F5LF | - | $\bigcirc$ | - | $\bigcirc$ | $\bigcirc$ | - |  |
|  | Strong magnetic field registance |  |  | 2-wire |  |  |  | P5DW | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |

[^0]- Besides the above models, there are some other auto switches that are applicable. For detailed information, please refer to page 11.

Specifications

JIS Symbol
Double acting


Made to Order
Refer to page 38 for made to order products of series MBW.

| Symbol | Specifications/Descriptions |
| :--- | :--- |
| -XB6 | Heat resistant cylinder $\left(150^{\circ} \mathrm{C}\right)$ |
| -XB13 | Low speed cylinder (5 to $50 \mathrm{~mm} / \mathrm{s})$ |
| -XC3 | Special port position |
| -XC4 | With heavy duty scraper |
| -XC5 | Heat resistant cylinder (110 $\left.{ }^{\circ} \mathrm{C}\right)$ |
| -XC6 | Piston rod and rod end nut made of <br> stainless steel |
| -XC7 | Tie rod, cushion valve, tie rod nut, <br> etc. made of stainless steel |
| -XC14 | Change of trunnion bracket mounting position |
| -XC22 | Fluorine rubber seals |
| -XC27 | Double clevis pin and double <br> knuckle pin made of stainless steel |
| -XC29 | Double knuckle joint with spring pin |
| -XC30 | Front trunnion |
| -XC35 | With coil scraper |

## Standard Stroke

| Bore size <br> $(\mathrm{mm})$ | Standard stroke (mm) |
| :---: | :---: |
| $\mathbf{3 2}$ | $25,50,75,100,125,150,175,200$, <br> $250,300,350,400,450,500$ |
| $\mathbf{4 0}$ | $25,50,75,100,125,150,175,200$, <br> $250,300,350,400,450,500$ |
| $\mathbf{5 0}$ | $25,50,75,100,125,150,175,200$, <br> $250,300,350,400,450,500,600$ |
| $\mathbf{6 3}$ | $25,50,75,100,125,150,175,200$, <br> $250,300,350,400,450,500,600$ |
| $\mathbf{8 0}$ | $25,50,75,100,125,150,175,200,250$, <br> $300,350,400,450,500,600,700,800$ |
| $\mathbf{1 0 0}$ | $25,50,75,100,125,150,175,200,250$, <br> $300,350,400,450,500,600,700,800$ |
| $\mathbf{1 2 5}$ | $25,50,75,100,125,150,175,200,250$, <br> $300,350,400,450,500,600,700,800$ |

Intermediate strokes are available.
(No spacer is used)

| Bore size (mm) | 32 | 40 | 50 | 63 | 80 | 100 | 125 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Action | Double acting double rod |  |  |  |  |  |  |
| Fluid | Air |  |  |  |  |  |  |
| Proof pressure | 1.5MPa |  |  |  |  |  |  |
| Max. operating pressure | 1.0MPa |  |  |  |  |  |  |
| Min. operating pressure | 0.05 MPa |  |  |  |  |  |  |
| Ambient and fluid temperature | Without auto switch: -10 to $70^{\circ} \mathrm{C}$ (No freezing) |  |  |  |  |  |  |
|  | With auto switch: -10 to $60^{\circ} \mathrm{C}$ (No freezing) |  |  |  |  |  |  |
| Lubrication | Not required (Non-lube) |  |  |  |  |  |  |
| Operating piston speed | 50 to $1000 \mathrm{~mm} / \mathrm{s}$ |  |  |  |  |  | $\begin{aligned} & 50 \mathrm{to} \\ & 700 \mathrm{~mm} / \mathrm{s} \end{aligned}$ |
| Allowable stroke tolerance | $\text { up to } 250:{ }_{0}^{+1.0}, 251 \text { to } 750:{\underset{0}{+1.4}}^{+1}$ |  |  |  |  |  |  |
| Cushion Note 1) | Both ends (Air cushion) |  |  |  |  |  |  |
| Thread tolerance | JIS class 2 |  |  |  |  |  |  |
| Port size (Rc, NPT, G) | 1/8 | 1/4 | 1/4 | 3/8 | 3/8 | 1/2 | 1/2 |
| Mounting | Basic, Foot, Flange, Center trunnion |  |  |  |  |  |  |

Note 1) Absorbable kinetic energy by cushion mechanism is identical to double acting single rod.
When requesting a cylinder without air cushion, cylinder utilizes rubber bumpers which increases cylinder overall length.

## Accessories

| Mounting |  |  |  | Basic |  | Foot |  | Flange |  |  | Center trunnion |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard | Rod end nut |  |  | - |  | $\bigcirc$ |  | $\bigcirc$ |  |  | $\bigcirc$ |  |
| Option | Single knuckle joint |  |  | $\bigcirc$ |  | $\bigcirc$ |  | - |  |  | $\bigcirc$ |  |
|  | Double knuckle joint (with pin) |  |  | $\bigcirc$ |  | $\bigcirc$ |  | $\bigcirc$ |  |  | $\bigcirc$ |  |
|  | Rod boot |  |  | $\bigcirc$ |  | - |  | $\bigcirc$ |  |  | $\bigcirc$ |  |
| Theoretical Force |  |  |  | $\begin{aligned} & \mathrm{OUT} \longleftrightarrow \\ & \mathrm{IN} \longrightarrow \end{aligned}$ |  |  |  |  |  |  |  |  |
| Bore (mm) | Rod dia. (mm) | Operating direction | Piston area ( $\mathrm{mm}^{2}$ ) | Operating pressure (MPa) |  |  |  |  |  |  |  |  |
|  |  |  |  | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 |
| 32 | 12 | IN/OUT | 691 | 138 | 207 | 276 | 346 | 415 | 484 | 553 | 622 | 691 |
| 40 | 16 | IN/OUT | 1056 | 211 | 317 | 422 | 528 | 634 | 739 | 845 | 950 | 1056 |
| 50 | 20 | IN/OUT | 1649 | 330 | 495 | 660 | 825 | 989 | 1154 | 1319 | 1484 | 1649 |
| 63 | 20 | IN/OUT | 2803 | 561 | 841 | 1121 | 1402 | 1682 | 1962 | 2242 | 2523 | 2803 |
| 80 | 25 | IN/OUT | 4536 | 907 | 1361 | 1814 | 2268 | 2722 | 3175 | 3629 | 4082 | 4536 |
| 100 | 30 | IN/OUT | 7147 | 1429 | 2144 | 2859 | 3574 | 4288 | 5003 | 5718 | 6432 | 7147 |
| 125 | 32 | IN/OUT | 11468 | 2294 | 3440 | 4588 | 5734 | 6881 | 8028 | 9174 | 10321 | 11468 |

Note) Theoretical force $(\mathrm{N})=$ Pressure (MPa) X Piston area $\left(\mathrm{mm}^{2}\right)$

## Weight/Aluminum Tube

(kg)

| Bore size (mm) |  | $\mathbf{3 2}$ | $\mathbf{4 0}$ | $\mathbf{5 0}$ | $\mathbf{6 3}$ | $\mathbf{8 0}$ | $\mathbf{1 0 0}$ | $\mathbf{1 2 5}$ |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basic weight | Basic | 0.56 | 0.79 | 1.34 | 1.65 | 3.11 | 4.14 | 6.48 |
|  | Foot | 0.68 | 0.93 | 1.56 | 1.93 | 3.61 | 4.8 | 8.56 |
|  | Flange | 0.85 | 1.16 | 1.79 | 2.44 | 4.56 | 7.45 | 10.64 |
|  | Trunnion | 0.85 | 1.15 | 1.82 | 2.45 | 4.66 | 7.81 | 9.46 |
| Additional weight per 50 stroke | All mounting bracket | 0.15 | 0.24 | 0.34 | 0.35 | 0.61 | 0.84 | 1.02 |
| Accessories | Single knuckle | 0.15 | 0.23 | 0.26 | 0.26 | 0.60 | 0.83 | 1.10 |
|  | Double knuckle (with pin) | 0.22 | 0.37 | 0.43 | 0.43 | 0.87 | 1.27 | 0.91 |
| Square tube | Additional weight to the basic weight* | 0.03 | 0.03 | 0.05 | 0.07 | 0.11 | 0.13 | - |
|  | Additional weight per 50 stroke | 0.20 | 0.29 | 0.41 | 0.45 | 0.75 | 1.0 | - |

Calculation example: MBWB32-100 (Basic, ø32, 100st)

- Basic weight ........... 0.56 (Basic, ø32)
- Additional weight … 0.15/50 stroke
- Cylinder stroke ....... 100 stroke
$0.56+0.15 \mathrm{X} 100 / 50=0.86 \mathrm{~kg}$


## Material of Rod Boot

| Symbol | Material | Max. ambient temp. |
| :---: | :---: | :---: |
| $\mathbf{J}$ | Nylon tarpaulin | $70^{\circ} \mathrm{C}$ |
| $\mathbf{K}$ | Heat resistant tarpaulin | $110^{\circ} \mathrm{C}^{*}$ |

* Max. ambient temperature for rod boot itself.


## Series MBW

Auto Switch Mounting Bracket Part No.
(mm)

| Auto switch model | Bore size |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 32 | 40 | 50 | 63 | 80 | 100 | 125 |
| $\begin{gathered} \text { D-A3 } \square / \text { A44 } \\ \text { D-G39/K39 } \end{gathered}$ | BMB2-032 | BMB2-040 | BMB1-050 | BMB1-063 | BMB1-080 | BMB1-100 | BS1-125 |
| $\begin{gathered} \text { D-A5 } \square / \text { A6 } \square \\ \text { D-A59W } \\ \text { D-F5 } \square / \text { J5 } \square \\ \text { D-F5 } \square \text { W/J59W } \\ \text { D-F5 } \square F \\ \text { D-F5BAL } \\ \text { D-F5NTL } \end{gathered}$ | BT-03 | BT-03 | BT-05 | BT-05 | BT-06 | BT-06 | BT-08 |
| D-P5DWL | BMB3T-040 | BMB3T-040 | BMB3T-050 | BMB3T-050 | BMB3T-080 | BMB3T-080 | BAP2T-080 |
| D-Z7 $\square / Z 80$ D-Y59 $\square / Y 69 \square$ D-Y7P/Y7PV D-Y7 $\square W$ D-Y7 $\square W V$ D-Y7BAL | BMB4-032 | BMB4-032 | BMB4-050 | BMB4-050 | BA4-063 | BA4-063 | BA4-080 |

[A set of stainless steel mounting screws]
A set of following stainless steel mounting screws is attached.
(A mounting bracket itself is not attached. Please order it separately.) BBA1: D-A5/A6/F5/J5 types

* "D-F5BAL" switch is set on the cylinder with the screws above when shipped.

When a switch only is shipped, "BBA1" screws are attached.

## Mounting Bracket Part No.

| Bore size (mm) | $\mathbf{3 2}$ | $\mathbf{4 0}$ | $\mathbf{5 0}$ | $\mathbf{6 3}$ | $\mathbf{8 0}$ | $\mathbf{1 0 0}$ | $\mathbf{1 2 5}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Foot | MB-L03 | MB-L04 | MB-L05 | MB-L06 | MB-L08 | MB-L10 | MB-L12 |
| Flange | MB-F03 | MB-F04 | MB-F05 | MB-F06 | MB-F08 | MB-F10 | MB-F12 |

* Two foot brackets required for one cylinder.


## Water resistant air cylinder

Water resistant air cylinders are also available in Series MB, which are suitable for use on machine tools in an atmosphere with coolant and applicable to food machinery and automobile washing equipment in an environment with water splashes. Please consult SMC for more information.

## Copper-free air cylinder

| 20-MBW | Mounting bracket | Bore size - Stroke | Suffix |
| :---: | :---: | :---: | :---: |
| 〕Copper-free |  |  |  |

Copper material has been replaced with non-copper material to prevent generation of copper ions. This is to eliminate influence of copper ions and fluororesin upon color CRT.

## Specifications

| Action | Double acting single rod |
| :--- | :---: |
| Bore size | $\varnothing 32, \varnothing 40, \varnothing 50, \varnothing 63, \varnothing 80, \varnothing 100$ |
| Max. operating pressure | 1 MPa |
| Min. operating pressure | 0.05 MPa |
| Cushion | Air cushion Note 1) |
| Piping | Screw-in piping |
| Operating piston speed | 50 to 1000mm/s |
| Mounting bracket | Basic, Axial foot, Front flange, <br> Rear flange, Single clevis, Double clevis, <br> Center trunnion |

* Auto switch capable.
$\star$ The cylinder should be operated within the allowable kinetic energy. (Refer to page 3.) Note 1) In case of types with no air cushion, a rubber bumper is used.


Component Parts

| No. | Description | Material | Note |
| :---: | :--- | :---: | :---: |
| 1 | Rod cover | Aluminum die cast | Metallic painted |
| 2 | Cylinder tube | Aluminum alloy | Hard anodized |
| 3 | Piston rod | Carbon steel | Hard chrome plated |
| 4 | Piston | Aluminum alloy | Chromated |
| 5 | Cushion ring | Resin |  |
| 6 | Bushing | Lead bronze cast |  |
| 7 | Cushion valve | Steel wire | Nickel plated |
| 8 | Snap ring | Steel for spring | $\varnothing 40$ to $\varnothing 100$ |
| 9 | Tie rod | Carbon steel | Uni-chromated |
| 10 | Tie rod nut | Carbon steel | Nickel plated |
| 11 | Rod end nut | Carbon steel | Nickel plated |


| No. | Description | Material | Note |
| :--- | :--- | :---: | :---: |
| $12^{*}$ | Cushion seal | Urethane |  |
| $13^{*}$ | Rod seal | NBR |  |
| $14^{*}$ | Piston seal | NBR |  |
| 15 | Cushion valve seal | NBR |  |
| $16^{*}$ | Cylinder tube gasket | NBR |  |
| 17 | Piston gasket | NBR |  |
| 18 | Piston retainer | Urethane |  |

## Replacement Parts: Seal Kits

| Bore size $(\mathrm{mm})$ | Kit No. | Contents |
| :---: | :---: | :---: |
| $\mathbf{3 2}$ | MBW32-PS |  |
| $\mathbf{4 0}$ | MBW40-PS |  |
| $\mathbf{5 0}$ | MBW50-PS | Set of the |
| $\mathbf{6 3}$ | MBW63-PS |  |
| 80 | MBW80-PS |  |
| 100 | MBW100-PS |  |
| 125 | MBW125-PS |  |

[^1] using the seal kit number corresponding to each bore size.

With Mounting Bracket


* Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; $\varnothing 32, \varnothing 40:+6 \mathrm{~mm}, \varnothing 50, \varnothing 63:+8 \mathrm{~mm}, \varnothing 80, \varnothing 100:+10 \mathrm{~mm}, \varnothing 125:+12 \mathrm{~mm}$
** Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; $\varnothing 32, \varnothing 40:+3 \mathrm{~mm}, \varnothing 50, \varnothing 63:+4 \mathrm{~mm}$, $\varnothing 80, \varnothing 100:+5 \mathrm{~mm}, \varnothing 125:+6 \mathrm{~mm}$ (For trunnion mounting and trunnion bracket)


| Bore (mm) | Stroke range | X | Y | LD | LH | L'S | LT | LX | LY | LZ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 32 | to 500 | 22 | 9 | 7 | 30 | 128 | 3.2 | 32 | 53 | 50 |
| 40 | to 500 | 24 | 11 | 9 | 33 | 132 | 3.2 | 38 | 59 | 55 |
| 50 | to 600 | 27 | 11 | 9 | 40 | 148 | 3.2 | 46 | 72.5 | 70 |
| 63 | to 600 | 27 | 14 | 12 | 45 | 148 | 3.6 | 56 | 82.5 | 80 |
| 80 | to 800 | 30 | 14 | 12 | 55 | 174 | 4.5 | 72 | 102.5 | 100 |
| 100 | to 800 | 32 | 16 | 14 | 65 | 178 | 4.5 | 89 | 122 | 120 |
| 125 | to 1000 | 45 | 20 | 14 | 81 | 210 | 8 | 90 | 149 | 136 |

## Front flange/(F)



Front flange

| Bore <br> $(\mathbf{m m})$ | Stroke <br> range | B | FD | FT | FX | FY | FZ | Fd |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{3 2}$ | to 500 | 50 | 7 | 10 | 64 | 32 | 79 | 25 |
| $\mathbf{4 0}$ | to 500 | 55 | 9 | 10 | 72 | 36 | 90 | 31 |
| $\mathbf{5 0}$ | to 600 | 70 | 9 | 12 | 90 | 45 | 110 | 38.5 |
| $\mathbf{6 3}$ | t 600 | 80 | 9 | 12 | 100 | 50 | 120 | 39.5 |
| $\mathbf{8 0}$ | to 800 | 100 | 12 | 16 | 126 | 63 | 153 | 45.5 |
| $\mathbf{1 0 0}$ | to 800 | 120 | 14 | 16 | 150 | 75 | 178 | 54 |
| $\mathbf{1 2 5}$ | to 1000 | 138 | 14 | 20 | 180 | 102 | 216 | 57.5 |

Center trunnion/(T)


Center trunnion

| Bore <br> $(\mathbf{m m})$ | Stroke <br> range | TDe8 | TT | TX | TY | TZ | Z* <br> $\mathbf{3 2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| to 500 | 12 | 17 | 50 | 49 | 74 | 89 |  |
| $\mathbf{4 0}$ | to 500 | 16 | 22 | 63 | 58 | 95 | 93 |
| $\mathbf{5 0}$ | t 600 | 16 | 22 | 75 | 71 | 107 | 105 |
| $\mathbf{6 3}$ | to 600 | 20 | 28 | 90 | 87 | 130 | 105 |
| $\mathbf{8 0}$ | to 800 | 20 | 34 | 110 | 110 | 150 | 129 |
| $\mathbf{1 0 0}$ | to 800 | 25 | 40 | 132 | 136 | 182 | 129 |
| $\mathbf{1 2 5}$ | to 1000 | 25 | 50 | 160 | 160 | 210 | 157 |

* Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; $\varnothing 32, \varnothing 40:+6 \mathrm{~mm}, \varnothing 50, \varnothing 63:+8 \mathrm{~mm}, \varnothing 80, \varnothing 100:+10 \mathrm{~mm}, \varnothing 125:+12 \mathrm{~mm}$
** Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; $\varnothing 32, \varnothing 40:+3 \mathrm{~mm}, \varnothing 50, \varnothing 63:+4 \mathrm{~mm}, \varnothing 80, \varnothing 100:+5 \mathrm{~mm}, \varnothing 125:+6 \mathrm{~mm}$ (For trunnion mounting and trunnion bracket)


## Series MB

## Auto Switch Connections and Examples

## Basic Wiring

- Solid state switch

(When power source for switch and load is not common.)



2 wire


- Reed switch 2 wire



## Examples of Connection to PLC



## Connection Examples for AND (Serial) and OR (Parallel)

-3-wire
AND connection for NPN output (using relays)


AND connection for NPN output (performed with switches only)


OR connection for NPN output


The indicatior lights will light up when both switches are turned ON.

## 2-wire with 2 switch AND connection



When two switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up if both of the switches are in the ON state.

$$
\begin{aligned}
\text { Load voltage at } \mathrm{ON} & =\begin{array}{c}
\text { Power Supply } \\
\text { voltage }
\end{array} \begin{array}{c}
\text { Internal } \\
\text { voltage } \\
\text { drop }
\end{array} \\
& =2 \text { pcs. } \\
& =24 \mathrm{~V}-4 \mathrm{~V} \times 2 \text { pcs. } \\
& =16 \mathrm{~V}
\end{aligned}
$$

Example: Power supply is 24 V DC,
Internal voltage drop in switch is 4 V

Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

## 2-wire with 2 switch OR connection


$\begin{aligned} \text { Load voltage at OFF } & =\underset{\text { current }}{\text { Leakage }} \times 2 \mathrm{pcs} . \times \\ & =1 \mathrm{~mA} \times 2 \mathrm{pcs} \times 3 \mathrm{k} \Omega \\ & =6 \mathrm{~V}\end{aligned} \quad \begin{aligned} \text { Example: Load impedance is } 3 \mathrm{k} \Omega\end{aligned}$
Leakage current from switch is 1 mA

## <Reed switch>

Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of switches in the ON state, the indicator lights may sometimes dim or not light up, because of dispersion and reduction of the current flowing to the switches.

Reed switch

D-A53


D-A54

## D-A56/Z76




D-A67/Z80


## D-A33



## D-A34/D-A44



D-Z73


D-A59W


Indicator light/Operation


Solid state switch



[^0]:    * Lead wire length $0.5 \mathrm{~mm} . . .$. -
    (Example): A54
    3 m
    $5 \mathrm{~m} \ldots \ldots \ldots . . . . . . . . . . . . ~ Z ~$
    (Example): A54L
    (Example): A54Z
    ** Solid state switches marked with a " $\bigcirc$ " are produced upon receipt of order.

[^1]:    * Seal kits consist of items 12, 13, 14 and 16, and can be ordered by

