-XB13: Low Speed Cylinder (5 to 50 mm/s)



9 Low Speed Cylinder (5 to 50 mm/s)

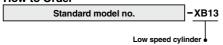
Symbol -XB13

Even if driving at lower speeds 5 to 50 mm/s (CY: 7 to 50 mm/s), there would be no stick-slip phenomenon and it can run smoothly.

Applicable Series

Series	Description	Model	Action	Note	Vol. no. (for std model	
CJ2	Air cylinder	CJ2	Double acting, Single rod	Except with air cushion	2 -1 From P. 46	
CM2	Air cylinder	CM2	Double acting, Single rod	Except with rod boot and with air cushion	2 -1 From P. 172	
CIVIZ	Direct mount type	CM2R	Double acting, Single rod	Except with air cushion	2-1 From P. 1/2	
CG1	Air cylinder	CG1-Z	Double acting, Single rod	Except with rod boot and with air cushion	2 -1 From P. 292	
cai	Direct mount type	CG1R	Double acting, Single rod	Except with air cushion	2 -1 FIOIII P. 292	
МВ	Air cylinder	MB	Double acting, Single rod	Except ø125	2 -1 From P. 392	
	Free mount cylinder	CU	Double acting, Single rod			
CU	Non-rotating rod type	CUK	Double acting, Single rod		2-1 From P. 623	
-	Long stroke, standard type	CU	Double acting, Single rod		2-1 FIOIII P. 023	
	Long stroke, non-rotating rod type	CUK	Double acting, Single rod			
cas	Compact cylinder	cqs	Double acting, Single rod	Except long stroke, non-rotating and anti-lateral load types	2 -1 From P. 693	
cus	Compact cylinder	CQSW	Double acting, Double rod	Except non-rotating type	2 -1 From P. 693	
	Compact cylinder	CQ2-Z	Double acting, Single rod	Except long stroke, non-rotating, large bore and anti-lateral load types		
CQ2	Compact cylinder	CQ2W-Z	Double acting, Double rod	Except non-rotating and large bore types	2 -1 From P. 773	
	Axial piping type (Centralized piping type)	CQP2	Double acting, Single rod			
CX2	Slide unit	CX2	Slide bearing type		2 -2 From P. 650	
cxw	Slide unit	CXWM	Slide bearing type		2 -2 From P. 659	
CAW	Slide utilit	CXWL	Ball bushing bearing type		3 -2 FI0III F. 039	
MXH	Compact slide	MXH-Z	Double acting, Single rod		2 -2 From P. 19	
CXSJ	Dual rod cylinder	CXSJ	Standard type		2 -2 From P. 737	
cxs	Duai fou cyllilder	CXS	Standard type		2 -2 From P. 749	
MGP	Compact guide cylinder	MGP L-Z	Double acting		2 -2 From P. 432	
MGG	Guide cylinder	MGGM	Double acting	Shock absorber cannot be mounted.	2 -2 From P. 538	
MGC	Guide cylinder	MGCM	Double acting	With rubber bumper. Port size Rc1/8 is applicable to ø20, 25.	2 -2 From P. 578	
		CY3B	Basic type			
CY	Magnetically coupled rodless cylinder	CY1S-Z	Slide bearing type		2-1 From P. 1468	
		CY1L	Ball bushing bearing type			
CXT	Platform cylinder	CXT	Double acting	Except long stroke. Shock absorber cannot be mounted.	2 -2 From P. 712	

How to Order



Specifications

Piston speed	5 to 50 mm/s (CY: 7 to 50 mm/s)
Dimensions	Same as standard type
Additional specifications	Same as standard type

Note 1) Operate without lubrication from a pneumatic system lubricator.

Note 2) For the speed adjustment, use speed controllers for controlling at lower speeds. (AS-FM/AS-M series)

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.





Made to Order Common Specifications: -XC8: Adjustable Stroke Cylinder/Adjustable Extension Type



20 Adjustable Stroke Cylinder/Adjustable Extension Type

It adjusts the extending stroke by the stroke adjustable mechanism equipped in the head side. (After the stroke is adjusted, with cushion on both sides is altered to single-sided, with cushion.)

Applicable Series

Series	Description	Model	Action	Note	Vol. no. (for std model)		
CJ2	Air cylinder	CJ2-Z	Double acting	Except double clevis type and with air cushion	2 -1 From P. 46		
	Air cylinder	CM2-Z	Double acting	Except boss-cut and clevis types			
	Non-rotating rod type	CM2K-Z	Double acting	Except boss-cut and clevis types			
CM2	Direct mount type	CM2R-Z	Double acting	Head cover is equipped with boss.	2 -1 From P. 172		
CIVIZ	End lock cylinder	CBM2	Double acting	Except clevis type Head side locking type only, Except with air cushion			
	Air-hydro type	CM2H-Z	Double acting	Except clevis type			
	Direct mount type, air-hydro type	CM2HR-Z	Double acting	Head cover is equipped with boss.			
	Air cylinder	CG1-Z	Double acting	Except head side flange and clevis types, ø80, and ø100			
CG1	Non-rotating rod type	CG1K-Z	Double acting	Except head side flange, clevis types and with air cushion	2 -1 From P. 292		
	Direct mount type	CG1R-Z	Double acting	Except with air cushion	29-1 FIOIII P. 292		
	Direct mount, Non-rotating rod type	CG1KR-Z	Double acting	Except with air cushion]		
МВ	Air cylinder	MB-Z	Double acting	Except ø125, with rubber bumper, with auto switch, head side flange and clevis types	A 5 D 000		
IVID	Non-rotating rod type	MBK-Z	Double acting	Except ø125, with rubber bumper, with auto switch, head side flange and clevis types	2 -1 From P. 392		
MB1	Air cylinder	MB1-Z	Double acting	Except ø125, with rubber bumper, with auto switch, head side flange and clevis types	2-1 From P. 440		
IVIDI	Non-rotating rod type	MB1K-Z	Double acting	Except head side flange and clevis types	2-1 From P. 440		
	Air cylinder	CA2-Z	Double acting	Except head side flange and clevis types			
CA2	Non-rotating rod type	CA2K	Double acting	Except head side flange and clevis types	2 -1 From P. 470		
	End lock cylinder	CBA2	Double acting	Except head side flange and clevis types, Locking in head side only]		
CS1	Air cylinder	CS1	Double acting	Except head side flange and clevis types	2-1 From P. 530		
CSI	Air-hydro type	CS1H	Double acting	Except head side flange and clevis types	2-1 From P. 530		
cqs	Compact cylinder	CQS	Double acting	Except with rubber bumper and with mounting bracket	2-1 From P. 693		
cus	Non-rotating rod	CQSK	Double acting	Except with rubber bumper and with mounting bracket	2-1 FIOIII P. 093		
	Compact cylinder	CQ2-Z	Double acting	Except with rubber bumper and with mounting bracket			
CQ2	Non-rotating rod type	CQ2K-Z	Double acting	Except with rubber bumper and with mounting bracket	2-1 From P. 773		
	Air-hydro type	CQ2H-Z	Double acting	Except with mounting bracket]		
MTS	Precision cylinder	MTS	Double acting	•	2-2 From P. 384		
		MGPM-Z	Double acting				
MGP	Compact guide cylinder	MGPL-Z	Double acting		2 -2 From P. 432		
		MGPA-Z	Double acting				
MGG	Guide cylinder	MGG	Double acting		2-2 From P. 538		
MGC	Guide cylinder	MGC	Double acting		2-2 From P. 578		

How to Order

CJ2	Mounting type	Bore size	- Stroke	Z- <u>XC8</u>
CM2	Mounting type Bore size -	Stroke Cushion Rod end type	e symbol Z – XC8 Stroke ad	ustment symbol
CG1 CBM2	Mounting type Type Bor	e size - Stroke Rod end type	e symbol Stroke adjustment symbo	Z- <u>XC8</u>
CBA2	Mounting type Bore size	Stroke Stroke adjustment sy	mbol -H Manual release typ	e - XC8
MB MB1	Mounting type Bore s * Except head side flange and clevis		ffix Stroke adjustment symbol	Z- <u>XC8</u>
CA2	Mounting type Bore s		ffix Stroke adjustment symbol	Z- <u>XC8</u>
	* Except head side flange and clevis			!
	* Except head side flange and clevis		Stroke adjustment symb	ol - XC8
CS1	Mounting type Tubing material Except head side flange and clevis	Type Bore size - Stroke	Suffix Stroke adjustment sym	bol - <u>x¢8</u>
CQSB	Bore size - Stroke	D(M) —		— xc8
CQ2B(H)	Bore size - Stroke	D(M) (Z) ————		— хсв
MTS	Bore size - Stroke	(R) —		— хсв
MGP	Bearing type Bore	size - Stroke Strok	ke adjustment symbol	Z- <u>XC8</u>
MGG	Bearing type Mounting type Bo	ore size Port thread type - S	Stroke Stroke adjustment syml	ol – XC8
MGC	Bearing type Mounting type Bore s	ize Port thread type - Stroke Stroke	oke adjustment symbol 🗕 Equipped/Not equipped back	plate - x¢8

Made to Order Common Specifications: Adjustable Stroke Cylinder/Adjustable Extension Type

Symbol

-XC8

Specifications

Series	Stroke adjustment symbol	Stroke adjustment range (mm)
CJ2	_	0 to 15
CM2 CG1 MB	А	0 to 25
MB1 CA2 CS1	В	0 to 50

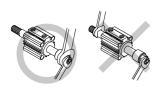
Note) Specifications other than above are the same as standard type.

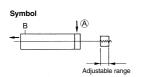
Series	Stroke adjustment symbol	Stroke adjustment range (mm)			
CQ2 CQS	_	0 to 10			
MGG	Α	0 to 25			
MGC	В	0 to 50			
MGP	Α	0 to 10			
MGP	В	0 to 25			
MTS		0 to 10 (ø8)			
MIS	_	0 to 25 (ø12 to ø40)			

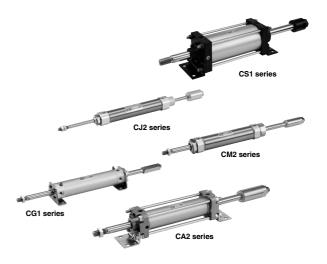
Precautions

∧ Warning

- When the cylinder is operating, if something gets caught between the stopper bracket for adjusting the stroke and the cylinder body, it could cause bodily injury or damage the peripheral equipment. Therefore, take preventive measures as necessary, such as installing a protective cover.
- 2. To adjust the stroke, make sure to secure the wrench flats of the stopper bracket by a wrench, etc. before loosening the lock nut. If the lock nut is loosened without securing the stopper bracket, be aware that the area that joins the load to the piston rod or the area in which the piston rod is joined with the load side and the stopper bracket side could loosen first. It may cause an accident or malfunction.











-XC8: Adjustable Stroke Cylinder/Adjustable Extension Type



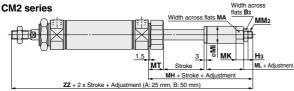
20 Adjustable Stroke Cylinder/Adjustable Extension Type

Dimensions (Dimensions other than below are the same as standard type.)

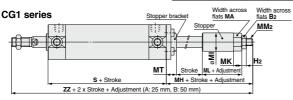




			(mm)
Bore size (mm)	HA	S	ZZ
10	37	49	114
16	37	50	115

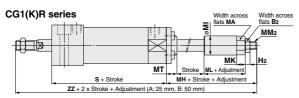


CM2 Series (mm) Нз MA MI MK MM₂ МН ML ZZ Bore size (mm) 10 3.6 12 14 M6 x 1 16.5 18 150 25 49 13 5 17 20 9 M8 x 1.25 17.5 18 156 32 13 17 20 9 M8 x 1.25 17.5 49 18 158 40 17 19 10 M10 x 1.25 21.5 198



CG1 Series											(mm)
Bore size (mm) B2 H2 MA MH MI MK ML MM2 MT								MT	S	ZZ	
20	10	3.6	12	38	14	7	18	M6 x 1	9	77	150
25	13	5	17	41	20	9	18	M8 x 1.25	11	77	158
32	13	5	17	41	20	9	18	M8 x 1.25	11	79	160
40	17	6	19	47	25	10	24	M10 x 1.25	11	87	184
50	19	8	24	60	32	13	32	M14 x 1.5	11	102	220
63	19	8	24	60	32	13	32	M14 x 1.5	13	102	220
0 11 111											. —

On the axial foot type, the foot bracket is wedged and bolted between the cylinder and the stopper bracket at the time of shipment. On other types, it is placed in the same package (not assembled).



CG1	(K))R	Series	

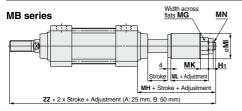
CGT(K)R Series									(mm)			
Bore size (mm) B2 H2 MA MH MI MK ML MM2 MT S							S	ZZ				
	20	10	3.6	12	38	14	7	18	M6 x 1	9	83	148
	25	13	5	17	41	20	9	18	M8 x 1.25	11	85	158
	32	13	5	17	41	20	9	18	M8 x 1.25	11	91	164
	40	17	6	19	47	25	10	24	M10 x 1.25	11	103	189
	50	19	8	24	60	32	13	32	M14 x 1.5	11	120	225
	63	19	8	24	60	32	13	32	M14 x 1.5	13	126	231

Symbol

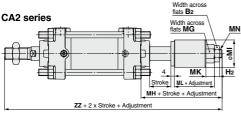
-XC8

(mm)

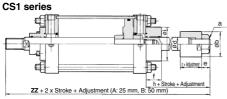
Dimensions (Dimensions other than below are the same as standard type.)



						(mm)
MG	МН	MI	MK	ML	MN	ZZ
17	44	23	9	20	M8 x 1.25	175
19	48	32	10	22	M10 x 1.25	183
24	53	38	13	24	M14 x 1.5	205
24	53	38	13	24	M14 x 1.5	205
27	72	45	14	32	M16 x 1.5	258
32	75	55	17	35	M20 x 1.5	261
	17 19 24 24 27	17 44 19 48 24 53 24 53 27 72	17 44 23 19 48 32 24 53 38 24 53 38 27 72 45	17 44 23 9 19 48 32 10 24 53 38 13 24 53 38 13 27 72 45 14	17 44 23 9 20 19 48 32 10 22 24 53 38 13 24 24 53 38 13 24 27 72 45 14 32	17 44 23 9 20 M8 x 1.25 19 48 32 10 22 M10 x 1.25 24 53 38 13 24 M14 x 1.5 24 53 38 13 24 M14 x 1.5 27 72 45 14 32 M16 x 1.5

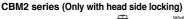


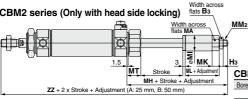
								(mm)
Bore size (mm)	H ₂	MG	МН	MI	MK	ML	MN	ZZ
40	6	19	45	32	10	22	M10 x 1.25	180
50	8	24	49	38	13	24	M14 x 1.5	197
63	8	24	49	38	13	24	M14 x 1.5	205
80	10	27	66	45	14	32	M16 x 1.5	253
100	12	32	69	55	17	35	M20 x 1.5	267



									()
Bore size (mm)	а	øb	С	ød	е	f	h	øi	ZZ
125	M30 x 1.5	70	43	36	27	40	110	90	318
140	M30 x 1.5	70	43	36	27	40	110	90	318
160	M30 x 1.5	70	43	36	27	40	110	90	336
180	M42 x 1.5	80	50	45	37.5	45	132.5	115	378.5*
200	M42 x 1.5	80	50	50	37.5	45	132.5	115	378.5*
250	M56 x 2	110	70	60	50	55	175	140	476
300	M56 x 2	110	70	70	50	55	175	140	496

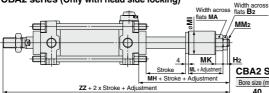
* With auto switch ø180: 382.5, ø200: 387.5





CBM2 Ser	ies									(mm)
Bore size (mm)	Вз	Нз	MA	MI	MK	MM ₂	MT	МН	ML	ZZ
20	10	3.6	12	14	7	M6 x 1	16.5	47	18	150
25	13	5	17	20	9	M8 x 1.25	17.5	49	18	156
32	13	5	17	20	9	M8 x 1.25	17.5	49	18	158
40	17	6	19	25	10	M10 x 1.25	21.5	60	24	198

CBA2 series (Only with head side locking)



	idis D2	
/		
•	MM2	

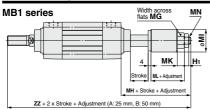
CBA2 Ser	ies								(mr
Bore size (mm)	B ₂	H ₂	MA	MI	MK	MM ₂	МН	ML	ZZ
40	17	6	19	32	10	M10 x 1.25	45	22	180
50	22	8	24	38	13	M14 x 1.5	51	24	199
63	22	8	24	38	13	M14 x 1.5	49	24	205
80	24	10	27	45	14	M16 x 1.5	66	32	253
100	30	12	32	55	17	M20 x 1.5	69	35	267

-XC8: Adjustable Stroke Cylinder/Adjustable Extension Type



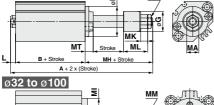
20 Adjustable Stroke Cylinder/Adjustable Extension Type

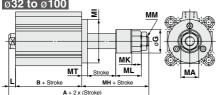
Dimensions (Dimensions other than below are the same as standard type.)



						(mm)
e MG	МН	MI	MK	ML	MN	ZZ
17	44	23	9	20	M8 x 1.25	175
19	48	32	10	22	M10 x 1.25	183
24	53	38	13	24	M14 x 1.5	205
24	53	38	13	24	M14 x 1.5	205
27	72	45	14	32	M16 x 1.5	258
32	75	55	17	35	M20 x 1.5	261
	17 19 24 24 27	17 44 19 48 24 53 24 53 27 72	17 44 23 19 48 32 24 53 38 24 53 38 27 72 45	17 44 23 9 19 48 32 10 24 53 38 13 24 53 38 13 27 72 45 14	17 44 23 9 20 19 48 32 10 22 24 53 38 13 24 24 53 38 13 24 27 72 45 14 32	17 44 23 9 20 M8 x 1.25 19 48 32 10 22 M10 x 1.25 24 53 38 13 24 M14 x 1.5 24 53 38 13 24 M14 x 1.5 27 72 45 14 32 M16 x 1.5

CQ2, CQ2H series ø12 to ø25 МТ A + 2 x (Stroke)





1	A+	2 x (Stroke)	III + Olloke	-	
C	QS series		<u>M</u>	-' M ∕ (•	
			MK	 	
	MT_	Stroke	ML		MA

	(mm)											
Bore size	Α	В	L	МН	мт	MA	МІ	мм	MK	ML	øG	Stroke adjust- ment range
12	57.7 (64.9)	25.2 (32.4)	3.5	29	5	8	□25 (ø15)	M4 x 0.7	5.5	20	14	5 to 30
16	58.5 (68.5)	26 (36)	3.5	29	5	10	□28 (ø20)	M5 x 0.8	5.5	20	14	3 10 30
20	67.5 (79.5)	26 (38)	4.5	37	8	12	□36 (ø25)	M6 x 1	7	24	20	5 to 50
25	71 (81)	29 (39)	5	37	8	12	□40 (ø30)	M6 x 1	7	24	20	3 10 30
32	78.5 (88.5)	30.5 (40.5)	7	41	6	17	ø38	M8 x 1.25	9	28.5	25	5 to 50
32	88.5	40.5		41	U	17	Ø36	1010 X 1.25	פ	20.0	25	75,100
40	88 (98)	40 (50)	7	41	6	19	ø46	M10 x 1.25	10	27	25	5 to 50
40	98	50	l ′		0	13	940	W10 X 1.23	10	21		75,100
50	100.5 (110.5)	40.5 (50.5)	8	52	8	24	ø57	M14 x 1.5	13	31	35	10 to 50
	110.5	50.5	0	32	٥	24	937	W114 X 1.5	2	31	33	75,100
63	102 (112)	42 (52)	8	52	10	24	ø68	M14 x 1.5	13	31	35	10 to 50
03	112	52	ľ	32	10	24	000	W114 X 1.5	13	31	33	75,100
80	125 (135)	51 (61)	10	64	12	32	ø90	M20 x 1.5	16	40	45	10 to 50
- 00	135	61	10	04	12	٥٤	930	WIZU X 1.5	10	40	43	75,100
100	138.5 (148.5)	60.5 (70.5)	12	66	14	32	ø110	M20 x 1.5	16	40	45	10 to 50
100	148.5	70.5	12	00	14	32	טווש	IVIZU X 1.5	10	40	40	75,100
Note	1) (): Done						a auditala					

Note 1) (): Denotes the dimensions with auto switch Note 2) Applicable stroke available in 5 mm increments.

											(111111)
Bore size	Α	В	L	МН	MT	MA	MM	MK	ML	øG	Stroke adjustment range
12	56.1 (61.1)	22 (27)	3.5	30.6	5	8	M4 x 0.7	5.5	20	14	F 4= 00
16	56.5 (61.5)	22 (27)	3.5	31	5	10	M5 x 0.8	5.5	20	14	5 to 30
20	67.5 (77.5)	26 (36)	4.5	37	8	12	M6 x 1	7	24	20	5 to 50
25	71 (81)	29 (39)	5	37	8	12	M6 x 1	7	24	20	5 to 50

Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available in 5 mm increments.

MTS serie	es		Width	Width acros	M3 x 0.5
	·	5.5	flats 8	5 22.5	2.4
L	46.5 + Stroke		27	+ Stroke	_
	85.5 + 2	x Strol	æ		

A + 2 x (Stroke)

_
Width across GF flats GE
Width across flats GC
GB GD
LC + Stroke

Basic	Basic Type (mm									(mm)	
Bore size (mm)	Α	В	LC	DA	G	GA	GB	GC	GD	GE	GF
12	145	80.5	49.5	6	13.5	42.5	6	11	4	8	M5 x 0.8
16	149.5	83	50.5	8	15.5	42.5	7	13	5	10	M6 x 1.0
20	175	106.5	50.5	10	19.5	42.5	8.5	17	5	13	M8 x 1.25
25	187	114.5	51.5	12	21.5	42.5	9	19	6	17	M10 x 1.25
32	222.5	142.5	56	16	27.5	45	10.5	24	8	22	M14 x 1.5
40	240	155	59	20	32.5	45	11.5	27	11	27	M18 x 1.5

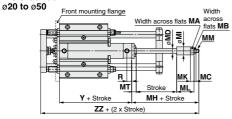
With End Lock										
Bore size (mm)	Α	В								
12	163	98.5								
16	165.5	99								
20	191.5	123								
25	201.5	129								
32	238.5	158.5								
40	258.5	173.5								

Symbol

-XC8

Dimensions (Dimensions other than below are the same as standard type.)

MGG series



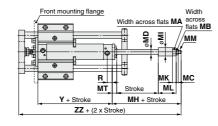
MGG Se	eries	•								(mm)
Bore size (mm)	R	Υ	МА	МВ	мс	MD	МІ	мк	ММ	мт
20	12	77	12	10	3.6	8	14	7	M6 x 1	9
25	12	77	17	13	5	10	20	9	M8 x 1.25	11
32	12	79	17	13	5	12	20	9	M8 x 1.25	11
40	13	87	19	17	6	16	25	10	M10 x 1.25	11
50	14	102	24	19	8	20	32	13	M14 x 1.5	11
63	14	117	24	19	8	20	32	13	M14 x 1.5	13

Pront mounting flange Width across flats MA width across flats MA width across flats MA width across flats MB width width across flats MB width widt

Bore size	Adjustn	nent 0 to	25 mm	Adjustment 0 to 50 mm			
(mm)	МН	ML	ZZ	МН	ML	ZZ	
20	63	43	179	88	68	204	
25	66	43	189	91	68	214	
32	66	43	191	91	68	216	
40	72	49	215	97	74	240	
50	85	57	254	110	82	279	
63	85	57	256	110	82	281	

^{*} The piston speed for the extension side is 50 to 500 mm/s.

MGC series ø20 to ø50



MGC Se	ries	•								(mm)
Bore size (mm)	R	Υ	МА	мв	мс	MD	МІ	мк	ММ	мт
20	12	77	12	10	3.6	8	14	7	M6 x 1	9
25	12	77	17	13	5	10	20	9	M8 x 1.25	11
32	12	79	17	13	5	12	20	9	M8 x 1.25	11
40	13	87	19	17	6	16	25	10	M10 x 1.25	11
50	14	102	24	19	8	20	32	13	M14 x 1.5	11

Bore size	Adjustn					50 mm
(mm)	МН	ML	ZZ	МН	ML	ZZ
20	63	43	179	88	68	204
25	66	43	189	91	68	214
32	66	43	191	91	68	216
40	72	49	215	97	74	240
50	85	57	254	110	82	279

^{*} The piston speed for the extension side is 50 to 500 mm/s.

MGP series	Width across flats MC
Piston not external diameter)	MMP Stroke MH + Stroke + Adjustment (A: 10 mm, B: 25 mm)

Comn	non	Dime	nsic	ons:	MGPM-Z,	MGI	PL-Z	, MG	PA-Z	(mm)
Bore size (mm)	DA	МА	МВ	мс	MD	øМG	МН	мк	ML	MP	мт
12	6	27	13	8	M4 x 0.7	14	20	5.5	10	3	3
16	8	28	16	10	M5 x 0.8	14	20	5.5	10	3	3
20	10	33	22	12	M6 x 1	20	26	7	14	3	4
25	12	41	25	12	M6 x 1	20	27	7	14	3	5
32	16	51	32	17	M8 x 1.25	25	35	9	18.5	4	6
40	16	60	32	19	M10 x 1.25	25	35	10	17	4	6
50	20	71	38	24	M14 x 1.5	35	46	13	21	4	8
63	20	84	50	24	M14 x 1.5	35	46	13	21	4	8
80	25	114	50	32	M20 x 1.5	45	55	16	30	4	9
100	30	140	65	32	M20 x 1.5	45	58	16	30	4	12







21 Adjustable Stroke Cylinder/Adjustable Retraction Type

The retract stroke of the cylinder can be adjusted by the adjustment bolt.

Applicable Series

Series	Description	Model	Action	Note	Vol. no. (for std model	
	Air cylinder	CJ2-Z	Double acting, Single rod	Except double clevis type and with air cushion		
	Non-rotating rod	CJ2K-Z	Double acting, Single rod	Except double clevis type		
CJ2	Direct mount type	CJ2R-Z	Double acting, Single rod		2-1 From P. 46	
	Non-rotating rod/Direct mount type	CJ2RK-Z	Double acting, Single rod		1 -	
	Smooth cylinder	CJ2Y-Z	Double acting, Single rod		1	
	Air cylinder	CM2-Z	Double acting, Single rod	Except boss-cut and clevis types		
	Non-rotating rod	CM2K-Z	Double acting, Single rod	Except boss-cut and clevis types	1	
CM2	Direct mount type	CM2R-Z	Double acting, Single rod	Except the head cover with boss	2-1 From P. 172	
	Non-rotating rod/Direct mount type	CM2RK-Z	Double acting, Single rod	Except the head cover with boss		
	Smooth cylinder	CM2Y-Z	Double acting, Single rod	Except boss-cut and clevis types	1	
	Air cylinder	CG1-Z	Double acting, Single rod	Except head side flange and clevis types, ø80, and ø100		
CG1	Non-rotating rod	CG1K-Z	Double acting, Single rod	Except head side flange, clevis types and with air cushion	2-1 From P. 292	
CGI	Direct mount type	CG1R-Z	Double acting, Single rod	Except with air cushion	4-1 FIOIII P. 292	
	Non-rotating rod/Direct mount type	CG1KR-Z	Double acting	Except with air cushion	1	
мв	Air cylinder	MB-Z	Double acting, Single rod	Except ø125, with rubber bumper, with auto switch, head side flange and clevis types	2 -1 From P. 392	
IVID	Non-rotating rod	MBK-Z	Double acting, Single rod	Except ø125, with rubber bumper, with auto switch, head side flange and clevis types	W-1 FIOIII P. 392	
MB1	Air cylinder	MB1-Z	Double acting, Single rod	Except ø125, with rubber bumper, with auto switch, head side flange and clevis types	2 -1 From P. 440	
IVIDI	Non-rotating rod	MB1K-Z	Double acting, Single rod	Except head side flange and clevis types	2 -1 FIOIII P. 440	
	Air cylinder	CA2-Z	Double acting, Single rod	Except head side flange and clevis types		
CA2	Non-rotating rod	CA2K	Double acting, Single rod	Except head side flange and clevis types	2 -1 From P. 470	
	End lock cylinder	CBA2	Double acting, Single rod	Except head side flange and clevis types		
CS1	Air cylinder	CS1	Double acting, Single rod	Except head side flange and clevis types, ø125 to ø160	2-1 From P. 530	
CS2	Air cylinder	CS2	Double acting, Single rod	Except head side flange and clevis types	2-1 From P. 568	
	Smooth cylinder	CS2Y	Double acting, Single rod	Except head side flange and clevis types	2-1 FIUILIF. 300	
cqs	Compact cylinder	cqs	Double acting, Single rod	Except with rubber bumper and with mounting bracket	2 -1 From P. 693	
CQ2	Compact cylinder	CQ2-Z	Double acting, Single rod	Except with rubber bumper and with mounting bracket	2 -1 From P. 773	
OG2	Non-rotating rod	CQ2K-Z	Double acting, Single rod	Except with rubber bumper and with mounting bracket	6 -1 FIOIII P. 773	
		MGPM-Z	Double acting			
MGP	Compact guide cylinder	MGPL-Z	Double acting		2 -2 From P. 432	
		MGPA-Z	Double acting			
MGG	Guide cylinder	MGG	Double acting		2-2 From P. 538	
MGC	Guide cylinder	MGC	Double acting		2-2 From P. 578	

How to Order

CJ2	Mounting type	Bore size	- Stroke	Z- XC9
	* Except clevis type			
CM2	Mounting type Bore size * Except boss-cut and clevis types	Stroke Cushion Rod end type	symbol Z - XC9 Stroke	adjustment symbol
CM2R	Mounting type Bore size	- Stroke Rod end type s	ymbol Z - XC9 Stroke	adjustment symbol
CG1	Mounting type Type Bor	e size - Stroke Rod end type symi	Stroke adjustment sym	bol Z- XC9
МВ	Except clevis type			
MB1	Mounting type Bore		Stroke adjustment sym	bol Z - XC9
	* Except head side flange and clevi			
CA2		Bore size - Stroke Suf	fix Stroke adjustment syn	nbol Z - XÇ9
	* Except head side flange and clevi			
CA2K			fix Stroke adjustment sy	mbol - XC9
	* Except head side flange and clevi			
CBA2	Mounting type Type Bore s		ymbol R Manual release	type - XC9
	* Except head side flange and clevi			
CS1	Mounting type Tubing material		Suffix Stroke adjustment	symbol - XC9
	* Except head side flange and clevi			
CS2	Mounting type Bore size		Suffix Stroke adjustment	symbol - XC9
	* Except head side flange and clevi	<u> </u>		
CS2Y	Mounting type Bore size		Suffix Stroke adjustment	symbol - XC9
	* Except head side flange and clevi	types		
CQ2B	Bore size - Str	oke D (M) (Z)		<u>xç9</u>
CQSB	Bore size - Str	Dke D (M)		<u> xc9</u>
MGP	Bearing type Bore	size - Stroke Stro	ke adjustment symbol	z- <u>xc</u> 9
MGG	Bearing type Mounting type	Bore size Port thread type -	Stroke Stroke adjustment	symbol - XC9
MGC	Bearing type Mounting type Bore	size Port thread type - Stroke	Stroke adjustment symbol 🗕 EquippedNct equi	oped back plate - xc9

Adjustable stroke cylinder/Adjustable retract type

Symbol

-XC9

Specifications

Series	Stroke adjustment symbol	Stroke adjustment range (mm)
CJ2	_	0 to 15
CM2 CG1 MB MB1	А	0 to 25
CA2 CS1 CS2	В	0 to 50

Series	Stroke adjustment symbol	Stroke adjustment range (mm)	
CQ2 CQS	_	0 to 10	
MGP	Α	0 to 10	
WIGP	В	0 to 25	
MGG	Α	0 to 25	
MGC	В	0 to 50	

Note) Specifications other than above are the same as standard type.

Precautions

⚠ Caution

- When air is supplied to the cylinder, if the stroke adjustment bolt is loosened in excess of the allowable stroke adjustment amount, be aware that the stroke adjustment bolt could fly out or air could be discharged, which could injure personnel or damage the peripheral equipment.
- Adjust the stroke when the cylinder is not pressurized.

If it is adjusted in the pressurized state, the seal of the adjustment section could become deformed, leading to air leakage.





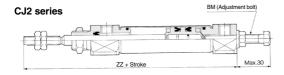




CJ2 series



Dimensions (Dimensions other than below are the same as standard type.)



		(mm)
Bore size (mm)	ВМ	ZZ
10	M5 x 0.8	74
16	M5 x 0.8	75

CM2 series	BM (Adjustment bolt)
ZZ+2xStroke+AG	Justment (A: 25 mm, B: 50 mm) MH + Adjustment

			(mm)
Bore size (mm)	ВМ	MH	ZZ
20	M10 x 1.25	26.5	142.5
25	M14 x 1.5	29	149
32	M14 x 1.5	29	151
40	M16 x 1.5	32	186
		•	

-XC9: Adjustable Stroke Cylinder/Adjustable Retraction Type



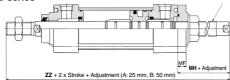
21 Adjustable Stroke Cylinder/Adjustable Retraction Type

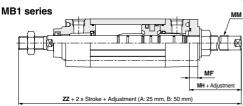
Dimensions (Dimensions other than below are the same as standard type.)

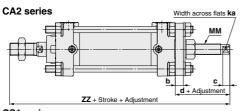


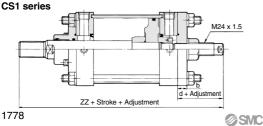


MB series









Bore size (mm)	ВМ	MF	МН	NN	ZZ
20	M10 x 12.5	13	26.5	M20 x 1.5	142.5
25	M14 x 1.5	13	29	M26 x 1.5	149
32	M14 x 1.5	13	29	M26 x 1.5	151
40	M16 x 1.5	16	32	M32 x 2	186

						(mm)
Bore size	ВМ	s	Rubber	bumper	Air cu	shion
(mm)	DIVI	3	MH	ZZ	MH	ZZ
20	M6 x 1	77	23	135	21	133
25	M6 x 1	77	23	140	21	138
32	M8 x 1.25	79	25	144	25	144
40	M12 x 1.75	87	40	177	39	176
50	M12 x 1.75	102	33	193	37	197
63	M16 x 2	102	40	200	44	204

- * In the case of axial foot type, the cushion is shipped after mounting. On other types, it is placed in the same package (not assembled).
- * Dimensions other than above are the same as the CG1 series, long stroke type.

MB, MB1 Common (mm										
Bore size (mm)										
32	9	8	40	8	M12 x 1.25	171				
40	9	8	39.5	8	M12 x 1.25	174.5				
50	11	8	46	13	M16 x 1.5	198				
63	11	8	52	17	M20 x 1.5	204				
80	15	10	61	19	M24 x 1.5	247				
100	15	10	61.5	19	M24 x 1.5	247.5				

CA2						(mm)
Bore size (mm)	b	С	d	ka	ММ	ZZ
40	9	8	36	8	M12 x 1.25	171
50	11	8	42	13	M16 x 1.5	190
63	11	8	44	17	M20 x 1.5	200
80	15	10	54	19	M24 x 1.5	241
100	15	10	55.5	19	M24 x 1.5	253.5

CA2K, CBA2 (With lock on rod side only) (mm											
Bore size (mm)											
40	9	8	44	11	M16 x 1.5	179					
50	11	8	42	11	M16 x 1.5	190					
63	11	8	48	14	M20 x 1.5	204					
80	15	10	55	19	M24 x 1.5	242					
100	15	10	57	19	M24 x 1.5	255					

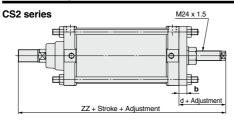
			(mm
Bore size (mm)	b	d	ZZ
125	19	66	274
140	19	66	274
160	22	62	288

Made to Order Common Specifications: Adjustable Stroke Cylinder/Adjustable Retraction Type

Symbol

-XC9

Dimensions (Dimensions other than below are the same as standard type.)

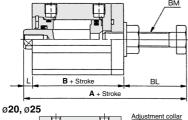




				(mm)
Bore size (mm)	а	b	d	ZZ
125	142	19	63	271
140	155	19	63	271
160	174	19	59	285
		•	•	

CQS series



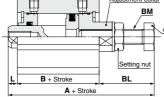




(mm)

(mm)	A	В	L	BL	ВМ	Manufacturable stroke
12	50.5 (54.5)	22 (27)	3.5	25 (29)	M5 x 0.8	5 to 30
16	51 (56)	22 (27)	3.5	25.5	M6 x 1	5 10 30
20	61 (71)	26 (36)	4.5	30.5	M8 x 1.25	5 to 50
25	63.5 (73.5)	29 (39)	5	29.5	M8 x 1.25	5 10 50

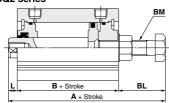
Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available in 5 mm increments.



Note) When securing the adjustment bolt, clamp the width across flats of the adjustment collar with a tool, such as a spanner and tighten the setting nut with a tool, such as other spanner to secure the bolt firmly.

CQ2 series

Ø20



, ø 2 !	5, ø 32		
		Adjustment collar	
			Adjustment bolt
		Setting nut	
Ŀ	B + Stroke	BL	Note) When s
	A + Stroke		such as

						(mm)
Bore size (mm)	A	В	L	BL	ВМ	Manufacturable stroke
12	52 (59.2)	25.2 (32.4)	3.5	23.3	M5 x 0.8	5 to 30
16	53 (63)	26 (36)	3.5	23.5	M6 x 1	5 10 30
20	61 (73)	26 (38)	4.5	30.5	M8 x 1.25	5 to 50
25	63.5 (73.5)	29 (39)	5	29.5	M8 x 1.25	5 10 50
32	65.5 (75.5)	30.5 (40.5)	7	28	M8 x 1.25	5 to 50
40	84 (94)	40 (50)	7	37	M12 x 1.5	75,100
50	84.5 (94.5)	40.5 (50.5)	8	36	M12 x 1.5	
63	88.5 (98.5)	42 (52)	8	38.5	M16 x 1.5	10 to 50
80	109.5 (119.5)	51 (61)	10	48.5	M20 x 1.5	75,100
100	125 (135)	60.5 (70.5)	12	52.5	M24 x 1.5	

Note 1) (): Denotes the dimensions with auto switch.

Note 2) Applicable stroke available in 5 mm increments.

Note) When securing the adjustment bolt, clamp the width across flats of the adjustment collar with a tool, such as a spanner and tighten the setting nut with a tool, such as other spanner to secure the bolt firmly.



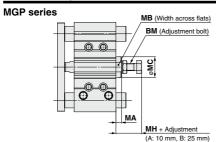
-XC9: Adjustable Stroke Cylinder/Adjustable Retraction Type



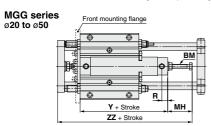
21 Adjustable Stroke Cylinder/Adjustable Retraction Type

Symbol -XC9

Dimensions (Dimensions other than below are the same as standard type.)



Common Dimensions: MGPM, MGPL, MGPA (mr								
Bore size (mm)	ВМ	MA	MB	МС	МН			
12	M5 x 0.8	5	8	12.5	17			
16	M6 x 1	5	10	14	19			
20	M8 x 1.25	6.5	13	16	25			
25	M8 x 1.25	6.5	13	16	24			
32	M8 x 1.25	6.5	19	21	25			
40	M12 x 1.5	9	27	30	32.5			
50	M12 x 1.5	9	30	34	32.5			
63	M16 x 1.5	10	36	40	37			
80	M20 x 1.5	15	41	46	48.5			
100	M24 x 1.5	18	46	52	55.5			



MGG Series (mm)							
Bore size (mm)	1	RY	ВМ	Adjustment 0 to 25 mm		Adjustment 0 to 50 mm	
	n			MH	ZZ	МН	ZZ
20	12	77	M6 x 1	48	164	73	189
25	12	77	M6 x 1	48	171	73	196
32	12	79	M8 x 1.25	50	175	75	200
40	13	87	M12 x 1.75	65	208	90	233
50	14	102	M12 x 1.75	58	227	83	252
63	14	117	M16 x 2	65	236	90	261

^{*} The piston speed for the retraction side is 50 to 500 mm/s.

ø 63	Front mounting flange	BM
		,R
	Y + Stroke	MH
	ZZ + Stroke	

MGC series ø20 to ø50	Front mounting flange
12010000	BM BM
	Y + Stroke MH
	ZZ + Stroke

MGC Series (mm)							
Bore size (mm)	R	Υ	ВМ	Adjustment 0 to 25 mm		Adjustment 0 to 50 mm	
				МН	ZZ	МН	ZZ
20	12	77	M6 x 1	46	162	71	187
25	12	77	M6 x 1	46	169	71	194
32	12	79	M8 x 1.25	50	175	75	200
40	13	87	M12 x 1.75	64	207	89	232
50	14	102	M12 x 1.75	62	231	87	256

^{*} The piston speed for the retraction side is 50 to 500 mm/s.