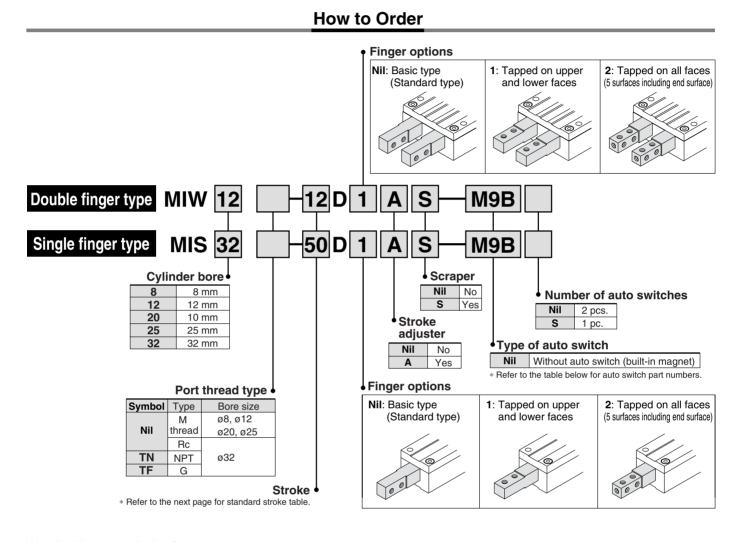
# Escapements Series MIV/MIS ø8, ø12, ø20, ø25, ø32



#### Applicable auto switches/Refer to pages 14 to 18 for detailed specifications of auto switches.

	Original	El a stata a l	t or	A Contra an	L	oad voltage	е	Auto swit	ob model	Lead wire	lengtł	ו (m)	A	-   -					
Туре	Special function	Electrical entry	Indicator	Wiring (output)		DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)	Appli Ioa						
	Grommet  Yes    Diagnostic indication (2-color display)		3-wire (NPN)				F9NV	M9N	•	•	0								
ь С		3-wire (PNP)	– 5 V, 12 V		F9PV	M9P	•	•	0	IC circuit									
te swit		2-wire	24 V	12 V		F9BV	M9B	•	•	0	_	Relay							
lid sta		res	3-wire (NPN)	24 V		E \/ 10 \/			5 V 10 V	5 V, 12 V	EV 10 V		F9NWV	F9NW	•	•	0	IC circuit	PLC
		3-wire (PNP)		5 V, 12 V		F9PWV	F9PW	•	•	0									
				2-wire		12 V		F9BWV	F9BW	•	•	0	_						

\* Lead wire length symbols: 0.5 m ······Nil (Example) M9N

3 m······ L (Example) M9NL 5 m····· Z (Example) M9NZ

\* Auto switches marked with a "O" symbol are produced upon receipt of order.

Made to order specifications Contact SMC.

–50 Without indicator light

-61 Flexible lead wire

Pre-wire connector

# Escapements Series MIW/MIS

## **Specifications**



Series	MIW (Double finger)	MIS (Single finger)	
Fluid	Air		
Operating pressure	0.2 to 0.7MPa		
Ambient temperature and fluid temperature	e -10 to 60°C (No freezing)		
Lubrication	Non-lube		
Action	Double a	acting	
Auto switch (optional) Note)	Solid state switch	(3-wire, 2-wire)	
Stroke tolerance	+1 mm		

Note) Refer to pages 14 through 18 for auto switch specification.

#### Option

Finger options	Standard, Tapped on upper and lower faces, Tapped on all faces (5 surfaces including end surface)				
	MI□8: Arrangement range 4 mm				
Stroke adjuster	MID12: Arrangement range 6 mm				
(Rear end	MI 20: Arrangement range 12 mm				
stroke only)	MI 25: Arrangement range 15 mm				
	MI 32: Arrangement range 20 mm				
Scraper	Can be mounted on standard products				

# **Theoretical Output**

									Unit: N	
Bore size	Rod size	Operating	Piston area			Operating pressure MPa				
(mm)	(mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7	
8	4	OUT	50	10	15	20	26	31	36	
0	4	IN	38	7	11	15	19	19 23	26	
12	6	OUT	113	23	34	45	57	68	79	
12	0	IN	85	17	26	34	43	51	60	
20	10	OUT	314	63	94	126	157	188	220	
20	10	IN	236	47	71	94	118	142	165	
25	10	OUT	491	98	147	196	245	295	344	
25	10	IN	412	82	124	165	206	247	288	
32	12	OUT	804	161	241	322	402	482	563	
32	12	IN	691	138	207	276	346	415	484	

## **Standard Stroke**

Double fing	Double finger type/MIW (mi					
Bore size	Stroke					
8	8 mm					
12	12 mm					
20	20 mm					
25	25 mm					
32	32 mm					

 $\ast$  For MIW, same stroke as bore size

#### Single finger type/MIS

enigie ning.	or type/inite	(11111)
Bore size	Stroke	
8	10, 20 mm	
12	10, 20, 30 mm	
20	10, 20, 30 mm	
25	30, 50 mm	
32	30, 50 mm	

Weight

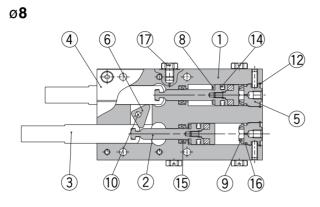
(mm)

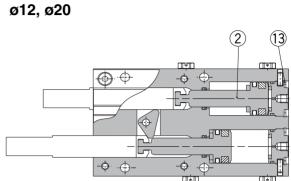
					Unit: g		
Model	Model	Stroke (mm)	Weight (g)	Increase by stroke adjuster	Increase by scraper		
	MIW8-8D	8	110	6	3		
	MIW12-12D	12	240	10	5		
MIW	MIW20-20D	20	650	30	10		
	MIS25-25D	25	1550	30	20		
	MIS32-32D	32	2650	100	35		
	MIS8-10D	10	62	- 3	2		
	MIS8-20D	20	80	3	2		
	MIS12-10D	10	130				
	MIS12-20D	20	160	5	3		
	MIS12-30D	30	190				
MIS	MIS20-10D	10	300				
	MIS20-20D	20	355	15	5		
	MIS20-30D	30	410				
	MIS25-30D	30	800	15	10		
	MIS25-50D	50	1000	10	10		
	MIS32-30D	30	1350	50	18		
	MIS32-50D	50	1650	50	10		
6							



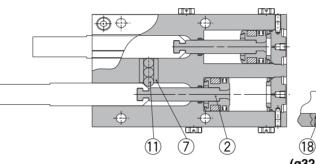
# Series MIW/MIS

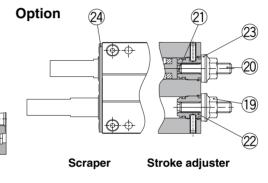
# Construction/Double Finger Type (MIW)





ø25, ø32





(ø32 only)

#### **Component parts**

	<b>B</b> 1.11		
No.	Description	Material	Note
1	Body	Aluminium alloy	Hard anodized
2	Piston assembly		
3	Finger	Carbon steel	Heat treatment/Special treatment
4	Cover	Aluminium alloy	Hard anodized
5	Cap (W)	Aluminium alloy	White anodized
6	Cam	Stainless steel	Heat treatment (MIW8 to 20)
7	Roller holder	Stainless steel	Heat treatment (MIW25, 32)
8	Bumper	Urethane rubber	
9	Head bumper	Urethane rubber	
10	Needle roller	High carbon chromium bearing steel	(MIW8 to 20)

#### No. Description Material Note 11 (MIW25, 32) Cylinder roller Carbon steel 12 Clip (MIW8) Carbon steel (MIW12 to 32) 13 R shape snap ring Carbon steel 14 Piston seal NBR 15 Rod seal NBR NBR 16 Gasket (MIW8 ··· M-3P) 17 Plug (MIW12 to 25 ··· M-5P) (MIW32 ··· Rc1/8) 18 Hexagon socket taper plug

#### **Option: adjuster**

-		
Description	Material	Note
Hexagon nut with flange	Carbon steel	Nickel plated
Adjustment bolt	Carbon steel	Nickel plated
Adjustment bumper	Urethane rubber	
Adjustment cap	Aluminium alloy	White anodized
Die thread	NBR	
	Hexagon nut with flange Adjustment bolt Adjustment bumper Adjustment cap	Hexagon nut with flangeCarbon steelAdjustment boltCarbon steelAdjustment bumperUrethane rubberAdjustment capAluminium alloy

Option:	scraper
---------	---------

No.	Description	Material	Note
24	Scraper	Stainless steel + NBR	

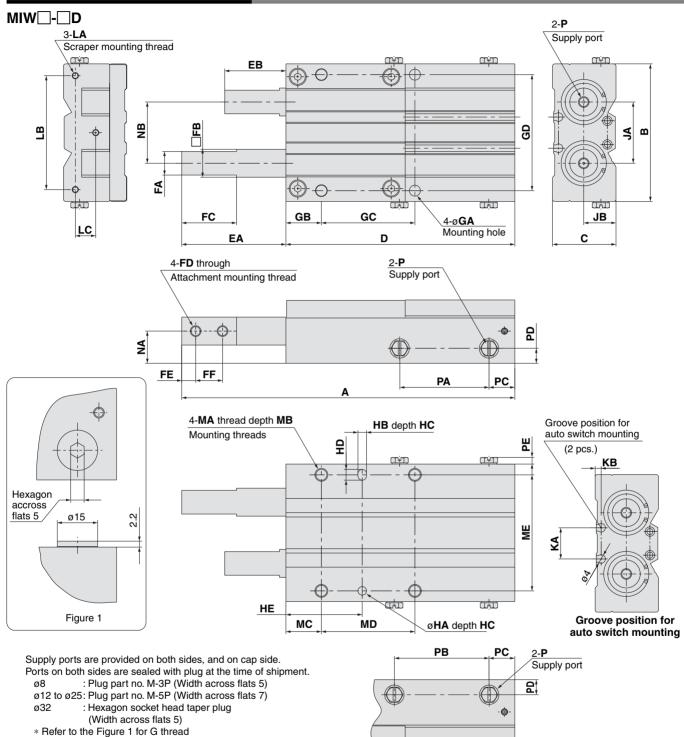
#### **Replacement parts**

Description	Finger			Seal kit	Serener ecomply	Crosse peak
Model	Standard	Tapped on upper and lower faces	Tapped on all faces	Searkit	Scraper assembly	Grease pack
MIW8-8D	MI-A0801-8	MI-A0802-8	MI-A0803-8	MIW8-PS	MIW-A0804	
MIW12-12D	MI-A1201-12	MI-A1202-12	MI-A1203-12	MIW12-PS	MIW-A1204	MH-G01
MIW20-20D	MI-A2001-20	MI-A2002-20	MI-A2003-20	MIW20-PS	MIW-A2004	(contents quantity
MIW25-25D	MI-A2501-25	MI-A2502-25	MI-A2503-25	MIW25-PS	MIW-A2504	30 g)
MIW32-32D	MI-A3201-32	MI-A3202-32	MI-A3203-32	MIW32-PS	MIW-A3204	
Main parts No.		③ (1 рс.)		14, 15, 16	24	



# Series MIW/MIS

# **Dimensions/Double Finger Type**



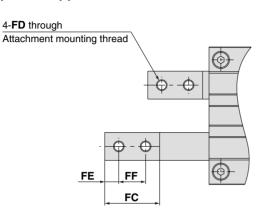
																	(mm)
Model	Α	В	С	D	EA	EB	FA	FB	FC	FD	FE	FF	FG	GA	GB	GC	GD
MIW8-8	83	34	16	57	26	18	6 -0.1	7h9 -0.036	15	M3 x 0.5	4	7	6 (Effective depth 2.5)	2.6	9	22	28
MIW12-12	111	44	21	76	35	23	8.0.1	10h9-0.036	19	M3 x 0.5	4.5	9.5	6 (Effective depth 3)	3.3	12.5	34	37
MIW20-20	155	64	29.5	106.5	48.5	28.5	<b>11</b> .0.1	13h9-0.043	25.5	M5 x 0.8	6.5	12.5	10 (Effective depth 4)	5.1	16.5	43.5	54
MIW25-25	200	84	40	134	66	41	15.0.1	17h9-0.043	37	M6 x 1	10	17	15 (Effective depth 7)	6.8	20	58	71
MIW32-32	256	95	47	169	87	55	19.5.0.1	21h9-0.052	51	M8 x 1.25	12.5	22	17 (Effective depth 8.5)	8.6	24.5	73	80

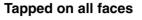
**SMC** 

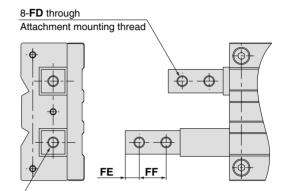
(----)

							1/ 4	1/10		
Model	HA, HB	HC	HD	HE	JA	JB	KA	KB	LA	LB
MIW8-8	2H9 <sup>+0.025</sup>	2	3	15	14.5	7.5	20.3	1.6	M2 x 0.4	28.4
MIW12-12	2.5H9 <sup>+0.025</sup>	4	3.5	25	19	11	7.6	2.2	M2.6 x 0.45	37
MIW20-20	4H9 <sup>+0.030</sup>	5	5	35.3	28.5	15	14.5	2.8	M3 x 0.5	53
MIW25-25	5H9 <sup>+0.030</sup>	5	7	40	35.5	20	24.5	3	M3 x 0.5	70
MIW32-32	6H9 <sup>+0.030</sup>	6	8	50	44.5	25	24.1	2.5	M4 x 0.7	81
9									SMC	

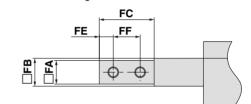
#### Finger options Tapped on upper and lower faces





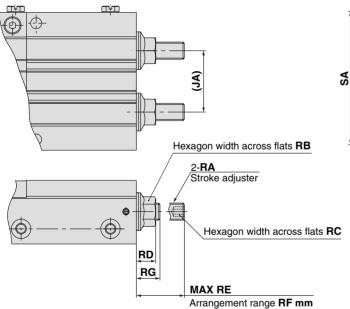


/2-FD thread depth FG Attachment mounting thread

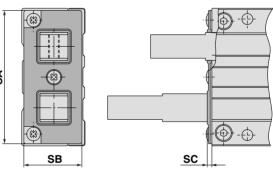


Stroke adjuster

₽ ₽



Scraper



Note) Observe the specified adjustment range when adjusting with a stroke adjuster.

																		(mm)
Model	LC	MA	MB	MC	MD	ME	NA	NB	Р	PA	PB	PC	PD	PE	RA	RB	RC	RD
MIW8-8	4.5	M3 x 0.5	6	9	22	28	7.5	14.5	M3 x 0.5	22.5	24	8	4.5	2.2	M4 x 0.7	7	2	5.7
MIW12-12	7.5	M4 x 0.7	7	12.5	34	37	11	19	M5 x 0.8	25	27	10	6	2.8	M5 x 0.8	8	2.5	6
MIW20-20	9.5	M6 x 1	10	16.5	43.5	54	15	28.5	M5 x 0.8	42	44.5	11.5	7	2.7	M8 x 1	12	4	9
MIW25-25	12	M8 x 1.25	12	20	58	71	20	35.5	M5 x 0.8	50	55	14	8.5	2.7	M8 x 1	12	4	9
MIW32-32	16.5	M10 x 1.5	15	24.5	73	80	25	44.5	Rc1/8	69.5	75.5	14.5	11	_	M12 x 1.25	17	6	12.4

Model	RE	RF	RG	SA	SB	SC
MIW8-8	12.5	4	8.5	33	14.5	1.4
MIW12-12	14	6	8	43	18.5	1.8
MIW20-20	22.5	12	10.5	62	27	2.2
MIW25-25	26	15	11	82	36	2.8
MIW32-32	33	20	13	93	42	3.4

# Series MIW/MIS

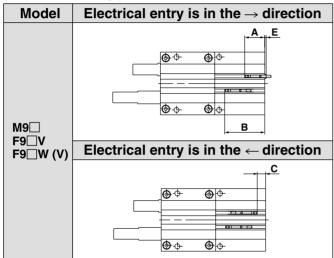
# **Auto Switch Mounting**

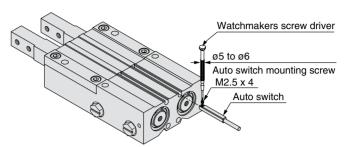
When mounting an auto switch, insert the switch in the switch mounting groove on the escapement from the direction as below figure. Having set the mounting position, tighten the attached switch mounting screws with a flat head watchmakers screw driver.

 When adjusting the auto switch mounting screws, use a watchmakers screw driver with a handle 5 to 6 mm in diamterer. (This is to prevent fracture due to an excessive torque.)

The guideline of the tightening torque is 0.05 to 0.1 Nm. Turn another 90° from the position where tightening is felt by hand.

#### Proper mounting position for stroke end detection





# Auto Switch Operating Range

MIW/MIS (mm)										
Auto switch model	ø <b>8</b>	ø <b>12</b>	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>					
D-M9	2	2	2.5	3.5	4.5					
D-F9⊡W (V) D-F9⊡V	2.5	3	3.5	5	5.5					

Note) The operating ranges are provided as guidelines including hysteresis and are not guaranteed values (with ±30% variations). Hysteresis may fluctuate due to the operating environments.

												(mm)	
		Proper mou	nting position			Proper mou	nting	g position			Proper mour	nting position	
Model		D-M9	D-F9⊡V	Model		D-M9	D-F	F9⊡V	Model		D-M9	D-F9⊡V	
		D-F9□W	D-F9□WV			D-F9⊡W	D-F	F9⊡WV			D-F9⊡W	D-F9□WV	
	Α	16	6.5		Α	18	3.5			Α	7	.5	
	В	2	25		В	4	.9			В	3	8	
MIW8-8D	С	4	.5	MIS12-30D	С	6	.5		MIS25-30D	С	2	1	
	D	-	_		D	-	_			D	_		
	Ε	6	4		Ε	3.5		1.5		Ε			
	Α		6.5		A		).5			Α		.5	
	В		?7		В		1			В		8	
MIS8-10D	С	4	.5	MIW20-20D	С	8	.5		MIS25-50D	С	2	:1	
	D	-	_		D	-	_			D	-	-	
	E	6	4		E	4		2		E	-		
	A		6.5		A		).5			A	8	-	
	B		57	MIS20-10D	B		51			B	4		
MIS8-20D	C		.5	MI520-10D	C		.5		MIW32-32D	C		9	
	D	6	4		D	4	_	2		D			
	E A	-	4 3.5		E A		).5	2		E A	-	.5	
	B		5.5 81		B		5.5 51			B		9	
MIW12-12D	C	-	.5	MIS20-20D	C		.5		MIS32-30D	C		9	
	D	-	_	WI320-20D	D	-	_		WI332-30D	D	-	_	
	E	3.5	1.5		E	4		2		E	_		
	A		3.5		A		).5	-		A	8	.5	
	в		9		В		1			в		9	
MIS12-10D	С	6	.5	MIS20-30D	С	8	.5		MIS32-50D	С	2	9	
	D	-	-		D	-	_			D	-	-	
	Ε	3.5	1.5		Е	4		2		Е	-	-	
	Α	18	3.5		Α	7	.5					·1	
	в	3	9		в	3	3						
MIS12-20D	С	6	.5	MIW25-25D	С	2	1						
	D	-	-		D	-	-						
	Е	3.5	1.5		Ε	-		_					

# Series MIW/MIS **Auto Switch Common Specifications**

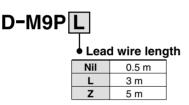
## **Auto Switch Common Specifications**

Туре	Solid state switch						
Operating time	1 ms or less						
Impact resistance	1000 m/s <sup>2</sup>						
Insulation resistance	50 $M\Omega$ or more at 500 mega VDC (between lead wire and case)						
Withstand voltage	1000 VAC for 1min. (between lead wire and case)						
Ambient temperature	-10 to 60°C						
Enclosure	IEC529 standard IP67 JISC0920 watertight construction						

### Lead Wire Length

#### Lead wire length indication

(Example)



- Note 1) Lead wire length Z: Auto switch applicable to 5m length Solid state switches: All models produced upon receipt of order (standard procedure).
- Note 2) The water resistant 2-color solid state switch uses a 3 m lead wire as standard. (0.5 m is not available.)
- Note 3) For solid state with flexible wire specification, add "-61" after the lead wire length.
- Note 4) D-M9 type use flexible wire as standard.

(Example) D-F9NV-61

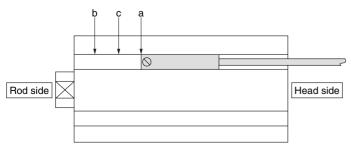
Flexible specification

### How to Mount Auto Switch

Point "a" is the ON position when moving switch from head side of the cylinder.

Point "b" is the ON position when moving switch from rod side of the cvlinder.

- Point "c", center of point "a" and "b", is the proper mounting position.
- \* If switch is mounted in the center between ON position and OFF position, the switch will not be on the proper position due to the hysteresis.



## Lead Wire Color Change

Lead wire colors of SMC auto switches have been changed as shown in the tables below starting from production in September 1996, in order to meet the IEC947-5-2 standard.

Take special care regarding wire polarity during the time when the old colors still coexist with the new colors.

3-wire

_		<b>`</b>
-	vv	 -

z-wire		
	Old	New
Output (+)	Red	Brown
Output (-)	Black	Blue

Power supply +	Rea	Brown
Power supply GND	Black	Blue
Output	White	Black

Old

New

#### Solid state with diagnostic output

	Old	New		
Power supply +	Red	Brown		
Power supply GND	Black	Blue		
Output	White	Black		
Diagnostic output	Yellow	Orange		

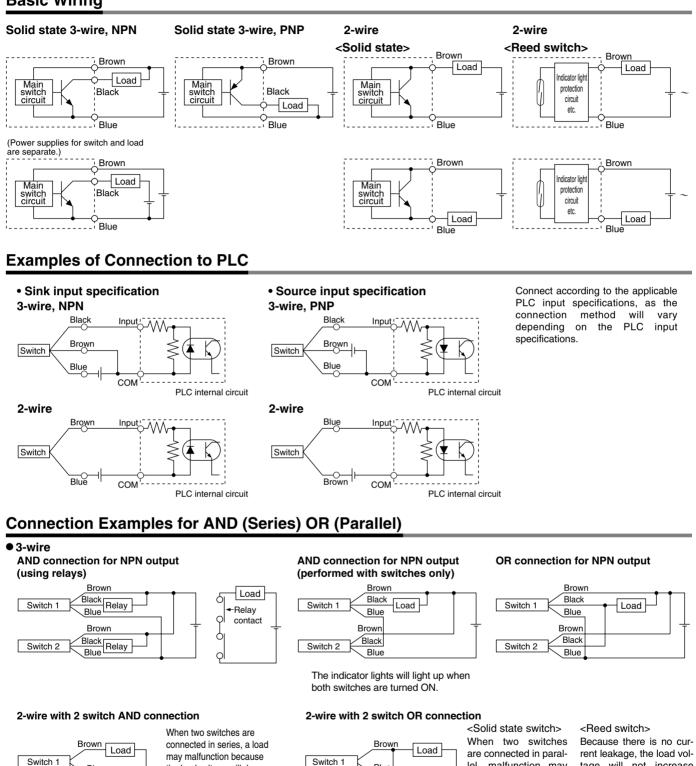
Solid state with latch type diagnostic output

	Old	New
Power supply +	Red	Brown
Power supply GND	Black	Blue
Output	White	Black
Latch type diagnostic output	Yellow	Orange



# Series MIW/MIS **Auto Switch Connections and Examples**

## **Basic Wiring**



rent leakage, the load voltage will not increase when turned OFF. However, depending on the number of switches in the ON state, the indicator lights may sometimes get dark or not light up, because of dispersion and reduction of the current flowing to the switches.

lel, malfunction may

occur because the

load voltage will in-

crease when in the

OFF state.

Leakage x 2 pcs. x Load current impedance

= 1 mA x 2 pcs. x 3 k $\Omega$ 

Leakage current from switch is 1 mA

Switch 2

Load voltage at ON =

Blue

Brown

Blue

Example: Power supply is 24 VDC

Power supply

voltage

Internal voltage drop in switch is 4 V

= 16 V

= 24 V - 4 V x 2 pcs.

SMC

Load voltage at OFF =

Switch 2

Blue

Brown

Blue

Example: Load impedance is 3 kΩ

= 6 V

the load voltage will drop

The indicator lights will light

up if both of the switches are

x 2 pcs.

Internal

voltage

drop

when in the ON state.

in the ON state.

# Solid State Auto Switches/Direct Mount Type D-M9N, D-M9P, D-M9B CE

#### Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Lead-free
- Use of lead wire compliant with UL standards (style 2844)



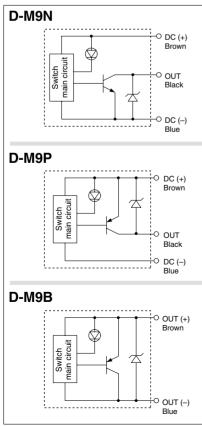
#### ▲Caution Operating Precautions

When the cable sheath is stripped, confirm the stripping direction. The insulator may be split or damaged

depending on the direction.



### Auto Switch Internal Circuit



# **Auto Switch Specifications**

products compatible with overseas standards. PLC: Programable Logic Controller

Refer to www.smcworld.com for details of

			gramable Logie cominitie		
D-M9 <sup>()</sup> (with indicator light)					
Auto switch model	D-M9N	D-M9P	D-M9B		
Wiring type	3-wire		2-wire		
Output type	NPN PNP		_		
Applicable load	IC circuit, F	24 VDC relay, PLC			
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)		—		
Current consumption	10 mA or less		—		
Load voltage	28 VDC or less –		24 VDC (10 to 28 VDC)		
Load current	40 mA or less		2.5 to 40 mA		
Internal voltage drop	0.8 V or less		4 V or less		
Leakage current	100 μA or less at 24 VDC		0.8 mA or less		
Indicator light	Red LED lights when ON				

• Lead wire ..... Oil proof heavy duty vinyl cable: 2.7 x 3.2 ellipse

D-M9B 0.15 mm<sup>2</sup> x 2 cores

D-M9N, D-M9P 0.15 mm<sup>2</sup> x 3 cores

Note 1) Refer to page 14 for auto switch common specifications.

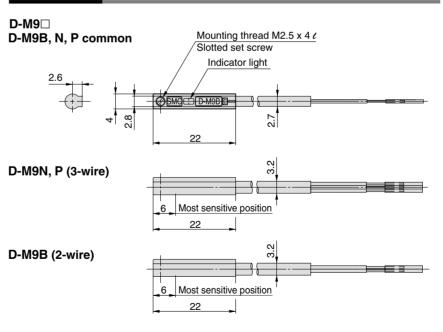
Note 2) Refer to page 14 for lead wire lengths.

# Weight

Unit: g

Auto switch model		D-M9N	D-M9P	D-M9B
Lead wire length (m)	0.5	8	8	7
	3	41	41	38
	5	68	68	63

# Dimensions



# Solid State Auto Switches/Direct Mount Type D-F9NV, D-F9PV, D-F9BV CE

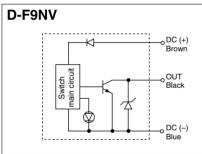


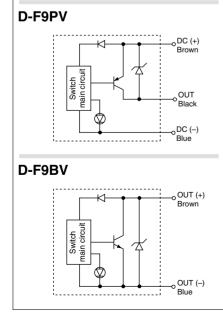


▲Caution Operating Precautions

Be sure to use the attached fixing screws to secure the auto switch. Use of screws beyond the specified range can damage the switch.

#### **Auto Switch Internal Circuit**





## **Auto Switch Specifications**

products compatible with overseas standards.

PLC: Programable Logic Controller

Refer to www.smcworld.com for details of

D-F9 V (with indicator light)					
Auto switch model	D-F9NV D-F9PV		D-F9BV		
Electrical direction	Perpendicular	Perpendicular	Perpendicular		
Wiring type	3-w	2-wire			
Output type	NPN	PNP	—		
Applicable load	IC circuit,	24 VDC relay, PLC			
Power supply voltage	5, 12, 24VD	_			
Current consumption	10 m/	—			
Load voltage	28 VDC or less –		24 VDC (10 to 28 VDC)		
Load current	40 mA or less 80 mA or less		5 to 40 mA		
Internal voltage drop	1.5 V or less (0.8 V or less at 0.8 V or less 10 mA load current)		4 V or less		
Leakage current	100 μA or les	0.8 mA or less			
Indicator light	Red LED lights when ON				

 Lead wire ····· Oil proof heavy duty vinyl cable, ø2.7, 3 cores (brown, black, blue), 0.15 mm<sup>2</sup>, 2 cores (brown, blue), 0.18 mm<sup>2</sup>, 0.5 m

Note 1) Refer to page 14 for solid state switch common specifications. Note 2) Refer to page 14 for lead wire lengths.

## Weight

Unit: g

Auto switch model		D-F9NV	D-F9PV	D-F9BV
Lead wire length (m)	0.5	7	7	6
	3	37	37	31
	5	61	61	51

### Dimensions

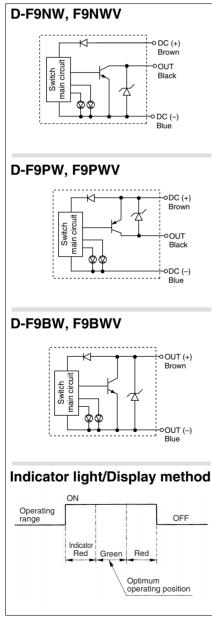
D-F9□V

# 2-Color Display Solid State Auto Switches/ Direct Mount Type D-F9NW(V), D-F9PW(V), D-F9BW(V) **C E**

#### Grommet



#### **Auto Switch Internal Circuit**



#### **Auto Switch Specifications**

PI C: Programable Logic Controller

Refer to www.smcworld.com for details of

FLC. FTOgramable Logic Controller						
D-F9 W, D-F9 WV (with indicator light)						
Auto switch model	D-F9NW	D-F9NWV	D-F9PW	D-F9PWV	D-F9BW	D-F9BWV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type	3-wire			2-wire		
Output type	NPN PNP			_		
Applicable load	IC circuit, Relay IC, PLC			24 VDC relay, PLC		
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)			—		
Current consumption	10 mA or less			—		
Load voltage	28 VDC or less —			24 VDC (10 to 28 V)		
Load current	40 mA or less		80 mA or less		5 to 40 mA	
Internal voltage drop	1.5 V (0.8 V or less at 1	or less 0 mA load current)	0.8 V or less		4 V or less	
Leakage current	100 μA or less at 24 VDC			0.8 mA or less		
Indicator light	Operating position ······Red LED lights up Optimum operating position ····Green LED lights up					

• Lead wire ..... Oil proof heavy duty vinyl cable, ø2.7, 3 cores (brown, black, blue), 0.15 mm<sup>2</sup>, 2 cores (brown, blue), 0.18 mm<sup>2</sup>, 0.5 m

Note 1) Refer to page 14 for solid state switch common specifications. Note 2) Refer to page 14 for lead wire length.

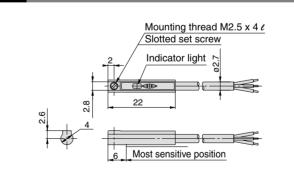
### Weight

Unit: g

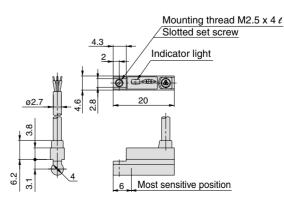
Auto switch model		D-F9NW(V)	D-F9PW(V)	D-F9BW(V)
Lead wire length (m)	0.5	7	7	7
	3	34	34	32
	5	56	56	52

#### Dimensions

D-F9□W



#### D-F9□WV



**SMC**