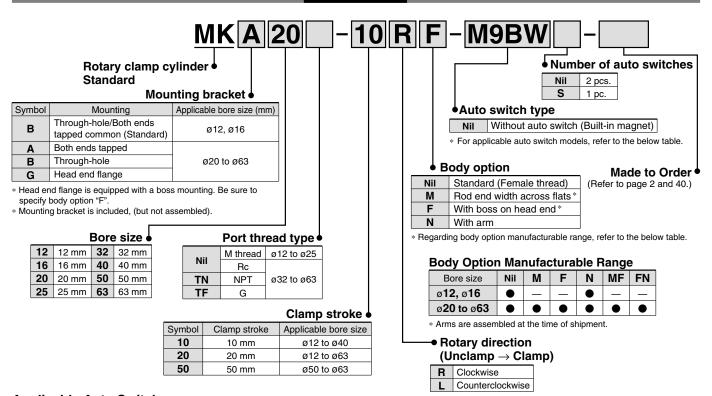
## **Rotary Clamp Cylinder: Standard**

# Series MK

ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63

#### **How to Order**



Applicable Auto Switches/Refer to page 29 through to 39 for further information on auto switches.

		Electrical	light	Wiring	L	oad volta	age	Auto switch model Perpendicular In-line		Lea	d wir	e len	igth	(m)	Pre-wired	Annli	aabla		
Type	Special function	entry	ndicator light	(Output)	7	C	AC			In-line		In-line		0.5	1	3	5	None	connector
		Citily	ğ	(Output)			AC	ø12, ø16	ø20 to ø63	ø12, ø16   ø20 to ø63		(Nil)  (M)  (L)  (Z)   (N)		John Toau		au			
				3-wire (NPN)		5 V,		M9	NV	MS	N	•	_		0	_	0	IC circuit	
		Grommet		3-wire (PNP)		12 V		M9	PV	MS	P	•	_		0	_	0	IC CIICUII	
				2-wire		12 V		M9	BV	MS	В	•	_		0	_	0		
switch		Connector		2-Wile		12 V		_	J79C	_	-	•	_		•	•	_	_	
Š	D:			3-wire (NPN)		5 V,		M9N	1MA	M9	NW	•			0	_	0	IC circuit	
<u>ē</u>	Diagnostic indication (2-color indication)		Yes	3-wire (PNP)	24 V	12 V		M9F	VWC	M9PW M9BW M9NA		•			0	_	0	IC CIRCUIT	Relay,
state	(2-color indication)		165	2-wire	24 V	12 V	_	M9E	3WV			•			0	_	0	_	— PLC
Solid	Water resistant	Grommet		3-wire (NPN)		5 V,		M9I	NAV			0	0		0	_	0	IC circuit	
So	(2-color indication)	aronnince		3-wire (PNP)		12 V		M9	PAV	M9	PA	0	0		0	_	0	IC circuit	]
	l `			2-wire		12 V		M9E	BAV	M9	BA	0	0		0	_	0	_	
	Diagnostic output (2-color indication)			4-wire		5 V, 12 V		_	-		F79F	•	_		0	—	0	IC circuit	
	Magnetic field resistant (2-color indication)			2-wire (No polarity)		_		_	_	_	P4DW	_	_			_	0	_	
			Yes	3-wire (NPN equivalent)	_	5V	_	A9	6V	A	96	•	_	ullet	_	_	_	IC circuit	_
달		Grommet	165			_	200 V	_	A72	_	A72H	•	_		_	_	-		
switch						12 V	100 V	A9	VSV	A9	93	•	_		_	—	-	_	
ğ			No	2-wire		5 V, 12 V	100 V or less	A9	OV	A9	90	•	_	•	_	_	_	IC circuit	Relay,
Reed		Connector	Yes	∠-wire	24 V	12 V	_	_	A73C	_	- 1	•	_		•	•	_	_	PLC
		Connector	No			5 V, 12 V	24 V or less	_	A80C	_	_	•	_	•	•	•	_	IC circuit	
	Diagnostic indication (2-color indication)	Grommet	Yes			_	_	_	A79W	_	-	•	_	•	_	_	_	_	

- \* Lead wire length symbols: 0.5 m ....... Nil (Example) M9NW

  1 m ...... M (Example) M9NWM

  3 m ..... L (Example) M9NWL
- \* Solid state switches marked with "O" are produced upon receipt of order. \* For D-P4DW, ø40 to ø63 are available.
- 3 m ...... L (Example) M9NWL 5 m ..... Z (Example) M9NWZ None ..... N (Example) J79CN
- \* Only D-P4DW type is assembled at the time of shipment.
- \* Since there are other applicable auto switches than listed, refer to page 18 for details.
- \* For details about auto switches with pre-wired connector, refer to page "Best Pneumatics 2004" catalog.
- \* When mounting models D-M9□(V), M9□W(V), M9□A(V), and A9□(V) with between ø32 and ø50 on sides other than the port side, please order a switch mounting bracket separately as per the instructions on page 17, and refer to cases CDQP2B32 to 100 in Information (04-E514) "Cylinder with Compact Auto Switch."

Auto switches are included, (but not assembled).





#### **Specifications**

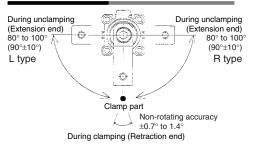
Bore size (mm)	12	16	20	25	32	40	50	63
Action	Double acting							
Rotation angle Note 1)				90° :	±10°			
Rotary direction Note 2)			Clocky	vise, Co	unterclo	ckwise		
Rotary stroke (mm)	7	.5	9.	.5	15		19	
Clamp stroke (mm)			10,	20			20	50
Theoretical clamp force (N) Note 3)	40	75	100	185	300	525	825	1400
Fluid		Air						
Proof pressure	1.5 MPa							
Operating pressure range				0.1 to	1 MPa			
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing)							
Ambient and hald temperature	With auto switch: -10 to 60°C (No freezing)							
Lubrication				Non-	·lube			
Piping port size			x 0.8		Rc1/8, NP	T1/8, G1/8	Rc1/4, NP	T1/4, G1/4
Mounting	Through- ends tappe	hole/Both ed common	Both en	ds tappe	d, Throu	gh-hole,	Head en	d flange
Cushion				Rubber				
Stroke length tolerance				+0 -0	).6 ).4			
Piston speed				50 to 20	00 mm/s			
Non-rotating accuracy (Clamp part) Note 1)	±1.4°		±1.2°		±0	.9°	±0	.7°

Note 1) Refer to "Rotary Angle" figure.

Note 2) Direction of rotation viewed from the rod end when the piston rod is retracting.

Note 3) At 0.5 MPa.

#### **Rotary Angle**





Symbol	Description
XB6	Head resistant cylinder (150°C)

#### **Theoretical Output**

							Unit: N
Bore size	Rod size	Operating	Piston area		Operating pre	essure (MPa)	
(mm)	(mm)	direction	(cm²)	0.3	0.5	0.7	1.0
12	6	R	0.8	24	40	56	80
12		Н	1.1	33	55	77	110
16	8	R	1.5	45	75	105	150
10	8	Н	2	60	100	140	200
20	12	R	2	60.8	100	139	200
20		Н	3	90.2	149	208	298
25	12	R	3.7	112	185	258	370
25		Н	4.9	149	245	341	490
32	16	R	6	182	300	418	600
32	16	Н	8	243	400	557	800
40	16	R	10.5	319	525	731	1050
40	16	Н	12.5	380	625	870	1250
50	20	R	16.5	502	825	1149	1648
30		Н	19.6	596	980	1365	1961
63	20	R	28	851	1400	1950	2801
03	20	Н	31.2	948	1560	2172	3121

Note) Theoretical output (N) = Pressure (MPa) x Piston area (cm²) x 100

Operating direction R: Rod end (Clamp)

#### Weight/Through-hole Mounting

		Unit: g
40	50	63
.0.		

H: Head end (Unclamp)

Clamp stroke		Bore size (mm)							
(mm)	12	16	20	25	32	40	50	63	
10	70	100	250	280	500	595	_	_	
20	87	123	290	320	525	640	1100	1520	
50	_	_	_	_	_	_	1350	1805	

Option/Arm

Bore size (mm)	Part no.	Accessories
12	MK-A012	
16	MK-A016	
20	NAIX A COO	Clamp bolt,
25	MK-A020	Hexagon socket
32	MK-A032	head cap screw,
40	WIN-AU32	Hexagon nut,
50	MIC AGEO	Spring washer
63	MK-A050	

#### **Mounting Bracket/Flange**

Bore size (mm)	Part no.	Accessories
20	MK-F020	
25	MK-F025	Centering
32	MK-F032	location ring,
40	MK-F040	Set pin,
50	MK-F050	Bolt for cylinder body
63	MK-F063	body

#### **Additional Weight**

								Unit: g
Bore size (mm)	12	16	20	25	32	40	50	63
Both ends tapped	_	_	6	7	7	6	7	17
Rod end width across flats	_	_	10	10	21	21	46	46
With boss on head end	_	_	2	3	5	7	13	25
With arm	13	32	100	100	200	200	350	350
Head end flange(including mounting bolt)	_	_	133	153	166	198	345	531

250 g

Calculation: (Example) MKG20-10RFN

MKB20-10R · Standard calculation: • Extra weight calculation: Both ends tapped

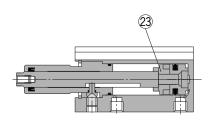
6 g Head end flange 133 g With boss on head end 2 g With arm 100 g



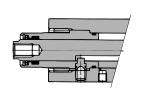
### Series MK

#### Construction

#### MK□12, 16

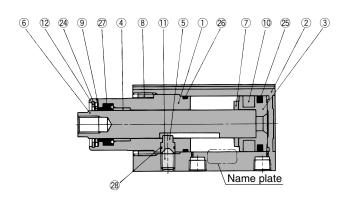


#### MK**□20, 25**

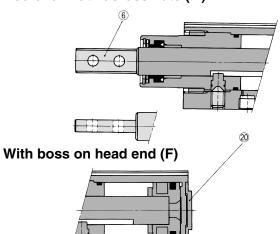


# With arm (N)

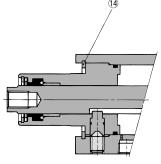
#### **MK**□32



#### Rod end width across flats (M)









Head end flange (G)

Cor	mponent Parts					
No.	Description	Material		Note		
15	Arm	Rolled steel				
16	Clamp bolt	Chromium molybdenum steel				
17	Hexagon nut	Rolled steel				
18	Hexagon socket head cap screw	Chromium molybdenum steel				
19	Spring washer	Hard steel				
20	Centering location ring	Aluminum alloy	Except ø12, ø16			
21	Flange	Rolled steel	Except ø12, ø16			
22	Hexagon socket	Chromium	Qty.	ø20, ø25: 2		
	head cap screw	molybdenum steel	Qiy.	ø32 to ø63: 4		
23	Spacer for switch type	Aluminum alloy		ø12, ø16 only		
24	Coil scraper	Phosphor bronze				
25	Piston seal	NBR		Except ø12, ø16		
26	Gasket	NBR				
27	Rod seal	NBR				
28	O-ring	NBR				

#### **Component Parts**

COI	iiponeni Paris		
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Hard anodized
2	Cylinder tube	Aluminum alloy	Hard anodized
3	Piston	Aluminum alloy	
4	Bushing	Copper bearing material	ø32 to ø63 only
5	Guide pin	Stainless steel	Nitrided
6	Piston rod	Stainless steel	ø12 to ø25 Nitrided
	Piston rou	Carbon steel	ø32 to ø63 Heated, Nickel plated
7	Bumper	Urethane	
8	Ring nut	Copper alloy	ø20 to ø32 only
9	Scraper pressure	Stainless steel	Except ø12, ø16
10	Magnet	_	
11	Hexagon socket head set screw	Chromium molybdenum steel	Sharp end section: 90°
12	Round R-type retaining ring	Spring steel	
13	Parallel pin	Stainless steel	
14	C-type retaining ring	Carbon tool steel	Used at ø12, ø16, ø32 to ø63

#### **Replacement Parts: Seal Kit**

Bore size (mm)	ø12	ø16	ø20 to ø32	ø40	ø50	ø63
Kit no.	MK-12-PS	MK-16-PS	Not able to disassemble	MK-40-PS	MK-50-PS	MK-63-PS
Content			Set of nos. above 24	25 26 27 28		

<sup>\*</sup> Seal kit includes 24 to 28. Order the seal kit, based on each bore size (except  $\emptyset$ 20 to  $\emptyset$ 32).



#### Precautions

Be sure to read this before handling. Refer to the back of page 1 for Safety Instructions and "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Common Precautions.

#### 

#### **Clamp Arm Mounting**

1. Use a clamp arm that is available as an option. To fabricate a clamp arm, make sure that the allowable bending moment and the inertial moment will be within the specified range. If a clamp arm that exceeds the specified value is installed, the internal mechanism in the cylinder could become damaged.

#### **Ensuring Safety**

1. If one side of the piston is pressurized by supplying air with the clamp arm attached, the piston will move vertically while the clamp arm rotates. This operation could be hazardous to personnel, as their hands or feet could get caught by the clamp arm, or could lead to equipment damage. Therefore, it is important to secure as a danger zone a cylindrical area with the length of the clamp arm as its radius. and the stroke plus 20 mm as its height.

#### Installation and Adjustment/ Clamp Arm Removal and Reinstallation

1. During the removal or reinstallation of the clamp arm, make sure to use a wrench or a vise to secure the clamp arm before removing or tightening the bolt.

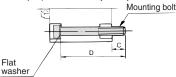
This is to prevent the bolt tightening torque from being applied to the piston rod, which could damage the cylinder's internal mechanism.

#### Mounting Bolt for MKB

Mounting: Mounting bolt for through-hole type is available.

Ordering: Add the word "MKB" to the mounting bolt size.

#### Example) M5 x 75 L (MKB)



Note) Be sure to use a flat washer to mount ø12 and ø16 cylinders via through-holes.

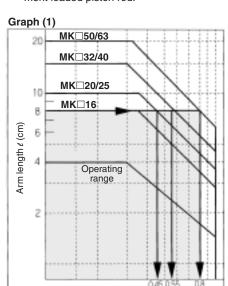
Cylinder model	С	D	Mounting bolt size
MKB12-10	8	50	M3 x 50 L
MKB12-20	8	60	M3 x 60 L
MKB16-10	8	50	M3 x 50 L
MKB16-20	8	60	M3 x 60 L
MKB20-10	10	75	M5 x 75 L
MKB20-20	10	85	M5 x 85 L
MKB25-10	9	75	M5 x 75 L
MKB25-20	9	85	M5 x 85 L
MKB32-10	10.5	85	M5 x 85 L
MKB32-20	10.5	95	M5 x 95 L
MKB40-10	7	75	M5 x 75 L
MKB40-20	_ ′	85	M5 x 85 L
MKB50-20	6.5	95	M6 x 95 L
MKB50-50	11.5	130	M6 x 130 L
MKB63-20	10.5	100	M8 x 100 L
MKB63-50	10.5	130	M8 x 130 L

#### **Precautions for Designing and Mounting Arms**

When arms are to be made separately, their length and weight should be within the following range

#### 1. Allowable bending moment

Use the arm length and operating pressure within Graph (1) for allowable bending moment loaded piston rod.



Operating pressure (MPa)



When arm length is 8 cm, pressure should be less than

When arm's moment of inertia is 3 x 10-4

kg·m2, cylinder speed should be less than

For calculating moment of inertia, refer to

speed. (Rough indication)

Note) Maximum piston speed is equivalent to

approximately 1.6x the average piston

MK□20/25: 65 mm/s

MK 32/40: 150 mm/s.

front matter 1, 2, back page 8.

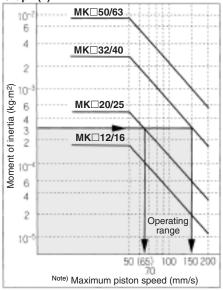
MK□20/25: 0.45 MPa MK□32/40: 0.55 MPa

MK□50/63: 0.8 MPa.

#### 2. Moment of inertia

When the arm is long and heavy, damage of internal parts may be caused due to inertia. Use the inertia moment and cylinder speed within Graph (2) based on arm require-

#### Graph (2)

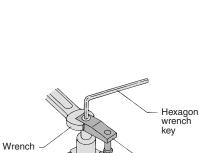


• To attach and detach the arm to and from the piston rod, fix the arm with a wrench or vise and then tighten the bolt.

(If an excessive force is applied in the rotary direction, it may bring about the damage to the internal mechanism.)

Refer to the following table for the tightening torque for mounting. (N·m)

Bore size (mm)	Proper tightening torque					
12	0.4 to 0.6					
16	2 to 2.4					
20, 25	4 to 6					
32, 40	8 to 10					
50, 63	14 to 16					





Arm

### Series MK



#### Dimensions: ø12, ø16, ø20, ø25

#### Through-hole (Basic): MKB

ø12

Auto switch

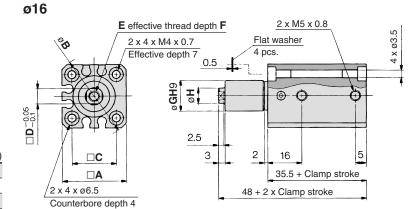
Minimum bending radius of lead wire 10

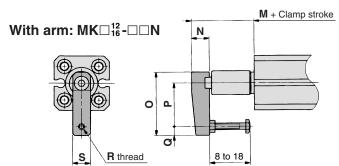


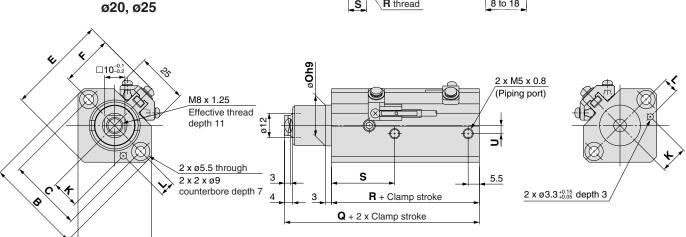
								(111111)
Model	Α	В	С	D	Е	F	G	Н
MKB12	25	32	15.5	5	M3 x 0.5	5.5	11h9 <sup>0</sup> <sub>-0.043</sub>	6
MKB16	29	38	20	7	M5 x 0.8	6.5	14h9-0.043	8

							(mm)
Model	М	N	0	Р	Q	R	S
MKB12-□□N	18.5	8	29	20	4	M3 x 0.5	8
MKB16-□□N	21.5	11	36	25	5	M4 x 0.7	11

 $\Box \mathbf{A}$ 







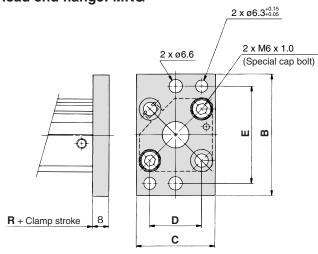
# Both ends tapped: MKA M6 x 1.0 R + Clamp stroke (Basic)

												(mm)
Model	Α	В	С	E	F	K	L	Oh9	Q	R	S	U
MKB20	36	46.8	36	49	25.5	13.5±0.15	7.5 <sup>±0.15</sup>	20 -0.052	72.5	62	31	4
MKB25	40	52	40	54.5	28.5	16±0.15	8±0.15	23 -0.052	73.5	63	32	5

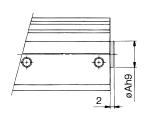
Note) Dimension when the rod is extended is to be added to clamp stroke plus rotary stroke.



#### Head end flange: MKG



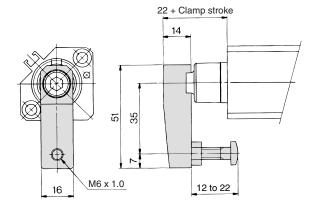
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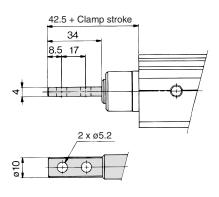
				(mm)
Model	В	С	D	E
MKG20	60	39	25.5±0.1	48 ±0.15
MKG25	64	42	28 ±0.1	52 ±0.15

	(11111)
Model	Ah9
MK□20-□□F	13 -0.043
MK□25-□□F	15 -0.043

#### With arm: MK□<sup>20</sup><sub>25</sub>-□□N



#### Rod end width across flats: MK□<sup>20</sup><sub>25</sub>-□□M

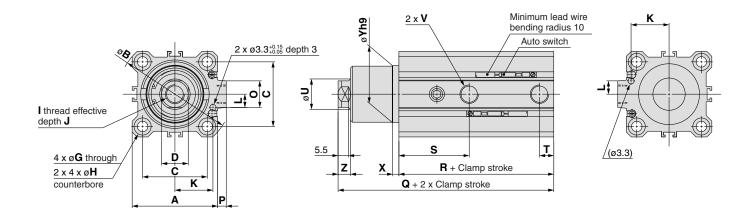


### Series MK

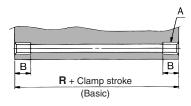


Dimensions: ø32, ø40, ø50, ø63

Through-hole (Basic): MKB

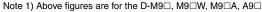


#### Both ends tapped: MKA



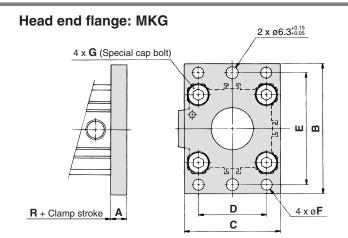
	(mr								
Model	Α	В							
MKA 32	M6 x 1.0	10							
MKA50	M8 x 1.25	14							
MKA63	M10 x 1.5	18							

																									(mm)													
Madal	^	В	С	_	G	ш			V		R/I	M NOP			M N		NA NI C		NA NI C		NA NI		M N		NOPG		N O D		R	s	т			٧		v	Yh9	7
Model	Α	ь	C	ט	G	п	•	J		<u> </u>	IVI	IN	0		ų .	n	3	'	U	_	TN	TF	^	TII9														
MKB32	45	60	34	14 <sup>-0.1</sup> <sub>-0.2</sub>	5.5	9 depth 7	M10 x 1.5	12	20 ±0.15	7 ±0.15	140 40		14	4.5	93.5	71.5	37	7.5	16	Rc1/8	NPT1/8	G1/8	3	30 -0.062	6.5													
<b>MKB40</b>	52	69	40	14 -0.1	5.5	9 depth 7	M10 x 1.5	12	24 ±0.15	7 ±0.15	M6 x 10	10	14	5	94.5	65	29.5	8	16	Rc1/8	NPT1/8	G1/8	3	30 -0.062	6.5													
MKB50	64	86	50	17 -0.1	6.6	11 depth 8	M12 x 1.75	15	30 ±0.15	8 ±0.15	M8 x 1.25	14	19	7	112	76.5	34	10.5	20	Rc1/4	NPT1/4	G1/4	3.5	37-0.062	7.5													
<b>MKB63</b>	77	103	60	17 -0.1 -0.2	9	14 depth 10.5	M12 x 1.75	15	35 ±0.15	9 ±0.15	M10 x 1.5	18	19	7	115	80	35	10.5	20	Rc1/4	NPT1/4	G1/4	3.5	48 -0.062	7.5													



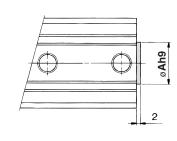
Note 1) Above figures are for the D-M9□, M9□W, M9□A, A9□.

Note 2) Dimension when the rod is extended is to be added to clamp stroke plus rotary stroke.



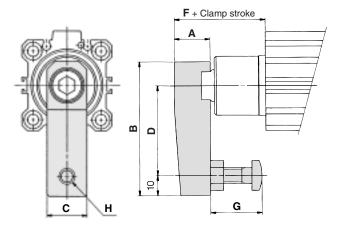
							(mm)
Model	Α	В	С	D	E	F	G
MKG32	8	65	48	34 ±0.1	56 ±0.15	5.5	M6 x 1.0
MKG40	8	72	54	40 ±0.1	62 ±0.15	5.5	M6 x 1.0
MKG50	9	89	67	50 ±0.1	76 ±0.15	6.6	M8 x 1.25
MKG63	9	108	80	60 ±0.1	92 ±0.15	9	M10 x 1.5

#### With boss on head end



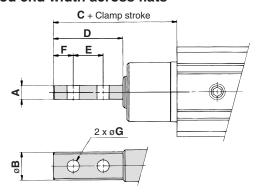
	(mm)
Model	Ah9
MK□32-□□F	21 -0.052
MK□40-□□F	28 -0.052
MK□ 50 -□□F	35 -0.062

#### With arm



							(mm)
Model	Α	В	С	D	F	G	Н
MK□32-□□N	18	67	20	45	35.5	15 40 05	M8 x 1.25
$MK \square 40 - \square \square N$	18	67	20	45	43	15 to 25	M8 x 1.25
MK□50-□□N	22	88	22	65	53	20 to 40	M10 x 1.5
MK□63-□□N	22	88	22	65	52.5	30 to 40	M10 x 1.5

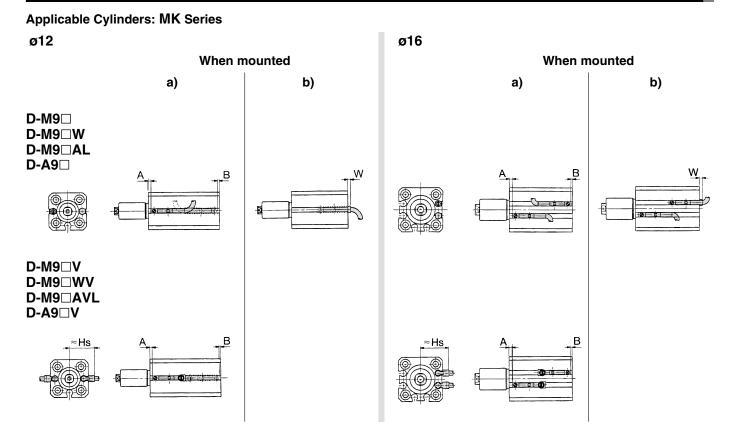
#### Rod end width across flats



							(mm)
Model	Α	В	ပ	D	Е	F	G
MK□32-□□M	6	14	53.5	36	18	9	6.2
$MK \square 40 - \square \square M$	6	14	61	36	18	9	6.2
MK□50-□□M	8	18	77	46	23	11.5	8.2
MK□63-□□M	8	18	76.5	46	23	11.5	8.2

### Series MK/MK2

#### **Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height**



**Auto Switch Proper Mounting Position** 

<b>Auto Sw</b>	uto Switch Proper Mounting Position (mm)								
Auto switch model	D-M	19□/M9□V 19□W/M9□W 19□AL/M9□A			D-A9□ D-A9□V				
Bore size	Α	В	W	Α	В	W			
12	11.5	4.5	5.5	7.5	0	1.5 (4)			
16	12	4	6	8	0	2 (4.5)			

Auto Switch Mounting Height (mm)

Auto switch model	D-M9□V D-M9□WV D-M9□AVL	D-A9□V
Bore size	Hs	Hs
12	19	17
16	21	19

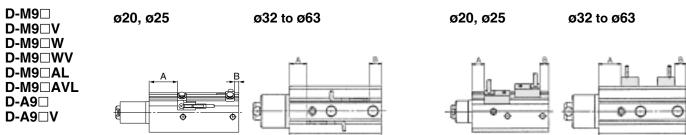
Note 1) ( ): D-A93

Note 2) Size W is suitable for mounting models D-M9 $\square$ , D-M9 $\square$ W, D-M9 $\square$ AL, and D-A9 $\square$ .

Note 3) When setting an auto switch, confirm the operation and adjust its mounting position.

#### Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

#### Applicable Cylinders: MK, MK2 Series



## Auto Switch Proper Mounting Position Applicable Cylinders: MK Series

Auto switch model	D-M90 D-M90 D-M90 D-M90 D-M90	□V □WV □W □AL	D-A			473 480	D-A72/A D-A80H/ D-A80C/I D-J79/F7 D-F7BA D-J79W/I	A73C 7□/F79F □V/J79C □/F7□W	D-F7	'NTL	D-A	79W	D-P4	DWL
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
20	30	7.5	26	3.5	28.5	6	29	6.5	34	11.5	26	3.5	_	_
25	30.5	8	26.5	4	29	6.5	29.5	7	34.5	12	26.5	4	_	_
32	35.5	9	31.5	5	32.5	6	33	6.5	38	11.5	30	3.5		_
40	26.5	11.5	22.5	7.5	23.5	8.5	24	9	29	14	21	6	19.5	4.5
50	31	14.5	27	10.5	28	11.5	28.5	12	33.5	17	25.5	9	24	7.5
63	31.5	17.5	27.5	13.5	28.5	14.5	29	15	34	20	26	12	24.5	10.5

Note) When setting an auto switch, confirm the operation and adjust its mounting position.

#### Auto Switch Proper Mounting Position Applicable Cylinders: MK2 Series

Auto switch model	D-M90 D-M90 D-M90 D-M90 D-M90 D-M90	□V □W □WV □AL	D-A	- —		A73 A80	D-A72/A D-A80H/ D-A80C/F D-J79/F7 D-F7BA D-J79W/F	A73C 7□/F79F □V/J79C □/F7□W	D-F7	'NTL	D-A	79W	D-P4	DWL
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
20	30	8	26	4	28.5	6.5	29	7	34	12	26	4	_	_
25	31	10	27	6	29.5	8.5	30	9	34.5	14	27	6	_	_
32	36	13	32	9	33	10	33.5	10.5	38	15.5	30.5	7.5	_	_
40	27	16	23	12	24	13	24.5	13.5	29	18.5	21.5	10.5	20	9
50	31	19.5	27	15.5	28	16.5	28.5	17	33.5	22	25.5	14	24	12.5
63	31.5	22.5	27.5	18.5	28.5	19.5	29	20	34	25	26	17	24.5	15.5

Note) When setting an auto switch, confirm the operation and adjust its mounting position.

#### **Operating Range**

								(mm)	
Auto switch model	Bore size								
Auto Switch model	12	16	20	25	32	40	50	63	
D-M9□/M9□V	2	2.5	3.5	3.5	4	4	4	5	
D-M9□W/M9□WV D-M9□AL/M9□AVL	3	4	4.5	5	6.5	5.5	6.5	6.5	
D-A9□/A9□V	6	7.5	10	10	9.5	9.5	9.5	11.5	
D-F7□/J79 D-F7□V/J79C D-F7□W/F7□WV D-J79W D-F79F/F7BAL D-F7BAVL/F7NTL	_	_	5.5	5	6	6	6	6.5	
D-A7□/A80 D-A7H/A80H D-A73C/A80C	_	_	12	12	12	11	10	12	
D-A79W	_	_	13	13	13	14	14	16	
D-P4DWL	_	_	_	_	_	5	5	5	

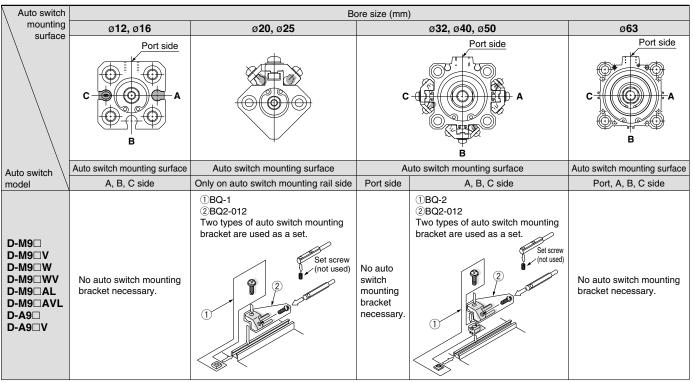
<sup>\*</sup> Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion.) There may be the case it will vary substantially depending on an ambient environment.



<sup>\*</sup> Figures for models D-M9□(V), M9□W(V), M9□A(V)L, and A9□(V) with ø12 or ø16 (MK), or ø32 or more (MK, MK2), indicate the operating range when using the existing switchmounting groove, without using switch mounting bracket BQ2-012.

#### Series MK/MK2

#### **Auto Switch Mounting Bracket/Part No.**



Note 1) For ø32 to ø50 of each cylinder series, when mounting compact auto switches on one of the three sides other than the port side (above A, B, C side) in the figure above, a separate auto switch mounting bracket is necessary as shown in the table above, so please order one separately from the cylinder.

(The same is true when mounting compact auto switches with the auto switch mounting rail, not using the compact auto switch mounting groove, for diameters ø63 to ø100.) Example

MKA32-10R-M9BW ····· 1 unit

BQ-2 ····· 2 pcs.

BQ2-012 ..... 2 pcs.

Note 2) When the cylinder is shipped, an auto switch mounting bracket and auto switch are included in the shipment.

Auto switch model	Bore size (mm)							
Auto switch model	20	25	32	40	50	63		
D-F7□/J79 D-F7□V D-J79C D-F7□W/J79W D-F7BAL/F7BAVL D-F79F/F7NTL D-A7□/A80 D-A73C/A80C D-A7□H/A80H D-A79W	ВС	<b>)</b> -1		вс	Q-2			
D-P4DWL		_	BQP1-050					

Note) When the cylinder is shipped, an auto switch mounting bracket and auto switch are included in the shipment. However, ø40 to ø63 with the D-P4DWL are assembled at the time of shipment.

#### [Mounting screws set made of stainless steel]

The set of stainless steel mounting screws (with nuts) described below is available and can be used depending on the operating environment. (Please order the auto switch spacer BQ-2, since it is not included.)

The "D-F7BAL/F7BAVL" switch is set on the cylinder with the stainless steel screws above when shipped.

When only a switch is shipped independently, "BBA2" screw set is attached.

#### **Detailed Contents of Stainless Steel Mounting Screw Set**

	iou contonto di ctamicos cicoi mounting con con								
Part	Content	Applicable auto switch mounting	Applicable						
no.	Description	Size	Qty.	bracket part no.	auto switch				
	Auto switch mounting screw	M3 x 0.5 x 8 ℓ	1	BQ-1	D-A7				
BBA2	Auto switch mounting screw	M3 x 0.5 x 10 ℓ	1	BQ-2	D-A8				
DDAZ	Auto switch mounting nut (Square nut)	M3 x 0.5	1	BQ-1	D-F7				
	Auto switch mounting nut (Convex type)	M3 x 0.5	1	BQ-2	D-J7				

#### Note) When using BQ-1, BBA2 may be used by itself.

When using BQ-2, BQ-2 and BBA2 should be used together as a set, and used in combination with the spacer (black resin material) and stainless steel screws.

#### Auto Switch Mounting Bracket Weight

Mounting bracket part no.	Weight (g)
BQ-1	1.5
BQ-2	1.5
BQ2-012	5
BQP1-050	16

# Rotary Clamp Cylinder Series MK/MK2

Other than the models listed in "How to Order", the following auto switches are applicable. For detailed specifications, refer to "Best Pneumatics 2004" Vol. 10 catalog.

Туре	Model	Electrical entry	Features	
	D-F7NV, F7PV, F7BV		_	
	D-F7NWV, F7BWV	Grommet (Perpendicular)	Diagnostic indication (2-color indication)	
	D-F7BAVL		Water resistant	
Solid state switch	D-F79, F7P, J79		_	
Solid State Switch	D-F79W, F7PW, J79W		Diagnostic indication (2-color indication)	
	D-F7BAL	Grommet (In-line)	Water resistant (2-color indication)	
	D-F7NTL		With timer	
	D-P4DWL		Magnetic field resistant	
	D-A73	Grommet (Perpendicular)	_	
Reed switch	D-A80	Grommet (Perpendicular)	Without indicator light	
need Switch	D-A73H, A76H	Grommet (In-line)	_	
	D-A80H	Grommet (III-IIIIe)	Without indicator light	



<sup>\*</sup> With pre-wired connector is available for solid state switches, too. For details, refer to "Best Pneumatics 2004" Vol. 10 catalog.

\* Normally closed (NC = b contact), solid state switch (D-F9G/F9H type) are also available. For details, refer to "Best Pneumatics 2004" Vol. 10

<sup>\*</sup> The D-A7, A8, F7, and J7 cannot be mounted for ø12 and ø16 models.

### Series MK/MK2/MK2T

# **Auto Switch Specifications**

#### **Auto Switch Common Specifications**

Туре	Reed switch	Solid state switch				
Leakage current	None	3-wire: 100 μA or less 2-wire: 0.8 mA or less				
Operating time	1.2 ms	1 ms or less *2)				
Impact resistance	300 m/s <sup>2</sup>	1000 m/s <sup>2</sup>				
Insulation resistance	$50~\text{M}\Omega$ or more at 500 VDC Mega (between lead wire and case)					
Withstand voltage	1500 VAC for 1 minute (between lead wire and case) *1)	1000 VAC for 1 minute (between lead wire and case)				
Ambient temperature	-10 to	0 60°C				
Enclosure	IEC60529 standard IP67, JIS C 0920 waterproof construction					
Standards	Conforming to	CE standards				

- \*1) For connector type D-A73C and A80C, 1000 VAC for 1 minute (between lead wire and case).
- \*2) Except solid state switch with timer D-F7NTL, and magnetic field resistant 2-color indication solid state switch D-P4DWL.

#### **Lead Wire Length**



(Example) D-M9BW L

Note 1) Applicable auto switch with 5 m lead wire "Z"

Solid state switch: Manufactured upon receipt of order as standard.

Note 2) To designate solid state switch with flexible specifications, add "-61" after the lead wire length. Flexible cable is used for the D-M9□(V), D-M9□W(V), D-M9□A(V), D-M9□A(V) as standard. There is no need to place the suffix -61 to the end of part number.

(Example) **D-F79F-** 61

Flexible specification

Note 3) 1 m (M): D-M9 $\square$ W, D-M9 $\square$ A(V)

### Lead Wire Part No. with Connector (applicable to connector type only)

Model	Lead wire length	Standard/Flexible
D-LC05	0.5 m	Standard
D-LC30	3.0 m	Standard
D-LC50	5.0 m	Standard

#### Contact Protection Box: CD-P11/CD-P12

#### <Applicable switch model>

D-A9/A9□V, A7□(H)(C), A80(H)(C), A79W type

The above auto switch type does not have a built-in contact protection circuit.

- 1) Where the operation load is an inductive load.
- ② Where the wiring length to load is greater than 5 m.
- 3 Where the load voltage is 100/200 VAC.

Therefore, use a contact protection box with the switch for any of the above cases:

The contact life may be shortened (due to permanent energizing conditions).

#### 4 Where the load voltage is 110 VAC.

When the load voltage is increased by more than 10% to the rating of applicable auto switches (except D-A73C/A80C/A79W) above, use a contact protection box (CD-P11) to reduce the upper limit of the load current by 10% so that it can be set within the range of the load current range, 110 VAC.

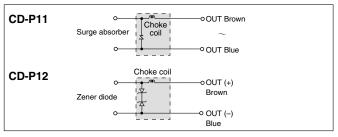
#### **Specifications**

Part no.	CD-P11		CD-P12
Load voltage	100 VAC	200 VAC	24 VDC
Max. load current	25 mA	12.5 mA	50 mA

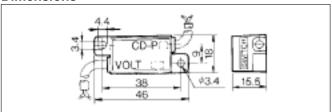
\* Lead wire length — Switch connection side 0.5 m Load connection side 0.5 m



#### **Internal Circuit**



#### **Dimensions**

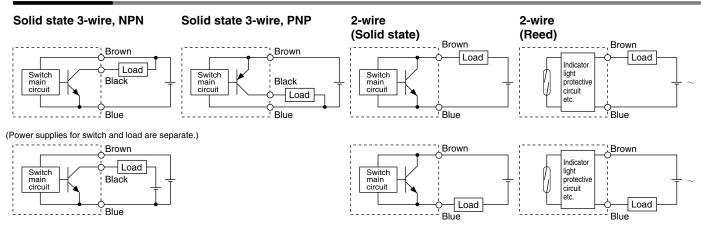


#### Connection

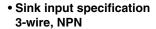
To connect a switch unit to a contact protection box, connect the lead wire from the side of the contact protection box marked SWITCH to the lead wire coming out of the switch unit. Keep the switch as close as possible to the contact protection box, with a lead wire length of no more than 1 meter.

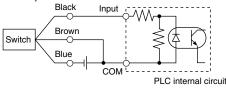
# **Auto Switch Connections and Examples**

#### **Basic Wiring**

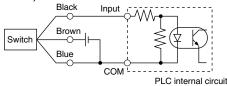


#### Example of Connection to PLC (Programmable Logic Controller)

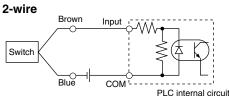


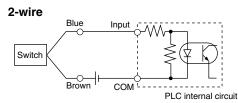


 Source input specification 3-wire, PNP



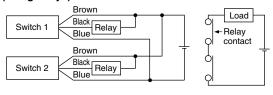
Connect according to the applicable PLC input specifications, since the connection method will vary depending on the PLC input specifications.



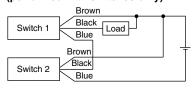


#### Example of AND (Serial) and OR (Parallel) Connection

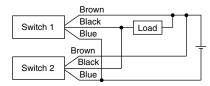
#### **AND connection for NPN output** (using relays)



#### **AND connection for NPN output** (performed with switches only)



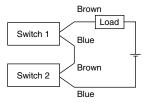
#### **OR connection for NPN output**



(Reed)

The indicator lights will illuminate when both switches are turned ON.

#### 2-wire with 2-switch AND connection



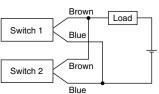
When two switches are connected in series, a load may malfunction because the load voltage will decrease when in the ON state. The indicator lights will illuminate if both of the switches are in the ON state.

Load voltage at ON = Power supply - Residual x 2 pcs. voltage voltage = 24 V - 4 V x 2 pcs. = 16 V

Example: Power supply is 24 VDC.

Internal voltage drop in switch is 4 V.

#### 2-wire with 2-switch OR connection



(Solid state) When two switches are connected in parallel, a malfunction may occur because the load voltage will increase when in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 k $\Omega$ = 6 V

Example: Load impedance is  $3 \text{ k}\Omega$ . Leakage current from switch is 1 mA.

current leakage, the load voltage will not increase when turned OFF. However, depending on the number of switches in the ON state, the indicator lights may sometimes dim or not light because of the dispersion and reduction of the current flow-

ing to the switches.

Because there is no



# **Reed Switch: Direct Mounting Style** D-A90(V)/D-A93(V)/D-A96(V) ( $\in$

#### Grommet

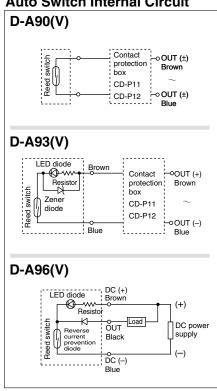


#### **∆**Caution

#### **Precautions**

Fix the switch with the existing screw installed on the switch body. The switch may be damaged if a screw other than the one supplied is used.

#### Auto Switch Internal Circuit



- Note) 1 In a case where the operation load is an inductive load.
  - 2 In a case where the wiring load is greater than 5 m.
  - 3 In a case where the load voltage is 100 VAC.

Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 27.)

#### **Auto Switch Specifications**

PLC: Programmable Logic Controller

D-A90(V) (Without indicator light)						
Auto switch model	D-A90	D-A90V	D-A90	D-A90V	D-A90	D-A90V
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Applicable load			IC circuit, I	Relay, PLC		
Load voltage	24 VAC/[	OC or less	48 VAC/[	OC or less	100 VAC/DC or less	
Maximum load current	50	mA	40	mA	20	mA
Contact protection circuit			No	ne		
Internal resistance		1 $\Omega$ or less (including lead wire length of 3 m)				
Standards		Conforming to CE standards				
D-A93(V)/D-A96	A93(V)/D-A96(V) (With indicator light)					
Auto switch model	D-A93	D-A93V	D-A93	D-A93V	D-A96	D-A96V
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Applicable load		Relay, PLC		IC circuit		ircuit
Load voltage	24 \	\DC	100 VAC		4 to 8 VDC	
Load current range and max. load current	5 to 40 mA		5 to 20 mA		20 mA	
Contact protection circuit	None					
Internal voltage	D-A93 — 2.4 V or less (to 20 mA)/3 V or less (to 40 mA)			or loss		
drop	D-A93V — 2.7 V or less					
Indicator light	Red LED illuminates when turned ON.					
Standards	Conforming to CE standards					

Lead wires

 $D-A90(V)/D-A93(V) \\ -- Oilproof heavy-duty vinyl cable: \emptyset 2.7, 0.18 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } x \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } mm^2 \text{ } 2 \text{ } cores \text{ } (Brown, Blue), 0.5 \text{ } cores \text{ } (Bro$ D-A96(V) — Oilproof heavy-duty vinyl cable: ø2.7, 0.15 mm² x 3 cores (Brown, Black, Blue), 0.5 m Note 1) Refer to page 27 for reed switch common specifications.

Note 2) Refer to page 27 for lead wire lengths.

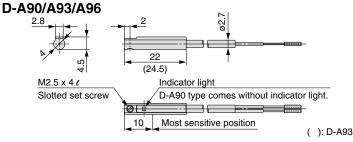
#### Weight

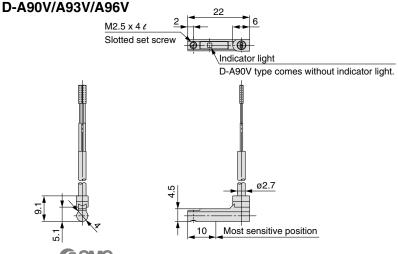
Unit: g

Auto switch mod	el	D-A90(V)	D-A93(V)	D-A96(V)
Lead wire length 0.5		6	6	8
(m)	3	30	30	41

#### **Dimensions**

Unit: mm





# Reed Switch: Rail Mounting Style D-A72



## Grommet Electrical entry direction: Perpendicular

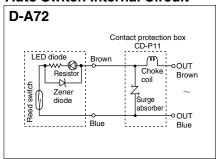


#### **Auto Switch Specifications**

	PLC: Programmable Logic Controller		
D-A72 (With indicator light)			
Auto switch model	D-A72		
Applicable load	Relay, PLC		
Load voltage	200 VAC		
Load current range Note 3)	5 to 10 mA		
Contact protection circuit	None		
Internal resistance	2.4 V or less		
Indicator light	Red LED illuminates when turned ON.		
Standards	Conforming to CE standards		

- Lead wires Oilproof heavy-duty vinyl cable: Ø3.4, 0.2 mm² x 2 cores (Brown, Blue), 0.5 m
   Note 1) Refer to page 27 for reed switch common specifications.
- Note 2) Refer to page 27 for lead wire lengths.
- Note 3) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

#### **Auto Switch Internal Circuit**

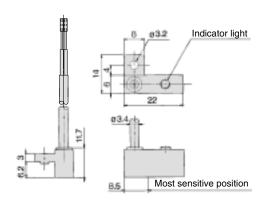


Note) For D-A72, be sure to use the contact protection box. (For details about the contact protection box, refer to page 27).

Weight Unit: g

Auto switch mode	el	D-A72
Lead wire length (m)	0.5	10
	3	47
()	5	_

#### **Dimensions** Unit: mm



# **Reed Switch: Rail Mounting Style**

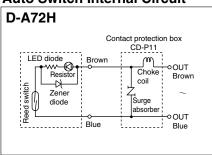
**D-A72H** 



#### Grommet **Electrical entry direction: In-line**



#### **Auto Switch Internal Circuit**



Note) For D-A72H, be sure to use the contact protection box. (For details about the contact protection box, refer to page 27.)

#### **Auto Switch Specifications**

PLC: Programmable Logic Controller

D-A72H (With indicator light)			
Auto switch model	D-A72H		
Applicable load	Relay, PLC		
Load voltage	200 VAC		
Maximum load current and Load current range Note 3)	5 to 10 mA		
Contact protection circuit	None		
Internal resistance	2.4 V or less		
Indicator light	Red LED illuminates when turned ON.		
Standards	Conforming to CE standards		

 $\bullet$  Lead wires — Oilproof heavy-duty vinyl cable: 0.2 mm² x 2 cores (Brown, Blue), 0.5 m

Note 1) Refer to page 27 for reed switch common specifications.

Note 2) Refer to page 27 for lead wire lengths.

Note 3) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

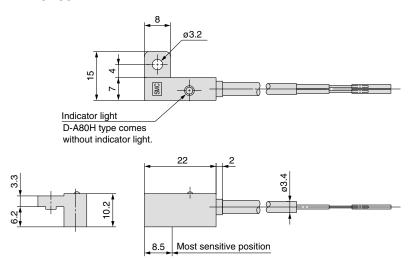
Weight Unit: g

Auto switch mode	el	D-A72H
	0.5	10
Lead wire length (m)	3	47
(111)	5	_

#### **Dimensions**

Unit: mm

#### D-A7 H/A80H



## **Reed Switch: Rail Mounting Style D-A73C/D-A80C**



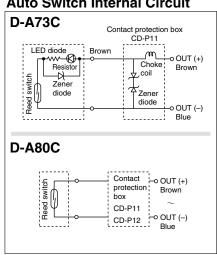
#### Connector



#### **∆**Caution **Precautions**

- 1. Confirm that the connector is appropriately tightened. If tightened insufficiently, the waterproof performance will deteriorate.
- 2. For how to handle a connector, refer to the below figures.

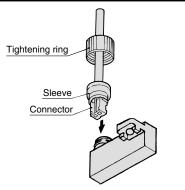
#### **Auto Switch Internal Circuit**



- Note) 1 In a case where the operation load is an inductive load.
  - 2 In a case where the wiring load is greater than 5 m.

Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 27.)

#### **How to Insert the Connector**



Turn the connector so it faces in the direction shown in the figure, and after inserting it until the sleeve hits the auto switch, screw on the tightening ring. (Do not screw it on using pliers or other tools.)

#### Auto Switch Specifications

PLC:	Programmable	Logic	Control	le

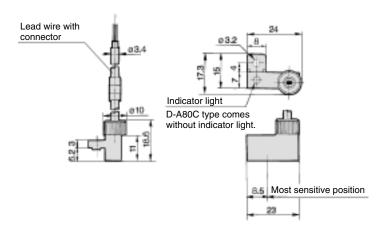
D-A73C (With indicator light)		
Auto switch model	D-A73C	
Applicable load	Relay, PLC	
Load voltage	24 VDC	
Load voltage Note 4)	5 to 40 mA	
Contact protection circuit	None	
Internal resistance	2.4 V or less	
Indicator light	Red LED illuminates when turned ON.	
Standards	Conforming to CE standards	
D-A80C (Without indicator light)		
Auto switch model	D-A80C	
Applicable load	Relay, IC circuit, PLC	
Load voltage	24 VAC/DC	
Maximum load current	50 mA	
Contact protection circuit	None	
Internal resistance	1 $\Omega$ or less (including lead wire length of 3 m)	
Standards	Conforming to CE standards	

- Lead wires Oilproof heavy-duty vinyl cable: 3.4 mm<sup>2</sup> x 2 cores (Brown, Blue), 0.5 m
- Note 1) Refer to page 27 for reed switch common specifications.
- Note 2) Refer to page 27 for lead wire lengths.
- Note 3) Lead wire with connector may be shipped attached to the switch.
- Note 4) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

#### Weight Unit: g

Auto switch mode	el	D-A73C	D-A80C
	0.5	12	12
Lead wire length (m)	3	54	54
()	5	84	84

#### **Dimensions** Unit: mm





# 2-Color Indication Solid State Switch: Rail Mounting Style

**D-A79W** 

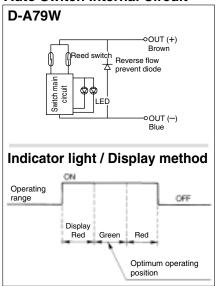


#### Grommet

 The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



#### **Auto Switch Internal Circuit**



- Note) ① In a case where the operation load is an inductive load.
  - ② In a case where the wiring load is greater than 5 m.

Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 27.)

#### **Auto Switch Specifications**

	PLC: Programmable Logic Controller		
D-A79W (With indicator light)			
Auto switch model	D-A79W		
Applicable load	Relay, PLC		
Load voltage	24 VDC		
Load current range Note 3)	5 to 40 mA		
Contact protection circuit	None		
Internal voltage drop	4 V or less		
Indicator light	Operating position Red LED illuminates. Optimum operating position Green LED illuminates.		

Lead wires — Oilproof heavy-duty vinyl cable: Ø3.4, 0.2 mm² x 2 cores (Brown, Blue), 0.5 m

Conforming to CE standards

- Note 1) Refer to page 27 for reed switch common specifications.
- Note 2) Refer to page 27 for lead wire lengths.

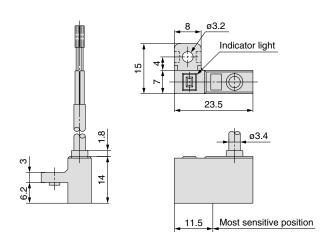
Standards

Note 3) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more

Weight Unit: g

Auto switch model		D-A79W
Lead wire length (m)	0.5	11
	3	53
	5	_

#### **Dimensions** Unit: mm





# Solid State Switch: Direct Mounting Style D-M9N(V)/D-M9P(V)/D-M9B(V) ( €

#### Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- UL certified (style 2844) lead cable is used.
- Flexibility is 1.5 times greater than the conventional model (SMC comparison).
- Using flexible cable as standard spec.

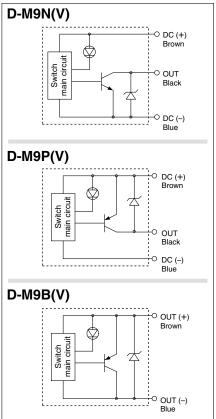


#### 

#### **Precautions**

Fix the switch with the existing screw installed on the switch body. The switch may be damaged if a screw other than the one supplied is used.

#### **Auto Switch Internal Circuit**



#### **Auto Switch Specifications**

PLC: Programmable Logic Controller

D-M9□(V) (With	indicator	light)					
Auto switch model	D-M9N	D-M9NV	D-M9P	D-M9PV	D-M9B	D-M9BV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-w	vire		2-v	vire	
Output type	N	PN	PI	NΡ	_	_	
Applicable load		IC circuit, F	24 VDC relay, PLC				
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)				_		
Current consumption		10 mA or less				_	
Load voltage	28 VDC	or less	-	_	24 VDC (10	to 28 VDC)	
Load current		40 mA	or less		2.5 to	40 mA	
Internal voltage drop	0.8 V or less 4 V or les					r less	
Leakage current	100 μA or less at 24 VDC 0.8 mA or					or less	
Indicator light	Red LED illuminates when turned ON.						
Standards		С	onforming to	CE standard	s		

Lead wires — Oilproof heavy-duty vinyl cable: Ø2.7 x 3.2 ellipse

D-M9B(V) 0.15 mm<sup>2</sup> x 2 cores D-M9N(V), D-M9P(V) 0.15 mm<sup>2</sup> x 3 cores

Note 1) Refer to page 27 for solid state switch common specifications.

Note 2) Refer to page 27 for lead wire lengths.

#### Weight

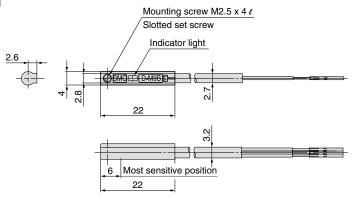
Unit: g

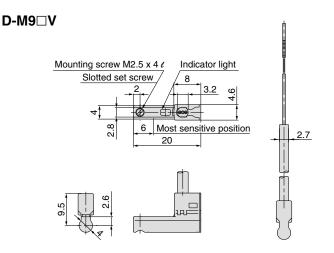
Auto switch model		D-M9N(V)	D-M9P(V)	D-M9B(V)
	0.5	8	8	7
Lead wire length	3	41	41	38
(m)	5	68	68	63

#### **Dimensions**

Unit: mm



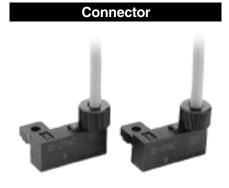






# Solid State Switch: Rail Mounting Style **D-J79C** ( )

### Auto Switch Specifications

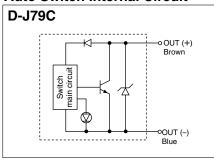


#### **∆**Caution

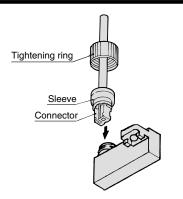
#### **Precautions**

- Confirm that the connector is appropriately tightened. If tightened insufficiently, the waterproof performance will deteriorate.
- 2. For how to handle a connector, refer to the below figure.

#### **Auto Switch Internal Circuit**



#### **How to Insert the Connector**



Turn the connector so it faces in the direction shown in the figure, and after inserting it until the sleeve hits the auto switch, screw on the tightening ring. (Do not screw it on using pliers or other tools.)

	PLC: Programmable Logic Controller
D-J79C	
Auto switch model	D-J79C
Wiring type	2-wire
Output type	_
Applicable load	24 VDC Relay, PLC
Power supply voltage	<del>-</del>
Current consumption	<del>-</del>
Load voltage	24 VDC (10 to 28 VDC)
Load current	5 to 40 mA
Internal voltage drop	4 V or less
Leakage current	0.8 mA or less at 24 VDC
Indicator light	Red LED illuminates when ON.
Standards	Conforming to CE standards

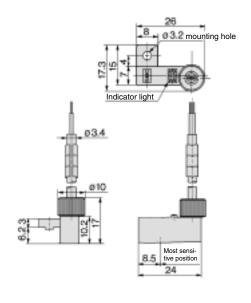
• Lead wires — Oilproof heavy-duty vinyl cable: ø3.4, 0.2 mm² x 2 cores (Brown, Blue), 0.5 m Note 1) Refer to page 27 for solid state switch common specifications.

Note 2) Refer to page 27 for lead wire lengths and lead wire with connector.

Weight Unit: g

Auto switch model		D-J79C
Lead wire length (m)	0.5	13
	3	52
	5	83

#### Dimensions Unit: mm



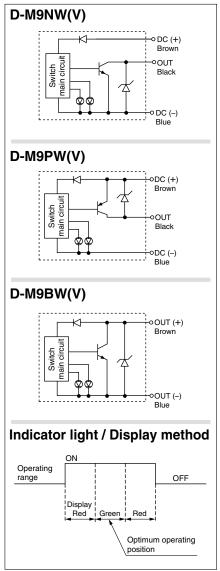
# 2-Color Indication Solid State Switch: Direct Mounting Style D-M9NW(V)/D-M9PW(V)/D-M9BW(V) ( €

#### Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- UL certified (style 2844) lead cable is used.
- Flexibility is 1.5 times greater than the conventional model (SMC comparison).
- Using flexible cable as standard spec.
- The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



#### **Auto Switch Internal Circuit**



#### **Auto Switch Specifications**

PLC: Programmable Logic Controller

D-M9□W(V) (With indicator light)							
Auto switch model	D-M9NW D-M9NWV D-M9PW D-M9PWV				D-M9BW	D-M9BWV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-v	/ire		2-1	vire	
Output type	NI	PN	PI	NP	-	_	
Applicable load		IC circuit, F		24 VDC r	elay, PLC		
Power supply voltage	į	5, 12, 24 VDC	<b>'</b> )	_			
Current consumption		10 mA or less				_	
Load voltage	28 VD0	28 VDC or less —				24 VDC (10 to 28 VDC)	
Load current		40 mA	or less		2.5 to	40 mA	
Internal voltage drop	0.8 V or I	ess at 10 mA	(2 V or less	at 40 mA)	4 V c	r less	
Leakage current		100 μA or less at 24 VDC 0.8 mA or less					
Indicator light	Operating position ········ Red LED illuminates. Optimum operating position ······· Green LED illuminates.						
Standards		С	onforming to	CE standard	ls		

 Lead wires — Oilproof flexible heavy-duty vinyl cable: Ø2.7 x 3.2 ellipse D-M9BW(V)
 0.15 mm² x 2 cores

D-M9NW(V), D-M9PW(V) 0.15 mm<sup>2</sup> x 3 cores

Note 1) Refer to page 27 for solid state switch common specifications.

Note 2) Refer to page 27 for lead wire lengths.

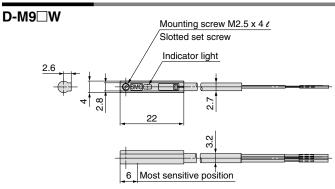
#### Weight

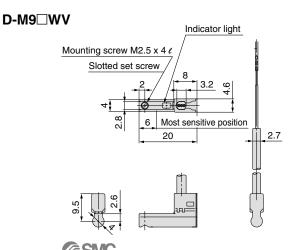
Unit: g

Auto switch model		D-M9NW(V)	D-M9NW(V) D-M9PW(V)	
	0.5	8	8	7
Lead wire length (m)	1	14	14	13
	3	41	41	38
	5	68	68	63

#### **Dimensions**

Unit: mm





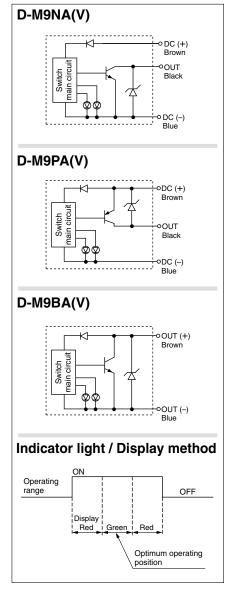
# Water Resistant 2-Color Indication Solid State Switch: Direct Mounting Style D-M9NA(V)/D-M9PA(V)/D-M9BA(V) ( €

#### Grommet

- Water (coolant) resistant type
- 2-wire load current is reduced (2.5 to 40 mA).
- UL certified (style 2844) lead cable is used.
- Using flexible cable as standard spec.
- The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



#### **Auto Switch Internal Circuit**



#### **Auto Switch Specifications**

PLC: Programmable Logic Controller							
D-M9□A(V) (With indicator light)							
Auto switch model	D-M9NA	D-M9NAV	D-M9PA	D-M9PAV	D-M9BA	D-M9BAV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-v	/ire		2-v	vire	
Output type	N	PN	PI	NP	_	_	
Applicable load		IC circuit, Relay, PLC 24 VDC relay					
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V) —					_	
Current consumption		10 mA	or less		_		
Load voltage	28 VD0	C or less	_	_	24 VDC (10 to 28 VDC)		
Load current		40 mA	or less		2.5 to	40 mA	
Internal voltage drop	0.8 V or I	ess at 10 mA	(2 V or less	at 40 mA)	4 V c	r less	
Leakage current	100 μA or less at 24 VDC 0.8 mA or less					or less	
Indicator light	Operating position Red LED illuminates.						
Indicator light	Optimum operating position Green LED illuminates.					minates.	
Standards		С	onforming to	CE standard	ls		

 Lead wires — Oilproof flexible heavy-duty vinyl cable: Ø2.7 x 3.2 ellipse D-M9BA(V)
 0.15 mm² x 2 cores

D-M9NA(V), D-M9PA(V) 0.15 mm<sup>2</sup> x 3 cores

Note 1) Refer to page 27 for solid state switch common specifications.

Note 2) Refer to page 27 for lead wire lengths.

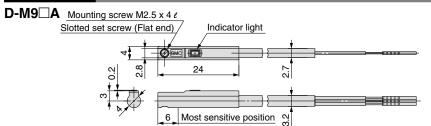
#### Weight

Auto switch model		D-M9NA(V)	D-M9PA(V)	D-M9BA(V)	
	0.5		8	7	
Lead wire length (m)	1	14	14	13	
	3	41	41	38	
	5	68	68	63	

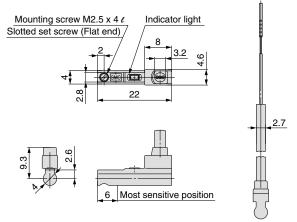
Unit: g

Unit: mm

#### Dimensions



#### D-M9□AV





# 2-Color Indication with Diagnostic Output Solid State Switch: Rail Mounting Style

**D-F79F** 

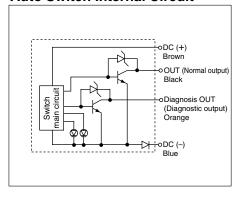


#### Grommet

- Since the output signal can be detected in an unsteady detecting area, the difference of detecting position can be confirmed by the side of PLC (Programmable Logic Controller).
- The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



#### **Auto Switch Internal Circuit**



#### **Auto Switch Specifications**

PLC: Programmable Logic Controller						
D-F79F (With indica	ator light)					
Auto switch model	D-F79F					
Wiring type	4-wire					
Output type	NPN					
Diagnostic output type	Normal operation					
Applicable load	IC circuit, Relay, PLC					
Power supply voltage	5, 12, 24 VDC (4.5 to 28 VDC)					
Current consumption	10 mA or less					
Load voltage	28 VDC or less					
Load current	50 mA or less at the total amount of normal output and diagnostic output					
Internal voltage drop	1.5 V or less (0.8 V or less at 5 mA)					
Leakage current	100 μA or less at 24 VDC					
Indicator light	Operating position Red LED illuminates. Optimum operating position Green LED illuminates.					
Standards	Conforming to CE standards					

Lead wires — Oilproof heavy-duty vinyl cable: ø3.4, 0.2 mm² x 4 cores (Brown, Black, Orange, Blue), 0.5 m
 Note 1) Refer to page 27 for solid state switch common specifications.
 Note 2) Refer to page 27 for lead wire lengths.

Weight Unit: g

Auto switch model		D-F79F
Lead wire length (m)	0.5	13
	3	56
	5	90

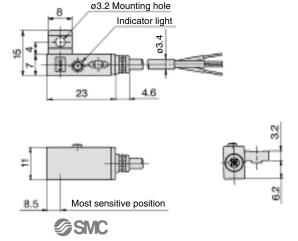
#### **Diagnostic Output Operation**

The diagnostic signal is output within unsteady detecting area (where indicator light is Red), and the diagnostic output becomes OFF when the detecting position remains within the optimum operating position (where indicator is Green). When the detecting position is not adjusted, the diagnostic output becomes ON.

			ON			
Indicator	OFF	Red	Green	Red	OFF	Red
light		ON	ON	ON		ON
OUT	OFF	- :		L	OFF	
(Normal o	utput)	ON		ON		ON
Diagnosis OUT	OFF		OFF	J <sup>an</sup> l	OFF_	
(Diagnosti	c outpu	t)				

#### **Dimensions**

Unit: mm



# Magnetic Field Resistant 2-Color Indication Solid State Switch: Rail Mounting Style D-P4DWL/Z

#### Grommet

- It is possible to use in an environment which generates a magnetic field disturbance (AC magnetic field).
- The optimum operating position can be determined by the color of the light. (Red → Green ← Red)

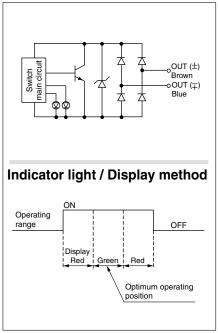


#### **\_**Caution

#### **Precautions**

For single-phase AC welding machines Not applicable for DC inverter welding machines (including rectifying type) and or condenser type welding.

#### **Auto Switch Internal Circuit**



#### **Auto Switch Specifications**

		PLC: Programmable Logic Controller			
D-P4DW□ (With indicator light)					
Auto switch model	D-P4DWL	D-P4DWZ			
Wiring type	2-wire (No polarity)				
Applicable load	24 VDC relay, PLC				
Load voltage	24 VDC (20 to 28 VDC)				
Load current	6 to 40 mA or less				
Internal voltage drop	5 V or less				
Leakage current	1 mA or less at 24 VDC				
Operating time	40 ms or less				
Indicator light	Operating positionRed LED illuminates when turned ON. Optimum operating positionGreen LED illuminates when turned ON.				
Standards	Conforming to CE standards				

- Lead wire Oilproof fire resistant heavy-duty vinyl cable, Ø6, 0.5 mm², 2 cores, D-P4DWL: 3 m, D-P4DWZ: 5 m
- Impact resistance Switch part 1000 m/s<sup>2</sup>
- Insulation resistance 50  $\mbox{M}\Omega$  or more at 500 VDC Mega (between lead wire and case)
- Withstand voltage 1000 VAC for 1 minute (between lead wire and case)
- Ambient temperature -10 to 60°C
- Enclosure IEC60529 standard IP67, JIS 0920 waterproof construction

Note 1) Refer to page 27 for solid state switch common specifications.

Note 2) Refer to page 27 for lead wire lengths.

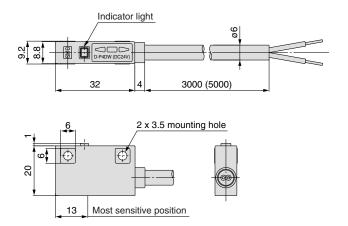
Weight Unit: g

Auto switch model		D-P4DW	
Lead wire length (m)	0.5	<u> </u>	
	3	150	
	5	244	

#### **Magnetic Field Resistance**

If the current of the AC welding machine is 16000 A or lower, the switch can be used, even if the distance between the welding conductor (gun cable) and the cylinder or switch is 0 mm. Please contact SMC when the AC welding current exceeds 16000 A.

#### **Dimensions** Unit: mm





# Series MK/MK2T Made to Order



**Symbol** 

### 1 Heat Resistant Cylinder (-10 to 150°C)

XB6

Air cylinder which changed the seal material and grease, so that it could be used even at higher temperature up to 150°C from -10°C.

#### **How to Order**

MK series standard model no. – XB6

#### **Specifications**

Applicable series	MK	
Ambient temperature range	−10 to 150°C	
Seal material	Fluoro rubber	
Grease	Heat resistant grease	
Specifications other than above and external dimensions	Same as standard product	

Heat resistant cylinder

#### Note 1) Operate without lubrication from a pneumatic system lubricator.

- Note 2) Please contact SMC for details on the maintenance intervals for this cylinder, which differs from those of the standard cylinder.
- Note 3) In principle, it is impossible to make built-in magnet type and/or with auto switch.

  Please contact SMC for availability with auto switch and/or heat resistant cylinder with heat resistant auto switch.
- Note 4) Piston speed is ranged from 50 to 200 mm/s

#### 

#### **Precautions**

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

#### Symbol

X1859

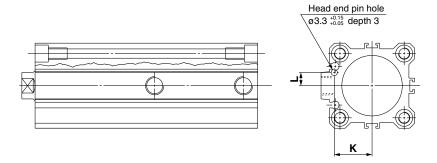
## With Head End Pin Hole



#### **Specifications**

Applicable series	MK2T	
Bore size	ø32, ø40, ø50, ø63	
Specifications other than above	Same as standard product	

#### **Dimensions**



Bore size (mm)	К	L
32	20 ±0.15	7 ±0.15
40	24 ±0.15	7 ±0.15
50	30 ±0.15	8 ±0.15
63	35 ±0.15	9 ±0.15

<sup>\*</sup> Dimensions other than above are same as basic type.

