# Rotary Clamp Cylinder: Standard Series MK <br> ฮ12, ø16, ø20, ø25, ø32, ø40, ø50, ø63 

How to Order


Applicable Auto Switches/Refer to page 29 through to 39 for further information on auto switches.


[^0][^1]* For details about auto switches with pre-wired connector, refer to page "Best Pneumatics 2004" catalog.
* When mounting models $\mathrm{D}-\mathrm{M} 9 \square(\mathrm{~V})$, M9 $\square \mathrm{W}(\mathrm{V})$, M9 $\square \mathrm{A}(\mathrm{V})$, and $\mathrm{A} 9 \square(\mathrm{~V})$ with between $\varnothing 32$ and $\varnothing 50$ on sides other than the port side, please order a switch mounting bracket separately as per the instructions on page 17, and refer to cases CDQP2B32 to 100 in Information (04-E514) "Cylinder with Compact Auto Switch."
* Auto switches are included, (but not assembled).


## Specifications



| Bore size (mm) | 12 | 16 | 20 | 25 | 32 | 40 | 50 | 63 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Action | Double acting |  |  |  |  |  |  |  |
| Rotation angle ${ }^{\text {Note 1) }}$ | $90^{\circ} \pm 10^{\circ}$ |  |  |  |  |  |  |  |
| Rotary direction ${ }^{\text {Note 2) }}$ | Clockwise, Counterclockwise |  |  |  |  |  |  |  |
| Rotary stroke (mm) | 7.5 |  | 9.5 |  | 15 |  | 19 |  |
| Clamp stroke (mm) | 10, 20 |  |  |  |  |  | 20, 50 |  |
| Theoretical clamp force (N) ${ }^{\text {Note } 3)}$ | 40 | 75 | 100 | 185 | 300 | 525 | 825 | 1400 |
| Fluid | Air |  |  |  |  |  |  |  |
| Proof pressure | 1.5 MPa |  |  |  |  |  |  |  |
| Operating pressure range | 0.1 to 1 MPa |  |  |  |  |  |  |  |
| Ambient and fluid temperature | Without auto switch: -10 to $70^{\circ} \mathrm{C}$ (No freezing) |  |  |  |  |  |  |  |
|  | With auto switch: -10 to $60^{\circ} \mathrm{C}$ (No freezing) |  |  |  |  |  |  |  |
| Lubrication | Non-lube |  |  |  |  |  |  |  |
| Piping port size | M5 x 0.8 |  |  |  | Rc1/8, NPT1/8, G1/8 $\mathrm{Rc}^{\text {R } 1 / 4, ~ N P T 1 / 4, ~ G 1 / 4 ~}$ |  |  |  |
| Mounting | Through-hole/Bothends tapped common |  |  |  |  |  |  |  |
| Cushion | Rubber bumper |  |  |  |  |  |  |  |
| Stroke length tolerance | $\begin{aligned} & +0.6 \\ & -0.4 \\ & \hline \end{aligned}$ |  |  |  |  |  |  |  |
| Piston speed | 50 to $200 \mathrm{~mm} / \mathrm{s}$ |  |  |  |  |  |  |  |
| Non-rotating accuracy (Clamp part) ${ }^{\text {Note 1) }}$ | $\pm 1.4^{\circ}$ | $\pm 1 .{ }^{\circ}$ |  |  | $\pm 0.9^{\circ}$ |  | $\pm 0.7^{\circ}$ |  |

Note 1) Refer to "Rotary Angle" figure.
Note 2) Direction of rotation viewed from the rod end when the piston rod is retracting.
Note 3) At 0.5 MPa .

## Theoretical Output

## Rotary Angle



Made to Order
(For details, refer to page 40.)
Head resistant cylinder $\left(150^{\circ} \mathrm{C}\right)$

## Option/Arm

| Bore size (mm) | Part no. | Accessories |
| :---: | :---: | :---: |
| 12 | MK-A012 | Clamp bolt, Hexagon socke head cap screw Hexagon nut, Spring washer |
| 16 | MK-A016 |  |
| 20 | MK-A020 |  |
| 25 | MK-A020 |  |
| 32 | MK-A032 |  |
| 40 | MK-A032 |  |
| 50 | MK-A050 |  |
| 63 | MK-A050 |  |

## Mounting Bracket/Flange

| Bore size (mm) | Part no. | Accessories |
| :---: | :---: | :---: |
| 20 | MK-F020 | Centering location ring, <br> Set pin, <br> Bolt for cylinder body |
| 25 | MK-F025 |  |
| 32 | MK-F032 |  |
| 40 | MK-F040 |  |
| 50 | MK-F050 |  |
| 63 | MK-F063 |  |


| Unit: N |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { Bore size } \\ & (\mathrm{mm}) \end{aligned}$ | $\begin{gathered} \text { Rod size } \\ (\mathrm{mm}) \end{gathered}$ | Operating direction | Piston area ( $\mathrm{cm}^{2}$ ) | Operating pressure ( MPa ) |  |  |  |
|  |  |  |  | 0.3 | 0.5 | 0.7 | 1.0 |
| 12 | 6 | R | 0.8 | 24 | 40 | 56 | 80 |
|  |  | H | 1.1 | 33 | 55 | 77 | 110 |
| 16 | 8 | R | 1.5 | 45 | 75 | 105 | 150 |
|  |  | H | 2 | 60 | 100 | 140 | 200 |
| 20 | 12 | R | 2 | 60.8 | 100 | 139 | 200 |
|  |  | H | 3 | 90.2 | 149 | 208 | 298 |
| 25 | 12 | R | 3.7 | 112 | 185 | 258 | 370 |
|  |  | H | 4.9 | 149 | 245 | 341 | 490 |
| 32 | 16 | R | 6 | 182 | 300 | 418 | 600 |
|  |  | H | 8 | 243 | 400 | 557 | 800 |
| 40 | 16 | R | 10.5 | 319 | 525 | 731 | 1050 |
|  |  | H | 12.5 | 380 | 625 | 870 | 1250 |
| 50 | 20 | R | 16.5 | 502 | 825 | 1149 | 1648 |
|  |  | H | 19.6 | 596 | 980 | 1365 | 1961 |
| 63 | 20 | R | 28 | 851 | 1400 | 1950 | 2801 |
|  |  | H | 31.2 | 948 | 1560 | 2172 | 3121 |
| Weight/Through-hole Mounting |  |  |  |  |  | Operating direction <br> R: Rod end (Clamp) <br> H: Head end (Unclamp) |  |


|  |  |  |  |  |  |  |  | Unit: g |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Clamp stroke (mm) | Bore size (mm) |  |  |  |  |  |  |  |
|  | 12 | 16 | 20 | 25 | 32 | 40 | 50 | 63 |
| 10 | 70 | 100 | 250 | 280 | 500 | 595 | - | - |
| 20 | 87 | 123 | 290 | 320 | 525 | 640 | 1100 | 1520 |
| 50 | - | - | - | - | - | - | 1350 | 1805 |

## Additional Weight



Construction

MK $\square 12,16$


MK $\square 20,25$


MK $\square 32$


MK $\square 40$ to 63


Component Parts

| No. | Description | Material | Note |
| :---: | :--- | :---: | :---: |
| $\mathbf{1}$ | Rod cover | Aluminum alloy | Hard anodized |
| $\mathbf{2}$ | Cylinder tube | Aluminum alloy | Hard anodized |
| $\mathbf{3}$ | Piston | Aluminum alloy |  |
| $\mathbf{4}$ | Bushing | Copper bearing material | $\varnothing 32$ to $\varnothing 63$ only |
| $\mathbf{5}$ | Guide pin | Stainless steel | Nitrided |
| $\mathbf{6}$ | Piston rod | Stainless steel | $\varnothing 12$ to $\varnothing 25$ Nitrided |
|  | Carbon steel | $\varnothing 32$ to $\varnothing 63$ Heated, Nickel plated |  |
| $\mathbf{7}$ | Bumper | Urethane |  |
| $\mathbf{8}$ | Ring nut | Copper alloy | $\varnothing 20$ to $\varnothing 32$ only |
| $\mathbf{9}$ | Scraper pressure | Stainless steel | Except $\varnothing 12, \varnothing 16$ |
| $\mathbf{1 0}$ | Magnet | - |  |
| $\mathbf{1 1}$ | Hexagon socket head set screw | Chromium molybdenum steel | Sharp end section: $90^{\circ}$ |
| $\mathbf{1 2}$ | Round R-type retaining ring | Spring steel |  |
| $\mathbf{1 3}$ | Parallel pin | Stainless steel |  |
| $\mathbf{1 4}$ | C-type retaining ring | Carbon tool steel | Used at $\varnothing 12, \varnothing 16, \varnothing 32$ to $\varnothing 63$ |



Rod end width across flats (M)


With boss on head end ( $F$ )


Head end flange (G)


Component Parts

| No. | Description | Material | Note |
| :---: | :---: | :---: | :---: |
| 15 | Arm | Rolled steel |  |
| 16 | Clamp bolt | Chromium molybdenum steel |  |
| 17 | Hexagon nut | Rolled steel |  |
| 18 | Hexagon socket head cap screw | Chromium molybdenum steel |  |
| 19 | Spring washer | Hard steel |  |
| 20 | Centering location ring | Aluminum alloy | Except $\varnothing 12,016$ |
| 21 | Flange | Rolled steel | Except $\varnothing 12, \varnothing 16$ |
| 22 | Hexagon socket head cap screw | Chromium molybdenum steel | Qty ${ }^{*}$ ¢ $\quad$ ¢ $20, \varnothing 25: 2$ |
|  |  |  | Qty. $\quad$ ¢32 to ø63: 4 |
| 23 | Spacer for switch type | Aluminum alloy | ø12, ø16 only |
| 24 | Coil scraper | Phosphor bronze |  |
| 25 | Piston seal | NBR | Except $\varnothing 12,016$ |
| 26 | Gasket | NBR |  |
| 27 | Rod seal | NBR |  |
| 28 | O-ring | NBR |  |

## Replacement Parts: Seal Kit

| Bore size (mm) | $\varnothing 12$ | $\varnothing 16$ | $\varnothing 20$ to $\varnothing 32$ | $\varnothing 40$ | $\varnothing 50$ | $\varnothing 63$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Kit no. | MK-12-PS | MK-16-PS | Not able to disassemble | MK-40-PS | MK-50-PS | MK-63-PS |
| Content | Set of nos. above (24) (25) (26) (27) (28) |  |  |  |  |  |

[^2]
## $\triangle$ Precautions

$\boldsymbol{1}$ Be sure to read this before handling. Refer to the back of page 1 for Safety Instructions and "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Common Precautions.

## $\triangle$ Caution

## Clamp Arm Mounting

1. Use a clamp arm that is available as an option. To fabricate a clamp arm, make sure that the allowable bending moment and the inertial moment will be within the specified range. If a clamp arm that exceeds the specified value is installed, the internal mechanism in the cylinder could become damaged

## Ensuring Safety

1. If one side of the piston is pressurized by supplying air with the clamp arm attached, the piston will move vertically while the clamp arm rotates. This operation could be hazardous to personnel, as their hands or feet could get caught by the clamp arm, or could lead to equipment damage. Therefore, it is importan to secure as a danger zone a cylindrical area with the length of the clamp arm as its radius, and the stroke plus 20 mm as its height.

## Installation and Adjustment/ Clamp Arm Removal and Reinstallation

1. During the removal or reinstallation of the clamp arm, make sure to use a wrench or a vise to secure the clamp arm before removing or tightening the bolt.
This is to prevent the bolt tightening torque from being applied to the piston rod, which could damage the cylinder's internal mechanism.

## Mounting Bolt for MKB

Mounting: Mounting bolt for through-hole type is available.
Ordering: Add the word "MKB" to the mounting bolt size.
Example) M5 x 75 L (MKB)


Note) Be sure to use a flat washer to mount $\varnothing 12$ and $\varnothing 16$ cylinders via through-holes.

| Cylinder model | C | D | Mounting bolt size |
| :---: | :---: | :---: | :---: |
| MKB12-10 | 8 | 50 | M3 x 50 L |
| MKB12-20 | 8 | 60 | M3 x 60 L |
| MKB16-10 | 8 | 50 | M3 x 50 L |
| MKB16-20 | 8 | 60 | M3 x 60 L |
| MKB20-10 | 10 | 75 | M5 x 75 L |
| MKB20-20 |  | 85 | M5 x 85 L |
| MKB25-10 | 9 | 75 | M5 x 75 L |
| MKB25-20 |  | 85 | M5 x 85 L |
| MKB32-10 | 10.5 | 85 | M5 x 85 L |
| MKB32-20 |  | 95 | M5 x 95 L |
| MKB40-10 | 7 | 75 | M5 x 75 L |
| MKB40-20 |  | 85 | M5 x 85 L |
| MKB50-20 | 6.5 | 95 | M6 x 95 L |
| MKB50-50 | 11.5 | 130 | M6 x 130 L |
| MKB63-20 | 10.5 | 100 | M8 x 100 L |
| MKB63-50 |  | 130 | M8 x 130 L |

## Precautions for Designing and Mounting Arms

When arms are to be made separately, their length and weight should be within the following range.

## 1. Allowable bending moment

Use the arm length and operating pressure within Graph (1) for allowable bending moment loaded piston rod.



When arm length is 8 cm , pressure should be less than
MK■20/25: 0.45 MPa
MK $\square 32 / 40: 0.55 \mathrm{MPa}$
MK $\square 50 / 63: 0.8 \mathrm{MPa}$.

## 2. Moment of inertia

When the arm is long and heavy, damage of internal parts may be caused due to inertia. Use the inertia moment and cylinder speed within Graph (2) based on arm requirements.
Graph (2)


- To attach and detach the arm to and from the piston rod, fix the arm with a wrench or vise and then tighten the bolt.
(If an excessive force is applied in the rotary direction, it may bring about the damage to the internal mechanism.)
Refer to the following table for the tightening torque for mounting.
( $\mathrm{N} \cdot \mathrm{m}$ )

| Bore size (mm) | Proper tightening torque |
| :---: | :---: |
| $\mathbf{1 2}$ | 0.4 to 0.6 |
| $\mathbf{1 6}$ | 2 to 2.4 |
| $\mathbf{2 0 , 2 5}$ | 4 to 6 |
| $\mathbf{3 2 , 4 0}$ | 8 to 10 |
| $\mathbf{5 0 , 6 3}$ | 14 to 16 |

When arm's moment of inertia is $3 \times 10^{-4}$ $\mathrm{kg} \cdot \mathrm{m}^{2}$, cylinder speed should be less than MK $\square 20 / 25: 65 \mathrm{~mm} / \mathrm{s}$
MK $\square 32 / 40: 150 \mathrm{~mm} / \mathrm{s}$.
For calculating moment of inertia, refer to front matter 1,2 , back page 8 .
Note) Maximum piston speed is equivalent to approximately $1.6 x$ the average piston speed. (Rough indication)


## Series MK



## Dimensions: ø12, ø16, ø20, ø25

Through-hole (Basic): MKB
$\varnothing 12$


| $(\mathrm{mm})$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | A | B | C | D | E | F | G | H |
| MKB12 | 25 | 32 | 15.5 | 5 | M3 $\times 0.5$ | 5.5 | $11 \mathrm{~h} 9-0.043$ | 6 |
| MKB16 | 29 | 38 | 20 | 7 | M5 $\times 0.8$ | 6.5 | $14 \mathrm{~h} 9-0.043$ | 8 |


|  |  |  |  |  |  |  |  |
| :---: | :---: | ---: | :---: | :---: | :---: | :---: | :---: |
| Model | M | N | O | P | $\mathbf{Q}$ | $\mathbf{R}$ | $\mathbf{S}$ |
| MKB12- $\square \mathbf{N}$ | 18.5 | 8 | 29 | 20 | 4 | M3 $\times 0.5$ | 8 |
| MKB16- $\square \square \mathbf{N}$ | 21.5 | 11 | 36 | 25 | 5 | M4 $\times 0.7$ | 11 |

ø20, ø25
$\varnothing 16$


With arm: MK $\square_{16}^{12}-\square \square \mathbf{N}$



| Model | A | B | C | E | F | K | L | Oh9 | Q | R | S | U |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MKB20 | 36 | 46.8 | 36 | 49 | 25.5 | $13.5^{+0.15}$ | $7.5^{+0.15}$ | $20{ }_{-0.052}^{0}$ | 72.5 | 62 | 31 | 4 |
| MKB25 | 40 | 52 | 40 | 54.5 | 28.5 | $16^{+0.15}$ | $8^{+0.15}$ | $23{ }_{-0.052}^{0}$ | 73.5 | 63 | 32 | 5 |

[^3]Head end flange: MKG


|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | B | C | D | E |
| MKG20 | 60 | 39 | $25.5^{ \pm 0.1}$ | $48^{ \pm 0.15}$ |
| MKG25 | 64 | 42 | $28^{ \pm 0.1}$ | $52^{ \pm 0.15}$ |

With arm: MK $\square_{25-}^{20} \square \square \mathbf{N}$


With boss on head end


|  | $(\mathrm{mm})$ |
| :---: | :---: |
| Model | Ah9 |
| MK $\square \mathbf{2 0}-\square \square \mathbf{F}$ | 13 $_{-0.043}^{-0}$ |
| MK $\square \mathbf{2 5 -} \square \square \mathbf{F}$ | $1_{-0.043}^{0}$ |

Rod end width across flats: $\mathrm{MK}_{25}^{20}-\square \square \mathrm{M}$


## Series MK



Through-hole (Basic): MKB


Both ends tapped: MKA


|  | $(\mathrm{mm})$ |  |
| :---: | :---: | :---: |
| Model | A | $\mathbf{B}$ |
| MKA 30 | M6 $\times 1.0$ | 10 |
| MKA50 | M8 $\times 1.25$ | 14 |
| MKA63 | M10 $\times 1.5$ | 18 |


| Model | A | B | C | D | G | H | I | J | K | L | M | N | 0 | P | 0 | R | S | T | U |  | V |  | X | Yh | 7 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | A | B | C | D | G | H | 1 | $J$ | K | $L$ | M | N | 0 | P | Q | R | S | 1 | U | - | TN | TF | X | Yh9 | 2 |
| MKB32 | 45 | 60 | 34 | $14{ }_{-0.2}^{-0.1}$ | 5.5 | 9 depth 7 | M10x 1.5 | 12 | $20 \pm 0.15$ | $7 \pm 0.15$ | M6x 10 |  | 14 | 4.5 | 93.5 | 71.5 | 37 | 7.5 | 16 | Rc1/8 | NPT1/8 | G1/8 | 3 | 30-0.062 | 6.5 |
| MKB40 | 52 | 69 | 40 | $14_{-0.2}^{-0.1}$ | 5.5 | 9 depth 7 | M10 1.5 | 12 | $24^{+0.15}$ | $7 \pm 0.15$ | x | 10 | 14 | 5 | 94.5 | 65 | 29.5 | 8 | 16 | Rc1/8 | NPT1/8 | G1/8 | 3 | 30-0.062 | 6.5 |
| MKB50 | 64 | 86 | 50 | $17{ }_{-0.2}^{-0.1}$ | 6.6 | 11 depth 8 | M12 1.75 | 15 | $30 \pm 0.15$ | $8^{ \pm 0.15}$ | M8 $\times 1.25$ | 14 | 19 | 7 | 112 | 76.5 | 34 | 10.5 | 20 | Rc1/4 | NPT1/4 | G1/4 | 3.5 | 37-0.062 | 7.5 |
| MKB63 | 77 | 103 | 60 | $17_{-0.2}^{-0.1}$ | 9 | 14 depth 10.5 | M12 1.75 | 15 | $35 \pm 0.15$ | 9*0.15 | M10 1.5 | 18 | 19 | 7 | 115 | 80 | 35 | 10.5 | 20 | Rc1/4 | NPT1/4 | G1/4 | 3.5 | 48-0.062 | 7.5 |

Note 1) Above figures are for the D-M9■, M9 $\square \mathrm{W}$, M9 $\square \mathrm{A}, \mathrm{A} 9 \square$.
Note 2) Dimension when the rod is extended is to be added to clamp stroke plus rotary stroke.

Head end flange: MKG


| Model | A | B | C | D | E | F | G |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MKG32 | 8 | 65 | 48 | $34 \pm 0.1$ | $56 \pm 0.15$ | 5.5 | M6 $\times 1.0$ |
| MKG40 | 8 | 72 | 54 | $40 \pm 0.1$ | $62 \pm 0.15$ | 5.5 | M6 $\times 1.0$ |
| MKG50 | 9 | 89 | 67 | $50 \pm 0.1$ | $76 \pm 0.15$ | 6.6 | M8 $\times 1.25$ |
| MKG63 | 9 | 108 | 80 | $60 \pm 0.1$ | $92 \pm 0.15$ | 9 | M10 $\times 1.5$ |

## With arm



| Model | A | B | C | D | F | G | H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MK $\square$ 32- $\square \square \mathbf{N}$ | 18 | 67 | 20 | 45 | 35.5 | 15 to 25 | M8 $\times 1.25$ |
| MK $\square$ 40- $\square \square \mathrm{N}$ | 18 | 67 | 20 | 45 | 43 |  | M8 $\times 1.25$ |
| MK $\square 50-\square \square \mathrm{N}$ | 22 | 88 | 22 | 65 | 53 | 30 to 40 | M10 $\times 1.5$ |
| MK $\square 63-\square \square$ N | 22 | 88 | 22 | 65 | 52.5 |  | M10 $\times 1.5$ |

With boss on head end


|  | $(\mathrm{mm})$ |
| :---: | :---: |
| Model | Ah9 |
| MK $\square \mathbf{3 2 -} \square \square \mathbf{F}$ | $21_{-0.052}^{0}$ |
| MK $\square \mathbf{4 0 -} \square \square \mathbf{F}$ | $28_{-0.052}^{-0}$ |
| MK $\square{ }_{63}^{\mathbf{5 0}}-\square \square \mathbf{F}$ | $35_{-0.062}^{0}$ |

## Rod end width across flats



|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | A | $\mathbf{B}$ | $\mathbf{C}$ | $\mathbf{D}$ | $\mathbf{E}$ | $\mathbf{F}$ | $\mathbf{G}$ |
| $\mathbf{M K} \square \mathbf{3 2 -} \square \square \mathbf{M}$ | 6 | 14 | 53.5 | 36 | 18 | 9 | 6.2 |
| $\mathbf{M K} \square \mathbf{4 0}-\square \square \mathbf{M}$ | 6 | 14 | 61 | 36 | 18 | 9 | 6.2 |
| $\mathbf{M K} \square \mathbf{5 0}-\square \square \mathbf{M}$ | 8 | 18 | 77 | 46 | 23 | 11.5 | 8.2 |
| $\mathbf{M K} \square \mathbf{6 3 -} \square \square \mathbf{M}$ | 8 | 18 | 76.5 | 46 | 23 | 11.5 | 8.2 |

## Series MK/MK2

## Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

Applicable Cylinders: MK Series

## $\varnothing 16$

## When mounted

a)

b)


Auto Switch Mounting Height
(mm)

| Auto switch model | $\begin{aligned} & \text { D-M9 } \square \text { V } \\ & \text { D-M9 } \square \text { WV } \\ & \text { D-M9 } \square \text { AVL } \end{aligned}$ | D-A9 $\square \mathrm{V}$ |
| :---: | :---: | :---: |
| Bore size | Hs | Hs |
| 12 | 19 | 17 |
| 16 | 21 | 19 |

Auto Switch Proper Mounting Position

|  | $\begin{aligned} & \text { D-M9 } \square / \text { M9 } \square V \\ & \text { D-M9 } \square \text { W/M9 } \square \text { WV } \\ & \text { D-M9 } \square \text { AL/M9 } \square \text { AVL } \end{aligned}$ |  |  | $\begin{aligned} & \text { D-A9 } \square \\ & \text { D-A9 } \square \text { V } \end{aligned}$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | W | A | B | W |
| 12 | 11.5 | 4.5 | 5.5 | 7.5 | 0 | 1.5 (4) |
| 16 | 12 | 4 | 6 | 8 | 0 | 2 (4.5) |

Note 1) ( ): D-A93
Note 2) Size W is suitable for mounting models D-M9 $\square$, D-M9 $\square$ W, D-M9 $\square$ AL, and D-A9 $\square$.
Note 3) When setting an auto switch, confirm the operation and adjust its mounting position.

## Auto Switch Proper Mounting Position (Detection at Stroke End) and its Mounting Height

Applicable Cylinders: MK, MK2 Series
D-M9 $\square$
ฮ20, ฮ25
ø32 to ø63
D-M9 $\quad$ W
D-M9 $\square$ WV
D-M9 $\square$ AL
D-M9■AVL
D-A9■
D-A9■V


ฮ20, ø25
ø32 to ø63


## Auto Switch Proper Mounting Position

Applicable Cylinders: MK Series

|  | $\begin{aligned} & \hline \text { D-M9 } \square \\ & \text { D-M9 } \\ & \text { D-M9 } \\ & \text { D-M9 WV } \\ & \text { D-M9 } \\ & \text { D-M9 AL } \\ & \text { DAVL } \end{aligned}$ |  | $\begin{aligned} & \text { D-A9 } \square \\ & \text { D-A9 } \square \text { V } \end{aligned}$ |  | $\begin{aligned} & \text { D-A73 } \\ & \text { D-A80 } \end{aligned}$ |  | D-A72/A7■H <br> D-A80H/A73C <br> D-A80C/F7■/F79F <br> D-J79/F7■V/J79C <br> D-F7BA $\square / F 7 \square W$ <br> D-J79W/F7 $\square W V$ |  | D-F7NTL |  | D-A79W |  | D-P4DWL |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | A | B | A | B | A | B | A | B | A | B | A | B |
| 20 | 30 | 7.5 | 26 | 3.5 | 28.5 | 6 | 29 | 6.5 | 34 | 11.5 | 26 | 3.5 | - | - |
| 25 | 30.5 | 8 | 26.5 | 4 | 29 | 6.5 | 29.5 | 7 | 34.5 | 12 | 26.5 | 4 | - | - |
| 32 | 35.5 | 9 | 31.5 | 5 | 32.5 | 6 | 33 | 6.5 | 38 | 11.5 | 30 | 3.5 | - | - |
| 40 | 26.5 | 11.5 | 22.5 | 7.5 | 23.5 | 8.5 | 24 | 9 | 29 | 14 | 21 | 6 | 19.5 | 4.5 |
| 50 | 31 | 14.5 | 27 | 10.5 | 28 | 11.5 | 28.5 | 12 | 33.5 | 17 | 25.5 | 9 | 24 | 7.5 |
| 63 | 31.5 | 17.5 | 27.5 | 13.5 | 28.5 | 14.5 | 29 | 15 | 34 | 20 | 26 | 12 | 24.5 | 10.5 |

Note) When setting an auto switch, confirm the operation and adjust its mounting position.
Auto Switch Proper Mounting Position
Applicable Cylinders: MK2 Series

|  | $\begin{aligned} & \text { D-M! } \\ & D-M! \\ & D-M! \\ & D-M! \\ & D-M! \\ & D-M! \end{aligned}$ | V <br> W <br> WV <br> AL <br> AVL | $\begin{aligned} & \text { D-A9 } \square \\ & \text { D-A9 V } \end{aligned}$ |  | $\begin{aligned} & \text { D-A73 } \\ & \text { D-A80 } \end{aligned}$ |  | $\begin{array}{\|l} \hline \text { D-A72/A7 } \square H \\ \text { D-A80H/A73C } \\ \text { D-A80C/F7 } \square / F 79 F \\ \text { D-J79/F7 } \square \text { V/J79C } \\ \text { D-F7BA } \square \text { /F7 } \square W \\ \text { D-J79W/F7 } \square W V \\ \hline \end{array}$ |  | D-F7NTL |  | D-A79W |  | D-P4DWL |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | A | B | A | B | A | B | A | B | A | B | A | B |
| 20 | 30 | 8 | 26 | 4 | 28.5 | 6.5 | 29 | 7 | 34 | 12 | 26 | 4 | - | - |
| 25 | 31 | 10 | 27 | 6 | 29.5 | 8.5 | 30 | 9 | 34.5 | 14 | 27 | 6 | - | - |
| 32 | 36 | 13 | 32 | 9 | 33 | 10 | 33.5 | 10.5 | 38 | 15.5 | 30.5 | 7.5 | - | - |
| 40 | 27 | 16 | 23 | 12 | 24 | 13 | 24.5 | 13.5 | 29 | 18.5 | 21.5 | 10.5 | 20 | 9 |
| 50 | 31 | 19.5 | 27 | 15.5 | 28 | 16.5 | 28.5 | 17 | 33.5 | 22 | 25.5 | 14 | 24 | 12.5 |
| 63 | 31.5 | 22.5 | 27.5 | 18.5 | 28.5 | 19.5 | 29 | 20 | 34 | 25 | 26 | 17 | 24.5 | 15.5 |

Note) When setting an auto switch, confirm the operation and adjust its mounting position.

## Operating Range

|  |  |  |  |  |  |  |  | (mm |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Auto switch model | Bore size |  |  |  |  |  |  |  |
|  | 12 | 16 | 20 | 25 | 32 | 40 | 50 | 63 |
| D-M9 $\square / \mathrm{M} 9 \square \mathrm{~V}$ | 2 | 2.5 | 3.5 | 3.5 | 4 | 4 | 4 | 5 |
| $\begin{aligned} & \text { D-M9 } \square \text { W/M9 } \square W V \\ & \text { D-M9 } \square \text { AL/M9 } \square \text { AVL } \end{aligned}$ | 3 | 4 | 4.5 | 5 | 6.5 | 5.5 | 6.5 | 6.5 |
| D-A9 $\square /$ A9 $\square \mathrm{V}$ | 6 | 7.5 | 10 | 10 | 9.5 | 9.5 | 9.5 | 11.5 |
| D-F7口/J79 <br> D-F7 $\square$ V/J79C <br> D-F7 $\square$ W/F7 $\square W V$ <br> D-J79W <br> D-F79F/F7BAL <br> D-F7BAVL/F7NTL | - | - | 5.5 | 5 | 6 | 6 | 6 | 6.5 |
| $\begin{aligned} & \text { D-A7 } \square / A 80 \\ & \text { D-A7H/A80H } \\ & \text { D-A73C/A80C } \end{aligned}$ | - | - | 12 | 12 | 12 | 11 | 10 | 12 |
| D-A79W | - | - | 13 | 13 | 13 | 14 | 14 | 16 |
| D-P4DWL | - | - | - | - | - | 5 | 5 | 5 |

[^4]
## Auto Switch Mounting Bracket/Part No.

| Auto switch <br> mounting <br> surface | $2012, ~$ |
| ---: | :--- |

Note 1) For $\varnothing 32$ to $\varnothing 50$ of each cylinder series, when mounting compact auto switches on one of the three sides other than the port side (above $\mathrm{A}, \mathrm{B}, \mathrm{C}$ side) in the figure above, a separate auto switch mounting bracket is necessary as shown in the table above, so please order one separately from the cylinder.
(The same is true when mounting compact auto switches with the auto switch mounting rail, not using the compact auto switch mounting groove, for diameters $\varnothing 63$ to $\varnothing 100$.) Example

MKA32-10R-M9BW ..... 1 unit
BQ-2 ..... 2 pcs.
BQ2-012 ..... 2 pcs
Note 2) When the cylinder is shipped, an auto switch mounting bracket and auto switch are included in the shipment.


Note) When the cylinder is shipped, an auto switch mounting bracket and auto switch are included in the shipment. However, $\varnothing 40$ to $\varnothing 63$ with the D-P4DWL are assembled at the time of shipment.

## [Mounting screws set made of stainless steel]

The set of stainless steel mounting screws (with nuts) described below is available and can be used depending on the operating environment. (Please order the auto switch spacer BQ-2, since it is not included.)
The "D-F7BAL/F7BAVL" switch is set on the cylinder with the stainless steel screws above when shipped.
When only a switch is shipped independently, "BBA2" screw set is attached.

Detailed Contents of Stainless Steel Mounting Screw Set

| Part no. | Content |  |  | Applicable auto switch mounting bracket part no. | Applicable auto switch |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Description | Size | Qty. |  |  |
| BBA2 | Auto switch mounting screw | M3 $\times 0.5 \times 8 \ell$ | 1 | BQ-1 | D-A7 |
|  |  | M $3 \times 0.5 \times 10 \ell$ | 1 | BQ-2 | D-A8 |
|  | Auto switch mounting nut (Square nut) | M $3 \times 0.5$ | 1 | BQ-1 | D-F7 |
|  | Auto switch mounting nut (Convex type) | M $\times 0.5$ | 1 | BQ-2 | D-J7 |

Auto Switch Mounting Bracket Weight

| Mounting bracket part no. | Weight (g) |
| :---: | :---: |
| BQ-1 | 1.5 |
| BQ-2 | 1.5 |
| BQ2-012 | 5 |
| BQP1-050 | 16 |

Note) When using BQ-1, BBA2 may be used by itself.
When using BQ-2, BQ-2 and BBA2 should be used together as a set, and used in combination with the spacer (black resin material) and stainless steel screws.

| Type | Model | Electrical entry | Features |
| :---: | :---: | :---: | :---: |
| Solid state switch | D-F7NV, F7PV, F7BV | Grommet (Perpendicular) | - |
|  | D-F7NWV, F7BWV |  | Diagnostic indication (2-color indication) |
|  | D-F7BAVL |  | Water resistant |
|  | D-F79, F7P, J79 | Grommet (In-line) | - |
|  | D-F79W, F7PW, J79W |  | Diagnostic indication (2-color indication) |
|  | D-F7BAL |  | Water resistant (2-color indication) |
|  | D-F7NTL |  | With timer |
|  | D-P4DWL |  | Magnetic field resistant |
| Reed switch | D-A73 | Grommet (Perpendicular) | - |
|  | D-A80 |  | Without indicator light |
|  | D-A73H, A76H | Grommet (In-line) | - |
|  | D-A80H |  | Without indicator light |
| * With pre-wired connector is available for solid state switches, too. For details, refer to "Best Pneumatics 2004" Vol. 10 catalog. <br> * Normally closed ( $\mathrm{NC}=\mathrm{b}$ contact), solid state switch (D-F9G/F9H type) are also available. For details, refer to "Best Pneumatics 2004" Vol. 10 catalog. <br> * The D-A7, A8, F7, and J7 cannot be mounted for $\varnothing 12$ and $\varnothing 16$ models. |  |  |  |

## Series MK/MK2/MK2T <br> Auto Switch Specifications

## Auto Switch Common Specifications

| Type | Reed switch | Solid state switch |
| :---: | :---: | :---: |
| Leakage current | None | 3 -wire: $100 \mu \mathrm{~A}$ or less 2 -wire: 0.8 mA or less |
| Operating time | 1.2 ms | 1 ms or less *2) |
| Impact resistance | $300 \mathrm{~m} / \mathrm{s}^{2}$ | $1000 \mathrm{~m} / \mathrm{s}^{2}$ |
| Insulation resistance | $50 \mathrm{M} \Omega$ or more at 500 VDC Mega (between lead wire and case) |  |
| Withstand voltage | 1500 VAC for 1 minute (between lead wire and case) ${ }^{* 1}$ ) | 1000 VAC for 1 minute (between lead wire and case) |
| Ambient temperature | -10 to $60^{\circ} \mathrm{C}$ |  |
| Enclosure | IEC60529 standard IP67, JIS C 0920 waterproof construction |  |
| Standards | Conforming to CE standards |  |

*1) For connector type D-A73C and A80C, 1000 VAC for 1 minute (between lead wire and case).
*2) Except solid state switch with timer D-F7NTL, and magnetic field resistant 2-color indication solid state switch D-P4DWL.

## Lead Wire Length

Lead wire length indication
(Example) D-M9BW L
-Lead wire length

| $\mathbf{N i l}$ | 0.5 m |
| :---: | :---: |
| $\mathbf{M}$ | 1 m |
| $\mathbf{L}$ | 3 m |
| $\mathbf{Z}$ | 5 m |

Note 1) Applicable auto switch with 5 m lead wire " $Z$ "
Solid state switch: Manufactured upon receipt of order as standard.
Note 2) To designate solid state switch with flexible specifications, add "-61" after the lead wire length. Flexible cable is used for the D-M9 $\square(\mathrm{V})$, DM9 $\square W(V)$, $D-M 9 \square A(V)$, $D-M 9 \square A(V)$ as standard. There is no need to place the suffix -61 to the end of part number.
(Example) D-F79F-61
Flexible specification
Note 3) $1 \mathrm{~m}(\mathrm{M}): \mathrm{D}-\mathrm{M} 9 \square \mathrm{~W}, \mathrm{D}-\mathrm{M} 9 \square \mathrm{~A}(\mathrm{~V})$

## Contact Protection Box: CD-P11/CD-P12

## <Applicable switch model>

D-A9/A9■V, A7■(H)(C), A80(H)(C), A79W type
The above auto switch type does not have a built-in contact protection circuit.
(1) Where the operation load is an inductive load.
(2) Where the wiring length to load is greater than 5 m .
(3) Where the load voltage is $\mathbf{1 0 0} / \mathbf{2 0 0}$ VAC.

Therefore, use a contact protection box with the switch for any of the above cases:
The contact life may be shortened (due to permanent energizing conditions).
(4) Where the load voltage is $\mathbf{1 1 0}$ VAC.

When the load voltage is increased by more than $10 \%$ to the rating of applicable auto switches (except D-A73C/A80C/A79W) above, use a contact protection box (CD-P11) to reduce the upper limit of the load current by $10 \%$ so that it can be set within the range of the load current range, 110 VAC .

## Specifications

| Part no. | CD-P11 |  | CD-P12 |
| :---: | :---: | :---: | :---: |
| Load voltage | 100 VAC | 200 VAC | 24 VDC |
| Max. load current | 25 mA | 12.5 mA | 50 mA |

* Lead wire length - Switch connection side 0.5 m Load connection side 0.5 m


## Internal Circuit

| CD-P11 |  | -OUT Brow <br> ○ OUT Blue |
| :---: | :---: | :---: |
| CD-P12 |  | ○OUT (+) <br> Brown <br> ○ OUT (-) <br> Blue |

## Dimensions



## Connection

To connect a switch unit to a contact protection box, connect the lead wire from the side of the contact protection box marked SWITCH to the lead wire coming out of the switch unit. Keep the switch as close as possible to the contact protection box, with a lead wire length of no more than 1 meter.

# Auto Switch <br> Connections and Examples 

## Basic Wiring

## Solid state 3-wire, NPN



## 2-wire

(Solid state)



2-wire
(Reed)


## Example of Connection to PLC (Programmable Logic Controller)

- Sink input specification

3-wire, NPN


- Source input specification 3-wire, PNP


2-wire


Connect according to the applicable PLC input specifications, since the connection method will vary depending on the PLC input specifications.

## Example of AND (Serial) and OR (Parallel) Connection

- 3-wire

AND connection for NPN output (using relays)


## 2-wire with 2-switch AND connection



When two switches are connected in series, a load may malfunction because the load voltage will decrease when in the ON state. The indicator lights will illuminate if both of the switches are in the ON state.

Load voltage at $\mathrm{ON}=\underset{\text { Power supply }}{\text { voltage }}-\underset{\text { voltage }}{\text { Residual }} \times 2 \mathrm{pcs}$.

$$
=24 \mathrm{~V}-4 \mathrm{~V} \times 2 \mathrm{pcs} .
$$

$$
=16 \mathrm{~V}
$$

Example: Power supply is 24 VDC.
Internal voltage drop in switch is 4 V .

AND connection for NPN output (performed with switches only)


OR connection for NPN output


The indicator lights will illuminate when both switches are turned ON.

## 2-wire with 2-switch OR connection



Leakage current from switch is 1 mA .

# Reed Switch: Direct Mounting Style <br> D-A90(V)/D-A93(V)/D-A96(V) ( E 

## Grommet



## ©Caution

## Precautions

Fix the switch with the existing screw installed on the switch body. The switch may be damaged if a screw other than the one supplied is used.

Auto Switch Internal Circuit


## D-A93(V)



D-A96(V)


Note) (1) In a case where the operation load is an inductive load.
(2) In a case where the wiring load is greater than 5 m .
(3) In a case where the load voltage is 100 VAC.
Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 27.)

Auto Switch Specifications

| PLC: Programmable Logic Controller |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D-A90(V) (Without indicator light) |  |  |  |  |  |  |
| Auto switch model | D-A90 | D-A90V | D-A90 | D-A90V | D-A90 | D-A90V |
| Electrical entry direction | In-line | Perpendicular | In-line | Perpendicular | In-line | Perpendicular |
| Applicable load | IC circuit, Relay, PLC |  |  |  |  |  |
| Load voltage | 24 VAC/DC or less |  | $48 \mathrm{VAC} / \mathrm{DC}$ or less |  | $100 \mathrm{VAC} / \mathrm{DC}$ or less |  |
| Maximum load current | 50 mA |  | 40 mA |  | 20 mA |  |
| Contact protection circuit | None |  |  |  |  |  |
| Internal resistance | $1 \Omega$ or less (including lead wire length of 3 m ) |  |  |  |  |  |
| Standards | Conforming to CE standards |  |  |  |  |  |
| D-A93(V)/D-A96(V) (With indicator light) |  |  |  |  |  |  |
| Auto switch model | D-A93 | D-A93V | D-A93 | D-A93V | D-A96 | D-A96V |
| Electrical entry direction | In-line | Perpendicular | In-line | Perpendicular | In-line | Perpendicular |
| Applicable load | Relay, PLC |  |  |  | IC circuit |  |
| Load voltage | 24 VDC |  | 100 VAC |  | 4 to 8 VDC |  |
| Load current range and max. load current | 5 to 40 mA |  | 5 to 20 mA |  | 20 mA |  |
| Contact protection circuit | None |  |  |  |  |  |
| Internal voltage drop | $\begin{aligned} & \text { D-A93 - } 2.4 \mathrm{~V} \text { or less (to } 20 \mathrm{~mA} \text { )/3 } \mathrm{V} \text { or less (to } 40 \mathrm{~mA} \text { ) } \\ & \text { D-A93V }-2.7 \mathrm{~V} \text { or less } \end{aligned}$ |  |  |  | 0.8 V or less |  |
| Indicator light | Red LED illuminates when turned ON. |  |  |  |  |  |
| Standards | Conforming to CE standards |  |  |  |  |  |
| - Lead wires D-A90(V)/D-A93(V) — Oilproof heavy-duty vinyl cable: ø2.7, $0.18 \mathrm{~mm}^{2} \times 2$ cores (Brown, Blue), 0.5 m D-A96(V) - Oilproof heavy-duty vinyl cable: ø2.7, $0.15 \mathrm{~mm}^{2} \times 3$ cores (Brown, Black, Blue), 0.5 m Note 1) Refer to page 27 for reed switch common specifications. <br> Note 2) Refer to page 27 for lead wire lengths. |  |  |  |  |  |  |
| Weight |  |  |  |  |  | Unit: g |
| Auto switch model |  | D-A90(V) |  | D-A93(V) | D-A96(V) |  |
| Lead wire length (m) | 0.5 | 6 |  | 6 |  | 8 |
|  | 3 | 30 |  | 30 |  | 41 |

Dimensions
Unit: mm

## D-A90/A93/A96



M2.5 $\times 4 \ell$
Indicator light
D-A90 type comes without indicator light. ] 事曲
$\xrightarrow{10} \underset{\sim}{\text { Most sensitive position }}$
( ): D-A93

## D-A90V/A93V/A96V



D-A90V type comes without indicator light.


## Reed Switch: Rail Mounting Style <br> D-A72

## Grommet

Electrical entry direction: Perpendicular


## Auto Switch Specifications <br> Aut Switch Specifications

| PLC: Programmable Logic Controller |  |
| :--- | :---: |
| D-A72 (With indicator light) | D-A72 |
| Applicable load | Relay, PLC |
| Load voltage | 200 VAC |
| Load current range Note 3) | 5 to 10 mA |
| Contact protection circuit | None |
| Internal resistance | 2.4 V or less |
| Indicator light | Red LED illuminates when turned ON. |
| Standards | Conforming to CE standards |

- Lead wires - Oilproof heavy-duty vinyl cable: ø3.4, $0.2 \mathrm{~mm}^{2} \times 2$ cores (Brown, Blue), 0.5 m

Note 1) Refer to page 27 for reed switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.
Note 3) Under 5 mA , the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA . However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

Auto Switch Internal Circuit


Note) For D-A72, be sure to use the contact protection box. (For details about the contact protection box, refer to page 27).

## Weight

| Auto switch model |  | D-A72 |
| :---: | :--- | :--- |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 10 |
|  | 3 | 47 |
|  | 5 | - |

Dimensions


# Reed Switch: Rail Mounting Style <br> D-A72H 

## Grommet

Electrical entry direction: In-line


Auto Switch Internal Circuit
D-A72H


Note) For D-A72H, be sure to use the contact protection box. (For details about the contact protection box, refer to page 27.)

## Auto Switch Specifications

| PLC: Programmable Logic Controller |  |
| :--- | :---: |
| Auto switch model | D-A72H |
| Applicable load | Relay, PLC |
| Load voltage | 200 VAC |
| Maximum load current and Load current range Note 3) | 5 to 10 mA |
| Contact protection circuit | None |
| Internal resistance | 2.4 V or less |
| Indicator light | Red LED illuminates when turned ON. |
| Standards | Conforming to CE standards |

- Lead wires - Oilproof heavy-duty vinyl cable: $0.2 \mathrm{~mm}^{2} \times 2$ cores (Brown, Blue), 0.5 m

Note 1) Refer to page 27 for reed switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.
Note 3) Under 5 mA , the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA . However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

Weight

| Auto switch model |  | D-A72H |
| :---: | :---: | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 10 |
|  | 3 | 47 |
|  | 5 | - |

Dimensions
D-A7■H/A80H


## Reed Switch: Rail Mounting Style D-A73C/D-A80C

## Auto Switch Specifications

## Connector


©Caution

## Precautions

1. Confirm that the connector is appropriately tightened. If tightened insufficiently, the waterproof performance will deteriorate.
2. For how to handle a connector, refer to the below figures.

Auto Switch Internal Circuit

## D-A73C

Contact protection box CD-P11


## D-A80C



Note) (1) In a case where the operation load is an inductive load.
(2) In a case where the wiring load is greater than 5 m .
Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 27.)

## How to Insert the Connector



Turn the connector so it faces in the direction shown in the figure, and after inserting it until the sleeve hits the auto switch, screw on the tightening ring.
(Do not screw it on using pliers or other tools.)


## 2-Color Indication Solid State Switch: Rail Mounting Style

D-A79W

## Grommet

- The optimum operating position can be determined by the color of the light. (Red $\rightarrow$ Green $\leftarrow$ Red)


Auto Switch Internal Circuit D-A79W


Indicator light / Display method


Note) (1) In a case where the operation load is an inductive load.
(2) In a case where the wiring load is greater than 5 m .
Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 27.)

Auto Switch Specifications

|  | PLC: Programmable Logic Controller |
| :---: | :---: |
| D-A79W (With indicator light) |  |
| Auto switch model | D-A79W |
| Applicable load | Relay, PLC |
| Load voltage | 24 VDC |
| Load current range ${ }^{\text {Note 3) }}$ | 5 to 40 mA |
| Contact protection circuit | None |
| Internal voltage drop | 4 V or less |
| Indicator light | Operating position .......... Red LED illuminates. <br> Optimum operating position .......... Green LED illuminates. |
| Standards | Conforming to CE standards |

- Lead wires - Oilproof heavy-duty vinyl cable: $\varnothing 3.4,0.2 \mathrm{~mm}^{2} \times 2$ cores (Brown, Blue), 0.5 m

Note 1) Refer to page 27 for reed switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.
Note 3) Under 5 mA , the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA . However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

## Weight

| Auto switch model |  | D-A79W |
| :---: | :--- | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 11 |
|  | 3 | 53 |
|  | 5 | - |

## Dimensions

Unit: mm


# Solid State Switch: Direct Mounting Style D-M9N(V)/D-M9P(V)/D-M9B(V) 

## Grommet

- 2-wire load current is reduced ( 2.5 to 40 mA ).
- UL certified (style 2844) lead cable is used.
- Flexibility is 1.5 times greater than the conventional model (SMC comparison).
- Using flexible cable as standard spec.

$\triangle$ Caution


## Precautions

Fix the switch with the existing screw installed on the switch body. The switch may be damaged if a screw other than the one supplied is used.

Auto Switch Internal Circuit


Auto Switch Specifications

| PLC: Programmable Logic Controller |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D-M9 $\square$ (V) (With indicator light) |  |  |  |  |  |  |
| Auto switch model | D-M9N | D-M9NV | D-M9P | D-M9PV | D-M9B | D-M9BV |
| Electrical entry direction | In-line | Perpendicular | In-line | Perpendicular | In-line | Perpendicular |
| Wiring type | 3-wire |  |  |  | 2-wire |  |
| Output type | NPN |  | PNP |  | - |  |
| Applicable load | IC circuit, Relay, PLC |  |  |  | 24 VDC relay, PLC |  |
| Power supply voltage | 5, 12, 24 VDC ( 4.5 to 28 V ) |  |  |  | - |  |
| Current consumption | 10 mA or less |  |  |  | - |  |
| Load voltage | 28 VDC or less |  | - |  | 24 VDC (10 to 28 VDC) |  |
| Load current | 40 mA or less |  |  |  | 2.5 to 40 mA |  |
| Internal voltage drop | 0.8 V or less |  |  |  | 4 V or less |  |
| Leakage current | $100 \mu \mathrm{~A}$ or less at 24 VDC |  |  |  | 0.8 mA or less |  |
| Indicator light | Red LED illuminates when turned ON. |  |  |  |  |  |
| Standards | Conforming to CE standards |  |  |  |  |  |
| - Lead wires - Oilproof heavy-duty vinyl cable: ø2.7 $\times 3.2$ ellipse |  |  |  |  |  |  |
| D-M9B(V) | $0.15 \mathrm{~mm}^{2} \times 2$ cores |  |  |  |  |  |
| D-M9N(V), D-M9P | ) $0.15 \mathrm{~mm}^{2} \times 3$ cores |  |  |  |  |  |
| Note 1) Refer to page 27 for solid state switch common specifications. Note 2) Refer to page 27 for lead wire lengths. |  |  |  |  |  |  |
|  |  |  |  |  |  |  |

## Weight

Unit: g

| Auto switch model |  | D-M9N(V) | D-M9P(V) | D-M9B(V) |
| :---: | :--- | :---: | :---: | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 8 | 8 | 7 |
|  | 3 | 41 | 41 | 38 |
|  | 5 | 68 | 68 | 63 |

## Dimensions

Unit: mm
D-M9 $\square$


D-M9 $\square$ V


## Solid State Switch: Rail Mounting Style D-J79C



How to Insert the Connector


[^5]Auto Switch Specifications

| D-J79C | PLC: Programmable Logic Controller |
| :--- | :---: |
| Auto switch model | D-J79C |
| Wiring type | 2 -wire |
| Output type | - |
| Applicable load | 24 VDC Relay, PLC |
| Power supply voltage | - |
| Current consumption | - |
| Load voltage | 24 VDC (10 to 28 VDC) |
| Load current | 5 to 40 mA |
| Internal voltage drop | 4 V or less |
| Leakage current | 0.8 mA or less at 24 VDC |
| Indicator light | Red LED illuminates when ON. |
| Standards | Conforming to CE standards |

- Lead wires - Oilproof heavy-duty vinyl cable: ø3.4, $0.2 \mathrm{~mm}^{2} \times 2$ cores (Brown, Blue), 0.5 m

Note 1) Refer to page 27 for solid state switch common specifications.
Note 2) Refer to page 27 for lead wire lengths and lead wire with connector.

Weight

| Auto switch model |  | D-J79C |
| :---: | :--- | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 13 |
|  | 3 | 52 |
|  | 5 | 83 |

## Dimensions

Unit: mm


# 2-Color Indication Solid State Switch: Direct Mounting Style <br> D-M9NW(V)/D-M9PW(V)/D-M9BW(V) 

## Grommet

- 2-wire load current is reduced (2.5 to 40 mA ).
- UL certified (style 2844) lead cable is used.
- Flexibility is 1.5 times greater than the conventional model (SMC comparison).
- Using flexible cable as standard spec.
- The optimum operating position can be determined by the color of the light. (Red $\rightarrow$ Green $\leftarrow$ Red)


Auto Switch Internal Circuit
D-M9NW(V)


## D-M9PW(V)



## D-M9BW(V)



Indicator light / Display method


Auto Switch Specifications

| D-M9 $\square \mathrm{W}(\mathrm{V}$ ) (With indicator light) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Auto switch model | D-M9NW | D-M9NWV | D-M9PW | D-M9PWV | D-M9BW | D-M9BWV |
| Electrical entry direction | In-line | Perpendicular | In-line | Perpendicular | In-line | Perpendicular |
| Wiring type | 3-wire |  |  |  | 2-wire |  |
| Output type | NPN |  | PNP |  | - |  |
| Applicable load | IC circuit, Relay, PLC |  |  |  | 24 VDC relay, PLC |  |
| Power supply voltage | 5, 12, 24 VDC ( 4.5 to 28 V ) |  |  |  | - |  |
| Current consumption | 10 mA or less |  |  |  | - |  |
| Load voltage | 28 VDC | or less |  | - | 24 VDC (1 | to 28 VDC$)$ |
| Load current | 40 mA or less |  |  |  | 2.5 to 40 mA |  |
| Internal voltage drop | 0.8 V or less at 10 mA ( 2 V or less at 40 mA ) |  |  |  | 4 V or less |  |
| Leakage current | $100 \mu \mathrm{~A}$ or less at 24 VDC |  |  |  | 0.8 mA or less |  |
| Indicator light | Operating position .......... Red LED illuminates. Optimum operating position .......... Green LED illuminates. |  |  |  |  |  |
| Standards | Conforming to CE standards |  |  |  |  |  |

- Lead wires - Oilproof flexible heavy-duty vinyl cable: ø2.7 x 3.2 ellipse D-M9BW(V)
$0.15 \mathrm{~mm}^{2} \times 2$ cores
D-M9NW(V), D-M9PW(V) $0.15 \mathrm{~mm}^{2} \times 3$ cores
Note 1) Refer to page 27 for solid state switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.
Weight
Unit: g

| Auto switch model |  | D-M9NW(V) | D-M9PW(V) | D-M9BW(V) |
| :---: | :---: | :---: | :---: | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 8 | 8 | 7 |
|  | 1 | 14 | 14 | 13 |
|  | 3 | 41 | 41 | 38 |
|  | 5 | 68 | 68 | 63 |

## Dimensions

Unit: mm
D-M9■W


D-M9 $\square$ WV


# Water Resistant 2-Color Indication Solid State Switch: Direct Mounting Style D-M9NA(V)/D-M9PA(V)/D-M9BA(V) C E 

## Grommet

- Water (coolant) resistant type - 2-wire load current is reduced ( 2.5 to 40 mA ).
- UL certified (style 2844) lead cable is used.
- Using flexible cable as standard spec.
- The optimum operating position can be determined by the color of the light. (Red $\rightarrow$ Green $\leftarrow$ Red)

Auto Switch Internal Circuit


## D-M9PA(V)



D-M9BA(V)


Indicator light / Display method


Auto Switch Specifications
PLC: Programmable Logic Controller

| D-M9 $\square \mathbf{A}(\mathrm{V})$ (With indicator light) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Auto switch model | D-M9NA | D-M9NAV | D-M9PA | D-M9PAV | D-M9BA | D-M9BAV |
| Electrical entry direction | In-line | Perpendicular | In-line | Perpendicular | In-line | Perpendicular |
| Wiring type | 3-wire |  |  |  | 2-wire |  |
| Output type | NPN |  | PNP |  | - |  |
| Applicable load | IC circuit, Relay, PLC |  |  |  | 24 VDC relay, PLC |  |
| Power supply voltage | 5, 12, 24 VDC (4.5 to 28 V ) |  |  |  | - |  |
| Current consumption | 10 mA or less |  |  |  | - |  |
| Load voltage | 28 VD | or less |  |  | 24 VDC (1 | to $28 \mathrm{VDC)}$ |
| Load current | 40 mA or less |  |  |  | 2.5 to 40 mA |  |
| Internal voltage drop | 0.8 V or less at 10 mA ( 2 V or less at 40 mA ) |  |  |  | 4 V or less |  |
| Leakage current | $100 \mu \mathrm{~A}$ or less at 24 VDC |  |  |  | 0.8 mA or less |  |
| Indicator light | Operating position .......... Red LED illuminates. Optimum operating position .......... Green LED illuminates. |  |  |  |  |  |
| Standards | Conforming to CE standards |  |  |  |  |  |

- Lead wires - Oilproof flexible heavy-duty vinyl cable: ø2.7 x 3.2 ellipse

D-M9BA(V) $\quad 0.15 \mathrm{~mm}^{2} \times 2$ cores
D-M9NA(V), D-M9PA(V) $\quad 0.15 \mathrm{~mm}^{2} \times 3$ cores
Note 1) Refer to page 27 for solid state switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.

Weight
Unit: g

| Auto switch model |  | D-M9NA(V) | D-M9PA(V) | D-M9BA(V) |
| :---: | :---: | :---: | :---: | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 8 | 8 | 7 |
|  | 1 | 14 | 14 | 13 |
|  | 3 | 41 | 41 | 38 |
|  | 5 | 68 | 68 | 63 |

Dimensions
Unit: mm
D-M9 $\square \mathbf{A}$ Mounting screw M $2.5 \times 4 \ell$ Slotted set screw (Flat end) Indicator light


D-M9■AV


## 2-Color Indication with Diagnostic Output Solid State Switch: Rail Mounting Style D-F79F

## Grommet

- Since the output signal can be detected in an unsteady detecting area, the difference of detecting position can be confirmed by the side of PLC (Programmable Logic Controller).
- The optimum operating position can be determined by the color of the light. (Red $\rightarrow$ Green $\leftarrow$ Red)


Auto Switch Internal Circuit


## Auto Switch Specifications

|  | PLC: Programmable Logic Controller |
| :---: | :---: |
| D-F79F (With indicator light) |  |
| Auto switch model | D-F79F |
| Wiring type | 4-wire |
| Output type | NPN |
| Diagnostic output type | Normal operation |
| Applicable load | IC circuit, Relay, PLC |
| Power supply voltage | 5, 12, 24 VDC (4.5 to 28 VDC ) |
| Current consumption | 10 mA or less |
| Load voltage | 28 VDC or less |
| Load current | 50 mA or less at the total amount of normal output and diagnostic output |
| Internal voltage drop | 1.5 V or less ( 0.8 V or less at 5 mA ) |
| Leakage current | $100 \mu \mathrm{~A}$ or less at 24 VDC |
| Indicator light | Operating position .......... Red LED illuminates. Optimum operating position .......... Green LED illuminates. |
| Standards | Conforming to CE standards |

- Lead wires - Oilproof heavy-duty vinyl cable: ø3.4, $0.2 \mathrm{~mm}^{2} \times 4$ cores (Brown, Black, Orange, Blue), 0.5 m Note 1) Refer to page 27 for solid state switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.


## Weight

Unit: g

| Auto switch model |  | D-F79F |
| :---: | :--- | :--- |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | 13 |
|  | 3 | 56 |
|  | 5 | 90 |

## Diagnostic Output Operation



# Magnetic Field Resistant 2-Color Indication Solid State Switch: Rail Mounting Style D-P4DWL/Z 

## Grommet

- It is possible to use in an environment which generates a magnetic field disturbance (AC magnetic field).
- The optimum operating position can be determined by the color of the light. (Red $\rightarrow$ Green $\leftarrow$ Red)



## ©Caution

## Precautions

For single-phase AC welding machines Not applicable for DC inverter welding machines (including rectifying type) and or condenser type welding.

Auto Switch Internal Circuit


Auto Switch Specifications

| D-P4DW $\square$ (With indicator light) | PLC: Programmable Logic Controller |  |
| :--- | :---: | :---: |
| Auto switch model | D-P4DWL | D-P4DWZ |
| Wiring type | 2-wire (No polarity) |  |
| Applicable load | 24 VDC relay, PLC |  |
| Load voltage | $24 \mathrm{VDC}(20$ to 28 VDC) |  |
| Load current | 6 to 40 mA or less |  |
| Internal voltage drop | 5 V or less |  |
| Leakage current | 1 mA or less at 24 VDC |  |
| Operating time | 40 ms or less |  |
| Indicator light | Operating position.....Red LED illuminates when turned ON. <br> Optimum operating position......Green LED illuminates when turned ON. |  |
| Standards | Conforming to CE standards |  |

- Lead wire - Oilproof fire resistant heavy-duty vinyl cable, $\varnothing 6,0.5 \mathrm{~mm}^{2}, 2$ cores, D-P4DWL: 3 m, D-P4DWZ: 5 m
- Impact resistance - Switch part $1000 \mathrm{~m} / \mathrm{s}^{2}$
- Insulation resistance - $50 \mathrm{M} \Omega$ or more at 500 VDC Mega (between lead wire and case)
- Withstand voltage - 1000 VAC for 1 minute (between lead wire and case)
- Ambient temperature - -10 to $60^{\circ} \mathrm{C}$
- Enclosure - IEC60529 standard IP67, JIS 0920 waterproof construction

Note 1) Refer to page 27 for solid state switch common specifications.
Note 2) Refer to page 27 for lead wire lengths.

## Weight

| Auto switch model |  | D-P4DW |
| :---: | :---: | :---: |
| Lead wire length <br> $(\mathrm{m})$ | 0.5 | - |
|  | 3 | 150 |
|  | 5 | 244 |

## Magnetic Field Resistance

If the current of the AC welding machine is 16000 A or lower, the switch can be used, even if the distance between the welding conductor (gun cable) and the cylinder or switch is 0 mm . Please contact SMC when the AC welding current exceeds 16000 A.

## Dimensions

Unit: mm


## 1 Heat Resistant Cylinder ( -10 to $150^{\circ} \mathrm{C}$ ) <br> Symbol

Air cylinder which changed the seal material and grease, so that it could be used even at higher temperature up to $150^{\circ} \mathrm{C}$ from $-10^{\circ} \mathrm{C}$.

How to Order

| MK series standard model no. |  |
| :--- | :---: |
| Heat resistant cylinder |  |
| Specifications |  |
| Applicable series MK <br> Ambient temperature range -10 to $150^{\circ} \mathrm{C}$ <br> Seal material Fluoro rubber <br> Grease Heat resistant grease <br> Specifications other than above <br> and external dimensions Same as standard product |  |

## $\triangle$ Warning

## Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans

Note 1) Operate without lubrication from a pneumatic system lubricator
Note 2) Please contact SMC for details on the maintenance intervals for this cylinder, which differs from those of the standard cylinder.
Note 3) In principle, it is impossible to make built-in magnet type and/or with auto switch. Please contact SMC for availability with auto switch and/or heat resistant cylinder with heat resistant auto switch.
Note 4) Piston speed is ranged from 50 to 200 $\mathrm{mm} / \mathrm{s}$.

## 2 With Head End Pin Hole

## How to Order

| MK2T series standard model no. | model no. - X1859 |
| :---: | :---: |
| With head end pin hole |  |
| Specifications |  |
| Applicable series | MK2T |
| Bore size | ø32, ø40, ø50, ø63 |
| Specifications other than above | Same as standard product |

## Dimensions



| Bore size <br> $(\mathrm{mm})$ | $\mathbf{K}$ | $\mathbf{L}$ |
| :---: | :---: | :---: |
| $\mathbf{3 2}$ | $20 \pm 0.15$ | $7 \pm 0.15$ |
| $\mathbf{4 0}$ | $24 \pm 0.15$ | $7 \pm 0.15$ |
| $\mathbf{5 0}$ | $30 \pm 0.15$ | $8 \pm 0.15$ |
| $\mathbf{6 3}$ | $35 \pm 0.15$ | $9 \pm 0.15$ |

* Dimensions other than above are same as basic type.


[^0]:    * Lead wire length symbols: 0.5 m .......... Nil
    
    (Example) M9NW (Example) M9NWM (Example) M9NWL
    (Example) M9NWZ
    (Example) J79CN
    * Solid state switches marked with "○" are produced upon receipt of order.
    * For D-P4DW, $\varnothing 40$ to $\varnothing 63$ are available.
    * Only D-P4DW type is assembled at the time of shipment.

[^1]:    * Since there are other applicable auto switches than listed, refer to page 18 for details

[^2]:    * Seal kit includes (24) to 28. Order the seal kit, based on each bore size (except ø20 to ø32).

[^3]:    Note) Dimension when the rod is extended is to be added to clamp stroke plus rotary stroke.

[^4]:    Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately $\pm 30 \%$ dispersion.) There may be the case it will vary substantially depending on an ambient environment.
    Figures for models D-M9 $\square(\mathrm{V})$, M9 $\square \mathrm{W}(\mathrm{V})$, M9 $\square \mathrm{A}(\mathrm{V}) \mathrm{L}$, and A9 $\square(\mathrm{V})$ with $\varnothing 12$ or $\varnothing 16$ (MK), or $\varnothing 32$ or more (MK, MK2), indicate the operating range when using the existing switchmounting groove, without using switch mounting bracket BQ2012.

[^5]:    Turn the connector so it faces in the direction shown in the figure, and after inserting it until the sleeve hits the auto switch, screw on the tightening ring. (Do not screw it on using pliers or other tools.)

