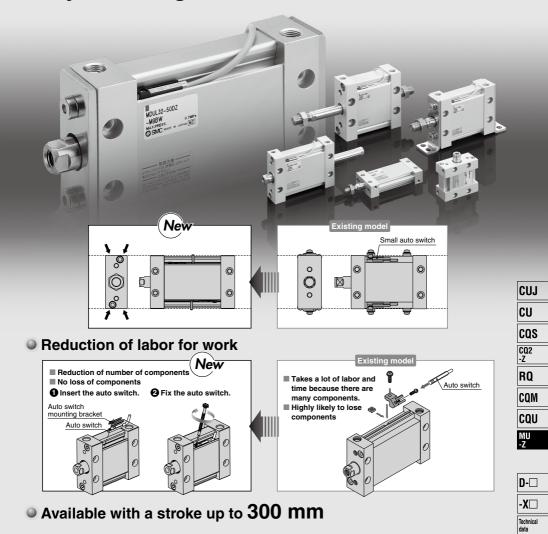
Plate Cylinder Series MU Ø25, Ø32, Ø40, Ø50, Ø63

It is possible to mount small auto switches in 4 directions. No stick-out Easy mounting

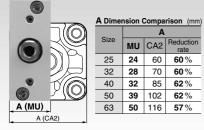


SMC

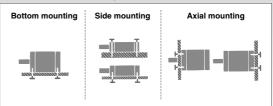


Width: Max. 62% reduction

(in comparison with SMC CA2 cylinder)



Can be mounted without brackets and in flexible ways.



Can be mounted with short pitch. Various brackets are available to

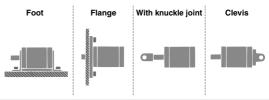
Note) When the auto switch is mounted, the minimum mounting

* Without auto switch

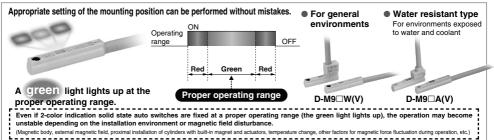


	(mm)
Size	Е
25	24
32	28
40	32
50	39
63	50

accommodate a wide range of applications.



pitch is restricted as shown in the catalog. 2-Color Indication Solid State Auto Switch

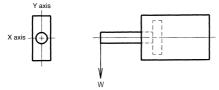


(indgridid body), external indgridid field

Series Variations

Jelles valiations		
Action Type	Standard stroke (mm)	Rod end
Action	10 20 30 40 50 100 150 200 300	configuration
Double acting	5 15 25 35 45 75 125 175 250 25 •	- Male thread,
Single acting	25 •	Female thread
1026	© SMC	





* In case of a plate cylinder, although there is the case that a load is applied in both X and Y axis as illustrated, but the allowable lateral load is the same.

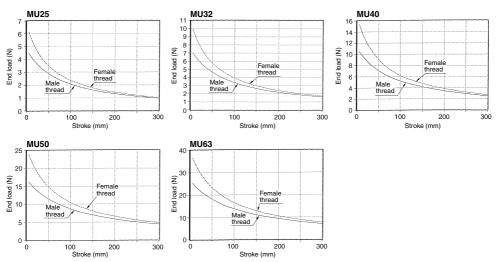


Plate Cylinder Operating Precautions

1. Operating speed

Make sure to connect a speed controller to the cylinder and adjust its speed to 500 mm/s or less.

When a load is applied to the rod end, adjust the speed so that the maximum speed should be no more than that shown in the chart for the corresponding load mass.

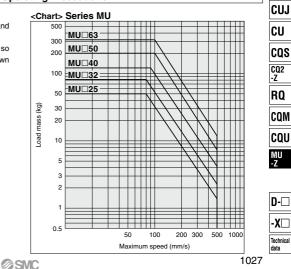
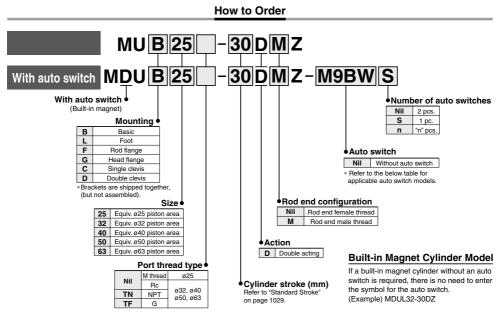


Plate Cylinder: Double Acting, Single Rod Series MU ø25, ø32, ø40, ø50, ø63



Applicable Auto Switches/Refer to pages 1559 to 1673 for further information on auto switches.

		Electrical	light		L	oad volta	ge	Auto swit	tch model	Lead	wire	ength	n (m)	Pre-wired																		
Туре	Special function	entry	Indicator	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load																
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	٠	•	۰	0	0	IC circuit																	
£	-			3-wire (PNP)		5 V, 12 V		M9PV	M9P	٠	•	•	0	0	IC CITCUIL																	
switch				2-wire		12 V		M9BV	M9B	٠	٠	٠	0	0	_																	
	D			3-wire (NPN)		5 V. 12 V		M9NWV	M9NW	٠	•	۰	0	0	IC circuit																	
auto	Diagnostic indication (2-color indication)			3-wire (PNP)	5 V, 12 V	5 V, 12 V	5 V, 12 V	D V, 12 V	5 V,						5 V, 12 V	12 V	M9PWV	M9PW	•	•	•	0	0	IC CITCUIL	Relay,							
e al		Grommet	Yes	2-wire	24 V 12 V 5 V, 12 V 12 V	24 V	24 V 1	24 V	24 V	24 V	24 V	24 V	24 V	24 V	24 V	12 V	-	M9BWV	M9BW	٠	٠	٠	0	0	_	PLC						
state				3-wire (NPN)		5 V, 12 V		M9NAV*1	M9NA*1	0	0	۰	0	0	IC circuit	110																
	Water resistant (2-color indication)			3-wire (PNP)			5 0, 12 0	J V, 12 V	M9PAV*1	M9PA*1	0	0	•	0	0	IC CITCUIL																
Solid	(2-color indication)			2-wire		-		1	1	1			1	1	1			1		l		[[M9BAV*1	M9BA*1	0	0	٠	0	0	
00	Magnetic field resistant (2-color indication)			2-wire (Non-polar)	_			_	P3DWA Note 2)	•	-	•	•	0	-																	
Reed o switch		0	Yes	3-wire (NPN equivalent)	-	5 V	-	A96V	A96	•	-	•	-	-	IC circuit	-																
	_	Grommet		2-wire	24 V	12 V	100 V	A93V*2	A93	٠	۲	۲	•	-	_	Relay,																
auto			None	∠-wire	24 V	12 V	100 V or less	A90V	A90		-	۲	-	—	IC circuit	PLC																

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

*2 1 m type lead wire is only applicable to D-A93

* Lead wire length symbols: 0.5 mNil (Example) M9NW

- 1 m ······· M (Example) M9NWM
 - 3 m L (Example) M9NWL
- 5 m ······· Z (Example) M9NWZ

* For details about auto switches with pre-wired connector, refer to pages 1626 and 1627.

* Auto switches are shipped together, (but not assembled)

Note 1) The D-M9_V/M9_WV/M9_AV/A9_V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.

* Solid state auto switches marked with "O" are produced upon receipt of order.

Note 2) The magnetic field resistant auto switch (D-P3DWA) is available the existing MU series. Refer to page 1050 for the how-to-order.

SMC

Specifications



Bore size (mm)	25	32	40	50	63
Action		Doubl	e acting, Sing	le rod	
Fluid			Air		
Proof pressure			1.05 MPa		
Maximum operating pressure			0.7 MPa		
Minimum operating pressure			0.05 MPa		
Ambient and fluid temperature	-10 to 60°C				
Lubrication		Not r	equired (Non-	lube)	
Piston speed		5	0 to 500 mm/	s	
Stroke length tolerance			+1.4		
Cushion		F	Rubber bumpe	r	
Mounting	Foot, Ro	d flange, Hea	d flange, Sing	le clevis, Dou	ble clevis
Rod end configuration	Rod end male thread, Rod end female thread				
Allowable rotational torque	0.25 N·m 0.55 N·m 1.25 N·m 2.0 N·r				
Rod non-rotating accuracy	±1° ±0.8° ±0.5°				

Symbol

Rubber bumper (Oval piston)



Standard Stroke

		(mm)
Size	Standard stroke (mm)	Maximum manufacturable stroke
25, 32, 40 50, 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50 75, 100, 125, 150, 175, 200, 250, 300	300

* Other intermediate strokes can be manufactured upon receipt of order. Please contact SMC.

** Strokes longer than 300 mm are not available.

Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Accessories for each mounting bracket are as follows.

Foot/Flange/Single clevis: Body mounting bolt

Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt Note 3) Clevis pin and retaining ring are shipped together with double clevis.

Note 5) The application of a locking agent (Example: Loctite 242) to body mounting bolts is recommended.

Recommended Tightening Torque for Mounting Bracket on Body

Bore size	Thread size	Tightening torque (N·m)		
MU25	M5 x 0.8	4.9 to 5.9		
MU32	M6 x 1	8.28 to 10.12		
MU40	M8 x 1.25	19.8 to 24.2		
MU50	M10 x 1.5	39.6 to 48.4		
MU63 M12 x 1.75		68.4 to 83.6		

CUJ	
CU	
CQS	
CQ2 -Z	
RQ	
CQM	
CQU	
MU -Z	





Note 4) The tightening torque for body mounting bolts is shown in the below table.

Series MU

Theoretical Output

									(N)
Size	Rod size Operating Piston area			Operating pressure (MPa)					
Size	(mm)	direction	(mm ²)	0.2	0.3	0.4	0.5	0.6	0.7
25	12	OUT	491	98	147	196	246	295	344
25	12	IN	378	76	113	151	189	227	265
32	14	OUT	804	161	241	322	402	482	563
32	14	IN	650	130	195	260	325	390	455
40	16	OUT	1257	251	377	503	629	754	880
40	10	IN	1056	211	317	422	528	634	739
50	20	OUT	1963	393	589	785	982	1178	1374
50	20	IN	1649	330	495	660	824	989	1154
63	20	OUT	3117	623	935	1247	1559	1870	2182
03	20	IN	2803	561	841	1121	1402	1682	1962

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Weight

						(kg)
Size		25	32	40	50	63
	Basic	0.17	0.27	0.39	0.75	1.16
Desis	Foot	0.24	0.41	0.60	1.09	1.79
Basic weight	Flange/Rod end, Head end	0.27	0.41	0.62	1.21	1.99
weight	Single clevis	0.23	0.39	0.61	1.15	1.84
	Double clevis (With pin)	0.24	0.43	0.65	1.22	1.92
Additional	weight per each 50 mm of stroke	0.09	0.14	0.19	0.28	0.38
	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
Mounting bracket weight	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
lineight	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

Additional Weight

						(g)
Bore size (mm)		25	32	40	50	63
Rod end male thread	Male thread	12	23	27	53	53
	Nut	8	10	17	32	32

Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

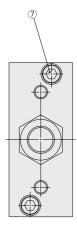
Calculation:

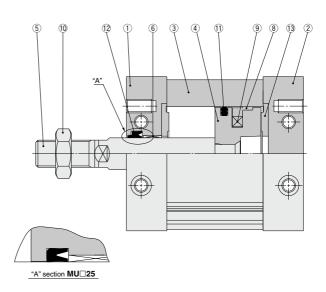
(Example) MUL32-100DZ

0.41 + 100/50 x 0.14 = 0.69 kg

Plate Cylinder: Double Acting, Single Rod Series MU

Construction





Component Parts

	-	
Description	Material	Note
Rod cover	Aluminum alloy	Anodized
Head cover	Aluminum alloy	Anodized
Cylinder tube	Aluminum alloy	Hard anodized
Piston	Aluminum die-casted	Chromated
Piston rod	Carbon steel	Hard chrome plated
Bushing	Bearing alloy	
Hexagon socket head cap screw	Stainless steel	
Wear ring	Resin	
Magnet	_	Only built-in magnet type
Rod end nut	Rolled steel	Only attached to rod end male thread
Piston seal	NBR	
Rod seal	NBR	
Bumper	Urethane	
	Rod cover Head cover Cylinder tube Piston Piston rod Bushing Hexagon socket head cap screw Wear ring Magnet Rod end nut Piston seal Rod seal	Rod cover Aluminum alloy Head cover Aluminum alloy Cylinder tube Aluminum alloy Piston Aluminum die-casted Piston rod Carbon steel Bushing Bearing alloy Hexagon socket head cap screw Stainless steel Wear ring Resin Magnet — Rod end nut Rolled steel Piston seal NBR Rod seal NBR

Replacement Parts/Seal Kit

neplacemer	it raits/Sear Kit	
Bore size (mm)	Kit no.	Contents
25	MUB25-PS	
32	MUB32-PS	Octoface shows
40	MUB40-PS	Set of nos. above
50	MUB50-PS	0, 6, 8
63	MUB63-PS	

* Seal kit includes ① to ③. Order the seal kit, based on each bore size. * Since the seal kit does not include a grease pack, order it separately.

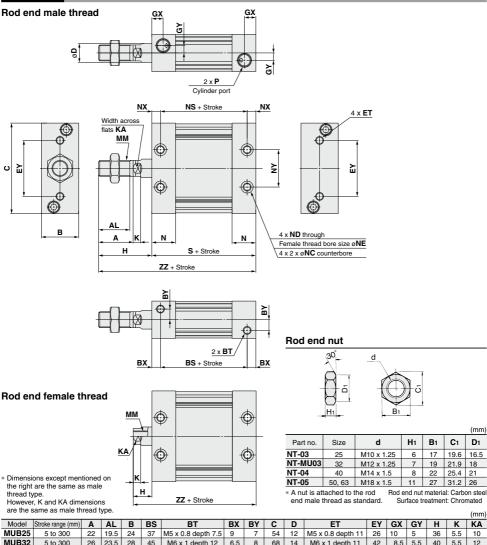
Grease pack part no.: GR-S-010 (10 g)

CUJ
CU
CQS
CQ2 -Z
RQ
CQM
CQU
MU -Z



Series MU

Basic: MUB



		-		_					-	_							
Model	Stroke range (mm)	Α	AL	в	BS	BT	BX	BY	С	D	ET	EY	GX	GY	н	ĸ	KA
MUB25	5 to 300	22	19.5	24	37	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
MUB32	5 to 300	26	23.5	28	45	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUB40	5 to 300	30	27	32	44	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
MUB50	5 to 300	35	32	39	54	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUB63	5 to 300	35	32	50	53	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18
											(mm)						

SMC

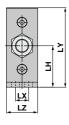
Model		MM N NC		ND NE		NS	NX	NY		Р		s	zz
woder	MM	Ν		NX	NY	—	TN	TF	э	22			
MUB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	43	6	26	M5 x 0.8			55	91
MUB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	45	6.5	28	Rc1/8	NPT1/8	G1/8	58	98
MUB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	44	8	36	Rc1/8	NPT1/8	G1/8	60	105
MUB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	54	10	42	Rc1/4	NPT1/4	G1/4	74	127
MUB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	53	11	46	Rc1/4	NPT1/4	G1/4	75	131

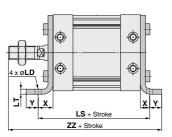
Rod End	Rod End Female Thread (mm)									
Model	ZZ									
MUB25	14	M6 x 1 depth 12	69							
MUB32	14	M8 x 1.25 depth 13	72							
MUB40	15	M8 x 1.25 depth 13	75							
MUB50	18	M10 x 1.5 depth 15	92							
MUB63	21	M10 x 1.5 depth 15	96							

 \ast The position of the 4 flats of the piston rod is $\pm 3^\circ$ in relation to the cylinder side surface.

Dimensions with Mounting Bracket

Foot

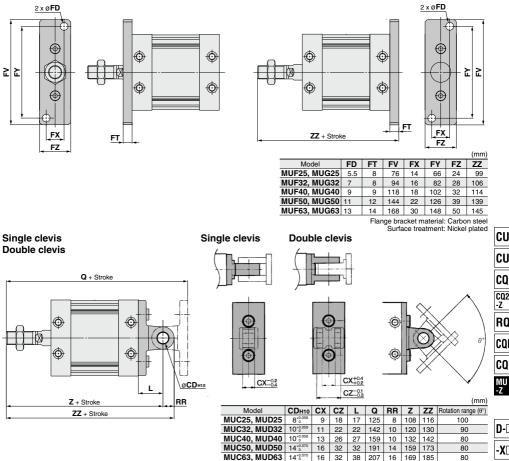




										(mm)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Y	ZZ
MUL25	5.5	29	79	3.2	11	56	23	12	6	109
MUL32	6.6	37	90	4.5	12	71	27	16	8	122
MUL40	9	46	96	4.5	15	89	31	18	10	133
MUL50	11	57	116	5	18	109	37	21	11	159
MUL63	13.5	67	123	6	22	129	48	24	14	169

Foot bracket material: Rolled steel Surface treatment: Nickel plated

Rod flange



Head flange

-X 🗆 Technical data

D-

CUJ

CU

CQS CQ2 ٠Z RQ

COM

CQU

together with double clevis.

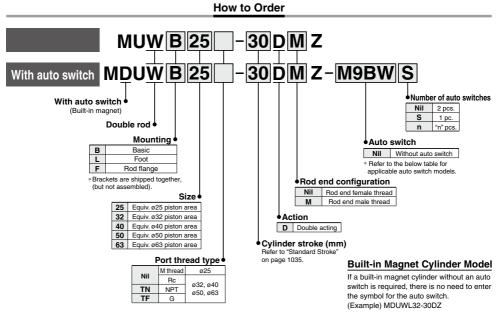
Clevis pin and retaining ring are shipped

1033

Single/Double clevis material: Cast iron

Surface treatment: Painted

Plate Cylinder: Double Acting, Double Rod Series MUV ø25, ø32, ø40, ø50, ø63



Applicable Auto Switches/Refer to pages 1559 to 1673 for further information on auto switches

		Electrical	light		L	oad volta	ge	Auto swit	tch model	Lead	wire I	length	n (m)	Due universit			
Туре	Special function	entry	Indicator	Wiring (Output)	D	C	AC	Perpendicular	Perpendicular In-line		1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applica	ble load	
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	٠		۰	0	0	IC circuit		
ء				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	IC CITCUIL		
switch				2-wire		12 V		M9BV	M9B	•	•	•	0	0	-		
	Disconstinuin discriment			3-wire (NPN)		5 V. 12 V		M9NWV	M9NW	۲		۰	0	0	IC circuit		
auto	Diagnostic indication (2-color indication)			3-wire (PNP)		5 V, 12 V	5 V, 12 V	'	M9PWV	M9PW	•	•	•	0	0	IC CITCUIL	Balay
6		Grommet	Yes	2-wire	24 V	12 V	—	M9BWV	M9BW	•	•	•	0	0	-	Relay, PLC	
state				3-wire (NPN)		5 V, 12 V		M9NAV*1	M9NA*1	0	0	•	0	0	IC circuit	110	
	Water resistant (2-color indication)			3-wire (PNP)				M9PAV*1	M9PA*1	0	0	•	0	0	IC CITCUIL		
Solid	(2-color indication)			2-wire		12 V		M9BAV*1	M9BA*1	0	0	۰	0	0			
0	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		-		—	P3DWA Note 2)	•	-	•	•	0	_		
Reed o switch		Grommet	Yes	3-wire (NPN equivalent)	-	5 V	_	A96V	A96	•	-	•	-	_	IC circuit	-	
to s		Gronnet		2-wire	24 V	12 V	100 V	A93V*2	A93		۲	۲	•	_	_	Relay,	
auto			None	∠-wire	24 V	12 V	100 V or less	A90V	A90	٠	-	۲	-	_	IC circuit	PLC	

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

*2 1 m type lead wire is only applicable to D-A93

* Lead wire length symbols: 0.5 mNil (Example) M9NW

- 1 m ······· M (Example) M9NWM
- 3 m L (Example) M9NWL
- 5 m ······· Z (Example) M9NWZ

* For details about auto switches with pre-wired connector, refer to pages 1626 and 1627.

* Auto switches are shipped together, (but not assembled)

Note 1) The D-M9_V/M9_WV/M9_AV/A9_V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.

* Solid state auto switches marked with "O" are produced upon receipt of order.

Note 2) The magnetic field resistant auto switch (D-P3DWA) is available the existing MU series. Refer to page 1050 for the how-to-order.

SMC

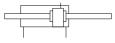
Specifications



Bore size (mm)	25	32	40	50	63					
Action		Doub	e acting, Doul	ble rod						
Fluid	Air									
Proof pressure	1.05 MPa									
Maximum operating pressure	0.7 MPa									
Minimum operating pressure	inimum operating pressure 0.05 MPa									
Ambient and fluid temperature			-10 to $60^\circ C$							
Lubrication		Not	equired (Non-	-lube)						
Piston speed		5	0 to 500 mm/	s						
Stroke length tolerance			+1.4							
Cushion		I	Rubber bumpe	ər						
Mounting		F	oot, Rod flang	je						
Allowable rotational torque	0.25	N∙m	0.55 N·m	1.25 N·m	2.0 N·m					
Rod non-rotating accuracy	±1°	±0.8°		±0.5°						

Symbol

Rubber bumper (Oval piston)



Standard Stroke

		(mm)
Size	Standard stroke (mm)	Maximum manufacturable stroke
25, 32, 40 50, 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50 75, 100, 125, 150, 175, 200, 250, 300	300

* Other intermediate strokes can be manufactured upon receipt of order. Please contact SMC. ** Strokes longer than 300 mm are not available.

Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Rod flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Body mounting bolts are attached to the foot and rod flange.

Note 3) The tightening torque for body mounting bolts is shown in the below table.

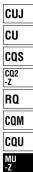
Note 4) The application of a locking agent (Example: Loctite 242) to body mounting bolts is recommended.

Recommended Tightening Torque for Mounting Bracket on Body

Bore size	Thread size	Tightening torque (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6

Warning

When removing or installing a workpiece using rod end threads, do so while securing the width across flats on the removing or installing side. If applying a torque on the piston rod without securing the width across flats, connection threads inside are loosened, which may cause accidents or malfunctions.



⊘SMC

Series MUW

Theoretical Output

									(N)				
Size	Rod size	Operating	Piston area	Operating pressure (MPa)									
5126	(mm) dire	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7				
25	12	IN/OUT	378	76	113	151	189	227	265				
32	14	IN/OUT	650	130	195	260	325	390	455				
40	16	IN/OUT	1056	211	317	422	528	634	739				
50	20	IN/OUT	1649	330	495	660	824	989	1154				
63	20	IN/OUT	2803	561	841	1121	1402	1682	1962				

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Weight

						(kg)
	Size	25	32	40	50	63
Basic weight	Basic	0.18	0.31	0.46	0.87	1.34
	Foot	0.25	0.45	0.67	1.21	1.97
	Rod flange	0.28	0.45	0.69	1.33	2.17
Additional weig	ht per each 50 mm of stroke	0.15	0.22	0.29	0.44	0.55
Mounting	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
bracket weight	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

Additional Weight

						(g)
Bore size (mm)	25	32	40	50	63	
Rod end male thread	Male thread	24	46	54	106	106
	Nut	16	20	34	64	64

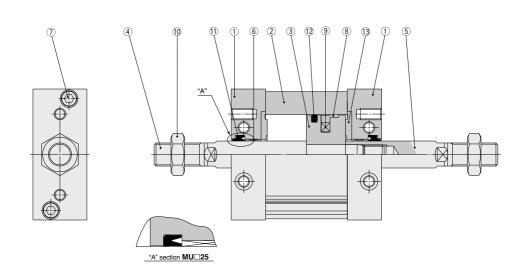
Calculation:

(Example) MUWL32-100DZ

Stroke 100 stroke

0.45 + 100/50 x 0.22 = 0.89 kg

Construction



Component Parts

No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Cylinder tube	Aluminum alloy	Hard anodized
3	Piston	Aluminum alloy	Chromated
4	Piston rod A	Carbon steel	Hard chrome plated
5	Piston rod B	Carbon steel	Hard chrome plated
6	Bushing	Bearing alloy	
7	Hexagon socket head cap screw	Stainless steel	
8	Wear ring	Resin	
9	Magnet	—	Only built-in magnet type
10	Rod end nut	Rolled steel	Only attached to rod end male thread
11	Rod seal	NBR	
12	Piston seal	NBR	
13	Bumper	NBR	

Replacement Parts/Seal Kit

neplacemen													
Bore size (mm)	Kit no.	Contents											
25	MUW25-PS												
32	MUW32-PS	Octofere show											
40	MUW40-PS	Set of nos. above											
50	MUW50-PS	0, 6, 6											
63	MUW63-PS												

Seal kit includes (1) to (13). Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

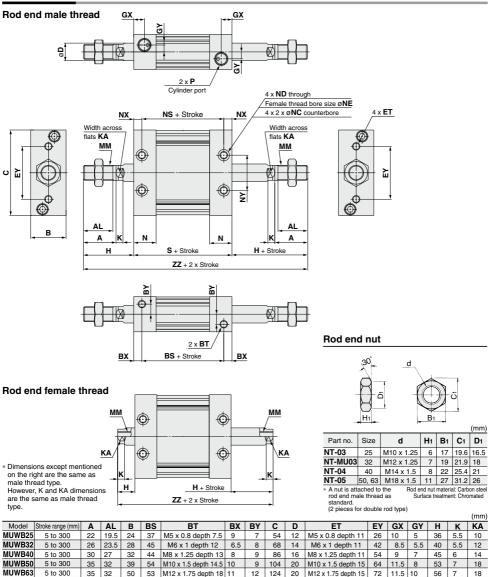
CUJ
CU
CQS
CQ2 -Z
RQ
CQM
CQU
MU -Z





Series MUW

Basic: MUWB



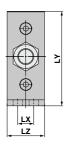
													(mm)				
Model	ММ	N	NC	ND	NE	NS	NX	NY		Р		s	ZZ	F	Rod End	Fem	ıa
woder	IVIIVI	IN	NC	ND	INE	NЭ	INA	INT	—	TN	TF	3	22		Model	н	
MUWB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	43	6	26	M5 x 0.8			55	127		MUWB25	14	Ν
MUWB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	45	6.5	28	Rc1/8	NPT1/8	G1/8	58	138	Ī	MUWB32	14	Ν
MUWB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	44	8	36	Rc1/8	NPT1/8	G1/8	60	150	Ī	MUWB40	15	Ν
MUWB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	54	10	42	Rc1/4	NPT1/4	G1/4	74	180		MUWB50	18	Ν
MUWB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	53	11	46	Rc1/4	NPT1/4	G1/4	75	187	Ī	MUWB63	21	Ν
																	-

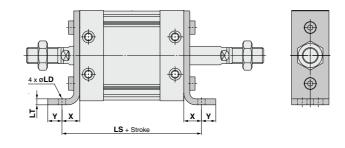
Rod End	(mm)		
Model	Н	MM	ZZ
MUWB25	14	M6 x 1 depth 12	83
MUWB32	14	M8 x 1.25 depth 13	86
MUWB40	15	M8 x 1.25 depth 13	90
MUWB50	18	M10 x 1.5 depth 15	110
MUWB63	21	M10 x 1.5 depth 15	117

* The position of the 4 flats of the piston rod is different from the above drawing. Position of the 4 flats of the piston rod for double rod type is not the same. **SMC**

Dimensions with Mounting Bracket

Foot

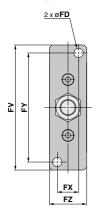


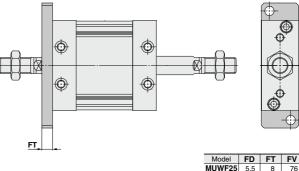


									(mm)	
Model	LD	LH	LS	LT	LX	LY	LZ	X	Y	
MUWL25	5.5	29	79	3.2	11	56	23	12	6	
MUWL32	6.6	6.6 37 90		4.5	12	71	27	16	8	
MUWL40	9	46	96	4.5	15	89	31	18	10	
MUWL50	11	57	57 116 5 18 109 37 21		11					
MUWL63	UWL63 13.5 67		123	6	6 22 129 48 2				4 14	
					Coot h		motorio		d at a d	

Foot bracket material: Rolled steel Surface treatment: Nickel plated

Rod flange





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> 8 76

8 94 16 82 28

12 144 22 126 39 MU -Z

14 168 30 148 50

5.5

7

MUWF32

MUWF40 9 9 118 18 102 32

MUWF50 11

MUWF63 13

FX FY FZ

14 66 24

Rod flange bracket material: Carbon steel Surface treatment: Nickel plated

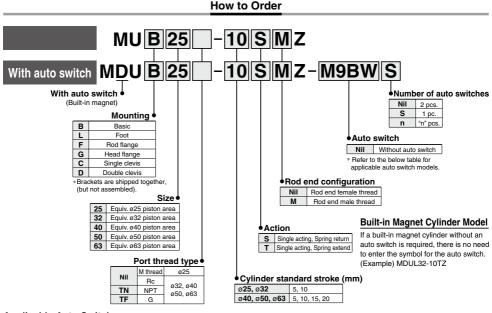
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CQ2 -Z
RQ
CQM
CQU

(mm)

D-🗆
-X □
Technical

data

Plate Cylinder: Single Acting, Spring Return/Extend Series MU ø25, ø32, ø40, ø50, ø63



Applicable Auto Switches/Refer to pages 1559 to 1673 for further information on auto switches

		Electrical	light		L	oad volta	ge	Auto swit	tch model	Lead	wire	length	ı (m)	Pre-wired		
Туре	Special function	entry	Indicator light	Wiring (Output)	D	ю	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	٠	٠	•	0	0	IC circuit	
-				3-wire (PNP)		12 V		M9PV	M9P	۲	۲	•	0	0	IC CITCUIL	
switch				2-wire			M9BV	M9B	•	۲	۲	0	0	-		
NS	D			3-wire (NPN)		5 V. 12 V		M9NWV	M9NW	•	•	•	0	0	IC circuit	
auto	Diagnostic indication (2-color indication)			3-wire (PNP)		5 V, 12 V		M9PWV	M9PW	۲	•	•	0	0	IC CITCUIL	
		Grommet	Yes	2-wire	24 V	12 V — 5 V, 12 V		M9BWV	M9BW	•	۲	۲	0	0	-	Relay, PLC
state	\M/=+== ===i=t==+			3-wire (NPN)				M9NAV*1	M9NA*1	0	0	۲	0	0	IC circuit	
ds	Water resistant (2-color indication)			3-wire (PNP)				M9PAV*1	M9PA*1	0	0	•	0	0	io circuit	
Solid				2-wire		12 V		M9BAV*1	M9BA*1	0	0	۲	0	0		
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		-		-	P3DWA Note 2)	•	—	•	•	0	_	
Reed o switch		0	Yes	3-wire (NPN equivalent)	—	5 V	-	A96V	A96	•	-	•	-	—	IC circuit	—
Re auto s		Grommet		2-wire	24 V	12 V	100 V	A93V*2	A93	•	۲	۲	•	-	_	Relay,
au			None	2-wire	24 V	12 V	100 V or less	A90V	A90	•	-	۲	-	—	IC circuit	PLC

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 mNil (Example) M9NW

- 1 m ······· M (Example) M9NWM
- 3 m L (Example) M9NWL
- 5 m ······· Z (Example) M9NWZ

* For details about auto switches with pre-wired connector, refer to pages 1626 and 1627.

* Auto switches are shipped together, (but not assembled)

Note 1) The D-M9_V/M9_WV/M9_AV/A9_V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.

* Solid state auto switches marked with "O" are produced upon receipt of order.

Note 2) The magnetic field resistant auto switch (D-P3DWAC) is available the existing MU series. Refer to page 1050 for the how-to-order.

SMC

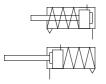
Specifications



Bore size (mm)	25	32	40	50	63			
Action	Single acting, Spring return/Spring extend							
Fluid	Air							
Proof pressure	1.05 MPa							
Maximum operating pressure			0.7 MPa					
Minimum operating pressure	0.18 MPa							
Ambient and fluid temperature			-10 to $60^\circ C$					
Lubrication		Not r	equired (Non-	lube)				
Piston speed		5	0 to 500 mm/s	6				
Stroke length tolerance			+1.4					
Cushion		F	lubber bumpe	r				
Mounting	Foot, Rod flange, Head flange, Single clevis, Double clevis							
Allowable rotational torque	0.25	N∙m	0.55 N·m	1.25 N·m	2.0 N·m			
Rod non-rotating accuracy	±1°	±0.8°		±0.5°				

Symbol

Rubber bumper (Oval piston)



Standard Stroke

					(mm)			
Action		Size						
Action	25 32 40 50				63			
Spring return/Spring extend	5,	10						

* For strokes other than above, please contact SMC.

Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Accessories for each mounting bracket are as follows.

Foot/Flange/Single clevis: Body mounting bolt

Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

Note 3) Clevis pin and retaining ring are shipped together with double clevis.

Note 4) The tightening torque for body mounting bolts is shown in the below table.

Note 5) The application of a locking agent (Example: Loctite 242) to body mounting bolts is recommended.

Recommended Tightening Torque for Mounting Bracket on Body

Bore size	Thread size	Tightening torgue (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6

CUJ	
CU	
CQS	
CQ2 -Z	
RQ	
CQM	
CQU	
MU -Z	

D-🗆
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Technical data

Series MU

Theoretical Output

										·		(N)
Action	Size	Rod size	Operating direction	area		Opera	ting pro	essure	(MPa)		Spr reactio	
		(mm)		(mm²)	0.2	0.3	0.4	0.5	0.6	0.7	Secondary	Primary
	25	12	OUT	491	68	117	166	216	265	314	30	15
Spring return	32	14	OUT	804	119	199	280	360	440	521	42	24
	40	16	OUT	1257	195	321	447	573	698	824	56	30
	50	20	OUT	1963	346	542	738	935	1131	1327	76	47
	63	20	OUT	3117	510	822	1134	1446	1757	2069	113	61
	25	12	IN	378	46	83	121	159	197	235	30	15
Spring	32	14	IN	650	88	153	218	283	348	413	42	24
extend	40	16	IN	1056	155	261	366	472	578	683	56	30
	50	20	IN	1649	283	448	613	777	942	1107	76	47
	63	20	IN	2803	448	728	1008	1289	1569	1849	113	61

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Weight

						(kg)
	Size		32	40	50	63
	5 stroke	0.21	0.26	0.55	1.02	1.51
Basic	10 stroke	0.22	0.34	0.58	1.05	1.56
weight	15 stroke	_	_	0.60	1.08	1.60
	20 stroke	_	_	0.62	1.12	1.65
	Foot	0.07	0.14	0.21	0.34	0.63
Mounting bracket	Flange/Rod end, Head end	0.10	0.14	0.23	0.46	0.83
weight	Single clevis	0.06	0.12	0.22	0.40	0.68
	Double clevis (With pin)	0.07	0.16	0.26	0.47	0.76
_	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
Accessory bracket weight	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
noigin	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

Additional Weight

						(g)
Bore size (mm)		25	32	40	50	63
Rod end male thread	Male thread	12	23	27	53	53
Hou enu maie trireau	Nut	8	10	17	32	32

Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

Calculation:

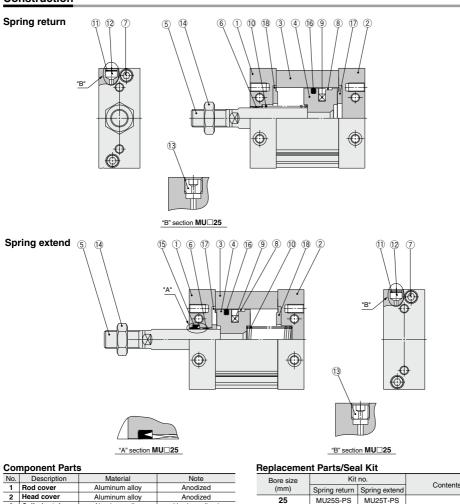
(Example 1) MUB40-15S(T)Z Basic weight 0.60 kg

(Example 2) MUC50-5S(T)Z

· Basic weight Mounting bracket weight ----- 0.40

1.02 + 0.40 = 1.42 kg

..... 1.02



Construction

00	nponent Parts		
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Aluminum alloy	Hard anodized
4	Piston	Aluminum alloy	Chromated
5	Piston rod	Carbon steel	Hard chrome plated
6	Bushing	Bearing alloy	
7	Hexagon socket head cap screw	Stainless steel	
8	Wear ring	Resin	
9	Magnet	_	Only built-in magnet type
10	Return spring	Steel wire	Zinc chromated
		Steel wire Bronze	Zinc chromated
10	Return spring		Zinc chromated
10 11	Return spring Element	Bronze	Zinc chromated
10 11 12	Return spring Element Retaining ring	Bronze Spring steel	Zinc chromated Only attached to rod end male thread
10 11 12 13	Return spring Element Retaining ring Plug	Bronze Spring steel Chromium molybdenum steel	Only attached to
10 11 12 13 14	Return spring Element Retaining ring Plug Rod end nut	Bronze Spring steel Chromium molybdenum steel Rolled steel	Only attached to
10 11 12 13 14 15	Return spring Element Retaining ring Plug Rod end nut Rod seal	Bronze Spring steel Chromium molybdenum steel Rolled steel NBR	Only attached to

Spring return	Spring extend	Contento
MU25S-PS	MU25T-PS	
MU32S-PS	MU32T-PS	For spring return type:
MU40S-PS	MU40T-PS	16, 17, 18 as a set For spring extend type:
MU50S-PS	MU50T-PS	(5, (6, (7), (8) as a set
MU63S-PS	MU63T-PS	

* Seal kit includes (§, (§, (), ()) (excluding (§ for spring return type). Order them with a part number for each bore size.

* Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

32

40

50 63

SMC

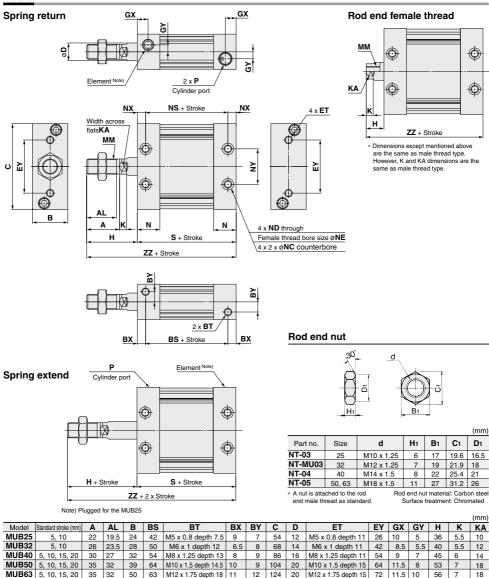
CUJ CUJ

CQS



Series MU

Basic



SMC

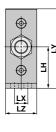
Model	мм	N	NC	ND	NE	NS	NX	NY		P		s	zz
wouer	IVIIVI	IN	NC	ND	NE	112	INA	INT	—	TN	TF	3	22
MUB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	48	6	26	M5 x 0.8	-	Ι	60	96
MUB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	50	6.5	28	Rc1/8	NPT1/8	G1/8	63	103
MUB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	54	8	36	Rc1/8	NPT1/8	G1/8	70	115
MUB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	64	10	42	Rc1/4	NPT1/4	G1/4	84	137
MUB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	63	11	46	Rc1/4	NPT1/4	G1/4	85	141

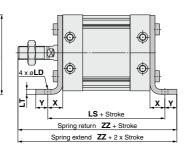
Rod End	(mm)		
Model	ZZ		
MUB25	14	M6 x 1 depth 12	74
MUB32	14	M8 x 1.25 depth 13	77
MUB40	15	M8 x 1.25 depth 13	85
MUB50	18	M10 x 1.5 depth 15	102
MUB63	21	M10 x 1.5 depth 15	106

* The position of the 4 flats of the piston rod is ±3° in relation to the cylinder side surface.

Dimensions with Mounting Bracket

Foot

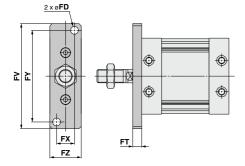


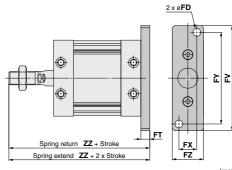


										(mm)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Y	ZZ
MUL25	5.5	29	84	3.2	11	56	23	12	6	114
MUL32	6.6	37	95	4.5	12	71	27	16	8	127
MUL40	9	46	106	4.5	15	89	31	18	10	143
MUL50	11	57	126	5	18	109	37	21	11	169
MUL63	13.5	67	133	6	22	129	48	24	14	179
					Feet	h rool		بامترما	Delles	l at a l

Foot bracket material: Rolled steel Surface treatment: Nickel plated

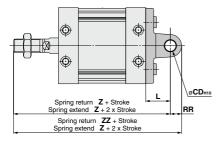
Rod flange



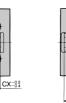


							(mm)		
Model	FD	FT	FV	FX	FY	FZ	ZZ		
MUF25, MUG25	5.5	8	76	14	66	24	104		
MUF32, MUG32	7	8	94	16	82	28	111		
MUF40, MUG40	9	9	118	18	102	32	124		
MUF50, MUG50	11	12	144	22	126	39	149		
MUF63, MUG63	13	14	168	30	148	50	155		
Flange bracket material: Carbon steel									

Single clevis **Double clevis**



Single clevis **Double clevis**



Head flange

-							(mm)	
Model	CDH10	CX	CZ	L	RR	Z	ZZ	
MUC25, MUD25	8+0.058	9	18	17	8	113	121	
MUC32, MUD32	10 ^{+0.058}	11	22	22	10	125	135	D-🗆
MUC40, MUD40	10 ^{+0.058}	13	26	27	10	142	152	
MUC50, MUD50	14 ^{+0.070}	16	32	32	14	169	183	
MUC63, MUD63	14 ^{+0.070}	16	32	38	16	179	185	

Clevis pin and retaining ring are shipped together with double clevis.

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CX+02

CZ=01

Single/Double clevis material: Cast iron Surface treatment: Painted

Surface treatment: Nickel plated

-X🗆 Technical data

CUJ CU

CQS

CQ2 -Z

RQ COM

CQU

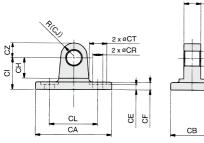
MU -Z

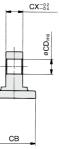


Series MU Accessory Bracket Dimensions

Single Clevis (Double clevis pivot bracket)

Double Clevis (Single clevis pivot bracket)

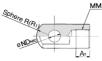


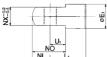


									(11111)
Part no.	Size	CA	СВ	CDH10	CE	CF	СН	CI	CJ
MU-C02	25	53	23	8+0.058	3.5	4	11	17	7
MU-C03	32	67	27	10 ^{+0.058}	3.5	7	13	22	10
MU-C04	40	85	31	10 ^{+0.058}	3.5	10	13	27	10
MU-C05	50	103	37	14 ^{+0.070}	5.5	12	17	32	14
MU-C06	63	122	48	14 ^{+0.070}	6	14	19	38	16

Part no.	CL	CR	СТ	СХ	CZ	
MU-C02	26	5.3	9.5	9	8	
MU-C03	42	6.4	11	11	10	
MU-C04	54	8.4	14	13	10	
MU-C05	64	10.5	17	16	14	Material: Cast iron
MU-C06	72	13	20	16	16	Surface treatment: Painted

Single Knuckle Joint

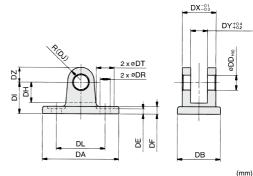




					(mm)
Part no.	Size	A 1	E1	L1	ММ
I-MU02	25	10.5	16	27	M10 x 1.25
I-MU03	32	12	18	31	M12 x 1.25
I-MU04	40	14	20	36	M14 x 1.5
I-MU05	50, 63	18	28	46	M18 x 1.5

Part no.	NDH10	NL	NO	NX	R1	U1
I-MU02	8 ^{+0.058}	8.5	19.5	9	8.5	11
I-MU03	10+0.058	10	24	11	10	14
I-MU04	10+0.058	11	26	13	11	15
I-MU05	14 ^{+0.070}	16	36	16	16	20

Material: Rolled steel Surface treatment: Nickel plated

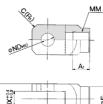


									()
Part no.	Size	DA	DB	DDH10	DE	DF	DH	DI	DJ
MU-D02	25	53	23	8+0.058	3.5	4	11	17	7
MU-D03	32	67	27	10 ^{+0.058}	3.5	7	13	22	10
MU-D04	40	85	31	10 ^{+0.058}	3.5	10	13	27	10
MU-D05	50	103	37	14 ^{+0.070}	5.5	12	17	32	14
MU-D06	63	122	48	14 ^{+0.070}	6	14	19	38	16
MU-D05	50	103	37	14 ^{+0.070}	5.5	12	17	32	1

Part no.	DL	DR	DT	DX	DY	DZ	Applicable pin			
MU-D02	26	5.3	9.5	18	9	8	CD-MU02			
MU-D03	42	6.4	11	22	11	10	CD-MU03	Material:		
MU-D04	54	8.4	14	26	13	10	CD-MU04	Cast iron Surface		
MU-D05	64	10.5	17	32	16	14	CD-MU05	treatment:		
MU-D06	72	13	20	32	16	16	CD-MU05	Painted		
Clevis pin and retaining ring are attached to double clevis.										

Double Knuckle Joint

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							(mm)
Part no.	Size	A 1	E1	L1	м	м	NDH10
Y-MU02	25	10.5	14	27	M10 x	(1.25	8+0.058
Y-MU03	32	12	18	31	M12 x	1.25	10 ^{+0.058}
Y-MU04	40	14	20	36	M14	x 1.5	10 ^{+0.058}
Y-MU05	50, 63	18	28	46	M18:	x 1.5	14 ^{+0.070}
Part no.	NL		k NZ	R1	U1	App	licable pin

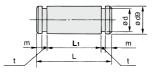
Part no.	NL			INZ		01	Applicable pin
Y-MU02	8	21	9	18	3	13	CD-MU02
Y-MU03	10	24	11	22	4	14	CD-MU03
Y-MU04	10	27	13	26	5	17	CD-MU04
Y-MU05	16	39	16	32	6	23	CD-MU05
* Knuckle pin and	Mate	rial: Rolled steel					

Knuckle pin and retaining ri are included. Material: Rolled steel Surface treatment: Chromated





Clevis Pin/Knuckle Pin



								(mm)
Part no.	Size	Dd9	L	d	L1	m	t	Retaining ring
CD-MU02	25	8-0.040 -0.076	23	7.6	18.2	1.5	0.9	Type C8 for axis
CD-MU03	32	10-0.040	27	9.6	22.2	1.25	1.15	Type C10 for axis
CD-MU04	40	10-0.040	31	9.6	26.2	1.25	1.15	Type C10 for axis
CD-MU05	50, 63	14-0.050	38	13.4	32.2	1.75	1.15	Type C14 for axis
* These are provided as standard for double clevis and						Ma	terial: Carbon steel	

These are provided as standard for double clevis and double knuckle joint.
 ** Type C retaining rings for axis are attached.

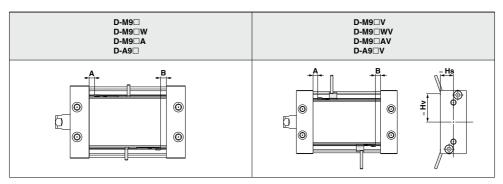
CUJ
CU
CQS
CQ2 -Z
RQ
CQM
CQU
MU -Z

D- □
-X□
Technical data



Series MU Auto Switch Mounting 1

Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



Size	D-M9 D-M9 D-M9	₩⊐	D-M9□V D-M9□WV D-M9□AV		D-A9□		D-A9□V					
	Α	В	A	В	Hs	Hv	Α	В	Α	В	Hs	Hv
25	5	5	5	5	7.5	27.5	1	1	1	1	_	_
32	5	5	5	5	14.5	30	1	1	1	1	_	—
40	5.5	5.5	5.5	5.5	16.5	37	1.5	1.5	1.5	1.5	_	—
50	7	7	7	7	_	_	3	3	3	3	_	—
63	7.5	7.5	7.5	7.5	_	_	3.5	3.5	3.5	3.5	_	_

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Minimum Stroke for Auto Switch Mounting

Number of auto switches mounted	D-M9 D-M9 W D-M9 A D-A9	D-M9⊡V	D-M9⊟WV D-M9⊡AV	D-A9□V
1	10	5	10	5
2	10	5	10	10

Note) Consult SMC for shorter stroke length than indicated in the table.

Operating Range

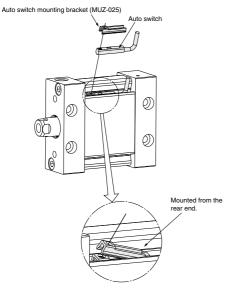
Auto switch model	Size						
Auto Switch model	25	32	40	50	63		
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	5.5	5.5	5.5	5	5		
D-A9□/A9□V	7.5	8	8	7	6.5		

* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (assuming approx. $\pm 30\%$ dispersion) It may vary substantially depending on the ambient environment.

Mounting and Moving Method of Auto Switch

A Stroke of 20 or less

- 1. First insert the auto switch into the switch groove.
- 2. Then, press the auto switch mounting bracket into the switch groove.



* The auto switch mounting bracket should be mounted from the rear end.

Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

Auto Switch Mounting Bracket Part No.

Culinder earles	Applicable bore size (mm)						
Cylinder series	25	32	40	50	63		
MUD-DDZ	MUZ-025						

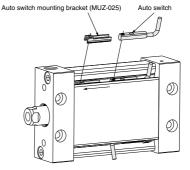
Note 1) For strokes of 25 or more, mounting method A is also possible.

Note 2) When tightening the auto switch mounting screw, use a watchmaker's screwdriver with the handle diameter of about 5 to 6 mm.

The tightening torque of the mounting screw should be approx. 0.05 to 0.1 N·m. As a guide, turn an additional 90 degree from the position where it feels tight.

B Stroke of 25 or more

- 1. First press the auto switch mounting bracket into the switch groove.
- Then, insert the auto switch into the switch groove, and slide it onto the auto switch mounting bracket.
 - * Slide the end of the auto switch under the auto switch mounting bracket.



Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.



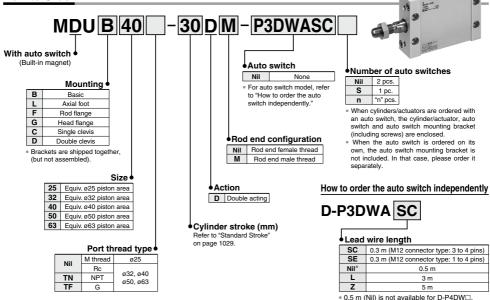


Series MU Auto Switch Mounting 2

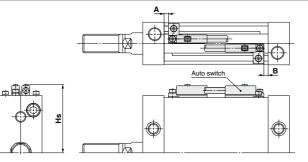
Mounting of Magnetic Field Resistant Auto Switch (D-P3DWA, D-P4DW series)

When the magnetic field resistant auto switch (D-P3DWA, D-P4DW series) is mounted, the existing MU series are available. Please pay attention to part no.

How to Order



Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



Bore size	D-	P3DW	/Α	D	N	
(mm)	Α	в	Hs	Α	в	Hs
25	2.5	3	37.5	—	_	_
32	2.5	3	44.5	_	-	_
40	3	3.5	52.5	0.5 (5.5)	1 (5.5)	56.5
50	4.5	5	62	2 (7)	2.5 (7.5)	66
63	5	5.5	72	2.5 (7.5)	3 (8)	76

Minimum Stroke for Auto Switch Mounting

Number of	D-P3DWA		D-P4DW		
auto switches mounted	Same surface Different surfaces		Same surface Different surface		
1	15		20		
2	15		75	20	

Auto Switch Operating Range

					(mm)		
Auto switch model	Bore size						
Auto switch model	25	32	40	50	63		
D-P3DWA	6	6.5	6	6	6		
D-P4DW	_		5	5	5		

 Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (assuming approx.±30% dispersion) It may vary substantially depending on the ambient environment.



Mounting and Moving Method of Auto Switch

<Applicable auto switch>

Solid state D-P3DWA

- 1. Insert the auto switch mounting nut into the groove on the auto switch mounting rail.
- 2. Remove the hexagon socket head cap screw (M2.5) that is attached to the auto switch. Mount the auto switch mounting bracket (pressed stainless steel bracket) on the auto switch and tighten the hexagon socket head cap screw (M2.5) you have removed 3 to 4 turns to temporarily mount the bracket.
- 3. Put the spring washer through the hexagon socket head cap screw (M3), and then put the screw through the hole in the flange of the auto switch mounting bracket (pressed stainless steel bracket). Screw it into the M3 tapped part of the auto switch mounting nut and tighten it 3 to 4 turns to temporarily mount the auto switch.
- After checking the detection position, tighten each hexagon socket head cap screw firmly.
- 5. Modification of the detection position should be made in the condition of 3.
 - Note 1) The tightening torque for a hexagon socket head cap screw (M2.5) is 0.2 to 0.3 N·m. Hold the shorter side of a hexagon wrench, and turn it to tighten. (Too much tightening may break the switch)
 - Note 2) The tightening torque for a hexagon socket head cap screw (M3) is 0.5 to 0.7 N·m.

Auto Switch Mounting Bracket Part No. (Including Bracket, Bolt, Nut)

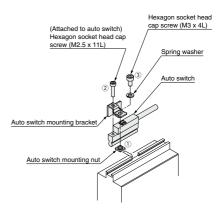
Bore size (mm)							
25	32	40	50	63			
BMU4-040S							

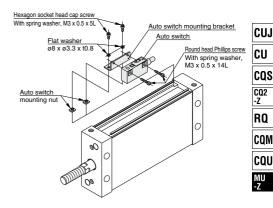
Solid state D-P4DW

- 1. From the cutoff part of the rail on the cylinder body, insert the auto switch mounting nuts (2 pcs.) into the rail groove.
- Slide the auto switch mounting nuts (2 pcs.) and set into the auto switch mounting position roughly. (25 mm or more should be left for the distance between 2 nuts.)
- Insert the convex portion of the auto switch mounting bracket into the concave portion of a rail groove. Through-hole for the auto switch mounting bracket should be placed on the auto switch mounting nut.
- 4. Put a flat washer (ø8 x ø3.3) through a hexagon socket head screw (with spring washer, M3 x 0.5 x SL) and passing through the hole of an auto switch mounting bracket, then turning it lightly down to a mounting nut of auto switch. (2 locations)
- Put a round head Phillips screw (with spring washer, M3 x 0.5 x 14L) through the auto switch's through-hole (2 locations), and then push it down into the M3 tapped part on the auto switch mounting bracket while turning it lightly.
- After reconfirming the detecting position, tighten the auto switch mounting screw to secure the auto switch mounting bracket and the auto switch. (Tightening torque of M3 screw should be 0.5 to 0.7 N·m.)

Auto Switch Mounting Bracket Part No. (Including bracket, screw)

Culinder cerico	Applicable bore size (mm)						
Cylinder series	40	50	63				
MDU	BMU2-040		BMU2-040				
MDLU	BIVI02-040	BMU2-040	_				







@SMC

1051 ®



Series MU Specific Product Precautions

(N·m)

Be sure to read before handling.

Refer to front matter 57 for Safety Instructions, pages 3 to 7 for Actuators Precautions.

Mounting

ACaution

 When a workpiece is secured to the end of the piston rod, ensure that the piston rod is retracted entirely, and place a wrench on the portion of the rod that protrudes beyond the section. Also, tighten in a way that prevents the tightening torque from being applied to the non-rotating guide.

Allowable Torque for Mounting Workpiece

Size	25	32	40	50	63
Allowable torque for mounting workpiece	0.25	0.25	0.55	1.25	2.0

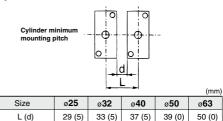
- 2. Operate in such a way that the load to the piston rod is always applied in the axial direction. Furthermore, avoid operations that could apply rotational torque to the piston rod. If rotational torque must be applied due to unavoidable circumstances, make sure the allowable rotational torque is not exceeded.
- 3. Operating the cylinder by connecting the piping directly to the cylinder can cause the piston speed to exceed the maximum operating speed of 500 mm/s. Therefore, to operate the cylinder, make sure to use an SMC speed controller and adjust the piston speed to 500 mm/s or less.

Handing of Auto Switches

- Be sure to read before handling.
- Refer to pages 8 to 12 for Auto Switches Precautions.
- , heler to pages o to 12 for Auto Switches Precautions.

\land Warning

 If multiple cylinders are operated adjacent to each other, the magnets that are enclosed in the adjacent cylinders could affect the operation of the auto switches, causing the switches to malfunction. Therefore, make sure that the mounting pitch of the cylinders is at least that indicated in the below table.



If cylinders are used with a mounting pitch less than shown above, they must be shielded with iron plates or the separately sold magnetic shielding plate (part no.: MU-S025). Please contact SMC for further information.



Material: Ferrite stainless steel Thickness: 0.3 mm Since the back side is treated with adhesive, it can be attached to the cylinder.

How to use

ÌSMC

In order not to influence the auto switch mounted on cylinder B adjacent to the magnetic force of cylinder A, use a shielding plate to block the magnetic force.

