Mechanically Jointed Rodless Cylinder

MY2 Series Ø 16, Ø 25, Ø 40



Compact and low profile design





Height reduction by 30 % (Compared to previous MY1 series. Low profile achieved by placing the guide unit and cylinder body next to one another (dimension reduced by 12 mm to 26 mm) 0.16 / 28 mm 0.25 / 37 mm	r. MY2HT (Double axis) MY1C, MY1H 40 54 84
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Iong stroke application. Series Variations Model Bore size Standard stroke [mm] [mm] 50 100 150 200 250 300 350 400 450 500 500 700 800 900 100 MY2C Inear guide/Single axis 16 25 40 40 50 100	Max. available 012001400160018002000 stroke [mm] Made to order 5000 (3000 for Ø 16) Helical insert threads Shock absorber soft type RJ series mounted de-to-Order differs, depending on the size and the model.

MY2 Series Model Selection 1

The following are the steps for selection of the MY2 series best suited to your application.

Standards for Tentative Model Selection

Guide type	Standards for guide selection	Graphs for related allowable values
Cam follower guide	Slide table accuracy approx. ± 0.05 mm $^{\text{Note 2)}}$	Refer to page 7.
Linear guide type (Single axis)	Slide table accuracy ± 0.05 mm or less $^{Note\ 2)}$	Refer to page 8.
Linear guide type (Double axis)	Slide table accuracy ± 0.05 mm or less $^{\text{Note 2)}}$	Refer to page 9.
	Cam follower guide Linear guide type (Single axis)	Cam follower guide Slide table accuracy approx. ±0.05 mm Note 2) Linear guide type (Single axis) Slide table accuracy ±0.05 mm or less Note 2)

Note 1) Please use the precision of each guide as a guideline for selection. Please contact SMC if warranty on precision is required.

Note 2) Accuracy indicates displacement of the table (at stroke end) when 50% of the allowable moment shown in the catalog is applied. (Reference value)





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Types of Moment Applied on Rodless Cylinders

Multiple moments may be generated depending on the mounting orientation, load, and position of the center of gravity.



MY2 Series

Maximum Allowable Moment/Maximum Load Mass

Model	Bore size	Maximum a	allowable mo	ment (N·m)	Maximum load mass (kg)				
wodei	(mm)	M1	M2	Мз	m 1	m2	m3		
	16	5	4	3.5	18	16	14		
MY2C	25	13	14	10	35	35	30		
	40	45	33	28	68	66	57		
	16	7	6	7	15	13	13		
MY2H	25	28	26	26	32	30	30		
	40	60	50	60	62	62	62		
	16	46	55	46	20	18	18		
MY2HT	25	100	120	100	38	35	35		
	40	200	220	200	80	80	80		

The above values are the maximum allowable values for moment and load. Refer to each graph regarding the maximum allowable moment and maximum load mass for a particular piston speed.

Caution on Design

If the product is operated with a guide load factor which exceeds the standard value, malfunction may occur due to damage to the cam follower and guide portion. Therefore, be sure to confirm that the guide load factor is 1 or less.

Load mass (kg)



 m_2

Moment (N·m)



<Calculation of guide load factor>

- 1. Maximum load mass (1), static moment (2), and dynamic moment (3) (at the time of impact with stopper) must be examined for the selection calculations.
- * To evaluate, use $\mathcal{V}a$ (average speed) for (1) and (2), and \mathcal{V} (impact speed $\mathcal{V} = 1.4\mathcal{V}a$) for (3). Calculate m max for (1) from the maximum load mass graph (m1, m2, m3) and Mmax for (2) and (3) from the maximum allowable moment graph (M1, M2, M3).

Sum of guide $\Sigma \alpha -$	Load mass [m]	Static moment [M] (1)	Dynamic moment [ME] (2)
load factors 20	Maximum load mass [m max]	Allowable static moment [Mmax]	Allowable dynamic moment [MEmax]

Note 1) Moment caused by the load, etc., with cylinder in resting condition.

Note 2) Moment caused by the impact load equivalent at the stroke end (at the time of impact with stopper). Note 3) Depending on the shape of the workpiece, multiple moments may occur. When this happens, the sum of the load factors ($\Sigma \alpha$) is the total of all such moments.

2. Reference formulas [Dynamic moment at impact]

- Use the following formulas to calculate dynamic moment when taking stopper impact into consideration. U : Impact speed (mm/s)
- m : Load mass (kg)
- F : Load (N)
- FE : Load equivalent to impact (at impact with stopper) (N) ME: Dynamic moment (N·m)
- Ua: Average speed (mm/s)
- M : Static moment (N·m)

$$\mathcal{V} = 1.4\mathcal{V}a \text{ (mm/s)}$$
 $F_{E} = \frac{1.4}{100} \mathcal{V}a \cdot g \cdot m \text{ Note 4}$

$$\therefore M_E = \frac{1}{3} \cdot F_E \cdot L_1 = 0.05 \text{Oa} \text{ m L1} \text{ (N·m)}^{\text{Note 5)}}$$

Note 4)
$$\frac{1.4}{100}$$
 Ua is a dimensionless coefficient for calculating impact for
Note 5) Average load coefficient (= $\frac{1}{2}$):

This coefficient is for averaging the maximum load moment at the time of stopper impact according to service life calculations.

3. Refer to pages 9 and 10 for detailed selection procedures.

Maximum Allowable Moment

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum load mass value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.



Select the load mass from within the range of limits shown in the graphs. Note that the maximum allowable moment value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable moment for the selected conditions.



g : Gravitational acceleration (9.8 m/s²)

L1 : Distance to the load's center of gravity (m)

Moment/MY2C







Load Mass/MY2C







Maximum Allowable Moment/Maximum Load Mass

Moment/MY2H (Single axis)







Load Mass/MY2H (Single axis)





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MY2H/m₃



Moment/MY2HT (Double axis)







Load Mass/MY2HT (Double axis)





MY2HT/m₃



Cushion Capacity

Cushion Selection

<Air cushion>

Air cushions are a standard feature on mechanically jointed rodless cylinders.

The air cushion mechanism is installed to avoid excessive impact of the piston at the stroke end during high speed operation. The air cushion does not act to decelerate the piston near the stroke end.

The ranges of load and speed that air cushions can absorb are within the air cushion limit lines shown in the graphs

<Stroke adjustment unit with shock absorber> Use this unit when operating with a load or speed exceeding the air cushion limit line, or when cushioning is necessary because the cylinder stroke is outside of the effective air cushion stroke range due to stroke adjustment.

L unit

Use this unit when cushioning is necessary outside of the effective air cushion range even if the load and speed are within the air cushion limit line, or when the cylinder is operated in a load and speed range above the air cushion limit line and below the L unit limit line.

H unit

Use this unit when the cylinder is operated in a load and speed range above the L unit limit line and below the H unit limit line.

Caution

Do not use a shock absorber and air cushion together.

Air Cushion Stroke

Air Cushion Stroke						
Bore size [mm]	Cushion stroke					
16	12					
25	15					
40	24					

Stroke Adjustment Unit Holding **Bolt Tightening Torque** (N·m)

	- ()
Bore size [mm]	Tightening torque
16	0.7
25	1.8
40	5.8

Calculation of Absorbed Energy for Stroke Adjustment Unit with Shock Absorber (N·m)



Symbols

U: Speed of impacting object (m/s) m: Mass of impacting object (kg) F: Cylinder thrust (N) g: Gravitational acceleration (9.8 m/s²)

S: Shock absorber stroke (m) Note) The speed of the impacting object is measured at

the time of impact with the shock absorber.

Absorption Capacity of Air Cushion and Stroke Adjustment Units









MY2H25



Horizontal impact: P = 0.5 MPa









▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page for Safety Instructions.

Handling

1. Do not get your hands caught during cylinder operation.

For the cylinder with a stroke adjustment unit, the space between the slide table and stroke adjustment unit is very small, and your hands may get caught. When operating without a protective cover, be careful not to get your hands caught.

2. Do not operate with the stroke adjustment unit fixed in an intermediate position.

When the stroke adjustment unit is fixed in an intermediate position, slippage can occur depending on the amount of energy released at the time of an impact. In such cases, as a stroke adjustment unit with the spacer for intermediate securing is available, it is recommended to use it.

For other lengths, please consult with SMC.

<Securing the unit body>

The unit body is secured by equally tightening the two stroke adjustment unit holding bolts. (See drawings below.)

<Stroke adjustment of shock absorber>

For MY2C and MY2H

Loosen the shock absorber lock nut (shock absorber holding bolts for MY2H16, H unit), and adjust the stroke by rotating the shock absorber. After the adjustment, tighten the lock nut (holding bolts) to secure the shock absorber.



For MY2HT

Loosen the two unit holding bolts on the shock absorber side, rotate the shock absorber and adjust the stroke. After the adjustment, secure the shock absorber by tightening the unit holding bolts equally.



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MY2 Series Model Selection 2

The following are the steps for selection of the MY2 series best suited to your application.





3 Composite Center of Gravity Calculation

 $\mathbf{m}_3 = \Sigma \mathbf{m}_n$

= 0.88 + 4.35 + 0.795 + 1.5 = 7.525 kg $X = \frac{1}{\text{ms}} \times \Sigma (\text{mn} \times \text{xn})$ $= \frac{1}{7.525} (0.88 \times 65 + 4.35 \times 150 + 0.795 \times 150 + 1.5 \times 150) = 140.1 \text{ mm}$ $Y = \frac{1}{\text{ms}} \times \Sigma (\text{mn} \times \text{yn})$ $= \frac{1}{7.525} (0.88 \times 0 + 4.35 \times 0 + 0.795 \times 111 + 1.5 \times 210) = 53.6 \text{ mm}$ $Z = \frac{1}{\text{ms}} \times \Sigma (\text{mn} \times \text{zn})$ $= \frac{1}{7.525} (0.88 \times 5 + 4.35 \times 42.5 + 0.795 \times 42.5 + 1.5 \times 42.5) = 38.1 \text{ mm}$

4 Calculation of Load Factor for Static Load m3: Mass m3 max (from 1 of graph MY2H/m3) = 62 (kg) Load factor $\alpha_1 = m_3 / m_3 max = 7.525/62 = 0.12$ M2: Moment M2 max (from 2 of graph MY2H/M2) = 50 (N·m) M2 = m3 × g × Z = 7.525 × 9.8 × 38.1 × 10⁻³ = 2.81 (N·m) Load factor $\alpha_2 = M_2/M_2 max = 2.81/50 = 0.06$



6 Sum and Examination of Guide Load Factors –

 $\Sigma \alpha = \alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 + \alpha_5 = 0.57 \le 1$

The above calculation is within the allowable value and the selected model can be used.

Select a separate shock absorber.

In an actual calculation, when the sum of guide load factors $\Sigma \alpha$ in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. Also, this calculation can be performed easily with the "SMC Pneumatics CAD System".

Load Mass

Allowable Moment





Mechanically Jointed Rodless Cylinder **Cam Follower Guide Type VY2C** Series

Ø 16, Ø 25, Ø 40

How to Order



Bore size	Standard stroke*1	Long stroke	manufacturable stroke
16	100, 200, 300, 400, 500, 600 700, 800, 900, 1000, 1200 1400, 1600, 1800, 2000	Strokes of 2001 to 3000 mm (1 mm increments) exceeding the standard stroke	3000
25, 40	*1 The stroke can be manu- factured in 1 mm incre- ments from 1 mm stroke.	Strokes of 2001 to 5000 mm (1 mm increments) exceeding the standard stroke	5000

Ordering example

* Long stroke can be ordered the same as the standard stroke. MY2C25-3000L-M9BW

Note) Please be advised that with stroke 49 or less, there are cases where auto switch mounting is

not possible and the performance of the air cushion may decline.

Applicable Auto Switches/Refer to pages 28 to 32 for further information on auto switches.

		Electrical	light	Miring	L	_oad voltag	je	Auto switc	h model	Lead	wire I	ength	ı (m)	Pre-wired												
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	DC		AC	Perpendicular	In-line	0.5 (—)	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load										
				3-wire (NPN)		5 V, 12 V		M9NV	M9N				0	0	IC											
				3-wire (PNP)	5 V, 12 V			M9PV	M9P				0	0	circuit											
ي ہ				2-wire		12 V		M9BV	M9B				0	0	—											
l state switch	Diagnostic indication Grom			3-wire (NPN)	24 V	-wire (NPN)	5 V, 12 V		M9NWV	M9NW				0	0	IC	Relay,									
sds		Grommet	Yes	3-wire (PNP)		24 V 5 V, 12 V	v —	M9PWV	M9PW				0	0	circuit	PLC										
Solid auto s	(2-color indicator)		(2-color indicator) 2-wire				12 V		M9BWV	M9BW				0	0	_	FLO									
a s	Water registent			3-wire (NPN)	5 V, 1	5 V 10 V	5 V 10 V		M9NAV*1	M9NA*1	0	0		0	0	IC										
	Water resistant (2-color indicator)			3-wire (PNP)			5 V, 12 V		M9PAV*1	M9PA*1	0	0		0	0	circuit										
				2-wire		12 V		M9BAV*1	M9BA*1	0	0		0	0	_											
Reed auto switch		0	Yes	3-wire (NPN equivalent)	—	5 V	_	A96V	A96	•	-	•	_	_	IC circuit	_										
Re(Grommet		2-wire	24 V	12 V	100 V	A93V*2	A93					_	_	Relay,										
aut	3												No	2-wire	24 V	12 V	100 V or less	A90V	A90	٠	—		—	_	IC circuit	PLC

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m (Example) M9NW

1 m M (Example) M9NWM 3 m …

ımple) M9NWZ

* There are other applicable auto switches than listed above. For details, refer to page 32.

* For details about auto switches with pre-wired connector.

5 m ··

* Auto switches are shipped together (not assembled).



* Solid state auto switches marked with "O" are produced upon receipt of order.

Specifications

Symbol
Air cushion
(Carrier piston type)

	Made to Order
ľ	

Made to Order: Individual Specifications (For details, refer to page 38)

Symbol	Specifications
-X168	Helical insert thread

Made to Order Specifications

(Refer to pages 38 to 44 for details.)								
Symbol	Specifications							
-XB22	Shock absorber soft type RJ series type							

Bore size [mm]	16	25	40		
Fluid		Air			
Action		Double acting			
Operating pressure range	0.15 to 0.8 MPa	0.1 to 0	.8 MPa		
Proof pressure	1.2 MPa				
Ambient and fluid temperature	5 to 60 °C				
Cushion	Air	cushion, Shock absor	rber		
Lubrication	N	lot required (Non-lube	e)		
Chucke longth televence	1000 or less ^{+1.8}	0700+1.8	0701 to 5000 +2.8		
Stroke length tolerance	1001 to 3000 ^{+2.8}	2700 or less ${}^{+1.8}_{0}$, 2701 to 5000 ${}^{+2.8}_{0}$			
Port size	M5 x 0.8	Rc 1/8	Rc 1/4		

Piston Speed

16	25	40	
1	100 to 1000 mm/s ⁽¹⁾		
100 to 1500 mm/s			
		100 to 1000 mm/	

Note 1) When exceeding the air cushion stroke ranges on page 10, the **piston speed** should be **100 to 200** mm/s.

Note 2) Use at a piston speed within the absorption capacity range. Refer to page 10.

Stroke Adjustment Unit Specifications

Bore size [mm]		16	2	25		40	
Unit symbol		L	L	н	L	Н	
Shock absorber model		RB0806	RB1007	RB1412	RB1412	RB2015	
Stroke adjustment range	Without spacer	0 to -5.6	0 to	0 to -11.5		0 to -16	
by intermediate fixing	With short spacer	-5.6 to -11.2	-11.5	to -23	-16 to -32		
	With long spacer	-11.2 to -16.8	-23 to	-23 to -34.5		-23 to -34.5 -32 to -48	

* Stroke adjustment range is applicable for one side when mounted on a cylinder.

Stroke Adjustment Unit Symbol

			Right side stroke adjustment unit						
		Without	L: With low load shock Without absorber		H: With high load shock absorber				
		unit		With short spacer	With long spacer		With short spacer	With long spacer	
	Without unit		Nil	SL	SL6	SL7	SH	SH6	SH7
ske	1	w load shock	LS	L	LL6	LL7	LH	LH6	LH7
stroke nt unit		absorber With short spacer		L6L	L6	L6L7	L6H	L6H6	L6H7
side		With long spacer	L7S	L7L	L7L6	L7	L7H	L7H6	L7H7
	H: With high load shock		HS	HL	HL6	HL7	Н	HH6	HH7
Left adju	absorber	With short spacer	H6S	H6L	H6L6	H6L7	H6H	H6	H6H7
		With long spacer	H7S	H7L	H7L6	H7L7	H7H	H7H6	H7

Stroke adjustment unit mounting diagram



* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

Shock Absorbers for L and H Units

Туре	Stroke adjustment	Bore size [mm]			
туре	unit	16	25	40	
Standard	L	RB0806	RB1007	RB1412	
(Shock absorber/RB series)	Н	—	RB1412	RB2015	
Shock absorber/soft type	L	RJ0806H	RJ1007H	RJ1412H	
RJ series mounted (-XB22)	Н	—	RJ1412H	—	

* The shock absorber service life is different from that of the MY2C cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

* Mounted shock absorber soft type RJ series (-XB22) is made to order specifications. For details, refer to page 1752.

Shock Absorber Specifications

Model		RB 0806	RB 1007	RB 1412	RB 2015		
Max. energy absorption (J)		2.9	5.9	19.6	58.8		
Stroke absorption [mm]		6	7	12	15		
Max. collision speed (mm/s)		1500	1500	1500	1500		
Max. operating freq	Max. operating frequency (cycle/min)		70	45	25		
Spring	Extended	1.96	4.22	6.86	8.34		
force (N)	Retracted	4.22	6.86	15.98	20.50		
Operating temperature range (°C)			5 to 60				

* The shock absorber service life is different from that of the MY2C cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.



MY2C Series

Theoretical Output

								(N)	
Bore	Piston	Operating pressure (MPa)							
size [mm]	area (mm²)	0.2	0.3	0.4	0.5	0.6	0.7	0.8	
16	200	40	60	80	100	120	140	160	
25	490	98	147	196	245	294	343	392	
40	1256	251	377	502	628	754	879	1005	

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Replacement Parts

Drive Unit (Cylinder) Replacement Part No.

Model Bore size [mm]	MY2C
16	MY2BH16G-Stroke
25	MY2BH25□G- Stroke
40	MY2BH40□G- Stroke

Enter a symbol for port thread type inside \Box .

Note) Order auto switches separately.

Option



						(kg)
Bore size	Basic	Additional weight per each weight of support bracket	,	stment unit per unit)		
[mm]	weight	per each 50 mm of stroke	moving	weight (per set)	L unit weight	H unit weight
16	1.05	0.13	0.34	0.01	0.03	_
25	2.59	0.29	0.97	0.02	0.06	0.09
40	8.78	0.67	3.09	0.04	0.17	0.23

Calculation: (Example) MY2C25G-300L

- Basic weight 2.59 kg
- Cylinder stroke 300 stroke
- Additional weight 0.29/50 stroke
- $2.59 + 0.29 \times 300/50 + 0.06 \times 2 \cong 4.45 \text{ kg}$
- Weight of L unit 0.06 kg



Component Parts



* Nuts are equipped on the cylinder body

Construction

MY2C



Component Parts

Description	Material	Note
Cylinder tube	Aluminium alloy	Hard anodised
Body	Aluminium alloy	Hard anodised
Head cover WR	Aluminium alloy	Hard anodised
Head cover WL	Aluminium alloy	Hard anodised
Slide table	Aluminium alloy	Hard anodised
Piston yoke	Aluminium alloy	Hard anodised
Piston	Aluminium alloy	Chromated
Wear ring	Special resin	
Belt separator	Special resin	
Parallel pin	Stainless steel	
Cushion ring	Aluminum alloy	Anodized
Cushion needle	Rolled steel	Nickel plated
Belt clamp	Special resin	
Cam follower	—	
Eccentric gear	Stainless steel	
Gear fixture	Stainless steel	
Adjustment gear	Stainless steel	
Retaining ring	Stainless steel	
End cover	Aluminium alloy	Hard anodised
Bearing	Special resin	
End plate	Aluminium alloy	Hard anodised
Stopper	Carbon steel	Nickel plated after quenching
Top cover	Stainless steel	
Side cover	Aluminium alloy	Hard anodised
	Description Cylinder tube Body Head cover WR Head cover WL Slide table Piston yoke Piston Wear ring Belt separator Parallel pin Cushion ring Cushion ring Cushion needle Belt clamp Cam follower Eccentric gear Gear fixture Adjustment gear Retaining ring End cover Bearing End plate Stopper Top cover	Description Material Cylinder tube Aluminium alloy Body Aluminium alloy Head cover WR Aluminium alloy Head cover WL Aluminium alloy Slide table Aluminium alloy Piston yoke Aluminium alloy Piston yoke Aluminium alloy Wear ring Special resin Belt separator Special resin Parallel pin Stainless steel Cushion needle Rolled steel Belt clamp Special resin Cam follower — Eccentric gear Stainless steel Gear fixture Stainless steel Adjustment gear Stainless steel Retaining ring Stainless steel End cover Aluminium alloy Bearing Special resin End plate Aluminium alloy Stopper Carbon steel Top cover Stainless steel

No.	Description	Material	Note
28	Cam follower cap	Aluminium alloy	Hard anodised
29	Magnet	—	
30	Magnet	—	
31	Seal magnet	Rubber magnet	
32	Rail	Hard steel wire material	
33	Square nut	Carbon steel	Chromated
34	Square nut	Carbon steel	Chromated
35	Spring pin	Carbon tool steel	
36	Parallel pin	Stainless steel	
37	Hexagon socket set screw	Chrome molybdenum steel	Black zinc chromated
38	Hexagon socket set screw	Chrome molybdenum steel	Black zinc chromated
39	Hexagon socket set screw	Chrome molybdenum steel	Chromated
40	Hexagon socket set screw	Chrome molybdenum steel	Chromated
41	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
42	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
43	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
44	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
45	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
46	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
47	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
48	Steel ball	Spring steel	Nickel plated
54	Hexagon socket head (taper) plug	Carbon steel	Chromated
55	Hexagon socket head (taper) plug	Carbon steel	Chromated
56	Lube retainer	Special resin	

Replacement Parts: Seal Kit

No.	Description	Qty.	MY2C16G	MY2C25G	MY2C40G				
14	Seal belt	1	MY16-16C-Stroke	MY25-16C-Stroke	MY40-16C-Stroke				
15	Dust seal band	1	MY2H16-16B-Stroke	MY2H25-16B-Stroke	MY2H40-16B-Stroke				
50	53 O-ring	2	KA00309	KA00309	KA00320				
53			(Ø 4 x Ø 1.8 x Ø 1.1)	(Ø 4 x Ø 1.8 x Ø 1.1)	(Ø 7.15 x Ø 3.75 x Ø 1.7)				
22	Scraper	2							
49	Piston seal	2							
50	Cushion seal	2	MY2B16-PS	MY2B25-PS	MY2B40-PS				
51	Tube gasket	2							
52	O-ring	4							

* Seal kit includes 2, 49, 50, 51 and 52. Order the seal kit based on each bore size.

* Seal kit includes a grease pack (10 g). When (1) and (1) are shipped as single units, a grease pack (10 g per 1000 strokes) is included. Order with the following part number when only the grease pack is needed. Grease pack part number:GR-S-010 (10 g), GR-S-020 (20 g)



Ø 16, Ø 25, Ø 40

MY2C Bore size G – Stroke



																									[mm]
Model	Α	В	С	G	GB	Н	L		J	LA	LB	LC	LD	LE	(LL)	LW	М	M	М	MW	Ν	NC	NE	NH	NT
MY2C16G	80	6.5	3.3	8.5	17	28	80	M3 >	x 0.5	70	72.4	6	3.4	5	40	104	7	M4 >	‹ 0.7	64.6	20	14	27	2	3.5
MY2C25G	105	9.5	5.4	10.7	19.5	37	110.8	M5 >	x 0.8	100	108.7	7	5.5	5	49.6	158	9	M5 >	× 0.8	97.5	25	21.3	35.5	3	5.3
MY2C40G	165	14	8.6	15.5	31.5	58	180	M6 >	x 1	158	135.3	7	9	5	75	214	13	M6 >	٢1	121.5	40	32.4	56.5	4	6.5
Model	NV	NW	NX	F	>	PA	PB	PC	PD	PE	PF	PG	PH	PP	Q	QQ	QW	RR	RW	SS	TT	UU	VV	XX	Ζ
MY2C16G	3.4	69.2	5.8	M5 >	8.0 א	40	43	16.5	32	2.2	9.8	4	21.3	5.3	152	16.4	40	5.3	22	9.7	12.5	3	10.5	12	160
MY2C25G		400.0	0 -	1 1	,		07	000	107	0.0	10 5	6	31.8	8	100	20.4	60	8.5	04	4.4	19.3	4.4	15.3	14	210
W12025G	5.5	106.8	8.5	'/	8	60	67	22.2	40.7	0.8	19.5	0	01.0	0	190	20.4	00	0.0	34	14	19.3	4.4	15.5	14	210
MY2C40G		106.8			/ <u>8</u> /4	60 100	67 77	22.2 29	48.7 60.5		40.5	9	38	0 16		20.4		0.5 11	-	14 21.5			15.3 29	23	330

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Stroke adjustment unit Low load shock absorber MY2C Bore size G – Stroke L



Applicable cylinder	Е	EA	EC	EY	FA	h	S	Т	TT	W	Shock absorber model
MY2C16	14.4	7	6	27	38.5	4	40.8	6	5.6 (Max. 11.2)	16.5	RB0806
MY2C25	17.5	8.5	9	36	56.4	5	46.7	7	7.1 (Max. 18.6)	25.8	RB1007
MY2C40	25	13	13.5	56.5	67.8	6	67.3	12	10 (Max. 26)	38	RB1412

High load shock absorber MY2C Bore size G – Stroke H



Applicable cylinder	Е	EA	EC	EY	FA	h	S	SD	Т	TT	W	Shock absorber model
MY2H25	17.5	8.5	9	36	56.4	6	67.3	17.7	12	7.1 (Max. 18.6)	25.8	RB1412
MY2H40	25	13	13.5	56.5	67.8	6	73.2		15	10 (Max. 26)	38	RB2015

MY2C Series

Side Support

Side support MYC-S□A





Model	Applicable cylinder	Α	В	С	D	E	F	G	ØН
MYC-S16A	MY2C16	60.6	64.6	70.6	77.2	15	26	4.9	3.4
MYC-S25A	MY2C25	95.9	97.5	107.9	115.5	25	38	6.4	4.5
MYC-S40A	MY2C40	121.5	121.5	134.5	145.5	45	64	11.7	6.6

 $^{*}\,$ A set of side supports consists of a left support and a right support.

Guide for Using Side Support

For long stroke operation, the cylinder tube may deflect due to its own weight and/or load mass. In such cases, install a side support at the intermediate stroke position. The spacing (L) of the side support must be no more than the values shown in the graph at right.

A Caution

- If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Make sure to level the cylinder tube when mounting the cylinder. For long stroke operation involving vibration and impact, the use of side supports is recommended even if the support spacing is within the allowable limits shown in the graph.
- ② Support brackets are not for mounting. They should be used only to provide support.





Mechanically Jointed Rodless Cylinder Linear Guide Type **MY2H/HT** Series Ø 16, Ø 25, Ø 40

How to Order



Ordering example

Intermediate stroke can be ordered the same as the standard stroke. MY2H16-60-M9BW

MY2H25-800L-M9BW * Long stroke can be ordered the same as the standard stroke.

Applicable Auto Switches/Refer to pages 28 to 32 for further information on auto switches.

		Electrical	light	Wiring	l	_oad voltag	je	Auto switc	h model	Lead	wire I	length	n (m)	Pre-wired		
Туре	Special function	entry	Indicator light	(Output)	DC		AC	Perpendicular	In-line	0.5 (—)	1 (M)	3 (L)	5 (Z)	connector	Applical	ble load
				3-wire (NPN)		5 V, 12 V		M9NV	M9N				0	0	IC	
				3-wire (PNP)		5 V, 12 V		M9PV	M9P				0	0	circuit	
ي ہ				2-wire		12 V		M9BV	M9B				0	0	—	
l state switch	Dia ana atia in dia atia a			3-wire (NPN)		5 V, 12 V		M9NWV	M9NW				0	0	IC	Relay,
sp	Diagnostic indication (2-colour indicator)	Grommet	Yes	3-wire (PNP)	24 V	5 V, 12 V	_	M9PWV	M9PW				0	0	circuit	PLC
Solid auto s				2-wire]	12 V		M9BWV	M9BW				0	0	—	FLO
ສິ	Water registert			3-wire (NPN)		5 V. 12 V			M9NA*1	0	0		0	0	IC	
	Water resistant (2-colour indicator)			3-wire (PNP)		5 V, 12 V		M9PAV*1	M9PA*1	0	0		0	0	circuit	
				2-wire		12 V		M9BAV*1	M9BA*1	0	0		0	0	—	
Reed auto switch		Grommet	Yes	3-wire (NPN equivalent)	—	5 V	_	A96V	A96	•	_	•	-	_	IC circuit	_
E Be		Giommet		2-wire	24 V	12 V	100 V	A93V*2	A93					—	—	Relay,
aut			No	2-wire	24 V	12 V	100 V or less	A90V	A90		-		-	—	IC circuit	PLC

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

*2 1 m type lead wire is only applicable to D-A93 * Lead wire length symbols: 0.5 m -

* Solid state auto switches marked with "O" are produced upon receipt of order.

1 m ······· M (Example) M9NWM 3 m ······ L (Example) M9NWL

3 m ······· L (Example) M9NWL 5 m ······ Z (Example) M9NWZ

(Example) M9NW

* There are other applicable auto switches than listed above. For details, refer to page 32.

* For details about auto switches with pre-wired connector

* Auto switches are shipped together (not assembled).

Mechanically Jointed Rodless Cylinder Linear Guide Type MY2H/HT Series



Specifications	5
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Bore size [mm]	16	25	40					
Fluid	Air							
Action	Double acting							
Operating pressure range	0.15 to 0.8 MPa	0.1 to 0).8 MPa					
Proof pressure		1.2 MPa						
Ambient and fluid temperature	5 to 60 °C							
Cushion	Air	cushion, Shock absor	ber					
Lubrication	N	ot required (Non-lube	e)					
Stroke length tolerance		+1.8 0						
Port size	M5 x 0.8	Rc 1/8	Rc 1/4					

Made to Order Specifications

Helical insert thread

Symbol

Symbol	Specifications
-XB20	Stroke adjusting unit with adjusting bolt
-XB22	Shock absorber soft type RJ series type
-XC56	With knock pin holes

Specifications

Piston Speed

Bore size [n	nm]	16	16 25 40				
Without stroke adjustmen	nt unit	1	100 to 1000 mm/	S Note 1)			
Stroke adjustment unit	L unit and H unit	1	100 to 1500 mm/	S			

Note 1) When exceeding the air cushion stroke ranges on page 10, the **piston speed** should be **100 to 200** mm/s.

Note 2) Use at a piston speed within the absorption capacity range. Refer to page 10.

Stroke Adjustment Unit Specifications

Bore siz	Bore size [mm]			6	2	25	40			
Unit symbol			L	Н	L	Н	L	Н		
Shock absorber m		MY2H	RB0806	RB1007	RB1007	RB1412	RB1412	RB2015		
Shock absorber in	lodel	MY2HT	RB1007	RB1412	RB1412	RB2015	RB2015	RB2725		
	Without	spacer	0 to	-5.6	0 to	-11.5	0 to -16			
range by intermediate	ange by Network with short spacer		-5.6 to	-11.2	-11.5	to -23	-16 to -32			
fixing spacer [mm] With long spacer		-11.2 to	o -16.8	-23 to	-34.5	-32 to -48				

* Stroke adjustment range is applicable for one side when mounted on a cylinder.

Stroke Adjustment Unit Symbol

			Right side stroke adjustment unit									
			Without	L: With absorbe	low load s r	shock	H: With absorbe	shock				
		unit		With short spacer	With long spacer		With short spacer	With long spacer				
	Wi	thout unit	Nil	SL	SL6	SL7	SH	SH6	SH7			
ske		w load shock	LS	L	LL6	LL7	LH	LH6	LH7			
stro nt L	absorber	With short spacer	L6S	L6L	L6	L6L7	L6H	L6H6	L6H7			
de		With long spacer	L7S	L7L	L7L6	L7	L7H	L7H6	L7H7			
Left side stroke adjustment unit	H: With high load shock absorber With short spacer		HS	HL	HL6	HL7	Н	HH6	HH7			
Lefadj			H6S	H6L	H6L6	H6L7	H6H	H6	H6H7			
		With long spacer	H7S	H7L	H7L6	H7L7	H7H	H7H6	H7			





* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

Shock Absorbers for L and H Units

Model	Turne	Stroke adjustment	B	ore size [m	m]
woder	Туре	unit	16	25	40
	Standard	L	RB0806	RB1007	RB1412
MY2H	(Shock absorber/RB series)	Н	RB1007	RB1412	RB2015
	Shock absorber/soft type	L	RJ0806H	RJ1007H	RJ1412H
	RJ series mounted (-XB22)	Н	RJ1007H	RJ1412H	—
	Standard	L	RB1007	RB1412	RB2015
МУ2НТ	(Shock absorber/RB series)	Н	RB1412	RB2015	RB2725
	Shock absorber/soft type	L	RJ1007H	RJ1412H	_
	RJ series mounted (-XB22)	Н	RJ1412H	—	—

* The shock absorber service life is different from that of the MY2H/HT cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

* Mounted shock absorber soft type RJ series (-XB22) is made to order specifications. For details, refer to page 43.

Shock Absorber Specifications

Moc	del	RB 0806	RB 1007	RB 1412	RB 2015	RB 2725
Max. energy a	bsorption (J)	2.9	5.9	19.6	58.8	147
Stroke absor	rption [mm]	6	7	12	15	25
Max. collision	speed (mm/s)	1500	1500	1500	1500	1500
Max. operating frequencies	uency (cycle/min)	80	70	45	25	10
Spring	Extended	1.96	4.22	6.86	8.34	8.83
force (N)	Retracted	4.22	6.86	15.98	20.50	20.01
Operating temperating	ature range (°C)			5 to 60		

* The shock absorber service life is different from that of the MY2H/HT cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

MY2H/HT Series

Theoretical Output

								(N)
Bore size	Piston		C	Operating	g pressu	re (MPa	a)	
(mm)	area (mm²)	0.2	0.3	0.4	0.5	0.6	0.7	0.8
16	200	40	60	80	100	120	140	160
25	490	98	147	196	245	294	343	392
40	1256	251	377	502	628	754	879	1005

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Replacement Parts

Drive Unit (Cylinder) Replacement Part No.

Model Bore size (mm)	MY2H	МҮ2НТ
16	MY2BH16G	- Stroke
25	MY2BH25□G	- Stroke
40	MY2BH40⊡G	- Stroke

Enter a symbol for port thread type inside \Box . Note) Order auto switches separately.

Option

Weight

						(kg)
Model	Bore	Basic	Additional weight per each	Weight of	Stroke adju weight (j	
Woder	size (mm)	weight	50 mm of stroke	moving parts	L unit weight	H unit weight
	16	0.86	0.22	0.21	0.03	0.04
MY2H	25	2.35	0.42	0.64	0.06	0.09
	40	6.79	0.76	2.20	0.16	0.22
	16	1.27	0.31	0.33	0.04	0.08
MY2HT	25	3.70	0.61	1.20	0.10	0.18
	40	10.05	1.13	3.35	0.27	0.46

Calculation: (Example) MY2H25G-300L

• Basic weight 2.35 kg

Cylinder stroke 300 stroke

Additional weight 0.42/50 stroke

2.35 + 0.42 x 300/50 + 0.06 x 2 ≅ 4.99 kg

Weight of L unit 0.06 kg



* Nuts are equipped on the cylinder body.



MY2H/HT Series

Construction





Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminium alloy	Hard anodised
2	Body	Aluminium alloy	Anodized
3	Head cover WR	Aluminium alloy	Hard anodised
4	Head cover WL	Aluminium alloy	Hard anodised
5	Slide table	Aluminium alloy	Hard anodised
6	Piston yoke	Aluminium alloy	Hard anodised
7	Piston	Aluminium alloy	Chromated
8	Wear ring	Special resin	
9	Belt separator	Special resin	
10	Parallel pin	Stainless steel	
11	Cushion ring	Aluminium alloy	Anodized
12	Cushion needle	Rolled steel	Nickel plated
13	Belt clamp	Special resin	
16	Guide	—	
17	End cover	Aluminium alloy	Hard anodised
19	Bearing	Special resin	
20	End plate	Aluminium alloy	Hard anodised
21	Stopper	Carbon steel	Nickel plated after quenching
22	Top cover	Stainless steel	

No.	Description	Material	Note
23	Magnet	_	
24	Magnet	_	
25	Seal magnet	Rubber magnet	
26	Square nut	Carbon steel	Chromated
27	Square nut	Carbon steel	Chromated
28	Spring pin	Carbon tool steel	
29	Parallel pin	Stainless steel	
30	Hexagon socket set screw	Chrome molybdenum steel	Black zinc chromated
31	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
32	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
33	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
34	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
35	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
36	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
37	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
38	Steel ball	Spring steel	Nickel plated
44	Hexagon socket head (taper) plug	Carbon steel	Chromated
45	Hexagon socket head (taper) plug	Carbon steel	Chromated
46	Lubretainer	Special resin	

Double axis type: MY2HT



Replacement Parts: Seal Kit

No.	Description	Qty.	MY2H16G/MY2HT16G	MY2H25G/MY2HT25G	MY2H40G/MY2HT40G
14	Seal belt	1	MY16-16C-Stroke	MY25-16C-Stroke	MY40-16C-Stroke
15	Dust seal band	1	MY2H16-16B-Stroke	MY2H25-16B-Stroke	MY2H40-16B-Stroke
43	O-ring	0	KA00309	KA00309	KA00320
43	0-ning	2	(ø4 x ø1.8 x ø1.1)	(ø4 x ø1.8 x ø1.1)	(ø7.15 x ø3.75 x ø1.7)
18	Scraper	2			
39	Piston seal	2			
40	Cushion seal	2	MY2B16-PS	MY2B25-PS	MY2B40-PS
41	Tube gasket	2			
42	O-ring	4			

* Seal kit includes (18, 39, 40, 41) and 42. Order the seal kit based on each bore size.

Seal kit includes a grease pack (10 g).

When (and (5) are shipped as single units, a grease pack (20 g) is included. Order with the following part number when only the grease pack is needed. Grease pack part number:GR-S-010 (10 g), GR-S-020 (20 g)

MY2H/HT Series

Single Axis Type: Ø 16, Ø 25, Ø 40

MY2H Bore size G – Stroke



[mm]

Model	Α	В	С	G	GB	Н	L		J	LA	LB	LD	LE	(LL)	LW	Μ	MM	Ν	NC	NE	NH	NT	NV	NW	NX		Ρ
MY2H16G	80	6.5	3.3	8.5	17	28	80	M3 >	‹ 0.5	70	50.4	3.4	4	40	83	7	M4 x 0.7	20	14	27	2	3.5	3.4	48.2	5.8	M5	x 0.8
MY2H25G	105	9.5	5.4	10.7	19.5	37	110.8	M5 >	0.8 ،	100	71.7	5.5	5	49.6	123	91	M5 x 0.8	25	21.3	35.5	3	5.3	5.5	71.8	8.5	1	/8
MY2H40G	165	14	32.5	15.5	31.5	58	180	M6 >	٢1	158	80.3	9	6	75	161	13 I	M6 x 1	40	32.4	56.5	4	6.5	6.6	82.1	10.5	1	/4
											00		14/	-		D 14						10		X		N	_
Model	PA	PE	B PC) PI	D PE	= Pł	F PG	РН	PP	Q	QQ	Q	W	R	RR	RW	SS	11	· l	ין נ	U	V١	/	X	XX	Y	Z
MY2H16G	40	40	7.2	2 2.	8 3.	7 3.	5 4	5.1	5.3	152	16.4	1 4	0	5	5.3	40	9.7	12.	5 4	1 З		10.	5 6	6	12	5	160
MY2H25G	60	60	8.2	2 6.	6 2.	7 5.	5 6	7.5	8	198	20.4	1 6	60	5	8.5	50	14	19.	3 !	5 4	.4	15.	3 7	7.5	14	5	210
	100	70	5.5	5 8.	5 5	17	9	9.5	16	312	25.5	5 5	7	8 .	11	53.5	21.5	35.	4 6	3 2		29	0	9	23	8	330
MY2H40G	100	70	5.0	0.	5 5	11/	9	9.0	10	012	20.0	0 0	<i>n</i>	0		55.5	21.0	00.	4 (, <u> </u>		23			20	0	000

"P" indicates cylinder supply ports. * The plug for "P" MY2H16G is a hexagon socket head plug.

Stroke adjustment unit Low load shock absorber MY2H Bore size G – Stroke L



Applicable cylinder	E	EA	EC	EY	FA	h	S	Т	TT	W	Shock absorber model
MY2H16	14.4	7	6	27	12.5	4	40.8	6	5.6 (Max. 11.2)	16.5	RB0806
MY2H25	17.5	8.5	9	36	19.3	5	46.7	7	7.1 (Max. 18.6)	25.8	RB1007
MY2H40	25	13	13	57	17	6	67.3	12	10 (Max. 26)	38	RB1412

High load shock absorber MY2H Bore size G – Stroke H



Applicable cylinder	E	EA	EC	EY	FA	h	S	SD	Т	TT	W	Shock absorber model
MY2H16	14.4	7	6	27	12.5	_	46.7	6.7	7	5.6 (Max. 11.2)	23.5	RB1007
MY2H25	17.5	8.5	9	36	19.3	6	67.3	17.7	12	7.1 (Max. 18.6)	25.8	RB1412
MY2H40	25	13	13	57	17	6	73.2	—	15	10 (Max. 26)	38	RB2015

MY2H/HT Series

Double Axis Type: Ø 16, Ø 25, Ø 40

MY2HT Bore size G - Stroke



Model	Α	В	С	G	GB	Н	L	,	J	LA	LB	LD	LE	(LL)	LW	Μ	MI	М	Ν	NC	NE	NH	NT
MY2HT16G	80	9.5	5.4	8.5	17	28	80	M4 x	0.7	70	87.4	5.5	5	40	120	9	M5 x	x 0.8	20	14	27	3	4.7
MY2HT25G	105	14	8.6	10.7	19.5	37	110.8	M6 x	:1	100	124.7	9	6	49.6	176	12	M8 x	x 1.25	25	21.3	35.5	4	6.5
MY2HT40G	165	17.5	10.8	15.5	31.5	58	180	M8 x	1.25	158	148.3	11	8	75	229	16	M10 x	x 1.5	40	32.4	56.5	5	9
																				1			
Model	NV	NW	NX	F	C	PA	PB	PC	PD	PE	PF	PG	PH	PI	PP	Q	QQ	QW	R	RR	RW	SS	TT
Model MY2HT16G	NV 4.5	NW 85.2		-	> k 0.8	PA 44	PB 80	PC 4	PD 23	PE 1	PF 10	PG 10	PH 10.2		PP 5.3	Q 140	QQ 16.4	QW 66	R 5	RR 5.3	RW 69	SS 9.7	
	4.5		7.3	M5 >						1			10.2									9.7	
MY2HT16G	4.5 6.6	85.2	7.3 10.5	M5 >	k 0.8 / ₈	44	80	4	23	1	10	10	10.2	41 57.6	5.3	140	16.4	66	5	5.3	69 100	9.7	12.5 19.3

Model	U	UU	VV	Х	XX	Y	Z
MY2HT16G	5	3	10.5	7	12	5	160
MY2HT25G	6	4.4	15.3	9	14	8	210
MY2HT40G	8	2	29	12	23	12	330

"P" indicates cylinder supply ports. * The plug for "P" MY2HT16G is a hexagon socket head plug.



Stroke adjustment unit Low load shock absorber MY2HT Bore size G – Stroke L



Applicable cylinder	Е	EA	EB	EC	EY	FA	S	SD	Т	TT	W	Shock absorber model
MY2HT16	14.4	7	21	8	27	46.5	46.7	6.7	7	5.6 (Max. 11.2)	28.6	RB1007
MY2HT25	19.7	10.7	26.6	11.2	36	64.8	67.3	17.7	12	4.9 (Max. 16.4)	37.2	RB1412
MY2HT40	29.1	15.1	37	17.2	57	74.5	73.2	—	15	5.9 (Max. 21.9)	51.6	RB2015

High load shock absorber MY2HT Bore size G – Stroke H



Applicable cylinder	Е	EA	EB	EC	EY	FA	S	SD	Т	TT	W	Shock absorber model
MY2HT16	14.4	7	21	8	27	46.5	67.3	27.3	12	5.6 (Max. 11.2)	28.6	RB1412
MY2HT25	19.7	10.7	26.6	11.2	36	64.8	73.2	23.6	15	4.9 (Max. 16.4)	37.2	RB2015
MY2HT40	29.1	15.1	37	17.2	57	74.5	99	24	25	5.9 (Max. 21.9)	51.6	RB2725



MY2 Series Auto Switch Mounting

Proper Auto Switch Mounting Position (Detection at stroke end) Note) The operating range is a standard including hysteresis, and is not guaranteed. There may be large variations depending on the surrounding environment (variations on the order of ± 30 %).





D-A9□, D-A9□V

MY2C/H/HT25

MY2C/H/HT40

Series model	Α	В	Operating range
MY2C16	44	116	
MY2H16	46	114	
MY2HT16	70	90	11
MY2C/H/HT25	54	156	
MY2C/H/HT40	85	245	
Series model	С	D	Operating range
MY2C/H/HT16	27.6	132.4	6.5

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90.2

D-M9□. D-M9□V.			
	, D-IVI9VV,		

Series model	Α	В	Operating range
MY2C16	48	112	
MY2H16	50	110	
MY2HT16	74	86	8.5
MY2C/H/HT25	58	152	
MY2C/H/HT40	89	241	
Series model	С	D	Operating range
MY2C/H/HT16	31.6	128.4	4
MY2C/H/HT25	73	137	0.5
MY2C/H/HT40	94.2	235.8	8.5

* Adjust the auto switch after confirming the operating conditions in the actual setting.

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239.8



Prior to Use Auto Switch Connections and Examples

Source Input Specifications

Sink Input Specifications



Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

Examples of AND (Series) and OR (Parallel) Connections

* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

3-wire AND connection for NPN output

(Using relays)



3-wire AND connection for PNP output (Using relays)



2-wire AND connection



When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state.

switches are in the ON state. Auto switches with a load voltage less than 2 0 V cannot be used.



Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V.

(Performed with auto switches only)





2-wire OR connection



Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 k Ω = 6 V

Example: Load impedance is 3 kΩ. Leakage current from auto switch is 1 mA.

3-wire OR connection for NPN output



3-wire OR connection for PNP output



(Reed)

Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

Solid State Auto Switch Direct Mounting Type D-M9N(V)/D-M9P(V)/D-M9B(V) ((RoHS

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.



Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to SMC website for the details of the products conforming to the international standards.

PLC: Programmable Logic Controller

D-M9 □, D-M9 □	□V (With	indicator	light)				
Auto switch model	D-M9N	D-M9NV	D-M9P	D-M9PV	D-M9B	D-M9BV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-w	vire		2-v	vire	
Output type	NPN PNP —						
Applicable load		IC circuit, Relay, PLC			24 VDC relay, PLC		
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)			—			
Current consumption		10 mA	or less		-	_	
Load voltage	28 VDC	or less	—		24 VDC (10	to 28 VDC)	
Load current		40 mA or less			2.5 to	40 mA	
Internal voltage drop	0.8 V or l	ess at 10 mA	(2 V or less	at 40 mA)	4 V c	or less	
Leakage current		100 µA or les	s at 24 VDC		0.8 mA	or less	
Indicator light		Red L	ED illuminate	es when turne	ed ON.		
Standard			CE marki	ng, RoHS			

Oilproof Heavy-duty Lead Wire Specifications

Auto swi	tch model	D-M9N(V)	D-M9N(V) D-M9P(V) D-M9B(V			
Sheath	Outside diameter [mm]	2.6				
la sulstan	Number of cores	3 cores (Brow	n/Blue/Black)	2 cores (Brown/Blue)		
Insulator	Outside diameter [mm]	0.88				
Orandustan	Effective area [mm ²]		0.15			
Conductor	Strand diameter [mm]		0.05			
Minimum bending radius	[mm] (Reference values)		17			

Weight

Auto swit	ch model	D-M9N(V)	D-M9P(V)	D-M9B(V)
	0.5 m (—)		7	
Lead wire length	1 m (M)	1	13	
Leau wire length	3 m (L)	4	1	38
	5 m (Z)	6	8	63

Dimensions





(g)

2-Colour Indicator Solid State Auto Switch Direct Mounting Type D-M9NW(V)/D-M9PW(V)/D-M9BW(V) **(€** RoHS

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.
- The proper operating range can be determined by the color of the light. (Red → Green ← Red)



∆Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to SMC website for the details of the products conforming to the international standards.

PLC: Programmable Logic Controller

D-M9□W, D-M	9□WV (V	Vith indic	ator light	:)			
Auto switch model	D-M9NW	D-M9NWV	D-M9PW	D-M9PWV	D-M9BW	D-M9BWV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-w	/ire		2-wire		
Output type	N	PN	PI	NP	-	_	
Applicable load		IC circuit, F	Relay, PLC		24 VDC relay, PLC		
Power supply voltage	5	5, 12, 24 VDC (4.5 to 28 V)			—		
Current consumption		10 mA	or less		—		
Load voltage	28 VD0	c or less	—		24 VDC (10) to 28 VDC)	
Load current		40 mA	or less		2.5 to	40 mA	
Internal voltage drop	0.8 V or l	0.8 V or less at 10 mA (2 V or less at 40 mA)			4 V c	or less	
Leakage current		100 µA or les	ss at 24 VDC	;	0.8 mA	or less	
Indicator light				d LED illumin ······ Green LE	ates. D illuminates.		
Standard			CE marki	ng, RoHS			

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto swi	tch model	D-M9NW(V) D-M9PW(V) D-M9BW(
Sheath	Outside diameter [mm]		2.6				
la sulstan	Number of cores	ber of cores 3 cores (Brown/Blue/Black) 2 cores (
Insulator	r Outside diameter [mm]		0.88				
Ormalization	Effective area [mm ²]		0.15				
Conductor	ductor Strand diameter [mm] 0.05						
Minimum bending radius	s [mm] (Reference values)		17				

Weight

D-M9NW(V) D-M9PW(V) D-M9BW(V) Auto switch model 0.5 m (-8 7 1 m (**M**) 14 13 Lead wire length 3 m (L) 41 38 5 m (**Z**) 68 63

Dimensions









(g)

Water Resistant 2-Colour Indicator Solid State Auto Switch: Direct Mounting Type D-M9NA(V)/D-M9PA(V)/D-M9BA(V) $\mathbf{C} \in \mathbf{R}$

Grommet

- Water (coolant) resistant type
- 2-wire load current is reduced (2.5 to 40 mA).
- The proper operating range can be determined by the colour of the light. (Red \rightarrow Green \leftarrow Red)
- Using flexible cable as standard spec.



Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used. Please consult with SMC if using coolant liquid other than water based solution.

Weight

Auto s	witch model	D-M9NA(V) D-M9PA(V)	D-M9BA(V)
	0.5 m (Nil)	8	7
Lead	1 m (M)	14	13
length	3 m (L)	41	38
longui	5 m (Z)	68	63

(g)

Dimensions

Auto Switch Specifications

PLC: Programmable Logic Controller

D-M9□A, D-M	9□AV (W	ith indica	tor light)			
Auto switch model	D-M9NA	D-M9NAV	D-M9PA	D-M9PAV	D-M9BA	D-M9BAV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-w	/ire		2-v	vire
Output type	N	۶N	PI	NP	-	_
Applicable load		IC circuit, Relay, PLC 24 VDC relay,			elay, PLC	
Power supply voltage	5	5, 12, 24 VDC (4.5 to 28 V) -			_	
Current consumption	10 mA or less			—		
Load voltage	28 VD0	C or less	-	_	24 VDC (10) to 28 VDC)
Load current		40 mA or less			2.5 to	40 mA
Internal voltage drop	0.8 V or l	ess at 10 mA	(2 V or less	at 40 mA)	4 V c	or less
Leakage current		100 µA or les	ss at 24 VDC	;	0.8 mA	or less
Indicator light		Operating range Red LED illuminates. Proper operating range Green LED illuminates.				S
Standard			0 0	ng, RoHS		

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto switch model		D-M9NA	D-M9NAV	D-M9PA	D-M9PAV	D-M9BA	D-M9BAV
Sheath	Outside diameter [mm]	2.6	2.7 x 3.2 (ellipse)	2.6	2.7 x 3.2 (ellipse)	2.6	2.6
Insulator	Number of cores	3 cores (Brown/Blue/Black)				2 cores (Brown/Blue)	
	Outside diameter [mm]	0.88	0.9	0.88	0.9	0.88	
Conductor	Effective area [mm ²]	0.15					
	Strand diameter [mm]	0.05					
Minimum bending radius [mm] (Reference values)		17	20	17	20	1	7


Reed Auto Switch Direct Mounting Style D-A90(V)/D-A93(V)/D-A96(V) (€

Grommet



Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to SMC website for the details of the products conforming to the international standards.

		PLC: Prog	rammable Logic Controller								
D-A90, D-A90V (Without indicator light)											
Auto switch model	D switch model D-A90, D-A90V										
Applicable load		IC circuit, Relay, PLC									
Load voltage	24 V $_{\text{DC}}^{\text{AC}}$ or less	48 V ^{AC} _{DC} or less	100 V DC or less								
Maximum load current	50 mA	40 mA	20 mA								
Contact protection circuit		None									
Internal resistance	1 Ω or les	1 Ω or less (Including lead wire length of 3 m)									
Standard		CE marking									

D-A93, D-A93V, D-A96, D-A96V (With indicator light)

,	, ,		-)					
Auto switch model	D-A93,	D-A93V	D-A96, D-A96V					
Applicable load	Relay	IC circuit						
Load voltage	24 VDC ⁽²⁾	4 to 8 VDC						
Load current range and Maximum load current ⁽¹⁾	5 to 40 mA	5 to 20 mA	20 mA					
Contact protection circuit		None						
Internal voltage drop	D-A93: 2.4 V or less (up to 20 D-A93V: 2.7 V or less	mA)/3 V or less (up to 40 mA)	0.8 V or less					
Indicator light	Red LED illuminates when turned ON.							
Standard	CE marking							

Oilproof Heavy-duty Lead Wire Specifications

Auto swi	tch model	D-A90(V)	D-A93(V)	D-A96(V)		
Sheath	Outside diameter [mm]		Ø 2.7			
Insulator	Number of cores	2 cores (E	Brown/Blue)	3 cores (Brown/Blue/Black)		
Insulator	Outside diameter [mm]	Ø	Ø 0.96			
Conductor	Effective area [mm ²]	0	.18	0.15		
Conductor	Strand diameter [mm]		Ø 0.08			
Lead wire minimum bending r	radius [mm] (Reference values)	17				

Note 1) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more. Note 2) The auto switches can operate at 12 VDC, but consider the internal voltage drop of the auto

switch described in Reed Auto Switch Precautions.

Weight

(g)

[mm]

Mo	D-A90	D-A90V	D-A93	D-A93V	D-A96	D-A96V	
	0.5 m (—)	6	6	6	6	8	8
Lead wire length	3 m (L)	30	30	30	30	41	41
_	5 m (Z)	_	_	47	47	_	_

Dimensions



D-A90V/D-A93V/D-A96V



MY2 Series Made to Order Specifications



Please contact SMC for detailed dimensions, specifications and lead times.

Intermediate Stroke

-XB10

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Intermediate strokes are available within the standard stroke range. The stroke can be set in 1 mm increments.
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Stroke range: 51 to 599 mm

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Example) MY2H40G-599L-A93-XB10



Available with long strokes exceeding the standard strokes. The stroke can be set in 1mm increments.

Stroke range: 2001 to 5000 mm (2001 to 3000 mm for Ø 16)



Example) MY2C40G-4999L-A93-XB11

Stroke range: 601 to 1500 mm (601 to 1000 mm for Ø 16)



Example) MY2H40G-999L-A93-XB11

3 Helical Insert Thread Specification -X168

The mounting threads of the slider are changed to helical insert threads. The thread size is the same as standard.



Example) MY2H40G-300L-A93-X168

4 Stroke Adjustment Unit with Adjustment Bolt

Stroke adjustment unit with an adjustment bolt.

Applicable Series

Series	Description	Model	Action
MY2	Mechanically jointed	MY2H	Linear guide (Single axis)
	rodless cylinder	MY2HT	Linear guide (Double axes)

How to Order



Stroke Adjustment Unit Specifications

Bore size	1	6	2	5	40		
Unit symbol	L	Н	L	Н	L	Н	
Shock absorber	MY2H	RB0806	RB1007	RB1007	RB1412	RB1412	RB2015
model	MY2HT	RB1007	RB1412	RB1412	RB2015	RB2015	RB2725
Stroke adjustment	Without spacer	0 to	-5.6	0 to -	-11.5	0 to -16	
range by intermediate fixing			0–11.2	-11.5	to –23	-16 to -32	
spacer (mm)			o –16.8	–23 to	-34.5	-32 to -48	

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position. * Stroke adjustment range is applicable for one side when mounted on a cylinder.

Stroke Adjustment Unit Model

Note) Stroke adjustment unit with adjusting bolt (-XB20) cannot be mounted on the standard cylinder. MY2H (-XB20) Stroke adjustment unit 61 Spacer length Guide symbol • With **H** MY2H16 Stroke adjustment unit adjustment bolt Н MY2H25 Cylinder Intermediate fixing н MY2H40 bore size spacer Place the protruding section HT MY2HT16 16 16 mm on the stroke adjustment unit side Without spacer HT MY2HT25 25 25 mm HT MY2HT40 6 Short spacer **MY2HT (-XB20)** 40 40 mm 70 Long spacer Stroke adjustment unit Unit part no. Spacer shipping method Mounting position Symbol Stroke adjustment unit Assembled as a unit L1 For left L unit Ν L2 Spacer only For right **H1** Spacers for MY2HT are shipped For left H unit H2 in 2 piece sets For right Spacer length L L unit only for ø16 * Intermediate fixing spacers are shipped together. **Components Parts** MY2H-A25L2-6N-XB20 MY2H-A25L2-XB20 MY2H-A25L2-6-XB20 MY2H-A25L2-7-XB20 (Without spacer) (With short spacer) (With long spacer) (Short spacer only) 0 0 Stroke Stroke Stroke adiustment adiustment adiustment unit unit unit Short spacer MY2H-A25L2-7N-XB20 (Long spacer only)

* Nuts are installed onto the cylinder body.

Nut



Nut

Holder mounting bracket

Nut

Holder mounting bracket



-XB20





Holder mounting

bracket

Holder

mounting bracket

Long spacer

MY2 Series

4 Stroke Adjustment Unit with Adjustment Bolt

-XB20

Dimensions (Dimensions other than below are the same as standard type.)

MY2H L unit







Applicable cylinder	Е	EA	EC	ED	EY	FA	FB	h	S	Т	SD	TT	W	Shock absorber model	Adjusting bolt	Adjustment range
MY2H16	15.8	8.4	6.2	5	28	12.4	30	3.2	40.8	6	1.3	4.2 (Max. 9.8)	34.5	RB0806	M5 x 0.8 x 25L	5.6
MY2H25	19.6	10.6	10	5.5	37	19.3	44.8	4	46.7	7	_	5 (Max. 16.5)	47.3	RB1007	M8 x 1.0 x 35L	11.5
MY2H40	29	16	13	8	57	17	49	5	67.3	12	_	6 (Max. 22)	59	RB1412	M10 x 1.0 x 50L	16

MY2H H unit



Applicable cylinder	Е	EA	EC	ED	EY	FA	FB	h	S	SD	Т	TT	W	Shock absorber model	Adjustment bolt	Adjustment range
MY2H16	15.8	8.4	6.2	5	28	12.4	30	3.2	46.7	7.2	7	4.2 (Max. 9.8)	35.5	RB1007	M5 x 0.8 x 25L	5.6
MY2H25	19.6	10.6	10	5.5	37	19.3	44.8	4	67.3	18.2	12	5 (Max. 16.5)	52.8	RB1412	M8 x 1.0 x 35L	11.5
MY2H40	29	16	13	8	57	17	49	5	73.2	—	15	6 (Max. 22)	59	RB2015	M10 x 1.0 x 50L	16



A Caution

Since the dimension **EY** of the unit is greater than the table top height (dimension **H**), when a workpiece is loaded that is larger than the full length (dimension L) of the slide table, allow a clearance of size "a" or larger at the workpiece side.

Applicable cylinder	а	EY	Н
MY2H16 L/H Unit	1	28	28
MY2H25 L/H Unit	1	37	37
MY2H40 L/H Unit	0	57	58

SMC

4 Stroke Adjustment Unit with Adjustment Bolt

-XB20

Dimensions (Dimensions other than below are the same as standard type.)



Applicable cylinder	Е	EA	EB	EC	ED	EY	FA	FB	h	S	SD	Т	TT	W	Shock absorber model	Adjustment bolt	Adjustment range
MY2HT16	15.8	8.4	21	9	5	28	46.5	67	3.2	67.3	27.8	12	4.2 (Max. 9.8)	40.6	RB1412	M5 x 0.8 x 25L	5.6
MY2HT25	19.6	10.6	26.6	12.2	5.5	37	64.8	93.6	4	73.2	24.1	15	5 (Max. 16.5)	57.2	RB2015	M8 x 1.0 x 35L	11.5
MY2HT40	29	16	37	18.2	8	58	74.5	110.5	5	99	24.5	25	6 (Max .22)	71.6	RB2725	M10 x 1.0 x 50L	16



A Caution

Since the dimension EY of the unit is greater than the table top height (dimension H), when a workpiece is loaded that is larger than the full length (dimension L) of the slide table, allow a clearance of size "a" or larger at the workpiece side.

Applicable cylinder	а	EY	Н
MY2HT16 L/H Unit	1	28	28
MY2HT25 L/H Unit	1	37	37
MY2HT40 L/H Unit	1	58	58

4 Stroke Adjustment Unit with Adjustment Bolt

-XB20

XB20 (Stroke Adjustment Unit with Adjustment Bolt)

▲Caution

<Stroke adjustment with adjusting bolt>

1. Loosen the lock nut for the adjustment bolt and adjust a stroke by rotating the adjustment bolt.

After adjusting the stroke, secure the adjustment bolt by tightening the lock nut.

If the effective stroke of the shock absorber is shortened by the stroke adjustment, its absorption capacity will be drastically reduced. Therefore, the adjustment bolt should be secured at a position where it projects about 0.5 mm farther than the shock absorber.

Tighten shock absorber holding bolts equally with the specified tightening torque.





Tightening Torque for Stroke Adjustment Unit Holding Bolt (NI-m)

<u></u>										
Bore size	MY	′2H	MY	2HT						
(mm)	L unit	H unit	L unit	H unit						
16		0.6								
25		1	.5							
40	5.0									

Tightening Torque for Shock Absorber Holding Bolt (Nim)

Ingittening forque for Shock Absorber Holding bolt (N·m)						
Bore size	M	/2H	MY2HT			
(mm)	L unit	H unit	L unit	H unit		
16		0.6				
25	1.5	0.6	1.5			
40	5.0	1.5	5.0			



2. Do not use the shock absorber and air cushion together.

5 Shock Absorber Soft Type Series RJ Type

-XB22

- The standard cylinder has been equipped with shock absorber soft type Series RJ type to enable soft stopping at the stroke end.
- Two different shock absorbers are available in accordance with the operating conditions.

Applicable Series

Series	Description	Model	Bearing type	Applicable bore size
		MY1B-Z	Basic type	Ø 25, Ø 32, Ø 40
		MY1H-Z	Single-axis linear guide type	Ø 25, Ø 32, Ø 40
		MY1B	Basic type	Ø 10 to Ø 40 (except Ø 16)
		MY1M	Slide bearing type	Ø 16 to Ø 40
		MY1C	Cam follower type	Ø 16 to Ø 40
MY	Mechanically jointed	MY1H	Single-axis linear guide type	Ø 10 to Ø 40
	rodless cylinder	MY1□W	With protective cover	Ø 16 to Ø 40
		MY2C	Cam follower type	Ø 16, Ø 25, Ø 40
		MY2H	Single-axis linear guide type	Ø 16, Ø 25, Ø 40
		MY2HT	Double-axis linear guide type	Ø 16, Ø 25
		MY3B	Basic type	Ø 16 to Ø 50
		MY3M	Slide bearing type	Ø 16, Ø 25, Ø 40
		CY1S	Slide bearing type	Ø 6 to Ø 25
СҮ	Magnetically coupled	CY1L	Ball bushing bearing type	Ø 6 to Ø 25
rodl	rodless cylinder	CY1H	Single-axis linear guide type	Ø 10 to Ø 25
		CY1HT	Double-axis linear guide type	Ø 25
MGP	Compact guide cylinder	MGP	Slide bearing type, Ball bushing bearing type	Ø 12 to Ø 40
MGG	Guide cylinder	MGG	Slide bearing type, Ball bushing bearing type Ø 20 to Ø	
CX2	Slide unit	CX2N	Slide bearing type	Ø 10, Ø 15, Ø 25
CXT	Platform cylinder	CXT	Slide bearing type, Ball bushing bearing type	Ø 12 to Ø 25

How to Order

Standard model no.

-XB22

Shock absorber soft type Series RJ type

How to Order a Stroke Adjustment Unit for MY Itself

-XB22 Stroke adjustment unit model

Specifications

Performance, absorbed energy Ref			er to the table below and the maximum impact weight graph.				
Dimensions		Shock absorber overall length: 0 to -1.4 mm shorter than the standard type					
Specifications other than above		Same as standard type					
Model		Short stroke type	RJ/H type				
		RJ0805	RJ0806H	RJ1007H	RJ1412H		
Max. energy absorption (J) Note)		0.5	1	3	10		
O.D. thread size (mm)		8	8 10		14		
Stroke (mm)		5	6	6 7			
Collision speed (m/s)		0.05 to 1	0.05 to 2				
Max. operating freque	ency (cycle/min) Note)	80	80	70 45			
	Extended	2.8	2.8	5.4	6.4		
Spring force (N)	Retracted	4.9	5.4	8.4	17.4		
Max. allowable thru	ist (N)	245	245	422	814		
Ambient temperature (°C)		-10 to 60 °C (No freezing)					
Weight (g)	Basic	15	15	23	65		

(

* The shock absorber service life is different from that of each cylinder. Refer to the "Specific Product Precautions" of Series RJ for the replacement period.

MY2 Series

6 With Knock Pin Holes

Cylinder with knock positioning pin hole.

How to Order



Specifications: Same as standard type.

Dimensions (Dimensions other than below are the same as standard type.)

MY2H series Ø 16, Ø 25, Ø 40 MY2HT series Ø 16, Ø 25, Ø 40

* The workpiece mounting surface of the slide table supports knock pin holes as standard.



MY2H series [mm							
Bore size [mm]	XD	XE	XF	XG	ХН	XJ	хк
16	80	40	11.5	4	23.5	6	5
25	100	55	17.5	5	35.5	7.5	5
40	170	80	25.5	6	45.5	9	8

MY2HT series [mm]							
Bore size [mm]	XD	XE	XF	XG	ХН	XJ	ХК
16	80	40	3.5	5	43	7.5	5
25	100	55	2	6	61	9	8
40	170	80	3	8	75	12	12

MY2HT16, 25



MY2 Series Specific Product Precautions 1

Be sure to read this before handling the products.

Selection

ACaution

1. When using a cylinder with long strokes, implement an intermediate support.

When using a cylinder with long strokes, implement an intermediate support to prevent the tube from sagging and being deflected by vibration or an external load.

Refer to the Guide for Side Support Application (MY2C series) on page 20.

2. For intermediate stops, use a dual-side pressure control circuit.

Since the mechanically jointed rodless cylinders have a unique seal structure, slight external leakage may occur. Controlling intermediate stops with a 3 position valve cannot hold the stopping position of the slide table (slider). The speed at the restarting state also may not be controllable. Use the dual-side pressure control circuit with a PAB-connected 3 position valve for intermediate stops.

3. Constant speed

Since the mechanically jointed rodless cylinders have a unique seal structure, a slight speed change may occur. For applications that require constant speed, select an applicable equipment for the level of demand.

4. Load factor of 0.5 or less

When the load factor is high against the cylinder output, it may adversely affect the cylinder (condensation, etc.) and cause malfunctions. Select a cylinder to make the load factor less than 0.5. (Mainly when using an external guide)

5. Cautions on less frequent operation

When the cylinder is used extremely infrequently, operation may be interrupted in order for anchoring and a change lubrication to be performed or service life may be reduced.

6. Consider uncalculated loads such as piping, cableveyor, etc., when selecting a load moment

Calculation does not include the external acting force of piping, cableveyor, etc. Select load factors taking into account the external acting force of piping, cableveyor, etc.

7. Accuracy

The mechanical jointed rodless cylinder does not guarantee travelling parallelism. When accuracy in travelling parallelism and a middle position of stroke is required, please consult with SMC.

Mounting

▲ Caution

1. Do not apply a strong impact or moment on the slide table (slider).

Since the slide table (slider) is supported by precision bearings, do not subject it to strong impact or excessive moment when mounting workpieces.

2. When connecting to a load which has an external guide mechanism, use another absorption mechanism.

A mechanically jointed rodless cylinder can be used with a direct load within the allowable range for each guide type, however, align carefully when connecting to a load with an external guide mechanism.

3. Attaching and detaching the actuator unit (cylinder)

When detaching the actuator unit, remove the four cylinder holding bolts and take the actuator unit off the guide unit. When attaching the actuator unit, insert the slider into the slide table on the guide unit, and tighten the four holding bolts equally. Since loosened holding bolts may cause damage or malfunction, be sure to secure them tightly.





MY2 Series **Specific Product Precautions 2**

Be sure to read this before handling the products.

Mounting

A Caution

4. Auto Switch Mounting

The MY2 series can be equipped with auto switches on the top of the actuator unit (cylinder) and on the side of the guide unit, but use caution in the following cases.

<Mounting an auto switch on the top of the actuator unit (cylinder)>

For auto switches with perpendicular electrical entry, the lead wire may interfere with the workpiece depending on the workpiece mounting type and shape.

Be sure to allow a clearance in order to keep the lead wire from interfering with the workpiece.



5. Workpiece Mounting

When mounting a magnetic workpiece, the auto switch may stop working due to a loss of magnetic force in the cylinder depending on the mounting position. Allow a clearance of 5 mm or more between the auto switch and workpiece.



6. Body Mounting

When mounting MY2H40G with stroke adjustment unit from the top, move the stroke adjustment unit and secure the body with the end plate mounting holes. After mounting, return the stroke adjustment unit to the stroke end and secure it again.



7. Do not generate negative pressure in the cylinder tube.

Take precautions under operating conditions in which negative pressure is generated inside the cylinder by external forces or inertial forces. Air leakage may occur due to separation of the seal belt. Do not generate negative pressure in the cylinder by forcibly moving it with an external force during the trial operation or dropping it with self-weight under the non-pressure state, etc. When the negative pressure is generated, slowly move the cylinder by hand and move the stroke back and forth. (When using with a stroke adjustment unit, please either remove the unit or adjust the stroke to the full stroke.)

After doing so, if air leakage still occurs, please consult with SMC.

8. Do not mount cylinders as they are twisted.

When mounting, be sure for a cylinder tube not to be twisted. The flatness of the mounting surface is not appropriate, the cylinder tube is twisted, which may cause air leakage due to the detachment of a seal belt, damage a dust seal band, and cause malfunctions.

9. Do not mount a slide table on the fixed equipment surface.

It may cause damage or malfunctions since an excessive load is applied to the bearing.



Mounting with a slide table (slider)

10.Consult with SMC when mounting in a cantilevered wav.

Since the cylinder body deflects, it may cause malfunctions. Please consult with SMC when using it this way.



Mounting in a cantilevered way

SMC

11. Fixed parts of the cylinder on both ends must have at least 5 mm of contact between where the bottom of the cylinder tube and the equipment surface.



12.Consider uncalculated loads such as piping, cableveyor, etc., when selecting a load moment Calculation does not include the external acting force of piping, cableveyor, etc. Select load factors taking into account

the external acting force of piping, cableveyor, etc

13.Do not unnecessarily alter the guide adjustment setting.

The adjustment of the guide is preset and does not require readjustment under normal operating conditions. Therefore, do not unnecessarily alter the guide adjustment setting.



MY2 Series Specific Product Precautions 3

Be sure to read this before handling the products.

Operating Environment

A Warning

1. Do not use in environments where the cylinder will come in contact with coolants, cutting oil, water drops, adhesive foreign particles, dust, etc., and do not operate the cylinder with compressed air that contains drainage and foreign matter.

Foreign matter or liquids on the cylinder interior or exterior can wash away the lubricating grease, which can lead to deterioration and damage of the dust seal band and seal materials, causing a danger of malfunction.

When operating in locations with exposure to water, oil drops, or dust, provide protection such as a cover to prevent direct contact with the cylinder, or mount the dust seal band surface downwards, and operate it with clean compressed air.

2. Carry out cleaning and grease application suitable for the operating environment.

Carry out cleaning regularly when using in an operating environment in which the product is likely to get dirty. After cleaning, be sure to apply grease to the top side of the cylinder tube and the rotating part of the dust seal band. Apply grease to these parts regularly even if not after cleaning. Please consult with SMC for the cleaning of the slide table (slider) interior and grease application. Service Life and Replacement Period of Shock Absorber

▲ Caution

1. Allowable operating cycle under the specifications set in this catalogue is shown below.

1.2 million times RB08

2 million times RB10 to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25 °C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.

Centralised Piping Port Variations

A Caution

Head cover piping connection can be freely selected to best suit different piping conditions.



▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) ¹, and other safety regulations.

	Caution:	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate
٨١	Warning:	injury. Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
<u>^</u> [Danger:	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

▲ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

▲ Caution

1. The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety. etc.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. ²⁾ Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

▲ Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

▲ Safety Instructions

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