Speed Controller with One-touch Fitting/Elbow Type

Reduces labor time!

Series AS



CAT.NAS20-220A





Series Variations



○ Electroless nickel plated type is standard.



Speed Controller with One-touch Fitting Elbow Type Series AS RoHS

Model

| | | | | Applicable tubing O.D. | | | | | | | | | | | | | |
|----------------|-------|-------|-----------------|------------------------|-----|---|---|---|----|----|----|-----------|-------|------|-------|------|------|
| Model | Port | size | Seal method | Metric size | | | | | | | | Inch size | | | | | |
| | | | | 2 Note 2) | 3.2 | 4 | 6 | 8 | 10 | 12 | 16 | 1/8" | 5/32" | 1/4" | 5/16" | 3/8" | 1/2" |
| AS12□1F-M5 | M5 : | x 0.8 | Gacket cool | • | • | • | • | | | | | • | • | • | | | |
| AS12□1F-U10/32 | 10-32 | UNF | Gasket seal | • | • | • | • | | | | | • | • | • | | | |
| AS22□1F-□01 | | 1/8 | | | • | • | • | • | • | | | • | • | • | • | | |
| AS22□1F-□02 | R | 1/4 | Coolont Note 1) | | • | • | • | • | • | | | • | • | • | • | • | |
| AS32□1F-□03 | NPT | 3/8 | | | | | • | • | • | • | | | | • | • | • | |
| AS42□1F-□04 | | 1/2 | | | | | | | • | • | • | | | | | • | • |

Note 1) Non-sealant type can be selected as a standard option.

Meter-in type

Note 2) Only polyure thane tubing is applicable for ø2.

Flow Direction Symbols on Body Meter-out type

Specifications

| Fluid | Air |
|-------------------------------|--|
| Proof pressure | 218 psi (1.5 MPa) |
| Max. operating pressure | 145 psi (1 MPa) |
| Min. operating pressure | 14.5 psi (0.1 MPa) |
| Ambient and fluid temperature | 23 to 140°F (–5 to 60°C) (No freezing) |
| Applicable tubing material | Nylon, Soft nylon, Polyurethane Note) |

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to Best Pneumatics No. 6 for details.)

Indication symbol

| r I | Be sure to re | ead befor | e handling. |
|--------|----------------------|------------|--------------|
| L | Refer to bac | k cover | for Safety I |
| L | Instructions | and | "Handling I |
| L | Precautions | for SMC | Products" |
| L | (M-E03-3) fe | or Flow | V Control |
| L. | Equipment Pre | enalitione | |

_ _ _ _ _ _ _ _

Flow Rate and Sonic Conductance

| Mode | əl | AS12D1F-M5 | | AS22□1F-01 | | | AS2201F-02 | | | AS | 32⊡1F | AS42□1F-04 | | |
|----------------------------|--------------------|------------|--------------------------|------------|---------|-----------------|------------|-----|--------------------------|-------|--------|------------|-------|------------|
| Tubing | Metric size | ø2 | ø3.2 ø4 ø6 | ø3.2 | ø4 | ø6 ø8 ø10 | ø4 | ø6 | ø8 ø10 | ø6 | ø8 | ø10 ø12 | ø10 | ø12 ø16 |
| O.D. | Inch size | _ | ø1/8" ø1/4" ø5/32" | ø1/8" | ø5/32" | ø1/4" ø5/16" | ø5/32" | _ | ø1/4" ø5/16" ø3/8" | ø1/4" | ø5/16" | ø3/8" | ø3/8" | ø1/2" |
| C values: Sonic | Free flow | 0.2 | 0.3 | 0.4 | 0.6 | 0.6 | 1.0 | 1.3 | 1.5 | 1.6 | 1.7 | 2.5 | 4.4 | 4.8 |
| conductance dm³/(s·bar) | Controlled flow | 0.2 | 0.3 | 0.4 | 0.7 | 0.8 | 0.9 | 1 | .3 | 2.1 | 2.4 | 3.3 | 4.4 | 4.9 |
| b values: Critical | Free flow | 0 | .3 | 0 | .2 | 0.3 | 0.3 | 0 | .4 | 0 | .4 | 0.3 | 0. | .3 |
| pressure ratio | Controlled flow | 0.2 | 0.4 | 0 | 0.2 0.3 | | 0.3 | | 0.3 | | | 0.3 | | |

Note 1) 10-32 UNF has the same specification as M5.

Note 2) C values and b values for controlled flow direction are with the needle fully open, the values for free flow direction are with the needle fully closed.



Series AS

How to Order



refer to Series Variations (Features 1). Note 2) Use ø1/8" tubing.

Needle Valve/Flow-rate Characteristics

AS1201F-M5, AS1211F-M5



Note) -U10/32 has the same specification as M5.

AS3201F-03, AS3211F-03

Flow rate [gpm (L/min) (ANR)]

AS2201F-01, AS2211F-01

AS4201F-04, AS4211F-04



AS2201F-02, AS2211F-02



Inlet pressure: 73 psi (0.5 MPa) Inlet pressure: 73 psi (0.5 MPa), S Flow rate [gpm (L/min) (ANR)] 264 396 10, 11, 10, 11 (1000) 08, 09 (1500) 3 Ņ 06, 07 264 (1000) 132 (500) 132 (500) 0 L 0 0 ٥ 5 10 5 10 Number of needle rotations Number of needle rotations

Note) The numbers above the flow-rate characteristic curves in the charts show the tubing diameter as defined by the product number.



Series AS

Construction

Seal method: Gasket seal Thread type: M5, 10-32 UNF



Seal method: Sealant Thread type: R, NPT



Component Parts

| | - | | |
|-----|--------------|---------------------|---------------------------|
| No. | Description | Material | Note |
| 1 | Body A | PBT | |
| 2 | Body B | Brass | Electroless nickel plated |
| 3 | Handle | POM | |
| 4 | Needle | PBT | |
| 5 | Needle guide | Steel wire | Zinc chromated |
| 6 | U-seal | HNBR | |
| 7 | O-ring | NBR | |
| 8 | O-ring | NBR | |
| 9 | Cassette | — | |
| 10 | Seal | NBR | |
| 11 | Gasket | NBR/Stainless steel | |



Thread type: M5, 10-32 UNF

Dimensions

Seal method: Gasket seal Thread type: M5, 10-32 UNF





Metric size

| | | | | | | | | | | | | | | (11111) |
|--------------------|-----|-----------|---|-----------|------------|------------|------------------|------|------------|------|-----------|------|------|---------|
| Madal | 4 | т | | D1 | D 2 | 14 | 1.2 | 1.2 | L4 Note 1) | | A Note 2) | | R.A. | Weight |
| Model | a | | п | | 03 | L 1 | LZ | LJ | Unlock | Lock | Unlock | Lock | IVI | (g) |
| AS12□1F-M5-02A | | | | 50 | | 15.0 | 20.6 | | | | | | 11.0 | |
| AS12□1F-U10/32-02A | 2 | - | | 5.0 | - | 15.0 | 20.0 | | | | | | 11.9 | |
| AS12D1F-M5-23A | 2.2 | | 0 | 70 | | 17.2 22 | 16.9 | | | | | | 5 | |
| AS12□1F-U10/32-23A | 3.2 | M5 x 0.8 | | 1.2 | a | | 2 22 6 23.4 1 | 22 | 26.5 | 25.4 | 23.5 | 22.4 | 13.3 | 5 |
| AS12□1F-M5-04A | 4 | 10-32 UNF | 5 | 9 | 3 | | | | | 20.4 | 20.0 | 22.4 | | |
| AS12□1F-U10/32-04A | 4 | | | 0.2 | | | | | | | | | | |
| AS12□1F-M5-06A | 6 | | | 10.4 | | 19.6 | | 16.5 | | | | | | 6 |
| AS12□1F-U10/32-06A | U | | | | | 18.6 | | | | | | | | 0 |

Note 1) Reference dimensions

Note 2) Reference dimensions after installation of thread

Inch size

| | | | | | | | | | | | | | | (11111) |
|--------------------|-------|-----------|---|------|----|------------|------|------|------------|------|-----------|------|------|---------|
| Madal | 4 | - | ш | D1 | 50 | 14 | 12 | 12 | L4 Note 1) | | A Note 2) | | БЛ | Weight |
| Model | a | I | п | | 03 | L 1 | | LJ | Unlock | Lock | Unlock | Lock | IVI | (g) |
| AS12□1F-M5-01A | 1/0" | | | 7.0 | | | | | | | | | | |
| AS12□1F-U10/32-01A | 1/0 | | 0 | 1.2 | 0 | 17.2 | 22 | 16.9 | 26.5 | | | 22.4 | 12.2 | F |
| AS12□1F-M5-03A | E/00" | M5 x 0.8 | | | | | | | | 25.4 | 22.5 | | | 5 |
| AS12□1F-U10/32-03A | 5/32 | 10-32 UNF | 9 | 0.2 | 9 | | | | 20.5 | 20.4 | 23.5 | 22.4 | 13.5 | |
| AS12□1F-M5-07A | 1/4" | | | 11.0 | | 18.6 23.4 | 02.4 | 16.5 | | | | | | 6 |
| AS12□1F-U10/32-07A | 1/4 | | | 11.2 | | | 23.4 | 16.5 | | | | | | 0 |

Note 1) Reference dimensions

Note 2) Reference dimensions after installation of thread





Seal method: Sealant Thread type: R, NPT





Metric size

| Metric size | | | | | | | | | | | | | | (mm) |
|-------------------|-----|-----|--------|------|------|------------|-------------|------|--------|--------|--------|--------|------|-------------|
| Madal | 4 | т | u | D1 | 50 | 14 | 10 | 12 | L4 N | ote 1) | A No | ote 2) | БЛ | Maight (g) |
| Wodel | a | 1 | п | | 03 | L 1 | LZ | Lo | Unlock | Lock | Unlock | Lock | IVI | vveigni (g) |
| AS22□1F-01-23(S)A | 3.2 | | | 7.2 | | | | | | | | | | 0.(0) |
| AS22□1F-01-04(S)A | 4 | | 10 | 8.2 | | 19.1 | 26.1 (26) | | 30.6 | | | | 13.3 | 9 (9) |
| AS22□1F-01-06(S)A | 6 | 1/8 | (12.7) | 10.4 | 11.6 | | | 19.1 | | 29.2 | 27.5 | 26.1 | | 10 (9) |
| AS22□1F-01-08(S)A | 8 | | () | 13.2 | | 22.4 | 29.4 (29.3) | | | | | | 14.2 | 11 (10) |
| AS22□1F-01-10(S)A | 10 | | | 15.9 | | 25.3 | 32.3 (32.2) | | | | | | 15.6 | 12 (11) |
| AS22□1F-02-23(S)A | 3.2 | | | 7.2 | | 20.0 | 20 (20 2) | | | | | | | |
| AS22□1F-02-04(S)A | 4 | | 47 | 8.2 | 12.6 | 20.9 | 30 (30.3) | | 36.6 | 35 | 31.1 | 29.5 | 13.3 | 18 (19) |
| AS22□1F-02-06(S)A | 6 | 1/4 | (17.5) | 10.4 | | 23.4 | 32.5 (32.8) | 22.6 | | | | | | |
| AS22□1F-02-08(S)A | 8 | | (17.5) | 13.2 | | 23.9 | 33 (33.3) | | | | | | 14.2 | 19 (20) |
| AS22□1F-02-10(S)A | 10 | | | 15.9 | | 26.9 | 36 (36.3) | | | | | | 15.6 | 20 (21) |
| AS32□1F-03-06(S)A | 6 | | | 10.4 | | 21.8 | 32.1 | 70 7 | | | | | 13.3 | 21 (22) |
| AS32□1F-03-08(S)A | 8 | 2/0 | 10 | 13.2 | 15.6 | 22.7 | 33 | 20.7 | 100 | 40.7 | 27.1 | 25.5 | 14.2 | 31 (32) |
| AS32□1F-03-10(S)A | 10 | 3/0 | 15 | 15.9 | 15.0 | 26.7 | 37 | 28 | 42.3 | 40.7 | 57.1 | 35.5 | 15.6 | 32 (33) |
| AS32□1F-03-12(S)A | 12 | | | 18.5 | | 29.7 | 40 | 26.8 | | | | | 17 | 34 (35) |
| AS42□1F-04-10(S)A | 10 | | 04 | 15.9 | | 27.4 | 40.3 (40.2) | 36.2 | | | | | 15.6 | 54 (53) |
| AS42□1F-04-12(S)A | 12 | 1/2 | (23.8) | 18.5 | 17.6 | 30.8 | 43.7 (43.6) | 35.1 | 50.8 | 49.2 | 43.7 | 42.1 | 17 | 56 (55) |
| AS42□1F-04-16(S)A | 16 | | () | 23.8 | | 34.8 | 47.7 (47.6) | 32.7 | | | | | 20.6 | 60 (59) |

Note 1) Reference dimensions Note 2) Reference dimensions after installation of thread Note 3) The values in () are the dimensions of NPT thread.

Inch size

| Inch size | | | | | | | | | | | | | | (mm) |
|--------------------|-------|-------|--------|------|------------|------|-------------|------|--------|---------|--------|--------|------|--------------------|
| Madal | - | - | ы | D1 | D 2 | 14 | 10 | 1.0 | L4 N | lote 1) | A No | ote 2) | | Maight (g) |
| WOder | a | l I | п | וט | 03 | LI | L2 | L3 | Unlock | Lock | Unlock | Lock | IVI | vveignt (g) |
| AS22□1F-01-01(S)A | 1/8" | | | 7.2 | | 10.1 | 06 1 (06) | | | | | | | 0.(0) |
| AS22□1F-01-03(S)A | 5/32" | 1/9 | 13 | 8.2 | 116 | 19.1 | 20.1 (20) | 10.1 | 30.6 | 29.2 | 27.5 | 26.1 | 13.3 | 9 (9) |
| AS22□1F-01-07(S)A | 1/4" |] 1/0 | (12.7) | 11.2 | 11.0 | 20.8 | 27.8 (27.7) | 19.1 | | | 27.5 | | | 10 (9) |
| AS22□1F-01-09(S)A | 5/16" | | | 13.2 | | 22.4 | 29.4 (29.3) | 1 | | | | | 14.2 | 11 (10) |
| AS22[]1F-02-01(S)A | 1/8" | | | 7.2 | | 20.0 | 00 (00 0) | | | 35 | 31.1 | 29.5 | 13.3 | 10 (10) |
| AS22□1F-02-03(S)A | 5/32" | | | 8.2 | | 20.9 | 30 (30.3) | | | | | | | 10 (19) |
| AS22□1F-02-07(S)A | 1/4" | 1/4 | 1/ | 11.2 | 12.6 | 23.4 | 32.5 (32.8) | 22.6 | 36.6 | | | | | 19 (19) |
| AS22□1F-02-09(S)A | 5/16" | | (17.5) | 13.2 | | 23.9 | 33 (33.3) | | | | | | 14.2 | 19 (20) 20 (21) |
| AS22[]1F-02-11(S)A | 3/8" | | | 15.5 | | 26.4 | 35.5 (35.8) | | | | | | 15.6 | |
| AS32□1F-03-07(S)A | 1/4" | | | 11.2 | | 21.8 | 32.1 | 00.7 | | | | | 13.3 | 01 (00) |
| AS32□1F-03-09(S)A | 5/16" | 3/8 | 19 | 13.2 | 15.6 | 22.7 | 33 | 20.7 | 42.3 | 40.7 | 37.1 | 35.5 | 14.2 | 31 (32) |
| AS32□1F-03-11(S)A | 3/8" | | | 15.5 | | 26.7 | 37 | 28.2 | | | | | 15.6 | 32 (33) |
| AS42□1F-04-11(S)A | 3/8" | 1/0 | 24 | 15.5 | 17.6 | 27.4 | 40.3 (40.2) | 36.2 | 50.9 | 40.2 | 42.7 | 40.1 | 15.6 | 54 (53) |
| AS42[]1F-04-13(S)A | 1/2" | 1/2 | (23.8) | 19.3 | 17.0 | 30.9 | 43.8 (43.7) | 34.7 | 50.8 | 49.2 | 43.7 | 42.1 | 17 | 56 (55) |

Note 1) Reference dimensions Note 2) Reference dimensions after installation of thread Note 3) The values in () are the dimensions of NPT thread.





Series AS Specific Product Precautions 1

Be sure to read this before handling. Refer to back cover for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for Flow Control Equipment Precautions.

Design/Selection

∆ Warning

1. Check the specifications.

The products in this catalog are designed to be used in compressed air systems (including vacuum) only.

If the products are used in an environment where pressure or temperature is out of the specified range, damage and/or malfunction may result. Do not use under such conditions. (Refer to the specifications.)

Please contact SMC when using a fluid other than compressed air (including vacuum).

We do not guarantee against any damage if the product is used outside of the specification range.

2. The products in this catalog are not designed for the use as stop valve with zero air leakage.

A certain amount of leakage is allowed in the product's specifications.

Tightening the needle to reduce leakage to zero may result in equipment damage.

3. Do not disassemble the product or make any modifications, including additional machining.

It may cause human injury and/or an accident.

4. The flow-rate characteristics for each product are representative values.

The flow-rate characteristics are characteristics of each individual product. Actual values may differ depending on the piping, circuitry, pressure conditions, etc.

 Sonic conductance (C) and critical pressure ratio (b) values for products are representative values.
 For controlled flow direction values the needle is fully

open. For free flow direction values the needle is fully closed.

6. Check if that PTFE can be used in application.

PTFE powder (Polytetrafluoroethylene resin) is included in the seal material for piping taper thread of male thread type. Confirm that the use of it will not cause any adverse effect on the system.

Please contact SMC if the Material Safety Data Sheet (MSDS) is required.

Mounting

A Warning

1. Operation manual

Install the products and operate them only after reading the operation manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

- **2. Ensure sufficient space for maintenance activities.** When installing the products, allow access for maintenance.
- 3. Tighten threads with the proper tightening torque.

When installing the products, follow the listed proper torque.

Mounting

Warning

4. After pushing the handle down to lock, check it is locked.

It should not be possible to rotate the handle to the right or to the left. If the handle is pulled with force, it may break. Do not pull the handle with excessive force.



- 5. Check the degree of rotation of the needle valve. The products in this catalog are retainer type so that the needle is not removed completely. Over rotation will cause damage.
- 6. Do not use tools such as pliers to rotate the handle. It can cause idle rotation of the handle or damage.
- 7. Verify the air flow direction.

Mounting backwards is dangerous, because the speed adjustment needle will not work and the actuator may lurch suddenly.

8. Adjust the needle by opening the needle slowly after having closed it completely.

Loose needle valves may cause unexpected sudden actuator lurching.

When a needle valve is turned clockwise, it is closed and actuator speed decreases. When a needle valve is turned counterclockwise, it is open and actuator speed increases.

9. Do not apply excessive force or shock to the body or fittings with an impact tool.

It can cause damage or air leakage.

10. This product has One-touch fittings, refer to the Fittings & Tubing Precautions of Best Pneumatics No. 6.

11. Tubing O.D. Ø2

Tubing other than that from SMC cannot be used, because it may result in inability to connect the tube, air leakage after connecting the tube or disconnection of the tube.

12. To install/remove the flow control equipment, use an appropriate wrench to tighten/loosen at the supplied nut are on body B, and as close to the thread as possible.

Do not apply torque at other points as the product may be damaged. Rotate body A manually for positioning after installation.

13. Do not use body A for applications involving continuous rotation.

Body A and the fitting section may be damaged.





Series AS Specific Product Precautions 2

Be sure to read this before handling. Refer to back cover for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for Flow Control Equipment Precautions.

Mounting

▲ Caution

1. Tightening of M5 and 10-32 UNF threads

First, tighten it by hand, then give it an additional 1/6 turn to 1/4 turn with a wrench. A reference value for the tightening torque is 1 to 1.5 N·m.

Note) Excessive tightening may damage the thread portion or deform the gasket and cause air leakage.

If the screw is too shallowly screwed in, it may come loose or air may leak.

2. Chamfer dimension for female thread of the connection thread M5, 10-32 UNF

Confirming to ISO 16030 (air pressure fluid dynamics – connection – ports and stud ends), the chamfer dimensions shown below are recommended.



3. This product has a stopper for fully close in rotating direction. Excess torque may break the stopper. Table below shows the maximum allowable torque of the handle.

| Body size | Maximum allowable adjusting torque lbf ft (N·m) |
|-----------|---|
| M5 | 0.037 (0.05) |
| 1/8 | 0.051 (0.07) |
| 1/4 | 0.118 (0.16) |
| 3/8 | 0.148 (0.2) |
| 1/2 | 0.295 (0.4) |

Piping Threads with Sealant

Caution

1. The proper tightening torques of the fittings are as shown in the table below. As a guide, tighten by hand, then turn it two or three turns with a wrench. Check the dimensions of each product for the hexagon width across flats.

| Connection thread size | Proper tightening torque lbf-ft (N·m) |
|------------------------|---------------------------------------|
| NPT, R1/8 | 5.2 to 6.6 (7 to 9) |
| NPT, R1/4 | 8.9 to 10.3 (12 to 14) |
| NPT, R3/8 | 16.2 to 17.7 (22 to 24) |
| NPT, R1/2 | 20.7 to 22.1 (28 to 30) |

- 2. If the fitting is tightened with excessive torque, a large amount of sealant will seep out. Remove the excess sealant.
- 3. Insufficient tightening may loosen the threads, or cause air leakage.

4. Reuse

- 1) Normally, fittings with a sealant can be reused 2 to 3 times.
- To prevent air leakage through the sealant, remove any loose sealant stuck to the fitting by blowing air over the threaded portion.
- 3) If the sealant no longer provides effective sealing, wrap sealing tape over the sealant before reusing. Do not use the sealant in any form other than a tape type.
- 5. Once the fitting has been tightened, backing it out to its original position often causes the sealant to become defective. Air leakage will occur.
- 6. R threaded studs with Rc threaded ports and use NPT threaded studs with NPT threaded ports.

Piping

1. This product has One-touch fittings, refer to the Fittings & Tubing Precautions of Best Pneumatics No. 6.

2. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

3. Wrapping of pipe tape

SMC

When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealing material do not get inside the pipe.

Also, when the pipe tape is used, leave approx. 1 thread ridges exposed at the end of the threads.



▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.



A Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.



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