# Modular F.R.L. Units



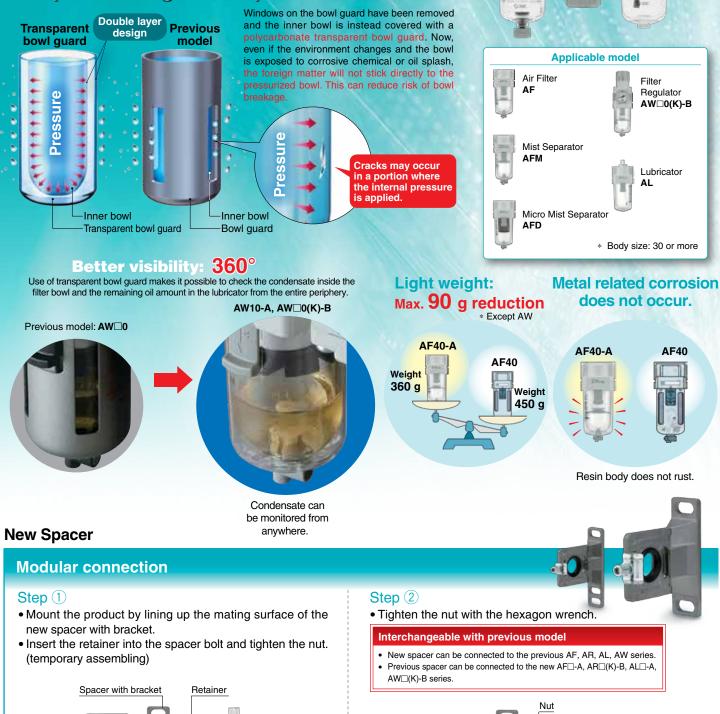


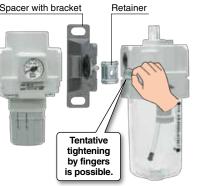


# **AC** Series

### Transparent bowl guard

### Better environmental resistance: Transparent bowl guard can protect the inner bowl!





# AC Series

Modular F.R.L. Units

### Series Configuration

			Port size								
	Product	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX	
	Air Filter 🕂 Regulator 🕂 Lubricator	AC10-A									
	Air Filter + Regulator + Lubricator AF AR AL	AC20-B		0	0						
		AC25-B			0	0					
		AC30-B									
		AC40-B					0			P.7	
		AC40-06-B									
		AC50-B									
	* *	AC55-B									
		AC60-B									
	Filter Regulator 🕂 Lubricator	AC10A-A									
	AW AL	AC20A-B									
		AC30A-B				0					
		AC40A-B			0	0	0			P.15	
	C C III.	AC40A-06-B									
		AC50A-B						0	0		
		AC60A-B									
=	Air Filter + Regulator	AC10B-A									
	AF AR	AC20B-B									
		AC25B-B									
		AC30B-B									
	The State	AC40B-B			0	•	•			P.21	
•		AC40B-06-B						•			
		AC50B-B						0		-	
		AC55B-B							0		
		AC60B-B									
	Air Filter 🕂 Mist Separator 🕂 Regulator	AC20C-B		0							
	AF AFM AR	AC25C-B				0					
		AC30C-B								P.27	
		AC40C-B			0	0	0				
		AC40C-06-B									
	Filter Regulator + Mist Separator	AC20D-B		0							
	AW AFM	AC30D-B			0	0	0			P.31	
		AC40D-B AC40D-06-B			0	0	0	0		-	
		AC40D-00-B								1	

**SMC** 

### Series Configuration

		Duedu		Madal			F	Port siz	e			
		Produ	CI	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX
	AF			AF10-A								
				AF20-A		0	0					
<b>_</b>		and the second s		AF30-A			0	0				
-ilte			** **	AF40-A				0	0			P.43
Air Filter		A strange of a strange of the strang	And a second	AF40-06-A						0		
		ů.		AF50-A						0		
				AF60-A							0	
	AFM			AFM20-A		0	0					
5			and the same	AFM30-A			0	0				P.55
arato			÷ 11	AFM40-A			0	0	0			
Sepi		Transfer of		AFM40-06-A						0		
Mist Separator		<u>om</u>										
2												
			-									]
	AFD			AFD20-A		•	0					
atoi		AND S.A.	artista and an article	AFD30-A			0	0				P.55
ераі			a main a	AFD40-A			0	0	0			
st Si				AFD40-06-A						0		
М		Ť	- sinde									
Micro Mist Separator												
			-									
	AR			AR10-A								
			1000	AR20-B		0	0					
<u>ب</u>				AR25-B			0	0				
Regulator				AR30-B				0				P.64
nbə		110	100 mm	AR40-B					0			F.04
ш			0.1	AR40-06-B						0		
				AR50-B						0		
				AR60-B								
	AR□K			AR20K-B			0					
_ u		1000		AR25K-B			0	0				
with				AR30K-B			0	0				
ator / Fui		Can Road	and the set	AR40K-B				0	•			P.67
egula flow		11	10 Provent	AR40K-06-B						0		
Regulator with Backflow Function				AR50K-B						0	0	
ш				AR60K-B							0	
2	•			<b>SMC</b>								·J

# Modular F.R.L. Units **AC** Series

						-	Port siz					
	Product		Model	M5	1/8	F 1/4	3/8	e 1/2	3/4	1	INDEX	AC
	AL		AL10-A	0								
			AL10 A		0	0					-	HAL
ž		44 (d	AL30-A			0	0				-	AF+AR+AL
Lubricator	12 St. m.		AL40-A			0	0	0			P.82	AF+
-ubr			AL40-06-A						•			
_	distant and the second s	the state of the s	AL50-A						0	0		AW+AL
			AL60-A									A
												B
	AW		AW10-A AW20-B	0							-	AF+AR
			AW20-B AW30-B		0		0				-	◄
for			AW30-B AW40-B			0	0	0			P.92	AR
gulat			AW40-06-B						0		-	<del> </del>
. Re			AW60-B							0		AF+AFM+AR
Filter Regulator		a section										AF
	58											AW+AFM
	AW□K		AW20K-B									
			AW30K-B			0	0					nen
n ith	00		AW40K-B			0					P.95	chr
or w ctio	B'ar -		AW40K-06-B						•			Attachment
Regulator with flow Function		~	AW60K-B						0			٩
Filter Reg Backflow		tra and										AF
Sim	ple Spe	cials Syst	em 🗖	svst	em de	esign	ed to	resr	ond	auick	dv	AFM / AFD

### **Simple Specials System**

A system designed to respond quickly and easily to your special ordering needs



### Short lead times

This system enables us to respond to your special needs, such as additional machining, accessory assembly, or modular unit, and deliver such special products as quickly as standard products.

### **Repeat orders**

Once we receive a Simple Special part number from your previous order, we will process the order, manufacture the product, and deliver it to you.

Please contact your local sales representative for more details.

**@SMC** 

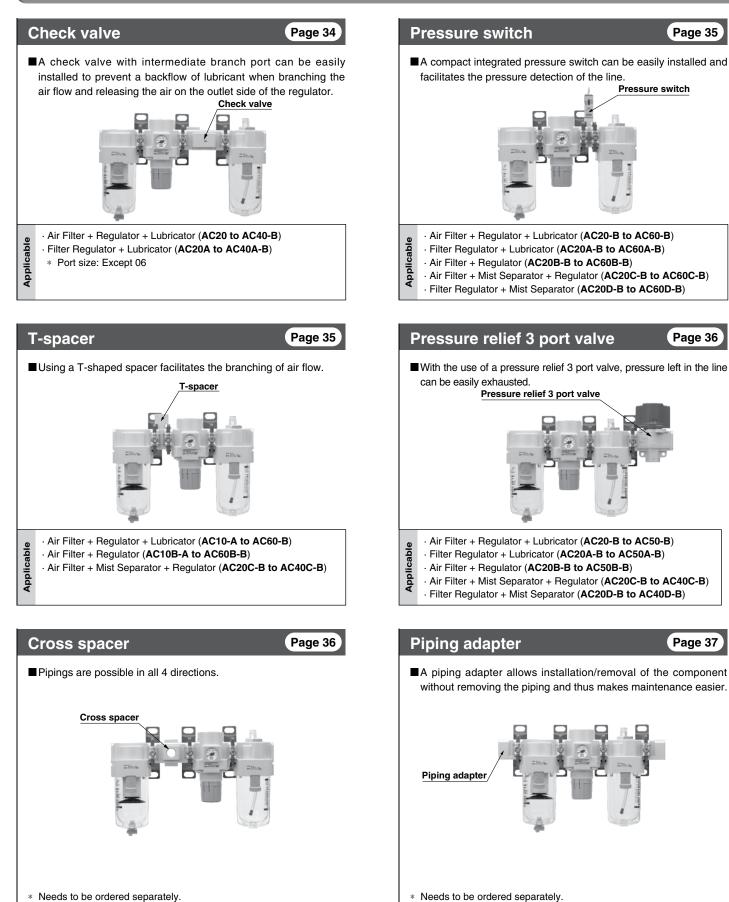
4

AB

2

AW

#### Attachment List

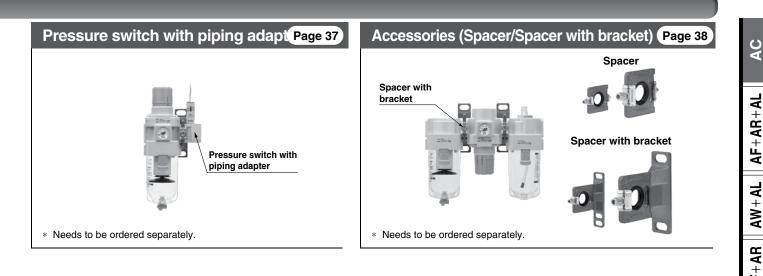


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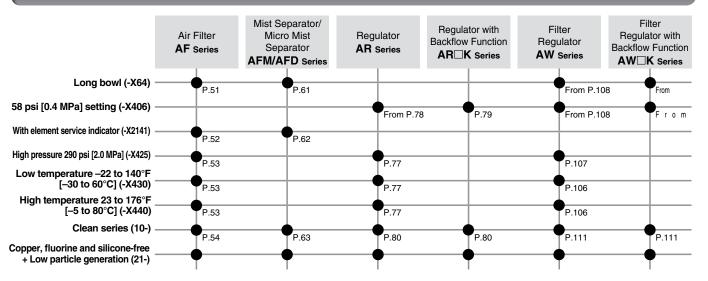
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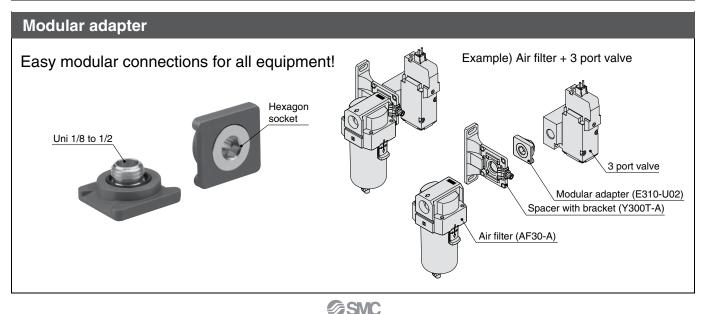
Pressure switch



#### Made-to-Order List



### **Related Product**



AB

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					egulator + Lubri	symbol
			AC1(	<b>]-/</b>	How to Order	Refer to page 9 for size 20 to 60.
A	C1	10-	-M5	]-[	Option/Semi-standard: S	symbol: When more than one specification is required, order.
				Symbol	De	scription
		a	Float type auto drain	Nil C*1	Without auto drain N.C. (Normally closed) Drain port is close	d when pressure is not applied.
0	Option			+	- (,,,	· · · · · · · · · · · · · · · · · · ·
U	ŏ			Nil	Without pressure gauge	
		b	Pressure gauge	<b>G</b> *2	Round type pressure gauge (without limit	indicator)
	11			+		·
		•		Nil	Without attachment	
2		Att	achment (T-spacer) *3	Т	Mounting position: AF+ <b>T</b> +AR+AL	
				+		
			Set pressure *4	Nil	7.3 to 102 psi [0.05 to 0.7 MPa] setting	
		С	Set pressure	1	2.9 to 29 psi [0.02 to 0.2 MPa] setting	
				+		
				Nil	Polycarbonate bowl	
		d	Bowl *5	2	Metal bowl	
				6	Nylon bowl	
				+		
	dard	е	Lubricator lubricant	Nil	Without drain cock	
6	stan		exhaust port	3	Lubricator with drain cock	
8	Semi-standard			+		
	Š	f	Exhaust mechanism	Nil	Relieving type	
				N	Non-relieving type	

Non-relieving type IN + Nil Flow direction: Left to right Flow direction g R Flow direction: Right to left + Nil Name plate, caution plate for bowl, and pressure gauge in SI units: MPa h Pressure unit **Z**\*6 Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F

\*1 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended. \*2 A 145 psi [1.0 MPa] pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*3 The bracket position varies depending on the T-spacer mounting.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*6 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)



AC10-A

#### **Standard Specifications**

	Air Filter [AF]	AF10-A				
Component	Regulator [AR]	AR10-A				
	Lubricator [AL]	AL10-A				
Port size		M5 x 0.8				
Pressure gauge por	rt size [AR]	1/16				
Fluid		Air				
Ambient and fluid to	emperature	23 to140°F [–5 to 60°C] (with no freezing)				
Proof pressure		218 psi [1.5 MPa]				
Maximum operating	g pressure	145 psi [1.0 MPa]				
Set pressure range	[AR]	7.3 to 102 psi [0.05 to 0.7 MPa]				
Nominal filtration ra	ating [AF]	5 μm				
Recommended lub	ricant [AL]	Class 1 turbine oil (ISO VG32)				
Bowl material [AF/A	AL]	Polycarbonate				
Construction [AR]		Relieving type				
Weight [kg]		0.27				

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Selection

### **A**Caution

- 1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.
- **2.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

AF

AFM / AFD

AR

AL

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**Air Combination** Air Filter + Regulator + Lubricator

AC20-B to AC60-B

6

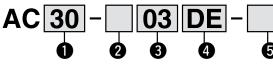
How to Order

-B

#### Refer to page 7 for size 10.

Symbol

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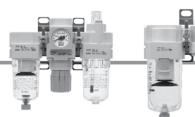
6

• Option/Semi-standard: Select one each for a to m.

- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
- Example) AC30-F03DE1-KSTV-136NR-B

									0			
				Symbol	Description				ody siz			
						20	25	30	40	50	55	60
				Nil	Rc				•	•		
2		Pipe	thread type	<b>N</b> *1	NPT	•					•	
-				<b>F</b> *2	G	•		•	•	•	•	•
				+								
				01	1/8		—	—	—		—	—
				02	1/4						—	—
8			Port size	03	3/8	_				_	—	—
2			011 3126	04	1/2			—				—
				06	3/4		—	—		•	—	—
				10	1	_	—	—	—			
				+								
			Float type	Nil	Without auto drain	•	•		•	•	•	
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•	•	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.							
				+			-	-	-	-	-	
	<del>۳</del>			Nil	Without pressure gauge		•	•	•	•	•	•
4	Option		Pressure	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•	•	•
	Opt		gauge *6	G	Round type pressure gauge (with limit indicator)		•	•	•	•	•	•
		b		M	Round type pressure gauge (with color zone)			•	•	•		•
			Digital	E1	Output: NPN output, Electrical entry: Wiring bottom entry				•	•		•
			pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•			•	•		•
			switch	E3 E4	Output: PNP output, Electrical entry: Wiring bottom entry	•		•	•			•
				<b>⊑</b> 4 _+	Output: PNP output, Electrical entry: Wiring top entry		•			•		•
			Check valve	Nil	Without attachment	•		•	•	•		
		C	Check valve	K	Mounting position: AF+AR+K+AL	•	•	•	•*7	_	_	_
				+			-	-				
			Pressure	Nil	Without attachment							
	ent	d	switch	<b>S</b> *8	Mounting position: AF+AR+ <b>S</b> +AL	•	•	•	•	•	•	•
6	Attachment			+	51							
	ttac		<b>T</b>	Nil	Without attachment							
	◄	е	T-spacer	<b>T</b> *8	Mounting position: AF+ <b>T</b> +AR+AL	•		•	•		•	•
				+								
		f	Pressure relief	Nil	Without attachment							
			3 port valve	V	Mounting position: AF+AR+AL+V						—	—
				+								
		g	Set	Nil	7.3 to 123 psi [0.05 to 0.85 MPa] setting							
		9	pressure *9	1	2.9 to 29 psi [0.02 to 0.2 MPa] setting							
	ard	_		+			1	1		[	1	
	and			Nil	Polycarbonate bowl					•		
6	-sta			2	Metal bowl		•		•	•	•	
	Semi-standard	h	Bowl *10	6	Nylon bowl		•	•	•	•	•	•
	Ś			8	Metal bowl with level gauge	-				•	•	
				C C	With bowl guard		*11	*11	*11	*11	*11	*11
				6C	With bowl guard (Nylon bowl)		*12	*12	*12	*12	*12	*12
9					SMC							

### Air Combination AC20-B to AC60-B Series



AC20-B

AC40-B

	<u> </u>								0			
				Symbol	Description			E	Body siz	e		
						20	25	30	40	50	55	60
				Nil	With drain cock						•	•
			Air filter	<b>J</b> *14	Drain guide 1/8		—	—	—	—		_
		<b>'</b>	drain port *13	J	Drain guide 1/4	—					•	
				<b>W</b> *15	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—					•	
				+								
			Lubricator lubricant	Nil	Without drain cock			$\bullet$			$\bullet$	$\bullet$
	g	J	exhaust port	<b>3</b> * <sup>16</sup>	Lubricator with drain cock						$\bullet$	
	ğ			+								
6	sta	k	Exhaust	Nil	Relieving type						$\bullet$	
	Semi-standard		mechanism	N	Non-relieving type						$\bullet$	
	လီ			+								
			Flow direction	Nil	Flow direction: Left to right						$\bullet$	
				R	Flow direction: Right to left							
				+								
				Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa						•	
		m	Pressure unit	<b>Z</b> *17	Name plate, caution plate for bowl, and pressure gauge in imperial units: $psi,{}^\circF$	0 19	0 19	-		0 19	O <sup>19</sup>	O <sup>19</sup>
				<b>ZA</b> <sup>18</sup>	Digital pressure switch: With unit selection function	△ <b>20</b>	△ <sup>20</sup>					
*1 Dra	ain gu	uide is	NPT1/8 (applicable t	to the AC20	-B) and MPa] pressure gauge will be fitted for standard (123 psi	*15 The	combina	ation of m	etal bowl	2 and 8	s not ava	ilable.

- \*1 Drain guide is NPT1/8 (applicable to the AC20-B) and NPT1/4 (applicable to the AC25-B to AC60-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25-B to AC60-B).
- \*2 Drain guide is G1/8 (applicable to the AC20-B) and G1/4 (applicable to the AC25-B to AC60-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 3.5 sfm (100 L/min[ANR])), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 145 psi [1.0

MPa] pressure gauge will be fitted for standard (123 psi [0.85 MPa]) type. 58 psi [0.4 MPa] pressure gauge for 29 psi [0.2 MPa] type.

- \*7 Not available with piping port size: 06
- \*8 The bracket position varies depending on the T-spacer or pressure switch mounting.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl.
- \*11 A bowl guard is provided as standard equipment (polycarbonate).

available.

\*14 Without a valve function

- \*12 A bowl guard is provided as standard equipment (nylon). \*13 The combination of float type auto drain: C and D is not
- SI unit is provided for use in Japan.) \*19 : For pipe thread type: NPT only \*20 △: Select with options: E1, E2, E3, E4.

selection function, setting to psi initially.

a lubricator will be with barb fittings.

\*17 For pipe thread type: NPT.

use in Japan.)

\*16 When choosing with W: Filter drain port, the drain cock of

This product is for overseas use only according to the

Cannot be used with M: Round type pressure gauge

\*18 For options: E1, E2, E3, E4. This product is for overseas

use only according to the new Measurement Act. (The

The digital pressure switch will be equipped with the unit

(with color zone). Available by request for special.

new Measurement Act. (The SI unit type is provided for

#### Standard Specifications

	Model	AC20-B	AC25-B	AC30-B	AC40-B	AC40-06-B	AC50-B	AC55-B	AC60-B				
	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	AF60-A				
Component	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR50-B	AR60-B				
	Lubricator [AL]	AL20-A	AL30-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	AL60-A				
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1				
Pressure gau	ge port size [AR] <sup>*1</sup>	1/8											
Fluid		Air											
Ambient and	fluid temperature <sup>*2</sup>	23 to 140°F [-5 to 60°C] (with no freezing)											
Proof pressu	ire	218 psi [1.5 MPa]											
Maximum op	erating pressure	145 psi [1.0 MPa]											
Set pressure	range [AR]	7.3 to 123 psi [0.05 to 0.85 MPa]											
Nominal filtra	ation rating [AF]	5 μm											
Recommend	ed lubricant [AL]	Class 1 turbine oil (ISO VG32)											
Bowl materia	al [AF/AL]				Polyca	rbonate							
Bowl guard [	AF/AL]	Semi-standard (Steel) Standard (Polycarbonate)											
Construction	I [AR]	Relieving type											
Weight [kg]		0.39	0.70	0.78	1.39	1.53	3.43	3.71	3.76				

1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

2 23 to 140°F [-5 to 50°C] for the products with the digital pressure switch

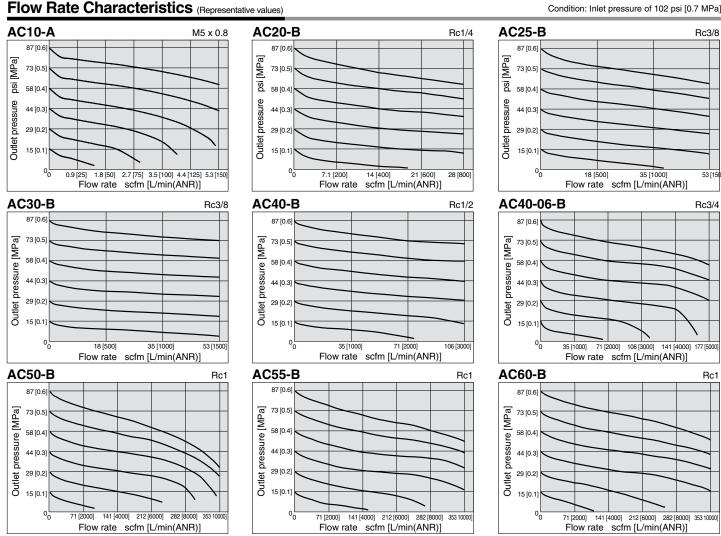
AFM / AFD

AB

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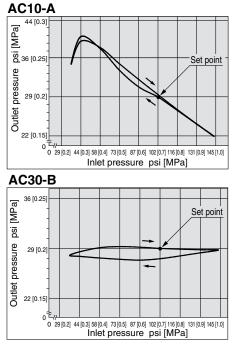
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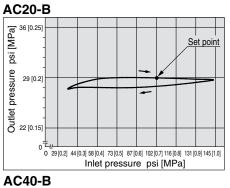
# AC10-A Series / AC20-B to AC60-B Series

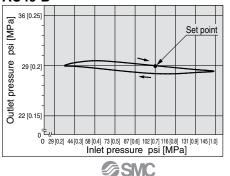


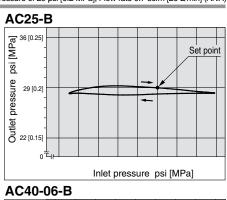
#### Pressure Characteristics (Representative values)

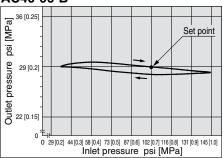
Conditions: Inlet pressure of 102 psi [0.7 MPa], Outlet pressure of 29 psi [0.2 MPa], Flow rate 0.7 scfm [20 L/min] (ANR)







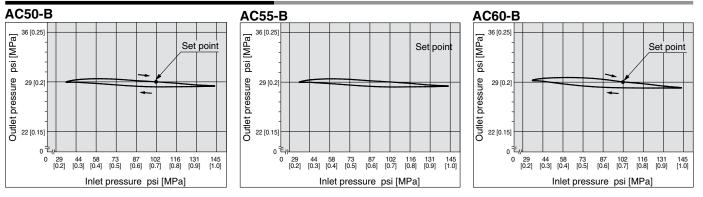




#### Condition: Inlet pressure of 102 psi [0.7 MPa]

# Air Combination AC10-A Series / AC20-B to AC60-B Series

Pressure Characteristics (Representative values) Conditions: Inlet pressure of 102 psi [0.7 MPa], Outlet pressure of 29 psi [0.2 MPa], Flow rate 0.7 scfm [20 L/min] (ANR)



### A Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Mounting/Adjustment

### A Caution

1. A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.

Piping

### 🕂 Warning

**1.** When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

#### **Air Supply**

### **A** Caution

1. Use an air filter with 5  $\mu$ m or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3 port valve on the inlet side.

#### Mounting/Adjustment

### **A** Caution

 When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC25-B to AC60-B), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Selection

### \land Warning

#### 1. Float type auto drain

Operate under the following conditions to avoid malfunction.

<N.O. type>

 Operating compressor: 0.75 kW (3.5 scfm [100 L/min (ANR)]) or more. When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (7.1scfm [200 L/min] (ANR)) of the compressor capacity is required.

· Operating pressure: 14.5 psi [0.1 MPa] or more

<N.C. type>

- Operating pressure for AD27-A: 14.5 psi [0.1 MPa] or more
   Operating pressure for AD37-A/AD47-A: 22 psi [0.15 MPa] or more
- 2. Use a regulator or filter regulator with backflow function when mounting a pressure release 3 port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

### **▲** Caution

**}SMC** 

1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.

To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.

- **2.** If a pressure relief 3 port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this fashion.
- **3.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

AC

AF

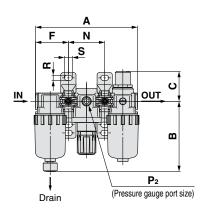
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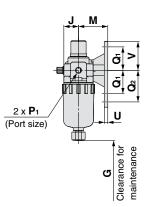
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## AC10-A Series / AC20-B to AC60-B Series

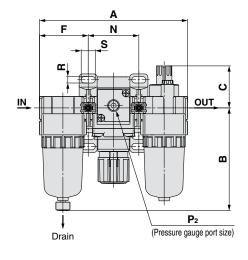
#### Dimensions

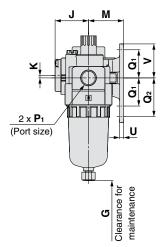
#### AC10-A





#### AC20-B





М

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Е

Clearance for maintenance

G

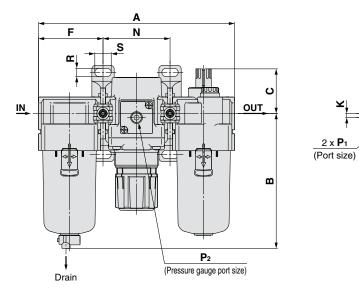
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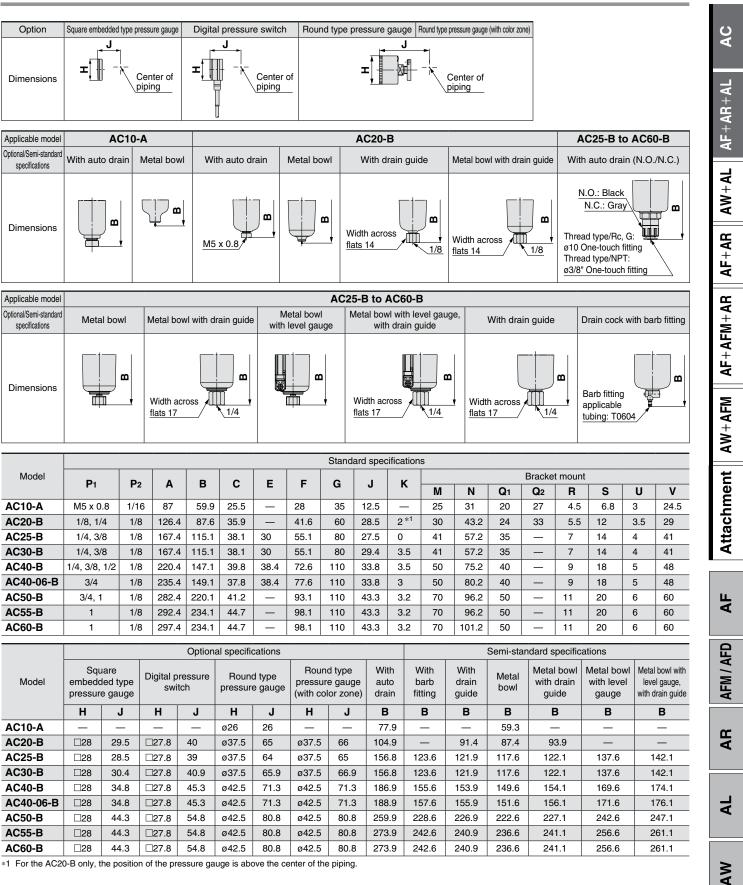
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#### AC25-B to AC60-B



# Air Combination AC10-A Series / AC20-B to AC60-B Series



\*1 For the AC20-B only, the position of the pressure gauge is above the center of the piping.

@SMC

# Air Combination Filter Regulator + Lubricator AC10A-A



#### How to Order

#### Refer to page 17 for size 20 to 60.

AC10A-M5 - A

Option/Semi-standard: Select one each for a to h.
Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC10-M5CG-T-12NR-A

				Symbol	Description
		а	Float type auto drain	Nil	Without auto drain
	Ę	a	ribat type auto urain	<b>C</b> *1	N.C. (Normally closed) Drain port is closed when pressure is not applied.
0	Option			+	
		b	Pressure gauge	Nil	Without pressure gauge
			r resoure gauge	<b>G</b> *2	Round type pressure gauge (without limit indicator)
				+	
0		A	ttachment (T-spacer) *3	Nil	Without attachment
9				Т	Mounting position: AW+ <b>T</b> +AL
			1	+	
		с	Set pressure *4	Nil	7.5 to 102 psi [0.05 to 0.7 MPa] setting
				1	2.9 to 29 psi [0.02 to 0.2 MPa] setting
			1	+	
		d	David *5	Nil	Polycarbonate bowl
		d	Bowl *5	2	Metal bowl
				6	Nylon bowl
			1	+	
	lard	е	Lubricator lubricant	Nil	Without drain cock
8	Semi-standard		exhaust port	3	Lubricator with drain cock
	mi-s		1	+	
	Se	f	Exhaust mechanism	Nil	Relieving type
				Ν	Non-relieving type
			1	+	
		g	Flow direction	Nil	Flow direction: Left to right
		9		R	Flow direction: Right to left
				+	
		h	Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa
				<b>Z</b> *6	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F

\*1 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*2 A 145 psi [1.0 MPa] pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*3 The bracket position varies depending on the T-spacer mounting.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*6 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

## Air Combination **AC10-A** Series



#### **Standard Specifications**

0	Filter Regulator [AW]	AW10-A					
Component	Lubricator [AL]	AL10-A					
Port size		M5 x 0.8					
Pressure gauge po	rt size [AW]	1/16					
Fluid		Air					
Ambient and fluid t	emperature	23 to 140°F [-5 to 60°C] (with no freezing)					
Proof pressure		218 psi [1.5 MPa]					
Maximum operating	g pressure	145 psi [1.0 MPa]					
Set pressure range	• [AW]	7.3 to 102 psi [0.05 to 0.7 MPa]					
Nominal filtration r	ating [AW]	5 μm					
Recommended lub	ricant [AL]	Class 1 turbine oil (ISO VG32)					
Bowl material [AW/	/AL]	Polycarbonate					
Construction [AW]		Relieving type					
Weight [kg]		0.2					

AC

AL

AF

AW

# Air Combination Filter Regulator + Lubricator AC20A-B to AC60A-B

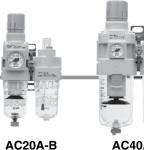
How to Order

Refer to page 15 for size 10.

2

AC	3	0 A-		B DE B · Option/Sen · Option/Atta specificatio Example) AC	chment/Sei n is require	mi-standard d, indicate i	l symbol: W n alphanum	hen more t	han one
$\geq$							0		
			Symbol	Description		1	Body size	r	
					20	30	40	50	60
			Nil	Rc				•	•
2	Pipe	e thread type	<b>N</b> *1	NPT	•			•	•
			<b>F</b> *2	G	•	•		•	•
			+						
			01	1/8	•		—	—	_
			02	1/4		•		—	_
8		Port size	03	3/8				—	
		1 011 0120	04	1/2		<u> </u>		_	
			06	3/4		<u> </u>		•	
			10	1	_	-	—	•	•
			+	MPH	_				
		Float type	Nil	Without auto drain				•	
	a	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	
			<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_			•	•
			+ Nil	Without processre gougo					
*3		Pressure	E	Without pressure gauge Square embedded type pressure gauge (with limit indicator)		•	•	•	
Option *3		gauge *6	G	Round type pressure gauge (with limit indicator)			•	•	
Ö	•	gauge	M	Round type pressure gauge (with ninit indicator)					
	b		E1	Output: NPN output, Electrical entry: Wiring bottom entry					
		Digital	E2	Output: NPN output, Electrical entry: Wiring bottom entry					
		pressure	E3	Output: PNP output, Electrical entry: Wring top entry					
		switch	E4	Output: PNP output, Electrical entry: Wiring top entry				•	
			+		•	•	•	•	
			Nil	Without attachment					•
	C	Check valve	К	Mounting position: AW+ <b>K</b> +AL	•	•	●*7	_	
t		I	+			1	11		
		Pressure	Nil	Without attachment				•	•
<b>O</b> Attachment	d	switch	<b>S</b> *8	Mounting position: AW+S+AL	•	•		•	•
Att			+						
	e	Pressure relief	Nil	Without attachment	•	•		•	•
	Ŭ	3 port valve	V	Mounting position: AW+AL+V				●	
			+			1		1	
	f	Set	Nil	7.3 to 123 psi [0.05 to 0.85 MPa] setting	•			•	•
		pressure *9	1	2.9 to 29 psi [0.02 to 0.2 MPa] setting	•			●	•
			+					-	
			Nil	Polycarbonate bowl	•	•	•	•	•
2			2	Metal bowl	•	•	•	•	•
Jda	g	Bowl *10	6	Nylon bowl Metal bowl with level gauge	•	•	•	•	•
star			8 C	With bowl guard		• *11	• *11	● *11	*11
9 Semi-standard			6C	With bowl guard (Nylon bowl)		*12	*12	*12	*12
Se			+			L			
			Nil	With drain cock				•	•
		Filter regulator		Drain guide 1/8	•		_	-	_
	h	drain port *13	<b>J</b> *14	Drain guide 1/4		•	•	•	•
			<b>W</b> *15			•	•	•	•
				Drain oook with barb litting. I of bo X b4 Hylon tube		-		-	

# Air Combination AC20A-B to AC60A-B Series



AC40A-B

AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

AW+AFM

Attachment

AF

**AFM / AFD** 

AB

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	<u> </u>		_	Symbol	Description	<b>D</b>							
				Symbol	Description			Body size	50				
						20	30	40	50	60			
			Lubricator lubricant	Nil	Without drain cock		•	•	•	•			
		<b>'</b>	exhaust port	<b>3</b> * <sup>16</sup>	Lubricator with drain cock		$\bullet$			$\bullet$			
				+									
	-		Exhaust	Nil	Relieving type		•			$\bullet$			
	standard	J	mechanism N		Non-relieving type		•	•	•	•			
6	and			+									
U	li-st	k	Flow direction	Nil	Flow direction: Left to right								
	Semi-	n	riow direction	R	Flow direction: Right to left		•			$\bullet$			
	0			+									
				Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa		•	•	•	•			
		I	Pressure unit	<b>Z</b> *17	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ F$	O*19	○*19	O* <sup>19</sup>	O*19	O*19			
				<b>ZA</b> *18	Digital pressure switch: With unit selection function	△*20	△*20	$\triangle^{*20}$	△*20	$\triangle^{*20}$			

\*1 Drain guide is NPT1/8 (applicable to the AC20A-B) and NPT1/4 (applicable to the AC30A-B to AC60A-B).

- The auto drain port comes with ø3/8" One-touch fitting
- (applicable to the AC30A-B to AC60A-B). \*2 Drain guide is G1/8 (applicable to the AC20A-B) and G1/4 (applicable to the AC30A-B to AC60A-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- start the auto drain mechanism will be left in the bowl. operations for the day is recommended.
- than 100 L/min[ANR]), air leakage from the drain cock \*13 The combination of float type auto drain: C and D is not may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure \*15 The combination of metal bowl: 2 and 8 is not available.

pressure gauge for 0.2 MPa type.

- $\ast 7$  Not available with piping port size: 06
- \*8 The bracket position varies depending on the pressure switch mounting.
- \* Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*4 When pressure is not applied, condensate which does not \*10 Refer to chemical data on page 46 for chemical resistance of the bowl.
  - Releasing the residual condensate before ending \*11 A bowl guard is provided as standard equipment (polycarbonate)
- \*5 If the compressor is small (0.75 kW, discharge flow is less \*12 A bowl guard is provided as standard equipment (nylon).
  - available.
  - \*14 Without a valve function

- gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa \*16 When choosing with W: Filter drain port, the drain cock of a lubricator will be with barb fittings.
  - \*17 For pipe thread type: NPT.

This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

- Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.
- The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*18 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)
- \*19 O: For pipe thread type: NPT only
- \*20 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

N	lodel	AC20A-B	AC30A-B	AC40A-B	AC40A-06-B	AC50A-B	AC60A-B			
Component	Filter Regulator [AW]	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B	AW60-B			
component	Lubricator [AL]	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Pressure gauge port size [AW] *1		1/8								
Fluid				A	ir					
Ambient and f	luid temperature *2	23 to 140 psi [-5 to 60°C] (with no freezing)								
Proof pressu	re	218 psi [1.5 MPa]								
Maximum ope	erating pressure	145 psi [1.0 MPa]								
Set pressure	range [AW]	7.3 to 123 psi [0.05 to 0.85 MPa]								
Nominal filtra	tion rating [AW]	5 μm								
Recommende	ed lubricant [AL]			Class 1 turbine	oil (ISO VG32)					
Bowl materia	I [AW/AL]			Polyca	rbonate					
Bowl guard [AW/AL]		Semi-standard (Steel) Standard (Polycarbonate)								
Construction	[AW]	Relieving type								
Weight [kg]		0.33	0.63	1.15	1.25	3.21	3.36			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

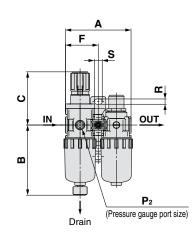
\*2 23 to 140°F [-5 to 50°C] for the products with the digital pressure switch

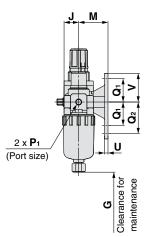


# AC10A-A Series / AC20A-B to AC60A-B Series

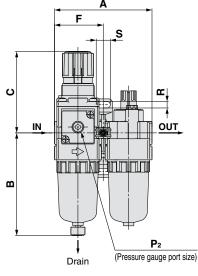
#### Dimensions

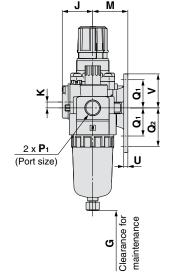
#### AC10A-A



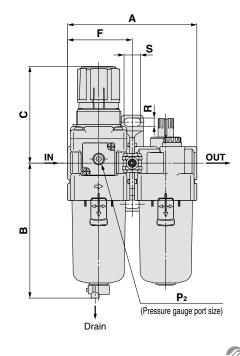


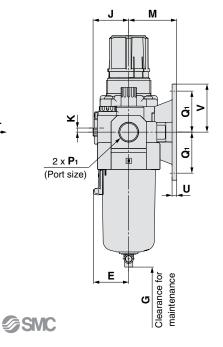
AC20A-B



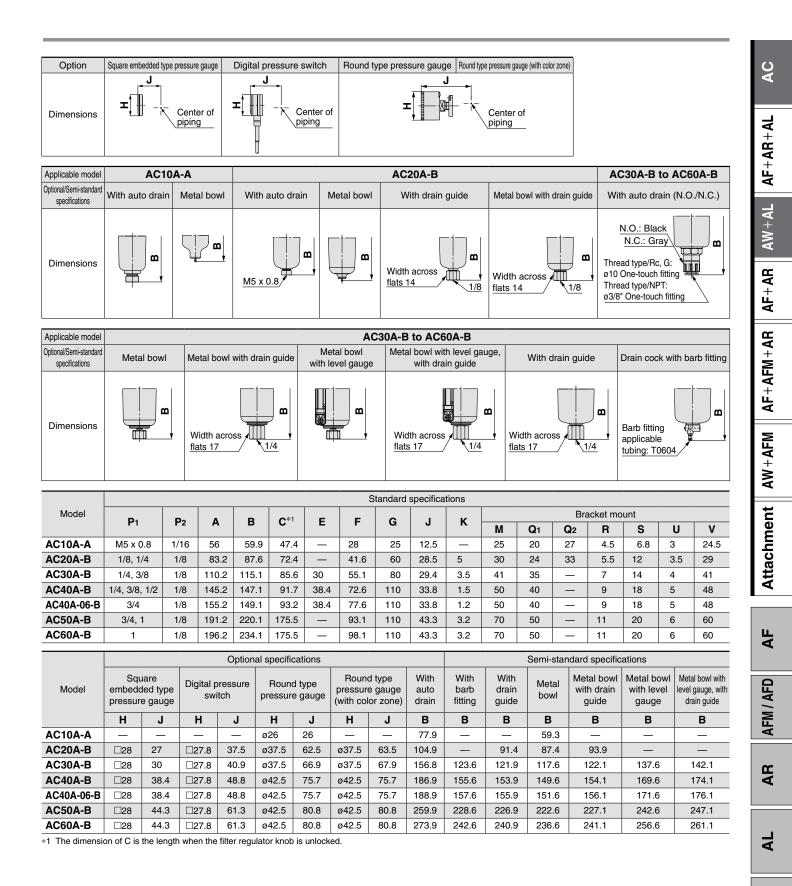


#### AC30A-B to AC60A-B





### Air Combination AC10A-A Series / AC20A-B to AC60A-B Series



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**Air Combination** 

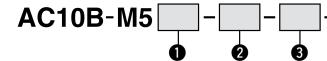
# Air Filter + Regulator **AC10B-A**



#### How to Order

- **A** 

#### Refer to page 23 for size 20 to 60.



Option/Semi-standard: Select one each for a to g.
Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) AC10B-M5CG-T-12NR-A

				Symbol	Description
			Floot turne quite drain	Nil	Without auto drain
	c	а	Float type auto drain	<b>C</b> *1	N.C. (Normally closed) Drain port is closed when pressure is not applied.
0	Option			+	
	0	b	Pressure gauge	Nil	Without pressure gauge
		, D	Flessule gauge	<b>G</b> *2	Round type pressure gauge (without limit indicator)
				+	
2		٨	ttachment (T-spacer) *3	Nil	Without attachment
9		~	lachment (T-spacer)	Т	Mounting position: AF+ <b>T</b> +AR
				+	
		с	Set pressure *4	Nil	7.3 to 102 psi [0.05 to 0.7 MPa] setting
				1	2.9 to 29 psi [0.02 to 0.2 MPa] setting
				+	
				Nil	Polycarbonate bowl
		d	Bowl *5	2	Metal bowl
	ą			6	Nylon bowl
	ndar			+	
8	-sta	е	Exhaust mechanism	Nil	Relieving type
	Semi-standard	Č	Exhaust meenanism	N	Non-relieving type
	0			+	
		f	Flow direction	Nil	Flow direction: Left to right
		•		R	Flow direction: Right to left
				+	
		g	Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa
		Э		<b>Z</b> *6	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$

\*1 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*2 A 145 psi [1.0 MPa] pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*3 The bracket position varies depending on the T-spacer mounting.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*6 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

### Air Combination **AC10B-A** Series



#### AC10B-A

#### **Standard Specifications**

Component	Air Filter [AF]	AF10-A
Component	Regulator [AR]	AR10-A
Port size		M5 x 0.8
Pressure gauge po	rt size [AR]	1/16
Fluid		Air
Ambient and fluid t	emperature	23 to 140°F [–5 to 60°C] (with no freezing)
Proof pressure		218 psi [1.5 MPa]
Maximum operating	g pressure	145 psi [1.0 MPa]
Set pressure range	[AR]	7.3 to 123 psi [0.05 to 0.7 MPa]
Nominal filtration ra	ating [AF]	5 µm
Bowl material [AF]		Polycarbonate
Construction [AR]		Relieving type
Weight [kg]		0.16

AR

AL

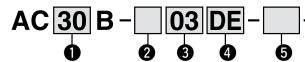
### **Air Combination** Air Filter + Regulator Symbol AC20B-B to AC60B-B ¥.

How to Order

6

-**B** 

#### Refer to page 21 for size 10.



• Option/Semi-standard: Select one each for a to j. Option/Attachment/Semi-standard symbol: When more than one

specification is required, indicate in alphanumeric order.

Example) AC30B-F03DE1-SV-16NR-B

	<u> </u>	_							0			
				Symbol	Description			E	Body siz	e		
						20	25	30	40	50	55	60
				Nil	Rc					•		
2		Pipe	thread type	<b>N</b> *1	NPT				•			
				<b>F</b> *2	G		•	٠	•	•	•	
				+			1					
				01	1/8		_	_		_	_	
				02	1/4					_	_	—
8			Port size	03	3/8	—	•		•	—	—	-
9			FUILSIZE	04	1/2	—	-	—		—	—	—
				06	3/4	_	—	—			—	—
				10	1	_	—	—	—			
				+								
			Float type	Nil	Without auto drain	•	•		•		•	
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•		•		•	
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	L —						
				+		-	-	-	-		-	
	۳ *		_	Nil	Without pressure gauge						•	
4	Option		Pressure	E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•	•	•
	b		gauge *6	G	Round type pressure gauge (with limit indicator)		•	•	•	•	•	•
		b		M	Round type pressure gauge (with color zone)		•	•	•		•	•
			Digital	E1 E2	Output: NPN output, Electrical entry: Wiring bottom entry							•
			pressure	E2 E3	Output: NPN output, Electrical entry: Wiring top entry			•	•		•	•
			switch	E3 E4	Output: PNP output, Electrical entry: Wiring bottom entry Output: PNP output, Electrical entry: Wiring top entry							
				+	Output. FINF output, Electrical entry. Winnig top entry							
			Pressure	Nil	Without attachment				•			
		с	switch	S*7	Mounting position: AF+ <b>S</b> +AR			•	•		•	•
	Attachment	-	T-spacer	<b>T</b> *7	Mounting position: AF+ <b>T</b> +AR		•	•	•	•	•	•
6	L L L			+				-	-	-	-	
	ttac			Nil	Without attachment							
	Ā	d	Pressure relief	V	Mounting position: AF+AR+V	•	•	•	•	•	_	_
			3 port valve	V1*8	Mounting position: V+AF+AR⊡K		•		•		_	
				+	· · · · ·							
			Set	Nil	7.3 to 123 psi [0.05 to 0.85 MPa] setting							
		е	pressure *9	1	2.9 to 29 psi [0.02 to 0.2 MPa] setting						•	
				+								
				Nil	Polycarbonate bowl			•	•	•	•	•
	ą			2	Metal bowl						•	•
	Idar	f	Bowl *10	6	Nylon bowl		•					
6	stan			8	Metal bowl with level gauge			•	•			•
	Semi-standard			C	With bowl guard		*11	*11	*11	*11	*11	*11
	Ser			6C	With bowl guard (Nylon bowl)		*12	*12	*12	*12	*12	*12
				+	With drain apply							
			A 1 (1)	Nil	With drain cock		•		•	•		
		g	Air filter drain port *13	<b>J</b> *14	Drain guide 1/8		-	-	_		-	
			urain port	<b>W</b> *15	Drain guide 1/4 Drain cock with barb fitting: For ø6 x ø4 nylon tube	<u> </u>	•	•	•	•	•	•
				VV ····	• •		-	•		-	-	•
23					SMC							

# Air Combination AC20B-B to AC60B-B Series





AC

AF+AR+AL

AW+AL

AF+AR

AF + AFM + AR

Attachment AW+AFM

AF

AFM / AFD

AR

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<u> </u>								0			
			Symbol	Description			В	ody siz	e		
					20	25	30	40	50	55	60
	h	Exhaust	Nil	Relieving type							
		mechanism	N	Non-relieving type							
p			+								
nda		Elow direction	Nil	Flow direction: Left to right					•		
sta	•	How direction	R	Flow direction: Right to left					$\bullet$	•	$\bullet$
' <u>'</u>			+								
s			Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa				$\bullet$	•		
	j	Pressure unit	<b>Z</b> *16	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$	0*18	0*18	0*18	0*18	○*18	0*18	0*18
			<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	$\triangle^{*19}$	△*19	△*19	∆*19	$\triangle^{*19}$	$\triangle^{*19}$
	Semi-standard	Semi-standard i i	h     Exhaust mechanism       i     Flow direction	propuesting of the second seco	h     mechanism     N     Non-relieving type       i     Flow direction     H     Flow direction: Left to right       i     Flow direction     R     Flow direction: Right to left       i	Nil       Relieving type       •         n       Exhaust mechanism       Nil       Relieving type       •         i       Flow direction       H       Image: Second Se	Image: Degregative of the second s	Nil       Relieving type       20       25       30         n       Exhaust mechanism       Nil       Relieving type       •	Image: Description of the system of the s	Image: Non-Structure       Description         Image: Non-Structure       Non-relieving type         Image: Non-relieving type       Image: Non-relieving type         Image: Non-relieving type<	Nil       Relieving type       Image: Constraint of the system of

- \*1 Drain guide is NPT1/8 (applicable to the AC20B-B) and NPT1/4 (applicable to the AC25B-B to AC60B-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25B-B to AC60B-B).
- \*2 Drain guide is G1/8 (applicable to the AC20B-B) and G1/4 (applicable to the AC25B-B to AC60B-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 3.5 scfm [100 L/min[ANR]]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 145 psi [1.0 MPa] pressure gauge will be fitted for standard (123 psi [0.85

- MPa]) type. 58 psi [0.4 MPa] pressure gauge for 29 psi [0.2 MPa] type. \*7 The bracket position varies depending on the T-spacer or
- \*8 Make sure that the outlet pressure is released to
- atmospheric pressure using a pressure gauge.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl.
- 11 A bowl guard is provided as standard equipment (polycarbonate).
- \*12 A bowl guard is provided as standard equipment (nylon).
  \*13 The combination of float type auto drain: C and D is not
- available.
- \*14 Without a valve function \*15 The combination of metal bowl: 2 and 8 is not available.

- \*16 For pipe thread type: NPT. This product is for overseas use only according to the new
  - Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round pressure gauge (with
  - color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*17 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI
- unit is provided for use in Japan.)
- \*18 : For pipe thread type: NPT only
- \*19  $\triangle$ : Select with options: E1, E2, E3, E4.

Standard Specifications

Ν	Nodel	AC20B-B	AC25B-B	AC30B-B	AC40B-B	AC40B-06-B	AC50B-B	AC55B-B	AC60B-B		
Component	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	AF60-A		
Component	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR50-B	AR60-B		
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1		
Pressure gauge	ge port size [AR] *1	1/8									
Fluid					A	dir					
Ambient and f	fluid temperature *2	23 to 140°F [-5 to 60°C] (with no freezing)									
Proof pressu	re	218 psi [1.5 MPa]									
Maximum op	erating pressure	145 psi [1.0 MPa] 7.3 to 123 psi ]									
Set pressure	range [AR]	7.3 to 123 [0.05 to 0.85 MPa]									
Nominal filtra	tion rating [AF]				5 µ	um					
Bowl materia	I [AF]				Polyca	rbonate					
Bowl guard [AF]		Semi-standard (Steel)	Semi-standard (Steel) Standard (Polycarbonate)								
Construction	Construction [AR]				Relievi	ng type					
Weight [kg]	Weight [kg]		0.45	0.53	0.91	0.99	2.27	2.40	2.45		

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

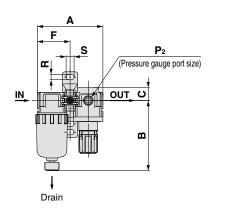
\*2 23 to 140°F [–5 to 50°C] for the products with the digital pressure switch

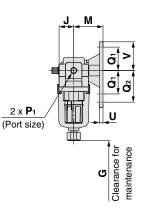
AW

# AC10B-A Series / AC20B-B to AC60B-B Series

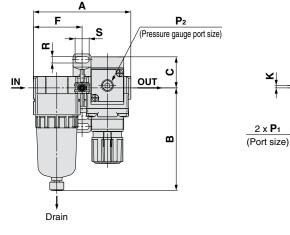
#### Dimensions

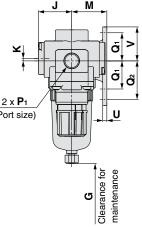
#### AC10B-A



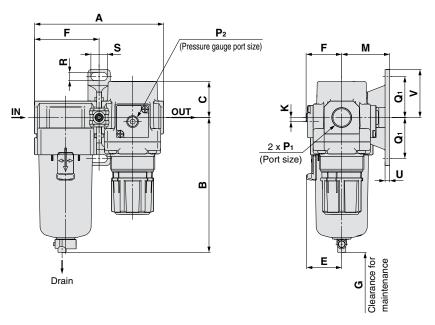


#### AC20B-B

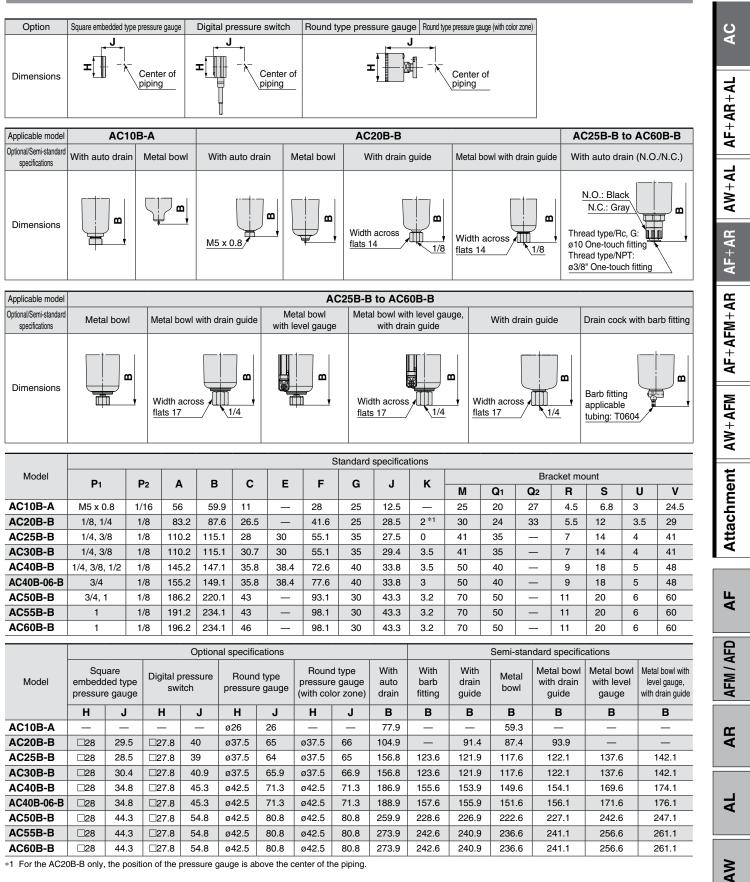




#### AC25B-B to AC60B-B



# Air Combination AC10B-A / AC20B-B to AC60B-B Series



*②* SMC

\*1 For the AC20B-B only, the position of the pressure gauge is above the center of the piping

26

# Air Combination Air Filter + Mist Separator + Regulator AC20C-B to AC40C-B

Option/Semi-standard: Select one each for a to j.
Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) AC30C-F03DE1-SV-16NR-B

0 Symbol Description Body size 40 20 25 30 Nil Rc • • • • 0 N\*1 NPT Pipe thread type • • • • F\*2 G • • • • + 01 1/8 02 1/4• • • 6 3/8 Port size 03 • • • 04 1/2 06 3/4 + Nil Without auto drain • • • • Float type **C**\*4 • N.C. (Normally closed) Drain port is closed when pressure is not applied. • • а auto drain **D**\*5 N.O. (Normally open) Drain port is open when pressure is not applied. • + Nil Without pressure gauge • • Е Square embedded type pressure gauge (with limit indicator) • • • Pressure Option 4 Round type pressure gauge (with limit indicator) gauge \*6 G • • • • М Round type pressure gauge (with color zone) • • • • b Output: NPN output, Electrical entry: Wiring bottom entry **E1** • • • Digital Output: NPN output, Electrical entry: Wiring top entry **E2** • • pressure E3 Output: PNP output, Electrical entry: Wiring bottom entry • • • • switch **E4** Output: PNP output, Electrical entry: Wiring top entry • • + Nil Without attachment • Pressure • switch S\*7 Mounting position: AF+AFM+S+AR С Attachment **T**\*7 Mounting position: AF+AFM+T+AR T-spacer 6 + Nil Without attachment • • • Pressure relief V d Mounting position: AF+AFM+AR+V • • • 3 port valve V1\*8 Mounting position: **V**+AF+AFM+AR□K . • + Nil 7.3 to 123 psi [0.05 to 0.85 MPa] setting • Set • • е pressure \*9 1 2.9 to 29 psi [0.02 to 0.2 MPa] setting • • • + Polycarbonate bowl Nil • • 2 Metal bowl • • • 6 Nylon bowl • • • • Bowl \*10 f Semi-standard 8 Metal bowl with level gauge • • • С With bowl guard \_\_\_\*11 \_\_\_\*11 \_\_\_\*11 6 6C With bowl guard (Nylon bowl) \_\_\_\*12 \_\_\_\_\*12 \_\_\_\*12 • + Nil With drain cock • • • Air filter Drain guide 1/8 • **J**\*14 Mist separator g Drain guide 1/4 • • • drain port \*13 W\*15 Drain cock with barb fitting: For ø6 x ø4 nylon tube • • • + Nil Relieving type Exhaust • 0 6 h mechanism Ν Non-relieving type 0 

**SMC** 

# Air Combination AC20C-B to AC40C-B Series





AC40C-B

AC

AF+AR+AL

AW+AL

AF+AR

AF + AFM + AR

AW+AFM

Attachment

ΑF

AFM / AFD

AB

₹

₹

	/						0		
				Symbol	Description		Body	size	
						20	25	30	40
	-		Flow direction	Nil	Flow direction: Left to right		•	•	
	standard		Flow direction	R	Flow direction: Right to left				
6	an			+					
U				Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa		•	•	•
	Semi-	j	Pressure unit	<b>Z</b> *16	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O*18	0*18	○*18	O* <sup>18</sup>
	0			<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	∆*19	$\triangle^{*19}$	△*19

- \*1 Drain guide is NPT1/8 (applicable to the AC20C-B) and NPT1/4 (applicable to the AC25C-B to AC40C-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25C-B to AC40C-B).
- 2 Drain guide is G1/8 (applicable to the AC20C-B) and G1/4 (applicable to the AC25C-B to AC40C-B).
   \*3 Options G, M are not assembled and supplied loose at the
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 3.5 scfm [100 L/min [ANR]]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 145 psi [1.0 MPa] pressure gauge will be fitted for standard (123 psi [0.85

MPa]) type. 58 psi [0.4 MPa] pressure gauge for 29 psi [0.2 MPa] type.

- \*7 The bracket position varies depending on the T-spacer or pressure switch mounting.
- \*8 Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
  \*10 Refer to chemical data on page 46 for chemical resistance
- 10 Refer to chemical data on page 46 for chemical resistance of the bowl.
- \*11 A bowl guard is provided as standard equipment (polycarbonate).
- \*12 Å bowl guard is provided as standard equipment (nylon).
  \*13 The combination of float type auto drain: C and D is not available
- \*14 Without a valve function
- \*15 The combination of metal bowl: 2 and 8 is not available.

- \*16 For pipe thread type: NPT.
  - This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
  - Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit
- selection function, setting to psi initially.
- \*17 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)
- \*18 O: For pipe thread type: NPT only
- \*19 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Model	AC20C-B	AC25C-B	AC30C-B	AC40C-B	AC40C-06-B			
	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A			
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM30-A	AFM40-A	AFM40-06-A			
	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4			
Pressure gau	uge port size [AR] *1			1/8					
Fluid				Air					
Ambient and	I fluid temperature *2	23 to 140°F [-5 to 60°C] (with no freezing)							
Proof pressu	ıre	218 psi [1.5 MPa]							
Maximum op	erating pressure	145 psi [1.0 MPa]							
Set pressure	e range [AR]	7.3 to 123 psi [0.05 to 0.85 MPa]							
Nominal filtra	ation rating [AF/AFM]		AF: 5 μm, AFM	0.3 µm (99.9% filtere	ed particle size)				
Rated flow [L	/min(ANR)] [AFM] *3	200	450	450	1100	1100			
Outlet side oil m	hist concentration [AFM] *4 *5		Max.1	.0 mg/m³ (ANR) (≈0.8	s ppm)	-			
Bowl materia	al [AF/AFM]			Polycarbonate					
Bowl guard [	[AF/AFM]	Semi-standard (Steel)		Standard (Po	lycarbonate)				
Constructior	n [AR]	Relieving type							
Weight [kg]		0.38	0.69	0.77	1.39	1.53			
Weight [kg]		0.38	0.69	0.77	1.39	1.53			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 23 to122°F [-5 to 50°C] for the products with the digital pressure switch

\*3 Conditions: Mist separator inlet pressure: 102°F [0.7 MPa]; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

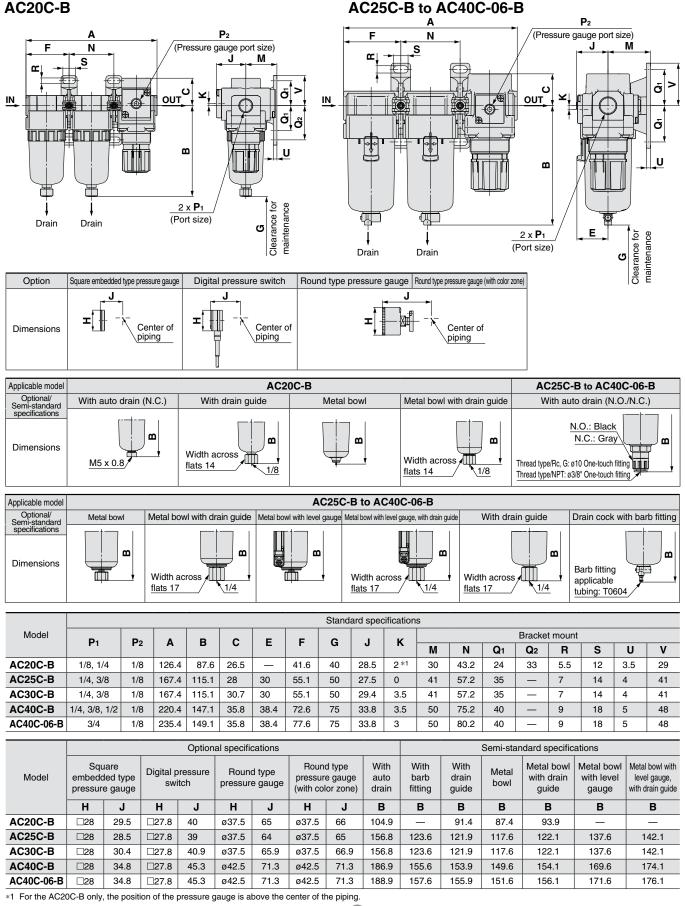
 $\ast 4\,$  When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

\*5 Bowl seal and other O-rings are slightly lubricated.



### AC20C-B to AC40C-B Series

#### Dimensions



**SMC** 

	AC
	AF+AR+AL
	AW+AL
	AF+AR
	AF+AFM+AR
	AW+AFM
	Attachment
	AF
	AFM / AFD
	AR
	AL
	AW
~	

### **Air Combination** Filter Regulator + Mist Separator Symbol AC20D-B to AC40D-B How to Order

03 DE AC 30 D --**B** 6 4 6 6 Ø Ó

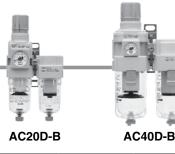
• Option/Semi-standard: Select one each for a to j. • Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30D-F03DE1-SV-16NR-B

пп

$\left[ \right]$							0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc			•
2		Pine	e thread type	N*1	NPT	•	•	
9		i ipc		<b>F</b> *2	G	•	•	
				+	<u> </u>	•	•	•
				01	1/8			
				02	1/4	•	•	•
6			Port size	03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4		_	•
				+			I_	
				Nil	Without auto drain			•
		а	Float type	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•
			auto drain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
				+		LI	I	
				Nil	Without pressure gauge			•
	ж Ч		Pressure	E	Square embedded type pressure gauge (with limit indicator)		•	•
4	Option		gauge *6	G	Round type pressure gauge (with limit indicator)		•	٠
	0			М	Round type pressure gauge (with color zone)		•	•
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•
			Digital	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•
			pressure switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•
			Switch	E4	Output: PNP output, Electrical entry: Wiring top entry		•	•
				+				
		с	Pressure	Nil	Without attachment		•	•
	But	•	switch	<b>S</b> *7	Mounting position: AW+S+AFM		•	•
6	Attachment	_		+				
	ttac		Pressure relief	Nil	Without attachment		•	•
	Ā	d	3 port valve	V	Mounting position: AW+AFM+V	•	•	•
				<b>V1</b> *8	Mounting position: V+AW□K+AFM			•
			•	+		<b></b>		
		е	Set pressure *9	Nil	7.3 to 123 psi [0.05 to 0.85 MPa] setting	•	•	•
			pressure	1	2.9 to 29 psi [0.02 to 0.2 MPa] setting		•	•
				+	Delveerbenete beud			•
				Nil 2	Polycarbonate bowl	•	•	•
				6	Metal bowl Nylon bowl	•		•
		f	Bowl *10	8	Metal bowl with level gauge			
				C	With bowl guard		*11	*11
	ard			6C	With bowl guard (Nylon bowl)		*12	*12
-	Semi-standard			+		<b>•</b>		
6	-sta			Nil	With drain cock			•
	emi		Filter regulator		Drain guide 1/8	•		_
	Ň	g	Mist separator drain port *13	<b>J</b> *14	Drain guide 1/4		•	•
			drain port	<b>W</b> *15	Drain cock with barb fitting: For ø6 x ø4 nylon tube	_	•	•
				+		L	I	
			Exhaust	Nil	Relieving type			•
		h	mechanism	N	Non-relieving type		•	•
				+	]	·	1	
		i	Flow direction	Nil	Flow direction: Left to right			•
				R	Flow direction: Right to left		•	•
31					SMC			

# Air Combination AC20D-B to AC40D-B Series



	Ou weak al	Description		0	
	Symbol	Description	20	Body size 30	40
			20	50	70
	Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa		•	•
ອີ່ເອີ້ອີ່ອີ່ j Pressure unit	<b>Z</b> *16	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○*18	○*18	○*18
ອີ່ອີ່ອີ່ງ Pressure unit	<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	∆*19	△*19

- \*1 Drain guide is NPT1/8 (applicable to the AC20D-B) and NPT1/4 (applicable to the AC30D-B/AC40D-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC30D-B/AC40D-B).
- \*2 Drain guide is G1/8 (applicable to the AC20D-B) and G1/4 (applicable to the AC30D-B/AC40D-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 145 psi [1.0 MPa] pressure gauge will be fitted for standard (123psi [0.85

- MPa]) type. 58 psi [0.4 MPa] pressure gauge for 29 psi [0.2 \*16 For pipe thread type: NPT. MPa] type. \*7 The bracket position varies depending on the pressure
- switch mounting.
- \*8 Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl
- \*11 A bowl guard is provided as standard equipment (polycarbonate).
- \*12 Å bowl guard is provided as standard equipment (nylon). \*13 The combination of float type auto drain: C and D is not
- available. \*14 Without a valve function
- \*15 The combination of metal bowl: 2 and 8 is not available.

- This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.
- The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*17 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)
- \*18 O: For pipe thread type: NPT only
- \*19 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Model	AC20D-B	AC30D-B	AC40D-B	AC40D-06-B			
<b>.</b>	Filter Regulator [AW]	AW20-B	AW30-B	AW40-B	AW40-06-B			
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM40-A	AFM40-06-A			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4			
Pressure ga	uge port size [AW] *1		1/	/8				
Fluid			A	ir				
Ambient and	I fluid temperature *2		23 to 140°F [–5 to 60	0°C] (with no freezing)				
Proof pressu	ıre	218 psi [1.5 MPa]						
Maximum op	erating pressure	145 psi [1.0 MPa] 7.3 to 123 psi ]						
Set pressure	e range [AW]	7.3 to 123 [0.05 to 0.85 MPa]						
Nominal filtra	ation rating [AW/AFM]	AW: 5 μm, AFM: 0.3 μm (99.9% filtered particle size)						
Rated flow [I	_/min(ANR)] [AFM] *3	150	330	800	800			
Outlet side oil m	nist concentration [AFM]*4 *5		Max.1.0 mg/m <sup>3</sup> ( <i>J</i>	ANR) (≈0.8 ppm)				
Bowl materia	al [AW/AFM]		Polycar	bonate				
Bowl guard [	[AW/AFM]	Semi-standard (Steel) Standard (Polycarbonate)						
Construction	ו [AW]	Relieving type						
Weight [kg]		0.32	0.62	1.15	1.25			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 23 to 122°F [-5 to 50°C] for the products with the digital pressure switch

\*3 Conditions: Mist separator inlet pressure: 73 psi [0.5 MPa]; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

\*4 When the compressor oil mist discharge concentration is 30 mg/m<sup>3</sup> (ANR).

\*5 Bowl seal and other O-rings are slightly lubricated.

∕⊘SMC

Attachment

Ч

AFM / AFD

AB

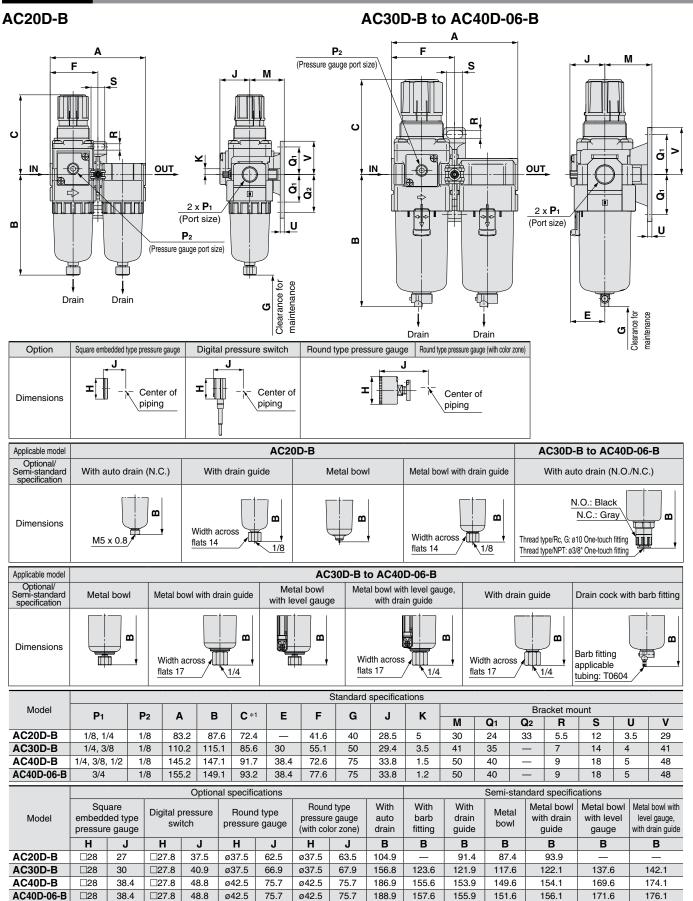
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₹

A A C

### AC20D-B to AC40D-B Series

#### Dimensions



SMC

\*1 The dimension of C is the length when the filter regulator knob is unlocked.

# Air Combination AC Series Options/Attachments

#### **Options/Attachments/Part No.**

					o			Part no.						
	_		Model	For AC10-A	For AC20-B	For AC25-B	For AC30-B		For AC40-06-B		For AC55-B	For AC60-B		
Cartion	2		Widder	For AC10A-A			For AC30A-B					For AC60A-B		
				For AC10B-A	For AC20B-B	For AC25B-B	For AC30B-B	For AC40B-B	For AC40B-06-B	For AC50B-B	For AC55B-B	For AC60B-B		
0	1	Descript	tion	—	For AC20C-B	For AC25C-B	For AC30C-B	For AC40C-B	For AC40C-06-B	—	—	_		
				_	For AC20D-B	_	For AC30D-B	For AC40D-B	For AC40D-06-B	—	—	—		
Г		Round	Standard	G27-10-R1		G36-10-□01		G46-10-□01						
	B	type Round type	0.02 to 0.2 MPa setting	G27-10-R1	G36-4-□01			G46-4-□01						
	ga	Round type (with color	Standard			G36-10-□01-L				G46-10-□01-L				
	12	zone)	0.02 to 0.2 MPa setting			G36-4-🗆01-L				G46-4-□01-L				
	Pressure	Square embedded	Standard	-					Pressure gauge					
Option	ā Ā		0.02 to 0.2 MPa setting	_					ressure gauge					
Ē	š .		NPN output, Wiring bottom entry						25-M (Switch bo					
	-	igital NPN output, Wiring top entry		_					25-M (Switch bo					
		witch	PNP output, Wiring bottom entry		ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)] *3									
	Ĺ		PNP output, Wiring top entry		ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] *3									
		loat type	N.O.		—	ADS		AD48-A						
L		uto drain *4	N.C.	AD17-A	AD27-A	ADS		AD47-A						
		pacer		Y100-A	Y200-A	Y30	-	Y400-A Y500-A Y600-A						
	S	Spacer with bracket		Y100T-A	Y200T-A	Y300		Y400T-A	Y500T-A	Y600T-A				
	c	heck valv	<b>e</b> *5 *6	_	AKM2000-□01-A	AKM3000		AKM4000-(□02)-A	_	_	_	_		
	Ľ				(□02)-A		□02-A	03-A						
	P	ressure s	witch *6	-	IS10M-20-A	IS10M		IS10M-40-A	IS10M-50-A		IS10M-60-A			
	Т	-spacer *5	*6	Y110-M5-A	Y210-□01-A	Y310-(	,			Y610-□03-A	Y610-(□03)-A			
	Ľ				(□02)-A		□02-A	□03-A	□03-A	(□04)-A	□04-A			
	₂ P	ressure re	lief		VHS20-□01A	VHS30	-□02A	□02A		VHS50-⊡06A				
1	2 3	port valve	*6	_	□02A		□03A	VHS40-D03A	VHS40-□06A	□10A	-	-		
Attachment			-					□04A						
ļ					□01-A		□02-A	□02-A						
Į	ξ	Piping adapter *6		E100-M5-A	E200-□02-A	E300-	□03-A	E400-□03-A	E500-□06-A		E600-□06-A			
					□03-A		□04-A	□04-A			□10-A			
								□06-A						
						□01-A □02-A		□02-A						
	1.		switch with		IS10E-20002-A	IS10E-30003-A	IS10E-40003-A	_	_					
	p	iping adap	Dier 👓				□04-A	□04-A □06-A						
	-				Y24-□01-A	Y34-[		06-A Y44-∏02-A	Y54-⊡03-A					
	c	ross spac	er *6	Y14-M5-A						_	-	_		
L		•			□02-A	L	]02-A	□03-A	□04-A					

\*1 □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

\*2 Including one O-ring and 2 mounting screws

\*3 Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. []: Switch body only.

Regarding how to order the digital pressure switch, refer to the Web Catalog.

\*4 Minimum operating pressure: N.O. type–15 psi [0.1 MPa]; N.C. type–15 psi [0.1 MPa] (AD27-A) and 22 psi [0.15 MPa] (AD37-A/AD47-A). Please consult with SMC separately for psi and °F unit display specifications.

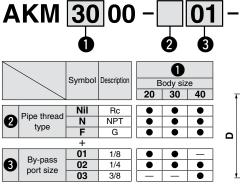
\*5 For F.R.L. units, port sizes without () are standard specifications.

\*6 Separate spacers are required for modular unit.

### Check Valve: (K) 1/8, 1/4, 3/8

A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and releasing the air on the outlet side of the regulator.

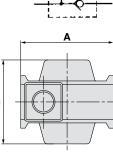
Symbol

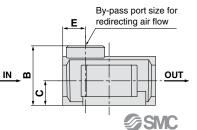


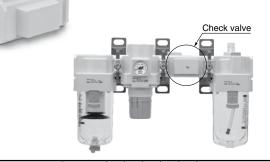
#### Specifications

Model	Effective area [mm <sup>2</sup> ]
AKM2000-A	28
AKM3000-A	55
AKM4000-A	111

Be sure to use above check valves when redirecting the air flow on the inlet side of the lubricator. Threads for IN and OUT ports are not machined.







Model	By-pass port size	A	в	с	D	Е	Applicable model	
AKM2000-A	1/8, 1/4	40	28	11	40	11	AC20-B, AC20A-B	
AKM3000-A	1/8, 1/4	53	34	14	48	13	АС25-В АС30-В, АС30А-В	
AKM4000-A	1/4, 3/8	70	42	18	54	15	AC40-B, AC40A-B*1	

\*1 Cannot be mounted on the AC40□-06-B

 Refer to the attachment table above for standard by-pass port sizes applicable to the AC. AF

AFM / AFD

AB

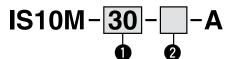
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₹

# AC Series

#### Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



#### • Semi-standard: Select one each for a to c.

• Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP

				Symbol	Description	20	E 30	D Body siz	e 50	60
	-	а	Set pressure range	Nil 6*1	15 to 58 psi [0.1 to 0.4 MPa] 15 to 87 psi [0.1 to 0.6 MPa]	•	•	•	•	•
	lar			+	· · · ·					
	standard			Nil	0.5 m				•	
2		b	Lead wire length	L	3 m					
			lengin	Z	5 m					
	Semi			+						
	S	•	Pressure unit of	Nil	MPa					
		С	the scale plate	<b>P</b> *2	MPa/psi dual scale					

\*1 Set pressure range of 6P (L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

#### Specifications

Fluid	Air					
Ambient and fluid temperature	23 to 140°F [-5 to 60°C[ (with no freezing)					
Proof pressure	145 psi [1.0 MPa]					
Maximum operating pressure	102 psi [0.7 MPa]					
Set pressure range (when OFF)	15 to 58 psi [0.1 to 0.4 MPa]					
Hysteresis	12 psi [0.08 MPa] or less					

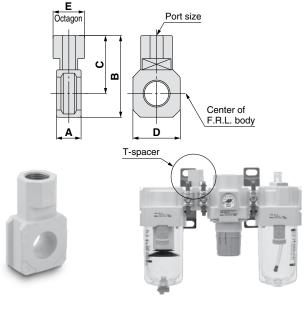
#### **Switch Characteristics**

Contact point configuration	1a					
Maximum contact point capacity	2 VA (AC), 2 W (DC)					
Operating voltage: AC, DC	100 V or less					
	12 V to 24 VAC, DC: 50 mA					
Maximum operating current	48 VAC, DC: 40 mA					
	100 VAC, DC: 20 mA					

\* For detailed specifications on the IS10 series, refer to the IS10 series section of the SMC website: http://www.smcworld.com

#### T-Spacer: (T) M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Using a T-spacer facilitates the branching of air flow.



Model *1	Port size	Α	В	С	D	Ε	Applicable model		
Y110-M5-A	M5 x 0.8	11.2	19	12	14	8	AC10-A, AC10B-A		
Y210-□01-A	1/8	14.6	41.0	20	28	19	AC20-B, AC20B-B AC20C-B		
Y210-□02-A	1/4		41.8	32	28				
Y310-□01-A	1/8	14.6	52.7	38.7	30	19	AC25-B, AC25B-B		
Y310-□02-A	1/4						AC25C-B, AC30C-B		
Y410-□02-A	1/4	18.6	62	44	36	24	AC40-B, AC40B-B		
Y410-□03-A	3/8						AC40C-B		
Y510-□02-A	1/4	18.6	66	46	44	24	AC40-06-B, AC40B-06-B		
Y510-□03-A	3/8	10.0		40			AC40C-06-B		
Y610-□03-A	3/8	22	81	57	53	30	AC50-B, AC55-B, AC60-B,		
Y610-□04-A	1/2	~~	01	57	55	30	AC50B-B, AC55B-B, AC60B-B		

\*1 I in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

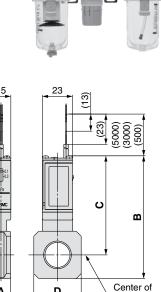
\* Separate spacers are required for modular unit.

SMC

\* Refer to the attachment table on page 34 for standard port sizes when using with the AC.

#### **Caution on Mounting**

If a T-spacer is used on the inlet side of the lubricator, lubricant may be mixed. Use the AKM series check valve to avoid such possibility.



D

F.R.L. body

Pressure switch

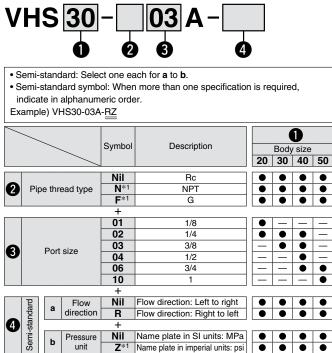
Model	Α	В	С	D	Applicable model
IS10M-20-A	10.6	74.2	64.4	28	AC20□-B
IS10M-30-A	12.6	84.5	70.5	30	AC25□-B, AC30□-B
IS10M-40-A	14.6	93.3	75.3	36	AC40□-B
IS10M-50-A	16.6	97.3	77.3	44	AC40□-06-B
IS10M-60-A	22	92.5	68.5	53	AC50□-B, AC55□-B, AC60□-B

Symbol

\* Separate spacers are required for modular unit.

### Pressure Relief 3 Port Valve: (V)

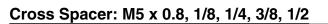
With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.



\*1 For pipe thread type: NPT only. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Flow Rate Characteristics**

	Port size Flow rate characteristics								
Model	IN. OUT	EXH	IN -	→ OUT		$OUT \rightarrow EXH$			
	111, 001		C(dm <sup>3</sup> /s·bar)	b	Cv	C(dm <sup>3</sup> /s⋅bar)	b	Cv	
VHS20	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69	
11320	1/4	1/8	3.3	0.40	0.88	3.1	0.51	0.84	
VHS30	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7	
VH350	3/8	1/4	8.3	0.41	2.3	7.0	0.41	1.9	
	1/4		7.3	0.49	2.0	8.5	0.35	2.3	
VHS40	3/8	3/8	10.9	0.45	3.0	11.6	0.40	3.1	
	1/2		14.2	0.39	3.8	13.3	0.43	3.6	
VHS40-06	3/4	1/2	18.3	0.31	5.0	17.7	0.37	4.8	
VHS50	3/4	1/2	23.8	0.41	6.4	21.8	0.41	5.9	
11350	1	1/2	31.9	0.33	8.6	23.5	0.44	6.4	



Pipings are possible in all 4 directions.

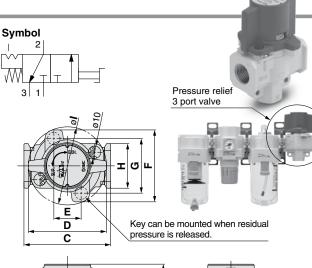
IN/OUT ports are not machined for threads.

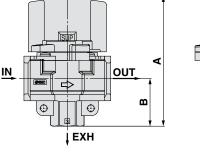
Please contact SMC if threaded (machined) ports are required.

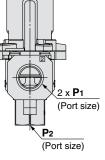


#### **Caution on Mounting**

- When mounting a cross spacer directly on the IN side of the lubricator, be sure to use the AKM series check valve between the lubricator and cross spacer.
- 2. Factory mounting of a cross spacer on the AC model is available as a special order.







Model	Standard specifications										
Model	<b>P</b> 1	P2	Α	В	С	D	Е	F	G	Н	I
VHS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	37.5
VHS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49
VHS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63
VHS40-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63
VHS50	3/4, 1	1/2	134.3	53	90	76	26	76	61	53	81

 Use an air filter on the inlet side for operating protection.

F

F: Without thread										
Model *1	E (Port size)	Α	В	С	D	Applicable model				
Y14-M5-A	M5	23	16	14	25	AC10□-A				
Y24-□01-A	1/8	40	40	22	40					
Y24-□02-A	1/4	40	40	22	40	AC20□-B				
Y34-□01-A	1/8	49	43	28	48	AC25□-B, AC30□-B				
Y34-□02-A	1/4	49	43	20	40	AC23□-D, AC30□-D				
Y44-□02-A	1/4	60	48	26	54	AC40□-B				
Y44-□03-A	3/8	60	48	36	54	AC40⊔-D				
Y54-□03-A	3/8	72	62	40	62	AC40□-06-B				
Y54-□04-A	1/2	12	02	40	02	AC400-00-D				
∗1 🗆 in mod	el numbers ind	icates a	a pipe t	hread t	vpe. N	o indication is necessary				

for Rc; however, indicate N for NPT, and F for G. If threaded IN/OUT ports are required, they are available as a special order.

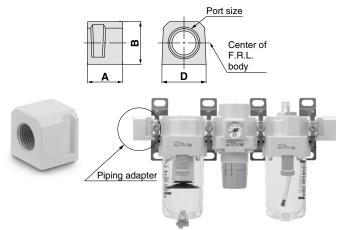
Please contact SMC. \* Two hexagon socket head plugs are included in the package. AC

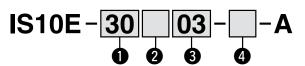
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### Piping Adapter: M5 x 0.8, 1/8, 1/4, 3/8, 1/2, 3/4, 1

A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.





<ul> <li>Semi-standard: Select one each for a to d.</li> </ul>
--

• Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10E-30N03-6PRZ

	<u> </u>	<u> </u>		Symbol	Description	Вс 20	ze 40	
				Nil	Rc		•	
2		Pipe	thread type	N*2	NPT	•	•	•
				<b>F</b> *2	G	•	•	•
				+				
					1/8		—	
				02	1/4		•	•
3	Port size			03	3/8			
				04	1/2	—	•	•
				06	3/4	—	—	•
				+				
		a	Set pressure	Nil	15 to 58 psi [0.1 to 0.4 MPa]		•	•
		a	range	<b>6</b> *1	15 to 87 psi [0.1 to 0.6 MPa]		•	
				+				
	σ		Lead wire	Nil	0.5 m	•	•	•
	dar	b	length	L	3 m		•	
4	an		longar	Z	5 m		•	
9	i-st			+				
	Semi-standard	с	Pressure unit of	Nil	MPa			$\bullet$
	S	C	the scale plate	P*2	MPa/psi dual scale		۲	
				+				
		d	Mounting	Nil	Right		•	•
		a	position	R	Left		٠	
*1 C	ot pr		a range of CD /I		2 to 0.6 MPa (30 to 90 p			

\*1 Set pressure range of 6P (L, R, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 For pipe thread type: NPT only. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

#### Specifications

Fluid	Air
Ambient and fluid temperature	23 to 140°F [-5 to 60°C] (with no freezing)
Proof pressure	145 psi [1.0 MPa]
Maximum operating pressure	102 psi [0.7 MPa]
Set pressure range (when OFF)	15 to 58 psi [0.1 to 0.4 MPa]
Hysteresis	11.6 psi [0.08 MPa] or less

#### **Switch Characteristics**

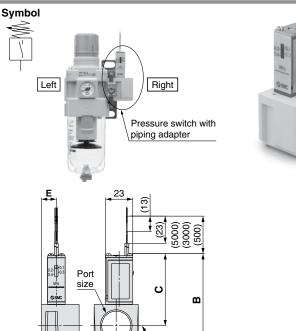
Switch Onaracteristics					
Contact point configuration	1a				
Maximum contact point capacity	2 VA (AC), 2 W (DC)				
Operating voltage: AC, DC	100 V or less				
	12 V to 24 V AC, DC: 50 mA				
Maximum operating current	48 V AC, DC: 40 mA				
	100 V AC, DC: 20 mA				

Model *1	Port size	A	В	D	Applicable model			
E100-M5-A	M5 x 0.8	10	14	14	AC10□-A			
E200-□01-A	1/8							
E200-□02-A	1/4	29.8	23.5	23.5	23.5	23.5 28	AC20□-B	
E200-□03-A	3/8	1						
E300-□02-A	1/4							
E300-□03-A	3/8	31.8	30	30	AC25□-B, AC30□-B			
E300-□04-A	1/2							
E400-□02-A	1/4							
E400-🗆03-A	3/8	31.8	36	00	00	26	36	AC40□-B
E400-□04-A	1/2	31.0	30	30	AC40⊡-B			
E400-□06-A	3/4	]						
E500-□06-A	3/4	31.8	40	44	AC40□-06-B			
E600-□06-A	3/4	35	48	53	AC50-B, AC55-B, AC60-B, AC50A-B, AC60A-B, AC50B-B,			
E600-□10-A	1		-0	55	АС50А-В, АС60В-В			

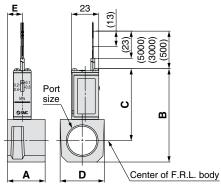
for Rc; however, indicate N for NPT, and F for G.

\* Separate spacers are required for modular unit.

\* Factory mounting of a piping adapter on the AC models is available as a special order.







Model *1	Port size	Α	В	С	D	Е	Applicable model		
IS10E-20 01-A	1/8								
IS10E-2002-A	1/4	29.8	66.3	55.3	28	16	АС20□-В		
IS10E-20 03-A	3/8								
IS10E-30 02-A	1/4		72.8	58.8		13			
IS10E-30003-A	3/8	31.8			30		AC25□-B, AC30□-B		
IS10E-30 04-A	1/2								
IS10E-40 02-A	1/4								
IS10E-40□03-A	3/8	21 0	78.8	60.8	37	12.5	*2		
IS10E-40 04-A	1/2	31.8	/0.0	00.8	37	12.5	АС40□-В		
IS10E-40□06-A	3/4								

\*1 
in the model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

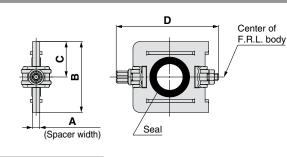
\*2 Cannot be mounted on the AC40I-06-B.

\* Separate spacers are required for modular unit.

 $\ast$  The pressure switch on the AC40I-06-B can be mounted by screwing IS10-01S into the piping adapter E500-I06-A-X501 (with top-face thread Rc1/8). Products with a premounted switch are available as a special order. Please contact SMC regarding their availability.

## AC Series Accessories (Spacers/Brackets)

Spacer



Model	Α	В	С	D	Applicable model
Y100-A	6	17.9	9	35.4	AC10□-A
Y200-A	3.2	31.2	15.6	44.9	AC20 B
Y300-A	4.2	43.4	21.7	57.9	AC25□-B, AC30□-B
Y400-A	5.2	53	26.5	68.5	AC40□-B
Y500-A	5.2	57	28.5	75.6	AC40□-06-B
Y600-A	6.2	67.6	33.8	92.5	AC50 B, AC55 B, AC60 B

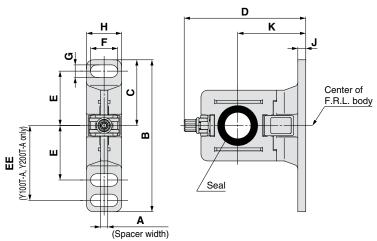
Y200-A Y400-A

#### **Replacement Parts**

Description	Material	Part no.									
		Y100-A	Y200-A	Y300-A	Y400-A	Y500-A	Y600-A				
Seal	HNBR (NBR) *1	Y120P-050AS *2	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S				
1 ( ): 0:== 10											

\*1 ( ): Size 10 \*2 Assembly of 2 O-rings

### Spacer with Bracket



Model	Α	В	С	D	Ε	EE	F	G	Н	J	K	Applicable model
Y100T-A	6	56	24.5	43.6	20	27	6.8	4.5	13	3	25	AC10 -A
Y200T-A	3.2	67	29	53.4	24	33	12	5.5	15.5	3.5	30	AC20 B
Y300T-A	4.2	82	41	71.5	35	—	14	7	19	4	41	AC25□-B, AC30□-B
Y400T-A	5.2	96	48	86.1	40	—	18	9	26	5	50	AC40□-B
Y500T-A	5.2	96	48	89.6	40	—	18	9	26	5	50	AC40□-06-B
Y600T-A	6.2	120	60	118	50		20	11	31.2	6	70	AC50□-B, AC55□-B,
10001-A	0.2	120	00	110	50	-	20		31.2	0	10	AC60□-B



Y200T-A

Y400T-A

#### **Replacement Parts**

Description	Material	Part no.									
		Y100T-A	Y200T-A	Y300T-A	Y400T-A	Y500T-A	Y600T-A				
Seal	HNBR (NBR) *1	Y120P-050AS *2	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S				

\*1 ( ): Size 10

\*2 Assembly of 2 O-rings





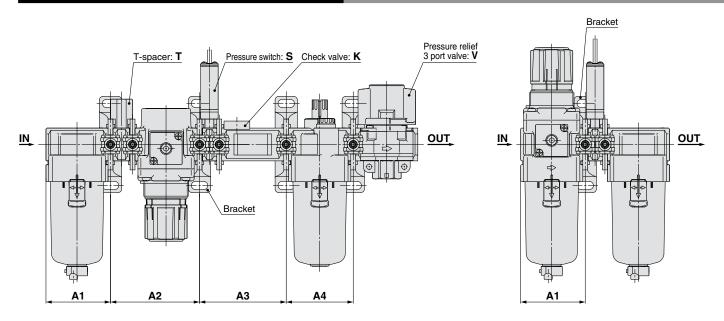
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### Mounting Position for Spacer with Bracket



Attachment		К			S	-	г		v			KC			1/T			K	V			KST	
			40		-		-			40		KS	10		KT	40	A 4					-	40
Model	A1	A2	A3	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A4	A1	A2	A3
AC10-A AC20-B	41.0		42.0		42.0	28	48.2		42.0	42.0		-		-		42.0		42.0	42.0	42.0		61	
AC20-B AC25-B	41.6 55.1	43.2 57.2	43.2 57.2	41.6	43.2 57.2	41.6 55.1	61 76	41.6 55.1	43.2 57.2	43.2	41.6 55.1	43.2	57 74	41.6	61 76	43.2 57.2	41.6 55.1	43.2 57.2	43.2 57.2	43.2 57.2	41.6 55.1	61 76	57 74
AC25-B AC30-B	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC30-B AC40-B	72.6	75.2	75.2	72.6	75.2	72.6	99	72.6	75.2	75.2	72.6	75.2	95	72.6	99	75.2	72.6	75.2	75.2	75.2	72.6	99	95
AC40-B	72.0			77.6	80.2	77.6	104	77.6	80.2	80.2	72.0	15.2	- 95				72.0		75.2	75.2	72.0		- 95
AC50-B	_	_	_	93.1	96.2	93.1	124		00.2		_	_	_	_	_	_	_	_	_			_	_
AC55-B	_	_	_	98.1	96.2	98.1	124	_	_	_	_	_	_	_			_	_	_			_	_
AC60-B	_	_	_	98.1	101.2	98.1	129		_	_	_	_	_	_	_	_	_	_	_	_		_	
ACOU-D		_	_	90.1	101.2	90.1	129	_		_		_	_	_				_	_	_	_		-
Attachment			SV				гν			-	тν		-	т		sv			STV			тν	
Model	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC10-A	-	-	-	-	-	_	-	—	—	_	—	-	_	_	_	_	-	-	-	-	—	-	-
AC20-B	41.6	43.2	57	43.2	41.6	61	43.2	43.2	41.6	61	57	43.2	41.6	61	41.6	43.2	57	41.6	61	57	41.6	61	43.2
AC25-B	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC30-B	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC40-B	72.6	75.2	95	75.2	72.6	99	75.2	75.2	72.6	99	95	75.2	72.6	99	72.6	75.2	95	72.6	99	95	72.6	99	75.2
AC40-06-B	_	—	—	—	-		—	—	—	—	—	-	77.6	104	77.6	80.2	102	77.6	104	102	77.6	104	80.2
AC50-B	—	—		_	—	—	—	—	—	-	—	—	93.1	124	93.1	189.3	124	93.1	124	124	93.1	124	96.2
AC55-B	_			_	_				_	_	_	—	98.1	124			_			_			-
AC60-B	_	—		—	—		_	—	_	—	_	-	98.1	129			_	—	_	—	—	_	-
Attachment		٢	S		V		S		κv			KSV		-	V								
Model	A1	A2	A1	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2								
AC20A-B	41.6	43.2	41.6	41.6	43.2	41.6	57	41.6	43.2	43.2	41.6	57	43.2	41.6	57								
AC30A-B	55.1	57.2	55.1	55.1	57.2	55.1	74	55.1	57.2	57.2	55.1	74	57.2	55.1	74								
AC40A-B	72.6	75.2	72.6	72.6	75.2	72.6	95	72.6	75.2	75.2	72.6	95	75.2	72.6	95								
AC40A-06-B	-		77.6	77.6	80.2				_		_				102								
			-	-										77.6									
AC50A-B	—	—	93.1	93.1	96.2	_	_	_	—	—		-	—	93.1	124								
	_	_	-	-		_		_						-									
	—		93.1 98.1	93.1	96.2	—	—		—	— — V1	—		_	93.1	124								
AC60A-B Attachment	—	—	93.1 98.1	93.1	96.2	—	—	—	—	—	—	—	_	93.1	124								
AC60A-B Attachment Model AC10B-A		— T	93.1 98.1	93.1 —	96.2 — V	 1		— V		— V1	— Т		— — 	93.1	124								
AC60A-B Attachment Model AC10B-A AC20B-B		— <b>T</b> A1	93.1 98.1 A1	93.1 — / A2	96.2 — <b>V</b> A1	 1		— V		— V1	— Т		— — — — —	93.1 — <b>V1</b> A2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B	— A1 — 41.6 55.1	— <b>T</b> A1 28	93.1 98.1 A1  41.6 55.1	93.1 — / A2 —	96.2 — A1 — 41.6 55.1	 A2  43.2 57.2	— A1 — 41.6 55.1	— V A2 —	— A1 — 41.6 55.1		— A1 — 41.6 55.1		— — — — —	93.1 — V1 A2 — 43.2 57.2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B	 A1  41.6 55.1 55.1	<b>T</b> A1 28 41.6 55.1 55.1	93.1 98.1 A1 41.6 55.1 55.1	93.1 — A2 — 43.2 57.2 57.2	96.2 — A1 41.6 55.1 55.1	 A2  43.2 57.2 57.2	— A1 41.6 55.1 55.1			 <b>V1</b> A2  43.2 57.2 57.2	— A1 — 41.6 55.1 55.1			93.1  V1 43.2 57.2 57.2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC20B-B AC25B-B AC30B-B AC40B-B		<b>T</b> A1 28 41.6 55.1 55.1 72.6	93.1 98.1 A1  41.6 55.1 55.1 72.6	93.1 — A2 — 43.2 57.2 57.2 75.2	96.2 — A1 41.6 55.1 55.1 72.6					 <b>V1</b> 43.2 57.2 57.2 75.2	— A1 — 41.6 55.1 55.1 72.6			93.1 — <b>V1</b> 43.2 57.2 57.2 75.2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC25B-B AC30B-B AC40B-B AC40B-06-B	<ul> <li>–</li> <li>A1</li> <li>41.6</li> <li>55.1</li> <li>55.1</li> <li>72.6</li> <li>77.6</li> </ul>	T           A1           28           41.6           55.1           55.1           72.6           77.6	93.1 98.1 A1 41.6 55.1 55.1 72.6 77.6	93.1  43.2 57.2 57.2 75.2 80.2	96.2 — A1 — 41.6 55.1 55.1 72.6 77.6						— A1 41.6 55.1 55.1 72.6 77.6			93.1  V1 A2  43.2 57.2 57.2 75.2 80.2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-B AC40B-06-B AC50B-B	 A1  41.6 55.1 55.1 72.6 77.6 93.1		93.1 98.1 A1 	93.1 — A2 — 43.2 57.2 57.2 75.2	96.2 — <b>V</b> A1 — 41.6 55.1 55.1 72.6 77.6 93.1									93.1 — <b>V1</b> 43.2 57.2 57.2 57.2 75.2 80.2 96.2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC50B-B AC55B-B		T           A1           28           41.6           55.1           55.1           72.6           93.1           98.1	93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1 	93.1 — A2 — 43.2 57.2 57.2 75.2 80.2 189.3 —	96.2 — <b>V</b> A1 — 41.6 55.1 55.1 72.6 77.6 93.1 —					 <b>V1</b> 43.2 57.2 57.2 75.2 80.2 96.2 				93.1  V1 A2  43.2 57.2 57.2 57.2 75.2 80.2 96.2 	124	]							
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC50B-B AC55B-B AC60B-B	<ul> <li>–</li> <li><b>S</b></li> <li>A1</li> <li>–</li> <li>41.6</li> <li>55.1</li> <li>55.1</li> <li>72.6</li> <li>77.6</li> <li>93.1</li> <li>98.1</li> <li>98.1</li> </ul>		93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1	93.1 — A2 — 43.2 57.2 57.2 57.2 75.2 80.2	96.2 — <b>V</b> A1 — 41.6 55.1 55.1 72.6 77.6 93.1									93.1 — <b>V1</b> 43.2 57.2 57.2 57.2 75.2 80.2 96.2	124								
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC50B-B AC55B-B AC60B-B	<ul> <li>–</li> <li><b>S</b></li> <li>A1</li> <li>–</li> <li>41.6</li> <li>55.1</li> <li>55.1</li> <li>72.6</li> <li>77.6</li> <li>93.1</li> <li>98.1</li> <li>98.1</li> </ul>	T           A1           28           41.6           55.1           55.1           72.6           93.1           98.1	93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1  -	93.1 — A2 — 43.2 57.2 57.2 75.2 80.2 189.3 —	96.2 — <b>V</b> A1 — 41.6 55.1 55.1 72.6 77.6 93.1 —					 <b>V1</b> 43.2 57.2 57.2 75.2 80.2 96.2 				93.1  V1 A2  43.2 57.2 57.2 57.2 75.2 80.2 96.2 	124			TV			TV1		[
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC25B-B AC40B-B AC40B-06-B AC40B-06-B AC55B-B AC55B-B AC60B-B Attachment Model	<ul> <li>–</li> <li><b>S</b></li> <li>A1</li> <li>–</li> <li>41.6</li> <li>55.1</li> <li>55.1</li> <li>72.6</li> <li>77.6</li> <li>93.1</li> <li>98.1</li> <li>98.1</li> </ul>		93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1  -	93.1  43.2 57.2 57.2 75.2 80.2 189.3  189.3  K A2	96.2 — <b>V</b> A1 — 41.6 55.1 55.1 72.6 77.6 93.1 —					 <b>V1</b> 43.2 57.2 57.2 75.2 80.2 96.2 				93.1  V1 A2  43.2 57.2 57.2 57.2 75.2 80.2 96.2 	124	A3	A1	<b>TV</b> A2	A3	A1	<b>TV1</b> A2	A3	[
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC25B-B AC40B-B AC40B-06-B AC40B-06-B AC55B-B AC55B-B AC60B-B AC60B-B Attachment Model AC20C-B			93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1  -	93.1  43.2 57.2 57.2 75.2 80.2 189.3  	96.2 — <b>V</b> A1 — 41.6 55.1 55.1 72.6 77.6 93.1 — —					 <b>V1</b> 43.2 57.2 57.2 57.2 75.2 80.2 96.2  				93.1  V1 43.2 57.2 57.2 75.2 80.2 96.2  	124 — SV1	A3 43.2	A1 41.6	-	A3 61	A1 41.6	r	A3 43.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC25B-B AC40B-06-B AC40B-06-B AC40B-06-B AC55B-B AC55B-B AC55B-B AC60B-B AC60B-B AC20C-B AC20C-B AC25C-B			93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1  - A1	93.1 	96.2 — A1 — 41.6 55.1 55.1 72.6 77.6 93.1 — — A1 — A1					 A2  43.2 57.2 57.2 75.2 80.2 96.2    A3				93.1 	124 		41.6	A2		41.6 55.1	A2 43.2 57.2		
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC25B-B AC40B-06-B AC40B-06-B AC40B-06-B AC50B-B AC50B-B AC55B-B AC50B-B AC60B-B AC20C-B AC20C-B AC20C-B AC30C-B			93.1 98.1 A1  41.6 55.1 55.1 72.6 77.6 93.1  - - A1 41.6	93.1 	96.2 — A1 — 41.6 55.1 55.1 72.6 77.6 93.1 — — A1 — A1 41.6	 A2  43.2 57.2 57.2 75.2 80.2 96.2  96.2   <b>V</b> A2 43.2			 A1  41.6 55.1 55.1 72.6 77.6 93.1    <b>V1</b> A2 43.2	 A2  43.2 57.2 57.2 75.2 80.2 96.2   A3 43.2				93.1  V1 A2  43.2 57.2 57.2 57.2 75.2 80.2 96.2  96.2  A1 41.6	124 — <b>SV1</b> 43.2	43.2	41.6 55.1	A2 43.2	61	41.6	A2 43.2	43.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC40B-06-B AC55B-B AC55B-B AC55B-B AC60B-B AC60B-B AC20C-B AC20C-B AC20C-B AC30C-B AC40C-B			93.1 98.1 41.6 55.1 55.1 72.6 93.1  93.1  41.6 55.1 55.1 72.6	93.1 	96.2 							 V A2  61 76 99 104 124  124  SV A2 43.2 57.2 57.2 57.2 75.2		93.1 	124 	43.2 57.2	41.6 55.1 55.1	A2 43.2 57.2	61 76	41.6 55.1 55.1 72.6	A2 43.2 57.2 57.2 75.2	43.2 57.2 57.2 75.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC50B-B AC50B-B AC50B-B AC50B-B AC60B-B AC60B-B AC20C-B AC20C-B AC20C-B AC30C-B AC40C-B		T           A1           28           41.6           55.1           55.1           77.6           93.1           98.1           98.1           98.1           57.2           57.2	93.1 98.1 41. 55.1 55.1 72.6 93.1  93.1  41.6 41.6 55.1 55.1	93.1 	96.2 							 V A2  61 76 99 104 124  124  SV A2 43.2 57.2 57.2 57.2 75.2		93.1  V1 43.2 57.2 57.2 57.2 75.2 80.2 96.2  96.2  A1 41.6 55.1 55.1	124 — — — — — — — — — — — — — — — — — — —	43.2 57.2 57.2 75.2	41.6 55.1 55.1 72.6	A2 43.2 57.2 57.2	61 76 76	41.6 55.1 55.1	A2 43.2 57.2 57.2	43.2 57.2 57.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC40B-06-B AC50B-B AC50B-B AC50B-B AC60B-B AC60B-B AC20C-B AC20C-B AC20C-B AC20C-B AC20C-B			93.1 98.1 41.6 55.1 55.1 72.6 93.1  93.1  41.6 55.1 55.1 72.6	93.1 	96.2 									93.1 	124 — — — — — — — — — — — — — — — — — — —	43.2 57.2 57.2 75.2 80.2	41.6 55.1 55.1 72.6 77.6	A2 43.2 57.2 57.2 75.2 80.2	61 76 76 99 104	41.6 55.1 55.1 72.6 77.6	A2 43.2 57.2 57.2 75.2 80.2	43.2 57.2 57.2 75.2 80.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC40B-06-B AC40B-06-B AC40B-06-B AC40B-06-B AC55B-B AC55B-B AC55B-B AC60B-B AC60B-B AC20C-B AC20C-B AC20C-B AC40C-06-B Attachment			93.1 98.1 41.6 55.1 55.1 72.6 93.1 - 41.6 55.1 41.6 55.1 55.1 72.6 77.6 93.1 - 72.6 77.6	93.1 	96.2 									93.1  V1 43.2 57.2 57.2 57.2 75.2 80.2 96.2  96.2  41.6 55.1 55.1 72.6 77.6 end of	124 — — — — — — — — — — — — — — — — — — —	43.2 57.2 57.2 75.2 80.2 side to	41.6 55.1 55.1 72.6 77.6 the ce	A2 43.2 57.2 57.2 75.2 80.2 nter of	61 76 99 104 the mo	41.6 55.1 55.1 72.6 77.6	A2 43.2 57.2 57.2 75.2 80.2	43.2 57.2 57.2 75.2 80.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC25B-B AC30B-B AC40B-06-B AC40B-06-B AC40B-06-B AC55B-B AC60B-B AC60B-B AC20C-B AC20C-B AC20C-B AC20C-B AC40C-06-B			93.1 98.1 41.6 55.1 77.6 93.1 - - - 41.6 55.1 72.6 77.6 93.1 - - - - - - - - - - - - - - - - - - -	93.1 	96.2 									93.1 	124 — SV1 A2 43.2 57.2 57.2 75.2 80.2 the IN n the f	43.2 57.2 57.2 75.2 80.2 side to	41.6 55.1 55.1 72.6 77.6 the ce	A2 43.2 57.2 57.2 75.2 80.2 nter of	61 76 99 104 the mc	41.6 55.1 55.1 72.6 77.6 ounting	A2 43.2 57.2 57.2 75.2 80.2	43.2 57.2 57.2 75.2 80.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC20B-B AC25B-B AC40B-06-B AC40B-06-B AC50B-B AC50B-B AC50B-B AC50B-B AC50B-B AC60B-B AC20C-B AC20C-B AC20C-B AC20C-B AC40C-06-B AC40C-06-B			93.1 98.1 98.1 41.6 55.1 55.1 77.6 93.1 - - - - 41.6 55.1 77.6 55.1 77.6 77.6 77.6 77.6 77.6 77.6	93.1 	96.2 							A2 		93.1 	124 — SV1 A2 43.2 57.2 57.2 75.2 80.2 the IN n the f n the s	43.2 57.2 57.2 75.2 80.2 side to	41.6 55.1 55.1 72.6 77.6 the ce	A2 43.2 57.2 57.2 75.2 80.2 nter of econd b e third	61 76 99 104 the mo pracket	41.6 55.1 55.1 72.6 77.6 punting ts. ets.	A2 43.2 57.2 57.2 75.2 80.2	43.2 57.2 57.2 75.2 80.2	]
AC60A-B Attachment Model AC10B-A AC20B-B AC20B-B AC30B-B AC40B-06-B AC40B-06-B AC40B-06-B AC55B-B AC40B-06-B AC55B-B AC60B-B AC60B-B AC20C-B AC20C-B AC20C-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B AC40C-06-B			93.1 98.1 41.6 55.1 55.1 72.6 93.1 - - - - - - - - - - - - - - - - - - -	93.1 	96.2 							A2 		93.1 	124 — SV1 A2 43.2 57.2 57.2 75.2 80.2 the IN n the f n the s	43.2 57.2 57.2 75.2 80.2 side to	41.6 55.1 55.1 72.6 77.6 the ce	A2 43.2 57.2 57.2 75.2 80.2 nter of econd b e third	61 76 99 104 the mo pracket	41.6 55.1 55.1 72.6 77.6 punting ts. ets.	A2 43.2 57.2 57.2 75.2 80.2	43.2 57.2 57.2 75.2 80.2	
AC60A-B Attachment Model AC10B-A AC20B-B AC20B-B AC25B-B AC40B-06-B AC40B-06-B AC50B-B AC50B-B AC50B-B AC50B-B AC50B-B AC60B-B AC20C-B AC20C-B AC20C-B AC20C-B AC40C-06-B AC40C-06-B			93.1 98.1 98.1 41.6 55.1 55.1 77.6 93.1 - - - - 41.6 55.1 77.6 93.1 - - - - - - - - - - - - - - - - - - -	93.1 	96.2 							A2 		93.1 	124 — SV1 A2 43.2 57.2 57.2 75.2 80.2 the IN n the f n the s	43.2 57.2 57.2 75.2 80.2 side to	41.6 55.1 55.1 72.6 77.6 the ce	A2 43.2 57.2 57.2 75.2 80.2 nter of econd b e third	61 76 99 104 the mo pracket	41.6 55.1 55.1 72.6 77.6 punting ts. ets.	A2 43.2 57.2 57.2 75.2 80.2	43.2 57.2 57.2 75.2 80.2	

AF

AFM / AFD

AR

AL

AC

Attachment AW+AFM AF+AFM+AR AF+AR AV+AL AF+AL

## **SMC**

# Modular Type Air Filters **AF/AFM/AFD Series**

Air Filter AF Series	Model	Port size	Filtration µm	Options
	AF10-A	M5 x 0.8		
	AF20-A	1/8, 1/4		
Cons.	AF30-A	1/4, 3/8		Bracket (Except AF10-A)
	AF40-A	1/4, 3/8, 1/2	5	
	AF40-06-A	3/4		Float type auto drain
-	AF50-A	3/4, 1		
Pages 43 to 54	AF60-A	1		
Mist Separator AFM Series	AFM20-A	1/8, 1/4		
The second	AFM30-A	1/4, 3/8	0.3	Bracket
	AFM40-A 1/4, 3/8, 1/2		Float type auto drain	
Pages 55 to 63	AFM40-06-A	3/4		
Micro Mist Separator AFD Series	AFD20-A	1/8, 1/4		
The second	AFD30-A	1/4, 3/8	0.01	Bracket
	AFD40-A	1/4, 3/8, 1/2	0.01	Float type auto drain
Pages 55 to 63	AFD40-06-A	3/4		

AC

AL

AW

<b>Symbo</b> Air Filter		Air Air Filter v	F	10-A to AF60-	- <b>A</b>			an and a	final are let the	
1		2 1				E CARA		Give	de.	-
L	_!	L	Y I	How to Order		AF1	0-A	AF20-/	A AF	40-A
. –					andard: S	elect one	each for	a to f		
AF	3		03 ©	(Refer to pages 51 to 53 for details.)	andard synthesis and a synthesynthesynthesynthesynthesynthesynthesynthesynthes	ymbol: W anumeric	hen mor		e specific	ation is
	_							1		
			Symbol	Description			Body	-		
					10	20	30	40	50	60
			Nil	Metric thread (M5)	•	_	_	_	-	_
2	Pipe	thread type	<b>N</b> *1	Rc NPT	_	•	•	•	•	•
			<b>F</b> *2	G		•	Ť	•	•	$\overline{\bullet}$
			+		· · · ·					
			M5	M5 x 0.8		_	—			_
			01	1/8		•	_	_	_	
B		Port size	02	<u> </u>	_	•	•		_	_
ט	ſ	OIT SIZE	03	1/2		_			_	
			04	3/4	_	_	_		•	
			10	1	_	_	_	_	•	•
			+							
	a	Mounting	Nil	Without mounting option		٠	٠		•	•
Ę			<b>B</b> *3	With bracket	_	$\bullet$	•		$\bullet$	•
Option			+ Nil	Without auto drain						_
ō	b	Float type	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	Ť	•			•	
	~	auto drain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_	_	ĕ	•	•	Ť
			+		I	Ļ				
			Nil	Polycarbonate bowl						•
			2	Metal bowl	٠	•	•	•	•	•
	c	Bowl *6	6	Nylon bowl	•	•	•	•	•	•
			8 C	Metal bowl with level gauge		_	• *7	● *7	● *7	• *7
			6C	With bowl guard With bowl guard (Nylon bowl)		•				
2			+	With bowl guard (Nyion bowl)		•				
Semi-standard			Nil	With drain cock			•			•
star	d	Drain port *9	<b>J</b> *10	Drain guide 1/8	_	•	_	_	_	_
j.	a	Drain port *	-	Drain guide 1/4	_	—				•
Sel			<b>W</b> *11	Drain cock with barb fitting	]	—	•		•	•
			+	Flow dispetience left to visite		•	_		•	
	е	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	• •
			R +	Flow direction: Right to left		•	•	-	-	-
			 Nil	Name plate and caution plate for bowl in SI units: MPa		•	•		•	•
	f	Pressure unit	<b>Z</b> *12	Name plate and caution plate for bowl in imperial units: psi, °F		 *13	 *13			
				F20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).		<u> </u>	0		<u> </u>	

\*1 Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A).

\*2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).

The auto drain port comes with ø10 One-touch fitting (applicable to the AF30-A to AF60-A).

\*3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 3.5 scfm [100 L/min [ANR]]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended. \*6 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*7 A bowl guard is provided as standard equipment (polycarbonate).

\*8 A bowl guard is provided as standard equipment (nylon).

\*9 The combination of float type auto drain: C and D is not available.

\*10 Without a valve function

\*11 The combination of metal bowl: 2 and 8 is not available.

\*12 For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*13 O: For pipe thread type: M5, NPT only



## Air Filter AF10-A to AF60-A Series

#### **Standard Specifications**

Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A			
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid	Air									
Ambient and fluid temperature			23 to 140°F	[–5 to 60°C] (with	n no freezing)					
Proof pressure			:	218 psi [1.5 MPa	ı]					
Maximum operating pressure				145 psi [1.0 MPa	]					
Nominal filtration rating				5 µm						
Drain capacity [cm <sup>3</sup> ]	2.5	8	25		4	5				
Bowl material				Polycarbonate						
Bowl guard	— Semi-standard (Steel) Standard (Polycarbonate)									
Weight [kg]	0.06	0.08	0.18	0.36	0.41	0.87	1.00			

#### **Option/Part No.**

Optional specifications	Model										
Optional specifications	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A				
Bracket assembly *1	—	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P-	050AS				
d Assembly of a burstiest and Ourse		·	·								

\*1 Assembly of a bracket and 2 mounting screws

#### **Bowl Assembly/Part No.**

Bowl	Drain					Mode	ł			
material	discharge mechanism	Drain port	Other	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
		With drain cock	—	C1SF-A	C2SF-A	_		_	_	
		WITH UTAIL COCK	With bowl guard	—	C2SF-C-A	C3SF-A		C45	SF-A	
	Manual	Drain cock with barb fitting	With bowl guard		—	C3SF-W-A		C4SF	-W-A	
Polycarbonate		With drain guide	—	_	C2SF□-J-A	_	_			
Folycarbonale		(without valve function)	With bowl guard	—	C2SF□-CJ-A	C3SF□-J-A		C4SF	□-J-A	
	A		—	AD17-A	AD27-A	—		-	_	
	(Auto drain)	Normally closed (N.C.)	With bowl guard	—	AD27-C-A	AD37□-A		AD4	7 <b>□-</b> A	
	(Auto urain)	Normally open (N.O.)	With bowl guard	—		AD38□-A	AD48□-A			
		With drain cock	—	C1SF-6-A	C2SF-6-A				_	
		With drain cock	With bowl guard	—	C2SF-6C-A	C3SF-6-A		C4SI	-6-A	
	Manual	Drain cock with barb fitting	With bowl guard	_		C3SF-6W-A		C4SF	-6W-A	
Nylon		With drain guide	—	—	C2SF□-6J-A	—		_	_	
NyIOT		(without valve function)	With bowl guard	—	C2SF□-6CJ-A	C3SF□-6J-A		C4SF	]-6J-A	
	A	Normally closed (N.C.)	—	AD17-6-A	AD27-6-A	—	_			
	(Auto drain)	Normally closed (N.C.)	With bowl guard	—	AD27-6C-A	AD37□-6-A		AD47	□-6-A	
	(Auto urain)	Normally open (N.O.)	With bowl guard	—		AD38□-6-A		AD48	□-6-A	
		With drain cock	—	C1SF-2-A	C2SF-2-A	C3SF-2-A		C4SI	-2-A	
	Manual	With drain cock	With level gauge	—		C3LF-8-A		C4LF	-8-A	
	Ivianual	With drain guide	—	—	C2SF□-2J-A	C3SF□-2J-A		C4SF	-2J-A	
Metal		(without valve function)	With level gauge	—		C3LF□-8J-A		C4LF	]-8J-A	
weta		Normally aloged (N.C.)	—	AD17-2-A	AD27-2-A	AD37□-2-A		AD47	□-2-A	
	Automatic *1	Normally closed (N.C.)	With level gauge			AD37□-8-A		AD47	□-8-A	
	(Auto drain)			—	_	AD38□-2-A		AD48	□-2-A	
	(, (ato atali))	lormally open (N.O.)	With level gauge			AD38□-8-A		AD48	□-8-A	

\*1 Minimum operating pressure: N.O. type–15 psi [0.1 MPa] (AD38-A, AD48-A); N.C. type–15 psi [0.1 MPa] (AD17-A, AD27-A) and 22 psi [0.15 MPa] (AD37-A, AD47-A). Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

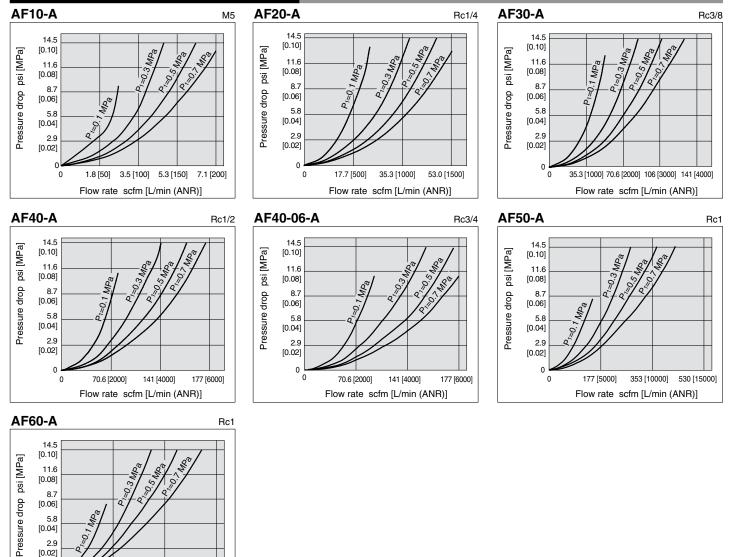
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please consult with SMC separately for psi and °F unit display specifications.

AL

## AF10-A to AF60-A Series

#### Flow Rate Characteristics (Representative values)

15 psi [0.1 MPa], 44 psi [0.3 MPa], 73 psi [0.5 MPa], 102 psi [0.7 MPa]



[0.04]

2.9 [0.02] 0

0

ģ

177 [5000]

Flow rate scfm [L/min (ANR)]

353 [10000] 530 [15000]

## Air Filter AF10-A to AF60-A Series

## ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Design/Selection

## **A** Warning

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mate	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

 $\bigcirc$ : Essentially safe  $\triangle$ : Some effects may occur.  $\times$ : Effects will occur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Maintenance

## 

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting/Adjustment

### \land Caution

1. When the bowl is installed on the air filter (AF30-A to AF60-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

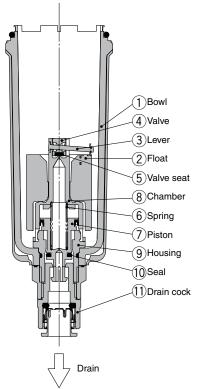


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## AF10-A to AF60-A Series

### Working Principle: Float Type Auto Drain

### N.O. type: AD38-A, AD48-A



N.C. type: AD37-A, AD47-A Compact auto drain N.C. type: AD17-A, AD27-A 1)Bowl (4)Valve (3)Lever (1)Bowl 2)Float (2)Float 5 Valve seat (3)Lever (8)Chamber (4)Valve (7)Piston 5 Valve seat 6)Spring 9 Housing 6 Knob (10)Seal (11)Drain cock Drain Drain

• When pressure inside the bowl is released: When pressure is released from the bowl ①, the piston ⑦ is lowered by the spring ⑥.

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole o and the drain cock 1.

Therefore, if there is an accumulation of condensate in the bowl , it will drain out through the drain cock.

• When pressure is applied inside the bowl: When pressure is 15 psi [0.1 MPa] or more, the force of the piston ⑦ surpasses the force of the spring ⑥, and the piston goes up.

This pushes seal 0 up so that it creates a seal, and the inside of the bowl 1, is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

#### • When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted.

This allows the pressure inside the bowl (1) to enter the chamber (8). The result is that the combined pressure inside the chamber i and the force of the spring (6) lowers the piston (7).

This causes the sealing action of the seal 0 to be interrupted, and the accumulated condensate in the bowl 1 drains out through the drain cock 1.

Turning the drain cock (1) manually counterclockwise lowers the piston (7), and causes the seal created by the seal (10) to be interrupted, thus allowing the condensate to drain out.

• When pressure inside the bowl is released: Even when pressure inside the bowl ① is released, spring ⑥ keeps the piston ⑦ in its upward position. This keeps the seal created by the seal ⑩ in place; thus, the inside of the bowl ① is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl  $(\ensuremath{\mathbb{D}},$  it will not drain out.

• When pressure is applied inside the bowl: Even when pressure is applied inside the bowl ①, the combined force of the spring ⑥ and the pressure inside the bowl ① keeps the piston ⑦ in its upward position.

This maintains the seal created by the seal (10) in place; thus, the inside of the bowl (1) is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

#### When there is an accumulation of condensate in the bowl:

The float w rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8).

The result is that the pressure inside the chamber (8) surpasses the force of the spring (6) and pushes the piston (7) downward.

This causes the sealing action of the seal (0) to be interrupted and the accumulated condensate in the bowl q drains out through the drain cock (1).

Turning the drain cock (1) manually counterclockwise lowers the piston  $\bigcirc$ , and causes the seal created by the seal (10) to be interrupted, thus allowing the condensate to drain out.

• When pressure inside the bowl is released:

Even when pressure inside the bowl (1) is released, the weight of the float (2) causes the valve (4), which is connected to the lever (3), to seal the valve seat (5). As a result, the inside of the bowl (1) is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

• When pressure is applied inside the bowl: Even when pressure is applied inside the bowl ①, the weight of the float ② and the differential pressure that is applied to the valve ④ cause the valve ④ to seal the valve seat ④, and the outside air is shut off from the inside of the bowl ①.

• When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted.

The condensate inside the bowl (1) drains out through the knob (6).

Turning the knob 6 manually counterclockwise lowers it and causes the sealing action of the valve seat t to be interrupted, which allows the condensate to drain out.



## Air Filter AF10-A to AF60-A Series

	When pressure is not applied	When pre	ssure is applied	d	Minimum operating	AC
Auto drain	(After exhausting residual pressure)	Before drain accumulate	s When drai	n accumulates	Outlet pressure	•
	Drain discharged (Open)	Drain not discharged (Close)		discharged Open)	15 psi [0.1 MPa]	AF+AR+AL
N.O. Normally open	Float				or more AF30-A to AF60-A	AW+AL
	Orifice					AF+AR
N.C.	Drain not discharged (Close)				<b>15 psi [0.1 MPa]</b> or more AF10-A to AF20-A <b>22 psi [0.15 MPa]</b>	AF+AFM+AR
Normally closed	Piston				or more AF30-A to AF60-A	AW+AFM
◆ For both N.O. and Drain cock	d N.C., the drain can be discha	rged manually by turning	the drain cock	to the "O" positi	on.	Attachment
Open	Close Proper Use			] [		AF
Compresso	When pressure is not		mates		Recommended auto drain	l e
0.75 kW or mo		ulated	ent troubles		N.O.*1	AFM / AFD
	generated at the in when pressure is not	let side caused by			Normally open	AR
Less than 0.75	kW Drain accumu	lated —	_		N.C. Normally closed	AL

### **Operating State and Proper Use of Float Type Auto Drain**

\*1 For N.O. (Normally open) type, the drain discharge passage is open when pressure is not applied. For this reason, the drain exhaust port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.

AV

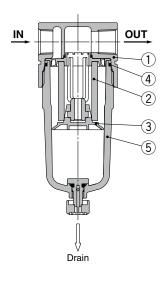
## AF10-A to AF60-A Series

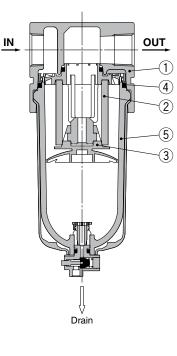
### Construction

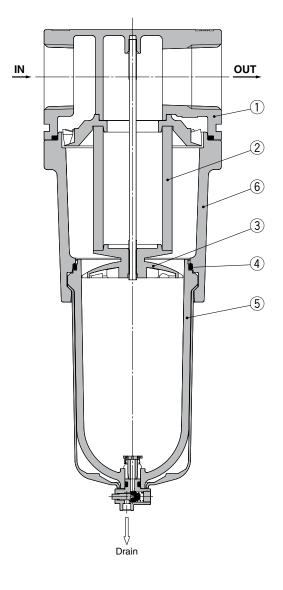
AF10-A/AF20-A

AF30-A to AF40-06-A









#### **Component Parts**

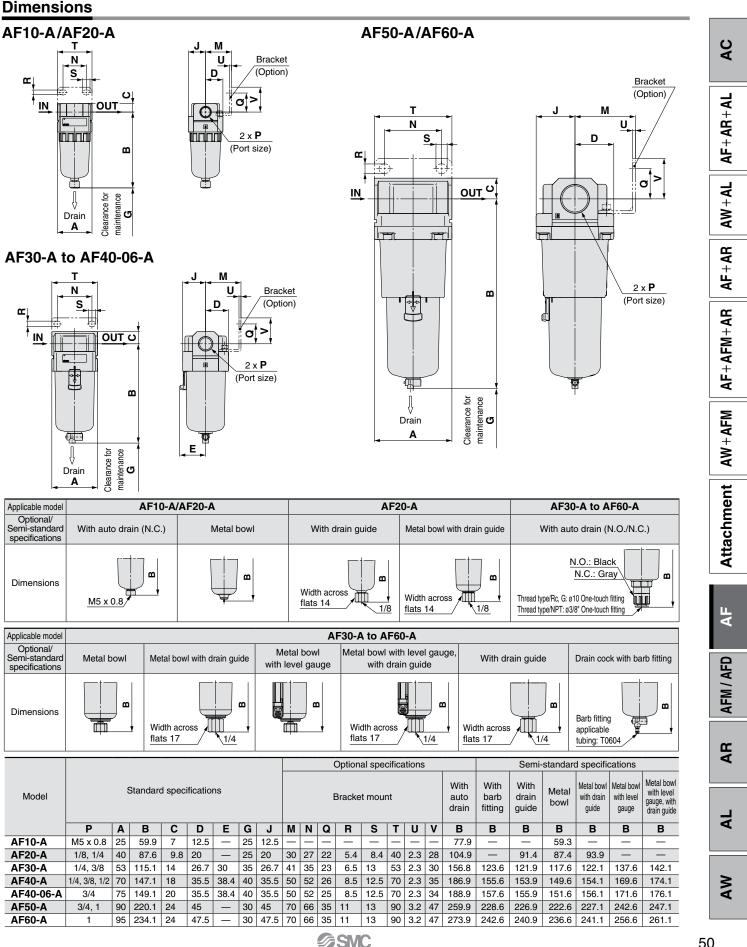
No.	Description	Material	Model	Color
-1	Body	Zinc die-cast	AF10-A	White
-	Бойу	Aluminum die-cast	AF20-A to AF60-A	vvnite
6	Housing	Aluminum die-cast	AF50-A/AF60-A	White

#### **Replacement Parts**

No	No. Description	Material	Part no.										
NO.		Wateria	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A				
2	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S		AF50P-060S	AF60P-060S				
3	Baffle	PBT	AF10P-040S *2	AF22P-040S	AF32P-040S	AF42F	P-040S	AF50P-040S	AF60P-040S				
4	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S							
5	Bowl assembly *1	Polycarbonate	C1SF-A	C2SF-A	C3SF-A	C4SF-A							

\*1 Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit specifications. \*2 The baffle material for the AF10-A (AF10P-040S) only is polyacetal.

Air Filter AF10-A to AF60-A Series



## AF10-A to AF60-A Air Filter Made to Order

Please contact SMCfor detailed dimensions, specifications and lead times.

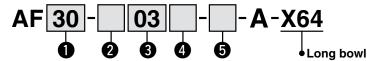
#### 1 Long Bowl

#### Drain capacity is greater than that of standard models.

#### **Applicable Model/Drain Capacity**

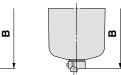
Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	M5	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Drain capacity [cm <sup>3</sup> ]	9	19	43				
B dimension [mm] *1	81.6	108.6	137.1	167.2	169.2	240.2	254.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.





AF30 to 40-06-A



• Semi-standard: Select one each for a to d.

• Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) A	AF30-03B-2R-A-X64
------------	-------------------

		_						-		
			Symbol	Description			Body			
					10	20	30	40	50	60
			Nil	Metric thread (M5)		_	—	_	_	—
6	Dine	e thread type		Rc		٠	•	•	•	
2	Fibe	e inteau type	<b>N</b> *1	NPT NPT		٠	•	•	•	
			<b>F</b> *2	G		•		•	•	
			+							
			M5	M5		—	—	—	—	—
			01	1/8		٠	—	—	—	_
			02	1/4		•		•	_	—
<b>B</b>		Port size	03	3/8		—		•	—	—
-			04	1/2		_	—	•	_	—
			06	3/4		_	—	•	•	—
	10			1		_	_	_	•	
			+							
•	Orth	Nil		Without mounting option		•		•	•	
4	Option (Mounting) B*3		<b>B</b> *3	With bracket		٠		•	•	۲
			+							
			Nil	Polycarbonate bowl		•		•	•	۲
			2	Metal bowl		•		•	•	
	a	Bowl *4	6	Nylon bowl		•		•	•	
			С	With bowl guard		•	*5	*5	*5	*5
			6C	With bowl guard (Nylon bowl)		•	*6	*6	*6	*6
_	<u> </u>		+							
larc			Nil	With drain cock		•		•		۲
Semi-standard	Ш.		<b>J</b> *7	Drain guide 1/8		٠	_	—	_	
i-sta	b	Drain port	J*'	Drain guide 1/4		_		•	•	
em			<b>W</b> *8	Drain cock with barb fitting (for ø6 x ø4 nylon tube)		_		•	•	
ပ	<u> </u>		+				11		1	
			Nil	Flow direction: Left to right		٠		•	•	
	c	Flow direction	R	Flow direction: Right to left		•		•	•	
			+	-			. 1	1	I	
			Nil	Name plate and caution plate for bowl in SI units: MPa		•				
	d	Pressure unit	<b>Z</b> *9	Name plate and caution plate for bowl in imperial units: psi, °F	O*10	O*10	○*10	O*10	O*10	O*1

\*1 Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A). \*2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A). \*3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket

\*7 Without a valve function

\*8 The combination of metal bowl: 2 is not available.

\*9 For pipe thread type: NPT. This product is for overseas use only according to the new

Measurement Act. (The SI unit type is provided for use in Japan.)

\*10 O: For pipe thread type: NPT only

\*4 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*5 A bowl guard is provided as standard equipment (polycarbonate).

and 2 mounting screws.



opli	ig su	atus of elements	can be			ment Servi	ce Indicator			7			
<u> </u>	cab	le Model	Carros		suciny.					tir a			
	Node	AF20		AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-	4				
Po	ort siz	<b>1/8</b> , 1	/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1		-			
F	3	0 - 0	3	<b>_</b>	A-X21	л  [	Option/Semi-star	ndard: Selec	one each	for <b>a</b> to <b>f</b> .			
	5		<u> </u>			<u>+1</u>	<ul> <li>Option/Semi-star required, indicate</li> </ul>				e specificat	ion is	
	đ			96			Example) AF30-03						
	•					Vith alamani	t service indic					]	
					• •	vith element	service indic	ator					:
pecia	al bod	y type is required	to moun	t the element	service indicator.	. It cannot be m	ounted on a stan	dard body.					
<		<b>7 7 1 1</b>						]		0			
	<u> </u>	_	Symbol		Des	cription				Body size			
			-,					20	30	40	50	60	
			NII			Rc				-			1
	Pine	thread type	Nil N*1							•		•	
	i ipc	anoud type	<b>F</b> *2		•	G			•		•	•	
			+	1		-					_		1
			01			1/8			_	_	—	—	
			02			1/4			•	•			. L
	I	Port size	03 04			3/8 1/2			•	•			[
			04			3/4				•	•		
			10			1				_	•	•	
			+	I					1	1	_		
	а	Mounting	Nil		unting option								
	ŭ	Mounting	<b>B</b> *3	With bracke	et								
Option			+ Nil	Without aut	o droip					•			1
0	b	Float type	C*4			is closed when pre	essure is not applied.	-					
	-	auto drain	<b>D</b> *5		, ,		ssure is not applied.		•	•	•	•	
			+							1	1		
			Nil	Polycarbon	ate bowl				•	•	•	•	
	с	Bowl *6	2	Metal bowl					•	•	•	•	
			<u>6</u> 8	Nylon bowl	with level gauge	<u> </u>			•	•	•	•	
			+		with level gauge	<b>,</b>				•	•		
rd			Nil	With drain o	ock			] —		•	•		]
Semi-standard	d	Drain port *7	<b>J</b> *8	Drain guide	1/8				—		—		
i-sta	u	Drain port	-	Drain guide		<i>//</i>			•	•	•	•	
emi			<b>W</b> *9	Drain cock	with barb fitting	(tor ø6 x ø4 ny	vion tube)						
Ň			+ Nil	Flow directi	on: Left to right						•		1 L
	е	Flow direction	R		on: Right to left					•	•		
			+							1		<u> </u>	1
			Nil	Name plate	and caution pla	ate for howl in	SI units: MPa						1

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A). \*2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).

\*3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 3.5 scfm [100 L/min [ANR]]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

\*6 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*7 The combination of float type auto drain: C and D is not available.

\*8 Without a valve function

\*9 The combination of metal bowl: 2 and 8 is not available.

\*10 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*11 O: For pipe thread type: NPT only



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## AF20-A to AF60-A Air Filter Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

#### **3** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to	-order part no.	-X430	-X440		
Environn	nent	Low temperature	High temperature		
Ambient t	emperature	-22 to 140°F [-30 to 60°C]	23 to 176°F [-5 to 80°C]		
Fluid tem	perature	23 to 141°F [-5 to 60°C] (with no freezing)			
Material	Rubber parts	Special NBR	FKM		
material	Main parts	Metal (Aluminum die-cast, etc.)			

#### **Applicable Model**

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1

A	F	3 1	0 - [	2	)3 B - 2 9 4 9 (	- 3	<b>A</b> -	<b>X</b> 4	30
• S s	emi pec ordei	-sta ifica r.	ndard: S ndard sy tion is re AF30-03	mbol: V quired,	For high/low temperature X430 Low temperature X440 High temperature				
	Symbo				Description	30	Body 40	<b>)</b> / size 50	60
2	Pipe thread type			Nil N*1 F*2	Rc NPT G	•	•	•	• • •
3		Por	tsize	+ 02 03 04 06 10	1/4 3/8 1/2 3/4 1	• •  	• • •		- - - -
4	(		nting)	+ Nil B*3 +	Without mounting option With bracket	•	•	•	•
6		Bo	wl*4	2 + Nil	Metal bowl	•	•	•	
	σ	а	Drain port	<b>J</b> *5 +	With drain cock Drain guide 1/4	•	•	•	•
6	Semi-standard	b	Flow direction	Nil R +	Flow direction: Left to right Flow direction: Right to left	•	•	•	•
	Semi	c	Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•
				<b>Z</b> *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	○*7	0*7	○*7

<sup>\*1</sup> Drain guide is NPT1/4.

\*2 Drain guide is G1/4.
\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 Only metal bowl 2 is available.

\*5 Without a valve function

\*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

 $\ast 7 \ \bigcirc:$  For pipe thread type: NPT only

#### **④ High Pressure**

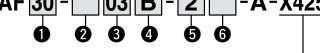
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

#### **Specifications**

Made-to-order part no.	-X425
Proof pressure	435 psi [3.0 MPa]
Maximum operating pressure	290 psi [2.0 MPa]
Ambient and fluid temperature	23 to 140°F [–5 to 60°C] (with no freezing)

#### **Applicable Model**

		-				
Model	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
AF 30	]_	03	B - 2		- <b>A</b> -X	X425



#### For high pressure

- Semi-standard: Select one each for a to c.
- · Semi-standard symbol: When more than one specification is required,

indicate in alphabetic order.

Example) AF30-03B-2R-A-X425

$\backslash$	$\overline{\ }$							0		-	
		<u> </u>		Symbol	Description		Bo	ody si	ze		
			$\geq$			20	30	40	50	60	
				Nil	Rc					•	
0			thread pe	<b>N</b> *1	NPT						
		.,	p0	<b>F</b> *2	G					•	
				+							
				01	1/8			—	-	—	
				02	1/4				—	—	
8	Port size			03	3/8	_		•	-	—	
9				04	1/2		-	•	_	—	
				06	3/4		-			—	
				10	1	_	-	—			
+											
•			tion	Nil	Without mounting option		•	•	•	•	
9	()	Mou	inting)	<b>B</b> *3	With bracket						
				+							
6		Bo	wl*4	2	Metal bowl					٠	
9		00		8	Metal bowl with level gauge	_		•		•	
				+					_		
			Drain	Nil	With drain cock			•	•	•	
		а	port	<b>J</b> ∗5	Drain guide 1/8		—	—	—	—	
			poir	J J	Drain guide 1/4	_					
	ard			+							
	ndâ	b	Flow	Nil	Flow direction: Left to right			•			
6	-sta	5	direction	R	Flow direction: Right to left						
	Semi-standard			+							
	Š		Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•	•	
		c	c unit	<b>Z</b> *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	0*7	0*7	0*7	O*7	

\*1 Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).

- \*2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).
- $\ast 3\,$  A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- \*4 Only metal bowl 2 and 8 are available.
- \*5 Without a valve function
- \*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- ∗7 ○: For pipe thread type: NPT only

## AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

#### **5** Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.



Nade to Order

### **10** - Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean series

#### 6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### 21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation

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		Micro AF eries Nom	D Mis D inal 1	<b>20-A to AFM40-A</b> et Separator <b>20-A to AFD40-A</b> filtration rating: 0.3 μm filtration rating: 0.01 μm How to Order	Mist Separator $1 \xrightarrow{1}_{L_1} 2$ $1 \xrightarrow{1}_{L_1} 2$ Micro Mist Separator $1 \xrightarrow{1}_{L_1} 2$ $1 \xrightarrow{1}_{L_1} 2$	or AFM20-A	AFD40-
		30 - [ 30 - [		JJ   DD   -   - A -   - Option special	n/Semi-standard: Sele n/Semi-standard syml ication is required, in e) AFM30-03BD-B-A	ool: When more tha	n one
		0 (	2	3 4 5 • Made to order (Refer to pages 61 a	nd 62 for details.)		
<u> </u>	<u> </u>		Symbol	Description		Body size	
					20	30	40
			Nil	Rc		•	•
	Pipe	thread type	<b>N</b> *1	NPT		•	۲
			<b>F</b> *2	G		•	•
			+ 01	1/8			
			02	1/4		•	•
	I	Port size	03	3/8		•	•
			04	1/2		_	۲
			06	3/4		_	۲
			+	Mithe automatical antique		•	•
	а	Mounting	Nil B*3	Without mounting option With bracket		•	•
u			+	With bracket		•	•
Option			Nil	Without auto drain			•
0	b	Float type auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•
		auto urain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•	۲
			+			•	
			Nil	Polycarbonate bowl Metal bowl		•	
			2 6	Nylon bowl		•	•
	С	Bowl *6	8	Metal bowl with level gauge		•	•
			Ċ	With bowl guard		*7	*7
			6C	With bowl guard (Nylon bowl)		*8	*8
ard			+				
and			Nil	With drain cock		•	•
Semi-standard	d	Drain port *12	<b>J</b> *9	Drain guide 1/8			
Sem			\A/*12	Drain guide 1/4	┨╞─────┤	•	•
0)			₩* <sup>13</sup> +	Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•
			Nil	Flow direction: Left to right			•
	е	Flow direction	R	Flow direction: Right to left		•	•
			+				
	f	Pressure unit	Nil	Name plate and caution plate for bowl in SI units: MPa		•	٠
		. Toosure unit	<b>Z</b> *10	Name plate and caution plate for bowl in imperial units: psi, $^\circ F$	O*11	O*11	0*11
		s NPT1/8 (applicable /40-A, AFD30-A/40-		M20-A, AFD20-A) and NPT1/4 (applicable to [ANR]]), air leakage fror is recommended.	n the drain cock may oc	cur during start of op	erations. N.C. t
еан			· ·/·	ouch fitting (applicable to the AFM30-A/40-A, *6 Refer to chemical data (			

\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2

mounting screws
 \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended. \*5 If the compressor is small (0.75 kW, discharge flow is less than 3.5 scfm [100 L/min

\*10 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
\*11 O: For pipe thread type: NPT only
\*12 The combination of float type auto drain: C and D is not available.
\*13 The combination of metal bowl: 2 and 8 is not available.

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### Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

#### **Standard Specifications**

Model		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4			
Fluid		Air						
Ambient and fluid temperature	)	23 to 140°F [-5 to 60°C[ (with no freezing)						
Proof pressure			218 psi [	1.5 MPa]				
Maximum operating pressure			145 psi [	1.0 MPa]				
Minimum operating pressure			7.3 psi [0	).05 MPa]				
Nominal filtration rating	AFM20-A to AFM40-06-A	0.3 µm (99.9% filtered particle size)						
Nominal intration fating	AFD20-A to AFD40-06-A	0.01 μm (99.9% filtered particle size)						
Outlet side oil mist	AFM20-A to AFM40-06-A	Max. 1.0 mg/m³ (ANR) (≈ 0.8 ppm) *2 *3						
concentration	AFD20-A to AFD40-06-A	Max. 0.1 mg/m <sup>3</sup> (ANR) (Before saturated with oil 0.01 mg/m <sup>3</sup> (ANR) or less ≈ 0.008 ppm) *2 *3						
*1 Reted flow, cofm [1/min (AND)]	AFM20-A to AFM40-06-A	7.1 [200]	15.9 [450]	38.8	[1100]			
Rated flow scfm [L/min (ANR)]	AFD20-A to AFD40-06-A	4.2 [120]	8.5 [240]	21.2	2 [600]			
Drain capacity [cm <sup>3</sup> ]		8	25	4	45			
Bowl material		Polycarbonate						
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)						
Weight [kg]		0.09	0.19	0.38	0.43			
1 Conditions: Inlet pressure: 102 psi	0 7 MPal: The rated flow var	ies depending on the inle	t pressure					

Conditions: Inlet pressure: 102 psi [0.7 MPa]; The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

\*2 When the compressor oil mist discharge concentration is 30 mg/m<sup>3</sup> (ANR).

\*3 Bowl seal and other O-rings are slightly lubricated.

#### **Options/Part No.**

		Model						
Optional specifications		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A			
Bracket assembly *1	Bracket assembly *1			AF42P-050AS	AF42P-070AS			
Float type auto drain *2 *3	N.C.	AD27-A	AD37-A	AD4	17-A			
Float type auto urain	N.O.	—	AD38-A	AD4	18-A			

\*1 Assembly of a bracket and 2 mounting screws

\*2 Minimum operating pressure: N.O. type-15 psi [0.1 MPa]; N.C. type-15 psi [0.1 MPa] (AD27-A) and 22 psi [0.15 MPa] (AD37-A/AD47-A). Please consult with SMC separately for psi and °F unit display specifications.

\*3 Please consult with SMC for details on drain piping to fit NPT or G port sizes.

#### Bowl Assembly/Part No.

Bowl	Drain				Мос	del		
material	discharge mechanism	Drain port	Other	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A	
		With drain cock	—	C2SF-A	—	-	_	
		With drain cock	With bowl guard	C2SF-C-A	C3SF-A	C4SF-A		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-A	C4SF	-W-A	
Polycarbonate		With drain guide	—	C2SF□-J-A	—	-		
ronycarbonate		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF	□-J-A	
	Automatic *1	Normally closed (N.C.)	—	AD27-A	—	-	_	
	(Auto drain)		With bowl guard	AD27-C-A	AD37□-A	AD4	7 <b>□-</b> A	
		Normally open (N.O.)	With bowl guard	—	AD38□-A	AD4	8 <b>□-</b> A	
		With drain cock	—	C2SF-6-A	—			
		With drain cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4S	F-6-A	
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF	-6W-A	
Nylon		With drain guide	—	C2SF□-6J-A	—	_		
NyION		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A		
	Automatic *1		—	AD27-6-A	—			
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A		
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A	AD48	□-6-A	
		With drain cock	—	C2SF-2-A	C3SF-2-A	C4S	F-2-A	
	Manual	With urain cock	With level gauge	_	C3LF-8-A	C4LI	-8-A	
	Ivianuai	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A	C4SF	⊒-2J-A	
Metal		(without valve function)	With level gauge	_	C3LF□-8J-A	C4LF	]-8J-A	
wetai		Normally closed (N.C.)	—	AD27-2-A	AD37□-2-A	AD47	□-2-A	
	Automatic *1		With level gauge	_	AD37□-8-A	AD47	□-8-A	
	(Auto drain)	Normally open (N.O.)	—	—	AD38□-2-A	AD48	□-2-A	
			With level gauge		AD38□-8-A	AD48	□-8-A	

\*1 Minimum operating pressure: N.O. type–15 psi [0.1 MPa] (AD38-A, AD48-A); N.C. type–15 psi [0.1 MPa] (AD17-A, AD27-A) and 22 psi [0.15 MPa] (AD37-A, AD47-A). Bowl assembly for the AFM20-A to AFM40-06-A, AFD20-A to AFD40-06-A models comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

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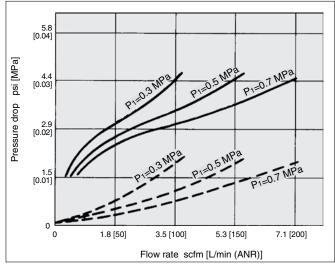
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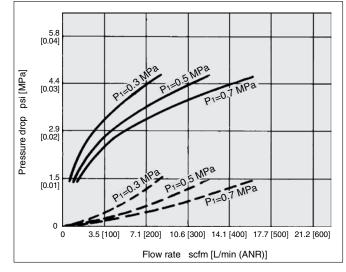
### AFM20-A to AFM40-A Series AFD20-A to AFD40-A Series

Flow Rate Characteristics (Representative values)

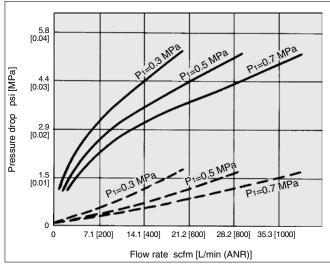
#### AFM20-A

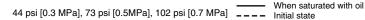




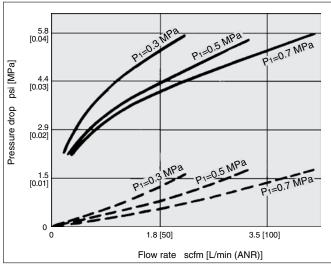




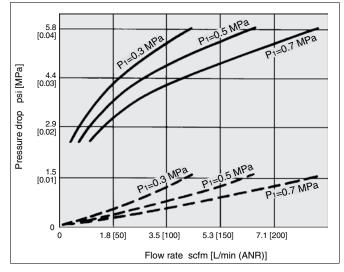




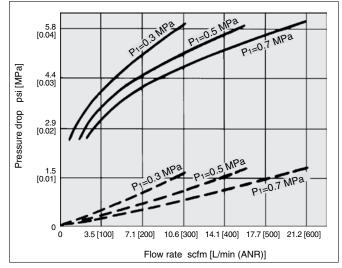




AFD30-A







## ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### **Design/Selection**

## **Warning**

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mat	ərial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Essential	ly safe ∆: Some effec	cts may occur. X: Effe	cts will o	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Air Supply

## **A** Caution

- 1. Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- **2.** Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- **3.** Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

#### Maintenance

### 🗥 Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting/Adjustment

### A Caution

 When the bowl is installed on the mist separator (AFM30-A/AFM40-A), or micro mist separator (AFD30-A/ AFD40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



### Design

## **A** Caution

 Design the system so that the mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

## **▲** Caution

- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

AC AF+AR+AL AW+AL AF + ARAF+AFM+AR AW+AFM Attachment

-M / AFD

AF



₹

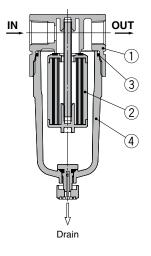
₹



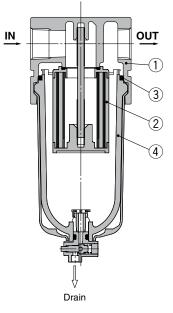
### AFM20-A to AFM40-A Series AFD20-A to AFD40-A Series

### Construction

### AFM20-A AFD20-A



### AFM30-A to AFM40-06-A AFD30-A to AFD40-06-A



#### **Component Parts**

No.	Description	Material	Model	Color
1	Body	Aluminum die-cast	AFM20-A to AFM40-06-A AFD20-A to AFD40-06-A	White

#### **Replacement Parts**

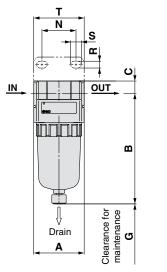
				Part no.					
No.	Descriptio	Description		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A		
2	Element assembly	AFM20 to 40	—	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS			
2	Element assembly	AFD20 to 40	—	AFD20P-060AS	AFD30P-060AS	AFD40P-060AS			
3	Bowl seal	Bowl seal		C2SFP-260S	C32FP-260S	C42FP-260S			
4	4 Bowl assembly *1		Polycarbonate	C2SF-A	C3SF-A	C45	SF-A		

\*1 Bowl seal is included. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

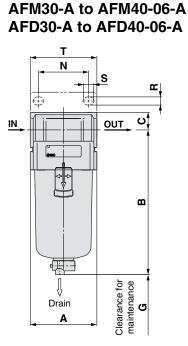
Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

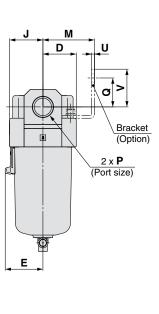
#### Dimensions

#### AFM20-A AFD20-A



# J M (Option) (Option) 2 x P (Port size)





Applicable model		AFM20-A	/AFD20-A		AFM30-A to AFM40-06-A/AFD30-A to AFD40-06-A
Optional/ Semi-standard specifications	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	M5 x 0.8	Width across flats 14		Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting

Applicable model		AFM30-A to AFM40-06-A/AFD30-A to AFD40-06-A									
Optional/ Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting					
Dimensions		Width across flats 17		Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604					

	Standard specifications					Optional specifications											
Model	Standard Specifications						Bracket mount					With auto drain					
	Р	Α	В	С	D	E	G	J	М	N	Q	R	S	Т	U	V	B
AFM20-A/AFD20-A	1/8, 1/4	40	87.6	9.8	20	—	40	20	30	27	22	5.4	8.4	40	2.3	28	104.9
AFM30-A/AFD30-A	1/4, 3/8	53	115.1	14	26.7	30	50	26.7	41	35	23	6.5	13	53	2.3	30	156.8
AFM40-A/AFD40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	75	35.5	50	52	26	8.5	12.5	70	2.3	35	186.9
AFM40-06-A/AFD40-06-A	3/4	75	149.1	20	35.5	38.4	75	35.5	50	52	25	8.5	12.5	70	2.3	34	188.9

		Semi-standard specifications									
Model	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide					
	В	В	В	В	В	В					
AFM20-A/AFD20-A	—	91.4	87.4	93.9	—	_					
AFM30-A/AFD30-A	123.6	121.9	117.6	122.1	137.6	142.1					
AFM40-A/AFD40-A	155.6	153.9	149.6	154.1	169.6	174.1					
AFM40-06-A/AFD40-06-A	157.6	155.9	151.6	156.1	171.6	176.1					

AC

AR

AL

AW

## AFM20-A to AFM40-06-A Mist Separator AFD20-A to AFD40-06-A Micro Mist Separator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

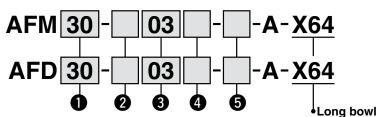
1 Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Model/Drain Capacity

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	
Drain capacity [cm <sup>3</sup> ]	19	43	88		
B dimension [mm]*1	108.6	137.1	167.2	169.2	

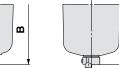
\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.





#### AFM30 to 40-06-A AFD30 to 40-06-A

nade t Order





• Semi-standard: Select one each for a to d.

Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03B-2R-A-X64

$\sim$							•	
			_				0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc		$\bullet$	•
0		Pipe	e thread type	<b>N</b> *1	NPT		•	•
				<b>F</b> *2	G		•	•
				+				
				01	1/8		—	—
				02	1/4		•	•
8			Port size	03	3/8	—	•	•
				04	1/2	—	—	•
				06	3/4	—	—	•
				+				
4		Ontic	on (Mounting)	Nil	Without mounting option		•	•
9		Jplic	n (mounting)	<b>B</b> *3	With bracket		•	•
				+				
			Bowl *4	Nil	Polycarbonate bowl		•	•
				2	Metal bowl		•	•
		а		6	Nylon bowl	$\bullet$	•	•
				С	With bowl guard		*5	*5
				6C	With bowl guard (Nylon bowl)		*6	*6
	0			+				
	dar			Nil	With drain cock		ullet	•
6	tan	b	Drain port	<b>J</b> ∗7	Drain guide 1/8		—	_
9	Semi-standard		Drain port	_	Drain guide 1/4	—	•	•
	Sen			<b>W</b> *8	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
				+			<u>.</u>	
		c	Flow direction	Nil	Flow direction: Left to right	•	•	•
				R	Flow direction: Right to left		•	•
				+				
		d	Pressure unit	Nil	Name plate and caution plate for bowl in SI units: MPa		•	•
		Ľ		<b>Z</b> *9	Name plate and caution plate for bowl in imperial units: psi, $^\circ \! F$	○*10	○*10	O*10

\*1 Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A to AFM40-06-A, AFD30-A to AFD40-06-A). \*2 Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A to

\*5 A bowl guard is provided as standard equipment (polycarbonate).
 \*6 A bowl guard is provided as standard equipment (nylon).

\*7 Without a valve function \*8 The combination of metal bowl: 2 is not available.

AFM40-06-A, AFD30-A to AFD40-06-A). \*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws. \*4 Refer to chemical data on page 58 for chemical resistance of the bowl.

\*9 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.) \*10 O: For pipe thread type: NPT only



## AFM20-A to AFM40-06-A Mist Separator AFD20-A to AFD40-06-A Micro Mist Separator Made to Order

AC

AF+AR+AL

AW+AL

AF+AR

AF + AFM + AR

Attachment AW+AFM

AF

AB

Å

₹

Please contact SMC for detailed dimensions, specifications and lead times.

#### **2** With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Mo	del				
Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A	
Port size	Port size 1/8, 1/4		1/4, 3/8, 1/2	3/4	
AFM 30 AFD 30		-A- <u>X21</u>	required, ind Example) AFM	-standard: Select one each for <b>a</b> to -standard symbol: When more than icate in alphanumeric order. //30-03BD- <u>2R</u> -A-X2141 <b>ndicator</b>	

A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.

		_				0	
			Symbol	Description		Body size	
					20	30	40
			Nil	Rc	•		•
Pipe thread type		<b>N</b> *1	NPT	•		•	
			<b>F</b> *2	G	•		•
			+				
			01	1/8	•	—	
			02	1/4	$\bullet$		•
		Port size	03	3/8	—		•
			04	1/2	—	—	•
			06	3/4	_	—	•
			+				
	а	Mounting	Nil	Without mounting option	•		•
			<b>B</b> *3	With bracket	•	•	•
Option			+	·			
bt			Nil	Without auto drain	•		•
0	b	Float type	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•
		auto drain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
		1	+			11	
		Bowl *6	Nil	Polycarbonate bowl	•		•
			2	Metal bowl	•	•	•
			6	Nylon bowl	•	•	•
	С	BOWI	8	Metal bowl with level gauge	_		•
			С	With bowl guard	•	*7	*7
g			6C	With bowl guard (Nylon bowl)	•	<u>*</u> *8	*8
dai			+				
an			Nil	With drain cock	•		•
i-st	d	Drain port *12	<b>J</b> *9	Drain guide 1/4	•	•	•
Semi-standard			<b>W</b> *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—		•
ő			+				
	е	Flow direction	Nil	Flow direction: Left to right	•		
	e	riow unection	R	Flow direction: Right to left	•		•
			+				
	f	Pressure unit	Nil	Name plate and caution plate for bowl in SI units: MPa			•
		Fiessure unit	<b>Z</b> *10	Name plate and caution plate for bowl in imperial units: psi, °F	•	O*11	O* <sup>11</sup>

\*1 Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A).

\*2 Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

- N.C. type is recommended. \*6 Refer to chemical data on page 58 for chemical resistance of the bowl.
- \*7 A bowl guard is provided as standard equipment (polycarbonate).

\*8 A bowl guard is provided as standard equipment (nylon).

\*9 Without a valve function

\*10 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.) \*11

[ANR]), air leakage from the drain cock may occur during start of operations.

- O: For pipe thread type: NPT only
- \*12 The combination of float type auto drain: C and D is not available. \*13 The combination of metal bowl: 2 and 8 is not available.

## AFM20-A to AFM40-06-A Mist Separator AFD20-A to AFD40-06-A Micro Mist Separator Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

#### **③** Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.



- Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean series

#### 4 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

## 21 - Standard model no.

• Copper, fluorine and silicone-free + Low particle generation

# Modular Type Regulator **AR** Series

Regulator AR Series	Model	Port size	Set pressure	Options	+AL
	AR10-A	M5 x 0.8	7.3 to 102 psi [0.05 to 0.7 MPa]	Bracket Round type pressure gauge	AF+AR+AL
			2.9 to 29 psi [0.02 to 0.2 MPa]	Set nut (for panel mount) *1	AW+AL
	AR20(K)-B	1/8, 1/4		Bracket	AF+AR
	AR25(K)-B	1/4, 3/8		Set nut (for panel mount)*1	AF+AFM+AR
	AR30(K)-B	,		Square embedded type pressure gauge	AF+
	AR40(K)-B	1/4, 3/8, 1/2	7.3 to 123 [psi [0.05 to 0.85 MPa] 2.9 to 29 psi	Digital pressure switch	AW+AFM
	AR40(K)-06-B	3/4	[0.02 to 0.2 MPa]	Round type pressure gauge	Attachment
	AR50(K)-B	3/4, 1		Bracket Square embedded type pressure gauge	AF AI
Pages 65 to 80	AR60(K)-B	1		Digital pressure switch Round type pressure gauge	AFM / AFD
	*1 Interchangeable	with the previo	us AR series and p	anel mounting dimensions.	AFM

AR

AL

AC

# Regulator AR10-A

ator	2				AR10-A				
				How to Order	Refer to page 67 for size 20 to 60.				
R1	0-	M5 Ø	]-A						
<u> </u>			Symbol		Description				
			Nil	Without mounting option					
_	a	Mounting	<b>B</b> *2	With bracket					
on *1			Н	With set nut (for panel mount)					
Opti			+						
	b	Pressure gauge	Nil						
				Round type pressure gauge (without limit indicator)					
	c	Set pressure *4							
				2.9 to 29 psi [0.02 to 0.2 MPa] setting					
				Polioving type					
	d	Exhaust mechanism							
p									
ndai				Flow direction: Left to right					
ii-sta	е	Flow direction	R						
Sem			+						
			Nil	Downward					
	f	Knob	Y	Upward					
			+						
	a	Broccure unit	Nil	Name plate and pressure gauge in	SI units: MPa				
	g	Pressure unit	<b>Z</b> *5	Name plate and pressure gauge in	imperial units: psi				
		ator Participants ATO- ATO- ATO- A A A A A A A A A A A A A	ATO-M5 2 Trooped a Mounting b Pressure gauge c Set pressure *4 d Exhaust mechanism e Flow direction f Knob	ATO-M5 A 3 Symbol 3 Symbol 1 Mounting A Moun	Alter Altor Al				

\*1 Options are not assembled and supplied loose at the time of shipment.
\*2 Assembly of a bracket and set nuts
\*3 A 145 psi [1.0 MPa] pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
\*5 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)



#### **Standard Specifications**

Port size	M5 x 0.8
Fort Size	IVIS X 0.8
Pressure gauge port size *1	1/16
Fluid	Air
Ambient and fluid temperature	23 to 140°F [-5 to 60°C] (with no freezing)
Proof pressure	218 psi [1.5 MPa]
Maximum operating pressure	145 psi [1.0 MPa]
Set pressure range	7.3 to 102 psi [0.05 to 0.7 MPa]
Construction	Relieving type
Weight [kg]	0.06

\*1 Use a bushing (part no.: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.

#### **Options/Part No.**

Bracket assembly *1	AR12P-270AS				
Set nut	AR12P-260S				
Round type pressure gauge *2	G27-10-R1				

\*1 Assembly of a bracket and set nuts

\*2 1.0 MPa pressure gauge

## ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Selection

### **Warning**

1. Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 22 psi [0.15 MPa] or less.

#### Maintenance

## A Warning

 When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Mounting/Adjustment

### **Warning**

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2**. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

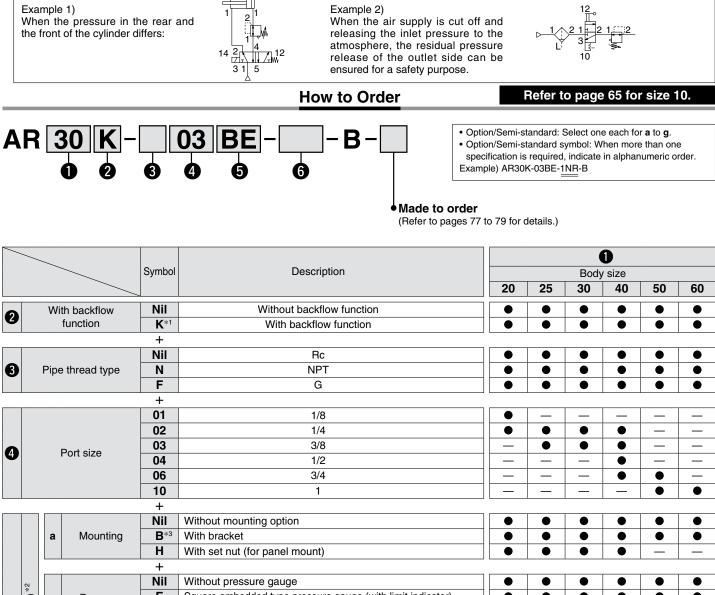
## **A** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- 2. Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.





• With the backflow function, it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.



	N *			Nil	Without pressure gauge	•	۲		•	$\bullet$
			Pressure	Е	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
6	ptic		gauge *4	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•
	0	h		М	Round type pressure gauge (with color zone)	•	•	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•
			Digital	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			pressure switch *5	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•
			ownon	E4	Output: PNP output, Electrical entry: Wiring top entry	•	•		•	

### Regulator AR20-B to AR60-B Regulator with Backflow Function **AR20K-B to AR60K-B**



AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

AW+AFM

Attachment

AF

AFM / AFD

AB

Å

AR20-B, AR20K-B AR40-B, AR40K-B

	<u> </u>	_						(					
					Description	Body size							
						20	25	30	40	50	60		
		с	Set	Nil	0.05 to 0.85 MPa setting			•	•		•		
			pressure *6	1	0.02 to 0.2 MPa setting		•		•	•	•		
				+									
	rd	d	Exhaust	Nil	Relieving type		•		•	•			
		u	mechanism	N	Non-relieving type		•	•	•	•	•		
				+									
	Semi-standard	е	Flow direction R		Flow direction: Left to right		•				$\bullet$		
6	sta	e			Flow direction: Right to left		•				$\bullet$		
	3			+									
	Se	f	Knob Nil		Downward		•		•	•	•		
		1	KIIOD	Y	Upward					•			
				+									
				Nil	Name plate and pressure gauge in SI units: MPa	•	•		•	•			
		g	Pressure unit	<b>Z</b> *7	Name plate and pressure gauge in imperial units: psi	0*9	0*9	0*9	0*9	0*9	0*9		
				<b>ZA</b> *8	Digital pressure switch: With unit selection function	*10	$\triangle^{*10}$	$\triangle^{*10}$	$\triangle^{*10}$	$\triangle^{*10}$	$\triangle^{*10}$		

\*1 Set the inlet pressure to at least 23 psi [0.05 MPa] higher than the set pressure.

\*2 Options B, G, H, M are not assembled and supplied loose at the time of shipment.

- \*3 Assembly of a bracket and set nuts (applicable to the AR20(K)-B to AR40(K)-B). Including 2 mounting screws for the AR50(K)-B and AR60(K)-B
- \*4 When the pressure gauge is attached, a 145 psi [1.0 MPa] pressure gauge will be fitted for standard (123 psi [0.85 MPa]) type. 58 psi [0.4 MPa] pressure gauge for 29 psi [0.2 MPa] type.
- entry" when the semi-standard Y is chosen simultaneously.)
- \*6 Pressure can be set higher than the specification pressure in some cases, but use pressure \*10  $\triangle$ : Select with options: E1, E2, E3, E4. within the specification range.

\*7 For pipe thread type: NPT.

This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.

The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

\*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom
\*6 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)

\*9 O: For pipe thread type: NPT only

#### **Standard Specifications**

Model	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	
Pressure gauge port size *1	1/8							
Fluid	Air							
Ambient and fluid temperature *2			23 to 140°F	-5 to 60°C] (with	n no freezing)			
Proof pressure				218 psi [1.5 MPa	l]			
Maximum operating pressure	145 psi [1.0 MPa]							
Set pressure range			7.3 to 1	23 psi [0.05 to 0.	85 MPa]			
Construction	Relieving type							
Weight [kg]	0.16	0.21	0.29	0.44	0.47	1.17	1.22	

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

**∂SMC** 

## AR20-B to AR60-B Series AR20K-B to AR60K-B Series

#### **Options/Part No.**

		Model								
Option			AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B	
Bracket assembly *1			AR23P-270AS	AR28P-270AS	AR33P-270AS	AR43P	-270AS	AR52P-270AS		
Set nu	ıt		AR23P-260S	AR28P-260S	AR33P-260S	AR43I	P-260S		*2	
	Round	Standard		G36-10-□01			G46-1	0-□01		
	type *3	0.02 to 0.2 MPa setting	G36-4-⊡01			G46-4-□01				
Pressure	Round type *3	Standard		G36-10-□01-L		G46-10-□01-L				
gauge	(with color zone)	0.02 to 0.2 MPa setting		G36-4-□01-L		G46-4-□01-L				
	Square *4	Standard		GC3-10AS [GC3P-010AS (Pressure gauge cover only)]						
	embedded type	0.02 to 0.2 MPa setting		GC3-4AS [GC3P-010AS (Pressure gauge cover only)]						
Digita		NPN output, Wiring bottom entry		ISI	E35-N-25-MLA [	ISE35-N-25-M	(Switch body onl	ly)]		
		NPN output, Wiring top entry	ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]							
press switch		PNP output, Wiring bottom entry		ISI	E35-N-65-MLA [	ISE35-N-65-M	(Switch body onl	ly)]		
SWILCI		PNP output, Wiring top entry		ISI	E35-R-65-MLA [	ISE35-R-65-M	(Switch body onl	ly)]		

\*1 Assembly of a bracket and set nuts. Including 2 mounting screws for the AR50(K)-B and AR60(K)-B

\*2 Please consult with SMC regarding the set nuts for the AR50(K)-B and AR60(K)-B.

\*3 🗆 in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pressure gauge supply for psi unit specifications.

\*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

\*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. []: Switch body only. (Regarding how to order the digital pressure switch, refer to the Web Catalog.)

[]: Switch body only. (Regarding how to order the digital pressure switch, refer to the Web Catalog.

## ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Selection

## \land Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-B to AR60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-B to AR60K-B).

#### Maintenance

## \land Warning

1. When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Mounting/Adjustment

### \land Warning

- **1.** Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

## **A** Caution

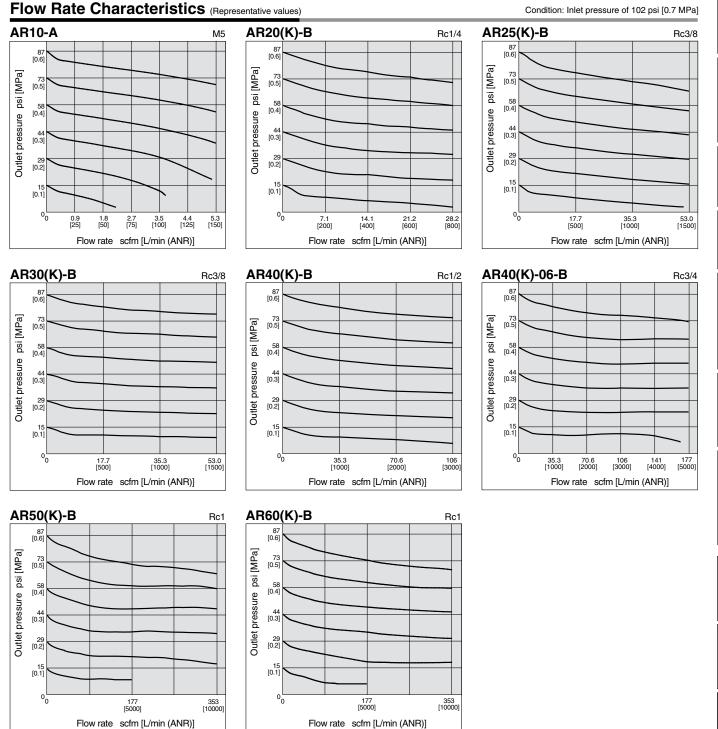
- 1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



 A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.



### Regulator AR10-A Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series



**SMC** 

AFM / AFD

AB

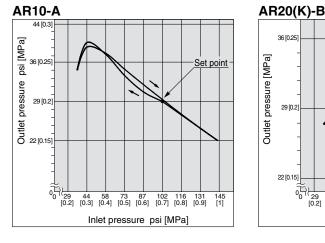
A

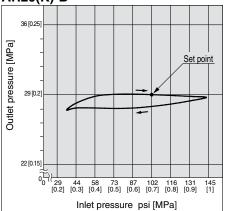
A₹

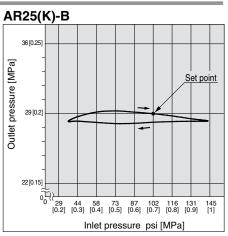
### AR10-A Series AR20-B to AR60-B Series AR20K-B to AR60K-B Series

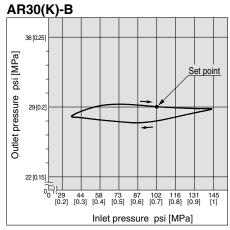
#### Pressure Characteristics (Representative values)

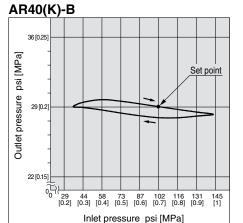
Conditions: Inlet pressure of 102 psi [0.7 MPa], Outlet pressure of 29 psi [0.2 MPa], Flow rate 0.7 scfm [20 L/min (ANR)



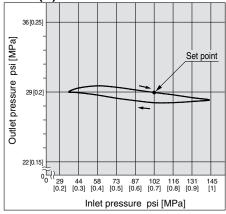


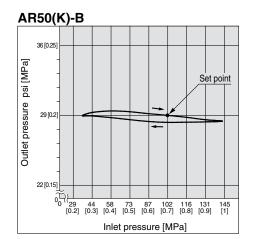


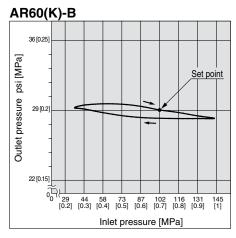




AR40(K)-06-B

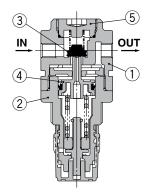




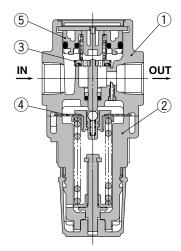


### Construction

### AR10-A



### AR30(K)-B/AR40(K)-B



### **Component Parts**

No.	Description	Material	Model	Color
		Zinc die-cast	AR10-A	
1	Body	Aluminum die-cast	AR20(K)-B to AR60(K)-B	White
			AR10-A	
2	Bonnet	Polyacetal	AR20(K)-B to AR40(K)-B	White
		Aluminum die-cast	AR50(K)-B/ AR60(K)-B	

### Replacement Parts [AR10-A]

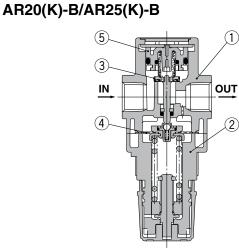
L			
No.	Description	Material	Part no.
3	Valve	HNBR	AR10P-090S
4	Piston assembly	Polyacetal	AR10P-150AS
5	Valve guide assembly	Polyacetal	131329

### [AR20(K)-B to AR60(K)-B]

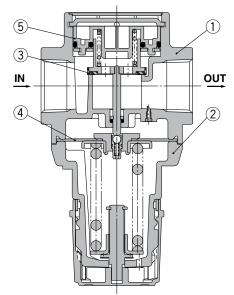
No.	Description	Material	Part no.									
INO.	Description		AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B			
3	Valve	Brass, HNBR	AR20P-410S	AR25P-410S	AR30P-410S	AR40P-410S		AR50P-410S	AR60P-410S			
4	Diaphragm assembly	Weatherable NBR	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40P	-150AS	AR50P-150AS				
5	Valve guide assembly	Polyacetal	AR20P-050AS	AR25P-050AS	AR30P-050AS	S AR40P-050AS AR50P-050AS AR6						
6	Check valve assembly *1	—		AR23KP-020AS								

\*1 Check valve assembly is applicable for a regulator with backflow function (AR20K-B to AR60K-B) only.

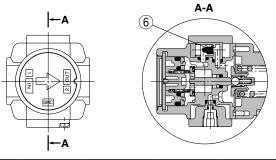
Assembly of a check valve cover, check valve body assembly and 2 mounting screws



### AR50(K)-B/AR60(K)-B



### AR20K-B to AR60K-B (Regulator with Backflow Function)

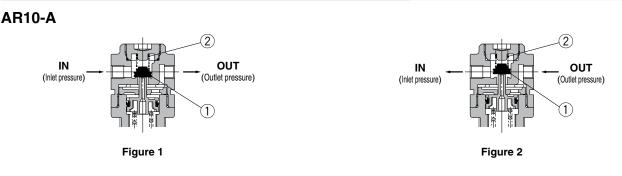


AR

AC

### AR10-A Series AR20K-B to AR60K-B Series

### Working Principle (Regulator with Backflow Function)



When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1). When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side (Figure 2). When the set pressure is 0.15 MPa or less, the valve ① may not open due to the valve spring ② force.

### AR20K-B to AR60K-B A-A ٠A (2)() Inlet pressure Pressure in Inlet pressure Pressure in (IN) diaphragm chamber (IN)diaphragm chamber (4) (4)OUT IN IN OUT (Inlet pressure) (Outlet pressure) (1)1 3 (3) Figure 1 Normal Figure 2 Backflow

When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ③ opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber ① and the force generated by the spring ③ lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).



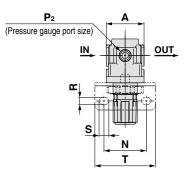
	AC
	AF+AR+AL
	AW+AL
	AF+AR
	AF+AFM+AR
	AW+AFM
	Attachment
	AF
	AFM / AFD
	AR
	AL
	AW
7.	4

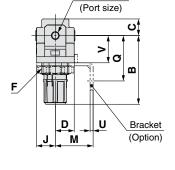


### AR10-A Series AR20-B to AR60-B Series AR20K-B to AR60K-B Series

### Dimensions







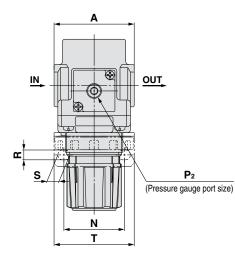
2 x **P**1

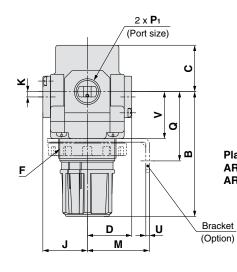
Panel mounting dimensions



Plate thickness AR10-A: Max. 3.5

### AR20(K)-B to AR40(K)-06-B





Panel mounting dimensions

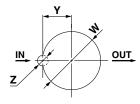
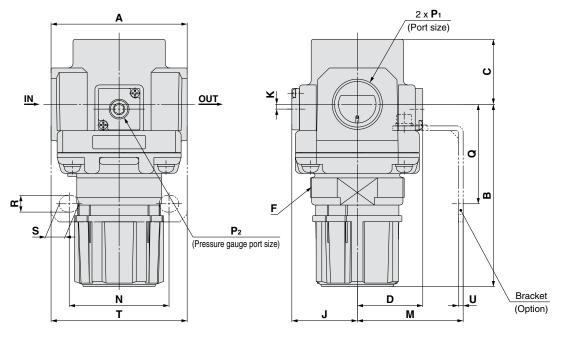


Plate thickness AR20(K)-B to AR30(K)-B: Max. 3.5 AR40(K)-B : Max. 5

AR50(K)-B/AR60(K)-B



### Regulator AR10-A Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series

				_	_	_		_	_		_	_	_					AC
Option	Square embe pressure		e	Digital p	ressure	switch	Round typ	e pressu	ire gaug		d type pre (with colo		uge					
Dimensions	<b>−</b> <b>T</b>	Center piping	of	⊥ ⊥ ↓	\ \	Center of piping		<b>±</b> [	J	 	Center o	f _						AF+AR+AL
												Ор	tional sp	ecificatio	ons			AL
Model				Standar	d speci	fications				embed	uare ded type re gauge	Digital p swi		Roun	d type e gauge	pressur	d type e gauge lor zone)	AW+/
	<b>P</b> 1	<b>P</b> 2	Α	<b>B</b> *1	С	D	F	J	К	Н	J	Н	J	Н	J	Н	J	~
AR10-A	M5 x 0.8	1/16	25	47.4	11	12.5	M18 x 1	12.5	_			—	_	ø26	26	_		AR
AR20(K)-B	1/8, 1/4	1/8	40	67.4	26.5	28.5	M28 x 1	28.5	2 *2	□28	29.5	□27.8	40	ø37.5	65	ø37.5	66	+
AR25(K)-B	1/4, 3/8	1/8	53	71.9	28	27.5	M32 x 1.5	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	65	AF
AR30(K)-B	1/4, 3/8	1/8	53	85.6	30.7	29.4	M38 x 1.5	29.4	3.5	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9	
AR40(K)-B	1/4, 3/8, 1/2	1/8	70	91.7	35.8	33.8	M42 x 1.5	33.8	3.5	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	AR
AR40(K)-06-E	3/4	1/8	75	93.2	35.8	33.8	M42 x 1.5	33.8	3	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	AFM+
AR50(K)-B	3/4, 1	1/8	90	125.2	43	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	
AR60(K)-B	1	1/8	95	129.6	46	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	+
												_						Ľ,

					Option	al specifi	cations				
Model			Bra	acket mo	unt			Panel mount			
	М	N	Q	R	S	Т	U	V	W	Y	Z
AR10-A	25	28	30	4.5	6.5	40	2	18	18.5	—	—
AR20(K)-B	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
AR25(K)-B	30	34	43.9	5.4	15.4	55	2.3	25.7	32.5	16	6
AR30(K)-B	41	40	45.8	6.5	8	53	2.3	31.1	38.5	19	7
AR40(K)-B	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40(K)-06-B	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50(K)-B	70	66	65.8	11	13	90	3.2	_	—	_	_
AR60(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	—

\*1 The dimension of B is the length when the filter regulator knob is unlocked.

\*2 For the AR20(K)-B only, the position of the pressure gauge is above the center of the piping.

AF+AFM+AR || AF+AR || AW+AL || AF+AR+AL AW+AFM Attachment AF

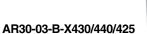
AR

AW

AL



AR20-B to AR60-B Regulator Made to Order Please contact SMC for detailed dimensions, specifications and lead times.



### **(1)** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

### Specifications

Made-to-order part no.		-X430	-X440				
Environment		Low temperature	High temperature				
Ambient temperature		-22 to 140°F [30 to 60°C]	23 to 176°F [-5 to 80°C]				
Fluid tem	perature	23 to 140°F [–5 to 6	0 (with no freezing)]				
Material	Rubber parts	Special NBR FKM					
wateria	Main parts	Metal (Aluminum die-cast, etc.)					

### Applicable Model

	Mod	el	AR25	5-B /	AR30-B	AR40-	B	AR4	0-06-B	AR	50-B	AR	60-Е
Pe	ort s	size 1/4, 3/8 1/4, 3/8 1/4, 3/8, 1/2		3	3/4 3/4, 1 1								
1	R	3	0-[	2	03 6	BG 4	-[	6	]- )	B	- 🗙	43	30
tł a	) ptio nan ( Ipha	n/S one inur	emi-stan specifica neric ord	dard ation i er.	symbol: \	e each for When moi d, indicati 30	re	g.	X43 X44	te 0 La	or hi empe ow ter igh te	erati npera	ure ature
				Symb	lol	Description	า		25	В <b>30</b>	0 ody siz	ze 50	60
				Nil		Rc				٠	•		•
2	Pipe	e thr	ead type	N		NPT			•	•	•	•	•
			F G										
				+				_		-			
				02		1/4				۲	•	<u> </u>	-
				03		3/8						-	-
3		Port size				1/2				—		—	-
				06		3/4				—			-
				10		1				—	-		
		_		+									
				Nil		it mounting	optio	on		•			•
	_	а	Mounting	B						•		•	•
)	Option *1	-	mouning	н	With s (for pa	et nut nel mount	)		•	•	•	_	-
	B			+	·								
		b	Pressure gauge	G		type pressur ut limit indi			•	•	•	•	•
		_	·	+								·	
		с	Set	Nil		0.85 MPa	setti	ng		٠	•		
		Ľ	pressure	1*	4 0.02 to	0.2 MPa s	ettin	g					•
		_		+				_					
		d	Exhaust	Nil	Reliev	ing type				•			
		u	mechanism	N	Non-re	elieving typ	e						
	Ģ	_		+				_					
	dar	e	Flow	Nil	Flow di	rection: Left	to rig	ht		•			
5	Semi-standard	Ē	direction	R	Flow di	rection: Rigł	nt to le	eft		•			
/	i-S			+									
	em	f	Knob	Nil	Down	vard							
	0		11100	Y	Upwar	d			•				
		_		+									
	Pressure		Name gauge	plate and p in SI units:	ressu MPa	re	•	•	•	•	•		
		g	unit	<b>Z</b> *5	Name	plate and p	roceu	re	O*6	⊖*6	O*6	⊖*6	0*

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment. \*2 Assembly of a bracket and set nuts (AR25-B to AR40-B)

Including 2 mounting screws for the AR50-B and AR60-B

- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43 \*4 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.4 MPa pressure gauge will be fitted.
- \*5 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.) \*6 O: For pipe thread type: NPT only

(2) High Pressure

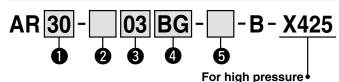
Strong materials are used in the manufacturing of regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

### **Specifications**

Made-to-order part no.	-X425
Proof pressure	435 psi [3.0 MPa]
Maximum operating pressure	290 psi [2.0 MPa]
Set pressure range	15 to 247 psi [0.1 to 1.7 MPa]
Ambient and fluid temperature	23 to 140°F [-5 to 60°C (with no freezing)]

#### **Applicable Model**

Model	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



• Option/Semi-standard: Select one each for a to f.

• Option/Semi-standard symbol: When more than one specification is

required, indicate in alphabetic order.

Example) AR30-03BG-NR-B-X425

							-	6		-	
			Symbol	Description	Body size						
			$\sim$			20	25	30	40	50	60
_				Nil	Rc	$\bullet$	•	•	•	•	•
2	Pip	e thr	read type	N	NPT		•	•	•	•	
Ŭ.,				F	G						
				+							_
				01	1/8		—	—	_	—	_
				02	1/4	•	•	•		_	-
8		Por	t size	03	3/8	_	•	•		-	-
9		. 01		04	1/2	_	—	—	•	—	_
				06	3/4		—	—			-
				10	1	—	—	—	—		
		_		+							
				Nil	Without mounting option		•	•		•	
	_	а	Mounting	<b>B</b> *2							
~	÷	ũ	linounung	н	With set nut		•			_	_
4	Option *1				(for panel mount)		•				
	ð	_		+	·						_
		b	Pressure	<b>G</b> *3	Round type pressure switch		•	•			
		-	gauge	-	(with limit indicator)		-	-		-	
		_		+	<u> </u>		-	-		-	_
		с	Exhaust	Nil	Relieving type		•	•		•	
		•	mechanism	N	Non-relieving type						
		_		+			-	-		-	_
	_	d	Flow	Nil	Flow direction: Left to right		•				
	arc	-	direction	R	Flow direction: Right to left						
	and	_		+			-				
5	-Sta	е	Knob	Nil	Downward	•	•	•	•	•	
	Semi-standard			Y	Upward						
	လိ	_		+	·						_
		f	Pressure	Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•
			unit	<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	0*5	0*5	0*5	O*5	O*5	01

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts (AR20-B to AR40-B)

- Including 2 mounting screws for the AR50-B and AR60-B
- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-□
  \*4 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*5 O: For pipe thread type: NPT only





Please contact SMC for detailed dimensions, specifications and lead times.

### **③ 0.4 MPa Setting**

**≜**Caution

The maximum set pressure is 58 psi [0.4 MPa]. When a pressure gauge is included, the display will show a range from 0 to 58 psi [0.4 MPa].

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	218 psi [1.5 MPa]
Maximum operating pressure [MPa]	145 psi [1.0 MPa]
Set pressure range [MPa]	7.3 to 58 psi [0.05 to 0.4MPa]

#### **Applicable Model**



# AR 10 - M5 - - - A - <u>X406</u> 0 0 - 0.4 MPa setting

• Option/Semi-standard: Select one each for a to f.

When using the AR10 as with backflow function, backflow may not occur with the set pressure of 22 psi [0.15 MPa] or less.

• The AR10 comes with a backflow function as a standard feature.

Body size 10 •

•

Ex	Example) AR10- <u>M5BG</u> -NR-A-X406							
	_	_		Symbol	Description			
				Nil	Without mounting option			
	-	а	Mounting	<b>B</b> *2	With bracket			
6	* _			Н	With set nut (for panel mount)			
U	Option			+				
	0	b	Pressure gauge *3	Nil	Without pressure gauge			
		D D	Pressure gauge	G	Round type pressure gauge (without limit indicator)			
				+				
		с	Exhaust machanism	Nil	Relieving type			
		Ľ	Exhaust mechanism	N	Non-relieving type			

• Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

1 1			11	Non releving type	-
	a	Flow direction	Nil	Flow direction: Left to right	•
C I	a	Flow direction	R	Flow direction: Right to left	•
sta			+		
=		Knob	Nil	Downward	•
Se	e	KIIOD	Y	Upward	•
			+		
		Drocouro unit	Nil	Name plate and pressure gauge in SI units: MPa	•
		Fiessule unit	<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	•
	Semi-standard	p p	d Flow direction	d Flow direction R + + e Knob Y + + V Nil Y +	d     Flow direction     Nil     Provide click to light       R     Flow direction: Right to left       +       e     Nil     Downward       Y     Upward       +       f     Proseuro unit       Nil     Name plate and pressure gauge in SI units: MPa

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts.

\*3 A 145 psi [1.0 MPa] pressure gauge will be fitted.

\*4 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

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Å



### AR20-B to AR60-B Regulator AR20K-B to AR60K-B Regulator with Backflow Function Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

### **③ 0.4 MPa Setting**

The maximum set pressure is 58 psi [0.4 MPa]. When a pressure gauge is included, the display will show a range from 0 to 58 psi [0.4 MPa].

#### Specifications

Made-to-order part no.	-X406		
Proof pressure [MPa]	1.5		
Maximum operating pressure [MPa]	1.0		
Set pressure range [MPa]	0.05 to 0.4		

#### **Applicable Model**

Model	AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
AR 3	0	- 0	3	-	-B- <u>X</u>	106	
0	2	6	9 6	6		•0.4 MPa	setting

• Option/Semi-standard: Select one each for a to f.

• Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

Example) AR30K-03BE-NR-B-X406

			_	Symbol	Description						
				Symbol	Description		05	Body		50	
						20	25	30	40	50	60
6			a alufiano formatian	Nil	Without backflow function		•				•
0	v	vith b	ackflow function	<b>K</b> *1	With backflow function	•	•	•	•	•	•
				+							
				Nil	Rc		۲			•	•
6		Pip	e thread type	N	NPT		•	•	•	•	•
				F	G		•	•	•	•	•
				+							
				01	1/8		_	-	_	_	_
				02	1/4	•	•	•	•	_	_
			Port size	03	3/8		•	•	•	_	_
4			Port size	04	1/2	_	I	-	•	_	_
					3/4	_	_	-	•	•	_
				10	1		-	_	—	•	•
				+							
				Nil	Without mounting option		•			•	•
		а	Mounting	<b>B</b> *3	With bracket		•	•	•	•	•
			, i i i i i i i i i i i i i i i i i i i	H	With set nut (for panel mount)		•	•	•	_	
				+							
	\$2			Nil	Without pressure gauge		•			•	•
	÷		D*4	E	Square embedded type pressure gauge (with limit indicator)		•	•		•	۲
6	Option		Pressure gauge*4	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•	•
	ō			M	Round type pressure gauge (with color zone)		•			•	•
1		b		E1*5	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•	٠
			Digital pressure	E2*5	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•	•
			switch	E3*5	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•	•
				E4*5	Output: PNP output, Electrical entry: Wiring top entry		•	•		•	•
				+							
			Exhaust	Nil	Relieving type		•			•	•
		с	mechanism	N	Non-relieving type		•	•	•	•	•
				+							
	σ	d	Flow direction	Nil	Flow direction: Left to right		•	•		•	•
	dar	a	Flow direction	R	Flow direction: Right to left		•	•	•	•	•
	ano			+							
6	Semi-standard		Knob	Nil	Downward		•	•		•	•
	em	е	KNOD	Y	Upward		•	•		•	۲
	õ	·		+							
				Nil	Name plate and pressure gauge in SI units: MPa		•				•
		f	Pressure unit	<b>Z</b> *6	Name plate and pressure gauge in imperial units: psi	0*8	0*8	0*8	0*8	0*8	○*8
				<b>ZA</b> *7	Digital pressure switch: With unit selection function		*9	*9	*9	∆*9	∆*9
_											

\*1 Please set the inlet pressure to at least 7.3 psi [0.05 MPa] higher than the set pressure.

\*2 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*3 Assembly of a bracket and set nuts. (AR20(K)-B to AR40(K)-B). Including 2 mounting screws for the AR50(K)-B and AR60(K)-B

\*4 A 102 psi [0.7 MPa] pressure gauge will be fitted.

\*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.) \*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
\*7 For options: E1, E2, E3, E4. This product is for overseas use only according to the new

Measurement Act. (The SI unit is provided for use in Japan.)

\*8 O: For pipe thread type: NPT only

\*9 △: Select with options: E1, E2, E3, E4.





Please contact SMC for detailed dimensions, specifications and lead times.

### (4) Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### **10**- Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean series

### **(5)** Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### 21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation

Made to Order

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### **SMC**

# Modular Type Lubricator **AL Series**

Lubricator AL Series			Model	Port size	Option	
			AL10-A	M5 x 0.8		
			AL20-A	1/8, 1/4		
		an anterior Ter	AL30-A	1/4, 3/8		
			AL40-A 1/4	1/4, 3/8, 1/2	Bracket (Except AL10-A)	
	Oxe		AL40-06-A	3/4		
			AL50-A	3/4, 1		
Pages 83 to	o 90		AL60-A	1		

Attachment AW+AFM AF+AFM+AR AF+AR AW+AL AF+AR+AL

AC

AFM / AFD

AF

AR

AL

Syn	nbol	$\wedge$			cator 10-A to AL60	)	A					
					How to Order			AL10	-A 4	L20-A	AL	40-A
			AL 30		03       B       -       -       -       Option/Semi-stand         0       0       -       -       -       Option/Semi-stand         3       4       5       -       -       Example	lard in alp	symbol: hanum	When me	ore than c		ication is	
		<u> </u>		Symbol	Description				Body	-		
					· · · · · · · · · · · · · · · · · · ·		10	20	<b>30</b>	40	50	60
					Metric thread (M5)		•	_	_	_	_	
	Pipe thread type			Nil	Rc		_		•	•	•	•
8			e thread type	N	NPT		_		•	•	•	•
				F	G		—		$\bullet$			
				+			•					
				M5 01	M5 x 0.8 1/8	┥┝	•	•	_		_	
				01	1/8	_	•	•	•	_	_	
8			Port size	02	3/8	$\neg$	_	_	•	•	_	
•			011 0120	04	1/2		_	_	_	•	_	_
				06	3/4		_	—	_	•		_
				10	1		_	—	-	_		
				+								
4		Optic	on (Mounting)	Nil	Without mounting option	_  _	•	•	•	•	•	•
				<b>B</b> *1 +	With bracket		—		•	•	•	•
				Nil	Polycarbonate bowl		•		•	•		
				2	Metal bowl		•	•	•	•	•	•
			Bowl *2 *3	6	Nylon bowl		•	•	•	•		•
		a	BOWL	8	Metal bowl with level gauge		—	—				
				C	With bowl guard		—	•	*4	*4	*4	*4
	ē			6C	With bowl guard (Nylon bowl)		—		*5	*5	*5	*5
	Semi-standard			+ Nil	Without drain cock							
6	star	b	Lubricant	3	With drain cock	$\neg$	•	•	•	•	•	•
	j Ľ		exhaust port	3W*6	Drain cock with barb fitting	$\neg$	_	_	•	•	•	•
	ဟဳ			+					•	•	•	
		-		Nil	Flow direction: Left to right		•		•	•	•	•
		С	Flow direction	R	Flow direction: Right to left				•	•	•	•
				+								
		d	Pressure unit	Nil	Name plate and caution plate: MPa		•					
				<b>Z</b> *7	Name plate and caution plate: psi, °F		0*8	0*8	0*8	0*8	0*8	0*8

\*1 Option is not assembled and supplied loose at the time of shipment.
\*2 Refer to chemical data on page 86 for chemical resistance of the bowl.
\*3 Refer to page 89 for 1000 cm<sup>3</sup> tanks.
\*4 A bowl guard is provided as standard equipment (polycarbonate).
\*5 A bowl guard is provided as standard equipment (nylon).
\*6 The combination of metal bowl: 2 and 8 is not available.
\*7 For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
\*8 Q: For pine thread type: M5, NPT only

\*8 O: For pipe thread type: M5, NPT only

# Lubricator AL10-A to AL60-A Series

#### **Standard Specifications**

Model	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A			
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid	Air									
Ambient and fluid temperature			23 to 140°F [-5 to 60°C] (with no freezing)							
Proof pressure		218 psi [1.5 MPa]								
Maximum operating pressure		145 psi [1.0 MPa]								
Minimum dripping flow rate [L/min (ANR)] *1	4	15	1/4: 30 3/8: 40	1/4: 30 3/8: 40 1/2: 50	50	190	220			
Oil capacity [cm <sup>3</sup> ]	7	25	55		13	35				
Recommended lubricant			Class	1 turbine oil (ISO	VG32)					
Bowl material				Polycarbonate						
Bowl guard	_	Semi-standard (Steel)	Standard (Polycarbonate)							
Weight [kg]	0.07	0.10	0.20	0.38	0.43	0.94	1.09			

\*1 • The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 73 psi [0.5 MPa]; Class 1 turbine oil (ISO VG32); Temperature at 68°F [20°C]; Oil adjustment valve fully open.

• For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

### **Option/Part No.**

Optional specifications	Model							
	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	
Bracket assembly *1	—	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P-	-050AS	
			·					

\*1 Assembly of a bracket and 2 mounting screws

### Bowl Assembly/Part No.

Bowl	Lubricant		Model						
material	exhaust port	Other	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A
	Without drain cock	—	C1SL-A	C2SL-A	—				
		With bowl guard	—	C2SL-C-A	C3SL-A		C4S	SL-A	
Polycarbonate	With drain cock	_	C1SL-3-A	C2SL-3-A	—		_	_	
		With bowl guard	—	C2SL-3C-A	C3SL-3-A	C4SL-3-A			
	Drain cock with barb fitting	With bowl guard		—	C3SL-3W-A	C4SL-3W-A			
	Without drain cock	—	C1SL-6-A	C2SL-6-A	—	—			
	Without drain cock	With bowl guard	—	C2SL-6C-A	C3SL-6-A	C4SL-6-A			
Nylon	With drain cock	—	C1SL-36-A	C2SL-36-A	—				
		With bowl guard	—	C2SL-36C-A	C3SL-36-A		C4SL-36-A		
	Drain cock with barb fitting	With bowl guard	—	—	C3SL-36W-A		C4SL-	36W-A	
	Without drain cock	_	C1SL-2-A	C2SL-2-A	C3SL-2-A		C4SI	2-A	
Metal		With level gauge	—	—	C3LL-8-A		C4LL	-8-A	
wieldi	With drain cock	_	C1SL-23-A	C2SL-23-A	C3SL-23-A		C4SL	-23-A	
		With level gauge	_	_	C3LL-38-A		C4LL	-38-A	

\* · Bowl seal is included for the AL20-A to AL60-A.

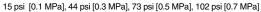
· Please consult with SMC separately for psi and °F unit display specifications.

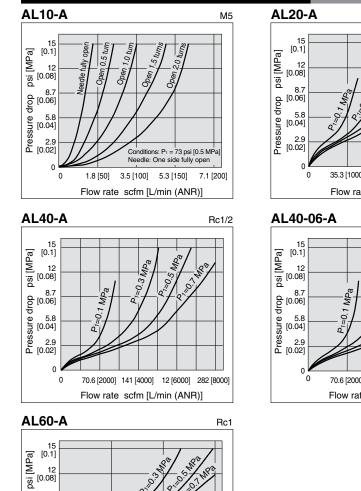
A

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# AL10-A to AL60-A Series

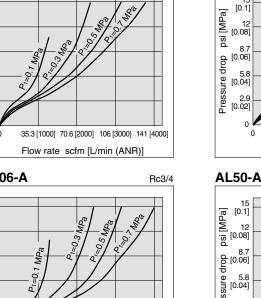
#### Flow Rate Characteristics (Representative values)





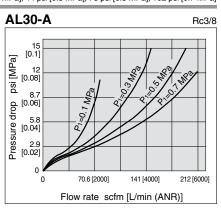
530 [15000]

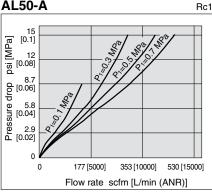
353 [10000]



Rc1/4

70.6 [2000] 141 [4000] 12 [6000] 282 [8000] Flow rate scfm [L/min (ANR)]





### Working Principle: AL10

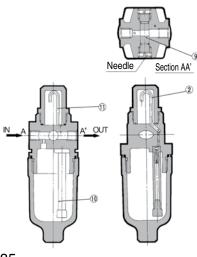
177 [5000]

Flow rate scfm [L/min (ANR)]

12 [0.08]

B.7 [0.06] 5.8 [0.04] 2.9 [0.02] 8.7 [0.06]

0



A portion of the air introduced from the IN side pressurizes the lubricant inside the bowl. The remainder of the air passes through the needle (9), and flows to the OUT side. The differential pressure between the inside of the bowl and the inside of the sight dome 2, causes the lubricant inside the bowl into the oil passage 10. The lubricant drips from the dripping tube 10, and lubricates the OUT side. The amount of lubricant is adjusted by the needle (9) on the front face. Turning the needle clockwise increases the amount of the lubricant, and turning it counterclockwise until fully open shuts off the lubricant. The needle on the side that is not used should be left fully open.

# Lubricator AL10-A to AL60-A Series

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

### Selection

### 

- 1. Do not introduce air from the outlet side as this can damage the bumper.
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

Туре	Chemical name	Application examples	Mate	
Type		Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

○: Essentially safe △: Some effects may occur. ×: Effects will occur. When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Selection

### **A**Caution

1. Use a check valve (AKM series) to prevent back flow of the lubricant when redirecting the air flow before the lubricator.

#### Maintenance

### ∕∆Warning

- For the AL10-A/AL20-A, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- 2. Adjustment of the oil regulating valve for models from the AL20-A to AL60-A should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools etc. can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

### Caution

**1.** Check the dripping amount once a day. Drip failure can cause damage to the components that need lubrication.

### Mounting/Adjustment

### Caution

 When the bowl is installed on the AL30-A to AL60-A, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



AC

AF+AR+AL

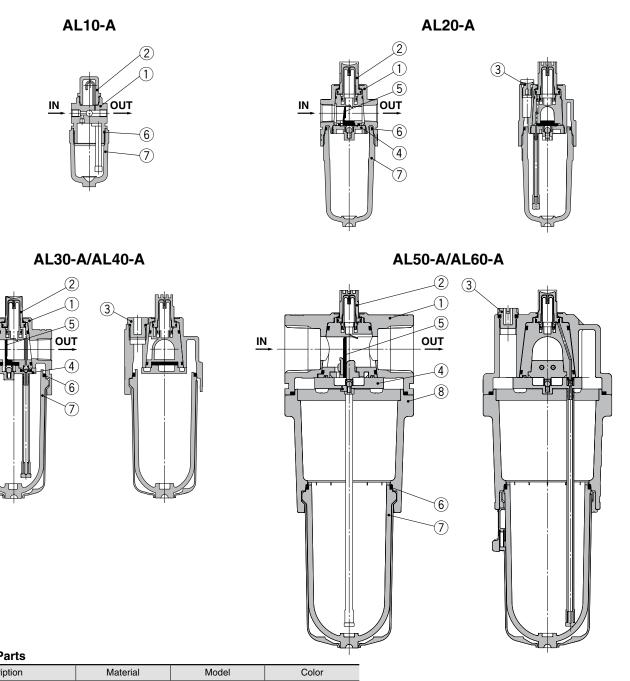


AL



# AL10-A to AL60-A Series

### Construction



#### **Component Parts**

IN

No.	Description	Material	Model	Color
1	Body	Zinc die-cast	Zinc die-cast AL10-A	
	Bouy	Aluminum die-cast	AL20-A to AL60-A	White
8	Housing	Aluminum die-cast	AL50-A/AL60-A	White

#### **Replacement Parts**

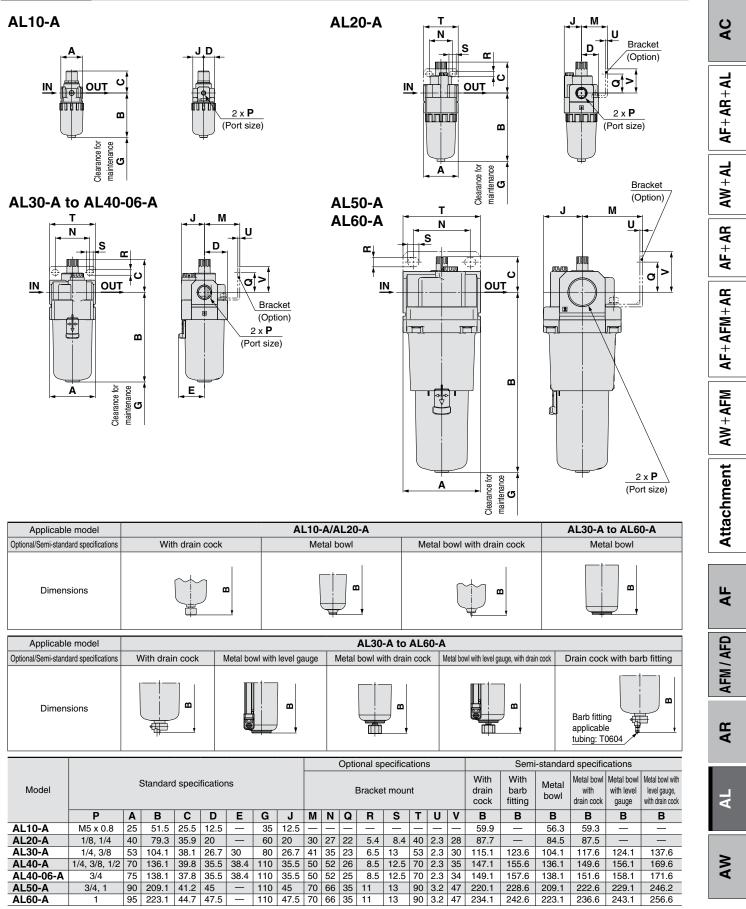
No.	Description	Material	Part no.								
NO.	Description	Wateria	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50P-030AS AL50P-040AS	AL60-A		
2	Sight dome assembly	Polycarbonate	AL10P-080AS			AL20P	-080AS				
3	Lubrication plug assembly	—	—	AL22P-060AS	AL32P-060AS	AL42P-060AS					
4	Bumper retainer assembly	—	—	AL20P-030AS	AL30P-030AS	AL40P	-030AS	AL50P-030AS	AL60P-030AS		
5	Bumper (assembly)	Synthetic resin	—	AL20P-040S	AL30P-040S	AL40F	2-040S	AL50P-040AS	AL60P-040AS		
6	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S					
7	Bowl assembly *1	Polycarbonate	C1SL-A	C2SL-A	C3SL-A		C48	SL-A			

\*1 · Bowl seal is included for the AL20-A to AL60-A. Please consult with SMC separately for psi and °F unit display specifications. · Bowl assembly for the AL30-A to AL60-A models comes with a bowl guard (Material: Polycarbonate).



# Lubricator AL10-A to AL60-A Series





# Semi-standard Specifications: 1000 cm<sup>3</sup> Tank Lubricator AL30 to AL60

Symbol

Available for previous models (AL30 to 60).

								_	$\widehat{}$
					How to Order				<u> </u>
			AL 30	)-[	03 B - 1 8 4 6	Option/Sem	ni-standard syr n is required,	elect one each nbol: When mo indicate in al	ore than one
	<u> </u>				<b>-</b>			1	
				Symbol	Description	30	Body <b>40</b>	size 50	60
				Nil	Rc		•	•	•
2		Pipe thread type		N	NPT		•	•	
				F	G		•		
				+					
				02	1/4		•	—	—
		Port size		03	3/8		•	_	_
8				04	1/2	—	•	_	_
				06	3/4	—	•	•	_
				10	1	—	—	•	•
				+					
4	(	Optic	n (Mounting)	Nil	Without mounting option		•	•	•
		00000	(	<b>B</b> *1	With bracket		•	$\bullet$	$\bullet$
				+		<b>•</b> *0	<b>•</b> *0	<b>-</b> *0	<b>•</b> *0
				1	1000 cm <sup>3</sup> tank	●*2 ●*2	●*2	●* <sup>2</sup>	●* <sup>2</sup>
		а	Bowl	10	1000 cm <sup>3</sup> tank (with switch) Lowest limit ON	●* <sup>2</sup>	●* <sup>2</sup>	●* <sup>2</sup>	●* <sup>2</sup>
	d *3			11	1000 cm <sup>3</sup> tank (with switch) Lowest limit OFF	●* <sup>2</sup>	●* <sup>2</sup>	●* <sup>2</sup>	●* <sup>2</sup>
	ndar			+	Flow diversions I of the view		•	•	
6	-stai	b	Flow direction	Nil	Flow direction: Left to right		•	•	•
	Semi-standard *3			R +	Flow direction: Right to left		•	•	
	5			+ Nil	Name plate and caution plate for bowl in SI units: MPa		•	•	
		С	Pressure unit	Z	Name plate and caution plate for bowl in Si units. MPa				● ○* <sup>4</sup>
				2	Trame place and Caution place for powrint impendiunits. psi, "F		U	0	

\*1 Option B is not assembled and supplied loose at the time of shipment.

\*2 Dedicated lubricant discharge function is equipped.

\*3 For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*4 O: For pipe thread type: M5, NPT only

### Semi-standard/Bowl Assembly Part No.

Semi-standard	specifications		Model					
	With s	With switch						
Bowl material	Lowest limit ON	Lowest limit OFF	AL30	AL40	AL40-06	AL50	AL60	
1000 cm <sup>3</sup> tank	—	—	121538-1A					
(Metal bowl with level gauge)	•	—	121538-1A-S1 [IS400-1 (Float switch only)]					
(Metal bowl with level gauge)	—	•		121538-1A-S	2 [IS400-2 (Floa	t switch only)]		

 $\ast~\cdot$  Bowl O-ring (or seal) is included for the AL30 to AL60.

· Bowl assembly for the AL30 to AL60 models comes with a bowl guard (steel band material). (except when the bowl material is metal)

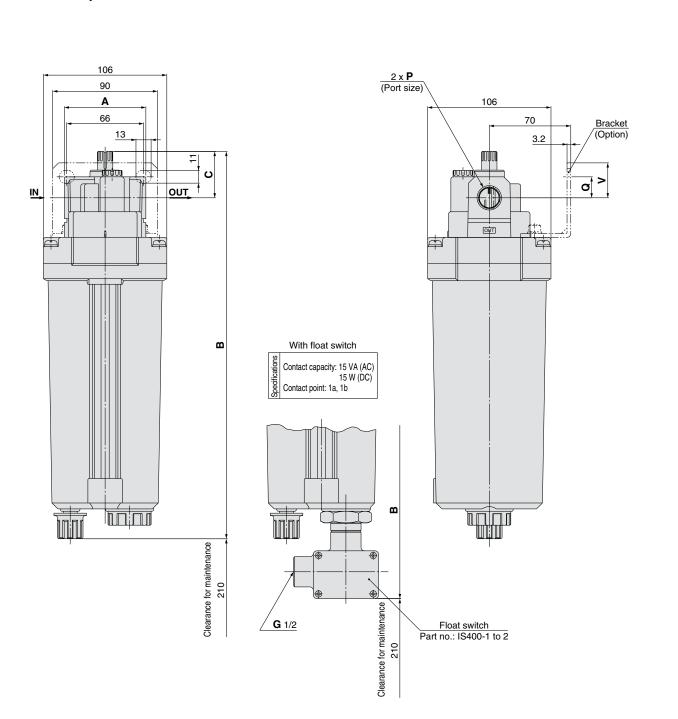
 $\cdot$  Please contact SMC for psi and  $^\circ\text{F}$  unit display specifications.

• It is not possible to switch from a polycarbonate, nylon or metal bowl, or from a metal bowl with a level gauge to a 1000 cm<sup>3</sup> tank. Please order the product separately.



Lubricator AL30 to AL60 Series

### Dimensions



Model	Р	Α	в	с	Bracke	t mount	Float switch	
woder	F	A	В		Q	V	В	
AL30	1/4, 3/8	53	324	38	25	—	374	
AL40	1/4, 3/8, 1/2	70	333	40	18	—	383	
AL40-06	3/4	75	333	38	16	_	383	
AL50	3/4, 1	90	332	41	35	47	382	
AL60	1	95	335	45	35	47	385	

AC

AW+AL AF+AR+AL

AF+AR

AF + AFM + AR

AW+AFM

Attachment

AF

AFM / AFD

AR

AL

AW

### **SMC**

# Modular Type Filter Regulator **AW Series**

Filter Regulator AW Series		Model	Port size	Set pressure	Options				
				AW10-A	M5 x 0.8	7.3 to 102 psi [0.05 to 0.7 MPa] 2.9 to 29 psi [0.02 to 0.2 MPa]	Bracket Round type pressure gauge Set nut (for panel mount)*1		
		AW20-B	1/8, 1/4		Bracket				
	AW40-B         1/4, 3/8, 1/2         7.3 to 123 ps [0.05 to 0.85 M 2.9 to 29 ps		Set nut (for panel mount)*1 Float type auto drain						
					AW40-B	1/4, 3/8, 1/2	7.3 to 123 psi [0.05 to 0.85 MPa] 2.9 to 29 psi [0.02 to 0.2 MPa]	Square embedded type pressure gauge Digital pressure switch	
_			AW40-06-B 3/4		Round type pressure gauge				
Pages 93 to 111		AW60-B	3/4, 1		Bracket Square embedded type pressure gauge Digital pressure switch Round type pressure gauge				

AFM / AFD

AF

AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

AW+AFM

Attachment

AR

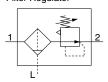
AL

AW

**SMC** 

# Filter Regulator **AW10-A**

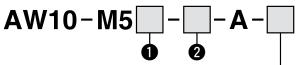
Symbol Filter Regulator



### • Integrated filter and regulator units save space and require less piping.

How to Order

#### Refer to page 95 for size 20 to 60.



Option/Semi-standard: Select one each for a to h.
Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) AW10-M5CG-12NR-A

• Made to order

(Refer to page 108 for details.)

				Symbol	Description					
				Nil	Without mounting option					
		а	Mounting	В	With bracket					
			5	Н	With set nut (for panel mount)					
	*			+						
0	tion	b	Float type auto drain	Nil	Without auto drain					
	Option	U	Float type auto drain	<b>C</b> *2	I.C. (Normally closed) Drain port is closed when pressure is not applied.					
				+						
		с	Pressure gauge	Nil	Without pressure gauge					
			i ressure gauge	<b>G</b> *3	Round type pressure gauge (without limit indicator)					
				+						
		d	Set pressure *4	Nil	7.3 to 102 psi [0.05 to 0.7 MPa] setting					
				1	2.9 to 29 psi [0.02 to 0.2 MPa] setting					
				+						
			Bowl *5	Nil	Polycarbonate bowl					
		е		2	Metal bowl					
	ard			6	Nylon bowl					
	pu			<u> </u>						
0	-sta	f	Exhaust mechanism	Nil	Relieving type					
	Semi-standard	-		N	Non-relieving type					
	Š			+						
		g	Flow direction	Nil	Flow direction: Left to right					
		9		R	Flow direction: Right to left					
				+						
		h	Pressure unit	Nil	Name plate, caution plate, and pressure gauge in SI units: MPa					
		n		<b>Z</b> *6	Name plate, caution plate, and pressure gauge in imperial units: psi, °F					

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

Releasing the residual condensate before ending operations for the day is recommended.

\*3 A 145 psi [1.0 MPa] pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 98 for chemical resistance of the bowl.

\*6 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

@SMC

<sup>\*2</sup> When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

# Filter Regulator **AW10-A** Series



### **Standard Specifications**

Port size	M5 x 0.8			
Pressure gauge port size	1/16			
Fluid	Air			
Ambient and fluid temperature	23 to 140°F [–5 to 60°C] (with no freezing)			
Proof pressure	218 psi [1.5 MPa]			
Maximum operating pressure	145 psi [1.0 MPa]			
Set pressure range	7.3 t 102 psi [0.05 to 0.7 MPa]			
Nominal filtration rating	5 µm			
Drain capacity [cm <sup>3</sup> ]	2.5			
Bowl material	Polycarbonate			
Construction	Relieving type			
Weight [kg]	0.09			

### **Options/Part No.**

Bracket assembly *1	AR12P-270AS
Set nut	AR12P-260S
Round type pressure gauge *2	G27-10-R1

\*1 Assembly of a bracket and set nuts

\*2 1.0 MPa pressure gauge

### Bowl Assembly/Part No.

Bowl material	Drain discharge mechanism	Drain port	Bowl part no.
Balvaarbanata	Manual	With drain cock	C1SF-A
Polycarbonate	Automatic (Auto drain) *1	Normally closed (N.C.)	AD17-A
Nylon	Manual	With drain cock	C1SF-6-A
NyiOff	Automatic (Auto drain) *1	Normally closed (N.C.)	AD27-6-A
Metal	Manual	With drain cock	C1SF-2-A
wieldi	Automatic (Auto drain) *1	Normally closed (N.C.)	AD17-2-A

\*1 Minimum operating pressure: 0.1 MPa
\* Please consult with SMC separately for psi and °F unit display specifications.



### **SMC**

### Filter Regulator AW20-B to AW60-B Series Filter Regulator with Backflow Function AW20K-B to AW60K-B Series



AW20-B, AW20K-B

AW40-B, AW40K-B

		_					1		
		Symbol	Description		Body	size			
		_				20 30 40		40	60
		~	Exhaust	Nil	Relieving type			•	•
		g	mechanism N		Non-relieving type	•	•	•	•
	ard		+						
	ndå	h	Flow direction	Nil	Flow direction: Left to right	•	•	•	•
6	Semi-standard		Flow direction	R	Flow direction: Right to left	•	•	•	•
	;			+					
	Sei			Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa			•	•
		i	Pressure unit	<b>Z</b> *17	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O*19	O*19	O*19	O* <sup>19</sup>
				<b>ZA</b> *18	Digital pressure switch: With unit selection function	∆*20	∆*20	∆*20	△*20

- \*1 Set the inlet pressure to at least 7.3 psi [0.05 MPa] higher than the set pressure.
- \*2 Drain guide is NPT1/8 (applicable to the AW20(K)-B) and NPT1/4 (applicable to the AW30(K)-B to AW60(K)-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30(K)-B to AW60(K)-B).
- \*3 Drain guide is G1/8 (applicable to the AW20(K)-B) and G1/4 (applicable to the AW30(K)-B to AW60(K)-B)
- \*4 Options B, G, H, M are not assembled and supplied loose at the time of shipment.
- \*5 Assembly of a bracket and set nuts (applicable to the AW20(K)-B to AW40(K)-B). Including 2 mounting screws for the AW60(K)-B
- \*6 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

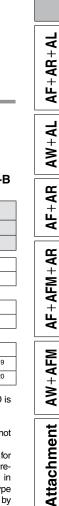
- \*7 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*8 When the pressure gauge is attached, a 145 psi [1.0 MPa] pressure gauge will be fitted for standard (123 psi [0.85 MPa]) type. 58 psi [0.4 MPa] pressure gauge for 29 psi [0.2 MPa] type.
- \*9 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry.
- \*10 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- Refer to chemical data on page 98 for chemical resistance of the bowl.
- \*12 A bowl guard is provided as standard equipment (polycarbonate).
- \*13 Å bowl guard is provided as standard equipment (nylon).

- \*14 The combination of float type auto drain: C and D is not available.
- \*15 Without a valve function
- \*16 The combination of metal bowl: 2 and 8 is not available.
- \*17 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan ) Cannot be used with M<sup>-</sup> Bound type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*18 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.) \*19 O: For pipe thread type: NPT only
- \*20 △: Select with options: E1, E2, E3, E4.
- Standard Specifications AW20-B AW30-B AW40-B AW40-06-B AW60-B Model 3/4, 1 1/8, 1/4 1/4, 3/8, 1/2 3/4 Port size 1/4, 3/8 Pressure gauge port size \*1 1/8 Air Fluid Ambient and fluid temperature \*2 23 to 140°F [-5 to 60°C] (with no freezing) **Proof pressure** 218 psi [1.5 MPa] Maximum operating pressure 145 psi [1.0 MPa] 7.3 to 123 psi [0.05 to 0.85 MPa] Set pressure range Nominal filtration rating 5 µm 45 Drain capacity [cm<sup>3</sup>] 8 25 **Bowl material** Polycarbonate Semi-standard (Steel) Standard (Polycarbonate) **Bowl guard** Construction Relieving type 0.20 0.36 2.05 Weight [kg] 0.66 0.72

SMC

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 23 to 122°F [-5 to 50°C] for the products with the digital pressure switch



AC

AF

AFM / AFD

AB

P

AV

### AW20-B to AW60-B Series AW20K-B to AW60K-B Series

### **Options/Part No.**

	Optional spe	oificationa			Model			
	Optional spe	cilications	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B	
Bracket	t assembly *1		AW23P-270AS	AR33P-270AS	AR43P	AR43P-270AS AW62P-270A		
Set nut			AR23P-260S	AR33P-260S	AR43P-260S —*2			
	Round type *3	Standard	G36-1	0-□01		G46-10-□01		
	nound type	0.02 to 0.2 MPa setting	0.02 to 0.2 MPa setting G36-4-01 G46-4-01					
Pressure	Round type *3	Standard	G36-10-□01-L		G46-10-□01-L			
gauge	(with color zone)	0.02 to 0.2 MPa setting	G36-4-	.⊡01-L		G46-4-□01-L		
	Square embedded	Standard		GC3-10AS [GC3P	-010AS (Pressure	gauge cover only)]		
	type *4	0.02 to 0.2 MPa setting		GC3-4AS [GC3P-	010AS (Pressure g	gauge cover only)]		
		NPN output, Wiring bottom entry		ISE35-N-25-MLA	(ISE35-N-25-M (S	Switch body only)]		
Digital	pressure	NPN output, Wiring top entry		ISE35-R-25-MLA	(ISE35-R-25-M (S	Switch body only)]		
switch	*5	PNP output, Wiring bottom entry		ISE35-N-65-MLA	(ISE35-N-65-M (S	Switch body only)]		
		PNP output, Wiring top entry		ISE35-R-65-MLA	(ISE35-R-65-M (S	Switch body only)]		

\*1 Assembly of a bracket and set nuts. Including 2 mounting screws for the AW60(K)-B

\*2 Please consult with SMC regarding the set nuts for the AW60(K)-B.

\*3 □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pressure gauge supply for psi unit specifications. \*4 Including one O-ring and 2 mounting screws.

4 Including one O-ring and 2 mout
 [ ]: Pressure gauge cover only

\*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.

[]: Switch body only. (Regarding how to order the digital pressure switch, refer to the Web Catalog.)

A pressure switch can be mounted on the AW60(K)-B, with a special mounting adapter (Pressure switch adapter assembly: AW63P-310AS) and mounting screws (M3 x 0.5 x 14) which are delivered with the mounting adapter.

### **Bowl Assembly/Part No.**

David	Drain					Model				
Bowl material	discharge mechanism	Drain port	Other	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B		
		With drain cock	—	C2SF-A	—					
		With drain cock	With bowl guard	C2SF-C-A	C3SF-A		C4SF-A			
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-A	C4SF-W-A				
Polycarbonate		With drain guide	—	C2SF□-J-A	—		—			
FOIYCAIDOIIAle		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A		C4SF□-J-A			
	Automatic *1	Normally closed (N.C.)	—	AD27-A	—		_			
	(Automatic **)	Normally closed (N.C.)	With bowl guard	AD27-C-A	AD37□-A	AD47□-A				
		Normally open (N.O.)	With bowl guard	_	AD38□-A		AD48□-A			
		With drain cock	—	C2SF-6-A	—		—			
			With bowl guard	C2SF-6C-A	C3SF-6-A		C4SF-6-A			
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A		C4SF-6W-A			
Nylon		With drain guide	—	C2SF□-6J-A	—		—			
TAYIOT		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF⊡-6J-A				
	A	Normally closed (N.C.)	—	AD27-6-A	—					
	Automatic *1 (Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A				
		Normally open (N.O.)	With bowl guard	_	AD38□-6-A		AD48□-6-A			
		With drain cock	—	C2SF-2-A	C3SF-2-A		C4SF-2-A			
	Manual	With drain COCK	With level gauge	_	C3LF-8-A		C4LF-8-A			
	Mariuar	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A		C4SF□-2J-A			
Metal		(without valve function)	With level gauge	_	C3LF□-8J-A		C4LF□-8J-A			
wetai		Normally closed (N.C.)		AD27-2-A	AD37□-2-A		AD47□-2-A			
	Automatic *1	Normally Closed (N.C.)	With level gauge	—	AD37□-8-A		AD47□-8-A			
	(Auto drain)	Normally open (N.O.)	—	_	AD38□-2-A		AD48□-2-A			
			With level gauge	—	AD38□-8-A		AD48□-8-A			

\*1 Minimum operating pressure: N.O. type–15 psi [0.1 MPa] (AD38-A, AD48-A); N.C. type–15 psi [0.1 MPa] (AD27-A) and 22 psi [0.15 MPa] (AD37-A, AD47-A). Bowl assembly comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

# Filter Regulator **AW20-B** to **AW60-B** Series

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### **Design/Selection**

### **Warning**

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-B to AW60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-B to AW60K-B).
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mate	erial
Туре	Chemical name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	х
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	—	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater	_	×	Δ

Maintenance

### **M** Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

### Mounting/Adjustment

# A Warning

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **A** Caution

 Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.



- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.
- 3. When the bowl is installed on the AW30-B to AW60-B, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



AR

AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

Attachment | AW+AFM

AF

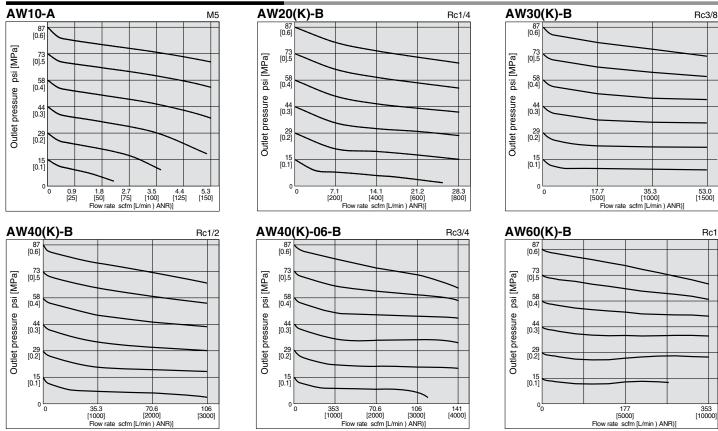
AFM / AFD

When the above factors are present, or there is some doubt, use a metal bowl for safety.

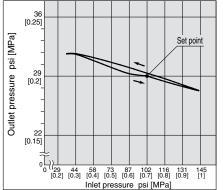


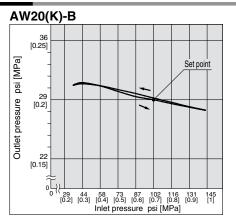
### AW10-A Series AW20-B to AW60-B Series AW20K-B to AW60K-B Series

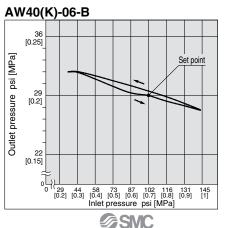
### Flow Rate Characteristics (Representative values)

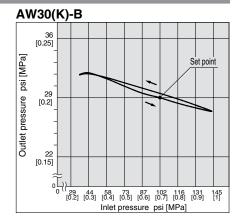


### Pressure Characteristics (Representative values)



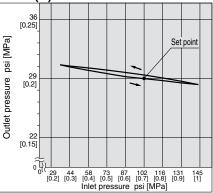








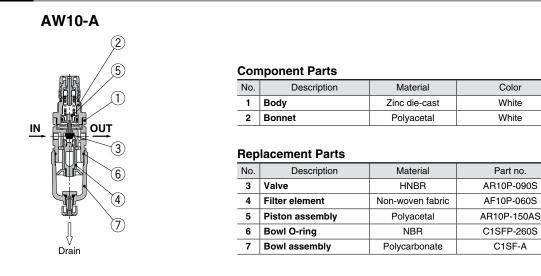
Conditions: Inlet pressure of 102 psi [0.7 MPa], Outlet pressure of 29 psi [0.2 MPa], Flow rate 0.7 scfm [20 L/min (ANR)



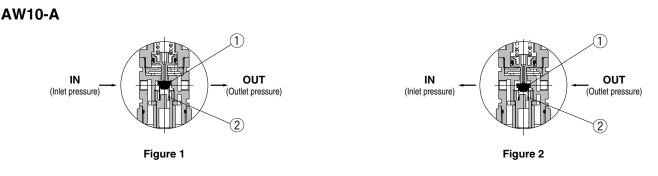
#### Condition: Inlet pressure of 102 psi [0.7 MPa]

# Filter Regulator **AW10-A** Series

### Construction



### Working Principle (Filter Regulator with Backflow Function)



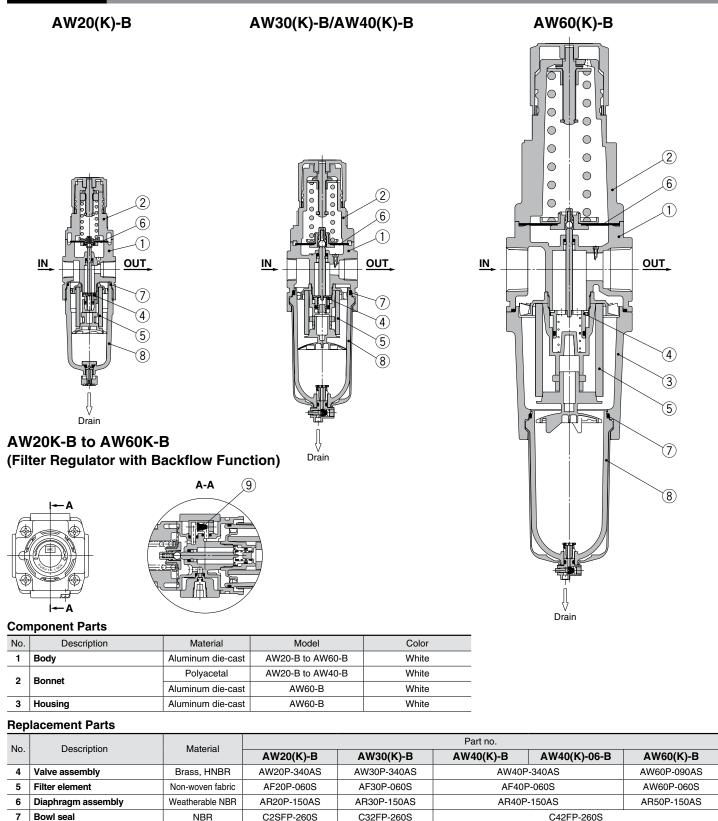
When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1). When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve (1) will be lost. The force for seating the valve (1) is the valve spring force (2) only. When the valve (1) is opened using the outlet force, the outlet pressure will be exhausted at the inlet side

AF

Å

### AW20-B to AW60-B Series AW20K-B to AW60K-B Series

### Construction



Check valve assembly\*3 \*1 Bowl assembly includes the bowl O-ring.

Bowl assembly\*1

Please consult with SMC separately for psi and °F unit display specifications.

Polycarbonate

\*2 Bowl assembly for the AW30(K)-B to AW60(K)-B models comes with a bowl guard (Material: Polycarbonate).

\*3 Check valve assembly is applicable for a filter regulator with backflow function (AW20(K)-B to AW60(K)-B) only.

C2SF-A

Assembly of a check valve cover, check valve body assembly and 2 mounting screws

8

9



C3SF-A\*2

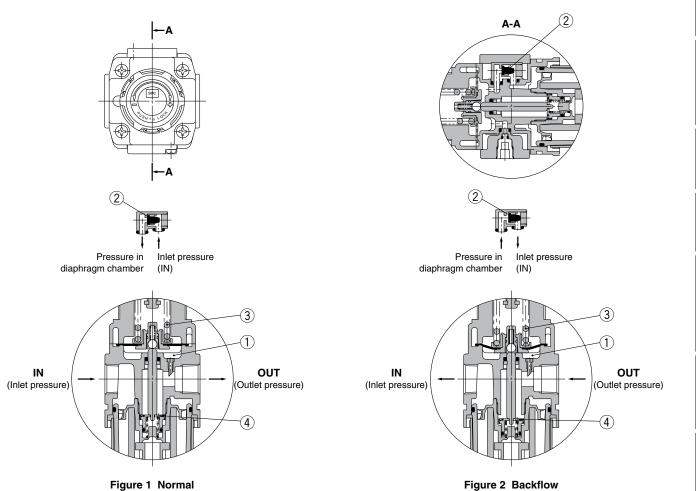
C4SF-A\*2

AR23KP-020AS

### Filter Regulator with Backflow Function AW20K-B to AW60K-B Series

### Working Principle (Filter Regulator with Backflow Function)

### AW20K-B to AW60K-B



When the inlet pressure is higher than the regulating pressure, the check valve (2) closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve (2) opens and the pressure in the diaphragm chamber (1) is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber (1) and the force generated by the spring (3) lifts the diaphragm. The valve (4) opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

AC

AF + AR + AL

AW+AL

AF+AR

AF+AFM+AR

Attachment AW+AFM

ЧF

AFM / AFD

AR

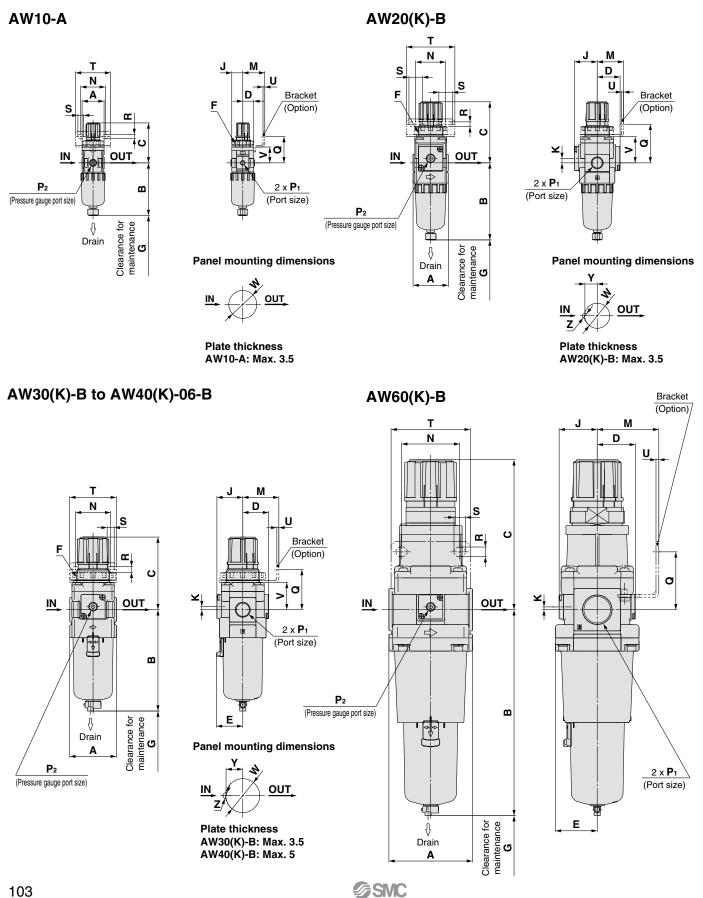
Å

AV

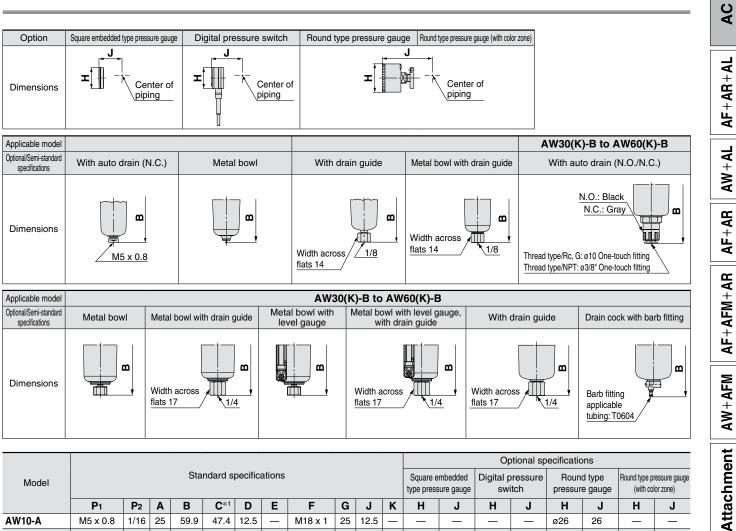
**BSMC** 

### AW10-A Series AW20-B to AW60-B Series AW20K-B to AW60K-B Series

### Dimensions



### Filter Regulator AW10-A Series Filter Regulator AW20-B to AW60-B Series Filter Regulator with Backflow Function AW20K-B to AW60K-B Series



												· · · · · · · · · · · · · · · · · · ·							
Model				Sta	ndard s	pecific	ations					Square embedded type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with color zone)	
	<b>P</b> 1	<b>P</b> 2	Α	В	<b>C</b> *1	D	Е	F	G	J	Κ	Н	J	н	J	Н	J	н	J
AW10-A	M5 x 0.8	1/16	25	59.9	47.4	12.5	—	M18 x 1	25	12.5	—	—	—	—	—	ø26	26	—	_
AW20(K)-B	1/8, 1/4	1/8	40	87.6	72.4	26	—	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5
AW30(K)-B	1/4, 3/8	1/8	53	115.1	85.6	29.4	30	M38 x 1.5	55	29.4	3.5	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9
AW40(K)-B	1/4, 3/8, 1/2	1/8	70	147.1	91.7	37.3	38.4	M42 x 1.5	80	37.3	1.5	□28	38.3	□27.8	48.8	ø42.5	74.8	ø42.5	74.8
AW40(K)-06-B	3/4	1/8	75	149.1	93.2	37.3	38.4	M42 x 1.5	80	37.3	1.2	□28	38.3	□27.8	48.8	ø42.5	74.8	ø42.5	74.8
AW60(K)-B	3/4, 1	1/8	95	234.1	175.5	43.3	47.5	—	20	43.3	3.2	□28	44.3	□27.8	61.3	ø42.5	80.8	ø42.5	80.8

					Opt	ional s	pecific	ations					Semi-standard specifications					
Model	Bracket mount						Panel mount			With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide		
	М	Ν	Q	R	S	Т	U	V	W	Y	Z	В	В	В	В	В	В	В
AW10-A	25	28	30	4.5	6.5	40	2	18	18.5	—	—	77.9	—	—	59.3	—	—	_
AW20(K)-B	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	—	91.4	87.4	93.9	—	—
AW30(K)-B	41	40	45.8	6.5	8	53	2.3	31.1	38.5	19	7	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AW40(K)-B	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AW40(K)-06-B	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AW60(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	—	273.9	240.9	242.6	236.6	241.1	256.6	261.1

**SMC** 

\*1 The dimension of C is the length when the filter regulator knob is unlocked.

AW

AF

AFM / AFD

AR

Å

#### AW30-B to AW60-B Filter Regulator iade to Made to Order Order Please contact SMC for detailed dimensions, specifications and lead times. (1) Special Temperature Environment Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates. Specifications Made-to-order part no. -X430 -X440 Environment Low temperature High temperature Ambient temperature -22 to 140°F [-30 to 60°C] 23 to 176°F [-5 to 80°C] Fluid temperature 23 to 140°F [-5 to 60°C] (with no freezing) Rubber parts Special NBR FKM Material Main parts Metal (Aluminum die-cast, etc.) Applicable Model AW30-B AW40-B Model AW40-06-B AW60-B AW30-03-2-B-X440 Port size 1/4, 3/8 1/4, 3/8, 1/2 3/4 3/4, 1 • Option/Semi-standard: Select one each for a to g. B-X430 · Option/Semi-standard symbol: When more than one specification is BG AW|30 03 required, indicate in alphanumeric order. Example) AW30-03BG-2N-B-X430 6 5 For high/low temperature X430 Low temperature X440 High temperature O Symbol Description Body size 30 40 60 Nil Bc • 0 Ν NPT Pipe thread type . . F G . + 1/4 02 03 3/8 • . 3 Port size 04 1/2 . 06 3/4 • • 10 1 . + Nil Without mounting option . . . **B**\*2 а Mounting With bracket • Dption\* н With set nut (for panel mount) • 4 Nil Without pressure gauge • . b Pressure gauge G\*3 Round type pressure gauge (without limit indicator) -. 6 2 Metal bowl Bowl \*4 • . Nil 7.3 to 123 psi [0.05 to 0.85 MPa] setting с Set pressure 1\*5 2.9 to 29 psi [0.02 to 0.2 MPa] setting -• . + Nil With drain cock d Drain port **J**\*6 Drain guide 1/4 -standard Nil Relieving type • . . 6 Exhaust mechanism е Ν Non-relieving type . • • Semi Nil Flow direction: Left to right Flow direction f Flow direction: Right to left R Nil Name plate, caution plate for bowl, and pressure gauge in SI units: MPa • • Pressure unit g 0\*8 0\*8 O\*8 Z\*7 Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts (AW30-B to AW40-B) Including 2 mounting screws for the AW60-B

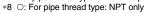
\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43

\*4 Only metal bowl 2 is available.

\*5 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 29 psi [0.2 MPa] or more. When the pressure gauge is attached, a 58 psi [0.4 MPa] pressure gauge will be fitted.

\*6 Without a valve function

\*7 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)





AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

AW + AFM

Attachment

ЧF

AFM / AFD

A

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# AW20-B to AW60-B Filter Regulator Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

### **2 High Pressure**

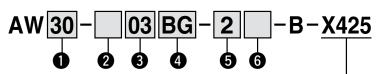
Strong materials are used in the manufacturing of filter regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

### Specifications

<b>P</b>					
Made-to-order part no.	-X425				
Proof pressure	435 psi [3.0 MPa]				
Maximum operating pressu	290 psi [2.0 MPa]				
Set pressure range	15 to 247 psi [0.1 to 1.7 MPa]				
Ambient and fluid temperature	23 to 140°F [-5 to 60°C] (with no freezing)				

### Applicable Model

Model	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1



### For high pressure



#### AW30-03-2-B-X425

• Option/Semi-standard: Select one each for a to f.

 Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30-03BG-2N-B-X425

	/	_						0	
		_		Symbol	Description		Body	-	
						20	30	40	60
				Nil	Rc		•	•	•
2		Pipe	e thread type	Ν	NPT	•	•	•	•
					G	•	•	•	•
				+					
				01	1/8	•	—	—	_
				02	1/4	•	•	•	—
6		Port size		03	3/8	_	•	•	
J			1 011 3120	04	1/2	_	_	•	—
				06	3/4	—	—	•	•
				10	1	_	—	—	•
				+					
				Nil	Without mounting option	•	•	•	•
		а	Mounting	<b>B</b> *2	With bracket	•	•	•	•
4	Option *1			н	With set nut (for panel mount)	•	•	•	—
V	bi			+					
		b	Pressure gauge	Nil	Without pressure gauge	•	•	•	•
		-	. roooaro gaago	<b>G</b> *3	Round type pressure gauge (with limit indicator)	•	•	•	•
				+					
6			Bowl *4	2	Metal bowl	•	•	•	•
			Dom	8	Metal bowl with level gauge		•	•	•
				+					
		с	Exhaust mechanism	Nil	Relieving type	•	•	•	•
		•		Ν	Non-relieving type	•	•	•	•
				+					
	2			Nil	With drain cock	•	•	•	•
	da	d	Drain port	<b>J</b> *5	Drain guide 1/8	•	—	—	—
6	tar				Drain guide 1/4		•	•	•
U	Semi-standard			+		· · ·		· · ·	
	Sen	е	Flow direction	Nil	Flow direction: Left to right	•	•	•	•
		_		R	Flow direction: Right to left	•	•	•	•
				+					
		f	Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•	•	•	•
				<b>Z</b> *6	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○*7	○*7	○*7	○*7

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts (AW20-B to AW40-B)

Including 2 mounting screws for the AW60-B

\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20- $\square$ 

\*4 Only metal bowl 2 and 8 are available.

\*5 Without a valve function

\*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*7 O: For pipe thread type: NPT only



# AW10 Filter Regulator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

### Refer to page 109 and after for size 20 or more.

### **3 0.4 MPa Setting**

The maximum set pressure is 58 psi [0.4 MPa]. When a pressure gauge is included, the display will show a range from 0 to 58 psi [0 to 0.4 MPal.

#### **Specifications**

Made-to-order part no.	-X406				
Proof pressure	218 psi [1.5MPa]				
Maximum operating pressure	145 psi [1.0 Mpa]				
Set pressure range	7.3 to 58 psi [0.05 to 0.4MPa]				

2

X406

X64

Without mounting option

With set nut (for panel mount)

Float type auto drain (N.C.)

Without pressure gauge

Polycarbonate bowl

Metal bowl

Nylon bowl

Relieving type

Non-relieving type

Flow direction: Left to right

Flow direction: Right to left

• Option/Semi-standard symbol: When more than one specification is required, indicate in

With bracket

Without auto drain

#### Applicable Model

AW 10 – M5

alphanumeric order

а

b

с

d

е

f

g

Option 0

Semi-standard

0

Example) AW10-M5BG-NR-A-X406

Mounting

Float type

auto drain

Pressure

gauge \*3

Bowl \*4

Exhaust

mechanism

Flow direction

Pressure unit

Model	AW10
Port size	M5

• Option/Semi-standard: Select one each for a to g.

Symbol

Nil

Н

Nil

С

Nil

G

Nil

2

6

Nil

Ν

Nil

R

+ Nil

Z \*5

B \*2

### 4 Long Bowl

 The AW10 comes with a backflow function as a standard feature. When using the AW10 as with backflow function,

backflow may not occur with the set pressure of 22 psi [0.15 MPa] or less. Please set the inlet pressure to at least

7.3 psi [0.05 MPa] higher than the set pressure.

Drain capacity is greater than that of standard models.

### Applicable Model/Drain Capacity

Model	AW10	
Port size	M5	
Drain capacity [cm <sup>3</sup> ]	9	
B dimension [mm]*1	81.6	
*1 For polycarbonate b	oowls.	

Please contact SMC for other bowl materials

0.4 MPa Setting

Body size

10

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**∆**Caution

How to Order

-A-X406

0.4 MPa setting

Long bowl

Description

Round type pressure gauge (without limit indicator)

Name plate, caution plate for bowl, and pressure gauge in SI units: MPa

Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F



Long Bowl

Body size

10

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lade ti Order

> AW+AL AF+AR

AC

AF+AR+AL

AF+AFM+AR

AW + AFM

Attachment

AF

AFM / AFD

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\*3 A 145 psi [1.0 MPa] pressure gauge will be fitted.

\*4 Refer to chemical data on page 98 when selecting a bowl material.

\*5 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

#### \*1 Options B, G, H are not assembled and supplied loose at the time of shipment. \*2 Assembly of a bracket and set nuts.



### AW20-B to AW60-B Filter Regulator AW20K-B to AW60K-B Filter Regulator with Backflow Function Made to Order nade to Order

Please contact SMC for detailed dimensions, specifications and lead times.



### **3 0.4 MPa Setting**

The maximum set pressure is 58 psi [0.4 MPa]. When a pressure gauge is included, the display will show a range from 0 to 58 psi [0 to 0.4 MPa].

#### Specifications

Made-to-order part no.	-X406
Proof pressure	218 psi [1.5 MPa]
Maximum operating pressure	145 psi [1.0 MPa]
Set pressure range	7.3 to 58 psi [0.05 to 0.4 MPa]

#### **Applicable Model**

Model	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

### **4** Long Bowl

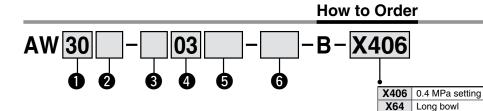
Drain capacity is greater than that of standard models.

### **Applicable Model/Drain Capacity**

Model	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2 3/4		3/4, 1
Drain capacity [cm <sup>3</sup> ]	19	43			
B dimension [mm]*1	137.1	167.2 169.			

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.





• Op alp	Option/Semi-standard: Select one each for <b>a</b> to <b>h</b> . Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AW30K-03BE-2N-B-X406			0.4 MPa Setting			Long Bowl						
	<u> </u>	<u> </u>		Symbol	Description	20		<b>1</b> y size 40	60	20		1) / size 40	60
		With	backflow	Nil	Without backflow function								
2		fu	inction	К	With backflow function	•	•	•	•	•	•	•	•
				+									
_				Nil	Rc		•	•			•	•	۲
<b>B</b>	F	Pipe t	hread type	N*1	NPT		•	•			•	•	•
				<b>F</b> *2	G								•
				+									
				01	1/8		—	-	-		-	-	—
		Port size		02	1/4		•	•	—				
4				03	3/8		•	•	—		•	•	—
				04	1/2		—		—		-		—
				06	3/4		—	•			-		•
				10	1	—	—	—		—	-	—	
	_			+			1	r					
				Nil	Without mounting option		•	•			•	•	•
		а	Mounting	<b>B</b> *4	With bracket		•	•	•		•	•	•
				H	With set nut (for panel mount)			•	-				—
				+									·
			Float type	Nil	Without auto drain		•	•	•		-	_	
		b	auto drain	C	Float type auto drain (N.C.)		•	•	•			—	-
_	<del>۳</del>			D	Float type auto drain (N.O.)		•				-	—	—
6	io			+ Nil	Without processo gougo								
	Option *3		Pressure *5 gauge		Without pressure gauge		•					•	•
				G	Square embedded type pressure gauge (with limit indicator) Round type pressure gauge (with limit indicator)				•		•		
				M	Round type pressure gauge (with finit indicator) Round type pressure gauge (with color zone)								
		C		E1*6	Output: NPN output, Electrical entry: Wiring bottom entry								•
			Digital	E1*6	Output: NPN output, Electrical entry: Wiring bottom entry								
			pressure	E3*6	Output: PNP output, Electrical entry: Wiring bottom entry								
			switch	E4*6	Output: PNP output, Electrical entry: Wiring bottom entry								
		التلك	- NDT1/0 /		the AW20(K)-B) and NPT1/4 (applicable to *4 Assem							n alvalia c. 2	

\*1 Drain guide is NPT1/8 (applicable to the AW20(K)-B) and NPT1/4 (applicable to the AW30(K)-B to AW60(K)-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30(K)-B to AW60(K)-B).

\*2 Drain guide is G1/8 (applicable to the AW20(K)-B) and G1/4 (applicable to the

AW30(K)-B to AW60(K)-B). \*3 Options B, G, H, M are not assembled and supplied loose at the time of shipment. \*4 Assembly of a bracket and set nuts. (AW20(K)-B to AW40(K)-B). Including 2 mounting screws for the AW60(K)-B

\*5 A 102 psi [0.7 MPa] pressure gauge will be fitted for a 58 psi [0.4 MPa] setting (-X406). \*6 When choosing with H (panel mount), the installation space for lead wires will not

be secured. In this case, select "wiring down entry" for the electrical entry.



### Filter Regulator AW20-B to AW60-B Series Filter Regulator with Backflow Function AW20K-B to AW60K-B Series

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0.4 M	Pa S	Settir	ng

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Body size

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∕∂SMC

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∆\*15

### Long Bowl

30

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O\*14

∆\*15

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Body size

40

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Ō\*14

∆\*15

\*7 The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 29 psi [0.2 MPa] or more. When the pressure gauge is attached, a 58 psi [0.4 MPa] pressure gauge will be fitted.

\*8 Refer to chemical Data on page 98 when selecting a bowl material.

Symbol

Nil

+ Nil

2

6

8 С

6C

Nil

**J**\*10

W\*11

Nil

Ν

Nil

R

+ Nil

\*9

1\*7

Description

Drain cock with barb fitting: For ø6 x ø4 nylon tube

Name plate, caution plate for bowl, and pressure gauge in SI units: MPa

 $Z^{*12}$  Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F

ZA\*13 Digital pressure switch: With unit selection function

7.3 to 123 psi [0.05 to 0.85 MPa] setting

2.9 to 29 psi [0.02 to 0.2 MPa] setting

Polycarbonate bowl

Metal bowl with level gauge

With bowl guard (Nylon bowl)

Metal bowl

Nylon bowl

With bowl guard

With drain cock

Drain guide 1/8

Drain guide 1/4

Relieving type

Non-relieving type

Flow direction: Left to right

Flow direction: Right to left

\*9 Float type auto drain: The combination of C and D is not possible.

\*10 Without a valve function

d

е

f

g

h

i

Semi-standard

6

Set pressure

Bowl \*8

Drain port

Exhaust

mechanism

Flow direction

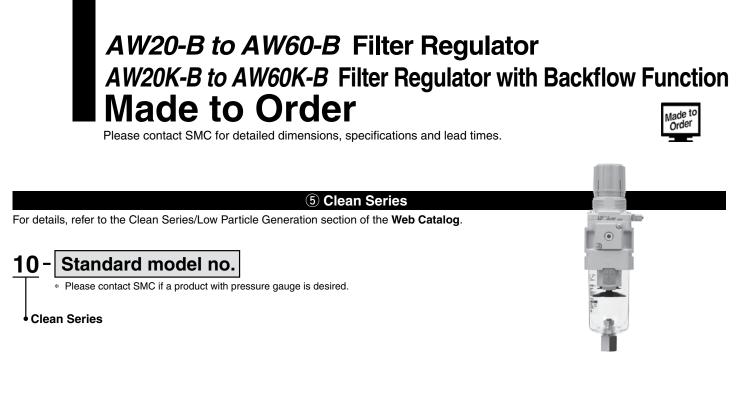
Pressure unit

\*11 Metal bowl: The combination of 2 and 8 is not possible. \*12 For pipe thread type: NPT. This product is for overseas use only according to the

- new Measurement Act. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit selection function, setting to psi . initially.
- \*13 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)

\*14 O: For pipe thread type: NPT only \*15 △: Select with options: E1, E2, E3, E4.





### 6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.



Copper, fluorine and silicone-free + Low particle generation



Prevents careless knob operation.



Part no.	Applicable model
AR20P-580AS	AC20□-B, AR20(K)-B, AW20(K)-B
AR25P-580AS	AC25□-B, AR25(K)-B
AR30P-580AS	AC30□-B, AR30(K)-B, AW30(K)-B
AR40P-580AS	AC40□(-06)-B, AR40(K)(-06)-B, AW40(K)(-06)-B



Lock (supplied by users)

### ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.

▲ Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
 ▲ Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger :** Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

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1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

# 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- \*1) ISO 4414: Pneumatic fluid power General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems.
  - IEC 60204-1: Safety of machinery Electrical equipment of machines. (Part 1: General requirements)
  - ISO 10218-1: Manipulating industrial robots Safety. etc.

### 

1. The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

### Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### 

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Edition B \* Made to order added. (Long bowl, 0.4 MPa setting, With element service indicator, High pressure, Low temperature, High temperature, Clean series, and Copper, fluorine, and silicone-free + Low particle generation) \* AL30 to 60 (1000 cm³ tank) added. \* Number of pages increased from 100 to 116.

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A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.



#### **Revision History**

Edition B \* Made to order added.

(Long bowl, 0.4 MPa setting, With element service indicator, High pressure, Low temperature, High temperature, Clean series, and Copper, fluorine, and silicone-free + Low particle generation) \* AL30 to 60 (1000 cm<sup>3</sup> tank) added.

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\* Number of pages increased from 100 to 116.

# Global Manufacturing, Distribution and Service Network

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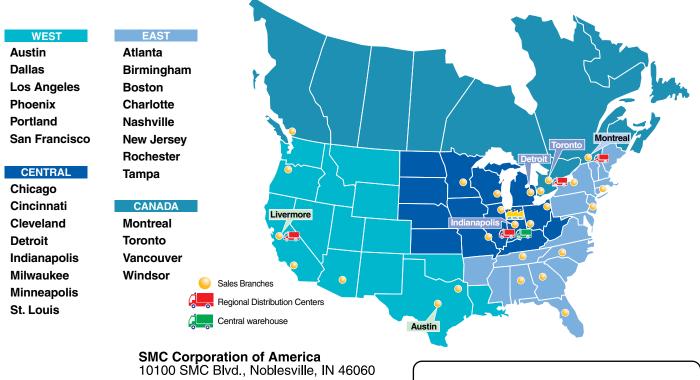
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