# SMC Corporation of America Quality Manual

**ISO9001:2008**, revision 16

3/04/2016 Approved: Mark Miller, QA Manager

### SMC Corporation of America Quality Manual

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#### SMC Indianapolis Certificate of ISO9001:2008 Registration



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### SMC Corporation of America Scope of the Quality Management System

The model for the SMC Quality Management System is ISO9001:2008 with design.

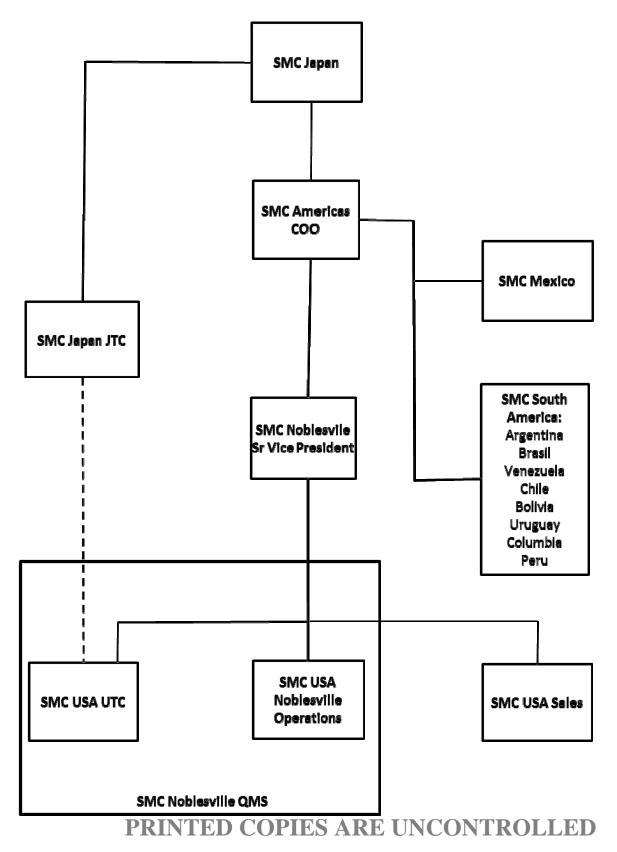
This Quality Management System includes activities that take place at the 10100 SMC Boulevard, Noblesville, Indiana location.

The following activities do not apply to the SMC Noblesville Quality Management System:

- SMC Sales Organization
- Contractual arrangements with customers to perform service

SMC Corporation of America in Noblesville designs, builds and distributes actuation, directional control and air line products for industrial use.

# **SMC Americas Organization**



#### **SMC** Corporation of America

#### **Reference to Documented Quality Management System Procedures**

- QP 4.2.3 Control of Documents
- QP 4.2.4 Control of Quality Records
- QP 5 Management Responsibility
- QP 6.2.2 Training and Competency
- QP 7.3 Design and Development
- QP 8.2.2 Internal Quality Audits
- QP 8.3 Control of Nonconforming Product
- QP 8.5.2 Corrective Action
- QP 8.5.3 Preventive Action

### SMC Corporation of America Quality Policy

SMC is committed to comply with applicable requirements and continually improve by bringing together the wisdom of all of SMC's employees and by having the ideas of Customer First and Quality First as our core business structure.

- 1. **Customer First:** Strive to respond promptly to customer demand and provide service that satisfies the customer.
- 2. **Plan Initiative:** Each employee shall be devoted to "Quality First" and shall execute the PDCA methodology to improve quality in their areas of responsibility.
- 3. **Source Control:** In order to establish a quality assurance system using source control, strive to discover and understand problems in the early stages so that they can be resolved quickly.
- 4. **Full Participation:** Every employee must recognize his/her own responsibility to produce the quality that customers expect. All employees shall act to improve quality.

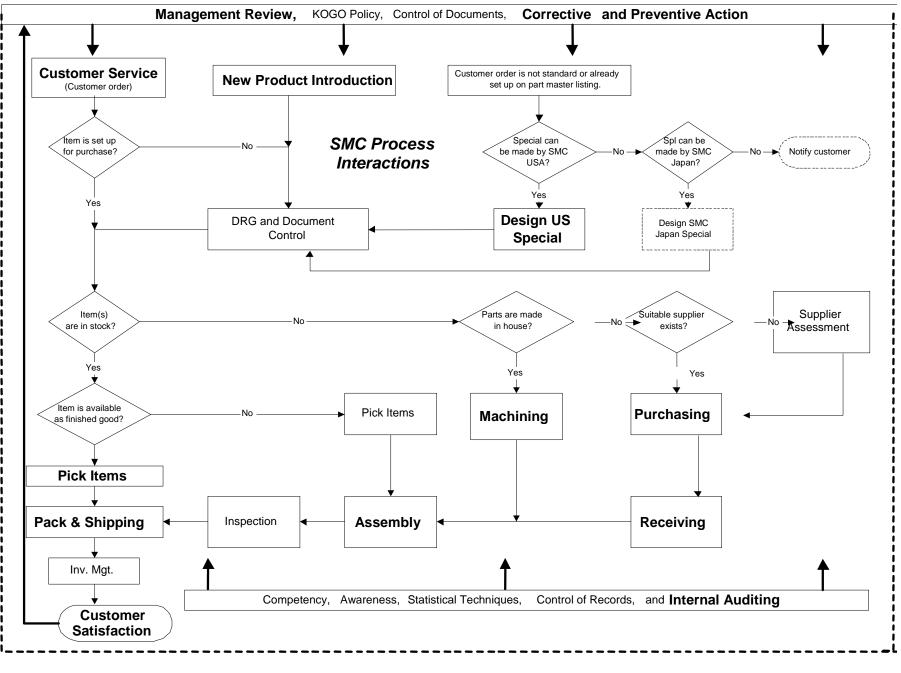
To achieve these quality policies, establish, maintain and continually improve a quality management system on which all related employees can act. Strive to continually improve these quality policies by maintaining and promoting this system.

### SMC Corporation of America Quality Objectives, established October, 2006

Continuous Improvement in:

- Customer Satisfaction
- Product and Process Quality
- On Time Delivery

09/4/2014



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#### SMC Corporation of America

#### **Delegation of Management Representative**

Top management of SMC Corporation of America hereby delegates to the local Quality Assurance Manager responsibility and authority that includes:

- Ensuring that processes needed for the quality management system are established implemented and maintained.
- Reporting to top management on the performance of the quality management system and any need for improvement, and
- Ensuring the promotion of awareness of customer requirements throughout the organization

Youthki Takada President/Chief Operating Officer SMC Corporation of America

9/8/2014

### **Revision History**

Revision #	Revised by:	Reason
0	Redmond	New revision based on the ISO9001:2000 standard
1	Redmond	Change scope and SMC Americas Org Chart
2	Redmond	Improved Quality Objectives
3	Redmond	Update with new ISO certificate
4	Redmond	New interaction chart and Certificate scan.
5	Redmond	Correct Corporate diagram for current state
6	Mondy	<ol> <li>Corrected corporate diagram – Design Engineering changed to JTC and UTC. Uruguay, Colombia and Peru added to South America operations</li> <li>Interaction chart updated to correct spelling errors and change "Process Operator-are in stock?" decision point to read "Item(s) are in stock?"</li> </ol>
7	Miller	Updated to new ISO certificate
8	Miller	Update to new quality policy/objectives
9	Miller	Reviewed manual. Updated ISO9001 certificate. Updated org chart.
10	Miller	Clarified scope (sales description) to match org. chart
11	Miller	Updated ISO9001 certificate, ISO9001 references
12	Miller	Updated address and all references to the Indianapolis facility
13	Miller	Updated delegation of authority letter
14	Miller	Updated to new ISO certificate
15	Miller	Updated Corporate Org chart, updated delegation of authority letter, added customer service to interactions diagram.

16	Miller	Updated ISO9001:2008 certificate—address change of Registrar. Updated quality policy due to wording changes.
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