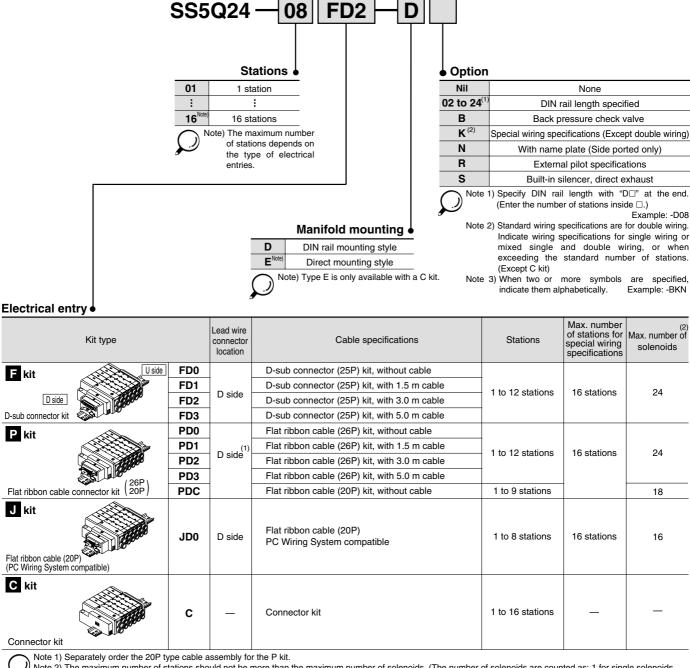


Series SQ2000 **Plug Lead Unit**

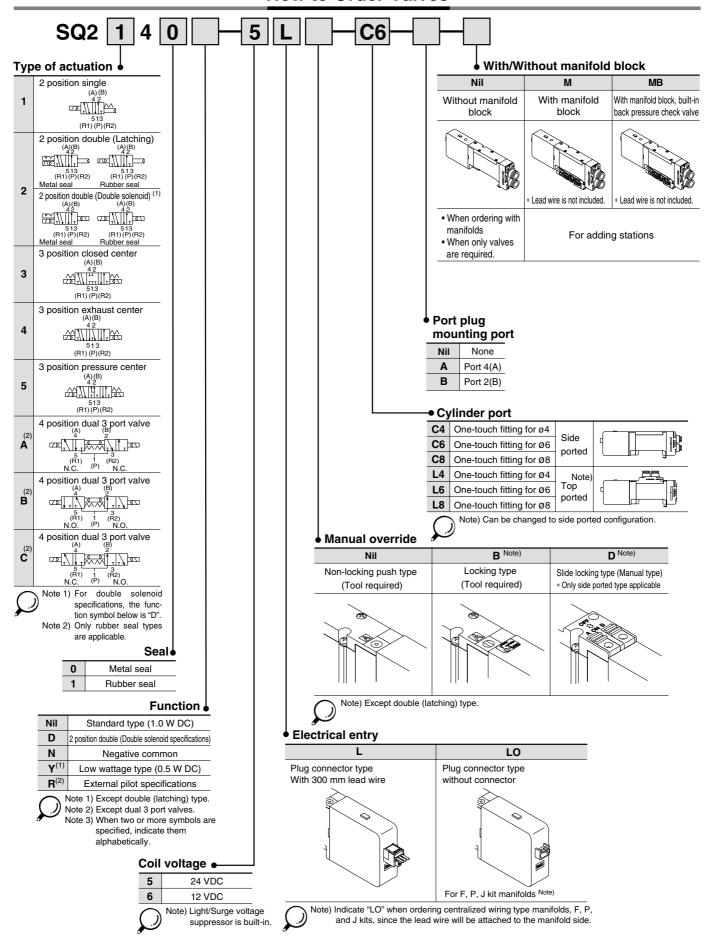
How to Order Manifold



2-3-84

Note 2) The maximum number of salenoids are counted as: 1 for single solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

How to Order Valves



VQC

SQ

VQ0

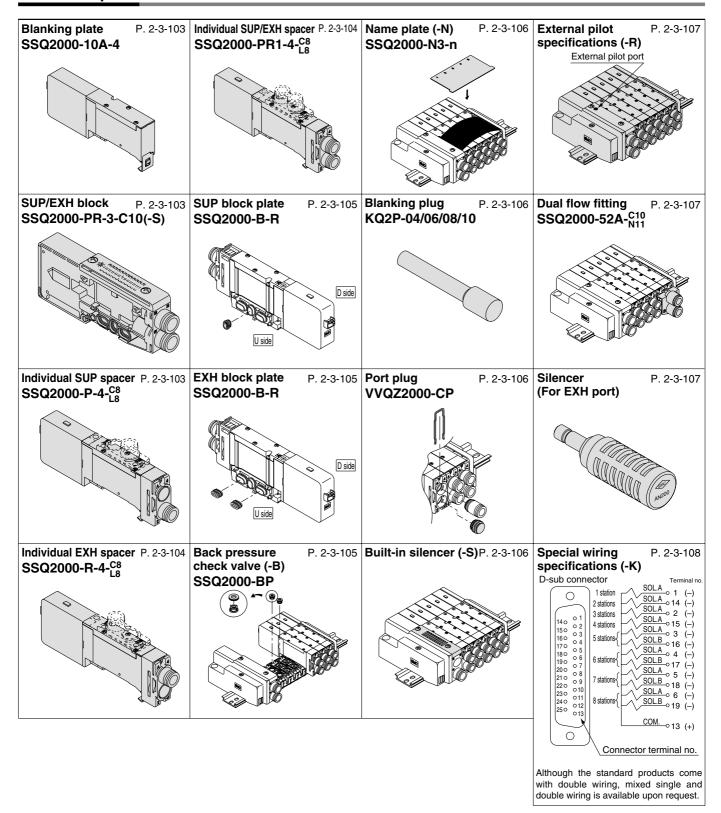
VQ4

VQ5

VQZ

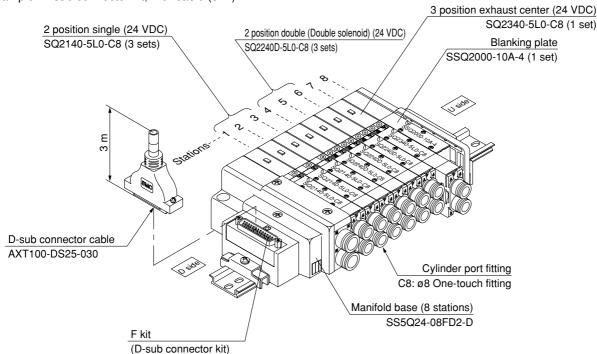
Series SQ2000

Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



SS5Q24-08FD2-D 1 set (F kit 8 station manifold base)

*SQ2140-5L0-C8 3 sets (2 position single)

*SQ2240D-5L0-C8 3 sets (2 position double [double solenoid])

*SQ2340-5L0-C8 ········ 1 set (3 position exhaust center)

*SSQ2000-10A-4 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VQC

SQ

VQ0 VQ4

VQ5

VQZ

1 42

Series SQ2000

Valve Specifications

Model

Numb		Niverbauaf	Number of		Flow characteristics						Response time (ms) ⁽²⁾		
Series	Series Number of solenoids		Mode	I	1 → 4	$1 \rightarrow 4/2 \text{ (P} \rightarrow \text{A/B)}$ $4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{R1/R2)}$				R1/R2)	Standard:	Low	Weight
					C [dm ³ /(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	1 W	wattage	(g)
		Cinala	Metal seal	SQ2140	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	26 or less	145
	_	Single	Rubber seal	SQ2141	2.3	0.17	0.51	3.1	0.18	0.71	24 or less	31 or less	140
	position	Double	Metal seal	SQ2240	2.2	0.17	0.51	2.4	0.14	0.57	26 or less	_	145
		(Latching)	Rubber seal	SQ2241	2.3	0.17	0.51	3.1	0.18	0.71	31 or less	_	140
	Double (Double solenoid)		Metal seal	SQ2240D	2.2	0.17	0.51	2.4	0.14	0.57	15 or less	20 or less	160
		solenoid)	Rubber seal	SQ2241D	2.3	0.17	0.51	3.1	0.18	0.71	20 or less	26 or less	155
200000		Closed	Metal seal	SQ2340	1.9	0.17	0.46	2.1	0.15	0.47	34 or less	44 or less	180
SQ2000	Ē	center	Rubber seal	SQ2341	1.9	0.17	0.46	1.8	0.29	0.45	34 or less	44 or less	175
	position	Exhaust	Metal seal	SQ2440	1.9	0.17	0.46	2.4	0.14	0.55	34 or less	44 or less	180
	3 po	center	Rubber seal	SQ2441	1.9	0.17	0.46	3.1	0.14	0.58	34 or less	44 or less	175
		Pressure	Metal seal	SQ2540	2.3	0.17	0.51	2.1	0.18	0.47	34 or less	44 or less	180
		center	Rubber seal	SQ2541	2.5	0.17	0.56	1.8	0.30	0.47	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 _c ^A 41	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	44 or less	155



Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



JIS Symbol 2 position single (A) (B) 4 2 (R1)(P)(R2) 2 position double (Latching) 5 1 3 (R1)(P)(R2) 5 1 3 (R1)(P)(R2) Metal seal Rubber seal 2 position double (Double solenoid) (A) (B) 42 (A) (B) 4 2 5 1 3 (R1)(P)(R2) 5 1 3 (R1)(P)(R2)

Specifications

	Valv	e construction		Metal seal	Rubber seal		
	Fluid	d		Air/Inert gas			
	Max	dimum operating	pressure	0.7 MPa			
ions	sure	Single		0.1 MPa	0.15 MPa		
	pressure	Double (Latchi	ng)	0.18 MPa	0.18 MPa		
ficat	rating	Double (Doubl	e solenoid)	0.1 MPa	0.1 MPa		
Valve specifications	Min. operating	3 position		0.1 MPa	0.2 MPa		
	Ē	4 position		_	0.15 MPa		
Valv	Ambient and fluid temperature			−10 to 50°C ⁽¹⁾			
>	Lub	rication		Not required			
	Pilo	t valve manual o	verride	Push type (Tool required)/Locking type (Tool required) Slide locking type (Manual type)			
	Vibr	ation/Impact res	sistance (2)	30/150 m/s ²			
	Prot	ection structure		Dust tight			
(0	Coil	rated voltage		12 VDC, 24 VDC			
tions	Allo	wable voltage fl	uctuation	±10% of rated voltage			
ical	Coil	insulation type		Equivalent to class B			
Solenoid specifications	Powe	er consumption	24 VDC	1 W DC (42 mA), 0.5 W DC (21 mA) (3)			
ω <u>ω</u>	(Current)		12 VDC	1 W DC (83 mA), 0.5 W DC (42 mA) (3)			

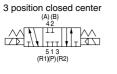
Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

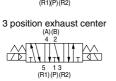
Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and denergized states every once for each condition. (Values at the initial period)

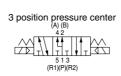
Note 3) Values for the low wattage (0.5 W) specifications.

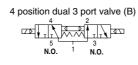


Metal seal

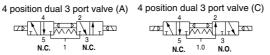
Rubber seal







N.C. N.C.



Manifold Specifications

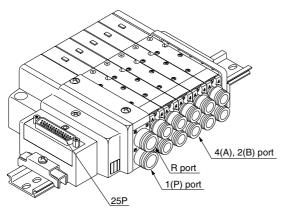
Base model	Porting specifications Port size (1)			Applicable	Tune of connection		(3) Applicable	5 station	1 station
Base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	solenoid valve	Type of connection	Type of confidential		weight (g)	weight (g)
	C4 (For		C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	580	35
	(For ø10) Option	Side	C6 (For ø6) C8 (For ø8)	ø8) SQ2 <u></u> 40	P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
SS5Q24-						20P	1 to 9 stations		
333024	Built-in silencer,	Top (2)	L4 (For ø4)	SQ2 <u></u> 41	J kit: Flat ribbon cable PC Wiring System compatible		1 to 8 stations	580	35
			L6 (For ø6) L8 (For ø8)		C kit: Connector kit		1 to 12 stations	620	50

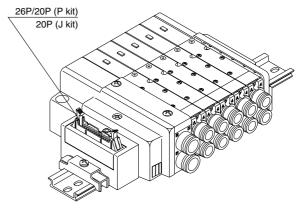
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-110.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-108 for details.

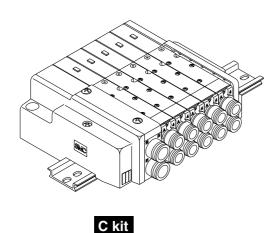
Note 4) Except valves. For valve weight, refer to page 2-3-88.





F kit





SMC

VQC

SQ

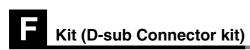
VQ0

VQ4

VQ5

VQZ

Series SQ2000



- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold specifications

	Po	Maximum			
Series	Port	Port	size	number of	
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)	

D-sub Connector (25 pins)

Cable assembly •

AXT100-DS25-015

D-sub connector cable assemblies can be ordered with manifolds.

Cable 0.3 mm² x 25 cores O.D. ø1.4 ≅ø10 Seal (length indication) Molded cover 2-M2.6 x 0.45 SMC Connector DB-25SF-N manufactured by Japan Aviation Electronics Industry, Ltd. 55 Socket side Terminal no. 47.04

D-sub Connector Cable Assembly Terminal No.

Terminal Lead wire Dot

number	color	marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
_ 7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White

25 White None

D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm ² x
5 m	AXT100-DS25-050	25 cores

- * For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308
- * Cannot be used for transfer wiring

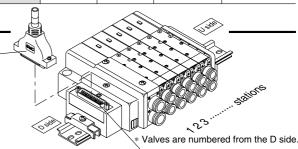
Electric Characteristics

Item	Characteristics
Conductor resistance Ω/km , 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩ/km, 20°C	5 or less

Note) The minimum bending radius for D-sub connector cables is 20 mm.

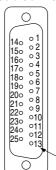
Connector manufacturers' example

- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



Electrical wiring specifications

D-sub connector



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option.

For details, refer to page 2-3-108.

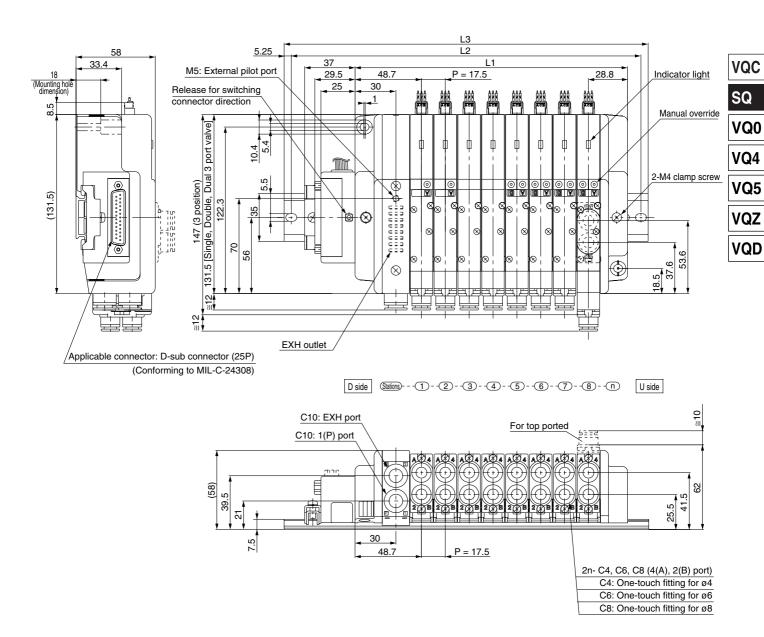
Connector terminal no.

Lead wire colors for D-sub connector assembly AXT100-DS25-030

. 0		inal no.	Polarity	Lead wire color	Dot marking
	OL.A	1 (-) (+) Black	None
(+/ \ /=		14 (-) (+) Yellow	Black
(• \ /	OL.A	2 (-) (+) Brown	None
(~		15 (-) (+) Pink	Black
IT \/	OL.A	3 (-) (+) Red	None
(+/ \/=		16 (-) (+) Blue	White
	OL.A	4 (-) (+) Orange	None
(+/ \ /=	OL.B	17 (-) (+) Purple	None
	OL.A	5 (-) (+) Yellow	None
(+/ \ /=		18 (-) (+) Gray	None
	OL.A_o	6 (-) (+) Pink	None
(+/ \ /=		19 (-) (+) Orange	Black
- · · · \ /	OL.A	7 (-) (+) Blue	None
(20 (-) (+) Red	White
	OL.A_o	8 (-) (+) Purple	White
(+/\)		21 (-) (+) Brown	White
	OL.A	9 (-) (+) Gray	Black
(+/\ /3'	OL.B	22 (-) (+) Pink	Red
10 stations	OL.A	10 (-) (+) White	Black
(-/_3'	OL.B	23 (-) (+) Gray	Red
		11 (-) (+) White	Red
(+/\)	\cap		-) (+) Black	White
10 stations		12 (-) (+) Yellow	Red
()	OL.B_o	25 (-) (+) White	None
C	<u>ОМ.</u>	13 (+) (-) Orange	Red

Negative common Note) specifications specifications Note) When using the negative common specifications, use valves for negative common.

Positive common



Dimens	sion	S					For	mula: I	_1 = 17	7.5n +	60 n:	Statio	ns (Ma	aximun	n 16 st	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

Series SQ2000



Kit (Flat ribbon cable connector)

- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

	Po	Maximum			
Series	Port	Port	size	number of	
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)	

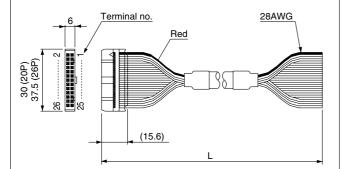
Flat Ribbon Cable (26 pins, 20 pins)

Valves are numbered from the D side.

Cable assembly •

AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering.



Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembl	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

- \ast For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- Cannot be used for transfer wiring.

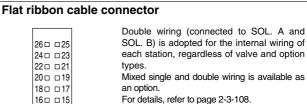
Connector manufacturers' example

- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.

Electrical wiring specifications

14 🗆 🗆 13

120 011 10 - 9 8 🗆 🗆 7



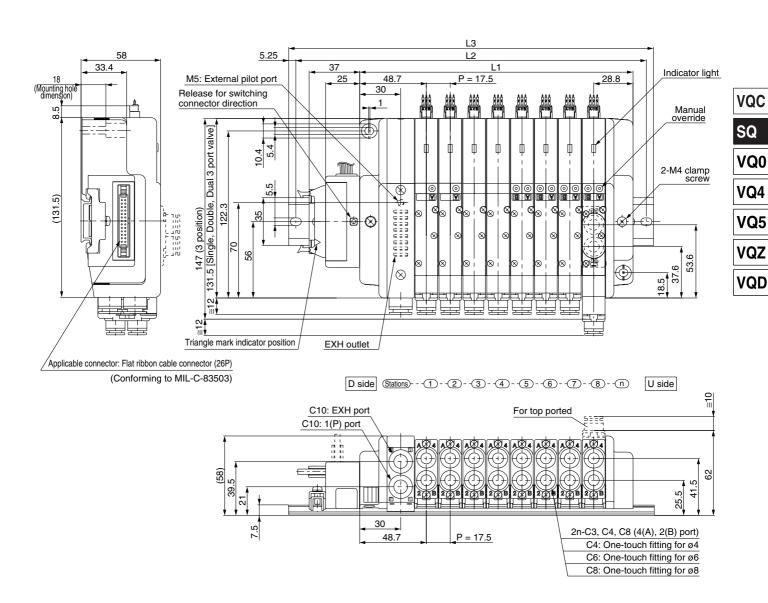
For details, refer to page 2-3-108.

6 🗆 🗆 5 Connector terminal no. 4 🗆 🗆 3 2 0 0 1

Triangle mark indicator position

	Thangle in	lark indicator position
	<26P>	<20P>
	Terminal no. Pol	
1 station	000000000000000000000000000000000000000	(+) 1 station { SOL.A \(\) \(
2 stations	30L.B 4 (-)	(+) 2 stations (SOL.A 3 (-) (+) SOL.B 4 (-) (+)
3 stations	() () () () () () () ()	(+) 3 stations { SOL.A
4 stations	8 (-)	(+) 4 stations (+) SOL.A 7 (-) (+) SOL.B 8 (-) (+)
5 stations	0000000 10 (-)	(+) 5 stations (+) 5 ol. A 9 (-) (+) SOL B 10 (-) (+)
6 stations	10 (_\	(+) 6 stations (+) 8 SOL.A 11 (-) (+) SOL.B 12 (-) (+)
7 stations	14 (-)	(+) 7 stations (+) 7 stations (+) 8 SOL.A o 13 (-) (+) SOL.B o 14 (-) (+)
8 stations	16 (-)	(+) 8 stations (+) 8 stations (+) 8 SOL.A 15 (-) (+) SOL.B 16 (-) (+)
9 stations	18 (_)	(+) 9 stations (+) 9 stations SOL.B o 17 (-) (+) SOL.B o 18 (-) (+)
10 stations	() 20 ()	(+) (+) (+) (+) (+) COM. 0 19 (+) (-)
11 stations	30L.D 22 (_)	(+) Note) Positive Negative
12 stations	OOL.B 24 (-)	(+) common common (+) specifications specifications
	COM. 0 25 (+) COM. 0 26 (+)	(-)
	○ 26 (+)	(-) N
	Positive common	Note) Negative common s specifications
	Note) When using the ne	gative common specifications, use valves for

negative common.

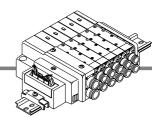


Dimensions Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 stations)										ations)						
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

Series SQ2000



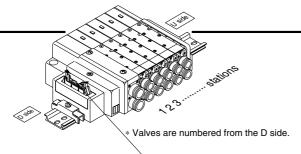
Kit (PC wiring system compatible flat ribbon cable Kit)



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold specifications

	Poi	ting specifica	ations	Maximum		
Series	Port	number of				
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as an option)		

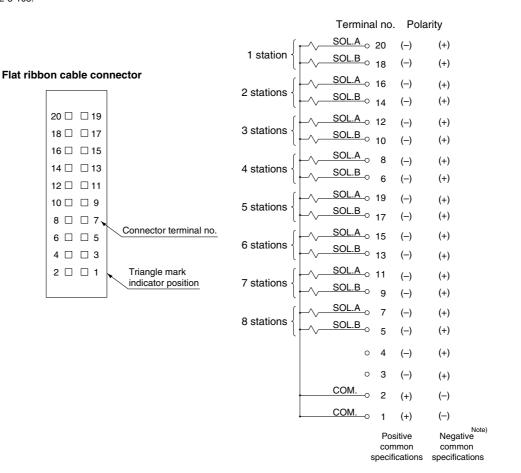


Electrical wiring specifications

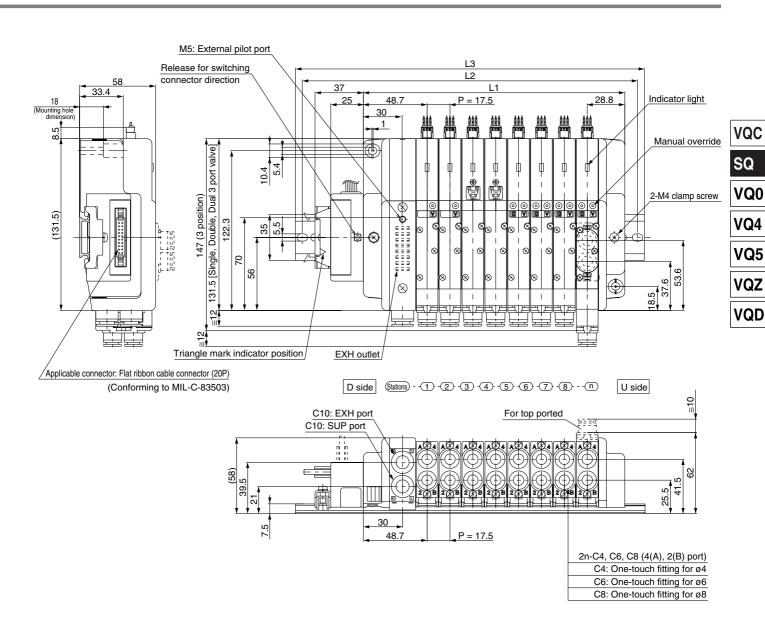
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 2-3-108.



Note) When using the negative common specifications, use valves for negative common. For details about the PC Wiring System, refer to catalog CAT.ES02-20 separately.



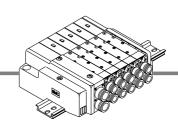
Dimensions								mula: l	L1 = 17	7.5n +	60 n	: Static	ns (Ma	aximun	n 16 st	ations)
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

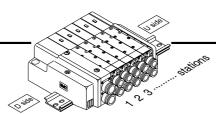
Series SQ2000



Standard with lead wires connected to each valve individually. Manifold Specifications

	Po	ations	Maximum		
Series	Port	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	16 stations	



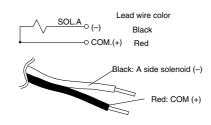


* Valves are numbered from the D side.

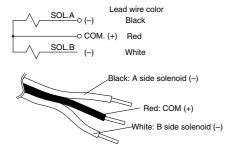
Wiring Specifications: Positive COM Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

Single solenoid



Double solenoid



Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6····3 pcs.

AXT661-14AL-10····3 pcs.

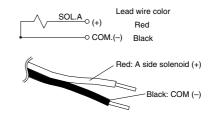
Connector Assembly Part No.

	,					
Lead wire length	Single solenoid	Double solenoid				
Socket only (3 pcs.)	AXT661-12AL					
300 mm	AXT661-14AL	AXT661-13AL				
600 mm	AXT661-14AL-6	AXT661-13AL-6				
1000 mm	AXT661-14AL-10	AXT661-13AL-10				
2000 mm	AXT661-14AL-20	AXT661-13AL-20				
3000 mm	AXT661-14AL-30	AXT661-13AL-30				

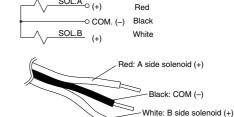
Wiring Specifications: Negative COM Specifications (Option)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

Single solenoid



Double solenoid



Lead wire color

Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.

Example) For lead wire length of 1000 mm: SQ1140-5LO-C6...3 pcs.

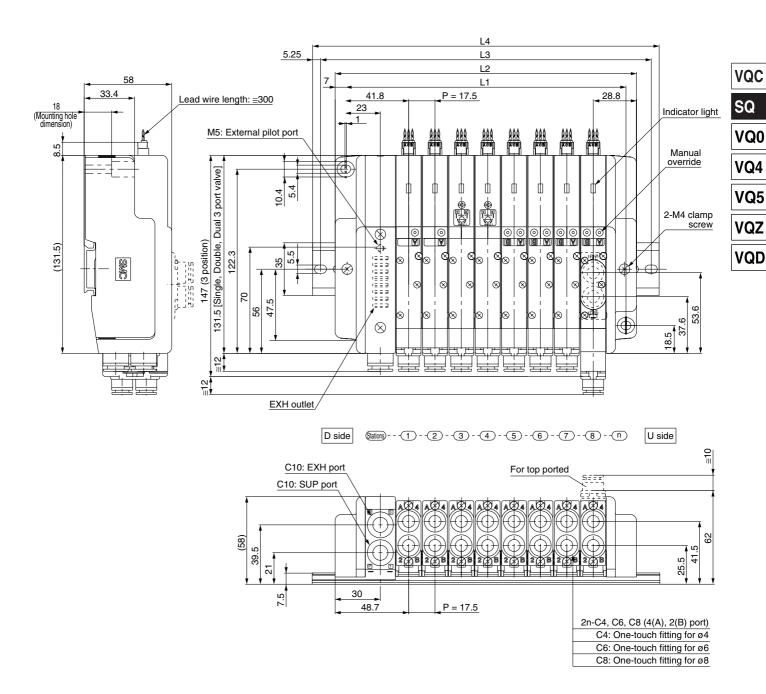
AXT661-14ANL-10---3 pcs.

Connector Assembly Part no.

001111001017100	onnery i aircinei			
Lead wire length	Single solenoid	Double solenoid		
Socket only (3 pcs.)	AXT66	1-12AL		
300 mm	AXT661-14ANL	AXT661-13ANL		
600 mm	AXT661-14ANL-6	AXT661-13ANL-6		
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10		
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20		
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30		



Note) When using the negative common specifications, use valves for negative common.



Dimens	sion	S		Formula: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (Maximum 16 stations)												
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373

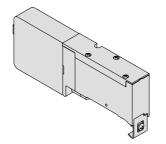


Manifold Option Parts for SQ2000

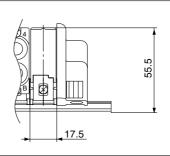
Blanking plate

SSQ2000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



U side



VQC

SQ

VQ₀

VQ4

VQ5

VQZ

VQD

JIS Symbol

SUP/EXH block

SSQ2000-PR-3-C10-

Nil Standard
 R External pilot specifications
 Built-in silencer



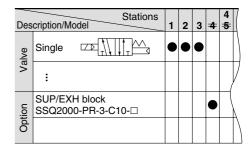
Note) When specifying both options, indicate "RS".

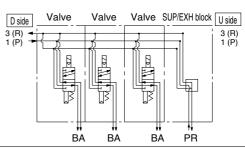
* Specify the spacer mounting position on the manifold

For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of manifold, due to the length of the lead wire.
- SUP/EXH blocks are not included in the number of manifold stations.





Individual SUP spacer

SSQ2000-P-4-C8

→Port location

C8	Side ported
L8	Top ported

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

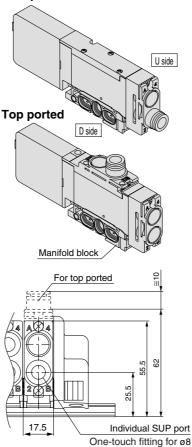
Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

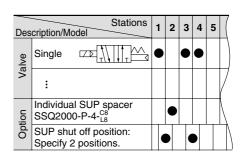
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

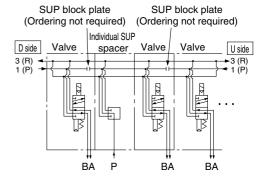
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ2000-P-4- C8 -M

Side ported



D side







Manifold Option Parts for SQ2000

Individual EXH spacer

SSQ2000-R-4-C8

→Port location

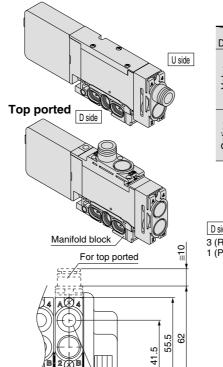
C8 Side ported
L8 Top ported

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positionson the manifold specification sheet. Two shut off positions are required per unit.

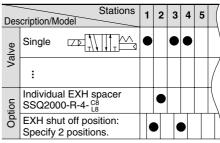
(Four pieces of EXH block plate that shut off the exhaust are included the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

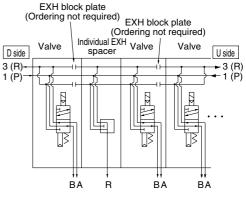
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ2000-R-4-C8 -M



Individual EXH port

One-touch fitting fo ø8





Individual SUP/EXH spacer SSQ2000-PR1-4-C8

→Port location

C8 Side ported
L8 Top ported

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

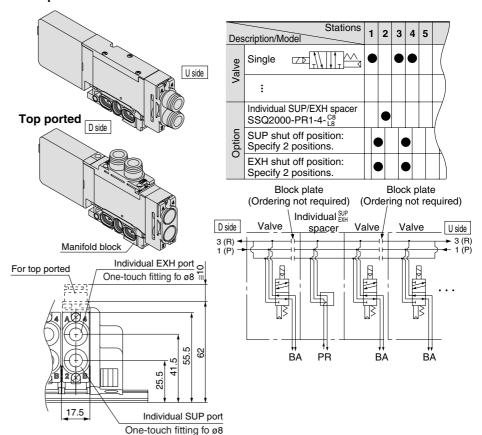
[Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ2000-PR1-4-C8-M

Side ported

17.5

Side ported





SUP block plate

SSQ1000-B-R

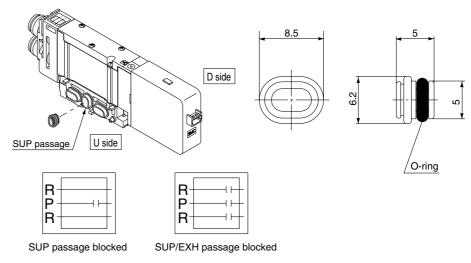
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQZ

VQD

EXH block plate

SSQ2000-B-R

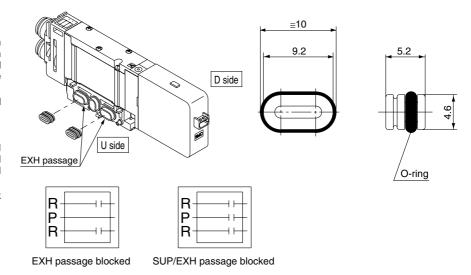
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

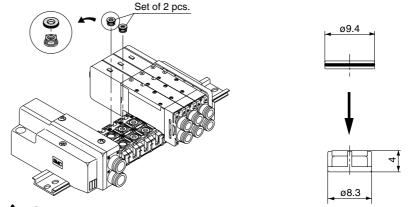
* Shut off labels are applied when EXH block plates are ordered with manifolds.



Back pressure check valve [-B] SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



⚠ Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- The effective area of valves is about 20% less when the back pressure check valve is installed.



Manifold Option Parts for SQ2000

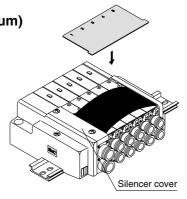
Name plate [-N]

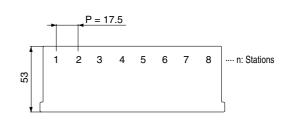
SSQ2000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc.

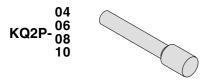
To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.





Blanking plug (For One-touch fitting)



This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.



Dimensions

icable fittings ize (ød)	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

Port plug

VVQZ2000-CP

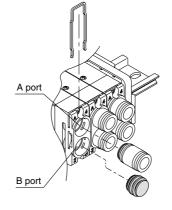
This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

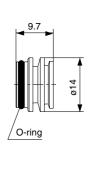
* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2141-5L-C8-A (N.O. specifications)

2(B) port plug

Example) SQ2141-5L-C8-B-M (B port plug with manifold block)





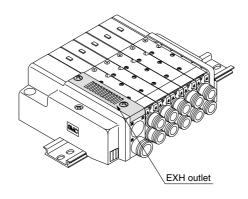
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.



External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

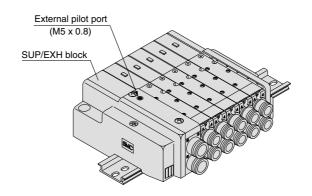
◆ How to order valves (Example) SQ2140 <u>R</u> -5L-C6

External pilot specifications

● How to order manifold (Example)

* Indicate "R" for an option. SS5Q24-08FD1-DR

External pilot specifications



Not Not

Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Dual flow fitting

SSQ2000-52A-C10

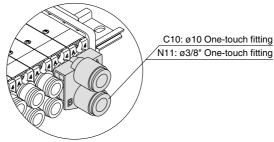
Port size
C10 Ø10
N11 Ø3/8"

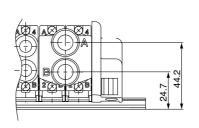
To drive a large bore cylinder, two valve stations are are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\emptyset 10$ and $\emptyset 3/8$ " One-touch fittings.

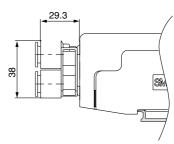
* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting)

	2 sets
*SSQ2000-52A-	C10 1 set



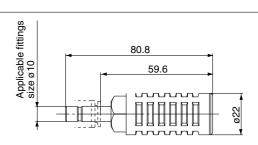




Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm²) (Cv factor)	Noise reduction (dB)		
SQ2000	AN200-KM10	26 (1.4)	30		



Manifold Option Parts for SQ1000/SQ2000

Special Wiring Specifications

In the internal wiring of F kit, P kit, and J kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to order

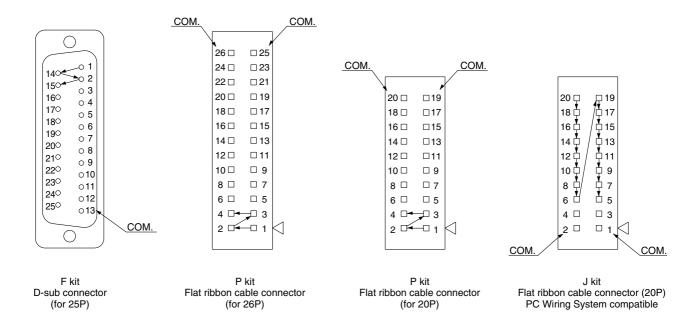
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

Example) **SS5Q14-09 FD0 - DKS**

Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

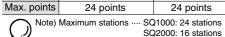
Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P (Flat ribbon ca	kit ble connector)	J kit Flat ribbon cable PC Wiring System compatible
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P
Max. points	24 points	24 points	18 points	16 points



Special DIN Rail Length (DIN rail mounting (-D) only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q14- 08FD0 - D09BNK

8 station manifold

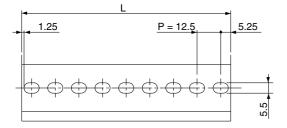
Option symbols (alphabetically)

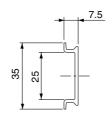
DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number

AXT100- DR - n Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.



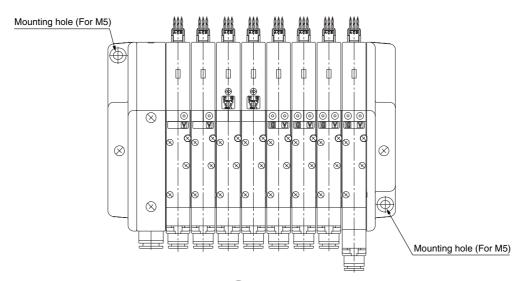


L Dimension L = 12.5 x n + 10.5

No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

Direct Mounting Style (-E) (SQ2000 C kit only)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.



VQC SQ

VQ0

VQ4

VQ5

VQZ

Manifold Option for SQ1000/SQ2000

Negative Common Specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as standard.

How to order negative COM valves (Example)

SQ1140 N -5L-C6

Negative common specifications

Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

How to order valves (Example)

SQ1140-5L- N7

Port location

Cylinder port

Nil	Side ported	
L	Top ported	

Symbo	ol	N1	N3	N7	N9
Applicable tubing	ø1/8"	ø5/32"	ø1/4"	ø5/16"	
4/A) O(D)t	SQ1000	•	•	•	_
4(A), 2(B) port	SQ2000	_	•	•	•

How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q14- 08 FD0-DN - 00T

1 (P), 3 (R) port in inch size SQ1000: Ø5/16" (N9) SQ2000: Ø3/8" (N11)

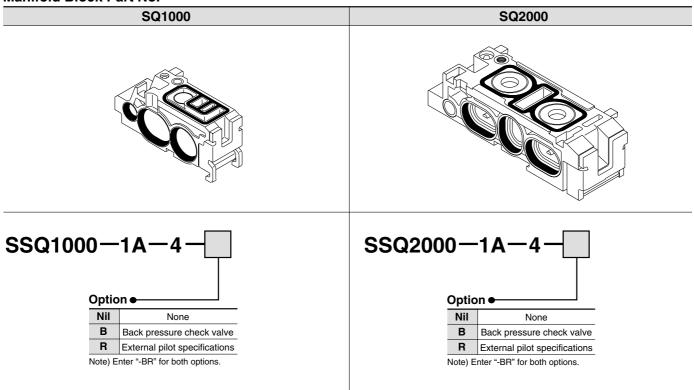
How to Add Manifold Stations for SQ1000/SQ2000

1. How to Add Manifold Stations

What to order

• Valves with manifold block (refer to pages 2-3-71 and 2-3-85) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

Manifold Block Part No.



VQC

SQ

VQ0

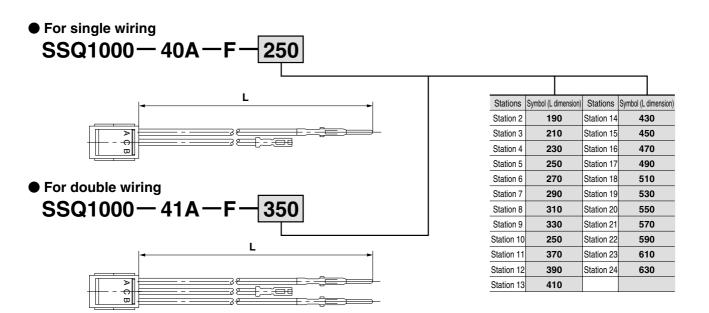
VQ4

VQ5

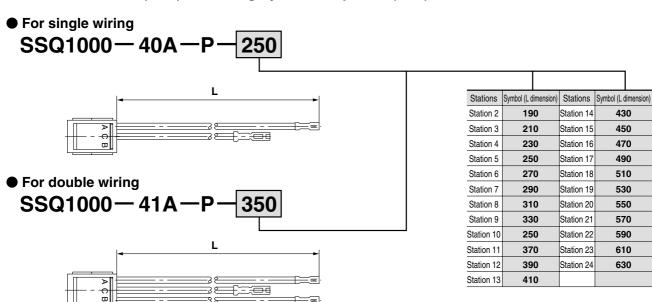
VQZ

SQ2000

D-sub connector kit (F kit)



Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)



VQC

SQ

VQ0

VQ4

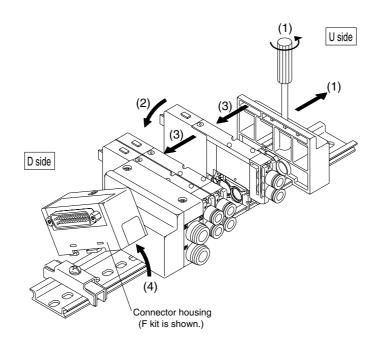
VQ5

VQZ

How to Add Manifold Stations for SQ1000/SQ2000

Steps for adding stations

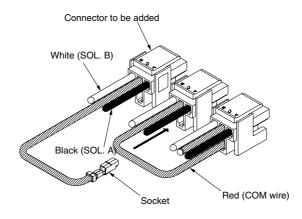
- (1) Loosen the clamp screw on the U side end plate and open the manifold.
- (2) Mount the manifold block or valve with manifold block to be added.
- (3) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. | (Proper tightening torque: 0.8 to 1.0 N·m)
- (4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



2. Connection Method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting,



VQC

SQ

VQ0

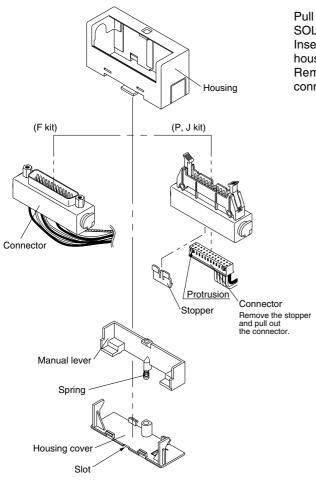
VQ4

VQ5

VQZ

VQD

(2) Pulling out connector



Pull out the connector to connect the lead wires for SOL. A and SOL. B.

Insert a flat head screwdriver into the slot of the housing cover and remove it.

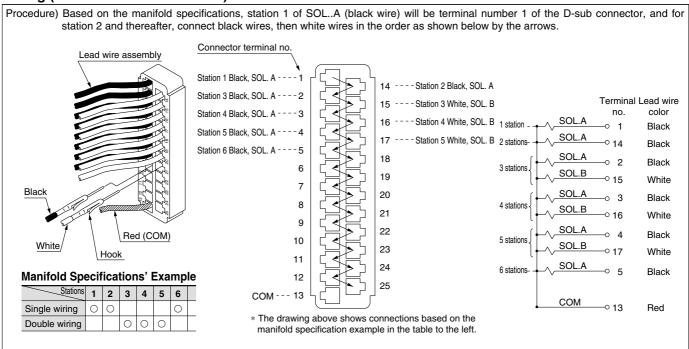
Remove the manual lever and pull out the connector.

F, P, J kit

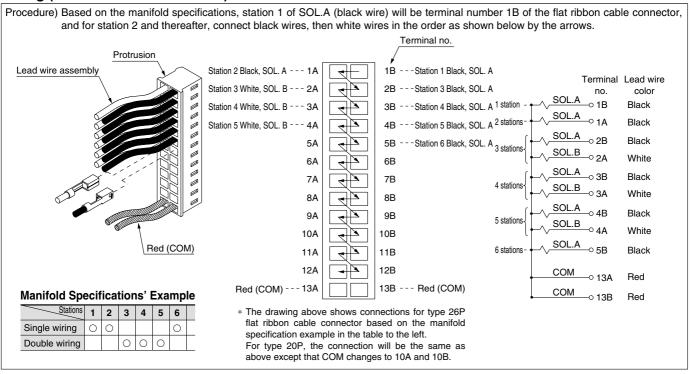
How to Add Manifold Stations for SQ1000/SQ2000

- (3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.
- - 2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

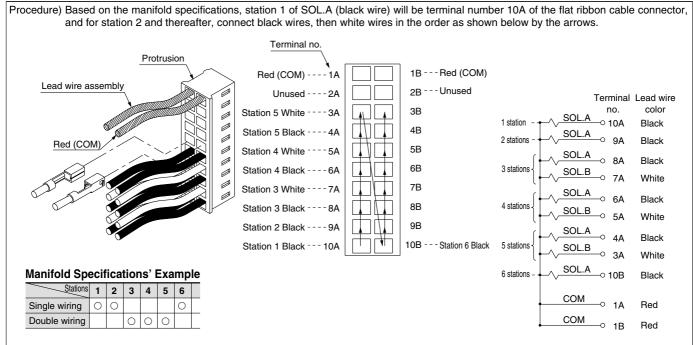
Wiring (F kit: D-sub connector kit)



Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable, PC Wiring System compatible)



VQC

SQ

VQ0

VQ4

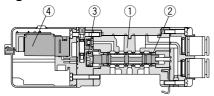
VQ5

VQZ

Construction: Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assembly

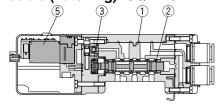
Metal seal type

Single: SQ2140



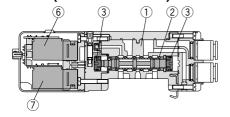


Double (Latching): SQ2240



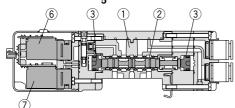


Double (Double solenoid): SQ2240D





3 position: SQ2 $\frac{3}{4}$ 40



SQ2340	(A)(B) 42	SQ2440 (A) (B) 42	SQ2540 (A) (B) (A) 2
(R1	513) (P)(R2)	(R1)(P)(R2)	513 (R1)(P)(R2)

Component Parts

No.	Description	Material
1	Body	Aluminum die-casted
2	Spool/Sleeve	Stainless steel (Metal seal)
	Spool	Aluminum (Rubber seal)
3	Piston	Resin

Pilot Valve Assembly Note)

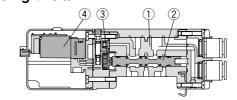
No.	Model	SQ2□4□	
4	For single	VQ111S(Y)- ⁵ ₆ (N)J21	
(5)	For double (latching)	VQ110SL- ⁵ ₆ J22	
	For double (laterling)	Negative COM: VQ110SN- ⁵ ₆ J22	
6	For double (Double solenoid) on A side	VQ111S(Y)- ⁵ ₆ (N)J23	
0	For 3P, Dual 3 port on A side		
7	For double (Double solenoid) on B side	VQ111S(Y)- ⁵ ₆ (N)J24	
	For 3P, Dual 3 port on B side		



Note) Nil : Standard

N : Negative COM specifications Y : Low wattage specifications

Rubber seal type Single: SQ2141

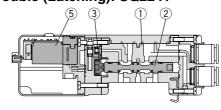




VQC

SQ

Double (Latching): SQ2241





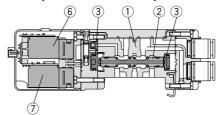
VQ0 VQ4

VQ5

VQZ

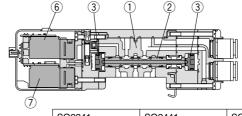
VQD

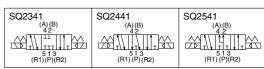
Double (Double solenoid): SQ2241D



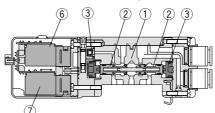


3 position: SQ2 $\frac{3}{4}$ 41





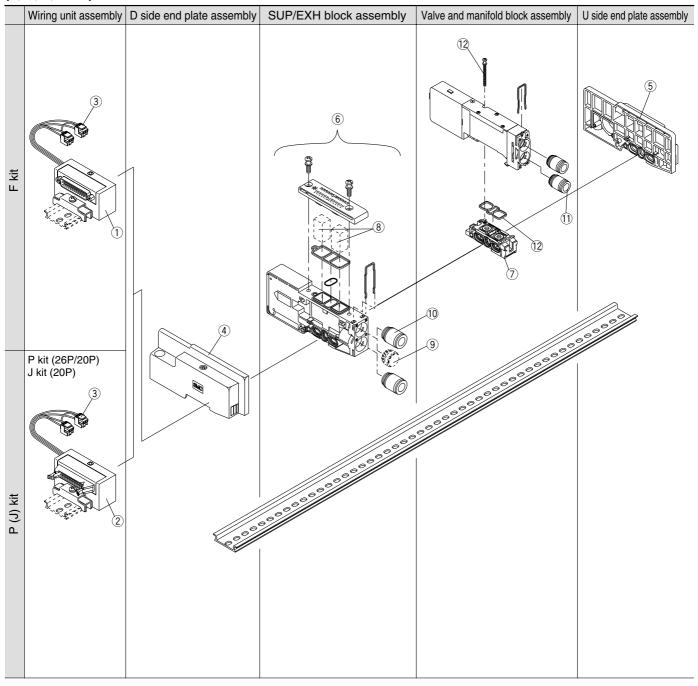
Dual 3 port valve: SQ2 A 41

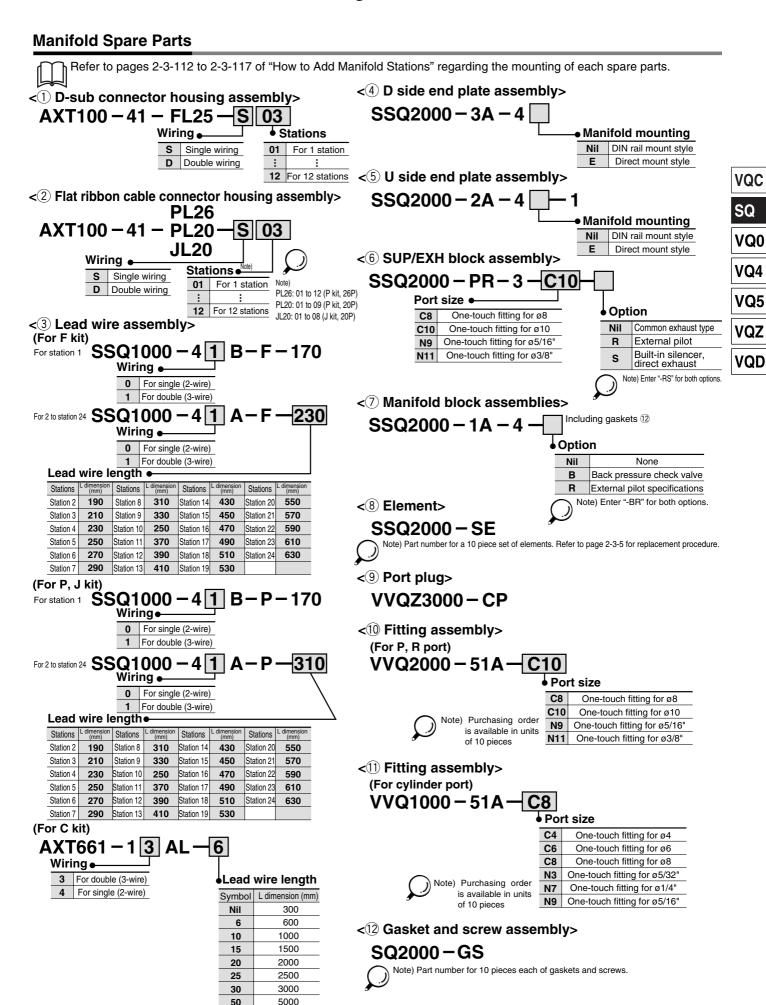


SQ2A41	SQ2B41	SQ2C41
4 2	4 2	4 2
5 3	5 3	5 1 3
N.C. N.C.	N.O. 1 N.C	0. N.C. N.O.

Exploded View of Manifold: SQ2000 (Plug lead type manifold) SS5Q24

(F, P, J, C kit)





SMC