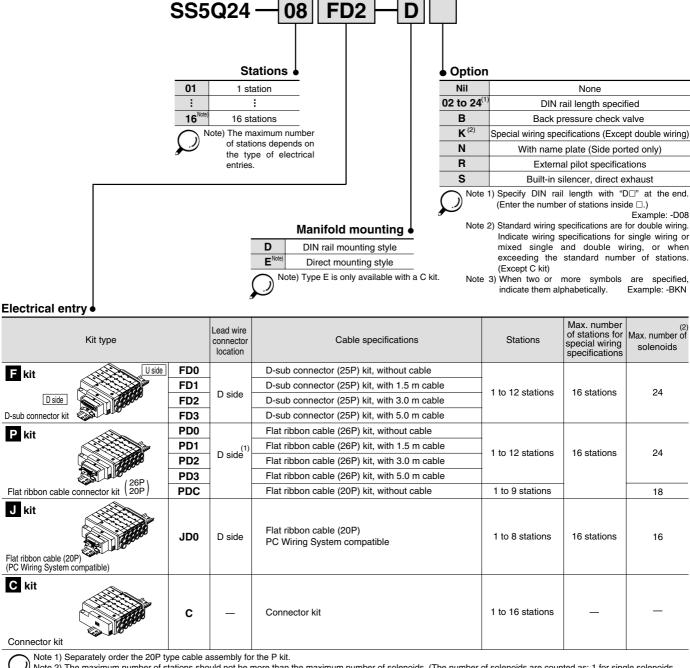


# Series SQ2000 **Plug Lead Unit**

### **How to Order Manifold**

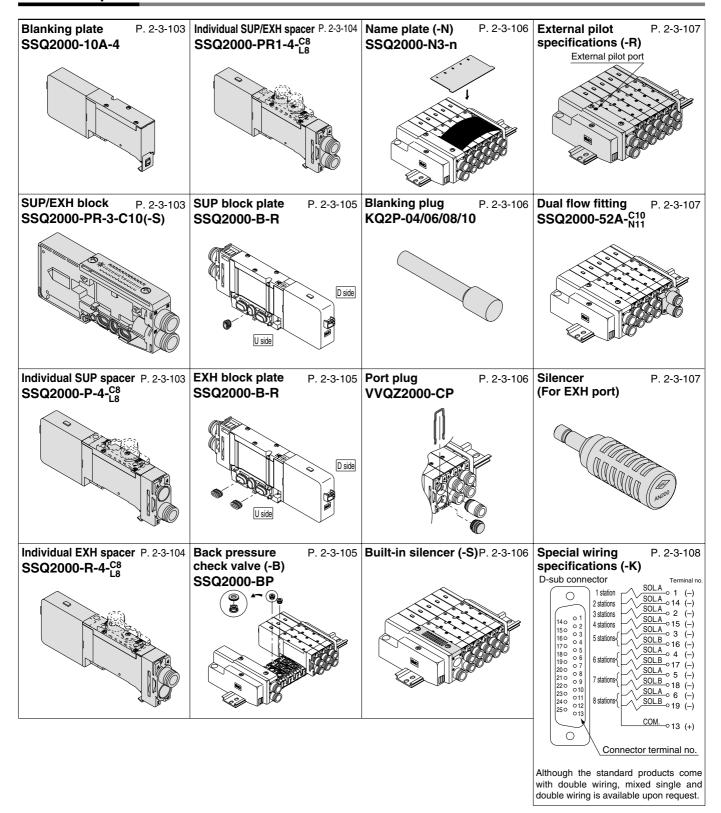


2-3-84

Note 2) The maximum number of salenoids are counted as: 1 for single solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

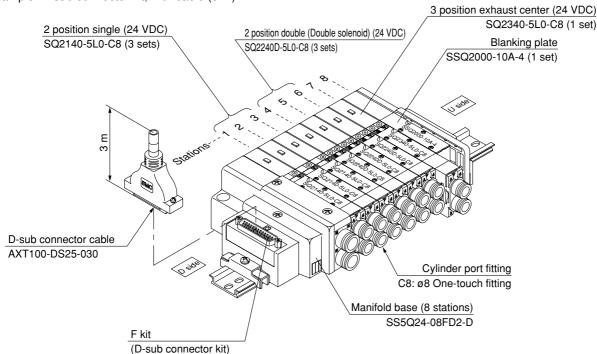
## Series SQ2000

## **Manifold Option**



## **How to Order Manifold Assembly (Example)**

Example: D-sub connector kit, with cable (3 m)



SS5Q24-08FD2-D ...... 1 set (F kit 8 station manifold base)

\*SQ2140-5L0-C8 .......... 3 sets (2 position single)

\*SQ2240D-5L0-C8 ...... 3 sets (2 position double [double solenoid])

\*SQ2340-5L0-C8 ········ 1 set (3 position exhaust center)

\*SSQ2000-10A-4 ...... 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VQC

SQ

VQ0 VQ4

VQ5

VQZ

1 42

## **Manifold Specifications**

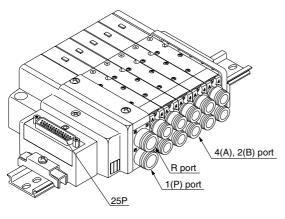
	Porting specifications  Port size (1)			Applicable	T		(3) Applicable	5 station	1 station
Base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	solenoid valve	Type of connection		stations	weight (g)	weight (g)
	C10 (For ø10) Option	Side	C4 (For ø4) C6 (For ø6) C8 (For ø8)	SQ2 <u></u> 40 SQ2 <u></u> 41	F kit: D-sub connector		1 to 12 stations	580	35
					P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
SS5Q24-						20P	1 to 9 stations		
333024		Top <sup>(2)</sup>	L4 (For ø4) L6 (For ø6) L8 (For ø8)		J kit: Flat ribbon cable PC Wiring System compatible		1 to 8 stations	580	35
					C kit: Connector kit		1 to 12 stations	620	50

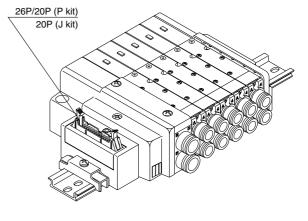
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-110.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-108 for details.

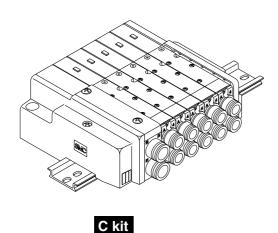
Note 4) Except valves. For valve weight, refer to page 2-3-88.





F kit





**SMC** 

**VQC** 

SQ

VQ0

VQ4

VQ5

VQZ

## Series SQ2000



- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

### Manifold specifications

	Po	Maximum			
Series	Port	Port	size	number of	
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)	

## **D-sub Connector (25 pins)**

### Cable assembly •

## AXT100-DS25-030

D-sub connector cable assemblies can be ordered with manifolds.

## Cable 0.3 mm<sup>2</sup> x 25 cores O.D. ø1.4 ≅ø10 Seal (length indication) Molded cover 2-M2.6 x 0.45 SMC Connector DB-25SF-N manufactured by Japan Aviation Electronics Industry, Ltd. 55 Socket side Terminal no. 47.04

#### **D-sub Connector Cable Assembly** Terminal No.

Terminal Lead wire Dot

color	marking
Black	None
Brown	None
Red	None
Orange	None
Yellow	None
Pink	None
Blue	None
Purple	White
Gray	Black
White	Black
White	Red
Yellow	Red
Orange	Red
Yellow	Black
Pink	Black
Blue	White
Purple	None
Gray	None
Orange	Black
Red	White
Brown	White
Pink	Red
Gray	Red
Black	White
	Black Brown Red Orange Yellow Pink Blue Purple Gray White Yellow Orange Pink Blue Purple Gray Orange Red Brown Pink

25 White None

### **D-sub Connector Cable Assembly (Option)**

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

- \* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308
- \* Cannot be used for transfer wiring

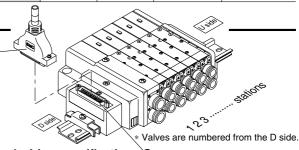
#### **Electric** Characteristics

Item	Characteristics
Conductor resistance $\Omega/km$ , 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩ/km, 20°C	5 or less

Note) The minimum bending radius for D-sub connector cables is 20 mm.

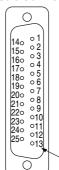
#### Connector manufacturers' example

- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



#### Electrical wiring specifications

#### **D-sub connector**



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option.

For details, refer to page 2-3-108.

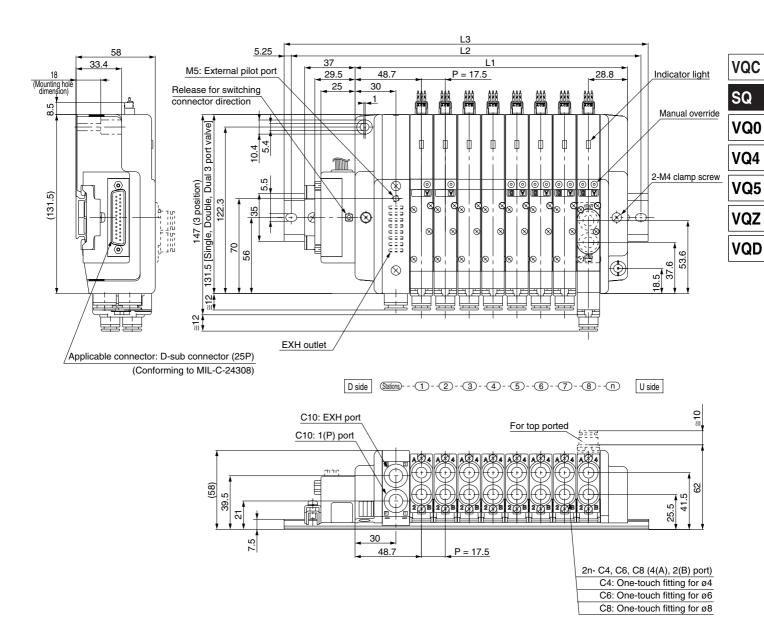
Connector terminal no.

### Lead wire colors for D-sub connector assembly AXT100-DS25-030

	Tern	ninal n	0.	Polarity	Lead wire	Dot marking
	SOL.A_	1	(-	) (+		None
l ( <b>+</b> ∕ \ ∠'	SOL.B_	14	(-	,	•	Black
I - \ /	SOL.A_o	2	(-	,	_	None
( <del> </del> \ /	SOL.B	15	(-	) (+	) Pink	Black
I I T	SOL.A	3	(-	) (+	) Red	None
( <b>P</b> \/	SOL.B	16	(-	) (+	) Blue	White
I IT \ /	SOL.A	4	(-	) (+	) Orange	None
l ( <b>+</b> ∕\ <i>&gt;</i> )	SOL.B	17	(-	) (+	) Purple	None
	SOL D	5	(-	) (+	) Yellow	None
l ( <del> </del>	SOL.B	18	(-	) (+	) Gray	None
I IT \ /	SOL.A O	6	(-	) (+	) Pink	None
l ( <b>+</b> ∕\ <i>&gt;</i>	SOL.A	19	(-	) (+	) Orange	Black
l <b>-</b>   <b>T</b> \ /	SOL.A O	7	(-	) (+	) Blue	None
l ( <b>├</b> / \ <i>&gt;</i>	SOL.A	20	(-	) (+	) Red	White
	SOL.A O	8	(-	) (+	) Purple	White
\ <del> </del> \/	SOL.A	21	(-	) (+	) Brown	White
	SOL.B	9	(-	) (+	, ,	Black
	SOL.A	22	(-	) (+	) Pink	Red
10 stations   T	SOL.A	10	(-	) (+	) White	Black
I \_	SOL.A	23	(-	) (+		Red
d d   -4-45   T   \ /	SOL.B	11	(-	) (+	,	Red
\	SOL.A	24	(-			White
10 stations	SOL.B	12	(-			Red
l T		25	(-	) (+	) White	None
	COM.	13	(+	) (–	) Orange	Red

Negative common Note) specifications specifications Note) When using the negative common specifications, use valves for negative common.

Positive common



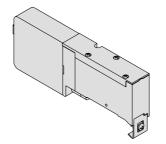
Dimensions								mula: I	_1 = 17	7.5n +	60 n:	Statio	ns (Ma	aximun	n 16 st	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

### **Manifold Option Parts for SQ2000**

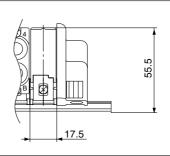
#### **Blanking plate**

#### SSQ2000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



U side



VQC

SQ

VQ<sub>0</sub>

VQ4

VQ5

**VQZ** 

VQD

JIS Symbol

#### SUP/EXH block

#### SSQ2000-PR-3-C10-

Nil Standard
 R External pilot specifications
 Built-in silencer



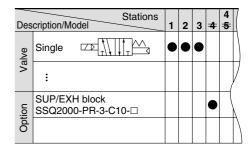
Note) When specifying both options, indicate "RS".

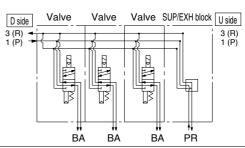
\* Specify the spacer mounting position on the manifold

For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- \* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of manifold, due to the length of the lead wire.
- SUP/EXH blocks are not included in the number of manifold stations.





## Individual SUP spacer

### SSQ2000-P-4-C8

→Port location

C8	Side ported
L8	Top ported

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

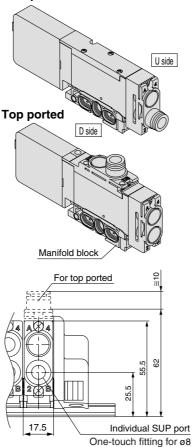
Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

\* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

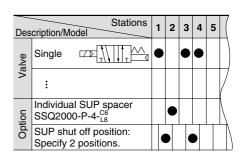
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

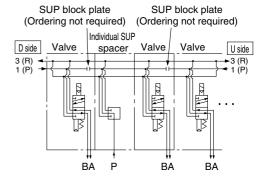
- \* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ2000-P-4- C8 -M

#### Side ported



D side







## **Manifold Option Parts for SQ2000**

## Individual EXH spacer

SSQ2000-R-4-C8

→Port location

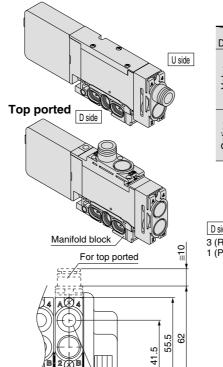
C8 Side ported
L8 Top ported

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

\* Specify the spacer mounting position and EXH passage shut off positionson the manifold specification sheet. Two shut off positions are required per unit.

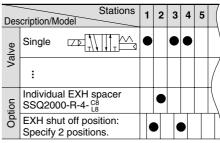
(Four pieces of EXH block plate that shut off the exhaust are included the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

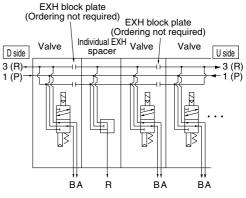
- \* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ2000-R-4-C8 -M



Individual EXH port

One-touch fitting fo ø8





# Individual SUP/EXH spacer SSQ2000-PR1-4-C8

→Port location

C8 Side ported
L8 Top ported

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

\* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

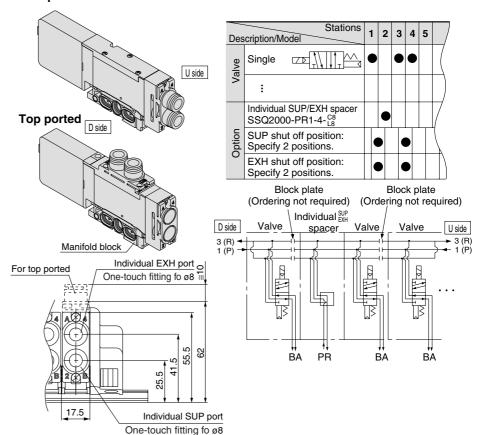
[Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]

- \* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ2000-PR1-4-C8-M

#### Side ported

17.5

Side ported





#### SUP block plate

#### SSQ1000-B-R

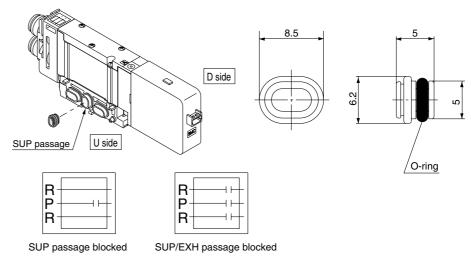
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

\* Specify the station position on the manifold specification sheet.

#### <Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

\* Shut off labels are applied when SUP block plates are ordered with manifolds.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQZ

## VQD

## **EXH block plate**

#### SSQ2000-B-R

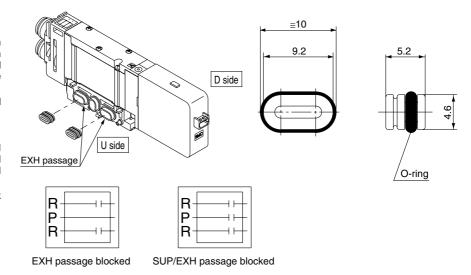
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

\* Specify the station position on the manifold specification sheet.

#### <Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

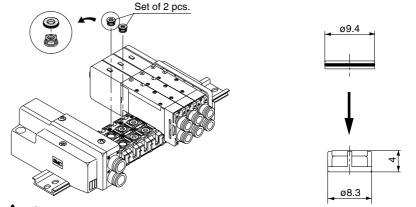
\* Shut off labels are applied when EXH block plates are ordered with manifolds.



# Back pressure check valve [-B] SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- \* When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- \* When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



## **⚠** Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- The effective area of valves is about 20% less when the back pressure check valve is installed.



### **Manifold Option Parts for SQ2000**

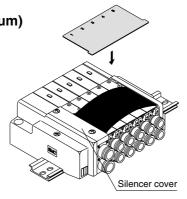
### Name plate [-N]

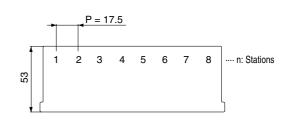
### SSQ2000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc.

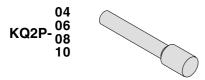
To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

\* When ordering with manifolds, add "-N" at the end of the manifold number.





#### Blanking plug (For One-touch fitting)



This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.



#### **Dimensions**

able fittings e (ød)	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

### Port plug

#### VVQZ2000-CP

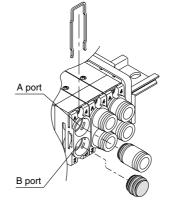
This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

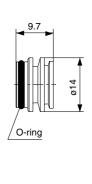
\* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2141-5L-C8-A (N.O. specifications)

2(B) port plug

Example) SQ2141-5L-C8-B-M (B port plug with manifold block)





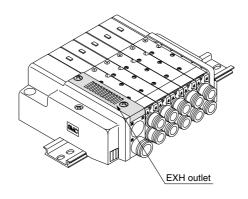
#### Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- \* Add "S" at the end of the manifold part number when ordering with manifolds.
- \* For precautions on handling and how to replace elements, refer to page 2-3-5.



#### External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

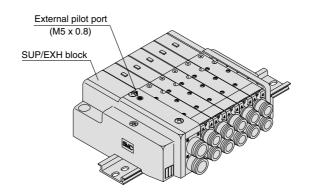
◆ How to order valves (Example) SQ2140 R -5L-C6

External pilot specifications

● How to order manifold (Example)

\* Indicate "R" for an option. SS5Q24-08FD1-DR

External pilot specifications



Not Not

Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

## **Dual flow fitting**

### SSQ2000-52A-C10

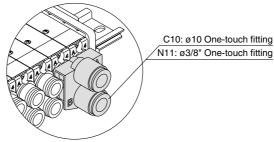
Port size
C10 Ø10
N11 Ø3/8"

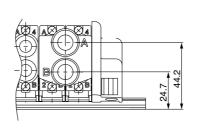
To drive a large bore cylinder, two valve stations are are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are  $\emptyset 10$  and  $\emptyset 3/8$ " One-touch fittings.

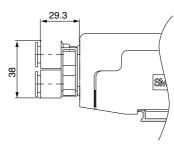
\* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting)

	2 sets
*SSQ2000-52A-	C10 1 set



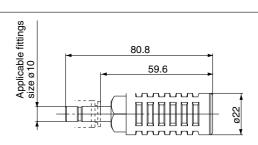




### Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





### **Specifications**

Series	Model	Effective area (mm²) (Cv factor)	Noise reduction (dB)	
SQ2000	AN200-KM10	26 (1.4)	30	



## Manifold Option Parts for SQ1000/SQ2000

### **Special Wiring Specifications**

In the internal wiring of F kit, P kit, and J kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

#### 1. How to order

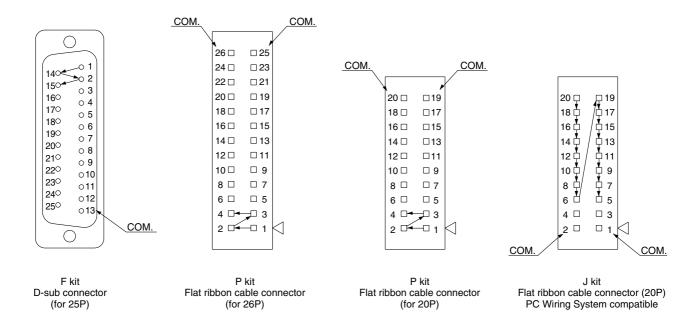
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

Example) **SS5Q14-09 FD0 - DKS** 

Others, option symbols: to be indicated alphabetically.

### 2. Wiring specifications

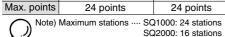
Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



### 3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P (Flat ribbon ca	J kit Flat ribbon cable PC Wiring System compatible	
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P
Max. points	24 points	24 points	18 points	16 points



### Special DIN Rail Length (DIN rail mounting (-D) only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

#### DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

#### Example) SS5Q14- 08FD0 - D09BNK

8 station manifold

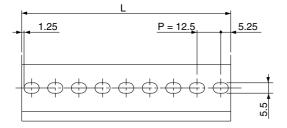
Option symbols (alphabetically)

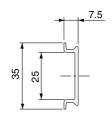
DIN rail for 9 stations

#### Ordering DIN rail only

DIN rail part number

**AXT100- DR - n** Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.



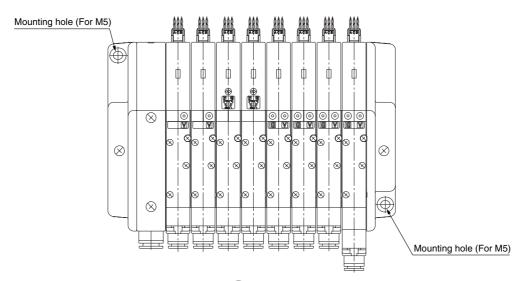


**L** Dimension L = 12.5 x n + 10.5

No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

#### Direct Mounting Style (-E) (SQ2000 C kit only)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.



**VQC** SQ

VQ0

VQ4

VQ5

**VQZ** 

## Manifold Option for SQ1000/SQ2000

#### **Negative Common Specifications**

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as standard.

How to order negative COM valves (Example)

SQ1140 N -5L-C6

Negative common specifications

### **Inch-size One-touch Fittings**

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

How to order valves (Example)

SQ1140-5L- N7

Port location

Cylinder port

Nil	Side ported		
L	Top ported		

Symbo	ol	N1	N3	N7	N9
Applicable tubing	ø1/8"	ø5/32"	ø1/4"	ø5/16"	
4/A) O(D)t	SQ1000	•	•	•	_
4(A), 2(B) port	SQ2000	_	•	•	•

How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q14- 08 FD0-DN - 00T

1 (P), 3 (R) port in inch size SQ1000: Ø5/16" (N9) SQ2000: Ø3/8" (N11)

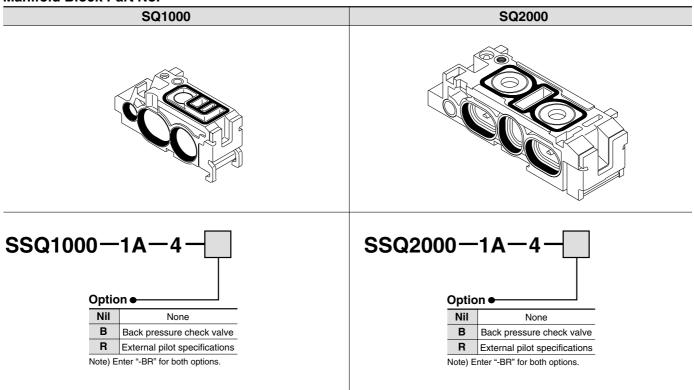
## How to Add Manifold Stations for SQ1000/SQ2000

### 1. How to Add Manifold Stations

#### What to order

• Valves with manifold block (refer to pages 2-3-71 and 2-3-85) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

#### Manifold Block Part No.



**VQC** 

SQ

VQ0

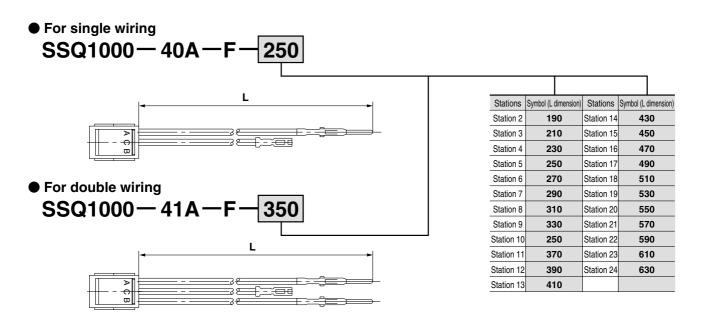
VQ4

VQ5

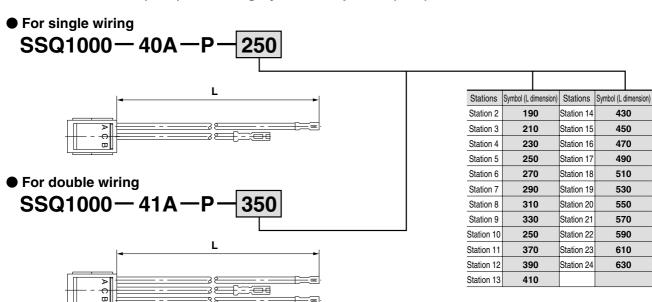
**VQZ** 

## **SQ2000**

D-sub connector kit (F kit)



Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)



VQC

SQ

VQ0

VQ4

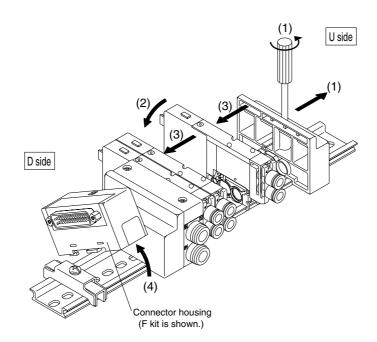
VQ5

VQZ

## How to Add Manifold Stations for SQ1000/SQ2000

### Steps for adding stations

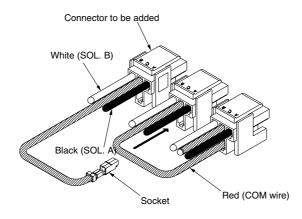
- (1) Loosen the clamp screw on the U side end plate and open the manifold.
- (2) Mount the manifold block or valve with manifold block to be added.
- (3) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. | (Proper tightening torque: 0.8 to 1.0 N·m)
- (4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



#### 2. Connection Method

#### (1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting,



VQC

SQ

VQ0

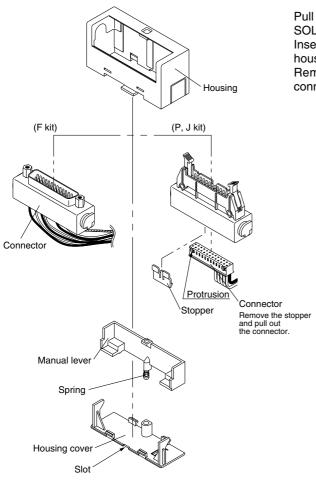
VQ4

VQ5

VQZ

VQD

### (2) Pulling out connector



Pull out the connector to connect the lead wires for SOL. A and SOL. B.

Insert a flat head screwdriver into the slot of the housing cover and remove it.

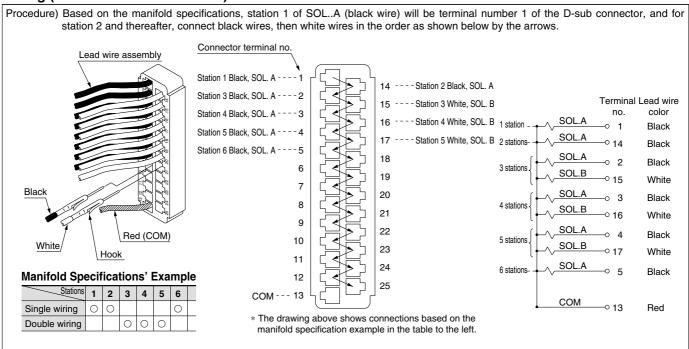
Remove the manual lever and pull out the connector.

F, P, J kit

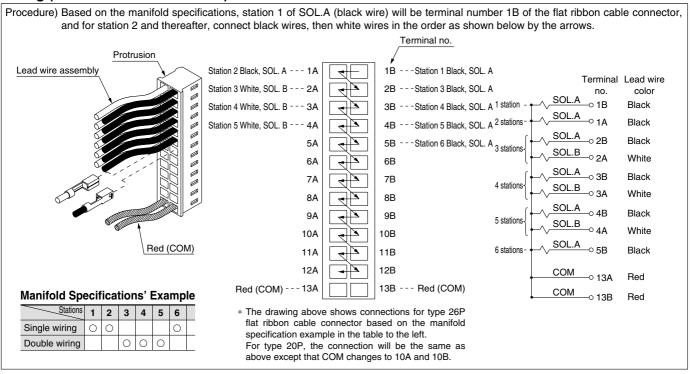
### How to Add Manifold Stations for SQ1000/SQ2000

- (3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.
- - 2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

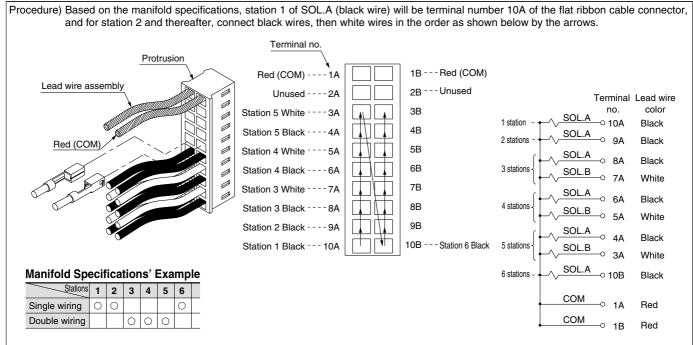
### Wiring (F kit: D-sub connector kit)



#### Wiring (P kit: Flat ribbon cable kit)



## Wiring (J kit: Flat ribbon cable, PC Wiring System compatible)



VQC

SQ

VQ0

VQ4

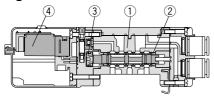
VQ5

VQZ

## Construction: Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assembly

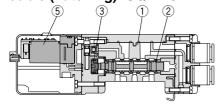
## Metal seal type

Single: SQ2140



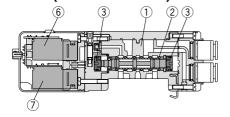


## Double (Latching): SQ2240



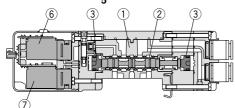


### Double (Double solenoid): SQ2240D





## 3 position: SQ2 $\frac{3}{4}$ 40



SQ2340	(A)(B) 42	SQ2440 (A) (B) 42	SQ2540 (A) (B) (A) 2
(R1	513 ) (P)(R2)	(R1)(P)(R2)	513 (R1)(P)(R2)

### **Component Parts**

No.	Description	Material
1	Body	Aluminum die-casted
2	Spool/Sleeve	Stainless steel (Metal seal)
	Spool	Aluminum (Rubber seal)
3	Piston	Resin

### Pilot Valve Assembly Note)

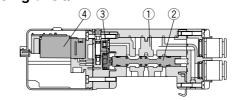
No.	Model	SQ2□4□	
4	For single	VQ111S(Y)- <sup>5</sup> <sub>6</sub> (N)J21	
(5)	For double (latching)	VQ110SL- <sup>5</sup> <sub>6</sub> J22	
(3)	For double (laterling)	Negative COM: VQ110SN- <sup>5</sup> <sub>6</sub> J22	
(C)	For double (Double solenoid) on A side	VQ111S(Y)- <sup>5</sup> <sub>6</sub> (N)J23	
6	For 3P, Dual 3 port on A side		
7	For double (Double solenoid) on B side	VQ111S(Y)- <sup>5</sup> / <sub>6</sub> (N)J24	
	For 3P, Dual 3 port on B side	VQ1113(1)- 6 (N)024	



Note) Nil : Standard

N : Negative COM specifications Y : Low wattage specifications

# Rubber seal type Single: SQ2141

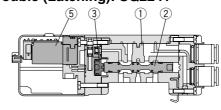




VQC

SQ

Double (Latching): SQ2241





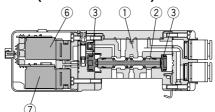
VQ0 VQ4

VQ5

**VQZ** 

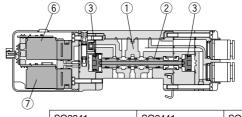
VQD

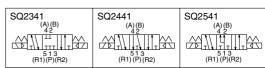
Double (Double solenoid): SQ2241D



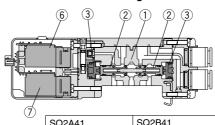


3 position: SQ2  $\frac{3}{4}$  41





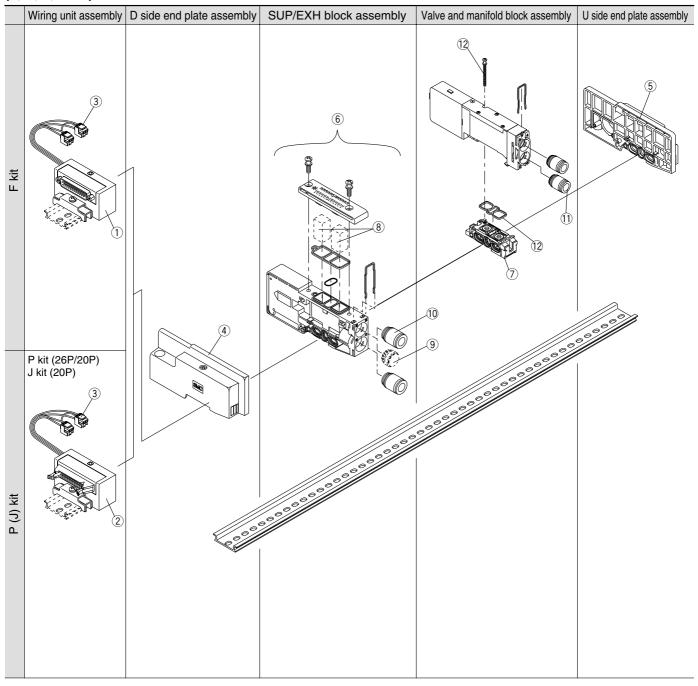
Dual 3 port valve: SQ2 A 41

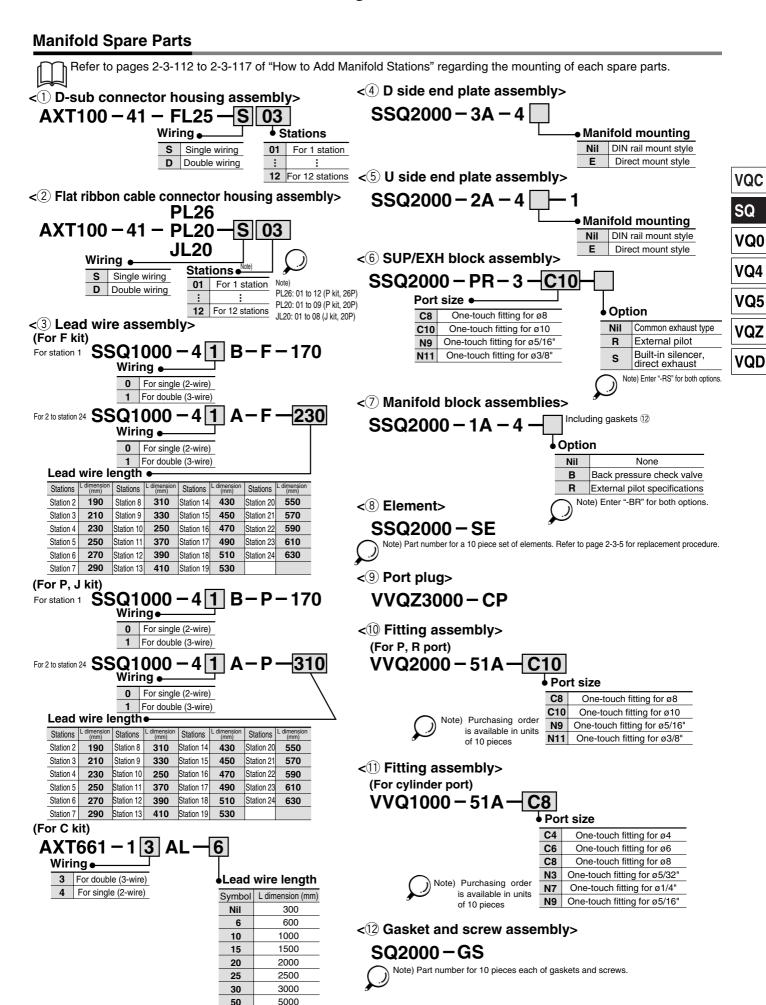


SQ2A41	SQ2B41	SQ2C41
4 2 ZE, 1 , SA, 1 , SA		4 2
5 1 3 N.C. N.C.	5 1 3 N.O. N.O.	5 1 3 N.C. N.O.

## Exploded View of Manifold: SQ2000 (Plug lead type manifold) SS5Q24

## (F, P, J, C kit)





SMC