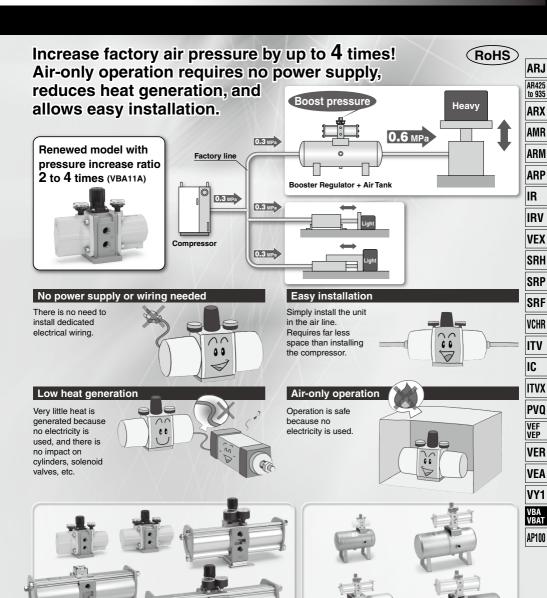
# **Booster Regulator/Air Tank**

## Series VBA/VBAT



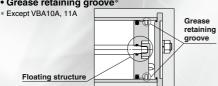
Booster Regulator/Series VBA

Air Tank/Series VBAT

## **Booster Regulator Series VBA**

# Improved Service life that of the conventional model

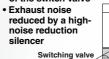
- · Floating piston structure
- Grease retaining groove\*

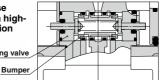


Reduced noise

Reduced by 13 dB (A) compared with the conventional model

. Metal noise reduced by a bumper on the impact part of the switch valve

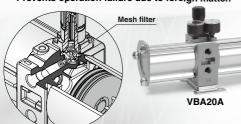




Improved reliability

### Built-in mesh filter at IN port

· Prevents operation failure due to foreign matter.



Anti-condensation

Integrated air-feeding tube with the main tube

· Mitigates condensation caused by cooling during exhaust expansion.



VBA40A

Elbow silencer added\* (Option)

Space saving when installed has

been realized.



1/8" gauge ports

- · Allows use of standard fittings for remote pressure monitoring, etc.
- \* Gauge ports changed from 1/16" to 1/8" (VBA1 A, 2A)



VBA10A

Air-operated type VBA22A VBA42A

Max. operating pressure 1.6 MPa VBA43A



Pressure increase ratio		Twice		2 to 4 times	
Operation	Handle-ope (Direct o	erated type peration)	Air-operated type (Remote operation)	Handle-operated type (Direct operation)	
Set pressure range ody size	0.2 to 1.0 MPa	0.2 to 1.6 MPa (2.0 MPa)	0.2 to 1.0 MPa	0.2 to 2.0 MPa	
		VBA10A-02 (0.2 to 2.0 MPa)		VBA11A-02	A
		(0.2 to 2.0 WFa)			Į.
1/4"		-		y y	
					7
					[
	VBA20A-03		VBA22A-03		- <u>  '</u>
	121.2011.00				
	2		150		
3/8"				<del></del>	1
					5
					5
	VBA40A-04	VBA43A-04	VBA42A-04		5
		(0.2 to 1.6 MPa)			١
1/2"					I
<i>1/2</i>					
					ľ
			]		_ [F
ir Topk (	Series VBAT			▶P.935	) [

## Air Tank Series VBAT

VER

VEA

VY1

VBA VBAT

AP100

### Perfect fit with a booster regulator

This is an air tank to which a booster regulator can be connected compactly. It can be used alone as a tank. The pressure vessel law is different from country to country, so as an air tank suitable to a country needs to be confirmed.

### Extensive product lineup

To meet a variety of usage environment and pressure specifications, models are available in two materials, stainless steel 304 and carbon steel (SS400), and in four sizes ranging from 5 liters to 38 liters.

Model	VBAT05A	VBAT10A	VBAT20A	VBAT38A				
Tank capacity (L)	5	10	20	38				
Max. operating pressure (MPa)	2	.0	1.0					
Material	Carbon steel							
Model	VBAT05S	VBAT10S	VBAT20S	VBAT38S				
Model Tank capacity (L)	<b>VBAT05S</b> 5	<b>VBAT10S</b> 10	<b>VBAT20S</b> 20	<b>VBAT38S</b> 38				
			20					



**∆** Caution

When used as a single unit (not connected with a booster regulator) and pressurized at over 1 MPa at normal temperatures, the air tank falls under the scope of the "High Pressure Gas Safety Act" in Japan.

# **Booster Regulator** Series VBA



### How to Order



#### VBA 40A 04

### Body size

10A	1/4", Handle-operated type						
20A	3/8", Handle-operated type	]					
40A	1/2", Handle-operated type Pressure inc						
22A	3/8", Air-operated type	ratio: Twice					
42A	1/2", Air-operated type						
43A	1/2", Max. operating pressure 1.6 MPa						
11A	1/4", Handle-operated type	Pressure increase					

Tilleau type								
Symbol	Thread type							
Nil	Rc							
F	G							
N	NPT							
Т	NPTF							

Note) Thread types apply to the IN, OUT, and EXH ports of the VBA1□A and to the IN, OUT, EXH, and gauge ports of the VBA2□A and VBA4□A The gauge ports of the VBA1□A are Rc thread type regardless of the thread type indication.

#### Port size

Combination of Thread Type and Options

Symbol	Port size	Applicable series
02	1/4	VBA1□A
03	3/8	VBA2□A
04	1/2	VBA4□A

#### Semi-standard

Symbol	Semi-standard
Nil	Standard product
Z Note)	Pressure unit on the product name label and pressure gauge: psi

Note) Thread type: NPT, NPTF

Under the new measurement law, the pressure unit of "psi" on the pressure gauges cannot be used in Japan.

#### Option

~ p	••
Symbol	Option
Nil	None
G	Pressure gauge
N	Silencer
S	High-noise reduction silencer Note)
GN	Pressure gauge, Silencer
GS	Pressure gauge, High-noise reduction silencer Note)
LN	Elbow silencer Note)
LS	Elbow high-noise reduction silencer Note)
GLN	Pressure gauge, Elbow silencer Note)
GLS	Pressure gauge, Elbow high-noise reduction silencer Note)

Note) Refer to "Combination of Thread Type and Options."







Elbow silencer

#### VBA20A-03

VBA10A-02

Symbol



VBA11A-02

VBA22A-03



VBA40A-04

Body size	Thread		Option							Semi-s	tandard		
Dody Size	type	Nil	G	N	S	GN	GS	LN	LS	GLN	GLS	Nil	-Z
	Nil	•	•	•	•	•	•	•	•	•	•	•	_
10A	F	•	•	•	•	•	•	•	•	•	•	•	_
11A	N	•	•	•	_	•	_	•	_	•	I	•	•
	T	•	•	•	_	•	_	•	_	•	l	•	•
	Nil		•	•	•	•	•				/		_
20A	F	•	•	•	•	•	•			/		•	_
22A	N		•	•	•	•	•					•	•
	Т	•	•	•	•	•	•					•	•
40A	Nil	•	•	•	•	•	•				$\overline{}$	•	_
40A 42A	F	•	•	•	•	•	•	1 /		•	_		
42A 43A	N	•	•	•	•	•	•		/			•	•
43A	T						•	1/			•	•	

Air Tank Compatibility Chart										
Booster regulator Air tank	VBA1□A	VBA2□A	VBA4□A							
VBAT05A										
VBAT05S										
VBAT10A			_							
VBAT10S	•	_								
VBAT20A			_							
VBAT20S	_	_	•							
VBAT38A										
VBAT38S	_	_	•							



VBA42A-04



VBA43A-04

#### Standard Specifications

Model	VBA10A-02	VBA20A-03	VBA40A-04	VBA22A-03	VBA42A-04	VBA43A-04	VBA11A-02		
Fluid		Compressed air							
Pressure increase ratio		Twice 2 to 4 t							
Pressure adjustment mechanism	Handle-operated with relief mechanism Note 1)			Air-op	erated		erated with anism <sup>Note 1)</sup>		
Max. flow rate Note 2) (L/min (ANR))	230	1000	1900	1000	1900	1600	70		
Set pressure range (MPa)	0.2 to 2.0				0.2 to 1.6	0.2 to 2.0			
Supply pressure range (MPa)		0.1 to 1.0							
Proof pressure (MPa)	3		1	.5		2.4	3		
Port size (Rc) (IN/OUT/EXH: 3 locations)	1/4	3/8	1/2	3/8	1	1/4			
Pressure gauge port size (Rc) (IN/OUT: 2 locations)		1/8							
Ambient and fluid temperature (°C)			2	to 50 (No freezin	g)				
Installation				Horizontal					
Lubrication			(	Grease (Non-lube	e)				
Weight (kg)	0.84	3.9	8.6	3.9	8.6	8.6	0.89		

Note 1) If the OUT pressure is higher than the set pressure by the handle, excess pressure is exhausted from the back of the handle.

Note 2) Flow rate at IN= OUT= 0.5 MPa. The pressure varies depending on the operating conditions. Refer to "Flow-rate Characteristics" on pages 926 and 927.

#### Options/Part No.

Pressure Gauge, Silencer (When thread type is Rc or G.)

Model		VBA10A-02	VBA20A-03	VBA40A-04	VBA22A-03	VBA42A-04	VBA43A-04	VBA11A-02
Description	_	VBA10A-F02	VBA20A-F03	VBA40A-F04	VBA22A-F03	VBA42A-F04	VBA43A-F04	VBA11A-F02
Pressure gauge	G	G27-20-01	G36-	G36-10-01		G36-10-01	G27-20-01	G27-20-01
Silencer	N	AN20-02	AN30-03	AN40-04	AN30-03	AN40-04	AN40-04	AN20-02
High-noise reduction silencer	S	ANA1-02	ANA1-03	ANA1-04	ANA1-03	ANA1-04	ANA1-04	ANA1-02
Elbow for silencer	L	KT-VBA10A-18	_	_	_	_	_	KT-VBA10A-18

Note 1) In the case of options GN, two pressure gauges and one silencer are included in the same container as accessories.

Note 2) KT-VBA22A-7 is a pressure gauge with fitting. (Please order two units when using with IN and OUT.)

#### Pressure Gauge, Silencer (When thread type is NPT or NPTF.)

Model			VBA20A-N03* VBA20A-T03*					
Description	_	*: when "-Z"	*: when "-Z"	*: when "-Z"	*: when "-Z"	*: when "-Z"	*: when "-Z"	*: when "-Z"
Pressure gauge *: when Nil	6	G27-20-01	G36-10-N01		KT-VBA22A-7N	G36-10-N01	G27-20-N01	G27-20-01
Pressure gauge *: when "-Z" Note 4)	G	G27-P20-01	G36-P	10-N01	KT-VBA22A-8N	G36-P10-N01	G27-P20-N01	G27-P20-01
Silencer	Ν	AN20-N02	AN30-N03	AN40-N04	AN30-N03	AN40-N04	AN40-N04	AN20-N02
High-noise reduction silencer	S	_	ANA1-N03	ANA1-N04	ANA1-N03	ANA1-N04	ANA1-N04	_
Elbow for silencer	L	KT-VBA10A-18N	_		ı	_	_	KT-VBA10A-18N

Note 1) In the case of options GN, two pressure gauges and one silencer are included in the same container as accessories.

Note 2) KT-VBA22A-7N, KT-VBA22A-8N are pressure gauges with fittings. (Please order two units when using with IN and OUT.)

Note 3) Under the new measurement law, the pressure unit of "psi" on the pressure gauges cannot be used in Japan.

Note 4) Pressure unit on the pressure gauge: psi

#### Related Products/Part No.

#### Mist Separator, Exhaust Cleaner

	mor or parametr, manager or commen							
	For VBA10A-02	For VBA20A-03						
Mist separator	AM250C-02	AM450C-04, 06	AM550C-06, 10					
Evhaust cleaner	VWC310-03	AMC510-06	AMC610-10					

Note) Refer to page 935 for air tanks, page 201 for mist separators and Best Pneumatics No.6 for exhaust cleaners.

Refer to the separate operation manual for the connection method

#### Design

#### **∧** Caution

#### 1. System configuration

- The IN port of the booster regulator has metallic mesh to prevent dust from entering the booster regulator. However, it cannot remove dust continuously or separate drainage. Make sure to install a mist separator (AM series) on the inlet side of the booster regulator.
- The booster regulator has a sliding part inside, and it generates dust. Also, install an air purification device such as an air filter or a mist separator on the outlet side as necessary.
- Connect a lubricator to the outlet side, because the accumulated oil in the booster regulator may result in a malfunction.

#### 2. Exhaust air measures

- Provide a dedicated pipe to release the exhaust air from each booster regulator. If exhaust air is converged into a pipe, the back pressure that is created could cause improper operation.
- Depending on the necessity, install a silencer or an exhaust cleaner on the exhaust port of the booster regulator to reduce the exhaust noise.

#### 3. Maintenance space

· Allow the sufficient space for maintenance and inspection.



ARJ AR425 to 935

ARX AMR

ARP

IR IRV

VEX

SRH

SRP SRF

VCHR

ITV

IC ITVX

PVQ

VEP

VEA

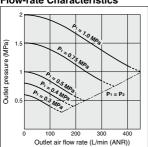
VY1

VBA VBAT

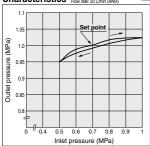
### Series VBA

#### VBA10A

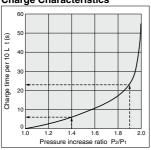
#### Flow-rate Characteristics



Pressure Pressure Inlet pressure: 0.7 MPa Outlet pressure: 1.0 MPa Flow rate: 20 L/min (ANR)



#### **Charge Characteristics**



#### VBA10A

• The time required to charge pressure in the tank from 0.7 MPa to 0.95 MPa at 0.5 MPa supply pressure.

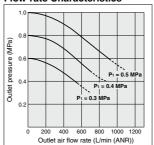
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.7}{0.5} = 1.4$$
  $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.95}{0.5} = 1.9$ 

With the pressure increase ratio from 1.4 to 1.9, the charge time of 23 - 6 = 17 sec. (t) is given by the graph. Then, the charge time (T) for a 10 L tank:

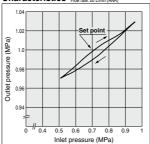
$$T = t \times \frac{V}{10} = 17 \times \frac{10}{10} = 17$$
 (s).

#### VBA20A, 22A

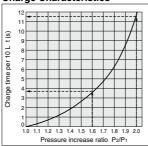
#### Flow-rate Characteristics



Pressure Characteristics



#### **Charge Characteristics**



#### VBA20A, 22A

• The time required to charge pressure in the tank from 0.8 MPa to 1.0 MPa at 0.5 MPa supply pressure.

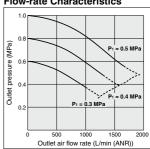
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.8}{0.5} = 1.6$$
  $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$ 

With the pressure increase ratio from 1.6 to 2.0, the charge time of 11.5 - 3.8 = 7.7 sec. (t) is given by the graph. Then, the charge time (T) for a 100 L tank:

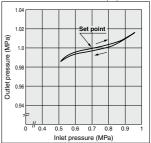
$$T = t \times \frac{V}{10} = 7.7 \times \frac{100}{10} = 77 \text{ (s)}$$

#### VBA40A, 42A

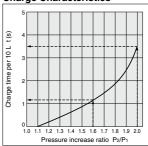
#### Flow-rate Characteristics



Pressure Characteristics



#### Charge Characteristics



#### VBA40A, 42A

• The time required to charge pressure in the tank from 0.8 MPa to 1.0 MPa at 0.5 MPa supply pressure:

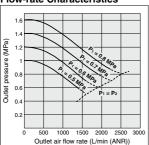
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.8}{0.5} = 1.6$$
  $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$ 

With the pressure increase ratio from 1.6 to 2.0, the charge time of 3.5 - 1.1 = 2.4 sec. (t) is given by the graph. Then, the charge time (T) for a 100 L tank:

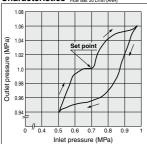
$$T = t \times \frac{V}{10} = 2.4 \times \frac{100}{10} = 24 \text{ (s)}.$$

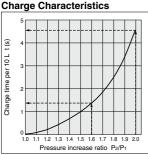
#### VBA43A

#### Flow-rate Characteristics



Pressure Pressure Inlet pressure: 0.7 MPa Outlet pressure: 1.0 MPa Flow rate: 20 L/min (ANR)





#### VBA43A

• The time required to charge pressure in the tank from 0.8 MPa to 1.0 MPa at 0.5 MPa supply pressure:

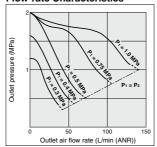
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.8}{0.5} = 1.6$$
  $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$ 

With the pressure increase ratio from 1.6 to 2.0, the charge time of 4.5 - 1.3 = 3.2 sec. (t) is given by the graph. Then, the charge time (T) for a 100 L tank:

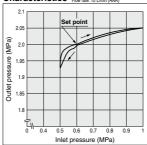
$$T = t \times \frac{V}{10} = 3.2 \times \frac{100}{10} = 32 \text{ (s)}.$$

### VBA11A

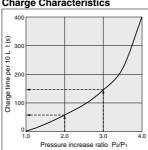
#### Flow-rate Characteristics



Pressure Pressure Inlet pressure: 0.6 MPa
Characteristics Outlet pressure: 2.0 MPa
Flow rate: 10 L/min (ANR)



#### **Charge Characteristics**



• The time required to charge pressure in the tank from 1.0 MPa to 1.5 MPa at 0.5 MPa supply pressure:

$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$$
  $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.5}{0.5} = 3.0$ 

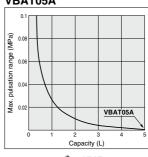
With the pressure increase ratio from 2.0 to 3.0, the charge time of 147 - 58 = 89 sec. (t) is given by the graph. Then, the charge time (T) for a 10 L tank:

$$T = t \times \frac{V}{10} = 89 \times \frac{10}{10} = 89 \text{ (s)}.$$

#### Pulsation/Pulsation is decreased with a tank.

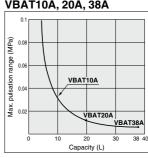
If the outlet capacity is undersized, pulsation may occur.

#### VBAT05A





### VBAT10A, 20A, 38A





Conditions: Inlet pressure: 0.5 MPa Outlet set pressure: 1 MPa Flow rate: Between 0 and max. flow rate

- Performance of air tank
- · Alleviates the pulsation generated on the outlet side
- · When air consumption exceeds air supply during intermittent operation, required air will be accumulated in the tank for use. This does not apply for continuous operation.

ARJ AR425 to 935 ARX

AMR ARM ARP

IR IRV

VEX SRH

SRP SRF

**VCHR** ITV

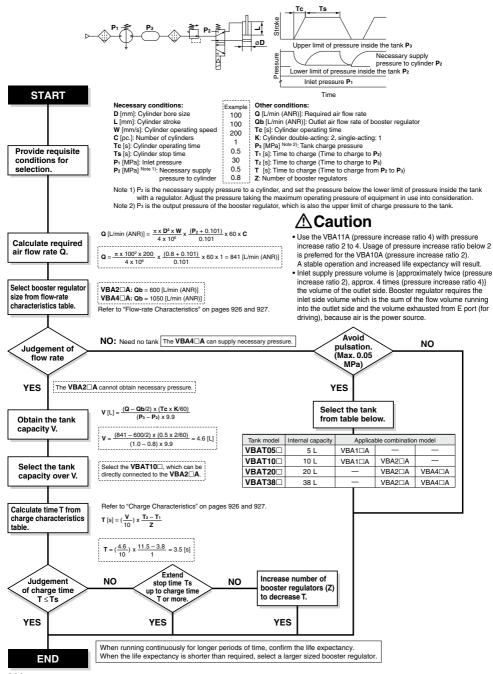
IC ITVX

PVO VEP

> VER VEA

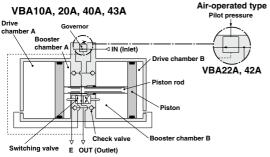
VY1 VBA VBAT

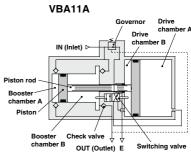
## Sizing can be achieved with the SMC Pneumatic System Energy Saving Program Ver. 3.1 which can be downloaded from the SMC website: http://www.smcworld.com



### **Working Principle**

The IN air passes through the check valve to booster chambers A and B. Meanwhile, air is supplied to drive chamber B via the governor and the switching valve. Then, the air pressure from drive chamber B and booster chamber A are applied to the piston, boosting the air in booster chamber B. As the piston travels, the boosted air is pushed via the check valve to the OUT side. When the piston reaches to the end, the piston causes the switching valve to switch, so that drive chamber B is in the exhaust state and drive chamber A is in the supply state respectively. Then, the piston reverses its movement, this time, the pressures from booster chamber B and drive chamber A boosts the air in booster chamber A and sends it to the OUT side. The process described above is repeated to continuously supply highly pressurized air from the IN to the OUT side. The governor establishes the outlet pressure by handle operation and pressure adjustment in the drive chamber by feeding back the outlet pressure.





### Circuit Example

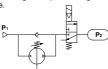
General line (low pressure)

 When only some of the machines in the plant require high-pressure air, booster regulators can be installed for only the equipment that requires it. This allows the overall system to use low-pressure air while accommodating machines requiring high-pressure air.

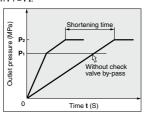
Locations requiring high pressure

VBA (Two-stage pressure boost)

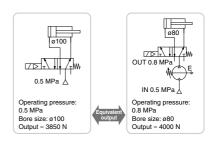
 When charging a tank or the like from a source at atmospheric pressure, a circuit with a check valve can be used to reduce the charge time by allowing air to pass through the check valve up to the inlet pressure.



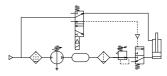
Initially, inlet pressure  $(P_1)^{\nu}$  passes through the check valve, fills  $P_2$ , and results in  $P_1 = P_2$ .



- When the actuator output is insufficient but space limitations prohibit switching to a larger cylinder diameter, a booster regulator can be used to increase the pressure. This makes it possible to boost the output without replacing the actuator.
- When a certain level of output is required but the cylinder size must be kept small so that the driver remains compact.



 When only one side of the cylinder is used for work, booster regulators can be installed only on the lines that require them to reduce the overall air consumption volume.



ARJ

AR425 to 935

AMR

ARM ARP

IRV

VEX

SRH

SRF

VCHR

ITV IC

PVO

VEF VEP

VEA

VY1

#### Design

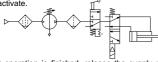
### 

#### 1. Warning concerning abnormal outlet pressure

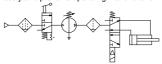
- If there is a likelihood of causing an outlet pressure drop due to unforeseen circumstances such as equipment malfunction, thus leading to a major problem, take safety measures on the system side.
- Because the outlet pressure could exceed its set range if there is a large fluctuation in the inlet pressure, leading to unexpected accidents, take safety measures against abnormal pressures.
- Operate the equipment within its maximum operating pressure and set pressure range.

#### 2. Residual pressure measures

 Connect a 3-port valve to the OUT side of the booster regulator if the residual pressure must be released quickly from the outlet pressure side for maintenance, etc. (Refer to the diagram below.) The residual outlet pressure side cannot be released even if the 3-port valve is connected to the IN side because the check valve in the booster regulator will activate



 After operation is finished, release the supply pressure at the inlet. This stops the booster regulator from moving needlessly and prevents operating malfunctions.



#### Selection

### **⚠** Caution

#### 1. Check the specifications.

 Consider the operating conditions and operate this product within the specification range that is described in this catalog.

#### 2. Selection

- Based on the conditions (such as pressure, flow rate, takt time) required for the outlet side of the booster regulator, select the size of the booster regulator in accordance with the selection procedures described in this catalog or model selection program.
- Use the VBA11A (pressure increase ratio 4) with pressure increase ratio 2 to 4. Usage of pressure increase ratio below 2 is preferred for the VBA10A (pressure increase ratio 2). A stable operation and increased life expectancy will result.
- Inlet supply pressure volume is {approximately twice (pressure increase ratio 2), approx. 4 times (pressure increase ratio 4)} the volume of the outlet side. Booster regulator requires the inlet side volume which is the sum of the flow volume running into the outlet side and the volume exhausted from E port (for driving), because air is the power source.
- When running continuously for longer periods of time, confirm the life expectancy. The life expectancy of a booster regulator is dependent upon the operational cycle. Thus, when used for driving cylinders, etc. in the outlet side, life expectancy will be reduced.
- Make sure the outlet pressure is set 0.1 MPa or higher than the inlet pressure. A pressure difference below 0.1 MPa makes the operation unstable and may result in a malfunction

#### Mounting

## **∧** Caution

#### 1. Transporting

 When transporting this product, hold it lengthwise with both hands. Never hold it by the black handle that protrudes from the center because the handle could become detached from the body, causing the body to fall and leading to injury.

#### 2. Installation

- Install this product so that the silver-colored tie-rods and cover are placed horizontally. If mounted vertically, it may result in a malfunction.
- Because the piston cycle vibration is transferred, use the following mounting bolts (VBA1: M5; VBA2, 4: M10) and tighten them with the specified torque (VBA1: 3 N·m; VBA2, 4: 24 N·m).
- If the transmission of vibration is not preferred, insert an isolating rubber material before installation.
- . Mount the pressure gauge with a torque of 7 to 9 N·m.

#### Piping

### **∧** Caution

#### 1. Flushing

 Use an air blower to flush the piping to thoroughly remove any cutting chips, cutting oil, or debris from the piping inside, before connecting them. If they enter the inside of the booster regulator, they could cause the booster regulator to malfunction or its durability could be affected.

#### 2. Piping size

 To bring the booster regulator's ability into full play, make sure to match the piping size to the port size.

#### Air Supply

### **⚠** Caution

#### 1. Quality of air source

- Connect a mist separator to the inlet side near the booster regulator. If the quality of the compressed air is not thoroughly controlled, the booster regulator could malfunction (without being able to boost) or its durability could be affected.
- If dry air (atmospheric pressure dew point: -23°C or less) is used, the life expectancy may be shortened because dry air will accelerate evaporation of grease inside.

#### **Operating Environment**

### **∧** Caution

#### 1. Installation location

- Do not install this product in an area that is exposed to rainwater or direct sunlight.
- Do not install in locations influenced by vibrations. If it must be used in such an area due to unavoidable circumstances, please contact SMC beforehand.

#### Handling

### **.**⚠Caution

#### 1. Setting the pressure on the handle-operated type

 If air is supplied to the product in the shipped state, the air will be released.

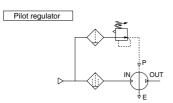
Set the pressure by quickly pulling up on the governor handle, releasing the lock, and rotating the handle in the direction of the arrow (+).

- There is an upper and lower limit for the handle rotation. If over-rotating the handle even after reaching to the limit, the internal parts may be damaged. If the handle suddenly feels heavy while being turned, stop turning the handle.
- Once the setting is completed, push the handle down and lock it.
- To decrease the outlet pressure, after the pressure has been set, rotate the handle in the direction of the arrow (-).
   The residual air will be released from the area of the handle, due to the relief construction of the governor.
- To reset the pressure, first reduce the pressure so that it is lower than the desired pressure; then, set it to the desired pressure.



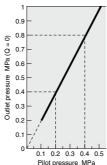
#### Setting the pressure on the air-operated type (VBA22A, 42A)

- Connect the outlet pipe of the pilot regulator for the remote control to the pilot port (P). (Refer to the diagram below.)
- Refer to the graph below for the relationship between the pilot pressure and outlet pressure.
- The AR20 and AW20 are recommended for the pilot regulator.



- . The outlet pressure is twice the pilot pressure.
- When the inlet pressure is 0.4 MPa:

Pilot pressure 0.2 MPa to 0.4 MPa Outlet pressure 0.4 MPa to 0.8 MPa



#### 3. Draining

 If this product is used with a large amount of drainage accumulated in the filter, mist separator or tank, the drainage could flow out, leading to equipment malfunction. Therefore, drain the system once a day. If it is equipped with an auto drain, check its operation once a day.

#### 4. Exhaust

 Exhausting time from E port may be longer for a booster regulator which is set to switch in longer hour intervals. This is not an abnormal phenomenon.

#### 5. Maintenance

- Life expectancy varies depending on the quality of air and the operating conditions. Signs that the unit is reaching the end of its service life include the following:
  - · Constant bleed from under the handle.
  - Air exhaust noise can be heard from the booster regulator at 10 to 20 second intervals even when there is no air consumption on the outlet side.
  - Conduct maintenance earlier than scheduled in such cases.
- When maintenance is required, confirm the model and serial number of the booster regulator, and please contact SMC for maintenance kit.
- Conduct maintenance according to the specified maintenance procedure by individuals possessing enough knowledge and experiences in maintaining pneumatic equipment.
- The list of replacement parts and kit number are shown on page 932, and the figure shows the position of the parts.

ARJ AR425

AR425 to 935

AMR ARM

ARP

IR

VEX

SRH

SRP

SRF

VCHR

ITV IC

ITVX

PVQ VEF VEP

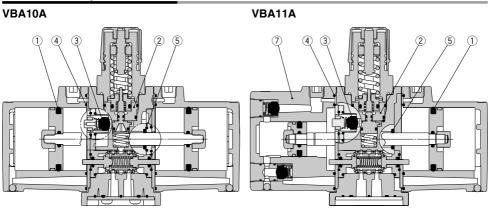
VER

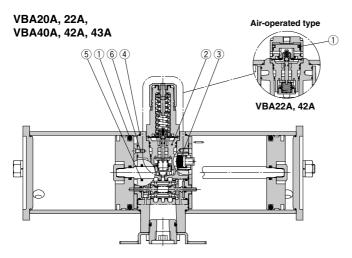
VEA VY1

VBA VBAT

### Series VBA

### **Construction/Replacement Parts**





#### Replacement Parts/Kit No.

Place an order with the following applicable kit number.

Model	VBA10A	VBA20A	VBA40A	VBA22A	VBA42A	VBA43A	VBA11A
Kit no.	KT-VBA10A-1	KT-VBA20A-1	KT-VBA40A-1	KT-VBA22A-1	KT-VBA42A-1	KT-VBA43A-1	KT-VBA11A-20

The kit includes the parts from ① to ⑦ and a grease pack.

No.	Model	VBA10A	VBA20A	VBA40A	VBA22A	VBA42A	VBA43A	VBA11A
INO.	Description				Quantity			
1	Piston seal		2		2 large	1 small	2	1 each large and small
2	Governor assembly		1					
3	Check valve				4			2
4	Gasket		2					
5	Rod seal		1					
6	Mounting screw	-	8	12	8	1	2	_
7	Cover C assembly	•			_			1
_	Grease pack		1	2	1	2	2	1

<sup>\*</sup> The grease pack has 10 g of grease.

<sup>\*</sup> Make sure to refer to the procedure for maintenance.

### Booster Regulator Series VBA

ARJ

AR425

to 935

AMR

ARM

ARP

IR

IRV

VEX

SRH

SRF

**VCHR** 

ITV

IC

ITVX

PVQ

VEF

VEP

VER

VEA

VY1

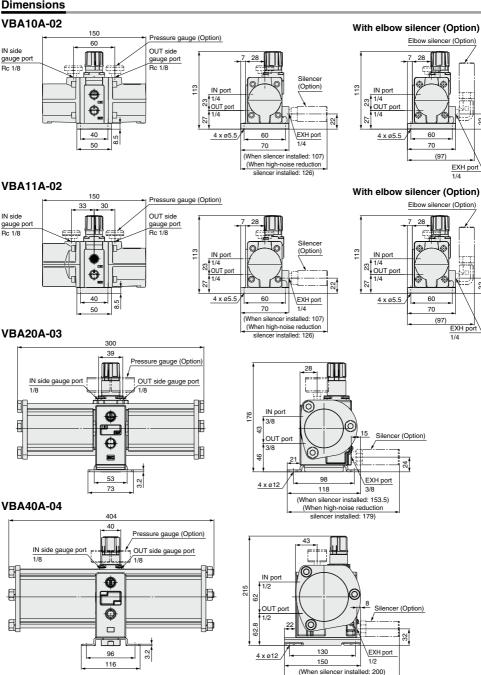
VBA VBAT

AP100

22 SRP

ង្ស ARX

#### **Dimensions**



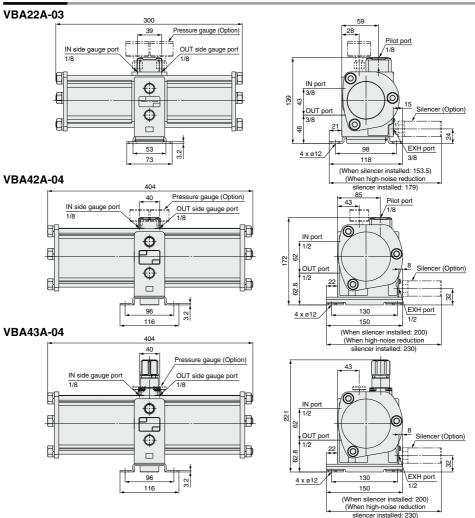
**SMC** 

933

(When high-noise reduction silencer installed: 230)

### Series VBA

#### **Dimensions**



### Made to Order

### Copper-free/Fluorine-free

The inner or outer copper parts material has been changed to stainless steel or aluminum. The fluorine resin parts has been changed to general resin.

#### Standard model no. 20 -

Made to Order Copper-free/Fluorine-free

- \* For booster regulator with pressure gauge, please consult SMC.
  \* This option cannot be selected for air tank with safety valve.

### 2 CE explosion-proof directive (ATEX) compliant

Standard model no. 56 **—** Made to Order

### CE explosion-proof directive (ATEX): Category 3GD

## 3 Ozone resistant

Ozone resistance is strengthened through the use of fluororubber (diaphragm) and hydrogenated NBR (valve, rod seal) for the rubber parts of the seal material.

For detailed dimensions, specifications

and lead times, please contact SMC.

#### Standard model no. 80 -

#### Made to Order Ozone resistant

\* Weather resistant NBR (diaphragm) and hydrogenated NBR (valve) are used for the rubber parts of the standard model.

## **Air Tank**

# Series VBAT ( E ROHS





#### **How to Order**



- Compact connections are possible with booster regulators.
- It can be used alone as a tank.
- Also partially compatible with overseas standards



When used as a single unit (not connected with a booster regulator) and

pressurized at over 1 MPa at normal

temperatures, the air tank falls under the

scope of the "High Pressure Gas Safety

Act" in Japan.

VBAT38A1

#### Standard Product (For Japanese Market)

Note) The thread type for each port is Rc.

Option

None

Drain valve

#### Tank internal capacity

Symbol	Internal capacity
05	5 L
10	10 L
20	20 L
38	38 L

Symbol

Optio	41	
Symbol	Option	Applicable model
Nil	None Note)	All models
R	Safety valve (Set pressure: 1 MPa)	VBAT05A1, VBAT10A1 VBAT20A1, VBAT38A1
s	Safety valve (Set pressure: 2 MPa)	VBAT05A1 VBAT10A1

Note) A safety valve port is provided only when option R or S is selected.

### **CE Certified Product**

Material

Material

Carbon steel (SS400) Stainless steel 304

## VBAT 10 A

#### Tank internal canacity

	Jupusity
Symbol	Internal capacity
05	5 L
10	10 L
20	20 L
38	38 L

	iviateriar
Symbol	Material
Α	Carbon steel (SS400)

#### CE certified product (Self-declaration document attached)

#### Accessories

Symbol Thread type

G

Nil

Option

Symbol

Nil

	- 110000001100						
	Symbol	Accessories	Applicable mode				
	RV	Safety valve (Set pressure: 1 MPa) Drain valve	VBAT20A VBAT38A				
	sv	Safety valve (Set pressure: 2 MPa) Drain valve	VBAT05A VBAT10A				
Thread type							

### **Product Not Applicable** to the ASME Standard

## AT 05 A N 1- SV -

capacity				
Symbol	Internal capacity			
05	5 L			
10 10 L				

#### Material 4 Symbol Material

Carbon steel (SS400) Thread type

N

### Product not applicable to the ASME standard

Optio	111
Symbol	Option
Nil	None Note 1)
V	Drain valve Note 1)
S	Safety valve (Set pressure: 2 MPa) Note 2)
sv	Safety valve (Set pressure: 2 MPa) Note 2) Drain valve

Note 1) Customers are responsible for preparing a safety

Note 2) Safety valve does not meet ASME specifications.

Symbol Thread type Nil Ro

NPT Note)

Note) Pressure unit of NPT products: psi. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)



**ARJ** AR425

to 935 ARX

AMR

ARM

ARP

IR

IRV VEX

SRH

SRP

SRF

**VCHR** ITV

IC

ITVX

PVO VEF VEP

VER VEA

VY1

VBAT AP100

#### **Specifications**

#### Standard Product (For Japanese Market)

Standard Froduct (For Dapanese Market)							
Mode	ı	VBAT05□1	VBAT10□1	VBAT20□1	VBAT38□1		
Fluid			Compre	ssed air			
Tank capacity (L)		5	10	20	38		
Max. operating	VBAT□A1	2	.0	1	.0		
pressure (MPa)	VBAT□S1		2	.0			
IN port size		3/8 3/8 1/2 1/2					
OUT port size		3/8	1/2	1/2	3/4		
Ambient and fluid ter	nperature (°C)		0 to	75			
Weight (kg)	VBAT□A1	6.6	10	14	21		
weight (kg)	VBAT□S1	3.2	4.9	12	19		
Material	VBAT□A1	Carbon steel (SS400)					
Waterial VBAT□S1		Stainless steel 304					
Paint	VBAT□A1	Outsid	de: Silver paint, I	nside: Rustproo	f paint		
railit	VBAT□S1		No	ne			

Note) The accessories and options are included in the same container.

#### **CE Certified Product**

Model	VBAT05A □-SV-Q	VBAT10A □-SV-Q	VBAT20A □-RV-Q	VBAT38A □-RV-Q		
Fluid	Compressed air					
Tank capacity (L)	5	10	20	38		
Max. operating pressure (MPa)	2	.0	1.0			
IN port size	3/8	1/2	3/4	3/4		
OUT port size	3/8	1/2	1/2	3/4		
Ambient and fluid temperature (°C)		0 to	75			
Weight (kg)	6.6	10	14	21		
Material	Carbon steel (SS400)					
Paint	Outsid	Outside: Silver paint, Inside: Rustproof paint				

Note) The accessories and options are included in the same container.

#### Product Not Applicable to the ASME Standard

Model	VBAT05A□1-□-X11	VBAT10A□1-□-X11			
Fluid	Compressed air				
Tank capacity (L)	5 10				
Max. operating pressure (MPa)	2.0				
IN port size	3/8	3/8			
OUT port size	3/8	1/2			
Ambient and fluid temperature (°C)	0 to	75			
Weight (kg)	6.6	11			
Material	Carbon steel (SS400)				
Paint	Outside: Silver paint, I	nside: Rustproof paint			

Note) The accessories and options are included in the same container.

### List of Air Tank for Overseas

Country/Region Law		Exportable models		Details	Option (Order it separately.)	
Country/11cgion	Law	Material: Carbon steel	Material: Stainless steel	Details	Option (Order it Separately.)	
	High Pressure Gas	VBAT05A-X101	VBAT05S-X101			
South	Safety Control Act	VBAT10A-X101		Exempted product	VBAT-K (Safety valve)	
Korea Occupational Safety		VBAT20A-X101	VBAT20S-X101	Max. operating pressure: 0.97 MPa	VBAT-V1 (Drain valve)	
	and Health Act	VBAT38A-X101	VBAT38S-X101	U.97 WFa		
		VBAT05A-SV-X102		Product complies with ASME		
Singapore,	Factory Act	VBAT10A-SV-X102		specifications		
Malaysia	ractory Act	VBAT20A-RV-X102		JBA (Japan Boiler Association)		
		VBAT38A-RV-X102		certification attached		
Thailand, Taiwan	No applicable standard	Standard	l product			

#### Design

### 

#### 1. Operating pressure

- Operate this product below the maximum operating pressure. If it is necessary, take appropriate safety measures to ensure that the maximum operating or successure is not exceeded.
- · When the tank alone is used

Use a pressure switch or a safety valve to ensure that the maximum operating pressure is not exceeded.

#### 2. Connection

- Connect a filter or a mist separator to the OUT side of the tank. Because the inner surface of the tank is untreated, there is a possibility of dust flowing out to the outlet side.
- A VBA booster regulator can be connected directly with the tank accessories as indicated combinations below.

		Booster regulator			
		VBA1□A	VBA2□A	VBA4□A	
	VBAT05A VBAT05S	•	_	_	
Air tank	VBAT10A VBAT10S	•	•	_	
Airt	VBAT20A VBAT20S	_	•	•	
	VBAT38A VBAT38S	_	•	•	

#### Selection

#### 

- Consider the operating conditions and operate this product within the specification range.
- When using the air tank with a booster regulator, refer to "Sizing" on page 928 or SMC Pneumatic System Energy Saving Program.

#### Mounting

#### **.**↑Caution

#### 1. Accessories

- · Refer to the operation manual regarding combin-
- ing booster regulators with older model air tanks.

  The accessories are secured by bands to the feet of the air tank. Once removed, make sure not to lose them.

#### 2. Installation

- Install the tank away from people. It is dangerous if the accumulated air inside the tank were to seep out.
- Do not mount the air tank on a moving part or a place with vibration.
- When connecting a booster regulator with the tank, refer to the operation manual first, which is provided with the air tank before assembling.
- To mount the air tank on a floor surface, use the four holes to secure the tank with bolts or anchor holts.

#### Maintenance

### **△**Warning

#### 1. Inspection

• The use of pressure vessels could lead to an unexpected accident due to external damage or internal corrosion caused by drainage. Therefore, make sure to check periodically for external damage, or the extent of internal corrosion through the port hole. An ultrasonic thickness indicator may also be used to check for any reduction in material thickness.

#### 2. Draining

 If this product is used with a large amount of drainage, the drainage could flow out, leading to equipment malfunction or corrosion inside the tank. Therefore, drain the system once a day.



### Options/Accessories/Part No.

#### <Standard Product>

#### For VBAT A1 (Carbon Steel)

Model	VBAT05A1-□	VBAT10A1-□	VBAT20A1-□	VBAT38A1-□	
Accessory kit	VBAT5A-Y-3	VBAT10A-Y-3	VBAT2	0A-Y-3	
Safety valve (When selecting an option) Note 1) 2)	VBAT-R (Set pressure: 1 MPa), VBAT-S (Set pressure: 2 MPa) VBAT-R (Set pressure: 1 MPa)				
Drain valve (When selecting an option)	VBAT-V1				

Note 1) The set pressure of the safety valve cannot be changed.

Note 2) The safety valve is a safety measure that protects the tank from excess pressure. The valve opens automatically when the specified pressure is reached, releasing excess pressure inside the tank. The valve closes again when the pressure drops below a designated value. Select a pressure valve appropriate for the maximum operating pressure specification of the tank.

#### For VBAT S1 (Stainless Steel)

Model	VBAT05S1-□	VBAT10S1-□	VBAT20S1-□	VBAT38S1-□	
Accessory kit	VBAT5S-Y-4	VBAT10S-Y-4	VBAT20S-Y-4		
Drain valve (When selecting an option)	VBAT-V1				

#### <CE Compliant Product>

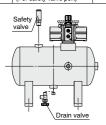
Model	VBAT05A□-SV-Q	VBAT10A□-SV-Q	VBAT20A□-RV-Q	VBAT38A□-RV-Q	J   ,
Accessory kit	VBAT5A-Y-2 VBAT10A-Y-2 VBAT20A-Y-2		0A-Y-2	F	
Safety valve	VBAT-S (Set p	ressure: 2 MPa)	VBAT-R (Set pressure: 1 MPa)		
Drain valve	VBAT-V1				
					- 1

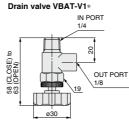
<Pre><Product Not Applicable to the ASME Standard>

| Model                                   | VBAT05A1-□-X11               | VBAT10A1-□-X11 | VBAT05AN1-□-X11               | VBAT10AN1-□-X11 |     |  |
|---|------------------------------|----------------|-------------------------------|-----------------|-----|--|
| Thread type                             | Rc                           |                | Rc NPT                        |                 | NPT |  |
| Accessory kit                           | VBAT5A-Y-3                   | VBAT10A-Y-3    | VBAT5A-Y-3-X11                | VBAT10A-Y-3-X11 |     |  |
| Safety valve (When selecting an option) | VBAT-S (Set pressure: 2 MPa) |                | VBAT-SN (Set pressure: 2 MPa) |                 |     |  |
| Drain valve (When selecting an option)  | VBA                          | T-V1           | VBAT                          | -V1N            |     |  |

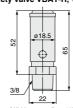
The Accessory Kit is a Set of Nos. 1 to 4. (For CE Compliant Product: 56)

| 1116 | The Accessory Kit is a set of Nos. () to 4. (For CE Compliant Froduct: (3.0) |                           |                          |                            |            |                          |             |
|------|--|---------------------------|--------------------------|----------------------------|------------|--------------------------|-------------|
| No.  | Model  | VBAT5A-Y-3□<br>VBAT5S-Y-4 | VBAT10A-Y-3 VBAT10S-Y-4  | VBAT20A-Y-3<br>VBAT20S-Y-4 | VBAT5A-Y-2 | VBAT10A-Y-2              | VBAT20A-Y-2 |
|      | Description  |                           | •                        | Qua                        | intity     | •                        | •           |
| 1    | O-ring   | 1                         | 1 (VBA1□A)<br>1 (VBA2□A) | 1                          | 1          | 1 (VBA1□A)<br>1 (VBA2□A) | 1           |
| 2    | Hexagon socket head taper screwed plug (For drain port)                      | 1                         | 1                        | 1                          | 1          | 1                        | 1           |
| 3    | Hexagon socket head cap screw  | 4                         | 4 (VBA1□A)<br>4 (VBA2□A) | 4                          | 4          | 4 (VBA1□A)<br>4 (VBA2□A) | 4           |
| 4    | Anchor bolt/nut  | _                         | _                        | 4                          | _          | _                        | 4           |
| (5)  | Bushing assembly   | _                         | _                        | _                          | 1          | 1                        | 1           |
| 6    | Hexagon socket head taper screwed plug<br>(For safety valve port)            | _                         | _                        | _                          | 1          | 1                        | 1           |









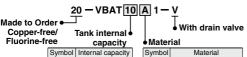
(Width acrass flats 19)

Made to Order

For detailed dimensions, specifications and lead times, please contact SMC.

#### Made to Order

### 1 Copper-free/Fluorine-free



| Symbol | Internal capacity |
|--------|-------------------|
| 05     | 5 L               |
| 10     | 10 L              |
| 20     | 20 L              |
| 20     | 381               |

| Symbol | Material | A | Carbon steel (SS400) | S | Stainless steel 304

Note 1) The thread type for each port is Rc.

Note 2) A stainless steel fitting and a drain valve are included in the same container as accessories. (For detailed dimensions, please contact SMC.) A safety valve cannot be selected.

Note 3) Since neither copper nor fluorine parts are used for the tank, a standard model can be used when options (safety valve and drain valve) are not necessary.

AR425 to 935

ARX

AMR

ARM

ARP IR

IRV VEX

SRH

SRP

SRF

ITV IC

ITVX PVQ

VEF VEP

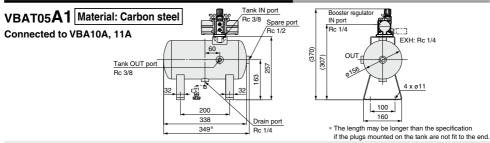
VER

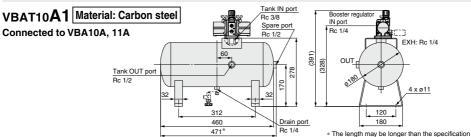
VEA VY1

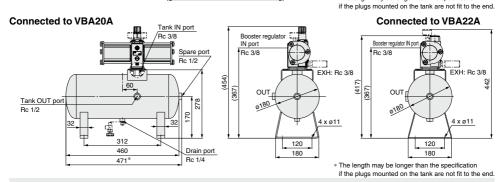
VBA VBAT

### Series VBAT

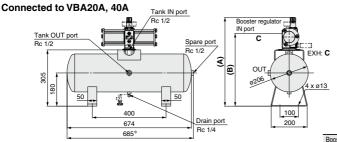
### **Dimensions: Standard Product (For Japanese Market)**





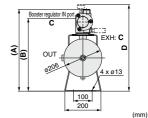


### VBAT20A1 Material: Carbon steel



<sup>\*</sup> The length may be longer than the specification if the plugs mounted on the tank are not fit to the end.

#### Connected to VBA22A, 42A

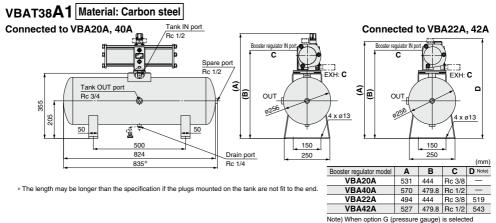


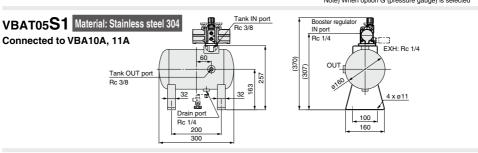
| Booster regulator model | Α   | В     | С      | D Note) |
|-------------------------|-----|-------|--------|---------|
| VBA20A                  | 481 | 394   | Rc 3/8 |         |
| VBA40A                  | 520 | 429.8 | Rc 1/2 | _       |
| VBA22A                  | 444 | 394   | Rc 3/8 | 469     |
| VBA42A                  | 477 | 429.8 | Rc 1/2 | 493     |
|                         |     |       |        |         |

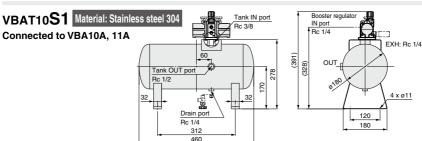
Note) When option G (pressure gauge) is selected



### **Dimensions: Standard Product (For Japanese Market)**

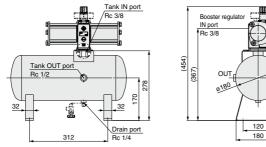


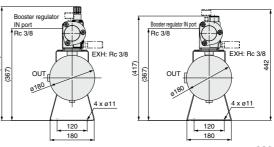




Connected to VBA20A Connected to VBA22A

**SMC** 





SRF

ITV

ARJ

AR425

to 935

ARX

AMR

ARM

ARP

IR

IRV

VEX

SRH

SRP

IC ITVX

PVQ

VEF VEP

VEA

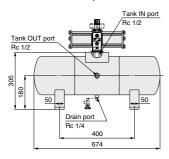
VY1 VBA VBAT

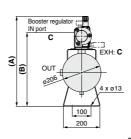
## Series VBAT

### **Dimensions: Standard Product (For Japanese Market)**

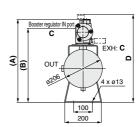
VBAT20S1 Material: Stainless steel 304

#### Connected to VBA20A, 40A





#### Connected to VBA22A, 42A, 43A

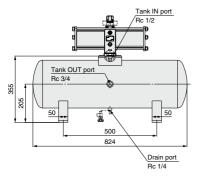


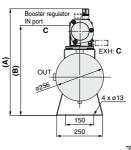
|                         |     |       |        | (mm)    |
|-------------------------|-----|-------|--------|---------|
| Booster regulator model | Α   | В     | С      | D Note) |
| VBA20A                  | 481 | 394   | Rc 3/8 |         |
| VBA40A                  | 520 | 429.8 | Rc 1/2 | _       |
| VBA22A                  | 444 | 394   | Rc 3/8 | 469     |
| VBA42A                  | 477 | 429.8 | Rc 1/2 | 493     |
| VBA43A                  | 526 |       | _      | _       |

Note) When option G (pressure gauge) is selected

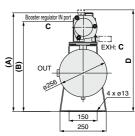
VBAT38S1 Material: Stainless steel 304

#### Connected to VBA20A, 40A





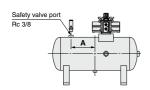
## Connected to VBA22A, 42A, 43A



|                         |     |       |        | (mm)    |
|-------------------------|-----|-------|--------|---------|
| Booster regulator model | Α   | В     | С      | D Note) |
| VBA20A                  | 531 | 444   | Rc 3/8 |         |
| VBA40A                  | 570 | 479.8 | Rc 1/2 |         |
| VBA22A                  | 494 | 444   | Rc 3/8 | 519     |
| VBA42A                  | 527 | 479.8 | Rc 1/2 | 543     |
| VBA43A                  | 576 | _     | _      | _       |

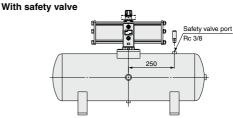
Note) When option G (pressure gauge) is selected

### VBAT 105 A1-R With safety valve



|            | (mm) |
|------------|------|
| Tank model | Α    |
| VBAT05     | 60   |
| VBAT10     | 130  |

## VBAT 38 A1-R



ARJ

AR425

to 935

ARX

AMR

ARM

ARP

IR

IRV

VEX

SRH

SRP

SRF

**VCHR** 

ITV

IC

ITVX

PVQ

VEF VEP

VER

VEA

VY1

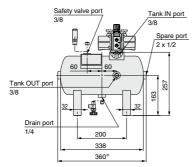
VBA VBAT

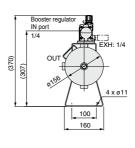
AP100

#### **Dimensions: CE Certified Product**

### VBAT05A-Q Material: Carbon steel

#### Connected to VBA10A, 11A

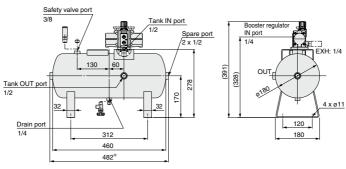




\* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

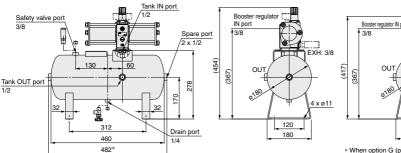
### VBAT10A-Q Material: Carbon steel

#### Connected to VBA10A, 11A



\* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

#### Connected to VBA20A



<sup>\*</sup> The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.



Connected to VBA22A

\* When option G (pressure gauge) is selected



442

EXH: 3/8



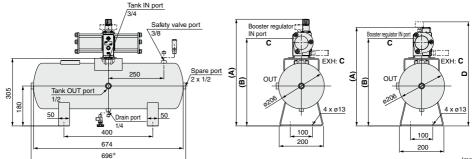
### Series VBAT

#### **Dimensions: CE Certified Product**

### VBAT20A-Q Material: Carbon steel

#### Connected to VBA20A, 40A

#### Connected to VBA22A, 42A



<sup>\*</sup> The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

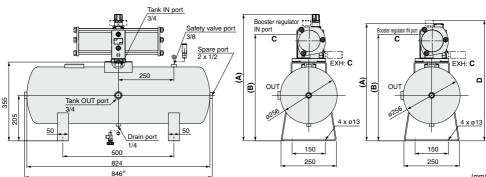
|                         |     |       |     | (mm)    |
|-------------------------|-----|-------|-----|---------|
| Booster regulator model | Α   | В     | С   | D Note) |
| VBA20A                  | 481 | 394   | 3/8 | _       |
| VBA40A                  | 520 | 429.8 | 1/2 | _       |
| VBA22A                  | 444 | 394   | 3/8 | 469     |
| VBA42A                  | 477 | 429.8 | 1/2 | 493     |

Note) When option G (pressure gauge) is selected

### VBAT38A-Q Material: Carbon steel

#### Connected to VBA20A, 40A

#### Connected to VBA22A, 42A



\* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

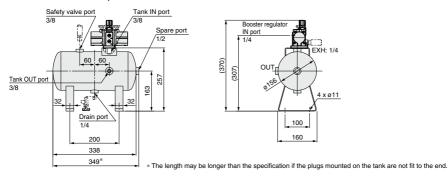
|                         |     |       |     | (mm)    |
|-------------------------|-----|-------|-----|---------|
| Booster regulator model | Α   | В     | С   | D Note) |
| VBA20A                  | 531 | 444   | 3/8 | _       |
| VBA40A                  | 570 | 479.8 | 1/2 | _       |
| VBA22A                  | 494 | 444   | 3/8 | 519     |
| VBA42A                  | 527 | 479.8 | 1/2 | 543     |
|                         |     |       |     |         |

Note) When option G (pressure gauge) is selected

### **Dimensions: Product Not Applicable to the ASME Standard**

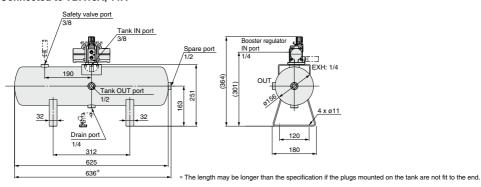
### VBAT05A1-X11 Material: Carbon steel

#### Connected to VBA10A, 11A



### VBAT10A1-X11 Material: Carbon steel

#### Connected to VBA10A, 11A



#### Connected to VBA20A

312 625 636

#### Tank IN port Safety valve IN port Booster regulator IN p port 3/8 3/8 3/8 Spare port EXH: 3/8 EXH: 3/8 (427)190 330) (340) Tank OUT port 251 63 4 x ø11 4 x ø11 32 Drain port 120 120

### Connected to VBA22A

180

AR425 to 935

ARX AMR

ARM

ARP IR

IRV

VEX

SRH

SRP

SRF

ITV IC

ITVX

PVQ VEF VEP

VER

VEA

VY1 VBA VBAT

AP100

180

\* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end.