NAMUR Mount Hygienic Valve

For Wash Down Applications

**Features**

- Engineered Plastic PPS Body (Polyethylene Sulfide) provides high temperature and chemical/corrosion resistance for use in wash down applications
- An EPDM duckbill exhaust protector check valve allows exhaust air to escape and prevents wash down particles entering into the valve body
- Available in 4 options to accommodate different pressure ports on both 3 port and 5 port valves
- Low power consumption of 0.5 watt for compatibility with AS-i Bus system
- M12 stainless steel connector for water proof sealing
- Pilot exhaust ported through exhaust ports to prevent water intrusion
- Captive stainless steel mounting screw, allows easy maintenance
- Suitable for use in steam environment
- Locking manual override provides ease of equipment commissioning
- Fitted with stainless steel thread inserts

**VFN Series**
### Specifications

**Fluid:** Air or inert gas  
**Working pressure range:** 21.8psi to 130psi (0.15 to 0.9 MPa)  
**Ambient & Fluid Temperature:** 14°F to 140°F (–10°C to +60°C)  
**Lubrication:** Not required  
**Pilot operator manual override:** Locking type  
**Enclosure:** IP67  
**Port size:** 1/4" NPT  
**Cv factor:** 0.8  
**Actuator port:** NAMUR mount  
**Rated voltage:** 24VDC & 110VAC  
**Allowable voltage range:** –15% to 10% of rated voltage  
**Coil insulation:** Class B  
**Power consumption:** 0.5W

### How to Order

**VFN2120N – 5B – 02 N – X36A**  
- **NAMUR interface:**  
- **Voltage:** 3 110VDC  
- **Thread type:** NPT  
- **Thread size:** 02 1/4"  
- **3 port/5 port:** A 3 port #4 on Coil side  
- **B 5 port Port #2 on Coil side  
- **C 3 port Port #2 on Coil side  
- **D 5 port Port #4 on Coil side**

### Purpose of the throttle plate:

1. Controls the Butterfly Actuator Speed with greater accuracy by a unique SMC Throttling Design  
2. Namur mounting allows for installation between the Actuator and SMC PPS Body Solenoid Valve or on a Delrin Sub-base  
3. Will help reduce “water hammer” by throttling the actuator speed allowing for more precise Actuator control  
4. Stainless Steel adjustment screws  
5. Designed to work with a variety of Actuator sizes  
6. Stainless Steel or Anodized Aluminum options  
7. Does not completely close off allowing the actuator to still function if the operator leaves it in the closed speed condition  
8. Captive "O" rings allow for overhead mounting to reduce seal loss  
9. Ships as a "Kit" with S/S mounting screws  
10. Installs easily in either Namur mounting position

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**Dimension:**  
**AXT842-30-24A**  
**SYMBOL**

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### NAMUR Interface 5 Port Solenoid Valve

**Series VFN2000N**

#### Specifications

<table>
<thead>
<tr>
<th>Valve</th>
<th>Fluid</th>
<th>Max. operating pressure</th>
<th>Min. operating pressure</th>
<th>Ambient and fluid temperature</th>
<th>Lubrication</th>
<th>Pilot operator manual override</th>
<th>Enclosure</th>
<th>Port size</th>
<th>Cv factor (Effective area)</th>
<th>Weight</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Air/Inert gas</td>
<td>0.9 MPa (130 PSI)</td>
<td>0.15 MPa (22 PSI)</td>
<td>–10 to +60°C (1)</td>
<td>Not required (2)</td>
<td>Non-locking push type (Flush)</td>
<td>Dustproof</td>
<td>1/4</td>
<td>Refer to “Flow Characteristics” table below.</td>
<td>Refer to “Weight” table below.</td>
<td>Cylinder ports should be NAMUR hole pattern.</td>
</tr>
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#### Electrical entry

<table>
<thead>
<tr>
<th>Rated voltage</th>
<th>AC</th>
<th>Refer to “Voltage” table on How to Order below.</th>
<th>DC</th>
<th>Refer to “Voltage” table on How to Order below.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allowable voltage range</td>
<td>–15 to +10% of rated voltage</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coil insulation</td>
<td>Class B or equivalent</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Apparent power AC (Power consumption)</td>
<td>Inrush</td>
<td>5.0 VA/60 Hz, 5.6 VA/50 Hz</td>
<td>Holding</td>
<td>2.3 VA (1.5 W)/60 Hz, 3.4 VA (2.1 W) 9/50 Hz</td>
</tr>
<tr>
<td>Power consumption DC</td>
<td>1.8 W</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Electrical entry

<table>
<thead>
<tr>
<th>Electrical entry</th>
<th>Grommet, Grommet terminal, Conduit terminal, DIN terminal</th>
</tr>
</thead>
</table>

#### How to Order

**VFN2000N/Flow Characteristics**

<table>
<thead>
<tr>
<th>Flow characteristics</th>
<th>Single solenoid</th>
<th>Double solenoid</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3.48 0.25 0.85 4.57 0.17 1.06</td>
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</tr>
</tbody>
</table>

#### Weight

<table>
<thead>
<tr>
<th>Model</th>
<th>Weight (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>VFN2120N-5D-02F</td>
<td>260</td>
</tr>
<tr>
<td>VFN2220N-5D-02F</td>
<td>400</td>
</tr>
</tbody>
</table>

**Voltage**

<table>
<thead>
<tr>
<th>Solenoid</th>
<th>NAMUR Interface</th>
<th>Voltage</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Single solenoid</td>
<td>VFN2 1 20 N</td>
<td>100 VAC, 50/60 Hz</td>
</tr>
<tr>
<td>2 Double solenoid</td>
<td></td>
<td>115 VAC, 50/60 Hz</td>
</tr>
</tbody>
</table>

**Electrical entry**

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**Thread type**

<table>
<thead>
<tr>
<th>Manual override/Classification</th>
<th>Light/Surge voltage suppressor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-locking push type (Flush)</td>
<td>None</td>
</tr>
<tr>
<td>Non-locking push type (Extended)</td>
<td>With light/surge voltage suppressor</td>
</tr>
<tr>
<td>Locking type (Tool required)</td>
<td>With surge voltage suppressor</td>
</tr>
</tbody>
</table>

Note: For other voltages, please contact SMC.
**Series VFN2000N**

**Dimensions**

<table>
<thead>
<tr>
<th>VFN2120N□□-02□</th>
<th>VFN2220N□□-02□</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Applicable heavy-duty cord</strong></td>
<td><strong>Applicable heavy-duty cord</strong></td>
</tr>
<tr>
<td>O.D.ø6 to ø8</td>
<td>O.D.ø6 to ø8</td>
</tr>
<tr>
<td><strong>Pilot EXH.</strong></td>
<td><strong>Pilot EXH.</strong></td>
</tr>
<tr>
<td>2-ø5.5 Mounting hole</td>
<td>2-ø5.5 Mounting hole</td>
</tr>
<tr>
<td>224.5</td>
<td>189</td>
</tr>
<tr>
<td>3-1/4</td>
<td>3-1/4</td>
</tr>
</tbody>
</table>

- Cylinder ports are NAMUR hole pattern.
NAMUR Mounting Pattern

Axis A-A' can be aligned to suit.

M5 thread 8 deep, with or without insert depending on base material.

Coding stud. M5 x 10 DIN913-45H

Drive flange face

Solenoid valve flange face

O-ring 16 x 2

The solenoid valve can be attached with 2 mounting bolts.
The positioning of the coding stud hole is left up to the manufacture and thus also determines the location of the coding stud.
### Piping
1. When piping, please use I.D. equivalent to or larger than N.B.
2. Before piping, flush the system to remove dust, scale, chips, seal tape etc. in the pipe line both on the supply side (supply pressure port side) and secondary side (operation equipment port side).
3. For 3 position closed center, perfect check valve, check for leakage from piping and fittings in-between valve and cylinder by means of soapy water to ensure that there is no leakage. Also check the leakage from cylinder rod seal and piston seal. If there is any leakage, the cylinder, when the valve is deenergized, may move without stopping at mid-position. Therefore leakage from piping and fittings should be completely removed. When applying teflon sealing tape to the thread area, wind it round the thread area 1-2 times while ensuring the thread extends one or two screw pitches beyond the taped area. Also when applying liquid seal materials, leave 1-2 threads from the end, and avoid over-application. Never apply to the female side of the equipment.

### Clamping Torque

<table>
<thead>
<tr>
<th>Thread</th>
<th>Correct clamping torque kgfcm (N·m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4</td>
<td>120 to 140 (12 to 14)</td>
</tr>
</tbody>
</table>

Taking safety into the consideration, the piping system should always be mounted that disassembling and assembling can be carried easily.

### Mounting
Single acting valves can be mounted in any direction, but in the case of double solenoid valve in a place subjected to vibration, spool valve should be aligned perpendicular to the vibration. (Never use in a vibration condition of more than 5 G.)

### Wiring
For DIN terminal and terminal block (with light/surge voltage suppressor), the interior wiring is shown below. Please connect with respective power terminals.

### Environmental Conditions
1. When valve is installed in a dusty area, protect cylinder rod to prevent dust from entering secondary piping from rod end. Install silencer or elbow fitting with its outlet pointed downwards to prevent dust from entering the exhaust port of the valve.
2. When used in environmental conditions where corrosive gas, chemical solutions, steam, sea water or high temperatures higher than 60˚C exist , please contact SMC.

### Lubrication
Valves are pre-lubricated. No further lubrication is necessary. If a lubricant is used (if lubrication is required for cylinder etc.), install lubrication (oiler) on the supply side piping. Please note that the recommended lubricant is turbine oil #1 (ISO VG32). (Never use spindle oil or machine oil). In addition, when valve is used at low temperature, low temperature oil should be used. The used of turbine oil at temperatures lower than 0˚C leads to increased viscosity and may cause the valve to malfunction.

### Leakage Voltage
It must be noted that when connecting C-R element parallel to switching element, leakage current flows through C-R element and the leak voltage increases.

### Momentary Energizing Time
When the double solenoid type is used with momentary energizing, the energizing time should be taken as 0.1 second or more (At the supply pressure 50 kPa [75 PSI]).

### Light/Surge Voltage Suppressor

#### AC and 100 VDC

- **With terminal block**
  - Terminal no.1 (+)
  - Terminal no.2 (-)

- **With DIN terminal block**
  - Terminal no.1 (+)
  - Terminal no.2 (-)

### Warning
1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

   Since the products specified here are used in various operating conditions, their compatibility for the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

   Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

3. Do not service machinery/equipment or attempt to remove component until safety is confirmed.

   1) Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.

4. Please contact SMC if the product is to be used in any of the following conditions:

   1) Conditions and environments beyond the given specifications, or if product is used outdoors.

   2) Installation of equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverage, recreation equipment, emergency stop circuits, press applications, or safety equipment.

   3) An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.