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# **5 Port Pilot Operated Solenoid Valve** Rubber Seal, Plug-in/Non Plug-in Series VFR3000





#### Non plug-in type

#### **JIS Symbol** 2 position 3 position Single Closed center (A)(B) 4 2 (A)(B) 4 2 (EAVP)(EB) (EA)PYER Double Exhaust center (A)(B) (A)(B) 4 2 72 (EA)(P)(EE) (EAVIPIER Pressure center (A)(B) ZB (EA)(P))

Stand	dard Specifi	cations				VK
	Fluid				Air	
SU	Operating	2 position si	ingle/3 position	0.	VZ	
Valve specifications	pressure range	2 positi	on double	0.	1 to 0.9 MPa	V 2
fice	Ambient and flui	Ambient and fluid temperature			eezing. Refer to page 3-13-4.)	VF
eci	Lubrication				Non-lube (1)	VF
ds a	Manual override			Non-I	ocking push type	VFR
Mounting orientation				Unrestricted		
Š	Shock/Vibration resistance			3		
	Enclosure				VP4	
SU	Coil rated voltag	je		100, 200 V/		
atio	Allowable voltag	e fluctuation	า	-15 to -	VZS	
ific	Apparent power		Inrush	5.6 VA/5	50 Hz, 5.0 VA/60 Hz	VZ3
) ec	Apparent power		Holding	3.4 VA (2.1 W)/5	50 Hz, 2.3 VA (1.5 W)/60 Hz	VEO
∧ st	Power consump	tion (DC) <sup>(3)</sup>			1.8 W	VFS
icit				Plug-in type	Conduit terminal	
Coil rated voltage       Allowable voltage fluctuation       Apparent power (AC) <sup>(3)</sup> Power consumption (DC) <sup>(3)</sup> Electrical entry			Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal	VS4	
	Note 1) Use turbine		· //		te 3) At rated voltage	VQ7

No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Pilot type		External pilot Note)		
Manual	Main valve	Direct manual override		
override	Pilot valve	Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)		
Coil rated voltage		110 to 120, 220, 240 VAC 50/60 Hz		
Contated	voltage	12, 100 VDC		
Porting sp	ecifications	Bottom ported		
Option		With light/surge voltage suppressor		
Note)	Operating pre	essure: 0 to 0.9 MPa		



Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa

2 position double 0.1 to 0.9 MPa

#### Model

		Мо	del			Flow characteristics <sup>(1)</sup>					Max. (2)	(2)	
Type of					1 –	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$			$4/2 \rightarrow 5/3 (A/B \rightarrow EA/EB)$			(3) Response	(4) Weight
act	uation	Plug-in	Non plug-in		С	h	Cv	С	b	Cv	cycle	cycle time	weight
					[dm³/(s·bar)]	b	00	[dm³/(s·bar)]	d	00	(Hz)	(ms)	(kg)
E	Cingle		VFR311	1/4	7.5	0.38	1.9	7.5	0.34	1.9	5	30 or less	0.61 (0.64)
2 position	Single VFR310□	VFR310	VFR314	3⁄8	8.4	0.39	2.2	8.7	0.38	2.2	5	SU OF less	<0.58>
Double		VFR321	1/4	7.1	0.41	1.9	7.4	0.40	1.9	5	20 or loss	0.71 (0.74)	
N	Double	VFR320□	VFR324□	3⁄8	7.9	0.36	2.0	8.6	0.37	2.2	5	30 or less	<0.69>
	Closed		VFR331	1/4	6.8	0.40	1.8	6.3	0.38	1.6	3	EQ or loss	0.72 (0.75)
ы	center	VFR330	VFR334	3⁄8	7.2	0.39	1.9	6.5	0.40	1.7	3	50 of less	<0.75)
position	Exhaust		VFR341	1/4	6.5	0.42	1.7	7.9 [3.4]	0.41 [0.47]	2.0 [0.96]		50 av lass	0.72 (0.75)
	VFR340□	VFR344	3⁄8	6.9	0.42	1.8	9.5 [3.4]	0.39 [0.46]	2.4 [0.96]	3	50 or less	<0.75)	
c	ຕ Pressure		VFR351	1⁄4	7.6 [2.4]	0.33 [0.48]	1.9 [0.69]	6.1	0.36	1.5		50	0.72 (0.75)
center	VFR350□	VFR354□	3/8	9.3 [2.4]	0.34 [0.47]	2.2 [0.69]	6.5	0.41	1.7	3	50 or less	<0.75)	

Note 1) [ ]: Denotes the normal position.

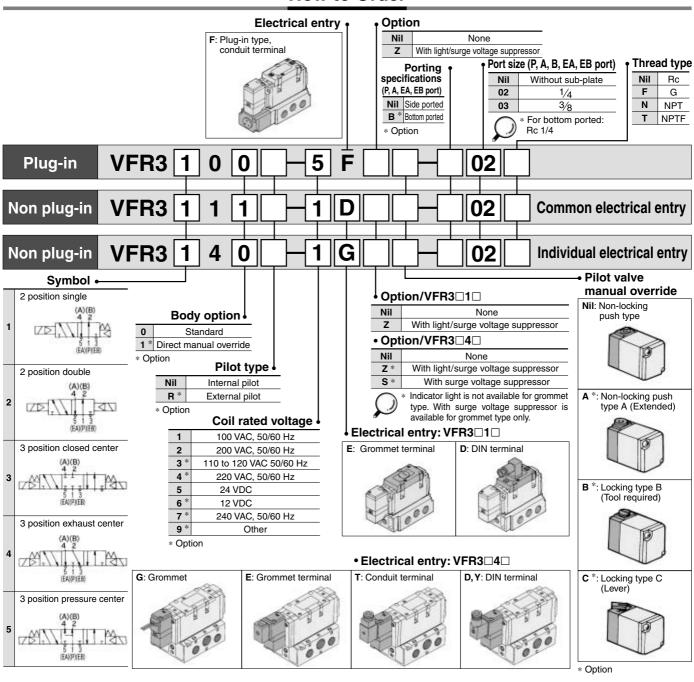
Note 2) Min. operating frequency is once in 30 days. (As per JIS B 8375)

Note 3) Based on dynamic performance test, JIS B 8375-1981. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 4) For VFR3 00- FZ-<sup>02</sup>/<sub>03</sub>, ( ): VFR3 10- DZ - <sup>02</sup>/<sub>03</sub>, < >: VFR3 40- G- <sup>02</sup>/<sub>03</sub>



EVS

VFN



## How to Order

## How to Order Pilot Valve Assembly

	<b>├ 7</b> (	ן דר נ							
	Ele	ectrical entry, Lig	ht/Suro	e voltage	e suppressor	• Ma	nual override	Syı	mbol
Symbol Rated voltage	Symbol	Electrical entry	Indicator light		<u> </u>	Nil	Non-locking push type	Symbol	Applicable valve model
1         100 VAC, 50/60 Hz           2         200 VAC, 50/60 Hz	F *	Plug-in	_	_	VFR3⊡0⊡ VFR3⊡1⊡	<b>A</b> *	Non-locking push type A	Nil	VFR3⊡0⊡ VFR3⊡1⊡
3*         110 to 120 VAC, 50/60 Hz           4*         220 VAC, 50/60 Hz	G GS	Grommet				в*	(Extended) Locking type B	1	VFR3□4□
5 24 VDC 6* 12 VDC	E EZ	Grommet terminal	•	•			(Tool required) Locking type C		
7 *         240 VAC, 50/60 Hz           9 *         Other	T TZ	Conduit terminal	•		VFR3□4□	* Opt	(Lever)		
<ul> <li>Option</li> </ul>	D DZ	DIN terminal							
	Y YZ	DIN terminal (DIN43650B type)	•			ע ∗ "VFR3⊑	0⊡", "VFR3⊡1⊡": Pilot v	alve assem	bly is all plug-in (



Use as a guide for selection. Please confirm the actual conditions with SMC

Cylinder Sp	eed Cha	rt						g Program		conditions	with Owe
System	Average speed (mm/s)	Series ME Pressure Load facto Stroke 50 ø40	0.5 MPa or 50%	ø63	ø80	Bore ø100	e size Series CS Pressure Load facto Stroke 10 ø125	0.5 MPa or 50%	ø160	ø180	ø200
A	1000 900 800 700 600 500 400 300 200 100 0									Perpendicu upward act Horizontal a	uation
В	1000 900 800 700 600 500 400 300 200 100 0										
* It is when	n the cylinder	is extendin	a that is me	eter-out con	trolled by s	peed contr	oller which				

VF VFR VP4 VZS VFS VS4 VQ7 EVS VFN

VK

VZ

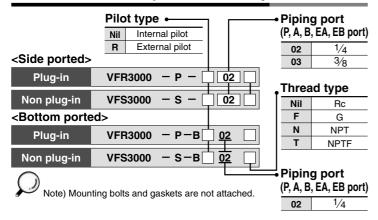
is directly connected with cylinder, and its needle valve with being fully open. \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

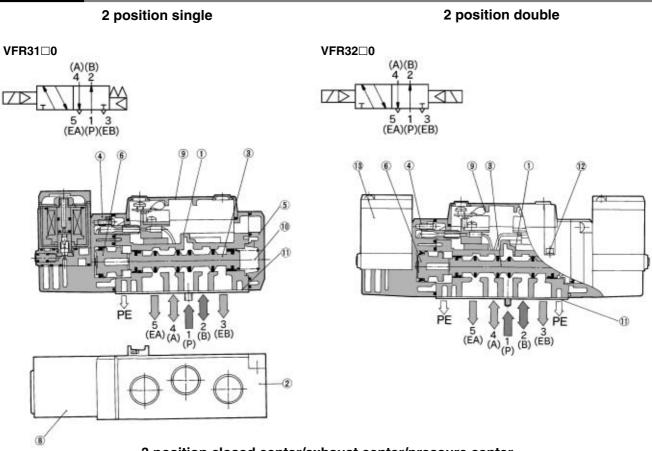
#### System Components

System	Solenoid valve	Speed controller	Silencer	SPG (Steel pipe) dia. x Length
А	Series VFR3000 Rc <sup>1</sup> /4	AS4000-02 (S = 24 mm <sup>2</sup> )	AN200-02 (S = 35 mm <sup>2</sup> )	6A x 1 m
В	Series VFR3000 Rc <sup>3</sup> ⁄8	AS420-03 (S = 73 mm²)	AN300-03 (S = 60 mm <sup>2</sup> )	10A x 1 m

### How to Order Sub-plate Assembly

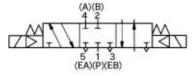


### Construction

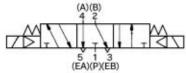


#### 3 position closed center/exhaust center/pressure center

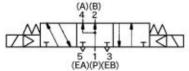
#### Closed center: VFR3300

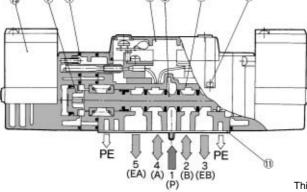


#### Exhaust center: VFR34 0



#### Pressure center: VFR35□0





(8

This figure shows a closed center type.

#### **Component Parts**

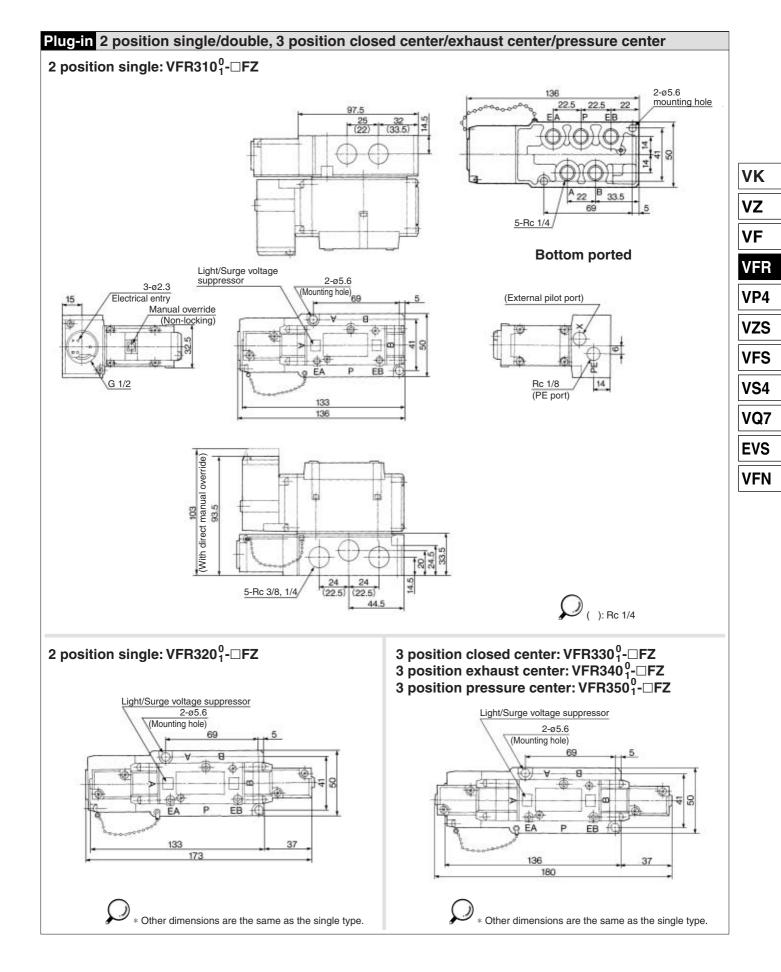
No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Resin	Black
5	End plate	Resin	Black

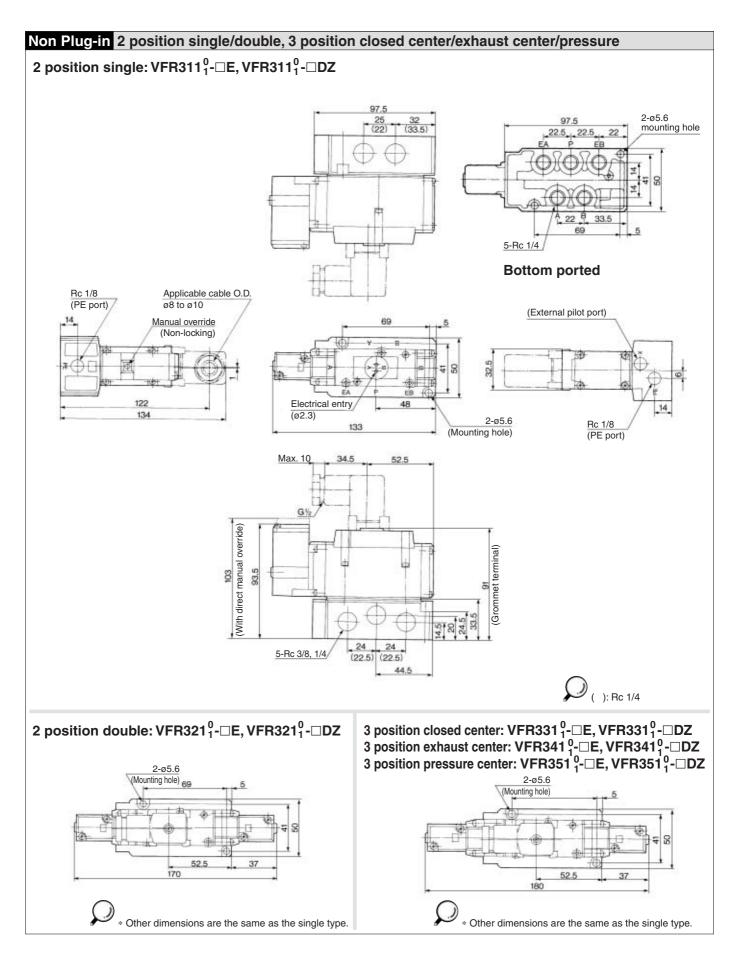
No.	Description	Material	Note
6	Piston	Resin	
$\overline{\mathcal{O}}$	Piston	Resin	
(8)	Junction cover	Resin	
9	Light cover	Resin	
10	Return spring	Stainless steel	

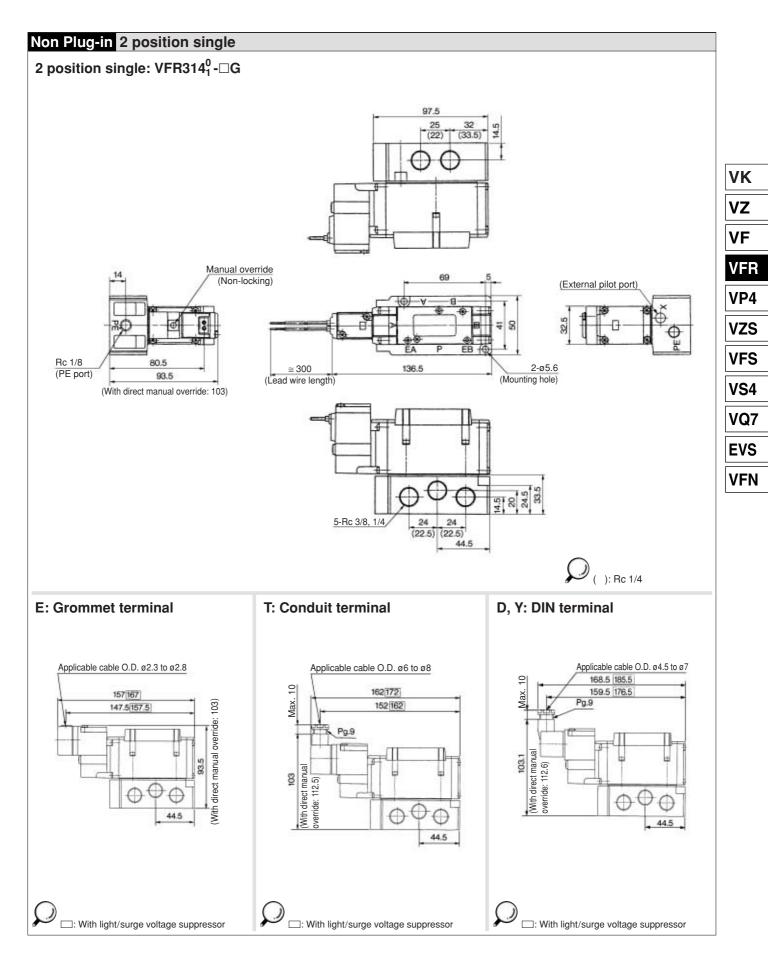
#### **Replacement Parts**

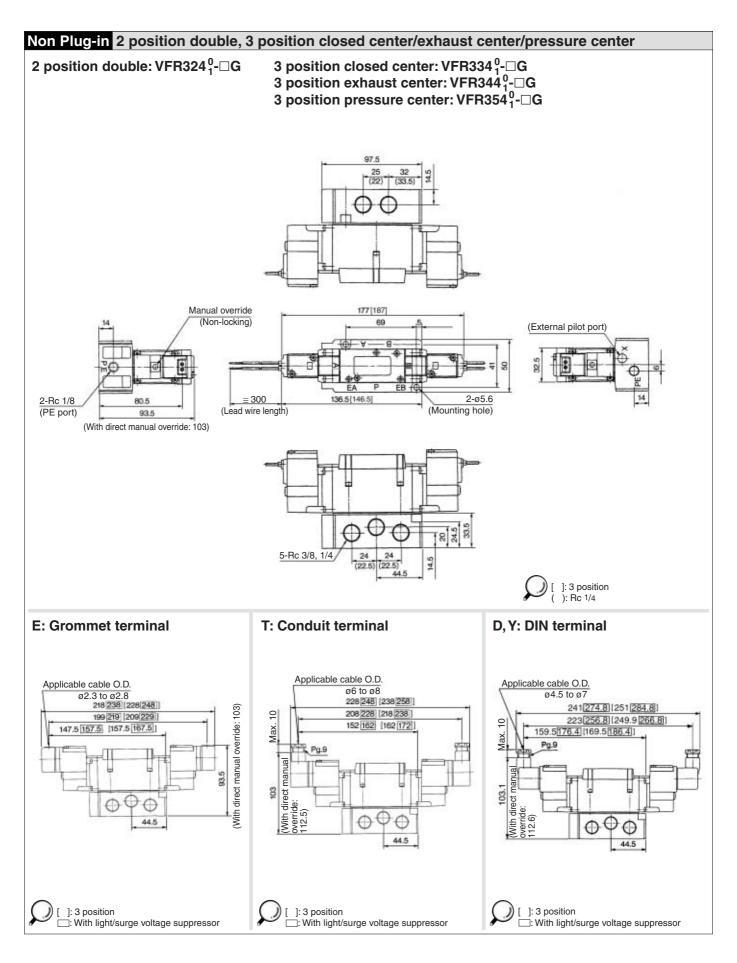
Nia	Description	Material	Part no.				
No.	Description	Material	VFR31	VFR32	VFR3300/3400/3500		
11	Gasket	NBR	VFR3000-26-4	VFR3000-26-4	VFR3000-26-4		
12	Hexagon socket head screw	Steel	AXT632-3(M3 x 32)	AXT632-3(M3 x 32)	AXT632-3(M3 x 32)		
(13)	Pilot valve assembly	—	Refer to "How to Order Pilot Valve Assembly" on page 3-5-30.				
—	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly" on page 3-5-31.				











## Series VFR3000 Manifold Specifications

### **Manifold Specifications**

Base mounted	Wiring	Porting specifications	Port	size	Stations	Applicable	
Dase mounted	winng	A, B port	P, EA, EB	A, B	Stations	valve model VFR3=00-=F VFR3=1=-=E VFR3=1=-=D	
	<ul> <li>With terminal block</li> </ul>		Note) 1/2	1/4, 3/8	2 to 10		
Plug-in type VV5FR3-01□	<ul><li>With multi-connector</li><li>With D-sub connector</li></ul>				2 to 8	VFR3□00-□F	
Non plug-in type VV5FR3-10	<ul><li>Grommet terminal</li><li>DIN terminal</li></ul>	Side/Bottom				-	
Non plug-in type VV5FR3-40	Grommet     Grommet terminal     Conduit terminal     DIN terminal			C8, C10	2 to 10	VFR3□4□-□G VFR3□4□-□E VFR3□4□-□T VFR3□4□-□D	

Note) If silencer is mounted to EA/EB port, use silencer "AN403-04" (O.D. ø27).

## How to Order Manifold Assembly

<Example> Plug-in type with terminal block: 6 stations

VV5FR3-01T-061-02.....1 set (Manifold base part no.)

\*VFR3100-5FZ...... 3 sets (2 position single part no.)

\*VFR3200-5FZ······ 2 sets (2 position double part no.)

\*VVFS3000-10A······· 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

### Plug-in Type: With Terminal Block

Plug-in Type: With Terminal B	OCK			
<ul> <li>Since lead wires of solenoid valve are connected with the terminals on upper surface of terminal block corresponding lead wires from power source can be wired at the bottom of terminal block.</li> <li>U side U side Terminal block (Internal)</li> </ul>	Series VFR3000 Manifold Plug-in type with terminal block Stations •	Symbol Passage Porting ppecifications P EA, EB (A, B) Common Common Side	Port size     Symbol P, EA, EB A, B*     02     1/ 4     03     3/8     One-touch     fitting for ø8     One-touch     fitting for ø10     M     Mixed     Prototom ported:     Rc 1/4, 3/8 only.	→ Thread type Nil Rc F G N NPT T NPTF
Plug-in Type: With Multi-conn	ector (For wiring specifications, refer to	o page 3-5-8.)		
<ul> <li>Master connection of power and solenoid valves.</li> <li>Quick wiring permits ease of installation.</li> </ul>	VV5FR3 - 01C Series VFR3000 Manifold Plug-in type with multi-connector Connector Stations Superior Connector Stations Superior Mounting direction D side mounting U U side mounting Superior Superior Stations Superior Stations Superior Stations Superior Stations Superior Superior Stations Superior Superior Stations Superior Superior Superior Stations Superior Superior Superior Stations Superior Sup	Symbol P EA, EB (A, B)	02 Port size Symbol P, EA, EB A, B * 02 1/4 03 3/8 C8 1/2 One-touch fitting for ø8 One-touch fitting for ø10 M * For bottom ported: Rc 1/4, 3/8 only.	Thread type     Nil Rc     F G     N NPT     T NPTF

<Example> Non plug-in type: 6 stations

of the solenoid valve, etc.

specification sheet.

Valve arrangement is counted from the D side.

VV5FR3-10-061-03······1 set (Manifold base part no.)

\*VFR3110-5D.....5 sets (2 position single part no.)

\*VFR3410-5D.....1 set (3 position exhaust center part no.)

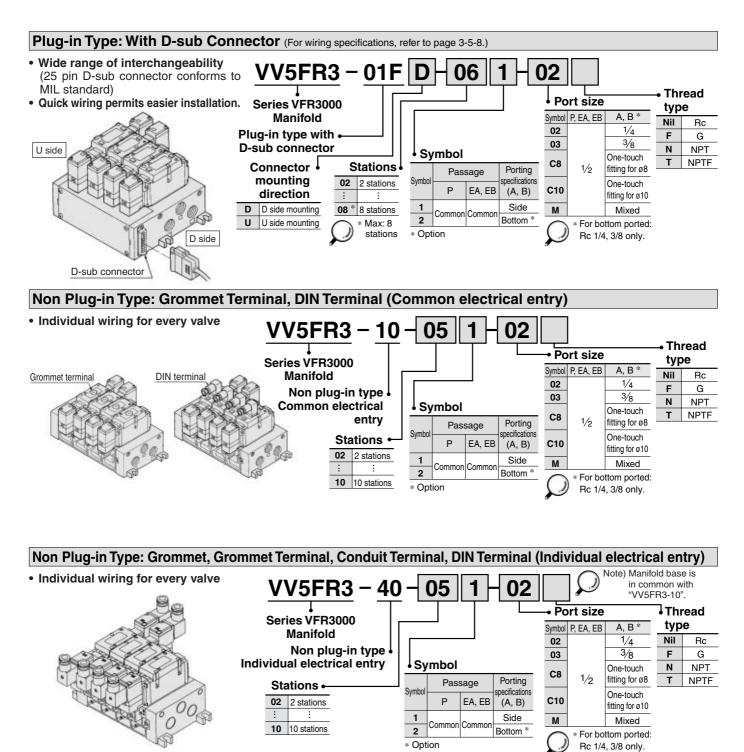
The asterisk denotes the symbol for assembly. Prefix it to the part nos.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold

VVF3000-R-03-2······1 set (Individual EXH spacer part no.)

VK VZ VF VP4 VZS VFS VS4 VQ7 EVS VFN

**SMC** 



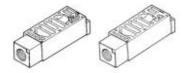
Note) Manifold base is in common with Series VFS3000.

#### Manifold/Option Parts Assembly

#### Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

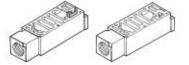
Body type Plug-in type Non plug-in type Part no. VVFS3000-P-03-1 VVFS3000-P-03-2



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

Body type		Non plug-in type
Part no.	VVFS3000-R-03-1	VVFS3000-R-03-2
	1000-000	



#### SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT6	36-1A

#### **EXH block disk**

When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

	ре			
Part no. AXT636-1A	AXT636-1A			



#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Non plug-in type Body type Plug-in type Part no. VVFS3000-20A-1 VVFS3000-20A-2



#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Characteristics" on page 3-5-6 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF3050-00-P-1	ARBF3050-00-P-2
A port regulation	ARBF3050-00-A-1	ARBF3050-00-A-2
B port regulation	ARBF3050-00-B-1	ARBF3050-00-B-2

#### SUP stop valve spacer

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

Body type	Plug-in type	Non plug-in type	
Part no.	VVFS3000-37A-1	VVFS3000-37A-2	
(Usinktwill be 07.5 mm binken)			

(Height will be 27.5 mm higher.)

### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

#### Body type Plug-in type Non plug-in type VVFS3000-10A Part no. \* Mounting screws: 4 positions



Manifold Option

#### With exhaust cleaner

Plug-in type/Non plug-in type

- Valve exhaust noise dampening: 35 dB or more.
- · Collects oil mist: collecting rate 99.9% or more
- Piping process reduced.



For details, refer to page 3-5-44.

### With control unit

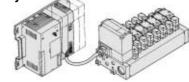
- Plug-in type/Non plug-in type • Filter, regulation valve, pressure switch and air release valve are
- all combined to form one unit. • Piping processes are eliminated.



For details, refer to page 3-5-44.

#### With serial interface unit for serial transmission Plug-in type

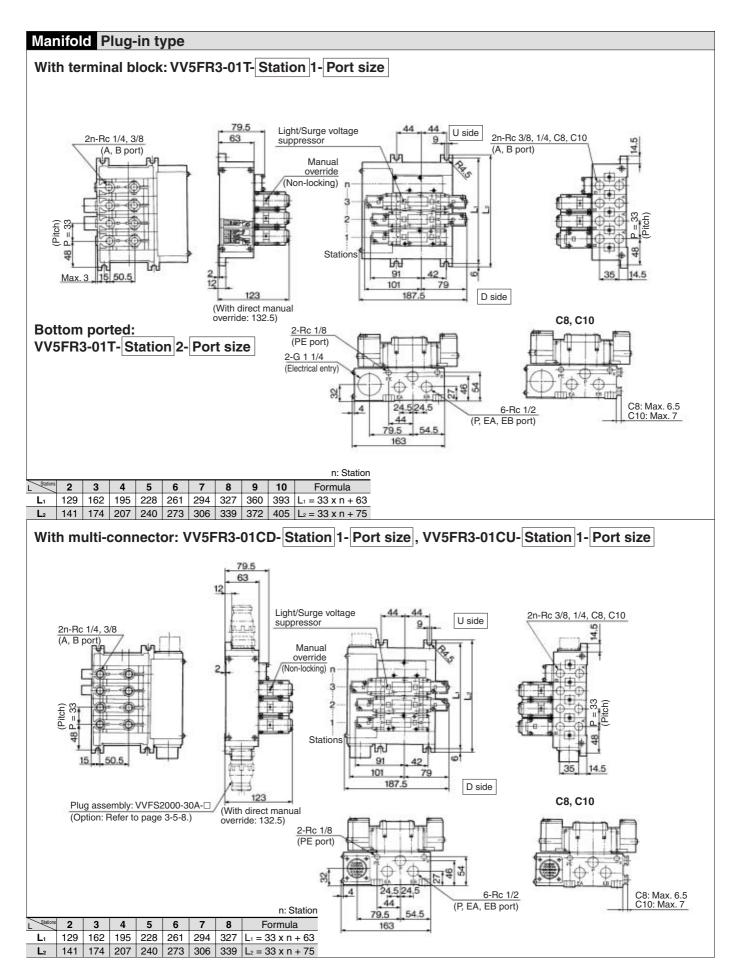
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible. Manifold solenoid valve: 8 stations max. 32 positions (512 solenoids).
- Maintenance and inspection are easy.

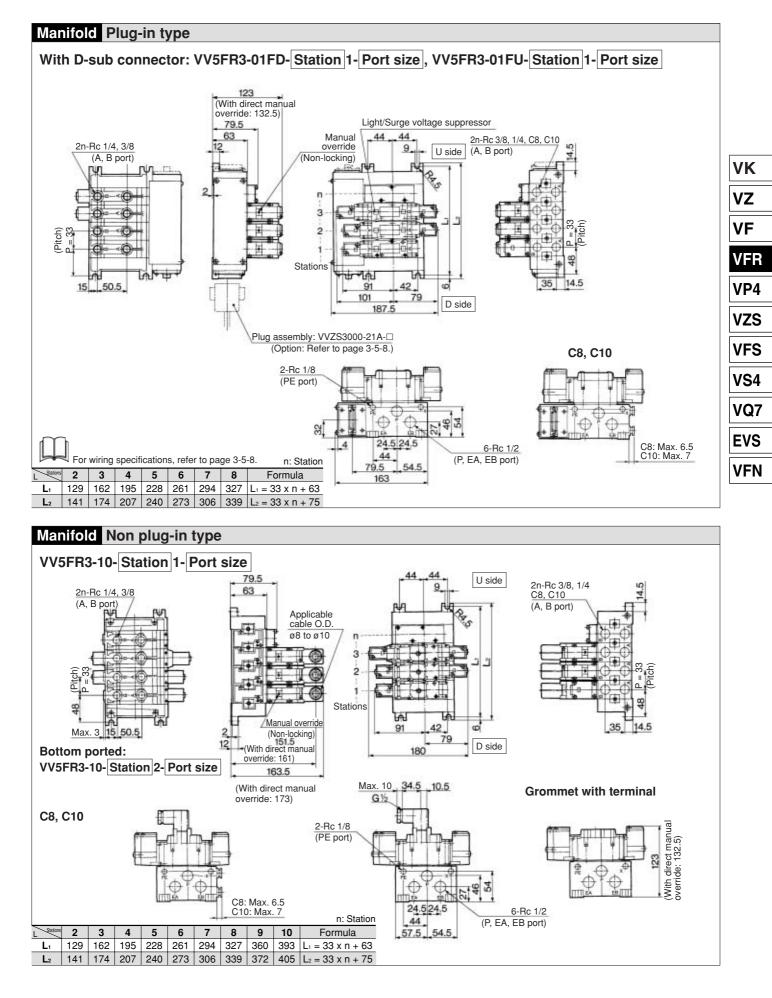


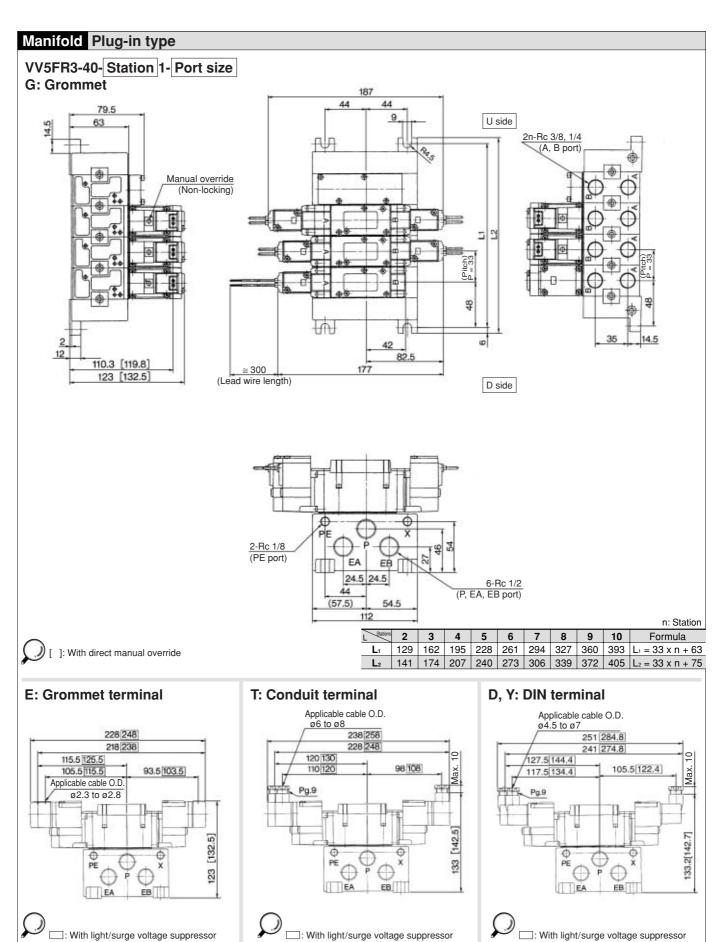
For details, refer to "Serial Transmission" catalog separately.

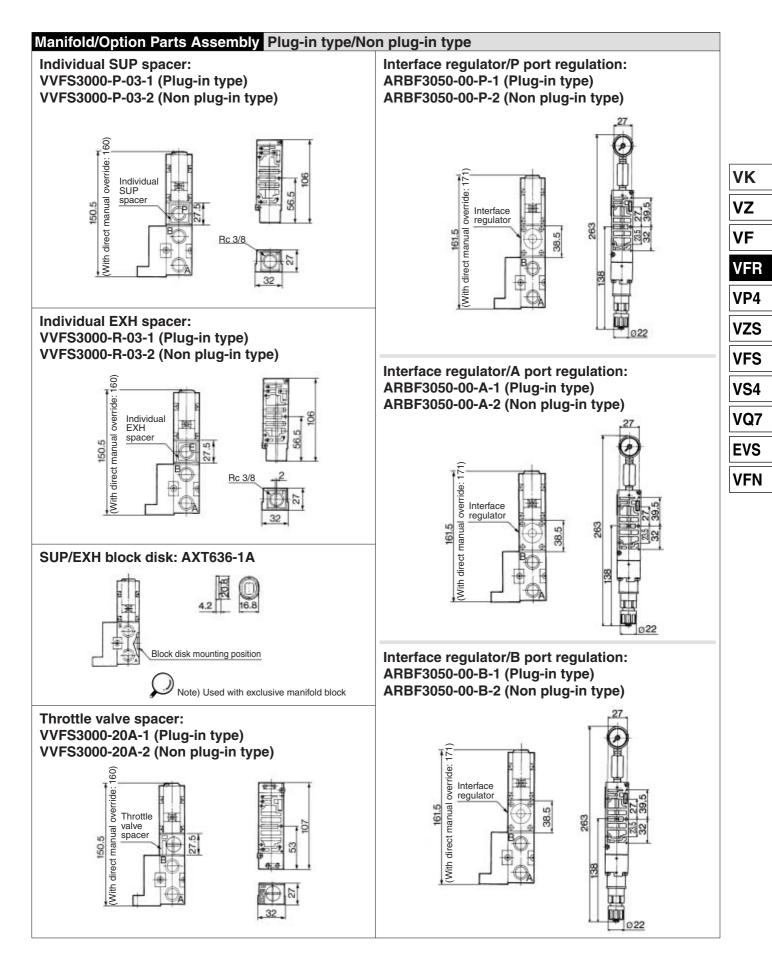
VZ VF VFR VP4 VZS VFS VS4 VQ7 EVS VFN

VK



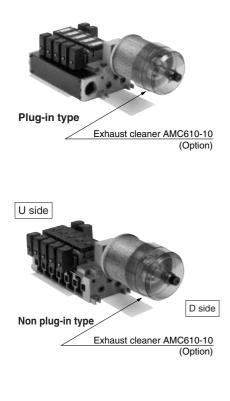




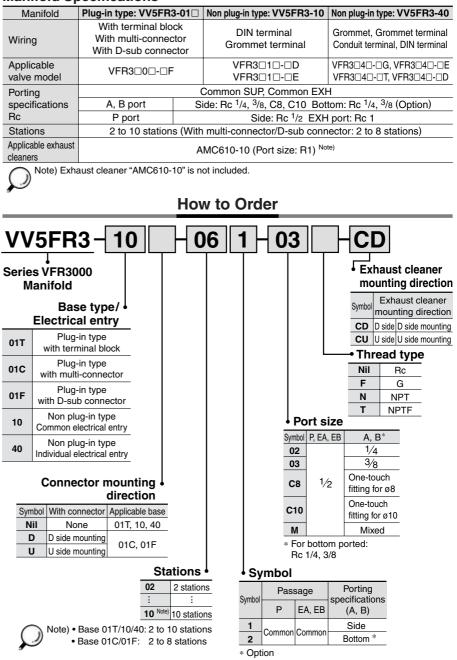


## Manifold with Exhaust Cleaner

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more
- Piping work is reduced.



#### **Manifold Specifications**



### How to Order Manifold Assembly

<example> Plug-in type with terminal block (6 stations)</example>
VV5FR3-01T-061-03-CD 1 set (Manifold base part no.)
*VFR3100-5FZ
*VFR3200-5FZ 2 sets (2 position double part no.)
*VVFS3000-10A 1 set (Blanking plate assembly part no.)
*AMC610-10 1 set (Exhaust cleaner part no.)
→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

### **A**Caution

When using an exhaust cleaner, mount it downwards.

<Example> Non plug-in type: 6 stations

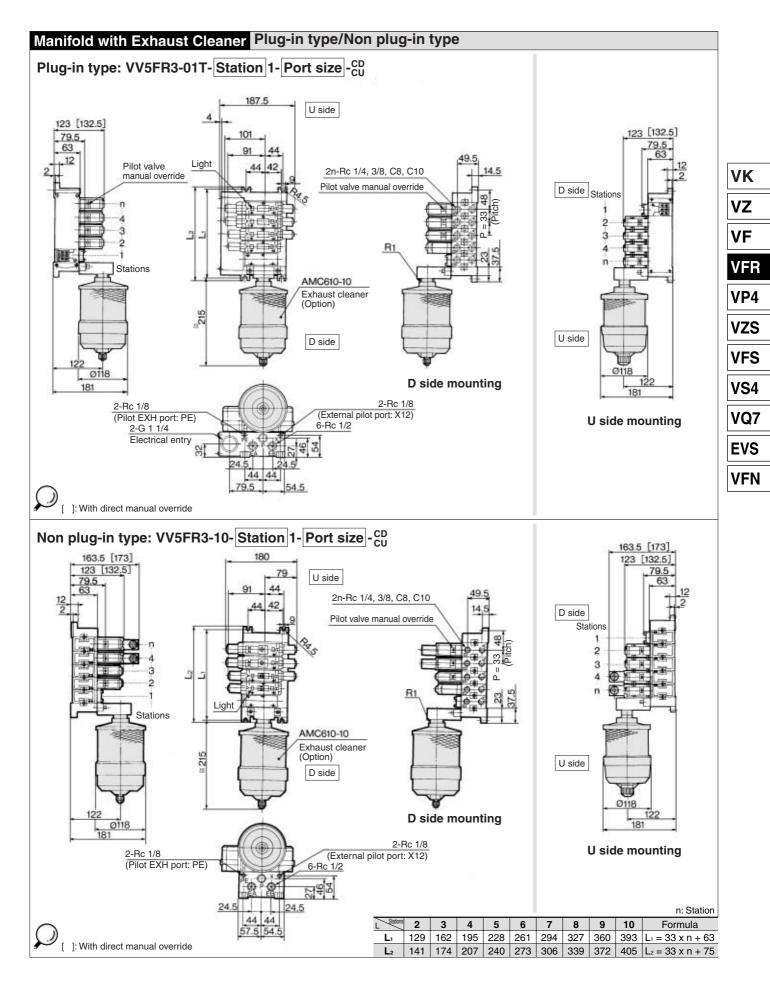
VV5FR3-10-061-03-CU 1 set (Manifold base part no.)
*VFR3110-5E 3 sets (2 position single part no.)
*VFR3210-5E 2 sets (2 position double part no.)
*VVFS3000-10A 1 set (Blanking plate assembly part no.)
*AMC610-10 ··········· 1 set (Exhaust cleaner part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

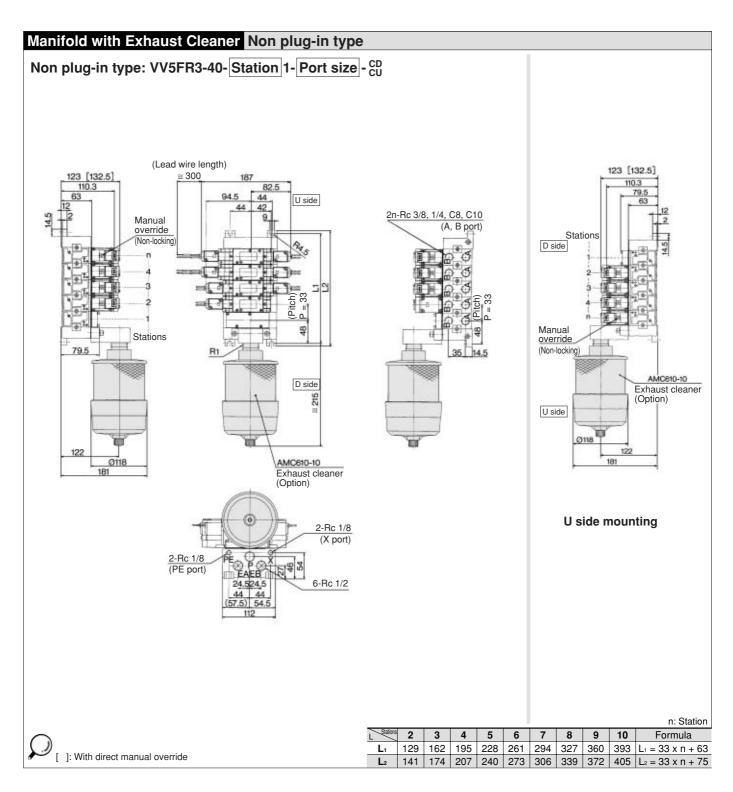
Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

Refer to Best Pneumatics Vol. 5 for Exhaust Cleaner details.

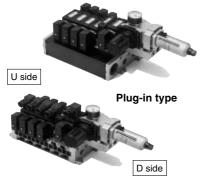






## Manifold with Control Unit -

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



Non plug-in type

## **A** Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

#### **Manifold Specifications**

Manifold	Plug-in type: VV5FR	3-01□	Non plug-in type: VV5FR3-10	Non plug-in type: VV5FR3-40
Wiring	With terminal blo With multi-connec With D-sub conne	ctor	DIN terminal Grommet terminal	Grommet, Grommet terminal Conduit terminal, DIN terminal
Applicable valve model	VFR3□0□-□F	:	VFR3□1□-□D VFR3□1□-□E	VFR3□4□-□G, VFR3□4□-□E VFR3□4□-□T, VFR3□4□-□ <sup>D</sup>
Porting	Common SUP, Common EXH			
specifications	A, B port	rt Side: Rc <sup>1</sup> /4, <sup>3</sup> /8, C8, C10 Botton		tom: Rc <sup>1</sup> /4, <sup>3</sup> /8 (Option)
Rc	P, EA, EB port		Side: Rc	1/2
Stations	2 to 10 (With multi-connector/D-sub connector: 2 to 8) *			
* Including station of control unit				

2

#### **Control Unit Specifications**

Air filter (With auto-drain/With manual drain)		
Filtration degree	5 µm	
Regulator		
Set pressure	0.05 to 0.85 MPa	
(Outlet pressure)	0.05 10 0.85 101 2	
Pressure switch		
Set pressure range: OFF	0.1 to 0.6 MPa	
Differential	0.08 MPa	
Contact	1a	
Indicator light	LED (RED)	
Max. switch capacity	2 VA AC, 2 W DC	
Max. operating	24 VAC, DC or less: 50 mA	
current	100 VAC, DC: 20 mA	
Inside voltage drop	4 V or less	
Air release valve (Single only)		
Operating	0.2 to 0.9 MPa	
pressure range	0.2 10 0.9 MFa	

### **Control Unit/Option**

Air release	<plug-in type=""> VVFS3000-24A-1R (D side mounting)</plug-in>			
valve spacer	<non plug-in="" type=""> VVFS3000-24A-2R (D side mounting)</non>			
Pressure (2) switch	IS1000P-2-1			
Displane	For filter regulator	MP2-3		
Blanking plate	For pressure switch	MP3-2		
plate	For air release valve	VVFS3000-24A-10		
Filter element	INA-13-854-12-5B			
Note 1) Combining valve "VFR31□□" (single) and release valve spacer makes it possible to use this as an air release valve.				
Note 2) Pressure switch cannot be mounted later on non plug-in type.				

VK

VZ

VF

VFR

VP4

VZS

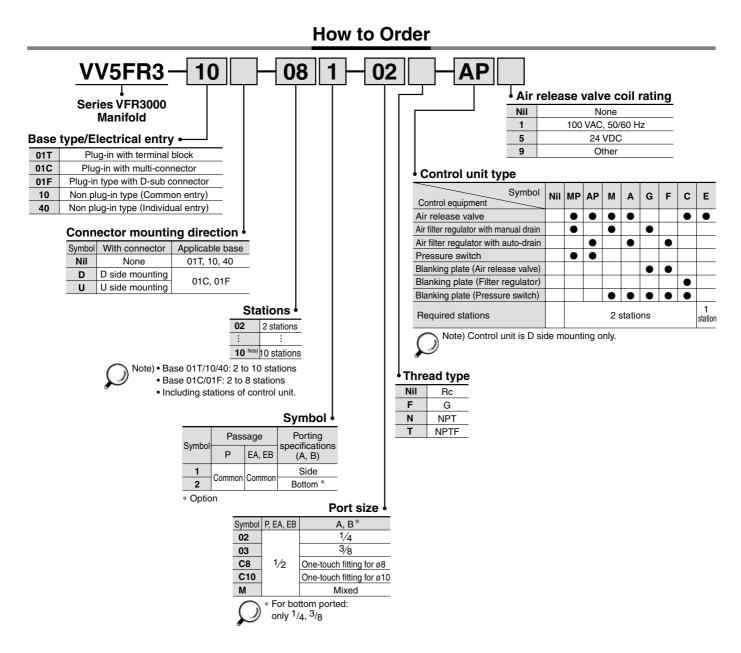
VFS

VS4

VQ7

**EVS** 

VFN



**SMC** 

### How to Order Manifold Assembly

<Example> Plug-in type with terminal block

the solenoid valve, etc.

VV5FR3-01T-081-03-AP5 1 set (Manifold base part no.)
*VFR3100-5FZ 4 sets (2 position single part no.)
*VFR3200-5FZ 2 sets (2 position double part no.) $T$
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of

The 1st and 2nd station are used for control unit mounting.

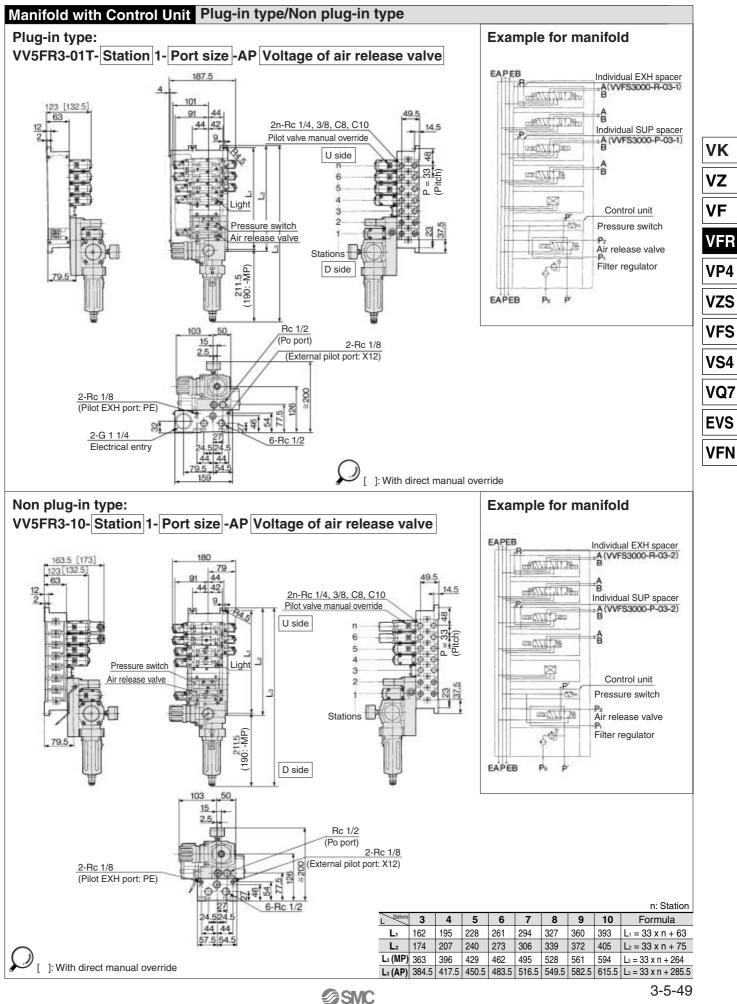
When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type

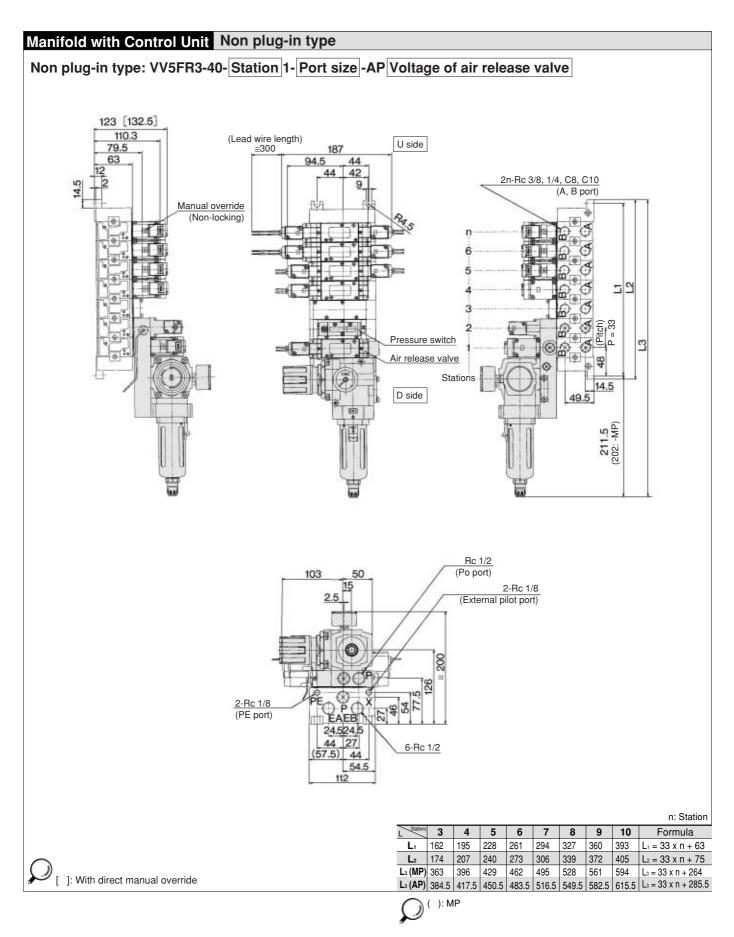
VV5FR3-10-061-03-A5 ...... 1 set (Manifold base part no.) \*VFR3110-5D ...... 4 sets (2 position single part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve. etc.

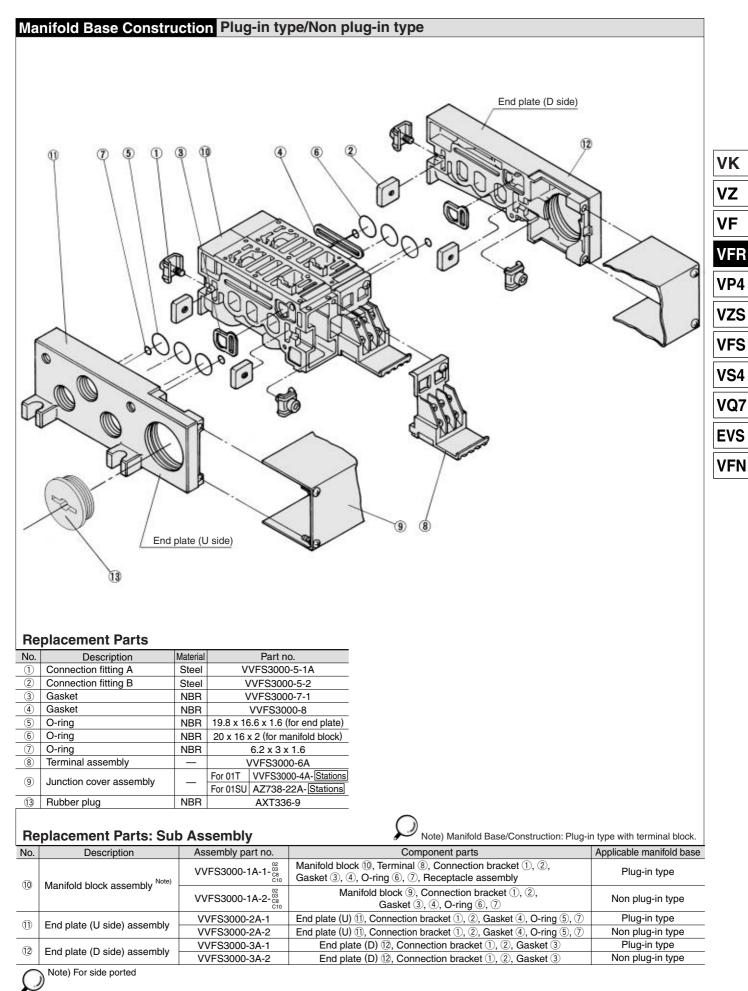
The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.





**SMC** 



*∕∂SMC*