

Plug-in type



Non plug-in type

JIS Symbol

2 position	3 position
Single	Closed center
(A)(B) 4 2 5 1 3 (EA(P)(EB)	(A)(B) 4 2 5 1 3 (EA)(P)(EB)
Double	Exhaust center
(A)(B) 4 2 5 3 (EA)(P)(EB)	(A)(B) 4 2 5 1 3 (EA)(P)(EB)
	Pressure center
	(A)(B) (A)(B) (A)(B)

Standard Specifications

	aara opeem					
	Fluid				Air	
S	Operating	2 position sin	gle/3 position	0.2 to 0.9 MPa		
Ę.	pressure range	2 positio	n double	0.1 to 0.9 MPa		
<u>i</u> 2	Ambient and flu	id tempera	ture	-10 to 50°C (No fre	eezing. Refer to page 3-13-4.)	
specifications	Lubrication				Non-lube (1)	
ds	Manual override)		Non-le	ocking push type	
Valve	Mounting orient	ation		l	Unrestricted	
\S	Shock/Vibration resistance			300/50 m/s ^{2 (2)}		
	Enclosure			Dustproof		
ဋ	Coil rated voltage	age		100, 200 VAC (50/60 Hz), 24 VDC		
ij	Allowable voltag	ge fluctuation	on	-15 to -10% of rated voltage		
fica	Annarant naves	· (AC) (3)	Inrush	5.6 VA/5	0 Hz, 5.0 VA/60 Hz	
Seci	Apparent power (AC) (3)		Holding	3.4 VA (2.1 W)/5	0 Hz, 2.3 VA (1.5 W)/60 Hz	
χ Σ	Power consumption (DC) (3)			1.8 W		
įį				Plug-in type	Conduit terminal	
Electricity specifications	Electrical entry			Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal	

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) At rated voltage

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Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Option Specifications

Pilot type		Ext	ternal pilot ^{Note)}	
Manual Main valve		Dire	Direct manual override	
override	Pilot valve	Non-locking push type A (Extended),	Locking type B (Tool required), Locking type C (Lever)	
Coil rated	voltago	110 to 120, 220, 240 VAC 50/60 Hz		
Con rateu	voitage	12, 100 VDC		
Porting specifications Bottom ported		Bottom ported		
Option With light/surge voltage suppressor		surge voltage suppressor		
O Netel	^	0iti 0 t- 0 0 MD-	Dilatana and Caracitian simula 0.0 to 0.0 MD-	

Note) Operating pressure: 2 position 0 to 0.9 MPa 3 position 0.15 to 0.9 MPa Pilot pressure: 2 position single 0.2 to 0.9 MPa 2 position double 0.1 to 0.9 MPa 3 position 0.5 x P + 0.1 to 0.9 MPa

(P: Operating pressure)

Model

Model														
Model		del			Flow characteristics (2)				Max. ⁽³⁾		4)			
Ty	pe of			Port (1)	1 –	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$		$4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{EA/EB)}$				Reconce	(5) Weight	
actuation		Plug-in	Non plug-in	size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	Cyclo	time (ms)	(kg)	
<u> </u>	Single	VFR410□	VFR411□	3/8	13	0.30	3.2	14	0.28	3.4	5	50 or less	1.10 (1.04)	
2 position	Sirigle	VFR410	VFR414□	1/2	15	0.30	3.8	14	0.30	3.8	5	50 or less	<1.04)	
ő	Double VFR42	ouble VFR420□	VFR421□	3/8	14	0.31	3.4	14	0.26	3.4	5	50 or less	1.20 (1.16)	
2			VFR424□	1/2	15	0.30	4.0	14	0.30	3.7	5	50 or less	<1.16>	
	Closed	VED400	VFR431□	3/8	13	0.32	3.2	13	0.25	3.0	3	50 or less	1.20 (1.16)	
_	center	VFR430□	VFR434□	1/2	14	0.28	3.5	13	0.29	3.4	3	50 or less	<1.16>	
i≗	Exhaust center \		VFR441□	3/8	13	0.31	3.2	14 [13]	0.32 [0.30]	3.6 [3.2]	0	70 or less (1.16	1.20	
3 position			VFR444□	1/2	14	0.30	3.7	14 [13]	0.32 [0.30]	3.6 [3.2]	3		<1.16>	
3	Pressure	VED450	VFR451□	3/8	13 [5.0]	0.27 [0.42]	3.2 [1.3]	13	0.28	3.1	_		1.20	
	center		VFR450□	VFR454□	1/2	15 [5.3]	0.22 [0.42]	3.7 [1.5]	13	0.28	3.3	3	70 or less	(1.16) <1.16>

Note 1) EA, EB port: Rc 3/8

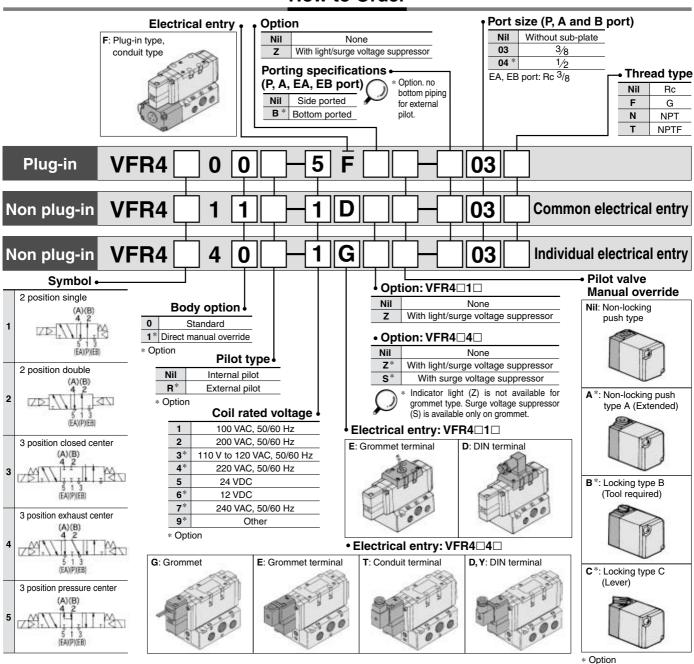
Note 2) []: Normal position

Note 3) Min. operating frequency is once in 30 days. (Based on JIS B 8375)

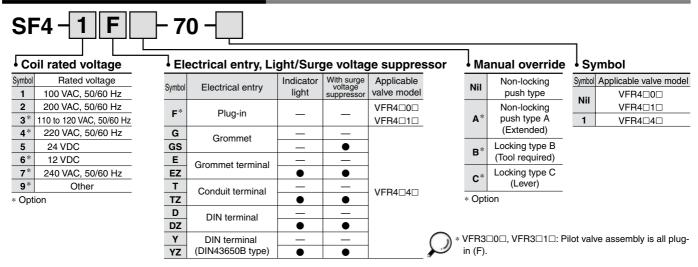
Note 4) Based on dynamic performance test, JIS B 8375-1981. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 5) For VFR4 \square 00- \square FZ- $^{03}_{04}$, (): VFR4 \square 10- DZ \square - $^{03}_{04}$, < >: VFR4 \square 40- \square G- $^{03}_{04}$

How to Order

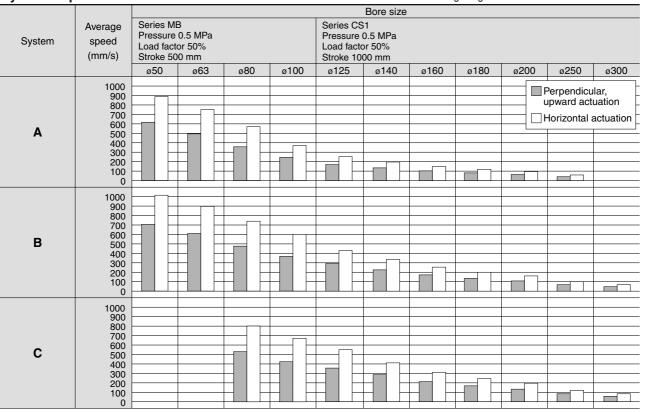


How to Order Pilot Valve Assembly



Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

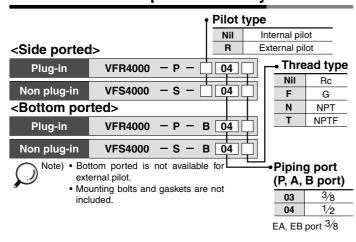


- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- \ast Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

System Components

System	Solenoid valve	Speed controller	Silencer	SPG (Steel pipe) dia. x Length
Α	Series VFR4000 Rc ³ / ₈	AS4000-03 (S = 21 mm ²)	AN300-03 (S = 60 mm ²)	10A x 1 m
В	Series VFR4000 Rc ³ / ₈	AS420-03 (S = 73 mm ²)	AN300-03 (S = 60 mm ²)	10A x 1 m
С	Series VFR4000 Rc ¹ / ₂	AS420-04 (S = 97 mm²)	AN400-04 (S = 90 mm ²)	15A x 1 m

How to Order Sub-plate Assembly



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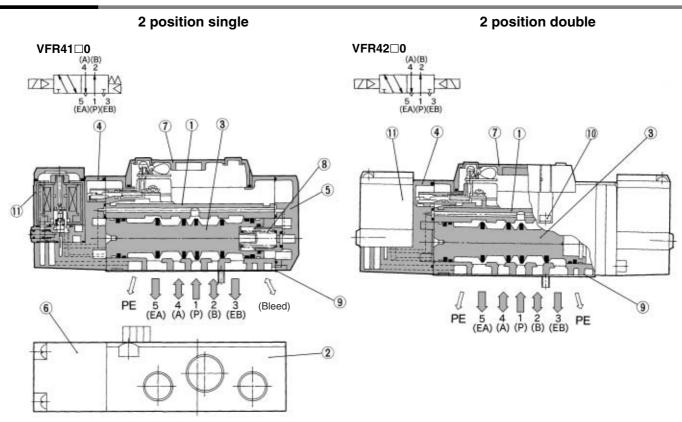
VFS

VS4

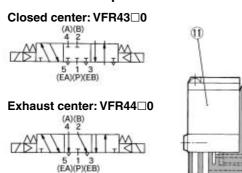
VQ7

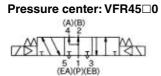
EVS

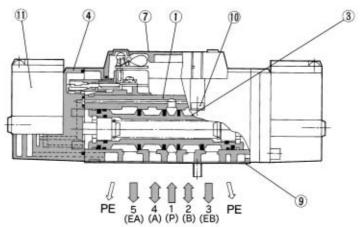
Construction



3 position closed center/exhaust center/pressure center







This figure shows a closed center type.

Component Parts

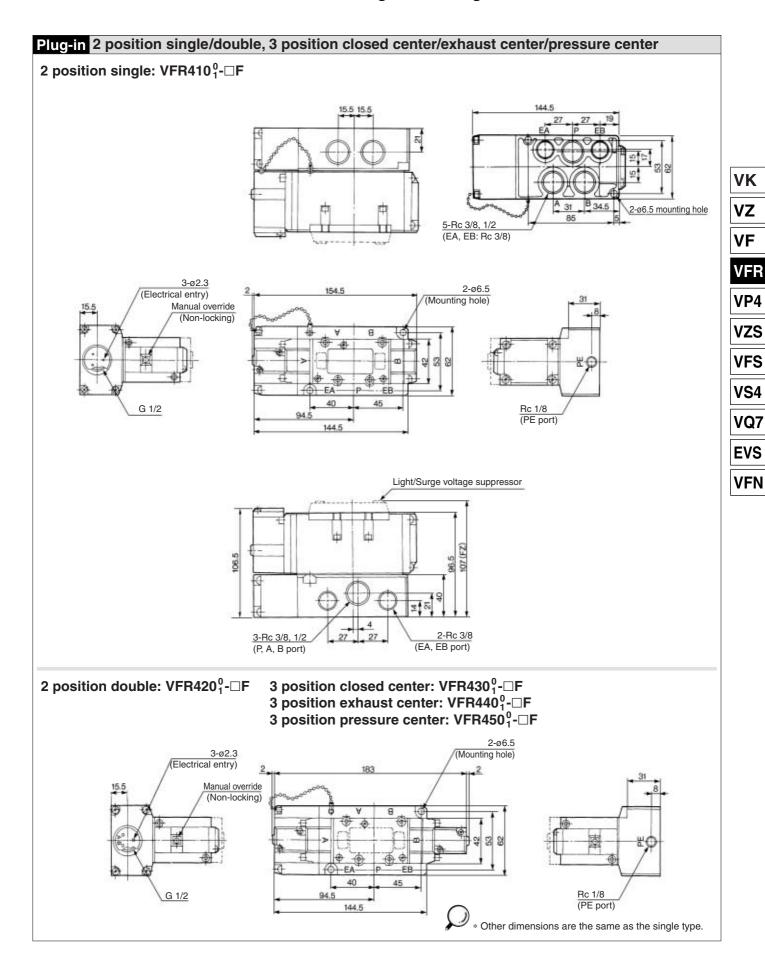
No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Resin	Black

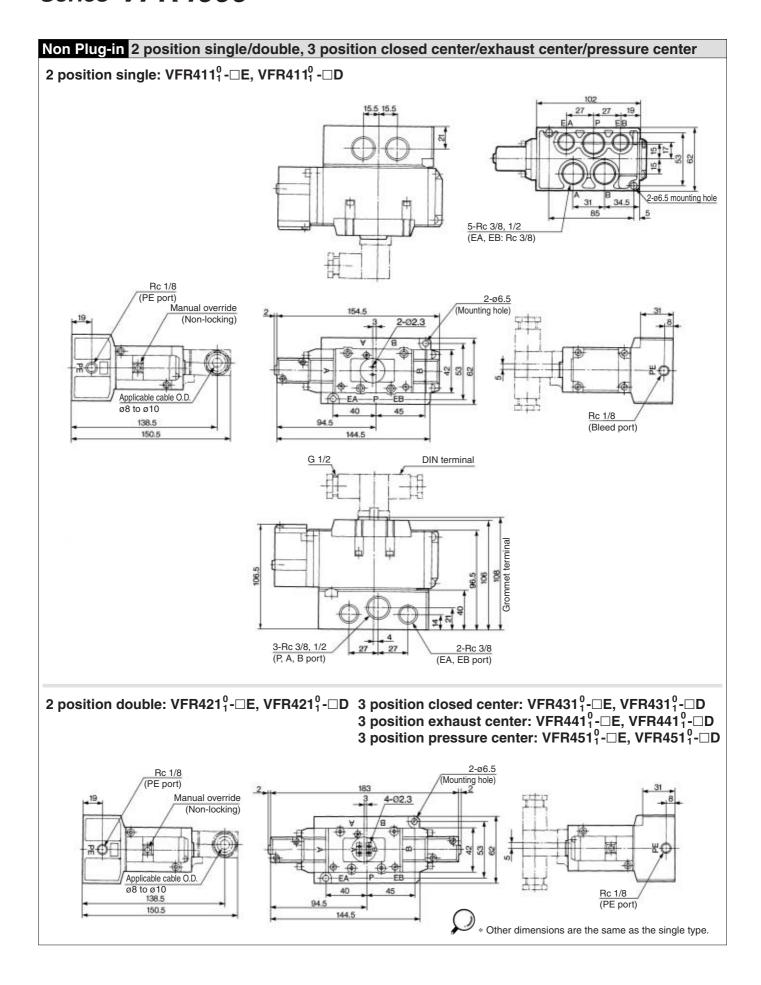
No.	Description	Material	Note
(5)	End plate	Resin	Black
6	Junction cover	Resin	
7	Light cover	Resin	
8	Spool spring	Stainless steel	

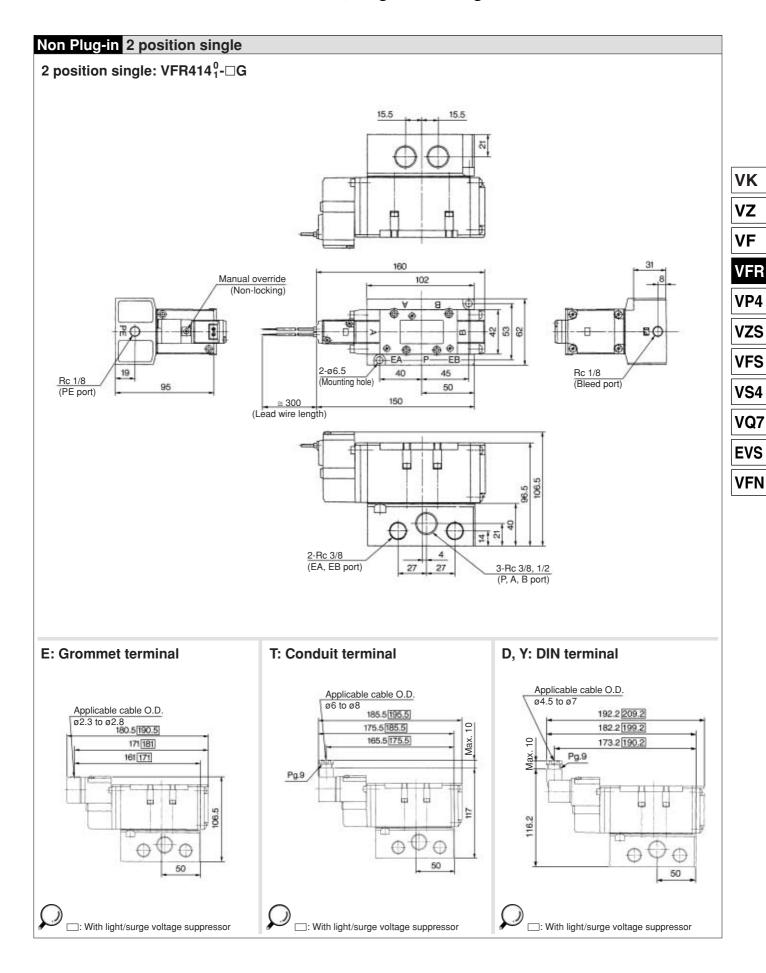
Replacement Parts

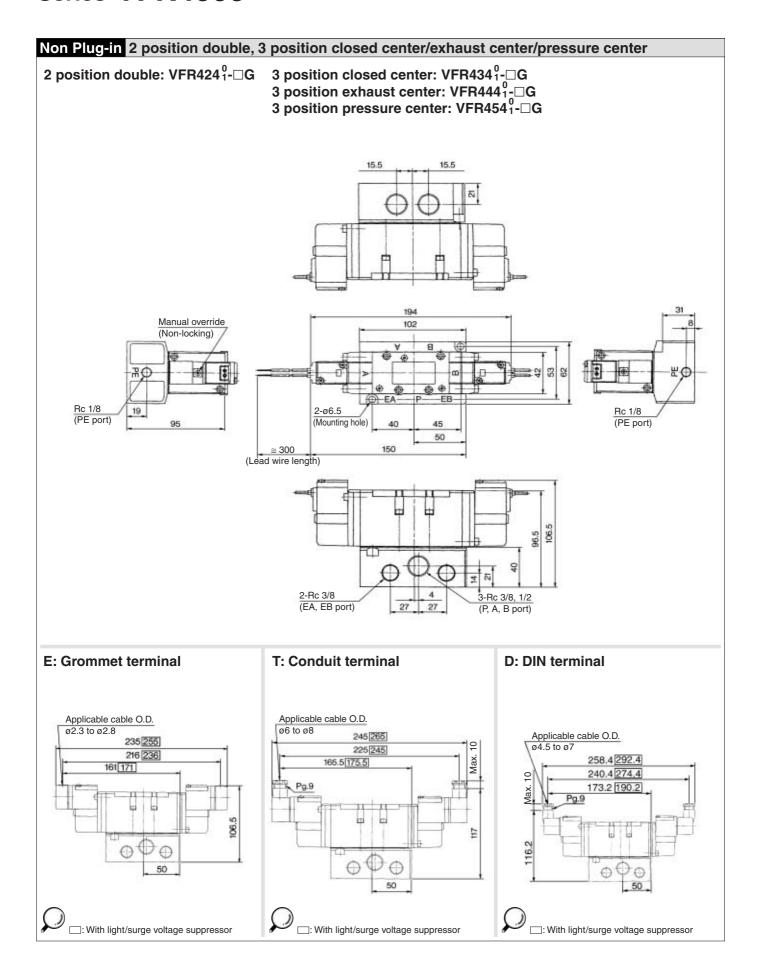
Nia	Description	Motorial	Part no.			
No.	Description	Material	VFR41□□	VFR42□□	VFR43□□/44□□/45□□	
9	Gasket	NBR	VF4000-20-1	VF4000-20-1	VF4000-20-1	
10	Hexagon socket head screw	Steel	AXT335-1-11(M4 x 40)	AXT335-1-11(M4 x 40)	AXT335-1-11(M4 x 40)	
11)	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on page 3-5-54.			
_	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly" on page 3-5-55.			











Manifold Specifications

Manifold Specifications

Base model	Wiring	Porting specifications	Port	size	Stations	Applicable			
base model	vviinig	A, B port	P, EA, EB	A, B	Stations	valve model			
Plug-in type	With terminal block				2 to 10				
VV5FR4-01□	• With multi-connector • With D-sub connector				2 to 8	VFR4□0□-□F			
Non plug-in type VV5FR4-10	Grommet terminal DIN terminal	Side/Bottom	Side/Bottom rminal ninal			Side/Bottom 1/2 3/8,	3/8, 1/2		VFR4□1□-□E VFR4□1□-□D
Non plug-in type VV5FR4-40	Grommet Grommet terminal Conduit terminal DIN terminal					2 to 10	VFR4□4□-□G VFR4□4□-□E VFR4□4□-□T VFR4□4□-□D		

How to Order Manifold Assembly

<Example> Plug-in type with terminal block: 6 stations

VV5FR4-01T-061-03	3 1 set (Manifold base part no.)
*VFR4100-5FZ	3 sets (2 position single part no.)
*VFR4200-5FZ	2 sets (2 position double part no.)
*VVFS4000-10A	1 set (Blanking plate assembly part no.)
The asterisk denot the solenoid valve,	es the symbol for assembly. Prefix it to the part nos. o etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

<Example> Non plug-in type: 6 stations

VV5FR4-10-061-03············· 1 set (Manifold base part no.)
*VFR4110-5D 5 sets (2 position single part no.)
*VFR4410-5D1 set (3 position exhaust center part no.)
*VVF4000-R-04-2·············· 1 set (Individual EXH spacer part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of

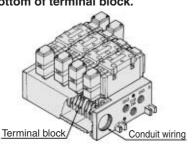
Valve arrangement is counted from the D side.

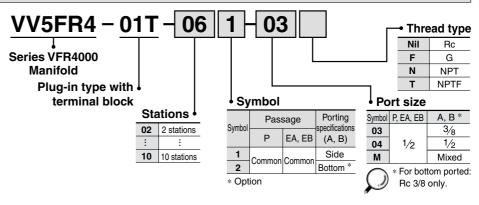
the solenoid valve, etc

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

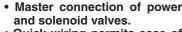
Plug-in Type: With Terminal Block

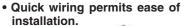
 Since lead wires of solenoid valve are connected with the terminals on upper surface of terminal block corresponding lead wires from power source can be wired at the bottom of terminal block.

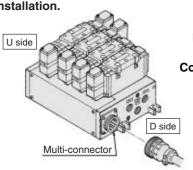


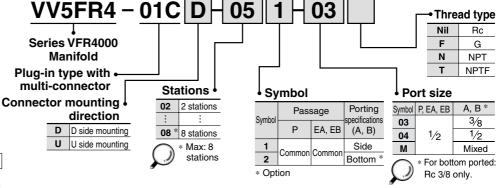


Plug-in Type: With Multi-connector (For wiring specifications, refer to page 3-5-8.)









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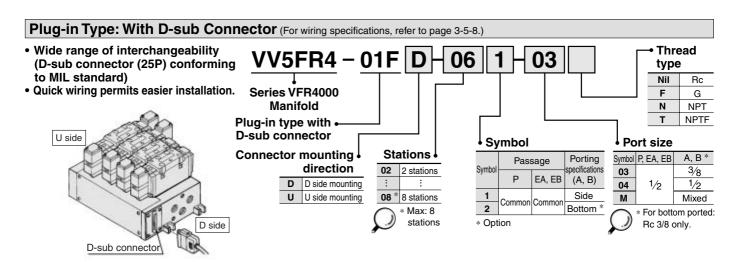
VFS

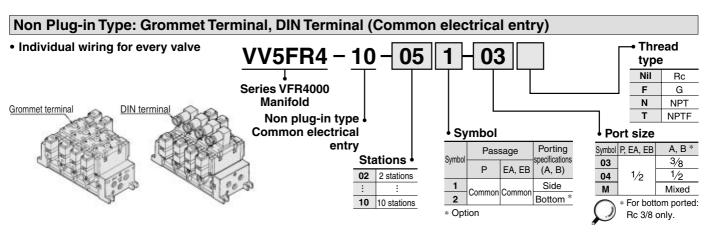
VS4

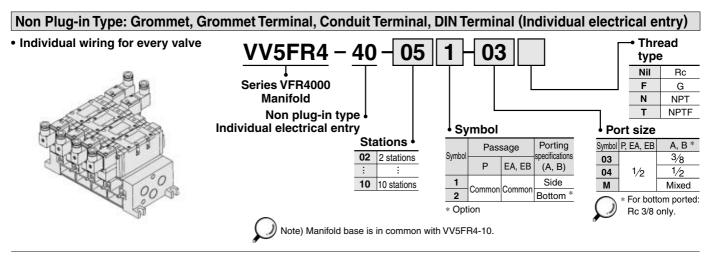
VQ7

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Note) Manifold base is in common with Series VFS4000 but the connection of terminal block for plug-in type is different.

Manifold/Option Parts Assembly

Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS4000-P-03-1	VVFS4000-P-03-2





Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

Body type	Plug-in type	Non plug-in type	
Part no.	VVFS4000-R-04-1	VVFS4000-R-04-2	





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to plug-in different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT63	84-10A

EXH block disk

When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type
Part no.	AXT63	34-11A





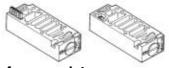
EXH block disk

SUP block disk

Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

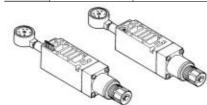
Body type	Plug-in type	Non plug-in type	
Part no.	VVFS4000-20A-1	VVFS4000-20A-2	



Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Characteristics" on page 3-5-6 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF4050-00-P-1	ARBF4050-00-P-2
A reduced pressure	ARBF4050-00-A-1	ARBF4050-00-A-2
B reduced pressure	ARBF4050-00-B-1	ARBF4050-00-B-2



Blanking plate

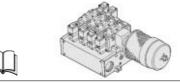
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type			
Part no.	VVFS4000-10A				

Manifold Option

With exhaust cleaner

- Valve exhaust noise dampening: 35 dB or more.
- Collects oil mist: collecting rate 99.9% or more
- Piping process reduced.



For details, refer to page 3-5-68.

With control unit

Plug-in type/Non Plug-in type

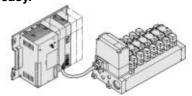
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- Piping processes are eliminated.



For details, refer to page 3-5-71.

With serial interface unit for serial transmission Plug-in type

- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max. 32 positions (512 solenoids).
- Maintenance and inspection are easy.



For details, refer to "Serial Transmission" catalog separately.

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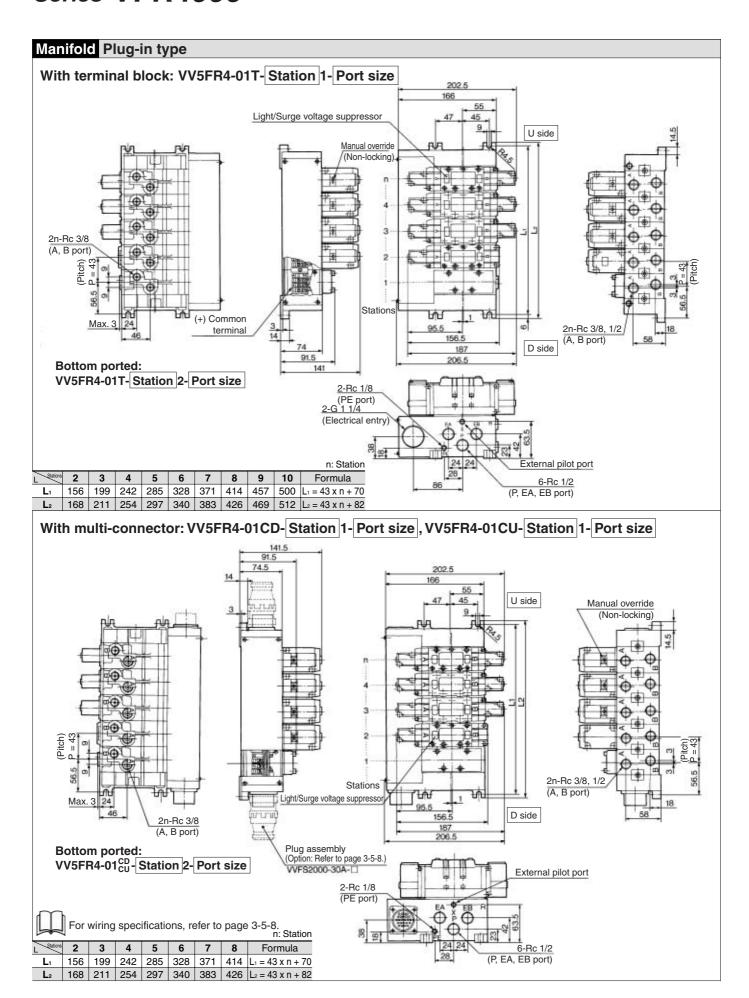
VZS

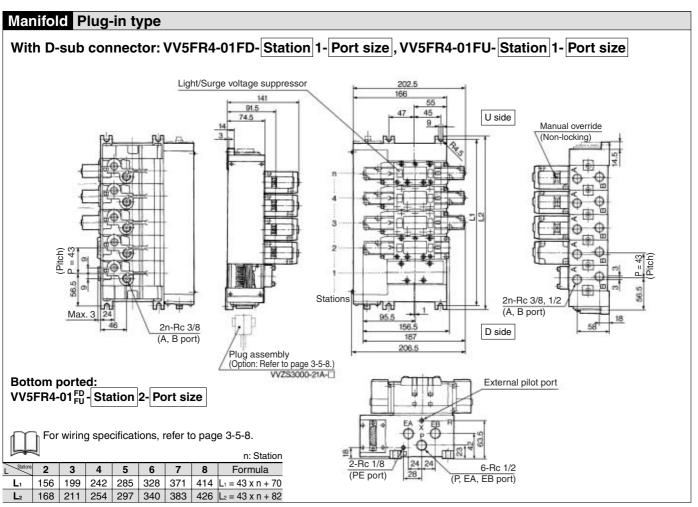
VFS

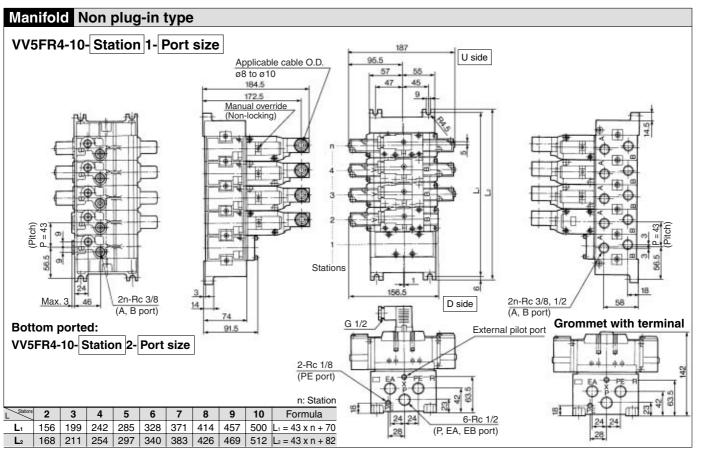
VS4

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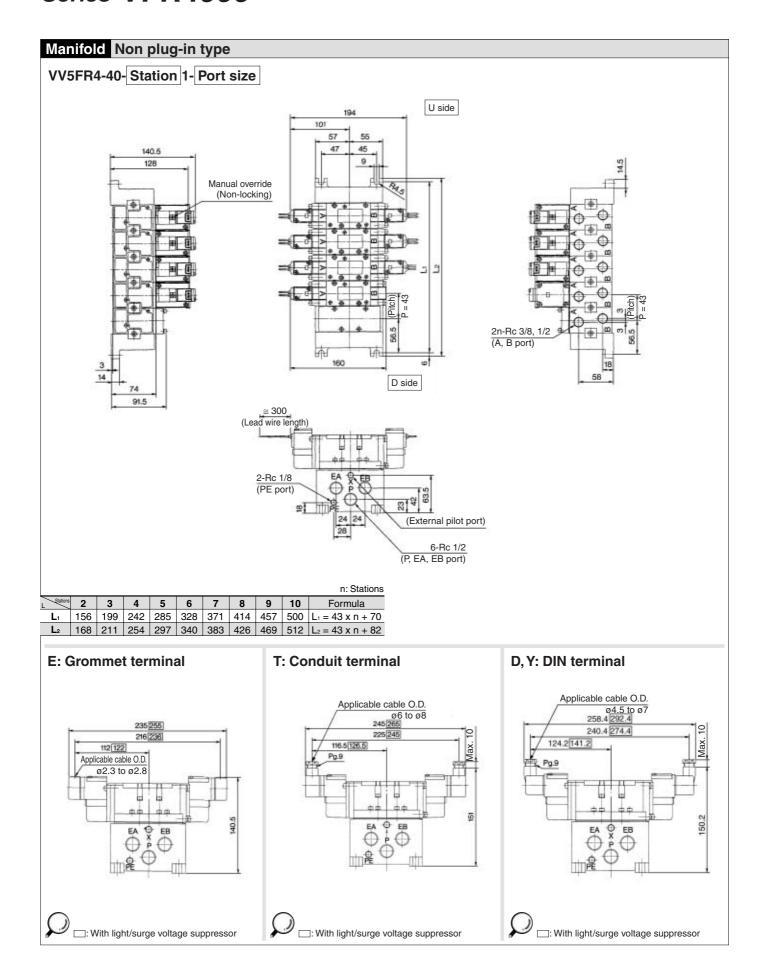
VZS

VFS

VS4

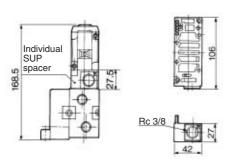
VQ7

EVS

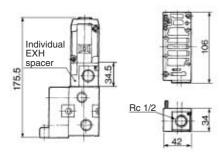


Manifold/Option Parts Assembly Plug-in type/Non plug-in type

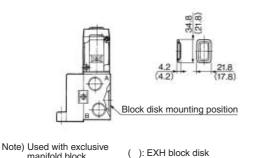
Individual SUP spacer: VVFS4000-P-03-1 (Plug-in type) VVFS4000-P-03-2 (Non plug-in type)



Individual EXH spacer: VVFS4000-R-04-1 (Plug-in type) VVFS4000-R-04-2 (Non plug-in type)

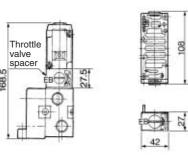


SUP block disk: AXT634-10A EXH block disk: AXT634-11A

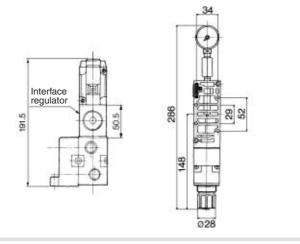


Throttle valve spacer: VVFS4000-20A-1 (Plug-in type) VVFS4000-20A-2 (Non plug-in type)

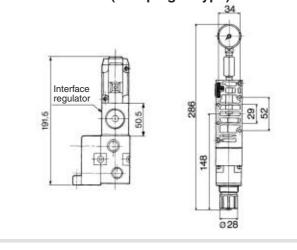
manifold block



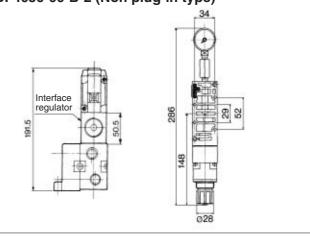
Interface regulator/P port regulation: ARBF4050-00-P-1 (Plug-in type) ARBF4050-00-P-2 (Non plug-in type)



Interface regulator/A port regulation: **ARBF4050-00-A-1** (Plug-in type) ARBF4050-00-A-2 (Non plug-in type)



Interface regulator/B port regulation: ARBF4050-00-B-1 (Plug-in type) ARBF4050-00-B-2 (Non plug-in type)



Dimensions: FZ type dimensions of direct manual style are also the same.





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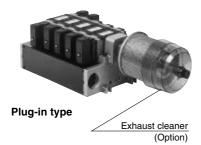
Manifold with Exhaust Cleaner

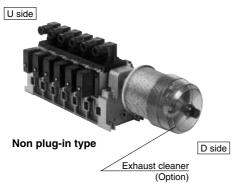
- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more.
- Piping work is reduced.

Manifold Specifications

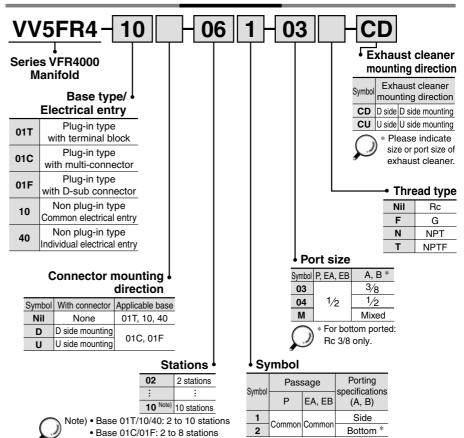
Manifold	Plug-in type: VV5	FR4-01□	Non plug-in type: VV5FR4-10	Non plug-in type: VV5FR4-40
Wiring	With terminal block With multi-connector With D-sub connector		DIN terminal Grommet terminal	Grommet, Grommet terminal, Conduit terminal, DIN terminal
Applicable valve model	VFR4□0□-□F		VFR4□1□-□D VFR4□1□-□E	VFR4□4□-□G, VFR4□4□-□E VFR4□4□-□T, VFR4□4□-□D
Porting	Cor		mmon SUP, Common EXH	
specifications	A, B port		Side: Rc 3/8, 1/2 Bottom:	Rc ³ / ₈ (Option)
Rc	P port	Side: Rc ¹ / ₂ EXH Rc 1·1 ¹ / ₂		Rc 1·1 ¹ / ₂
Stations	2 to 10 station	2 to 10 stations (With multi-connector/D-sub connector: 2 to 8 stations)		
Applicable exhaust cleaners	AMC610	AMC610-10 (Port size: R 1), AMC810-14 (Port size: R 1 ¹ / ₂) Note)		

Note) Use "AMC810-14" when used with 5 or more stations or in high frequency. Exhaust cleaner "AMC610-10" and "AMC810-14" are not attached.





How to Order



How to Order Manifold Assembly

<Example> Plug-in type with terminal block (6 stations)

VV5FR4-01T-061-03-CD 1 set (Manifold base part no.)
*VFR4100-5FZ 3 sets (2 position single part no.)
*VFR4200-5FZ2 sets (2 position double part no.)
*VVFS4000-10A 1 set (Blanking plate assembly part no.)
*AMC610-10
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

⚠ Caution

When using an exhaust cleaner, mount it downwards.

<Example> Non plug-in type: 6 stations

CExamples 14011 plag in type. 6 stations		
VV5FR4-10-061-03-CU 1 set (Manifold base part no.)		
*VFR4210-5E 3 sets (2 position single part no.)		
*VFR4210-5E 2 sets (2 position double part no.)		
*VVFS4000-10A 1 set (Blanking plate assembly part no.)		
*AMC810-14		
→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.		

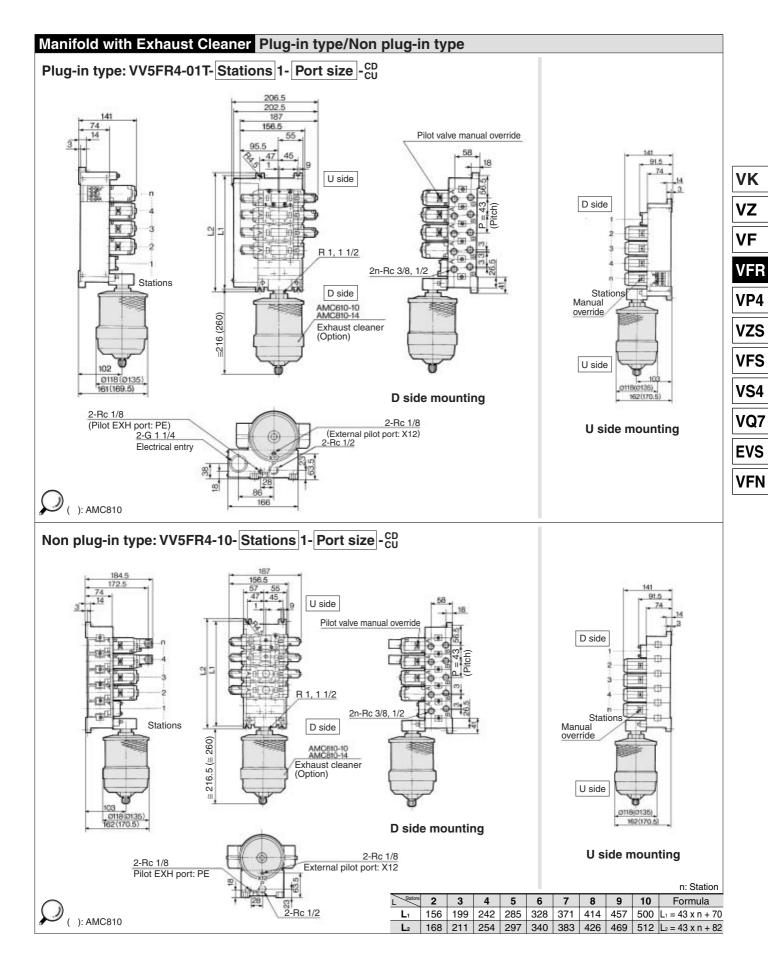
* Option

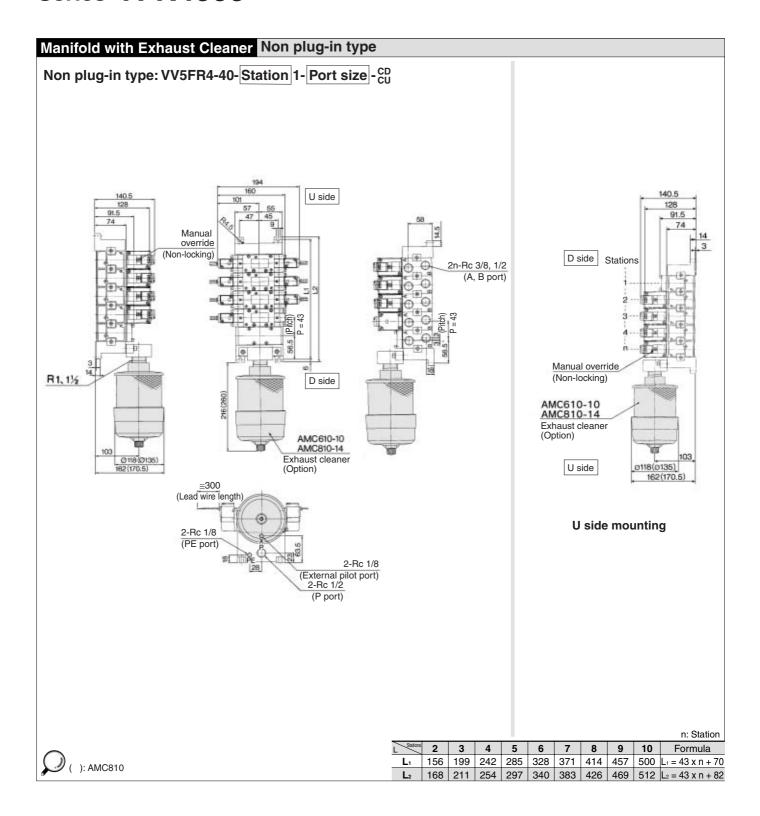
Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



Refer to Best Pneumatics Vol. 5 for Exhaust Cleaner details.





Manifold with Control Unit

- Control unit (Filter, **Regulator, Pressure** switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.





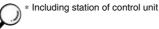
Non plug-in type

⚠ Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

Manifold Specifications

Manifold	Plug-in type: VV5FR4-01□		Non plug-in type: VV5FR4-10	Non plug-in type: VV5FR4-40
Wiring	With terminal block With multi-connector With D-sub connector		DIN terminal Grommet terminal	Grommet, Grommet terminal, Conduit terminal, DIN terminal
Applicable valve model	VFR4□0□-□F		VFR4□1□-□D VFR4□1□-□E	VFR4□4□-□G, VFR4□4□-□E VFR4□4□-□T, VFR4□4□-□D
Porting	Common SUP, Common EXH			4
	A, B port	Side: Rc ³ / ₈ , ¹ / ₂ , Bottom: Rc ³ / ₈		ottom: Rc ³ / ₈
specifications	P, EA, EB port		Side: Rc	1/2
Stations	2 to 10 (With multi-connector/D-sub connector: 2 to 8) *		ector: 2 to 8) *	



Control Unit Specifications

<u>-</u>				
Air filter (With auto-drain/With manual drain)				
Filtration degree	5 μm			
Regulator				
Set pressure	0.05 to 0.85 MPa			
(Outlet pressure)	0.00 to 0.00 Wil a			
Pressure switch				
Set pressure range: OFF	0.1 to 0.6 MPa			
Differential	0.08 MPa			
Contact	1a			
Indicator light	LED (RED)			
Max. switch capacity	2 VA AC, 2 W DC			
Max. operating	24 VAC, DC or less: 50 mA			
current	48 VAC, DC: 40 mA			
Current	100 VAC, DC: 20 mA			
Inside voltage drop	4 V or less			
Air release valve (Single only)				
Operating	0.2 to 0.9 MPa			
pressure range				

Control Unit/Option

	Air release	<plug-in type=""></plug-in>			
		VVFS4000-24A-1R (D side mounting)			
	valve	<non plug-in="" type=""></non>			
	spacer	VVFS4000-24A-2R (D side mounting)			
	Pressure (2) switch	IS1000P-2-1			
	Blanking plate	For filter regulator	MP2-3		
		For pressure switch	MP3-2		
		For air release valve	VVFS4000-24A-10		
	Filter element	1110	4-5B		

Note 1) Combining valve "VFR41□□" (single) and release valve spacer makes it possible to use this as an air release valve.

Note 2) Pressure switch cannot be mounted later on non plug-in type.

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VFR

VP4

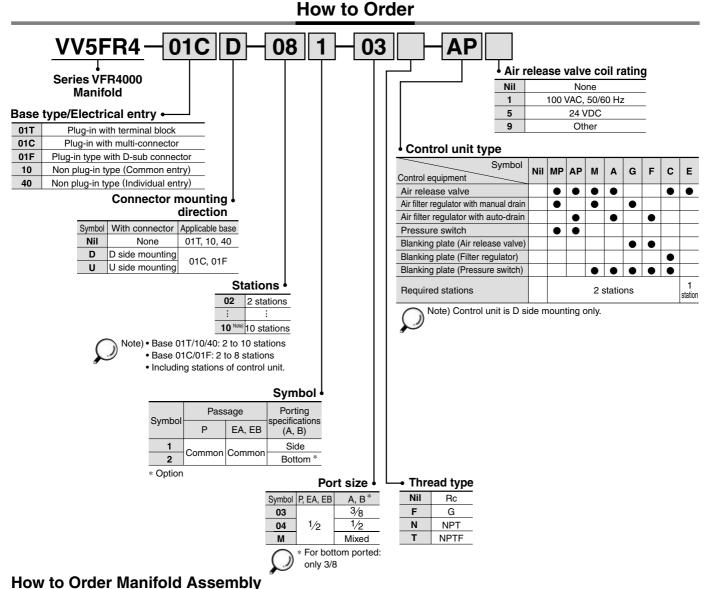
VZS

VFS

VS4

VQ7

EVS



<Example> Plug-in type with terminal block

VV5FR4-01T-081-03-AP5...... 1 set (Manifold base part no.) *VFR4100-5FZ.....5 sets (2 position single part no.) *VFR4200-5FZ.....2 sets (2 position double part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

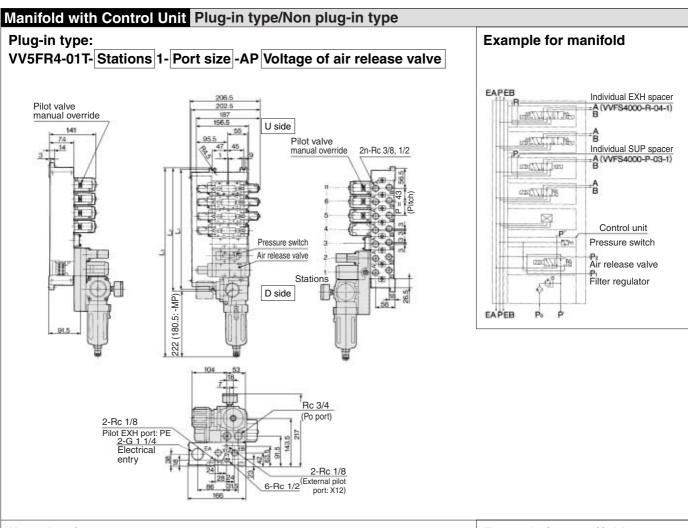
The 1st and 2nd station are used for control unit mounting. When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

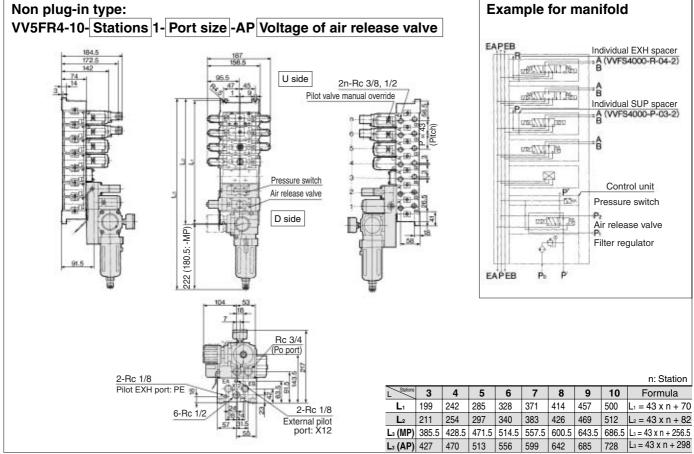
<Example> Non plug-in type

VV5FR4-10-061-03-A5.....1 set (Manifold base part no.) *VFR4110-5D.....5 sets (2 position single part no.) → The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.





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VP4

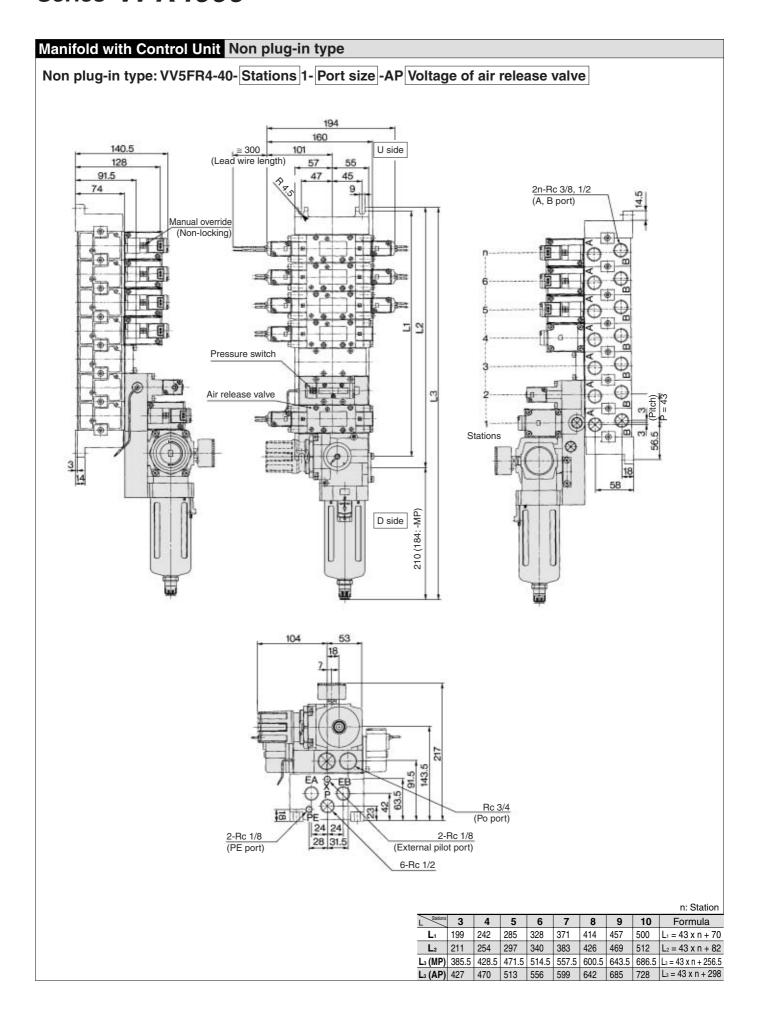
VZS

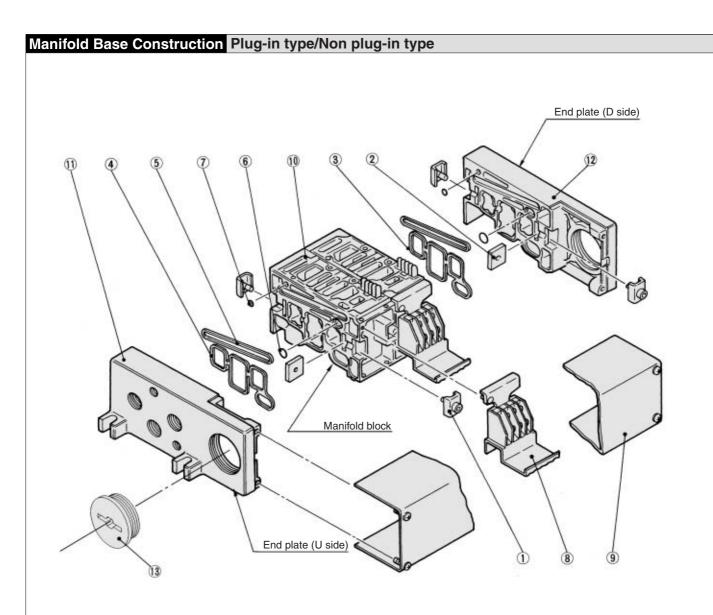
VFS

VS4

VQ7

EVS





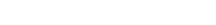
Replacement Parts

No.	Description	Material	Part no.				
1	Connection fitting A	Steel	VVF4000-5-1A				
2	Connection fitting B	Steel	VVF4000-5-2				
3	Gasket	NBR	VVF4000-7 (for end plate)				
4	Gasket	NBR	VVF4000-7-1 (for manifold block)				
(5)	Gasket	NBR	VVF4000-8				
6	O-ring	NBR	AS568-011				
7	O-ring	NBR	P-3				
8	Terminal assembly	_	VFR4000-14-1A				
9	Junction cover assembly	_	For 01T VVF4000-4A-Stations				
			For 01SU AZ738-30A-Stations				
13	Rubber plug	NBR	AXT336-9				

Replacement Parts: Sub Assembly

) Note) Manifold Base/Construction: Plug-in type with terminal block.
Note) Manifold Base/Construction: Plug-in type with terminal block.

Description	Assembly part no.	Component parts	Applicable manifold base
Manifold block assembly Note)	VFR4000-19-1A-03	Manifold block (0), Terminal (8), Connection bracket (1), (2), Gasket (4), (5), O-ring (6), (7), Receptacle assembly	Plug-in type
	VFR4000-19-2A-03	$\begin{array}{c} \text{Manifold block } @, \text{Connection bracket } @, @, \text{Gasket } @, @, \\ \text{O-ring } @, @, \end{array}$	Non plug-in type
End plate (U side) assembly	VVF4000-2A-1	End plate (U) ①, Metal joint ①, ②	Plug-in type
	VVF4000-2A-2	End plate (U) ①, Metal joint ①, ②	Non plug-in type
End plate (D side) assembly	VVF4000-3A-1	End plate (D) ⑫, Connection bracket ①, ②, Gasket ③, ④, O-ring ⑥, ⑦	Plug-in type
	VVF4000-3A-2	End plate (D) ⑫, Connection bracket ①, ②, Gasket ③, ⑤, O-ring ⑥, ⑦	Non plug-in type
	Manifold block assembly Note) End plate (U side) assembly	VFR4000-19-1A-03	Manifold block assembly Note) VFR4000-19-1A-04





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