

³ Port Direct Operated Poppet Solenoid Valve Series VKF300



3 Port Direct Operated Poppet Solenoid Valve



Compact with large flow rate

Body width 18mm Cv0.25 (Standard: Base mounted type) Cv0.20 (Standard: Body ported type)

Can be used for vacuum (-101.2kPa)

(valve leakage 0.03cm³/s or less with He) Can be used in vacuum/release circuits

Universal porting type

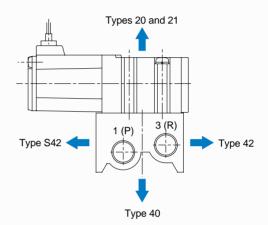
N.C./N.O. type can be switched by supplying air to port 1(P) or 3(R). 2 way valves and selector valves can also be freely used.

Ozone resistant (Series 80-)

FKM (fluororubber) is used for the fluidcontact rubber materials, allowing use even in ozone environments.

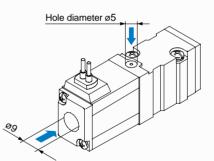
Various manifold piping directions

Output port: Manifold set-up allowing 360° rotation of 2(A) entry direction (in 90° increments)



Easy manual operation

Since manual overrides are located in 2 directions, on the top and on the side of the valve, manual override operation is possible unaffected by mounting space and piping direction, etc.

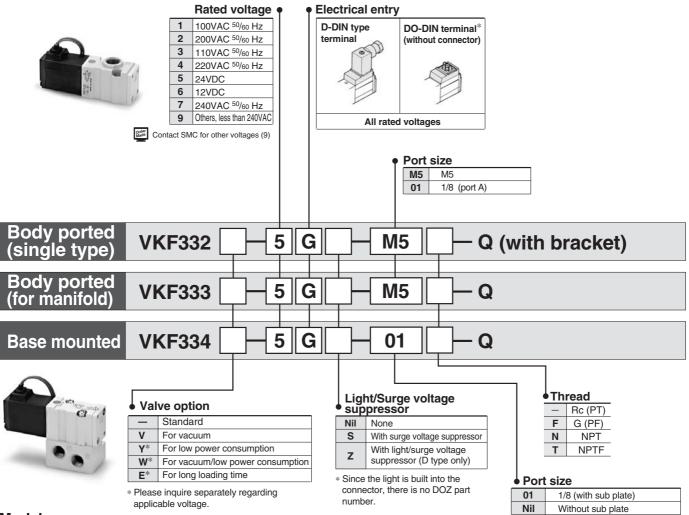


000

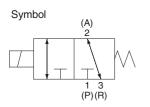




How to Order Valves



Models



	Valve model	Operating pressure range MPa {kgf/cm ² }	Port size	Effective area mm ² (Nt/min)	Weight g (grommet type)
	VKF33 ² ₃			3.6 (196)	
	VKF33 $_{3}^{2}$ Y (for low power consumption, DC2W)	0 to 0.7 {0 to 7.1}		2.7 (147)	
Body ported	VKF33 ² ₃ E (for long loading time)	[0 10 7.1]	M5 1/8	2.7 (147)	80 Note 1)
	VKF33 ² ₃ V (for vacuum)	–101.2kPa to 0.1	.,	3.6 (196)	
	$VKF33_3^2W$ (for low power consumption/vacuum)	{1Torr to 1}		2.7 (147)	
	VKF334	04-07		4.5 (245)	
Base mounted	VKF334Y (for low power consumption, DC2W)	0 to 0.7 {0 to 7.1}		2.7 (147)	
	VKF334E (for long loading time)	(* ** * * *)	1/8	2.7 (147)	120
	VKF334V (for vacuum)	–101.2kPa to 0.1		4.5 (245)	
	VKF334W (for low power consumption/vacuum)	{1Torr to 1}		2.7 (147)	

Note 1) VKF332 $\left(\frac{Y}{y}\right)$: Add 10g to each when equipped with bracket.

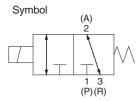
Series VKF300



Body ported type



Base mounted type



Standard specifications

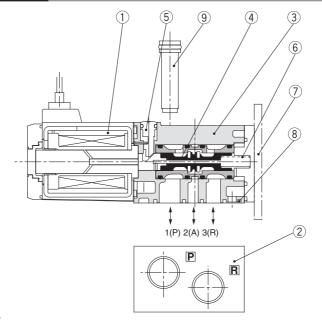
	Type of actu	uation		Direct operated type 2 position single solenoid			
Suc	Fluid			Air			
atic	Ambient and	d fluid tempe	erature	Maximum 50°C			
fice	Response time (at 0.5MPa {5.1kgf/cm ² }) Note			10ms or less (standard), 15ms or less (low power comsumption type)			
eci	Manual ope	ration		Non-locking push type			
specifications	Lubrication			Not required (if lubricated, use class 1 turbine oil ISO VG32)			
	Mounting or			Unrestricted			
Valve	Impact/Vibration resistance Note 2)			300/50 m/s ²			
>	Enclosure			Dust proof			
	Electrical er	ntry		DIN terminal (D)			
	Rated voltage	20	AC	100V, 110V, 200V, 220V, 240V			
s	naleu volta	ye	DC	6V, 12V, 24V, 48V			
specifications	Allowable v	oltage fluctu	ation	±10% of rated voltage			
cat		Standard	Starting	9.5VA/50Hz, 8VA/60Hz			
ifi	Apparent		Holding	7VA/50Hz, 5VA/60Hz			
bec	power (AC)	Long	Starting	3.5VA/50Hz, 3.3VA/60Hz			
		loading time	Holding	3VA/50Hz, 2.8VA/60Hz			
Electrical		motion (DC)	Without light	4W (standard), 2W (low power comsumption type)			
tri	Power consu	mption (DC)	With light	4.3W (standard), 2.3W (low power comsumption type)			
lec	Surge voltage	o cupproceor	AC	Varistor			
ш	Surge Voltage	e suppressor	DC	Diode (varistor for 12VDC or less)			
	Indicator lig	ht	AC	Neon bulb			
	maleator ng		DC	LED			

Note 1) Based on JIS B8374-1981 dynamic performance test. (coil temperature 20°C, at rated voltage, without surge voltage suppressor)

When equipped with DC solenoid/surge voltage suppressor, a delay of about 20 to 30msec occurs in the OFF response time.
Note 2) Impact resistance: No malfunction when tested with a drop tester in the axial direction and at right angles to the

Note 2) Impact resistance: No malfunction when tested with a drop tester in the axial direction and at right angles to the main valve and armature, one time each in both an energized and de-energized state. (initial value) Vibration resistance: No malfunction when tested with one sweep of 8.3 to 2000Hz in the axial direction and at right angles to the main valve and armature, one time each in both an energized and de-energized state. (initial value.)

Construction



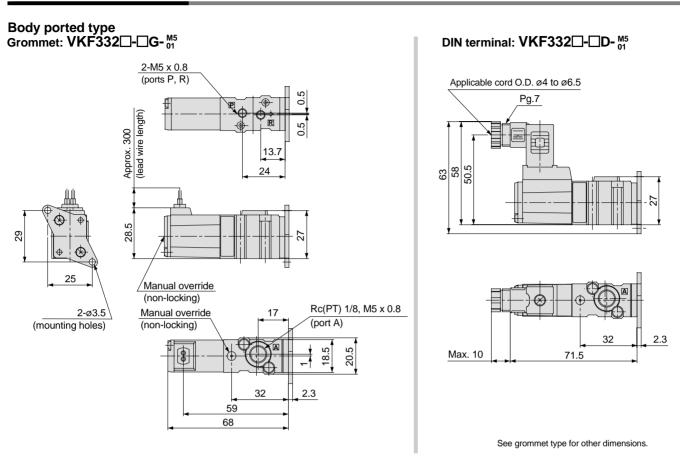
Parts list

r ai li	5 1151		
No.	Description	Material	Note
1	Solenoid coil assembly	-	
2	Sub plate	Die-cast aluminium	For VKF334: VKF300-S-F or M5
3	Body	Die-cast aluminium	
4	Spool/Sleeve	Aluminium	
5	Manual override	Resin	
6	Return spring	Stainless steel	
7	Bracket assembly	Steel	For VKF332: VKF300-13A-2
8	Gasket assembly		For VKF333: VKF300-11A-2
0	(with mounting screw)	-	For VKF334: VKF300-11A-1
9	Bushing assembly	Resin	For VKF33 ³ : VKF300-6A-1 2 sets per unit required



3 Port Direct Operated Poppet Series VKF300

Dimensions/Single Type



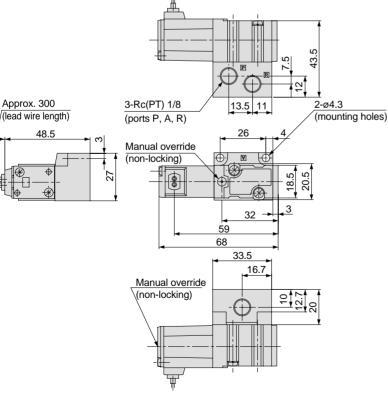
Base mounted type Grommet: VKF334□-□G-01

Approx. 300

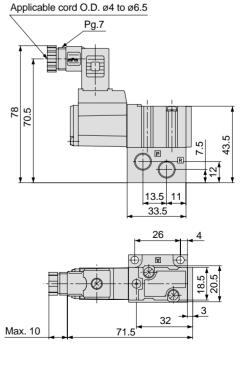
48.5

4

Ġ



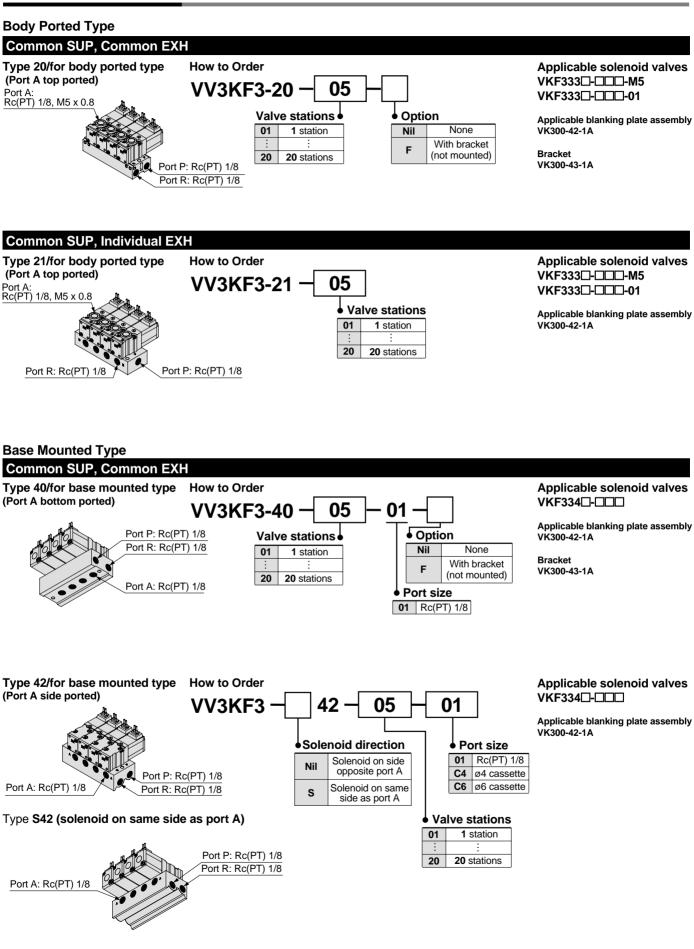
DIN terminal: VKF334 --- D-01



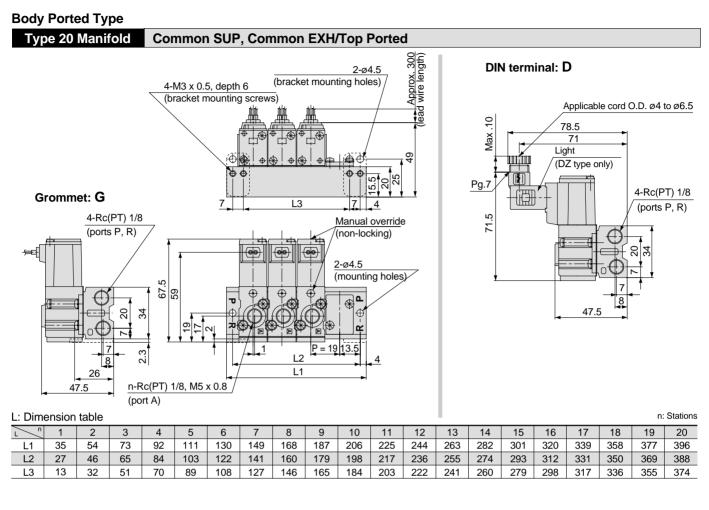
See grommet type for other dimensions.

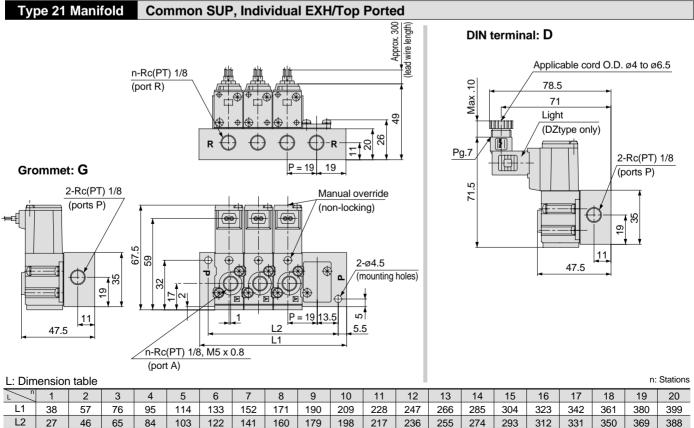
Series VKF300

How to Order Manifolds



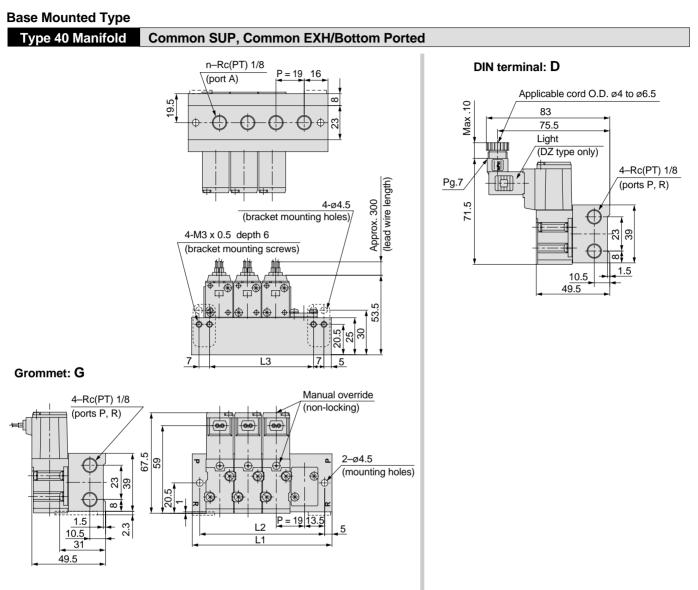
Dimensions/Manifolds



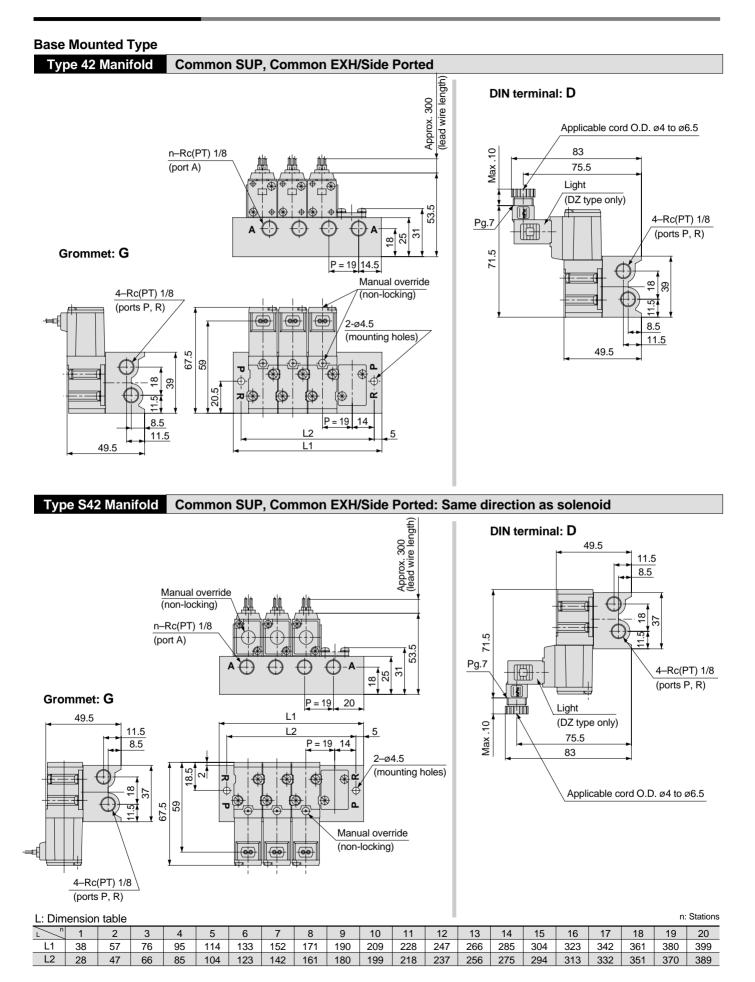


Series VKF300

Dimensions/Manifolds

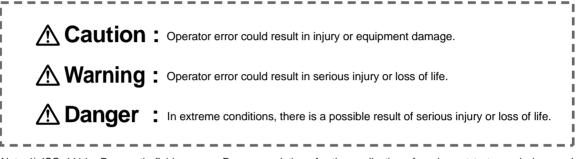


L: Dimension table																n	Stations			
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	37	56	75	94	113	132	151	170	189	208	227	246	265	284	303	322	341	360	379	398
L2	27	46	65	84	103	122	141	160	179	198	217	236	255	274	293	312	331	350	369	388
L3	13	32	51	70	89	108	127	146	165	184	203	222	241	260	279	298	317	336	355	374



Series VKF300 Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of **"Caution"**, **"Warning" or "Danger"**. To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.



Note 1) ISO 4414 : Pneumatic fluid power – Recommendations for the application of equipment to transmission and control systems.

Note 2) JIS B 8370 : Pneumatic system axiom.

Warning

- The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.
 Since the products specified here are used in various operating conditions, their compatibility for the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements.
- 2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
- 1. Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.
- 2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
- 3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back-pressure.)
- 4. Contact SMC if the product is to be used in any of the following conditions:
- 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
- 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, press applications, or safety equipment.
- 3. An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.

Series VKF300 3 Port Solenoid Valve/Precautions 1

Be sure to read before handling.

Precautions on Design

A Warning

1. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

2. Effect of back pressure when using a manifold Use caution when valves are used on a manifold, as actuator malfunction due to back-pressure may occur. Implement countermeasures in cases where there is a danger of this kind of malfunction.

3. Pressure

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure in a pressure vessel. Moreover, when used for vacuum, use type m.

4. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

5. Maintenance space

The installation should allow sufficient space for maintenance activities.

6. Release of residual pressure

Provide a residual pressure release function for maintenance purposes.

7. Vacuum applications

When a valve is used for vacuum switching, etc., take measures against the suction of external dust or other contaminants from vacuum pads and exhaust ports, etc.

Selection

A Warning

1. Confirm the specifications.

The products presented in this catalog are designed only for use in compressed air systems. Do not operate at pressures or temperatures, etc. beyond the range of specifications, as this can cause damage or malfunction. (Refer to specifications.)

Contact SMC when using a fluid other than compressed air .

2. Long continuous loading time

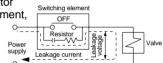
When power will be applied continuously for extended periods of time, use type VKF33OE. However, it cannot be used with high frequency. Contact SMC if it will be operated more than once a day.

3. Be sure to perform switching at least once every 30 days.

A Caution

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element, take note that leakage voltage will increase due to leakage current flowing through the resistor. Limit the amount of residual leakage voltage to the following values. For AC coil: 20% or less of rated voltage For DC coil: 2% or less of rated voltage



2. Low temperature operation

Operation is possible to -10° C, but measures should be taken to avoid solidification or freezing of drainage and moisture, etc.

3. Mounting orientation

The mounting orientation is unrestricted.

Mounting

MWarning

1. If air leakage increases or equipment does not operate properly, stop operation of the valve.

At the time of mounting and maintenance, etc., connect the compressed air and power supplies, and perform appropriate function and leakage inspections to confirm that the unit is mounted properly.

2. Instruction manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

3. Painting and coating

Warnings or specifications printed or pasted on the product should not be erased, removed or covered up.

Series VKF300 3 Port Solenoid Valve/Precautions 2

Be sure to read before handling.

Piping

A Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove cutting chips, cutting oil and other debris from inside the pipe.

2. Wrapping of pipe tape

When connecting pipes and fittings, etc., be sure that cutting chips from the pipe threads and sealing material do not get inside the valve.

Further, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the pipe/fitting.



3. Always fasten threads with the proper tightening torque.

When screwing fittings into valves, fasten with the proper tightening torques as shown below.

Tightening torque for piping

Connection threads	Proper tightening torque N·m {kgf·cm}
M5	1.5 to 2 {15 to 20}
Rc(PT) 1/8	7 to 9 {71 to 92}

Reference:

Tightening into the M5 fitting threads

After tightening by hand, tighten about 1/6 of a turn further using a tightening tool. (In the case of universal elbows and universal tees, etc., which have gaskets in 2 places, tighten by an additional 1/2 turn.)

4. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

Wiring

ACaution

1. Polarity

When connecting power to a DC specification solenoid valve equipped with light/surge voltage suppressor, confirm whether or not there is polarity.

- If there is polarity, take note of the following points.
- Without AC and DC light/surge suppressor: Non-polar type
- With DC light/surge suppressor: If a mistake is made regarding polarity, it will not be possible to switch the valve.

2. Applied voltage

When electric power is connected to the solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.

3. Confirm the connections.

After completing the wiring, confirm that the connections are correct.

Lubrication

A Caution

1. Lubrication

- 1) The valve has been lubricated for life at the factory, and does not require any further lubrication.
- 2) In the event that it is lubricated, use Class 1 turbine oil (without additives), ISO VG32.

However, once lubrication is applied it must be continued, as the original lubricant may be eliminated leading to malfunction.

Air Supply

\land Warning

1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

ACaution

1. Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of $5\mu m$ or less should be selected.

2. Install an air dryer, after cooler, etc.

Air that includes excessive condensate may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after cooler etc..

3. If excessive carbon dust is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon dust is generated by the compressor, it may adhere to the inside of valves and cause malfunction.

Refer to SMC's "Air Cleaning Equipment" catalog for further details on compressed air quality.

3 Port Solenoid Valve/Precautions 3 Be sure to read before handling.

Series VKF300

Operating Environment

\land Warning

- 1. Do not use valves in atmospheres of corrosive gases, chemicals, salt water, water or steam, or where there is direct contact with same.
- 2. Do not use in an explosive atmosphere.
- 3. Do not use in locations subject to vibration or impact.
- 4. A protective cover, etc. should be used to shield valves from direct sunlight.
- 5. Shield valves from radiated heat generated by nearby heat sources.
- 6. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.
- 7. When solenoid valves are mounted in a control panel or are energized for extended periods of time, employ measures to radiate excess heat, so that temperatures remain within the valve specification range.

Maintenance

Warning

1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

2. Removal of equipment maintenance and supply/exhaust of compressed air

When equipment is removed, first confirm that measures are in place to prevent dropping of work pieces and run-away of equipment, etc. Then cut the supply pressure and power, and exhaust all compressed air from the system using its residual pressure release function.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators, etc., and then confirm that the equipment is operating normally.

3. Low frequency operation

Valves should be switched at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

4. Manual override operation

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

Maintenance

A Caution

1. Drain flushing

Remove condensate from air filters regularly. (Refer to specifications.)

2. Lubrication

Once lubrication is applied, it must be continued.

Lubricate with class 1 turbine oil (without additives) VG32. If any other lubricant is used, malfunction or other trouble may occur.

Contact SMC regarding class 2 turbine oil (with additives) VG32.

How to Find the Flow Rate (at air temperature of 20°C)

Subsonic flow when P1 + 0.1013 < 1.89 (P2 + 0.1013)

 $Q = 226S \sqrt{\triangle P(P_2 + 0.1013)}$

Sonic flow when P1 +0.1013 ≥ 1.89 (P2 + 0.1013)

Q = 113S (P1 + 0.1013)

- Q: Air flow rate [/min(ANR)]
- S: Effective area (mm²)
- $\triangle P$: Pressure drop (P1–P2) [MPa]
 - P1: Upstream pressure [MPa]
 - P2: Downstream pressure [MPa]
- * Correction for different air temperatures Multiply the flow rate calculated with the above formula by a coefficient from the table below.

Air temperature (°C)	-20	-10	0	10	30	40	50	60
Correction coefficient	1.08	1.06	1.04	1.02	0.98	0.97	0.95	0.94



Series VKF300 Specific Product Precautions

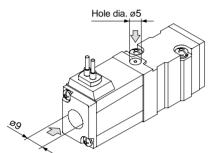
Be sure to read before handling. Refer to pages 8 through 11 for safety instructions and precautions.

Manual Override Operation

Marning

Since connected equipment will be actuated when manual override operation is performed, first confirm that conditions are safe.

■ Non-locking push type (tool required)

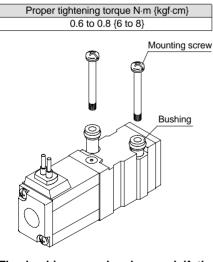


There are manual overrides in 2 directions, on the top and on the side (solenoid side). By pressing either of the manual overrides in the direction of the arrow (\rightarrow) until it stops (approx. 1mm), it will turn ON, and it turns OFF when released.

Mounting of Valves

ACaution

After confirming the installation of the gaskets, securely tighten the screws to the tightening torque shown in the table below.



The bushing may be damaged if the tightening torque of $0.8N \cdot m$ is exceeded. In the event that damage does occur, be sure to replace the bushing.

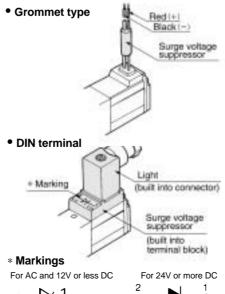
Bushing assembly part no.	VKF300-6A-1					
• 2 sets per unit are required.						

Light/Surge Voltage Suppressor ▲ Caution Part No. Grommet type (G) DIN terminal (D) light Without S None Var No 26 AC With light ŧ Neon Sol Ζ None La^r No.2 @ ight 0 S S Without 00 12 VDC or ight less 7 None With light No. (+ Red Diode Without I Diode Soil S 24 Black No.2 (VDC or light more Diode Ā None 7 1 ED With

Precautions on connection of 24V or more DC

For the grommet type, connect the positive (+) side to the red lead wire and connect the negative (-) side to the black lead wire. For the DIN terminal, connect the positive (+) side to the connector's No.1 terminal and connect the negative (-) side to the No.2 terminal. (See the markings on the terminal block.)

* For 12V or less DC, positive (+) and negative (-) can be connected in either direction.



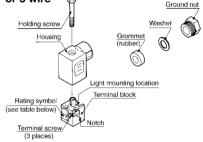
Use of the DIN Connector

- Connection procedure
- 1. Loosen the holding screw, and pull the connector out of the solenoid valve terminal block.
- 2. After removing the holding screw, insert a flat head screw driver, etc. into the notch on the bottom of the terminal block and pry it up, separating the terminal block and the housing.
- 3. Loosen the terminal screws (slotted screws) on the terminal block, insert the core of the lead wire into the terminal in accordance with the prescribed connection method, and attach securely with the terminal screws.
- 4. Fasten the cord by screwing in the ground nut.
- Cord entry changing procedure After separating the terminal block and housing, the cord entry direction can be changed by attaching the housing in the desired direction (4 directions in 90° increments).
 - * When equipped with light, handle with care so that the light is not damaged by the cord's lead wires, etc.

• Precautions The connector should be inserted and pulled out in a straight line without tilting diagonally.

 Compatible cables Cord outside diameter: Ø4 to Ø6.5 (Reference)

0.5mm² equivalent to JISC3306, 2 wire or 3 wire

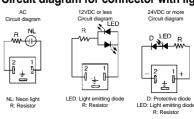


Connector part no.: VK300-37-1

Part No. for connector with light

Rated voltage	Rating symbol	Part No.
100VAC	A1	VK300-37-2-01
200VAC	A2	VK300-37-2-02
240VAC	A3	VK300-37-2-07
6VDC	LW06	VK300-37-4-51
12VDC	LW2	VK300-37-4-06
24VDC	LD4	VK300-37-3-05
48VDC	LD8	VK300-37-3-53
40VDC	LDO	vi\300-37-3-33

· Circuit diagram for connector with light





Austria SMC Pneumatik GmbH (Austria). Girakstrasse 8, A-2100 Korneuburg Phone: 02262-62280, Fax: 02262-62285



SMC Pneumatics N.V./S.A. Nijverheidsstraat 20, B-2160 Wommelgem Phone: 03-355-1464, Fax: 03-355-1466



SMC Czech.s.r.o. Kodanska 46, CZ-100 10 Prague 10 Phone: 02-67154 790, Fax: 02-67154 793

Denmark

SMC Pneumatik A/S Jens Juuls vej 32, DK-8260 Viby J Phone: 45-70252900, Fax: 45-70252901

Estonia

Teknoma Eesti AS Mustamäe tee 5, EE-0006 Tallinn, Estonia Phone: 259530, Fax: 259531



Finland SMC Pneumatiikka OY Veneentekijäntie 7, SF-00210 Helsinki Phone: 09-681021, Fax: 09-6810233



SMC Pneumatique, S.A. 1, Boulevard de Strasbourg, Parc Gustave Eiffel Bussy Saint Georges F-77607 Marne La Vallee Cedex 3 Phone: 01-6476 1000 Fax: 01-6476 1010



Greece S. Parianopoulus S.A. 9, Konstantinoupoleos Street, GR-11855 Athens Phone: 01-3426076, Fax: 01-3455578

Hungary SMC Hungary Kft. Budafoki ut 107-113, 1117 Budapest

Phone: 01-204 4366, Fax: 01-204 4371

Ireland SMC Pneumatics (Ireland) Ltd.



Italy SMC Italia S.p.A Via Garibaldi 62, I-20061 Carugate, (Milano) Phone: 02-92711, Fax: 02-92150394



Latvia Ottensten Latvia SIA Ciekurkalna Prima Gara Linija 11, LV-1026 Riga, Latvia Phone: 371-23-68625, Fax: 371-75-56748

Lithuania UAB Ottensten Lietuva Savanoriu pr.180, LT-2600 Vilnius, Lithuania Phone/Fax: 370-2651602

Netherlands SMC Controls BV De Ruyterkade 120, NL-1011 AB Amsterdam Phone: 020-5318888, Fax: 020-5318880

Norway

SMC Pneumatics (Norway) A/S Wollsveien 13 C, granfoss Noeringspark N-134 Lysaker, Norway Phone: 22 99 6036, Fax: 22 99 6103



Semac Co., Ltd. PL-05-075 Wesola k/Warszaway, ul. Wspolna 1A Phone: 022-6131847, Fax: 022-613-3028



Portugal SMC España (Sucursal Portugal), S.A. Rua de Engº Ferreira Dias 452, 4100 Porto Phone: 02-610-89-22, Fax: 02-610-89-36



SMC Romania srl Vasile Stroescu 19, Sector 2, Bucharest Phone: 01-210-1354 , Fax: 01-210-1680

Russia

SMC Pneumatik LLC Centrako Business Centre 103, Bolshoy Prospect V.O., 199106 St. Petersburg Phone: 812-1195131, Fax: 812-1195129

(#)

Slovakia SMC Slovakia s.r.o. Pribinova ul. C. 25, 819 02 Bratislava Phone: 0-563 3548, Fax: 07-563 3551



SMC Slovenia d.o.o. Grajski trg 15, 8360 Zuzemberk Phone: 068-88 044 Fax: 068-88 041



SMC España, S.A. Zuazobidea 14, Pol. Ind. Jundiz, E-01015 Vitoria Phone: 945-184 100, Fax: 945-184 124



SMC Pneumatics Sweden A.B. Ekhagsvägen 29-31, S-14105 Huddinge Phone: 08-603 07 00, Fax: 08-603 07 10

Switzerland SMC Pneumatik AG Dorfstrasse 7, CH-8484 Weisslinger Phone: 052-396-3131, Fax: 052-396-3191

Turkey Entek Pnömatik San. ve Tic Ltd. Sti. Perpa Tic. Merkezi Kat: 11 No: 1625, TR-80270 Okmeydani Istanbul Phone: 0212-221-1512, Fax: 0212-220-2381

🖊 📐 ик SMC Pneumatics (UK) Ltd Vincent Avenue, Crownhill, Milton Keynes, MK8 0AN Phone: 01908-563888 Fax: 01908-561185



OTHER SUBSIDIARIES WORLDWIDE:

ARGENTINA, AUSTRALIA, BOLIVIA, BRASIL, CANADA, CHILE, CHINA, HONG KONG, INDIA, MALAYSIA, MEXICO, NEW ZEALAND, PHILIPPINES, SINGAPORE, SOUTH KOREA, TAIWAN, THAILANDIA, USA, VENEZUELA For more information, please contact your local SMC Regional Centre

SMC UK Regional Centres

BELFAST Tel:01232 778414 Fax:01232 778422 SMC Pneumatics (UK) Ltd Northern Ireland Regional Centre Suite 3, Shaftesbury House, Edgewater Road Belfast BT3 9JQ

BIRMINGHAM Tel:01675 467177 Fax:01675 465073 SMC Pneumatics (UK) Ltd Birmingham Regional Centre 24 The Courtyard, Gorsey Lane, Coleshill Menvidebig Warwickshire B46 1JA

BRISTOL Tel:01179 522155 Fax:01179 522186 SMC Pneumatics (UK) Ltd Bristol Regional Centre 5 East Gate Office Centre East Gate Road, Eastville, Bristol BS5 6XX

SMC UK Distributors

Birmingham JAMES LISTER Tel: 0121 5803800 Fax: 0121 5535951

Blackburn BLACKBURN PNEUMATIC SYSTEMS LTD Tel: 01254 682232 Fax: 01254 682224

Bristol APPLIED AUTOMATION Tel: 0117 9827769 Fax: 0117 9235522

CRAWLEY Tel:01293 614094 Fax:01293 614135 SMC Pneumatics (UK) Ltd Crawley Regional Centre 9 Pelham Court, Pelham Place, Broadfield

Crawley RH11 9AZ

CUMBERNAULD Tel:01236 781133 Fax:01236 780611 SMC Pneumatics (UK) Ltd Soctish Regional Centre 1 Carradale Crescent, Broadwood Business Park, Cumbernauld Glasgow G69 9LE

DROITWICH Tel: 01905 774544 Fax: 01905 797343 SMC Pneumatics (UK) Ltd Drottwich Regional Centre Hampton Park, Hampton Lovett Droitwich, Worcestershire WR9 0NX

Bury St Edmunds PNEUMATIC LINES Tel: 01284 706239 Fax: 01284 761218

Cardiff WALES FLUID POWER Tel: 01222 494551 Fax: 01222 481955

IPSWICH Tel:01473 240040 Fax:01473 747707 SMC Pneumatics (UK) Ltd Ipswich Regional Centre Unit 6 & 7, Alpha Business Park 16-18 Whitehouse Road, Ipswich, Suffolk IP1 5LT

MANCHESTER Tei:0161 876 7371 Fax:0161 876 7372 SMC Pneumatics (UK) Ltd Manchester Regional Centre 3 Modwen Road, Waters Edge Business Park Ordsall Lane, Salford, Manchester M5 3EZ

MILTON KEYNES Tel: 01908 265247 Fax: 01908 262705 SMC Pneumatics (UK) Ltd Vincent Avenue, Crownhill, Milton Keynes MK8 0AN

East Grinstead AUTARKY AUTOMATION Tel: 01342 311388 Fax: 01342 323733

NEWCASTLE NEWCASTLE Teirl0191487 2040 Fax:0191487 2041 SMC Pneumatics (UK) Ltd Newcastle Regional Centre Unit B6, Marquis Court, Marquis Way Team Valley Trading Estate, Gateshead Tyne & Wear NE11 0RU

POOLE

POOLE Tel:01202 732233 Fax:01202 737743 SMC Pneumatics (UK) Ltd Poole Regional Centre Unit 4, Acorn Business Centre, Ling Road Poole, Dorset BH12 4NZ

SHEFFIELD Tel: 01909 565504 Fax: 01909 569717 SMC Pneumatics (UK) Ltd Sheffield Regional Centre Unit 4, North Anston Business Park Houghton Road, North Anston, Sheffield S31 7JJ

Plymouth APPLIED AUTOMATION Tel: 01752 343300 Fax: 01752 341161

Redditch MULTI-PNEUMATICS Tel: 01527 544544 Fax: 01527 544296

Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.

Newton Ayciiffe ONCAD AUTOMATION Tel: 01325 311599 Fax: 01325 307562