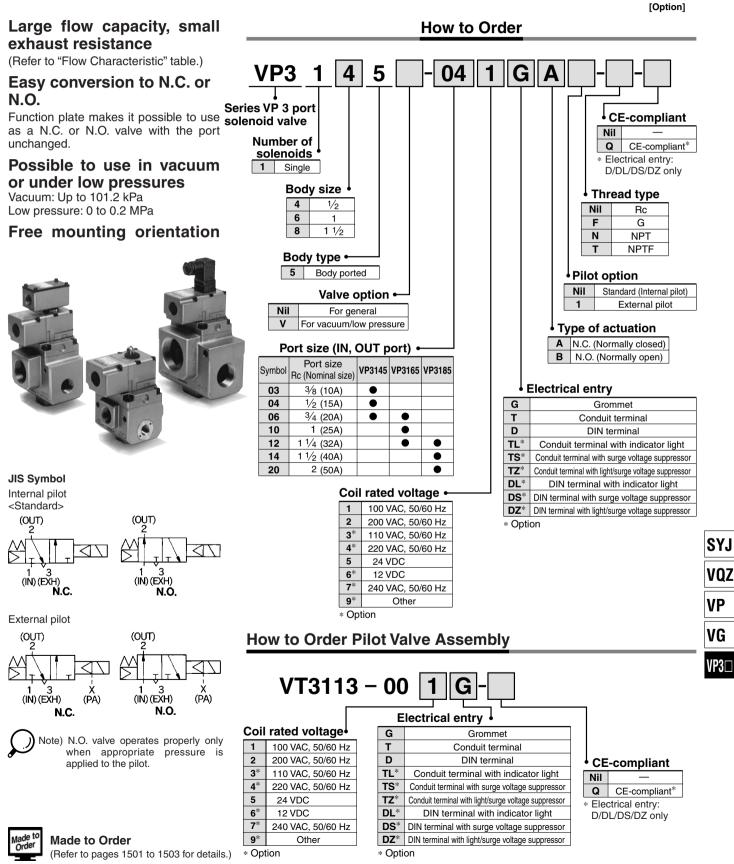
Large Size 3 Port Solenoid Valve Series VP3145/3165/3185 Rubber Seal



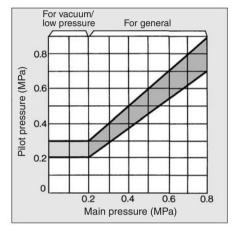
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Series VP3145/3165/3185

External Pilot

Use external pilot model in the following cases.

- Vacuum or low pressure (0.2 MPa or less): Vacuum/Low pressure type
- Using the valve with supply port external throttle: General type
- Air pressure of supply port is slow: General type
- Resistance in outlet side is small in case of air blowing or filling an air tank: General type
- Note 1) Keep external pilot pressure within the pressure range below.
- Note 2) Conversion of internal pilot and external pilot can not be done.



Specifications

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Fluid		Air						
Type of actuation		N.C. or N.O. (Convertible)						
		Internal pilot		ot	External pilot			
Pilot type		For general		I For vacuu	For vacuum/low pressure		For general	
Oneverting pressure repare (MDe)	Main pressure	0.0 to 0.0			-101.2 kPa to 0.2		0.2 to 0.8	
Operating pressure range (MPa)	Pilot pressure	0.2 to 0.8			0.2 to 0.3		Refer to the graph left.	
Ambient and fluid temperature (°C)			0 (No freezing) to 60					
Response time (ms) ⁽¹⁾ (at the pressure of 0.5 MPa)		ON	AC	30 or less	OFF	AC	30 or less	
		ON	DC	40 or less		DC	30 or less	
Max. operating frequency (Hz)		3						
Lubrication (2)		Required (Equivalent to turbine oil Class1 ISO VG32)						
Manual override		Yes (Non-locking)						
Mounting orientation		Unrestricted						
Shock/Vibration resistance (m/s ²) (3)		150/50						
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Note 1)Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 2) This solenoid valve requires lubrication. Use turbine oil Class 1 (ISO VG32). Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for

each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 1000 Hz. Test was performed at both energized and deenergized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

		andard	Grommet (G), Conduit terminal (T) DIN terminal (D)		
Electrical entry	Option		Conduit terminal with indicator light (TL), Conduit terminal with surge voltage suppressor (TS), Conduit terminal with light/surge voltage suppressor (TZ), DIN terminal with indicator light (DL), DIN terminal with surge voltage suppressor (DS), DIN terminal with light/surge voltage suppressor (DZ)		
	AC (50/60 Hz)		100, 200, 110*, 220*, 240*		
Coil rated voltage (V)	DC		12*, 24		
Allowable voltage fluctuation			-15 to +10% of rated voltage		
Noto)		Inrush	73 VA (50 Hz), 58 VA (60 Hz)		
Apparent power Note)	AC Holding		28 VA (50 Hz), 17 VA (60 Hz)		
Power consumption Note)	DC		12 W		
* Option					

Note) At rated voltage

Flow Characteristics/Mass

	Port size		Flow characteristics						Mass *
Valve model			$1 \rightarrow 2 (IN \rightarrow OUT)$			$2 \rightarrow 3 (OUT \rightarrow EXH)$			Mass * (kg)
valve model	1(IN), 2(OUT)	3(EXH)	C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv	Grommet
	3⁄8		19	0.43	5.5	18	0.47	5.4	
VP3145	1/2	3/4	23	0.32	6.2	21	0.39	5.8	1.5
	3⁄4		28	0.36	7.6	26	0.35	7.0]

Valve model	Port size		Effective a	Mass [*] (kg)	
	1 (IN), 2 (OUT)	3(EXH)	$1 \rightarrow 2 (IN \rightarrow OUT)$	$2 \rightarrow 3 (OUT \rightarrow EXH)$	Grommet
	3⁄4		230	280	
VP3165	1	11⁄4	280	310	2.0
	11⁄4		310	330	
	11⁄4		570	650	
VP3185	11⁄2	2	650	670	2.8
	2		650	670	

For grommet

Conduit terminal···· +0.2 kg

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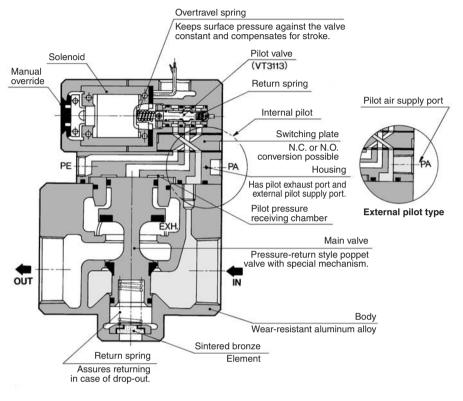


Large Size 3 Port Solenoid Valve Series VP3145/3165/3185

Construction/Internal Pilot

As in the figure below, this pilot-operated solenoid valve consists of a compact 3 port solenoid valve as the pilot valve and a large 3 port valve as the main valve.

The pilot valve controls opening and closing the main valve. N.C. or N.O. function conversion can be done by switching the pilot passage.



Note) Pilot valve and body are shown in a different direction from the actual product in order to show the construction and air passage.

Piping (Vacuum Use)

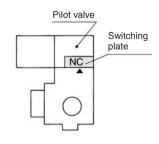
1. Piping in general:

- EXH port = Vacuum pump/ } (Suction side) Blower OUT port = Tank/ Vacuum pad } (Load side) IN port = Plug (2 port valve) Air releasing Air pressure-in
- Following the above piping, vacuum passage is switched between OUT and EXH, therefore, N.C./N.O. indication on the function plate and switching of the vacuum passage are reversed; N.C. (Normally closed) in vacuum passage are reversed:
 - "N.C." indicated on the plate
 - → N.O. in vacuum passage (Normally open)
 - "N.O." indicated on the plate
 - → N.C. in vacuum passage (Normally closed)

N.C./N.O. Conversion

To convert valve operation from N.C. to N.O. or N.O. to N.C., remove the pilot valve, move the function plate along the gasket, both top and bottom until the mark \blacktriangleright meets N.C. (N.O.)

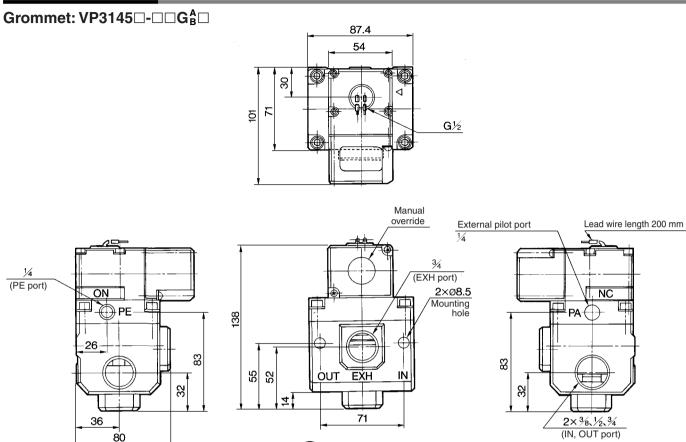
Please note however, that the N.O. valve functions properly only when the appropriate pressure is applied to the valve.



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VP
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VP3🗆

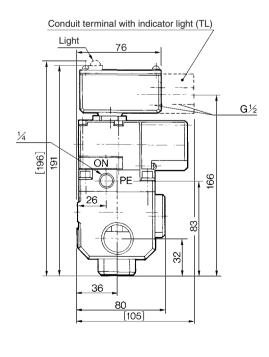
Series VP3145

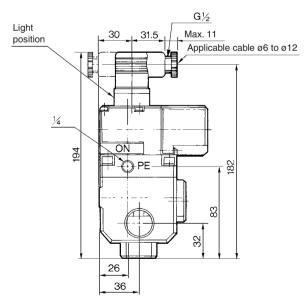
Dimensions: VP3145





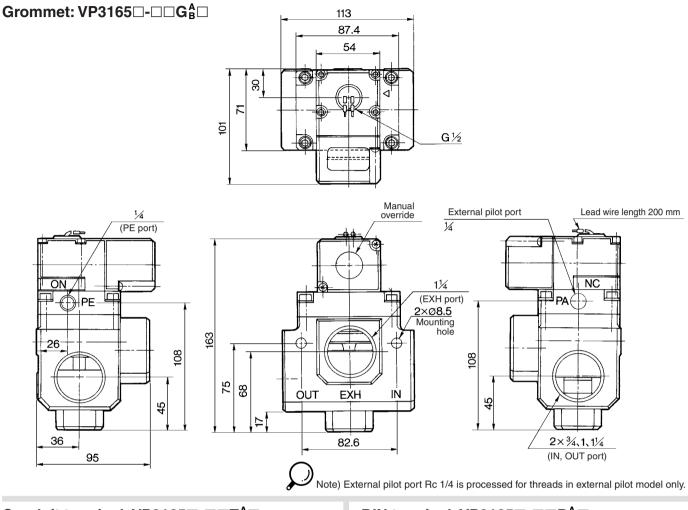
Note) External pilot port Rc 1/4 is processed for threads in external pilot model only.

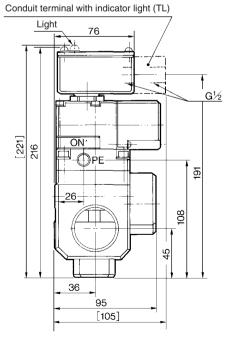


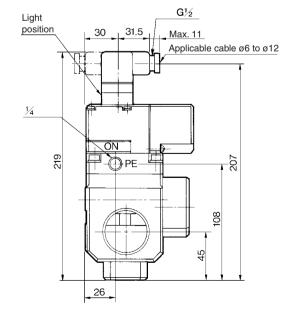


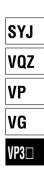
[]: With indicator light (TL)

Dimensions: VP3165





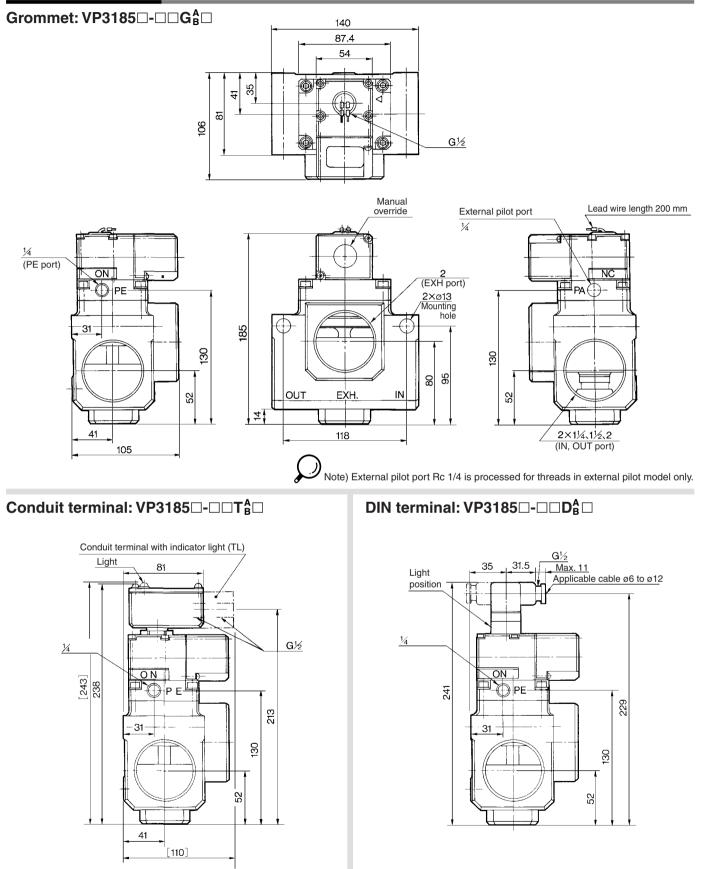






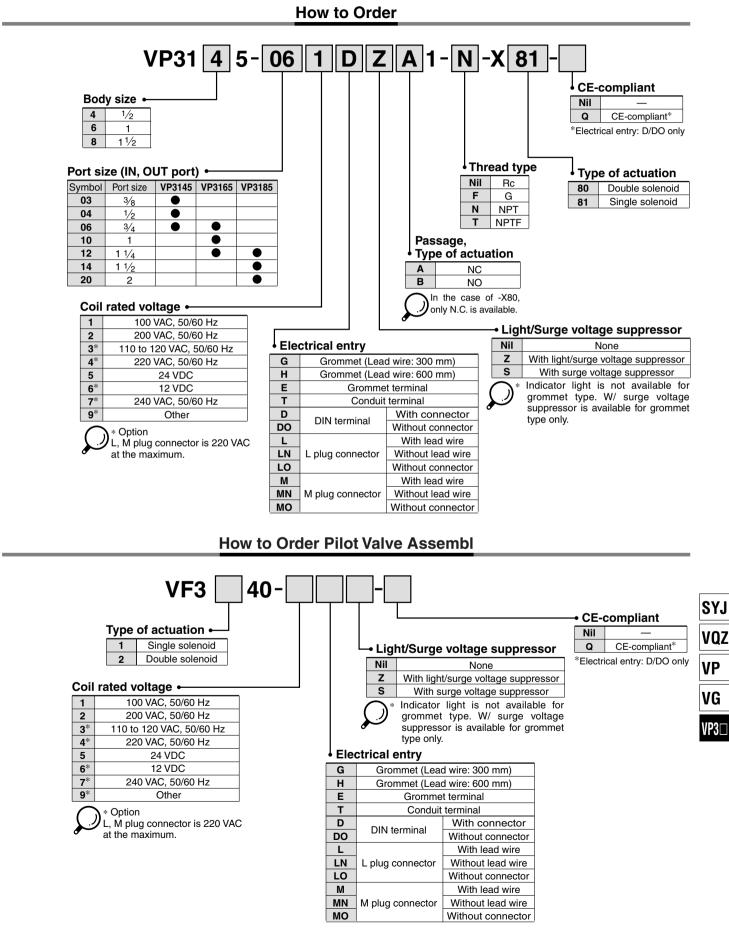
Series VP3185

Dimensions: VP3185



1500

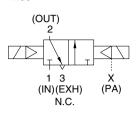
Made to Order: Series VP3145/3165/3185 Main Valve Double Acting Type: -X80/X81



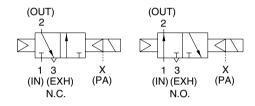
GSMC

Series VP3145/3165/3185

JIS Symbol -X80



-X81



Specifications

Valve configuration	External pilot 3 port solenoid valve
Type of actuation	Double solenoid (-X80), Single solenoid (-X81)
Fluid	Air
Operating pressure range	-101.2 kPa to 0.8 MPa
Pilot pressure	85 to 115% of main pressure, Min. 0.2 MPa
Ambient and fluid temperature	0 to 50°C (No freezing)
Lubrication (1)	Required (Equivalent to turbine oil Class 1 ISO VG32)
Mounting orientation	Unrestricted
Impact/Vibration resistance (2)	150/50 m/s ²

Note 1) This solenoid valve requires lubrication. Use turbine oil Class 1 (ISO VG32). Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and

1000 Hz. Test was performed at both energized and deenergized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

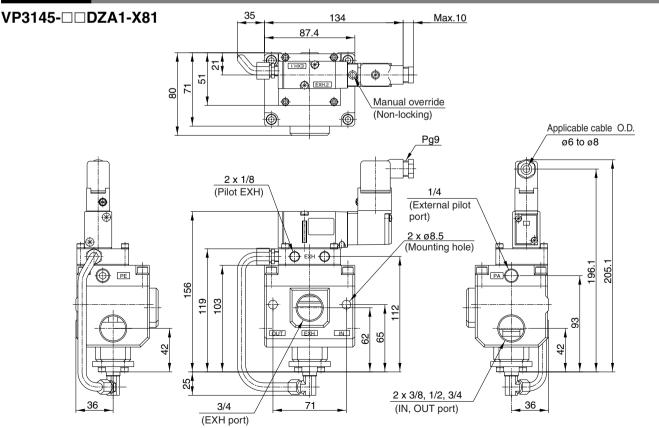
Electrical entry	Grommet, Grommet terminal, Conduit terminal DIN terminal, L plug connector, M plug connector			
Coil rated voltage (V)	AC (50/60 Hz)	100, 200, 110*, 220*, 240*		
Con rated voltage (V)	DC	24, 12*		
Allowable voltage fluctuation	-15 to 10%			
Apparent power (AC) Note)	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		
Apparent power (AC)	Holding	3.4 VA/50 Hz, 2.3 VA/60 Hz		
Power consumption (DC) Note)	W/o indicator light	1.8W		
Power consumption (DC)	W/ indicator light	2W		

* Option Note) At rated voltage

A Caution

Piping and other usage are the same as standard products.

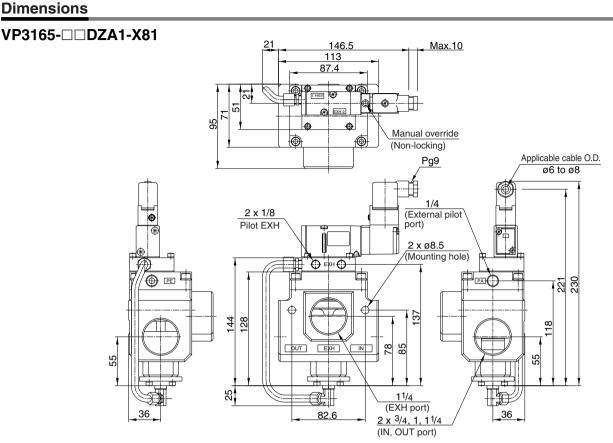
Dimensions



SMC

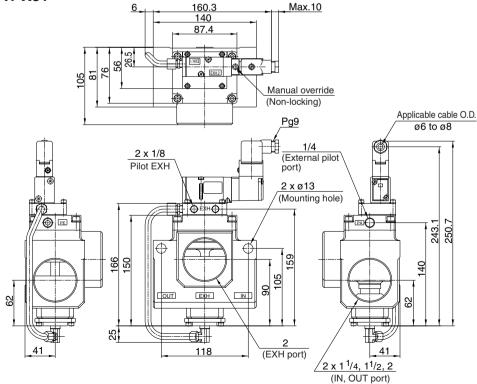
When B spec. of -X81 (N.O. spec.), VF3140 solenoid has to be positioned at left, when looking at the EXH port in the front face.
 In the case of -X80, VF3240-□□□ (Pilot valve) will be mounted.

Large Size 3 Port Solenoid Valve Series VP3145/3165/3185



• When B spec. of -X81 (N.O. spec.), VF3140 solenoid has to be positioned at left, when looking at the EXH port in the front face. • In the case of -X80, VF3240-

VP3185-DDZA1-X81



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VP
VG
VP3🗆

SYJ

When B spec. of -X81 (N.O. spec.), VF3140 solenoid has to be positioned at left, when looking at the EXH port in the front face.
In the case of -X80, VF3240-□□□ (Pilot valve) will be mounted.





Series VP3145/3165/3185 **Specific Product Precautions**

Be sure to read before handling.

Refer to front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

A Caution

Piping

If supply port air pressure drops to less than 0.2 MPa, the valve may malfunction. In such a case, use external pilot type. (When throttling IN port, or operating with OUT port open to the atmosphere or in a similar operation.)

Pressure balance among each port

This solenoid valve is pressureunbalanced type. Operate it within this pressure range: $IN \ge OUT \ge EXH$. If not operated in the range, the valve will malfunction.

Use as 2 port valve

- 1. Plug EXH port in case of pressure-in and plug IN port in case of vacuum use.
- 2. This valve has slight air leakage and can not be used for such purposes as holding air pressure (including vacuum) in the pressure container.

Supply air

Install an air filter and a lubricator on the upstream side.

Lubrication

This solenoid valve requires lubrication. Use turbine oil Class 1 (ISO VG32). Besides that, for brands of each manufacturer, refer to page 6.

Environment

If using the valve in a dusty environment, install a silencer at EXH port and PE port to prevent dust from entering.

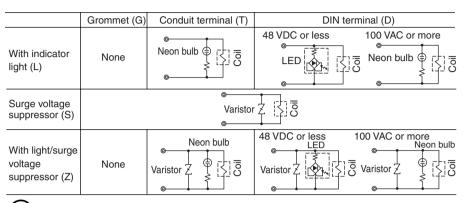
N.C./N.O. conversion

When changing the direction of a switching plate to convert from N.C. to N.O. and vice versa, note that the equipment to be connected will act reversely.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matters 44 to 47.

Light/Surge Voltage Suppressor



"Items that are marked "With indicator light," "With surge voltage suppressors," and "With light/surge voltage suppressor" are all non-polar types.

How to Use DIN Terminal

1. Disassembly

- 1) After loosening the screw (1), then if the housing (4) is pulled in the direction of the screw, the connector will be removed from the body of equipment (solenoid, etc.).
- 2) Pull out the screw (1), then remove the gasket (2a) or (2b).
- 3) On the bottom part of the terminal block (3), there's a cut-off part (indication of an arrow) (3a). If a small flat head screwdriver is inserted between the opening in the bottom, terminal block (3) will be removed from the cover (4). (Refer to the figure below.)
- 4) Remove the cable gland (5) and plain washer (6) and rubber seal (7).

2. Wirina

- 1) Pass them through the cable (8) in the order of cable ground (5), washer (6), rubber seal (7), and then insert into the housing (4).
- 2) Dimensions of the cable (8) are the figure as below. Skin the cable and crimp the crimped terminal (9) to the edges.
- 3) Remove the screw with washer (3e) from the bracket (3e). (Loosen in the case of Yshape type terminal.) As shown in the below figure, mount a crimped terminal (9), and then again tighten the screw (3e).
- Note) Tighten within the tightening torque of 0.5 N·m±15%.
- Note: a It is possible to wire even in the state of bare wire. In that case, loosen the screw with washer (3e) and place a lead wire (3d) into the bracket, and then tighten it once again.
 - b Maximum size of crimped terminal (9) is up to 1.25 mm² - 3.5 when O terminal. For Y terminal, it is up to 1.25 mm²—4.
 - c Cable (8) external: 6 to 12 mm ø
- Note) For the one with the external dimension ranged between 9 to 12 mmø, remove the inside parts of the rubber seal (7) before using.

3. Assembly

- 1) Terminal block (3) connected with housing (4) should be reinstated. (Push it down until you hear the click
- sound.) 2) Putting rubber seal (7), plain washer (6), in this order into the cable introducing slit on the housing (4), then further tighten
- the cable gland (5) securely. 3) By inserting gasket (2a) or (2b) between the bottom part of the terminal block (3) and a plug on an equipment, screw in (1) on top of the housing (4) and tighten it.
- Note) Tighten within the tightening torque of 0.5 N·m ±20%.
- Note: The orientation of a connector can be changed arbitrarily, depending on the combination of a housing (4) and a terminal block (3).

