

Plug-in/Plug Lead Single Unit

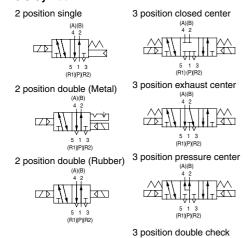
Model

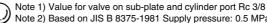
					size		Flow characteristics						sponse time (ms)	10/-:
Series	C	onfiguration	Mode	el	l +	1 → 4/2 (P → A/B)			4/2 → 5/3 (A/B → EA/EB)			Standard	Low wattage	AC	Weight (kg)
					Pol	C [dm³/(s•bar)]	b	Cv	C [dm³/(s•bar)]	b	Cv	1 W	0.5 W	0.5 W AC	
	اے	Single	Metal seal	VQ4150		6.2	0.19	1.5	6.9	0.17	1.7	20 or less	22 or less	22 or less	0.23
	2 position	Sirigle	Rubber seal	VQ41 ₅ 1		7.2	0.43	2.1	7.3	0.38	2.0	25 or less	27 or less	27 or less	(0.29)
	sod	Double	Metal seal	VQ42 ₅ 0		6.2	0.19	1.5	6.9	0.17	1.7	12 or less	14 or less	14 or less	0.26
		Double	Rubber seal	VQ42 ₅ 1		7.2	0.43	2.1	7.3	0.38	2.0	15 or less	17 or less	17 or less	(0.32)
		Closed	Metal seal	VQ43 ₅ 0		5.9	0.23	1.5	6.3	0.18	1.6	45 or less	47 or less	47 or less	0.28
VQ4000		center	Rubber seal	VQ43 ₅ 1	Rc 3/8	7.0	0.34	1.9	6.4	0.42	1.9	50 or less	52 or less	52 or less	(0.34)
VQ4000		Exhaust	Metal seal	VQ44 ₅ 0	nc 3/6	6.2	0.18	1.5	6.9	0.17	1.7	45 or less	47 or less	47 or less	0.28
	tion	center	Rubber seal	VQ44 ₅ 1		7.0	0.38	1.9	7.3	0.38	2.0	50 or less	52 or less	52 or less	(0.34)
	3 position	Pressure	Metal seal	VQ45 ₅ 0		6.2	0.18	1.6	6.4	0.18	1.6	45 or less	47 or less	47 or less	0.28
	က	center	Rubber seal	VQ45 ₅ 1		7.0	0.38	1.9	7.1	0.38	2.0	50 or less	52 or less	52 or less	(0.34)
		Double	Metal seal	VQ46 ₅ 0		2.7	_	_	3.7	_	_	55 or less	57 or les	57 or les	0.50
		check	Rubber seal	VQ46 ₅ 1		2.8	_	_	3.9	_	_	62 or less	64 or less	64 or less	(0.56)





JIS Symbol





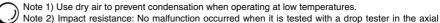
Note 2) Based on JIS B 8375-1981 Supply pressure: 0.5 MPa, with indicator light and surge voltage suppressor, clean air. This will change depending on pressure and air quality.) The value when ON for the double type.

Note 3) Values inside () indicate the weight of plug lead units.

Table: Without sub-plate, With sub-plate: Add 0.41 kg for plug-in type, 0.30 kg for plug lead type.

Standard Specifications

	Valve construction		Metal seal	Rubber seal			
	Fluid		Air/Inert gas	Air/Inert gas			
	Maximum operating	pressure ⁽³⁾	1.0 MPa	(0.7 MPa)			
ons	Min operating	Single	0.15 MPa	0.20 MPa			
cati	Min. operating pressure	Double	0.15 MPa	0.15 MPa			
ecifi	pressure	3 position	0.15 MPa	0.20 MPa			
Valve specifications	Ambient and fluid ter	nperature	-10 to 50°C ⁽¹⁾	−5 to 50°C ⁽¹⁾			
/alv	Lubrication		Not rec	quired			
	Manual override		Push type/Locking type (Tool required) Option				
	Shock/Vibration resis	stance	150/30	m/s ²			
	Enclosure		Dust tight (IP68	5 compatible)			
	Coil rated voltage		12, 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)				
ons	Allowable voltage flu	ctuation	±10% of rated voltage				
cati	Coil insulation type		Class B or equivalent				
ecifi		24 VDC	1 W DC (42 mA), 0	.5 W DC (21 mA)			
ds p		12 VDC	1 W DC (83 mA), 0	.5 W DC (42 mA)			
jor	Power consumption	100 VAC	Inrush 1.2 VA (12 mA), F	Holding 1.2 VA (12 mA)			
Solenoid specifications	(Current)	110 VAC	Inrush 1.3 VA (11.7 mA), F	Holding 1.3 VA (11.7 mA)			
		200 VAC	Inrush 2.4 VA (12 mA), F	Holding 2.4 VA (12 mA)			
		220 VAC	Inrush 2.6 VA (11.7 mA), F	Holding 2.6 VA (11.7 mA)			



e: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

(Values at the initial period)

Note 3) Values inside () denote the low wattage (0.5 W) specifications.



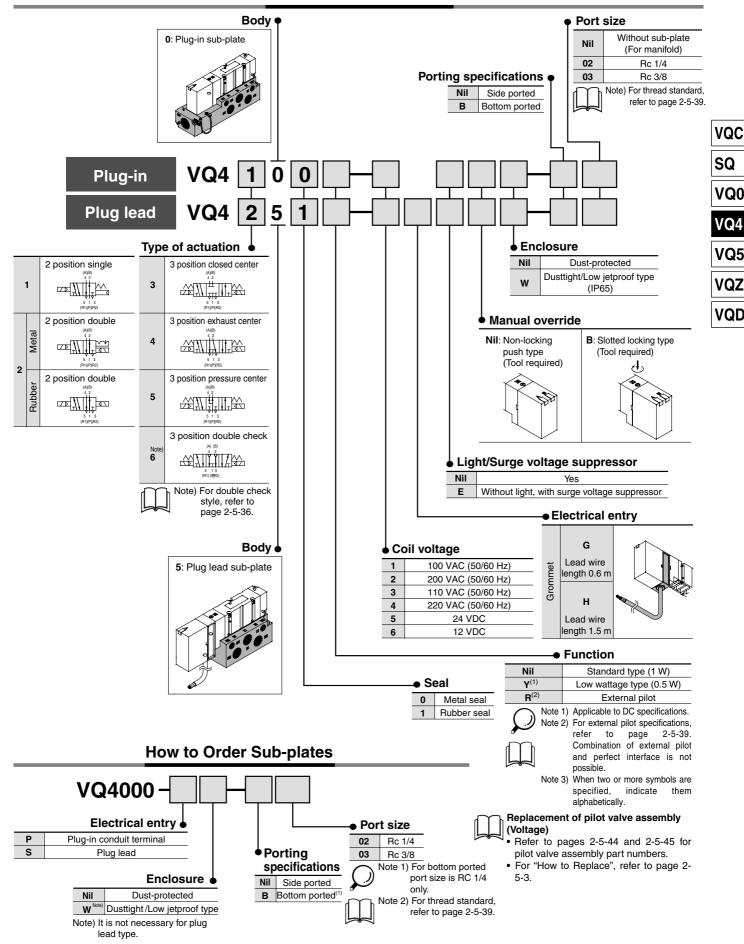
VQ₀

VQ5

VQZ

VQD

How to Order Valves



VQ0

VQ4

VQ5

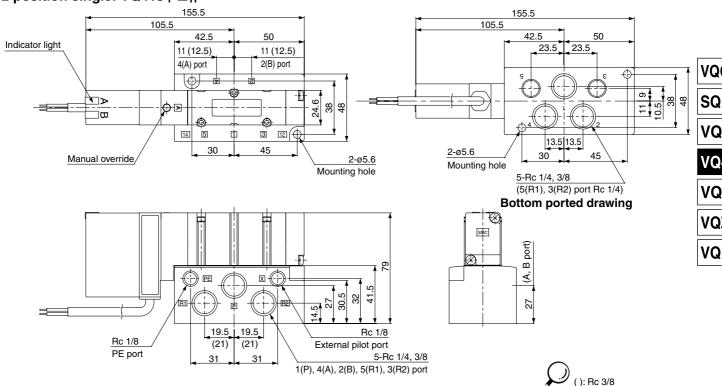
VQZ

VQD

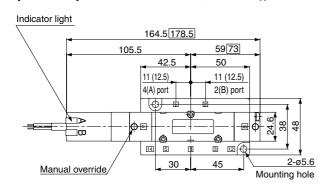
Plug Lead Type

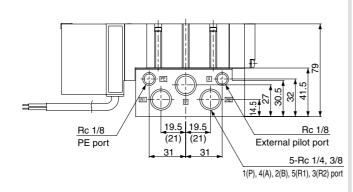
Grommet

2 position single: VQ415 ⁰₁-□^G_H

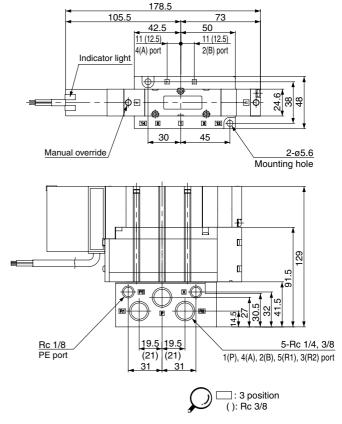


2 position double: VQ425 1-□G 3 position closed center: VQ435 0_1 - $\square\,^G_H$ 3 position exhaust center: VQ445 1-□ GH 3 position pressure center: VQ455 ⁰₁-□ ^G_H





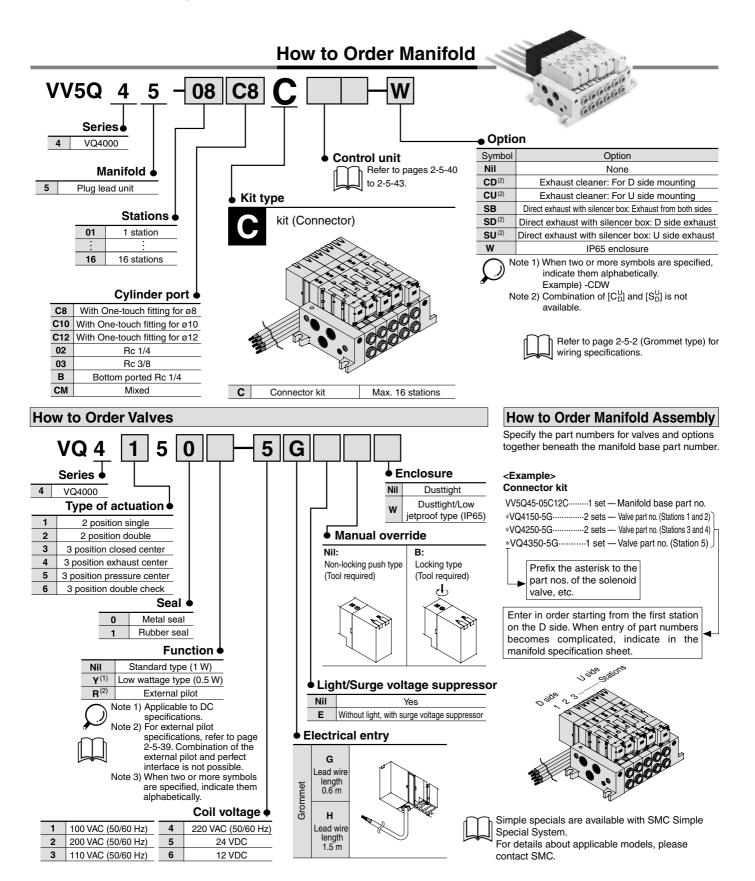
3 position double check: VQ465 1





Series VQ4000 **Base Mounted**

Plug Lead Unit: C Kit (Connector kit)



SQ

VQ0

VQ4

VQ5

VQZ

VQD

Plug Lead Unit Series VQ4000

Manifold Specifications

			Р	orting specification	ons	Maximum	Applicable		
Series	Base model	Type of connection	4(A), (B)	Port siz	ze ^{Note)}	applicable	solenoid	5 station weight	
			port location	1(P), 5(R1), 3(R2)	4(A), 2(B)	stations	valve	(kg)	
VQ4000	VV5Q45-□□□	■ C kit–Grommet	Side	Rc 1/2 Option Direct exhaust with	C8 (For Ø8) C10 (For Ø10) C12 (For Ø12) Rc 1/4 Rc 3/8		VQ4□50 VQ4□51	2.0 • Except solenoid valve weight	
			Bottom	silencer box	Rc 1/4				

Note) For details about inch-size One-touch fittings and other thread standards, refer to page 2-5-39.

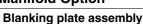
Flow Characteristics at the Number of Manifold Stations (Operated individually)

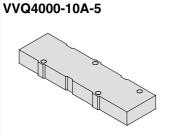
Model	Passage/St	tations	Station 1	Station 5	Station 10	Station 15
		C [dm³/(s·bar)]	5.9	5.9	5.9	5.9
	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$	b	0.23	0.23	0.23	0.23
2 position metal seal		Cv	1.5	1.5	1.5	1.5
VQ4 ¹ ₂ 50		C [dm³/(s·bar)]	6.2	6.2	6.2	6.2
	$4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{EA/EB)}$	b	0.19	0.19	0.19	0.19
		Cv	1.5	1.5	1.5	1.5
		C [dm³/(s·bar)]	6.8	6.8	6.8	6.8
	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$	b	0.31	0.31	0.31	0.31
2 position rubber seal		Cv	1.8	1.8	1.8	1.8
VQ4 ¹ ₂ 51		C [dm³/(s⋅bar)]	7.0	7.0	7.0	7.0
	$4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{EA/EB)}$	b	0.38	0.38	0.38	0.38
		Cv	1.9	1.9	1.9	1.9



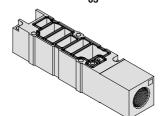
Note) Port size: Rc 3/8

Manifold Option

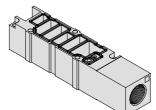




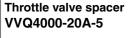
Individual SUP spacer VVQ4000-P-5-02



Individual EXH spacer VVQ4000-R-5-02

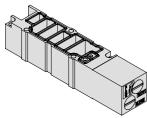


- Refer to pages 2-5-34 to 2-5-38 for detail dimensions of each
- For replacement parts, refer to page 2-5-47.
- Refer to pages 2-5-40 to 2-5-43 for control unit.

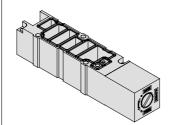


Release valve spacer

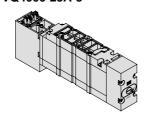
VVQ4000-24A-5D Note)



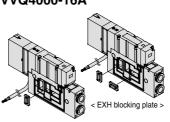
SUP stop valve spacer VVQ4000-37A-5



Double check spacer with residual pressure exhaust VVQ4000-25A-5 Note)

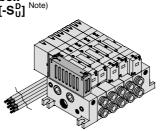


SUP/EXH block plate VVQ4000-16A

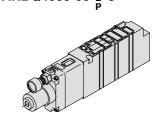


< SUP blocking plate >

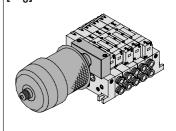
Direct exhaust with silencer $\begin{array}{l} \textbf{box} \\ \textbf{[-S_U^D]} \end{array}^{\text{Note)}}$



Interface regulator ARBQ4000-00-B-5



For exhaust cleaner mounting [-C_U] Note)

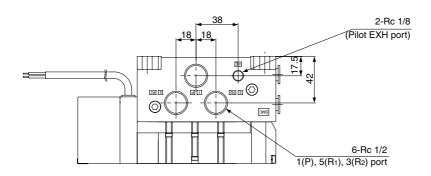


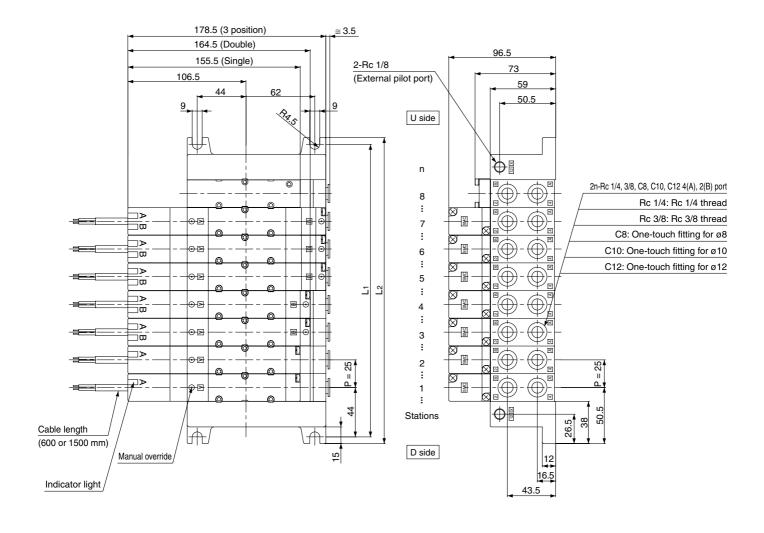


Note) Release valve spacer, built-in silencer (direct exhaust), exhaust cleaner mounting style and perfect double check spacer for residual pressure exhaust cannot be combined with external pilot.

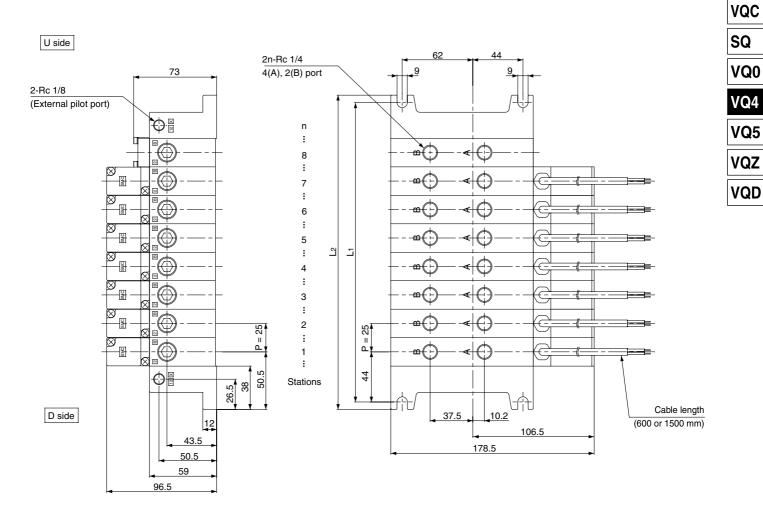


C Kit (Connector kit)





Bottom ported drawing



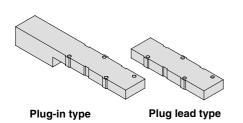
Dimens	sion	S	Formula $L1 = 25n + 63$, $L2 = 25n + 76$									n: Station (Maximum 16 stations)					
_ L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
L1	88	113	138	163	188	213	238	263	288	313	338	363	388	413	438	463	
L2	101	126	151	176	201	226	251	276	301	326	351	376	401	426	451	476	

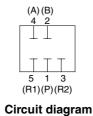
Manifold Option Parts

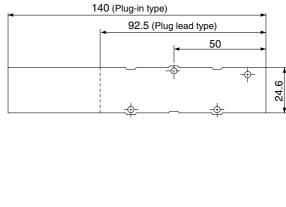
Blanking plate assembly

VVQ4000-10A-1 (Plug-in type) VVQ4000-10A-5 (Plug lead type)

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.







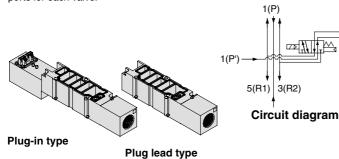


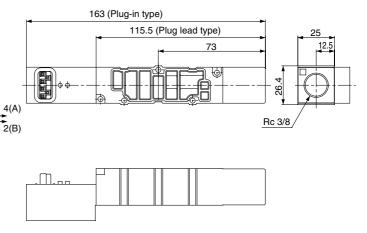
Individual SUP spacer

VVQ4000-P-1-02 (Plug-in type)

$VVQ4000-P-5-_{03}^{02}$ (Plug lead type)

By mounting individual SUP spacers on a manifold block, it is possible to provide individual supply ports for each valve.



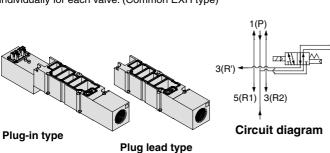


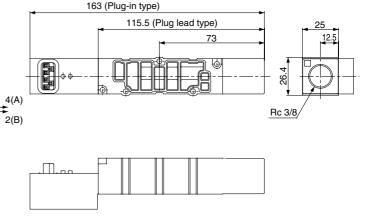
Individual EXH spacer

VVQ4000-R-1-02 (Plug-in type)

VVQ4000-R-5- $\frac{02}{03}$ (Plug lead type)

By mounting individual EXH spacers on a manifold block, exhaust ports can be provided individually for each valve. (Common EXH type)

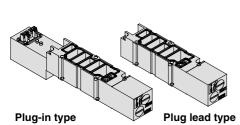


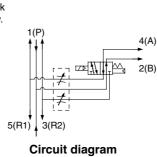


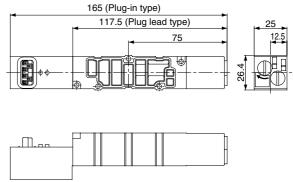
Throttle valve spacer

VVQ4000-20A-1 (Plug-in type) VVQ4000-20A-5 (Plug-lead type)

A throttle valve spacer is mounted on a manifold block to control cylinder speed by throttling exhaust air flow.







VQC

SQ

VQ0

VQ4

VOE

VQ5

VQZ

...

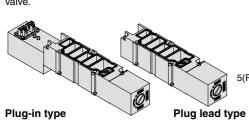
VQD

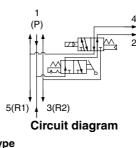
Rc 3/8

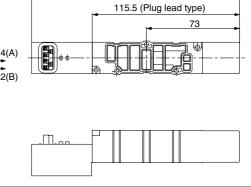
SUP stop valve spacer

VVQ4000-37A-1 (Plug-in type) VVQ4000-37A-5 (Plug-lead type)

A SUP stop valve spacer is mounted on a manifold block, making it possible to individually shut off supply air to each valve.







163 (Plug-in type)

Release valve spacer: For D side mounting

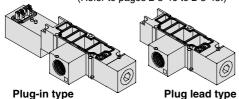
VVQ4000-24A-1D (Plug-in type) VVQ4000-24A-5D (Plug-lead type)

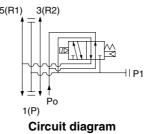
Combination of VQ41 (Single) and release valve spacer can be used as air release valve

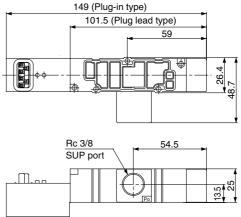
Note 1) Mounting on 2 position double and 3 position valve is not possible.

Note 2) Can be mounted on L kit only. For other kits order E type control unit

te 2) Can be mounted on L kit only. Fo other kits, order E type control unit. (Refer to pages 2-5-40 to 2-5-43.)



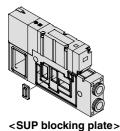


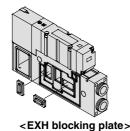


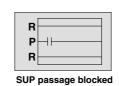
SUP/EXH block plate

VVQ4000-16A

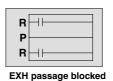
When different pressures, high and low, are supplied tomanifold, a SUP block plate is inserted between the stations under different pressures.

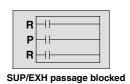














Manifold Option Parts

Direct exhaust with silencer box

VV5Q4½-□□□-SB (Exhaust from both sides)

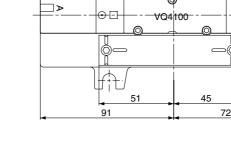
VV5Q4 ½-□□□-SD (D side exhaust)

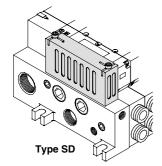
VV5Q4 $\frac{1}{5}$ - $\square\square\square$ -SU (U side exhaust)

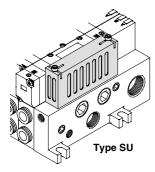
The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction.

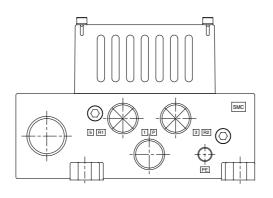
(Noise reduction of 35 dB or more)

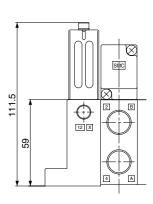
Note) If a lot of drainage is generated at air supply source, both of exhaust air and drainage are exhausted.











Note) Figure shows VV5Q41-\(\subseteq\) = SD.

Double check spacer with residual pressure exhaust

VVQ4000-25A-1 (Plug-in type) VVQ4000-25A-5 (Plug lead type)

Can hold an intermediate cylinder position for an extended time.

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

Besides, combination between 2 position solenoid valve ($VQ4_2^1\square\square$) and double check spacer can't hold an intermediate position, but can prevent dropping at the cylinder stroke end.

Plug-in type Plug lead type

Specifications

Double check	_	VVQ4000-25A-1								
spacer part no.	Intermediate	e stop	Drop pre	Drop prevention						
Applicable solenoid valve	VQ44□		VQ4 ¹ □□							
	Solenoid one	1/D)	5(R ₁)	230						
	side energized	1(P)	3(R ₂)	or less						
Leakage *		1/D)	5(R ₁)	230						
N cm ³ /min	Both solenoids	1(P)	3(R ₂)	or less						
	unenergized		5(R ₁)	0						
		2(B)	3(R ₂)	0						

* Supply pressure: 0.5 MPa

163 (Plug-in type) 125.5 (Plug lead type) 73 73

⚠ Caution

Handling Precautions

- Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping in the middle for a long time. Check for leakage using a neutral household detergent, such as dish washing soap. Also, check the cylinder sealing and piston seal for leakage.
- Since One-touch fittings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for a long time.
- If exhaust side of double check spacer is narrowed down, this causes a decrease in intermediate stop accuracy and may malfunction.
- Combining perfect interface with 3 position valves "VQ45□□" will not work.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.
- Combining double check spacer with external pilot will not work.

Manual override for residual pressure exhaust Slotted locking type (Tool required)



SQ

VQ0

VQ4

VQ5

VQZ

VQD

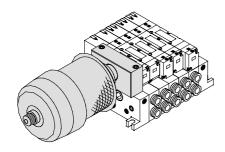
Series VQ4000

Manifold mounted exhaust cleaner

VV5Q4 $\frac{1}{5}$ - $\square\square$ -CD (D side mounting) VV5Q4 ½-□□□-CU (U side mounting)

An adapter plate for exhaust cleaner mounting is provided on the top of the manifold end plate. The exhaust cleaner collects drainage and oil mist (99.9% or more) and is highly effective for noise reduction.

(Noise reduction of 35 dB or more)





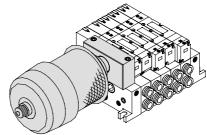
Applicable exhaust cleaners

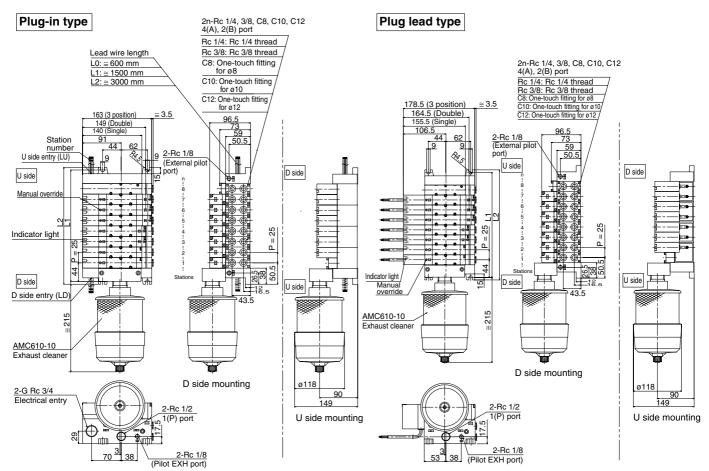
AMC610-10 (Port size Rc 1)

Note 1) Exhaust cleaner AMC610-10 is not attached. (Order it separately.)

Note 2) Mount so that the exhaust cleaner is at the lower side.

Note 3) For details about the exhaust cleaner, refer to Best Pneumatics vol.5.





Dimensions Formula L1 = 25n + 63, L2 = 25n n: Stations (Maximum 16 stations)								
L n	1	2	3	4	5	6	7	8
L1	88	113	138	163	188	213	238	263
L2	101	126	151	176	201	226	251	276
L	9	10	11	12	13	14	15	16
L ₁	288	313	338	363	388	413	463	463
L2	301	326	351	376	401	426	476	476

Dimens	ions	;	Foi	Formula $L1 = 25n + 63$, $L2 = 25n + 76$ n: Stations (Maximum 16 stations)						
L	1	2	3	4	5	6	7	8		
L1	88	113	138	163	188	213	238	263		
L2	101	126	151	176	201	226	251	276		
L	9	10	11	12	13	14	15	16		
L ₁	288	313	338	363	388	413	463	463		
L2	301	326	351	376	401	426	476	476		

Manifold Option Parts

Interface regulator (P, A, B port regulation)

ARBQ4000-00-□-1 (Plug-in type) ARBQ4000-00-□-5 (Plug lead type)

Spacer Interface regulators can be placed on top of the manifold block to reduce the pressure of each of the valves.

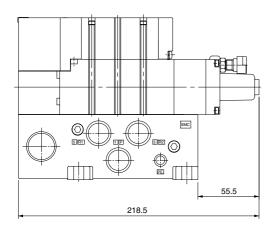
Specifications

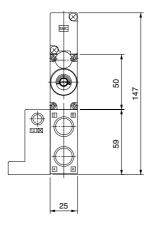
Interface regulator		ARBQ4000						
Regulating port			A		В	Р		
Applicable solenoid valve		Plug-in	Plug lead	Plug-in	Plug lead	Plug-in	Plug lead	
Maximum operating pressure				1.0	MPa			
Set pressure range				0.05 to (0.85 MPa			
Fluid		Air						
Ambient and fluid temperature	е	−5 to 60°C (No freezing)						
Port size for connection of pressi	ure gauge	M5 x 0.8						
Weight (kg)		0.33	0.30	0.33	0.30	0.33	0.30	
Effective area at supply side (mm²) P→ A		15		31		14		
S at P ₁ = 0.7 MPa/P ₂ = 0.5 MPa $P \rightarrow P$		3	35	16		15		
Effective area at exhaust side (mm²)	$A \rightarrow EA$	-	18	4	10	40		
S at P ₂ = 0.5 MPa	$B \rightarrow EB$;	37	1	19	37		

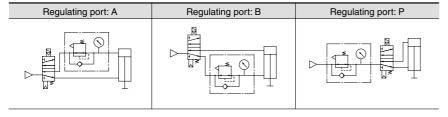
- Note 1) Set the pressure within the operating pressure range of the solenoid valve.
- Note 2) Operate an interface regulator only by applying pressure from the "P" port of the base, except when using it as a reverse pressure valve. Further, it cannot be used with reduced pressure at port P.
- Note 3) When using a perfect spacer, assemble a valve, a spacer regulator and a perfect spacer in this order to use it.
- Note 4) When using in A port regulation, B port regulation by closed center, since there is a problem in its operation, please contact SMC.
- Note 5) Dust tight/Low jetproof enclosure (IP65) is not available with interface regulator.

How to Order

Solenoid Valve	Interface regulator	Regulating port
	ARBQ4000-00-A-1	A
VQ4□0□ (Plug-in type)	ARBQ4000-00-B-1	В
	ARBQ4000-00-P-1	Р
	ARBQ4000-00-A-5	А
VQ4□5□ (Plug lead type)	ARBQ4000-00-B-5	В
	ARBQ4000-00-P-5	Р



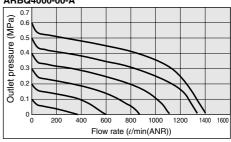


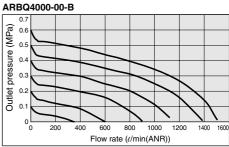


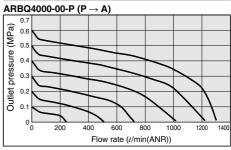


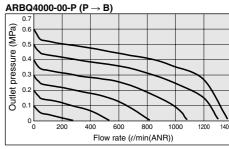
Flow Characteristics

Conditions Inlet pressure: 0.7 MPa ARBQ4000-00-A



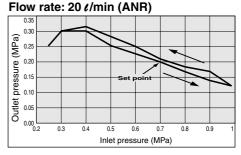






Pressure Characteristics

Conditions
Inlet pressure: 0.7 MPa
Outlet pressure: 0.2 MPa



Option

External Pilot Specifications

- When the supply air pressure is:
 - lower than the required minimum operating pressure 0.15 to 0.2 MPa,
 - opposite air supply (R port supply), cylinder supply (A and B port supply),
 - used for vacuum specifications (please contact SMC), it can be used for external pilot specifications.

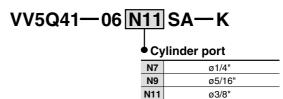
Order a valve by adding the external pilot specification [R] to the part number. External pilot is available as standard for manifolds and options.

• Internal/external pilot can be mounted in a manifold.

Inch-size One-touch Fittings

Valve with inch size One-touch fittings is shown below.

How to Order Manifold



VQC

SQ

VQ0

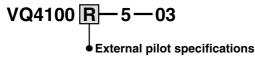
VQ4

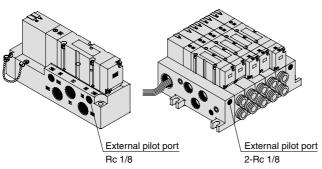
VQ5

VQZ

VQD

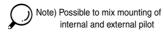
How to Order Manifold





<Sub-plate>

<Manifold>



Pressure Specifications

Valve constru	uction	Metal seal	Rubber seal			
Operating pressur	e range	Vacuum to 1.0 MPa				
	Single		0.2 to 1.0 MPa (0.2 to 0.7 MPa)			
External pilot Pressure range	Double	0.15 to 1.0 MPa (0.15 to 0.7 MPa)	0.15 to 1.0 MPa (0.15 to 0.7 MPa)			
	3 position		0.2 to 1.0 MPa (0.2 to 0.7 MPa)			



Note) Values inside () denote the low wattage (0.5 W) specifications.



Combination of manifold options shown below and external pilot specification is not possible.

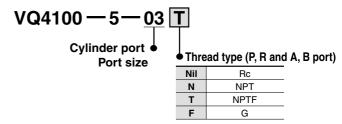
Release valve spacer	VVQ4000-24A-□D
Direct exhaust with silencer box	VV5Q4□-□□□-S□
For exhaust cleaner mounting	VV5Q4□-□□□-C ^U
Manifold with control unit	VV5Q4 —— Control unit model no.
Double check spacer with residual pressure exhaust	VVQ4000-25A-1 ₅

International Thread Standards Other than Rc

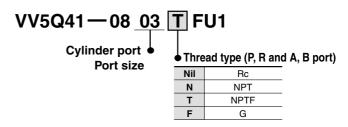
Rc specifications are standard for all ports, however, NPT, NPTF and G are available for international markets.

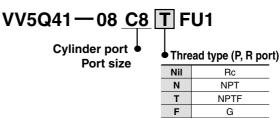
Add the appropriate symbol following the port size in the standard part

How to Order Single Valves (Example)

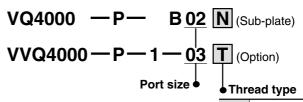


How to Order Manifold





How to Order Sub-plates and Options (Example)



Nil	Rc
N	NPT
Т	NPTF
F	G

Manifold with Control Unit

- Mounting air filter, regulator, pressure switch for air release valve on manifold as unit is possible and permits piping labor savings.
- Maximum number of stations depends on each kit.
 - Refer to manifold specifications.
- 2 stations are used for control unit mounting.

(1 station is used for E type.)





Plug Lead Type

In the case of air filters with auto-drain or manual drain, mount so that the air filter is at the bottom.

Manifold Specifications

		-		Porting spec	cifications	Note)	
Base model		Type of connection	4(A), 2(B)	Port size		Applicable	Applicable
			port location	1(P), 5(R1), 3(R2)	4(A), 2(B)	max. stations	solenoid valve
	VV5Q41 -□□□	F kit – D-sub connector T kit – Terminal block box L kit – Lead wire	Side	Rc 1/2	C8 (For Ø8) C10 (For Ø10) C12 (For Ø12) Rc 1/4, Rc 3/8	F, T kit 14 stations (13 stations) L, C kit 18 stations (17 stations)	VQ4□00 VQ4□01
	VV5Q45 -□□□	C kit – Connector	Bottom	Direct exhaust with silencer box	Rc 1/4		VQ4□50 VQ4□51

Note) Manifold for mounting is included. (): E type

Control Unit Specifications

Air filter (With auto-drain/With manual drain)				
Filtration 5 μm				
Regulator				
Set pressure (Outlet pressure)	0.05 to 0.85 MPa			
Pressure switch Note)				
Set pressure range: OFF	0.1 to 0.6 MPa			
Differential	0.08 MPa or less			
Contact	1a			
Light	LED (RED)			
Max. switch capacity	2 VA (AC), 2 W (DC)			
Max. operating current	50 mA at 24 VAC, DC or less 20 mA at 100 VAC, DC			

Air release valve (Single only)

0.15 to 1 MPa Operating pressure range (0.15 to 0.7 MPa)

Values inside () denote the low wattage (0.5 W) specifications.

Control Unit/Option

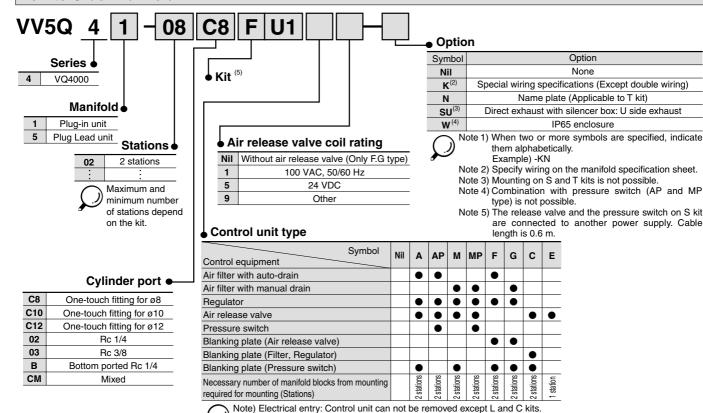
(2)	<plug-in type=""> VVQ4000-24A-1D</plug-in>			
Air release valve spacer	<plug lead="" type=""> VVQ4000-24A-5D</plug>			
Pressure switch		IS1000P-	2-1	
(3)	Regulat	tor with filter	MP2-3	
Blanking	Pressure switch		MP3-2	
plate	Release valve	Plug-in	VVQ4000-24A-10	
		Plug lead	VVQ4000-24A-15	
Filter element	INA-13-854-12-5B			

Note1) Rated voltage: 24 VDC to 100 VAC Internal voltage drop: 4 V

Note 2) Combination of VQ41□□ (Single) and release valve spacer can be used as air release valve.

Note 3) Plug lead type can not be mounted later.

How to Order Manifold



Use of Control Unit

<Construction and piping >

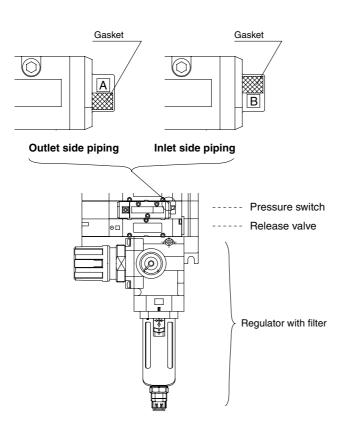
- 1. The supply pressure (Po) passes through the filter regulator (1) and is adjusted to the prescribed pressure. Next, it goes through the release valve (2) (outlet residual pressure switching function used as normally ON) and is supplied to the manifold base side (P).
- Supply pressure from Po port is blocked when release valve (2) is OFF.
 Air supplied to manifold side P port is exhausted to R1 port through release valve (2).
- **3.** Pressure switch is piped at outlet side of release valve (2). (Release valve (2) is operated at energizing.)
 - Also, since there is an internal voltage drop of 4 V, it may not be possible to confirm the OFF and ON states with a tester, etc.

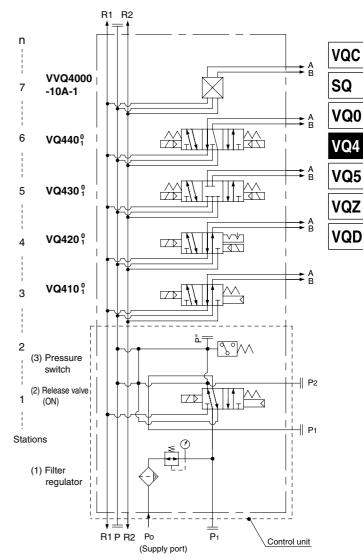
<Wiring>

 Electrical entry of manifold (except L and C kit) is individual wiring. For details, refer to internal wiring figure of each kit. Cable length is 0.6 m for L kit.

<Change of pressure switch piping>

- Pressure switch (3) is changed to piping on inlet side of release valve (2), remove the pressure switch, reverse the gasket up and down, and fix B mark.
- 2. When pressure switch is mounted, tightening torque of bolt is 0.8 to 1.2 $\mbox{N}\cdot\mbox{m}.$





Circuit of control unit manifold

SQ

VQ0

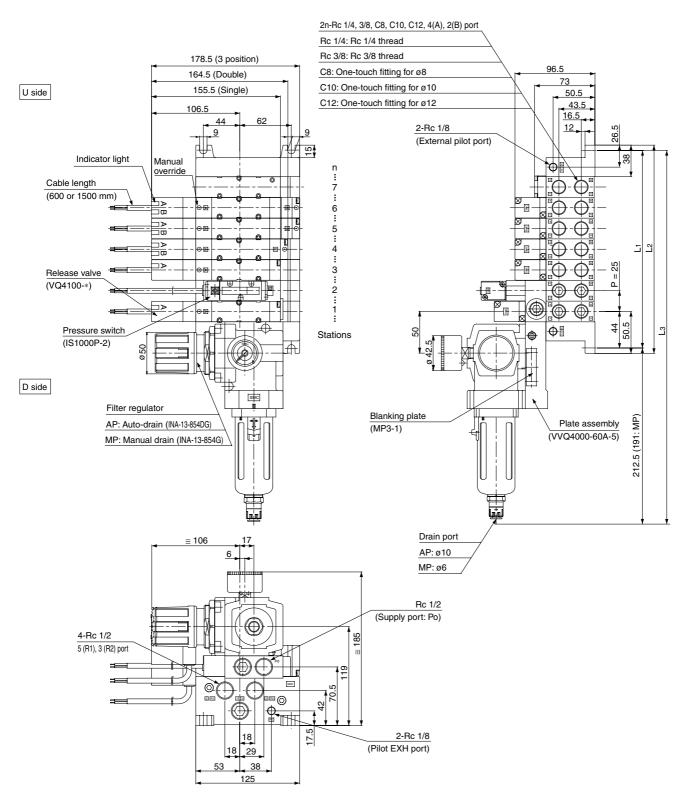
VQ4

VQ5

VQZ

VQD

Plug lead type



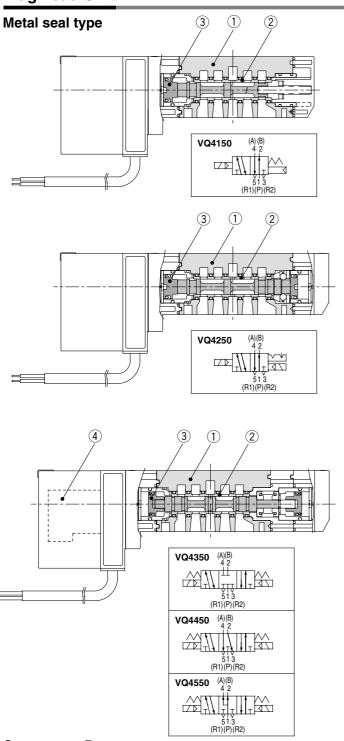
Dimensions			Formula	L1 = 25r	1 + 63, L2	2 = 25n +	- 76, L3 :	= 25n + 2	269.5 (26	2.5) n:	Stations
L	2	3	4	5	6	7	8	9	10	11	12
L1	113	138	163	188	213	238	263	288	313	338	363
L2	126	151	176	201	226	251	276	301	326	351	376
L3	332	357	382	407	432	457	482	507	532	557	582
L3	(310.5)	(335.5)	(360.5)	(385.5)	(410.5)	(435.5)	(460.5)	(485.5)	(510.5)	(535.5)	(560.5)
	L.O. T. MD										

* L3 (): Type MP



Series VQ4000 Construction

Plug Lead Unit

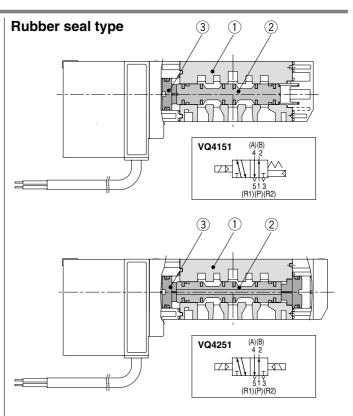


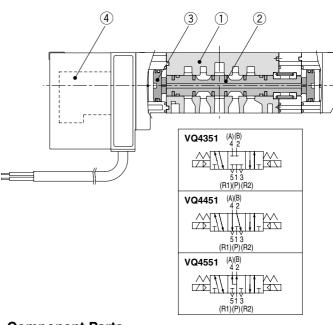
Component Parts

Number	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool/Sleeve	Stainless steel	
(3)	Piston	Resin	

Replacement Parts

4	Pilot valve assembly	VQZ111P-□	*: Coil rated voltage Example) 24 VDC: 5
---	----------------------	-----------	---





Component Parts

Number	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool valve	Aluminum, NBR	
3	Piston	Resin	

Replacement Parts

4	Pilot valve assembly	VQZ111P-□	*: Coil rated voltage Example) 24 VDC: 5
---	----------------------	-----------	---

VQC

SQ

VQ0

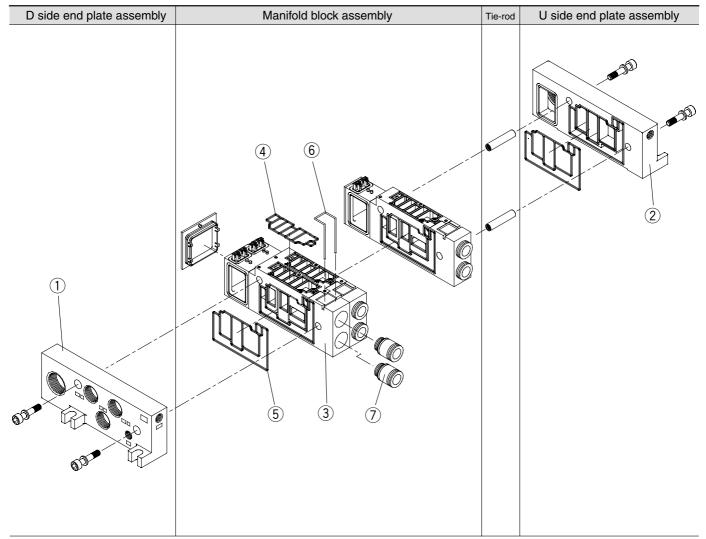
VQ4

VQ5

VQZ

VQD

Exploded View of Manifold



Note 1) The electrical entry cannot be changed.

The drawing shows a plug-in type.

Note 2) Manifold block used is 2-station integrated type. For odd number of stations, 1 pc. of one-station manifold block is combined at U side; for even number of stations, 2 pcs. are combined, therefore making the increase/decrease of stations possible.

Example)

5 stations (Odd number)

6 stations (Even number)

D side

123456Stations

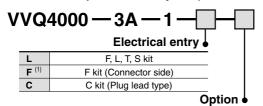
2 stations | 2 stations | 1 station |

2 stations | 2 stations | 1 station |

Exploded View of Manifold Series VQ4000

<D Side End Plate Assembly>

1. D side end plate assembly no. (For F, L, S, T kit)



Nil	Standard		
W (2)	IP65 enclosure		
CD	For exhaust cleaner mounting		
SD	Direct exhaust with silencer box		
6 N + 4\ B + + + + + + + + + + + + + + + + + +			

Note 1) D-sub connector is not included Note 2) Dripproof F kit is not available.

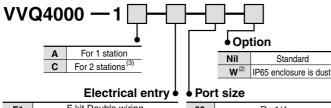
D side end plate assembly part no. (For input/output type for S kit)

VVQ4000 — 3A — 12

* With connector on the SI unit

<Manifold Block Assembly>

3. Manifold block assembly part no.



F1	F kit Double wiring	02	Rc 1/4
F2	F kit Single wiring	03	Rc 3/8
T1	T kit Double wiring	В	Bottom ported Rc 1/4
T2	T kit Single wiring	C8	With One-touch fitting for ø8
S1	S kit Double wiring	C10	With One-touch fitting for ø10
S2	S kit Single wiring	C12	With One-touch fitting for ø12
L0□	L0 kit □: Stations (1 to 16)	N7	With One-touch fitting for ø1/4
L1□	L1 kit □: Stations (1 to 16)	N9	With One-touch fitting for ø5/16
L2□	L2 kit □: Stations (1 to 16)	N11	With One-touch fitting for ø3/8
С	C kit (Plug lead type)		
	F2 T1 T2 S1 S2 L0 L1 L1 L2	F2 F kit Single wiring T1 T kit Double wiring T2 T kit Single wiring S1 S kit Double wiring S2 S kit Single wiring L0□ L0 kit □: Stations (1 to 16) L1□ L1 kit □: Stations (1 to 16) L2□ L2 kit □: Stations (1 to 16)	F2 F kit Single wiring 03 T1 T kit Double wiring B T2 T kit Single wiring C8 S1 S kit Double wiring C10 S2 S kit Single wiring C12 L0□ L0 kit □: Stations (1 to 16) N7 L1□ L1 kit □: Stations (1 to 16) N9 L2□ L2 kit □: Stations (1 to 16) N11



- Note 1) Tie-rods (2 pcs.) and lead wire assembly for station addition included.
- Note 2) Dripproof F kit is not available.
- Note 3) When ordering block assembly for L kit 2 stations, the lead wire should be ordered by the smaller numbers of the D side (no. of station).

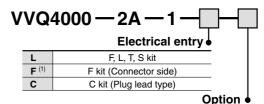
<SI Unit>

SI Unit Part No.

Model symbol Description Type Note SI unit part no. Without SI unit General type SI unit (Series EX300) EX323D-S001 Α Mitsubishi Electric Corporation: MELSECNET/MINI-S3 Data Link System В EX123D-SMB1 BB EX124D-SMB1 Mitsubishi Electric Corp.: MELSECNET/MINI-S3 Data Link System (2 power supply systems) С EX123D-STA1 OMRON Corporation: SYSBUS Wire System D EX123^U-SSH1 SHARP Corporation: Satellite I/O Link System F1 EX123D-SUW1 16 output points Uni-wire System (NKE Corporation) G EX124D-SAB1 Allen Bradley Remote I/O (RIO) System (2 power supply systems) (Rockwell Automation, Inc.) Dedicated output EX123D-SUH1 Н SI unit for 16 output points Uni-wire H System (NKE) model EX123D-SSL1 16 output points S-LINK System (Sunx) J1 J2 EX123D-SSL2 8 output points S-LINK System (Sunx) EX123D-SFU1 T-LINK Mini System (Fuji Electric Co.) Q EX124D-SDN1 SI unit for DeviceNet and CompoBus/D (OMRON) R1 EX124D-SCS1 SI unit for 16 output points CompoBus/S (OMRON) R2 EX124^U-SCS2 SI unit for 8 output points CompoBus/S (OMRON) JEMANET (2 power supply systems) U EX124D-SJN1 V EX124D-SMJ1 SI unit for CC-LINK System (2 power supply systems) (Mitsubishi Electric Corp.) QW CC-LINK System EX240-SDN2 For in/output NW EX240-SPR1 PROFIBUS-DP (-COM) model EX240-IE1 DI unit (For input) M12 8 number of inputs

<U Side End Plate Assembly Part No.>

2. U side end plate assembly no. (For F, L, S, T kit)



Nil	Standard			
W (2)	IP65 enclosure			
CU For exhaust cleaner mounting				
SU	Direct exhaust with silencer box			
Note 1) D-sub connector is not included. Note 2) Dripproof F kit is not available.				

U side end plate assembly part no. (For input/output type for S kit)

VVQ4000 - 2A - 12

* With connector on the SI unit

<Manifold Block Replacement Parts>

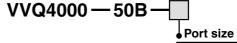
Replacement Parts

No.	Part no.	Description	Material	Number
4	VVQ4000-80A-1	Gasket	NBR	10
(5)	VVQ4000-80A-2	Gasket	NBR	10
6	VVQ4000-80A-4	Clip	Stainless steel	10

Note) Spare parts consist of sets containing 10 pcs. each.

<Fitting Assembly>

7. Fitting assembly part no. (For cylinder port)



-			
C8	Applicable tubing ø8		
C10	Applicable tubing ø10		
C12	Applicable tubing ø12		
N7	Applicable tubing ø1/4		
N9	Applicable tubing ø5/16		
N11	Applicable tubing ø3/8		

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Note) Purchasing order is available in units of 10 pieces.