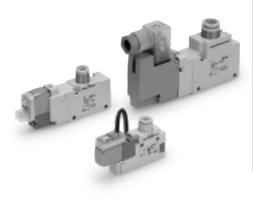


**SMC** 



### Specifications

Valve construction	Metal seal	Rubber seal	VQZ100 (Poppet seal)						
Fluid		Air, Inert gas							
Max. operating pressure (MPa)	0.7 (High pressure type: 1.0)	0.7	0.7 (High pressure type: 1.0)						
Min. operating pressure (MPa)	0.1	0.15	0.15						
Ambient and fluid temperature (°C)	-10 to 50 (No freezing)								
Max. operating frequency (Hz)	20	5	20						
Pilot exhaust method	Individua	l exhaust	Common exhaust						
Lubrication		Not required							
Manual override	Push typ	e, Locking type (Tool r	required)						
Mounting orientation		Free							
Impact/Vibration resistance (m/s <sup>2</sup> ) Note 1)		150/30							
Enclosure	Dustproof (DIN terminal: IP65 Note 2)								

and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Value in the initial state) Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000 Hz. Test was

performed to axis and right angle directions of the main valve and armature when pilot signal is ON and OFF. (Value in the initial state) Note 2) When IP65 compliant DIN terminals are selected: VQZ<sub>3</sub><sup>2</sup>□2□-□Y□□W1-□□

### **Solenoid Specifications**

### Options

X113

High speed response type
High pressure type (Metal seal type only)
External pilot type*

\* For details on external pilot type, refer to page 15.

Made to Order (For details, refer to page 34.)				
Description				
Pilot valve common exhaust				
Main valve fluoro-rubber				

Electrical entry			Grommet (G) L-type plug connector (L)	M-type plug connector (M) DIN terminal (Y)					
			G, L, M	Y					
Coil rated voltage	[	00	24, 12						
(V)		AC 50/60 Hz	100, 110,	200, 220*					
Allowable voltage f	luctu	ation	±10% of rat	ted voltage*					
		Standard	0.35 [(With light: 0.4 (DIN	I terminal with light: 0.45)]					
Power consumption (W)	DC	High speed response, high pressure	0.9 [(With light: 0.95 (DIN terminal with light: 1.6						
		100 V	0.78 (With light: 0.81)	0.78 (With light: 0.87)					
Apparent power		110 V [115 V]	0.86 (With light: 0.89) [0.94 (With light: 0.97)]	0.86 (With light: 0.87) [0.94 (With light: 1.07)]					
(VA)*	AC	200 V	1.18 (With light: 1.22)	1.15 (With light: 1.30)					
		220 V [230 V]	1.30 (With light: 1.34) [1.42 (With light: 1.46)]	1.27 (With light: 1.46) [1.39 (With light: 1.60)]					
Surge voltage supp	oresso	or	Varistor						
Indicator light	Indicator light			LED (Neon light when AC with DIN terminal)					
	<ul> <li>* In common between 110 VAC and 115 VAC, and between 220 VAC and 230 VAC.</li> <li>* For 115 VAC and 230 VAC, the allowable voltage is -15% to +5% of rated voltage.</li> </ul>								

### **Flow Characteristics**

All fluoro-rubber

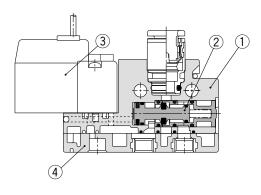
					Fl	ow char	acteristics			Res				
Series	Valve construc-			1→2 (	P→A)		2→3 (		speed	High	AC	Note 2) Weight		
	tion			C [dm³/(s•bar)]	] b Cv C [dm³/(s•bar)] b		Cv	0.35 W	resnonse.	pressure: 0.9 W	70	(g)		
VQZ100	N.C. valve	Poppet	VQZ115	0.59	0.44	0.17	0.56	0.30	0.14	10 or less	_	13 or less	22 or less	24
	N.C.	Metal seal	VQZ212	1.2	0.21	0.30	1.3	0.24	0.33	22 or less	14 or less	18 or less	34 or less	
VQZ200	valve	Rubber seal	VQZ232	1.6	0.33	0.39	1.7	0.37	0.45	22 or less	15 or less	—	36 or less	57
VQZZUU	N.O.	Metal seal	VQZ222	1.2	0.25	0.31	1.3	0.20	0.31	22 or less	14 or less	18 or less	34 or less	57
	valve	Rubber seal	VQZ242	1.6	0.36	0.40	1.7	0.36	0.45	22 or less	15 or less	_	36 or less	
	N.C.	Metal seal	VQZ312	2.7	0.18	0.62	2.4	0.28	0.56	22 or less	17 or less	22 or less	34 or less	
VQZ300	valve	Rubber seal	VQZ332	3.5	0.34	0.87	3.0	0.33	0.72	33 or less	25 or less	—	57 or less	93
VG2300	0 N.O.	Metal seal	VQZ322	2.6	0.21	0.59	2.2	0.16	0.49	22 or less	17 or less	22 or less	34 or less	
	valve	Rubber seal	VQZ342	3.5	0.38	0.88	2.9	0.27	0.69	33 or less	25 or less	—	57 or less	

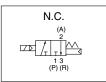
Note 1) Based on JIS B 8375-1981 (Supply pressure: 0.5 MPa; with light/surge voltage suppressor: clean air) Response time values will change depending on pressure and air quality. Note 2) Weight for threaded connection

**SMC** 

### Construction

#### VQZ100 Poppet type

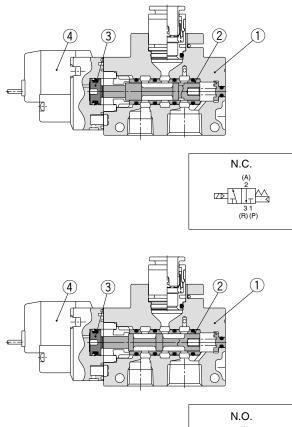




#### **Component Parts**

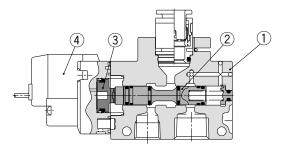
No.	Description	Material	Note					
1	Body	Resin						
2	Spool valve	Aluminum/HNBR						
3	Pilot valve assembly	—						
4	P, R port	Resin/Aluminum	VQZ100-12A (Standard) VQZ100-12B (External pilot type)					

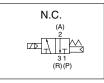
### VQZ200/300 Metal seal type

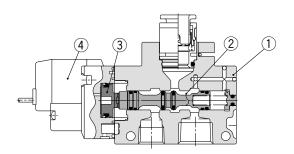


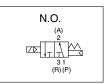
N.O. (A) 2 (B) (P)

#### Rubber seal type







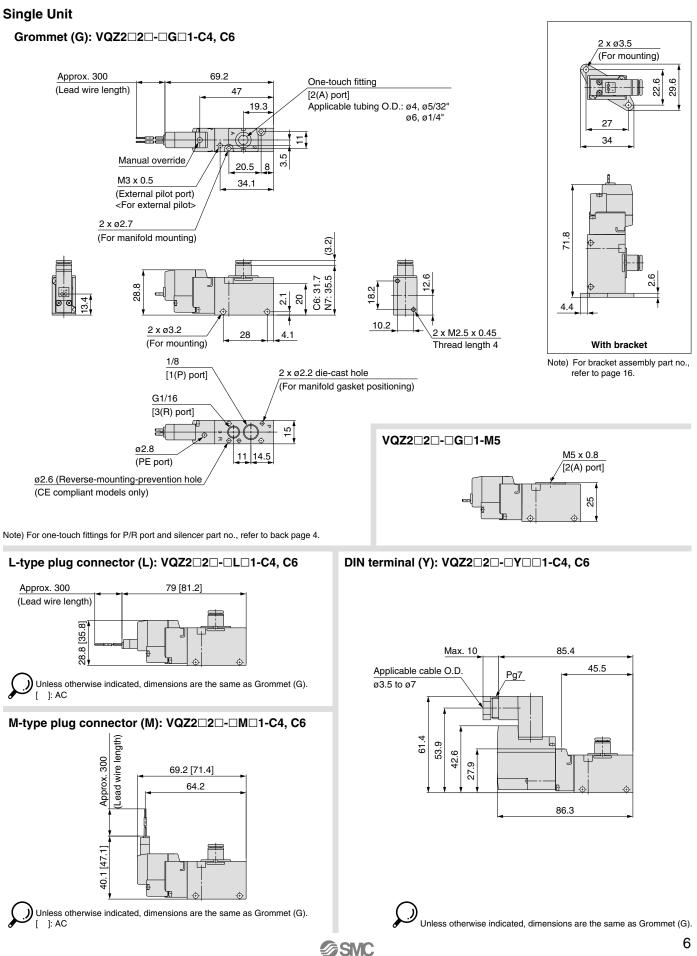


#### **Component Parts**

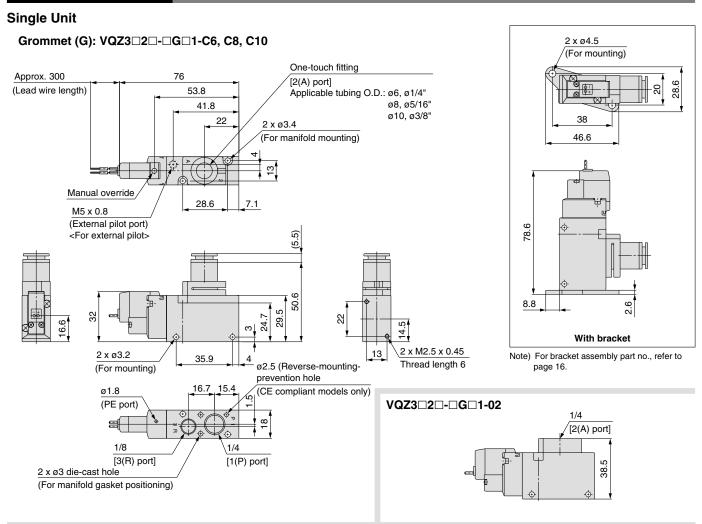
No.	Description	Material	Note			
1	Body	Aluminum die-casted				
	Spool, Sleeve	Stainless steel	Metal seal			
2	Spool valve	Aluminum/HNBR	Rubber seal			
3	Piston	Resin				
4	Pilot valve assembly	_				

Note) For "How to Order Pilot Valve Assembly", refer to page 16.

### Dimensions: VQZ200

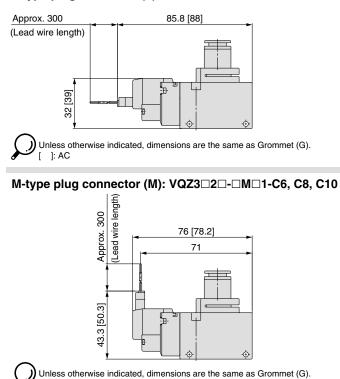


### Dimensions: VQZ300



**SMC** 

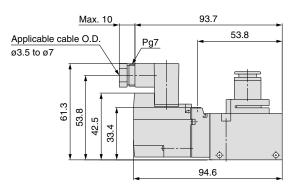
L-type plug connector (L): VQZ3 2 - L 1-C6, C8, C10



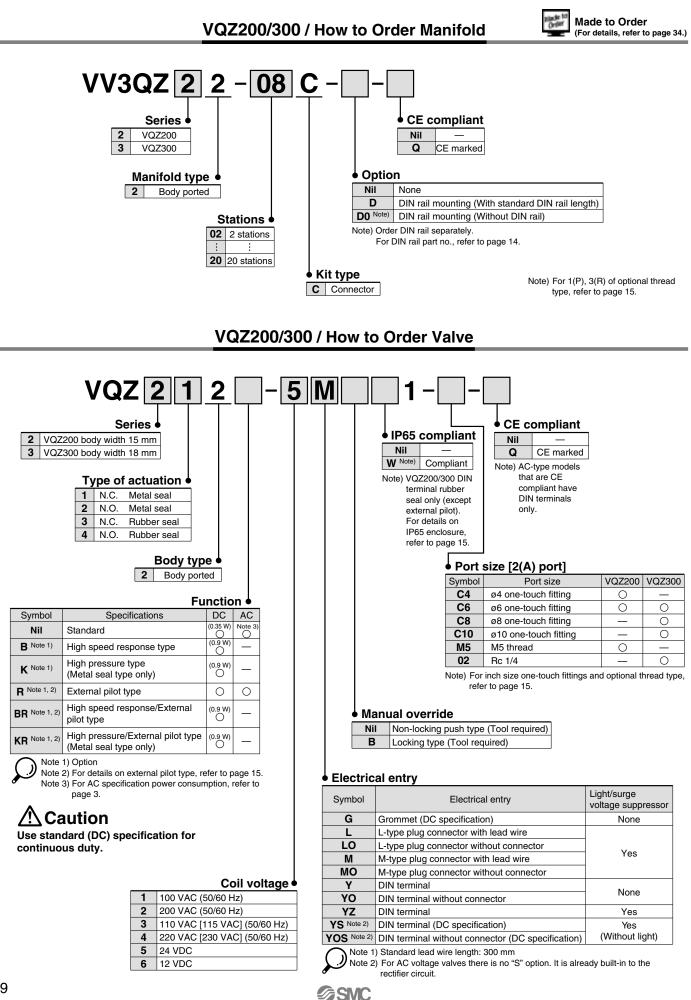
[ ]: AC

7

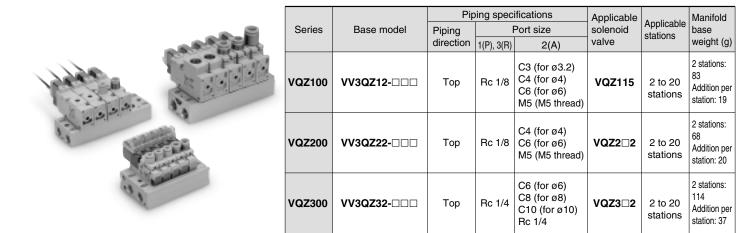
DIN terminal (Y): VQZ3 2 - Y 1-C6, C8, C10



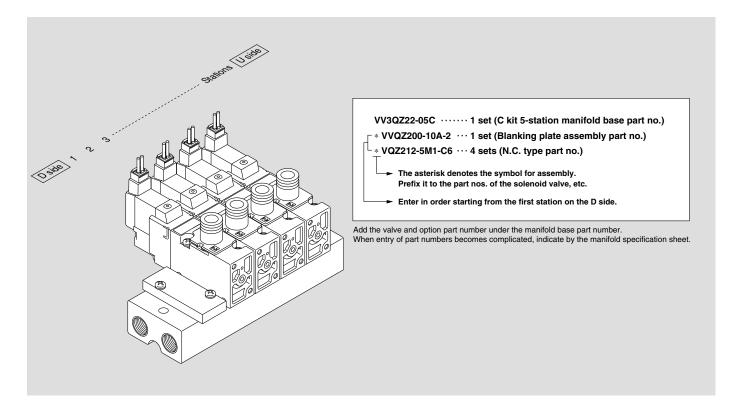
Unless otherwise indicated, dimensions are the same as Grommet (G).



### **Manifold Specifications**

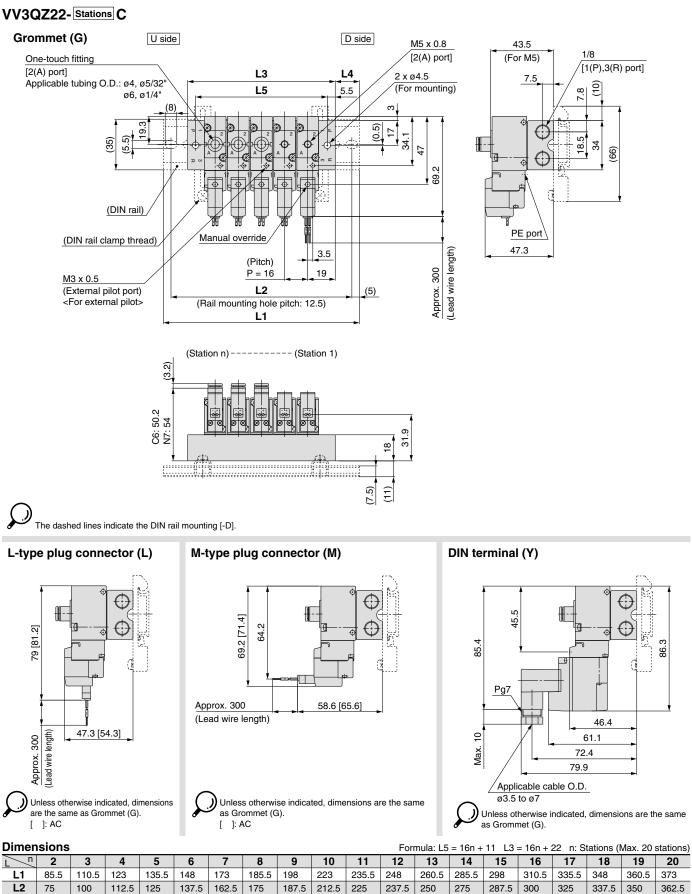


### How to Order Manifold Assembly (Example)



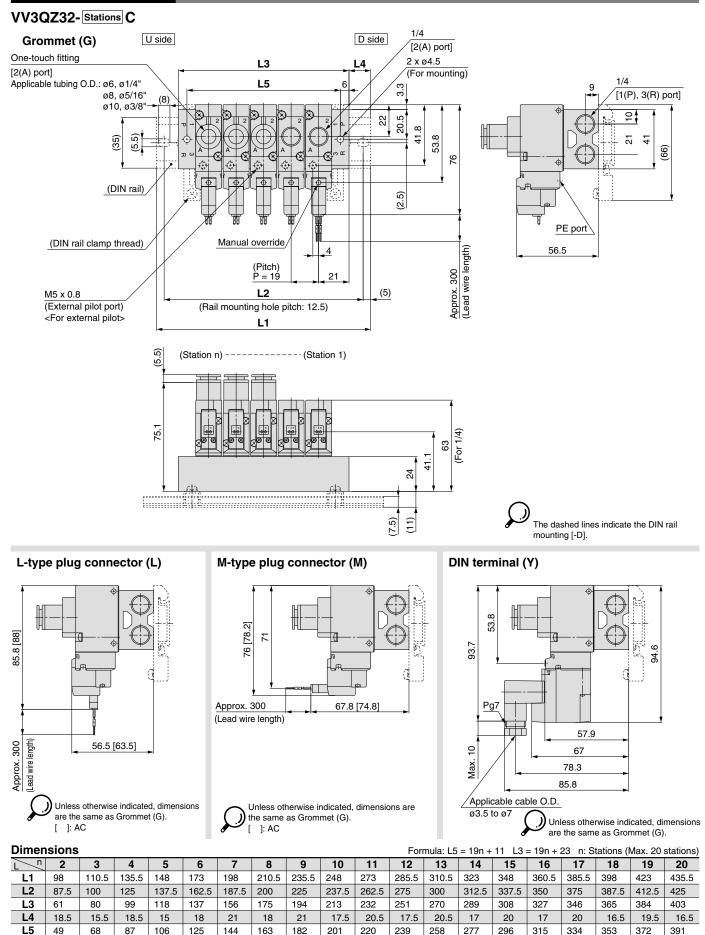
### **Dimensions: VQZ200**

L3 L4 L5



~	<b>_</b>	3		5	0	1	0	9	10		12	13	14	15	10	17	10	19	20
	85.5	110.5	123	135.5	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	335.5	348	360.5	373
	75	100	112.5	125	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	325	337.5	350	362.5
	54	70	86	102	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342
	16	20.5	18.5	17	15	19.5	18	16	20.5	19	17	15.5	20	18	16.5	21	19	17.5	15.5
	43	59	75	91	107	123	139	155	171	187	203	219	235	251	267	283	299	315	331
				-	-											-	-		10

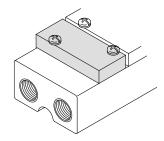
### Dimensions: VQZ300



### Manifold Options

Blanking plate assembly VVQZ100-10A-5 (for VQZ100) VVQZ200-10A-2 (for VQZ200) VVQZ300-10A-2 (for VQZ300)

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



L		Dimension	S			(mm)
		Applicable fitting size ød	Model	Α	L	D
	$\sim$	3.2	KQ2P-23	16	31.5	3.2
	$\langle \rangle$	4	KQ2P-04	16	32	6
	$\checkmark$	6	KQ2P-06	18	35	8
		8	KQ2P-08	20.5	39	10
		10	KQ2P-10	22	43	12

### DIN rail AXT100-DR-

**Blanking plug KQ2P-23** 

KQ2P-04

KQ2P-06

**KQ2P-08** 

**KQ2P-10** 

\* As for 
, enter the number from the DIN rail dimensions table. For L dimension, refer to the dimensions of each kit.





Each manifold can be mounted on a DIN rail.

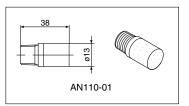
Insert "D" at the end of the manifold part number. The DIN rail is approximately 30 mm longer than the length of manifold.

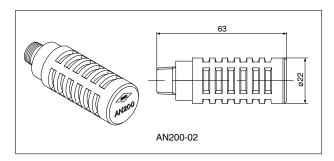
L	Dime	ension

L Dimer	<b>Dimension</b> L = 12.5n + 10.5																			
No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

#### Silencer (for manifold EXH port)

Silencer is installed in the manifold EXH port.





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		1310	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

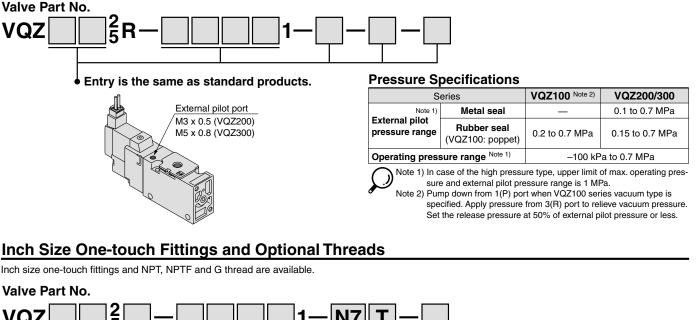
Model	Silencer part no.
VQZ100	AN110-01
VQZ200	AN110-01
VQZ300	AN200-02

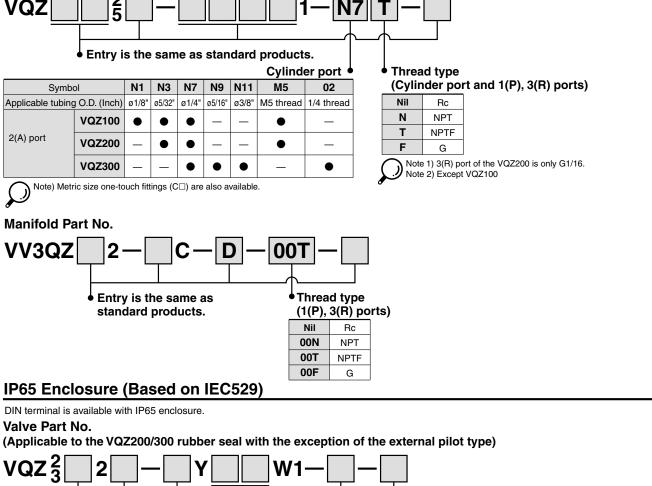
 $\downarrow$  For a silencer to be mounted in a single valve unit, refer to back page 4.



### **External Pilot Specification**

The external pilot specification is used when the operating pressure is below the minimum operating pressure 0.1 to 0.15 MPa or when valve is used for a vacuum application. Order a valve by adding the external pilot specification [R] to the part number.





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• Entry is the same as standard products.

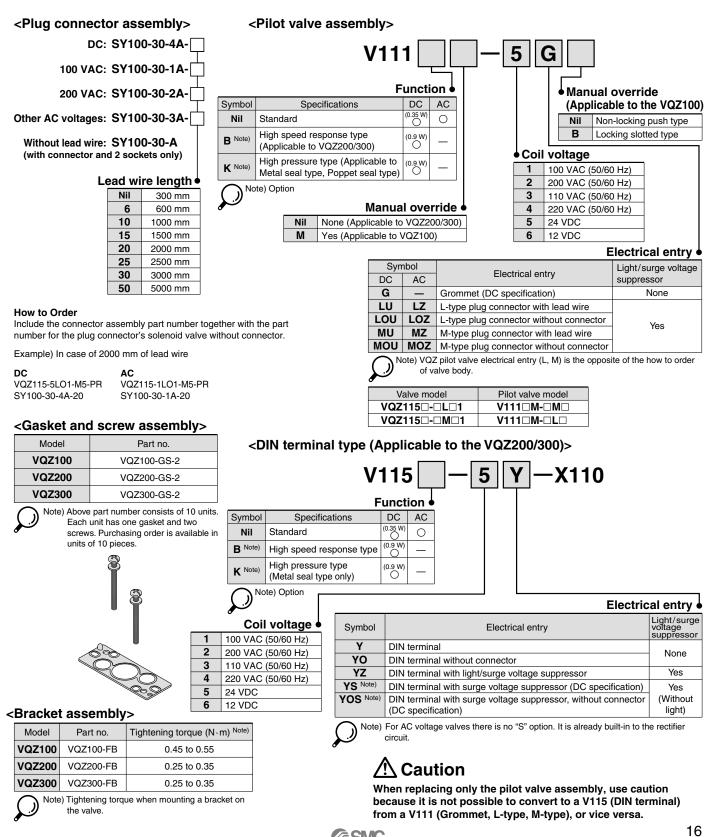
Note) The pilot exhaust IP65 valves is common with main valve exhaust. (The standard valve has an individual exhaust for the pilot valve.)

## Series VQZ Body Ported **Replacement Parts**

#### **One-touch Fitting Assembly (for Cylinder port)**

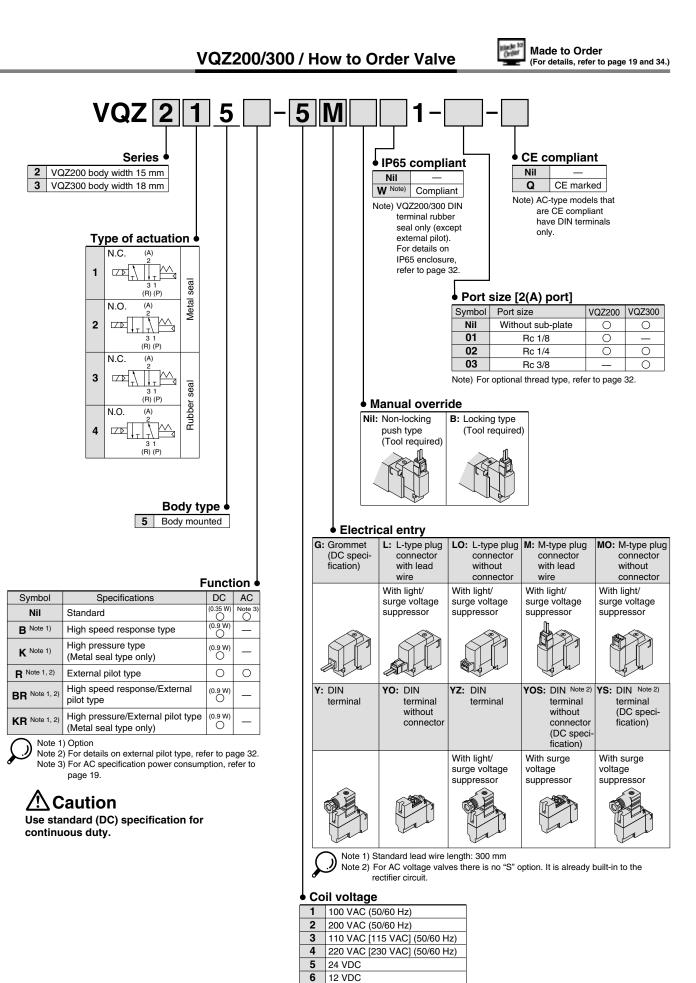
Fitting size Model	C3	C4	C6	C8	C10	M5 (VQZ100 only)
VQZ100/200	VVQ1000-50A-C3	VVQ1000-50A-C4	VVQ1000-50A-C6	—	_	VVQ1000-50A-M5
VQZ300	—	—	VVQ1000-51A-C6	VVQ1000-51A-C8	VVQ1000-51A-C10	—

Note) Purchasing order is available in units of 10 pieces.



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### Base Mounted Series VQZ100/200/300





### **Specifications**

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Valve construction	Metal seal	Rubber seal	VQZ100 (Poppet seal)					
Fluid		Air, Inert gas						
Max. operating pressure (MPa)	0.7 (High pressure type: 1.0)	0.7	0.7 (High pressure type: 1.0)					
Min. operating pressure (MPa)	0.1	0.15	0.15					
Ambient and fluid temperature (°C)	–10 to 50 (No freezing)							
Max. operating frequency (Hz)	20	5	20					
Pilot exhaust method	Individual exhaust Common e							
Lubrication		Not required						
Manual override	Push typ	e, Locking type (Tool r	required)					
Mounting orientation		Free						
Impact/Vibration resistance (m/s <sup>2</sup> ) Note 1)		150/30						
Enclosure	Dustproof (DIN terminal: IP65 Note 2)							

J Note 1) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Value in the initial state) Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000 Hz. Test was

performed to axis and right angle directions of the main valve and armature when pilot signal is ON and OFF. (Value in the initial state) Note 2) When IP65 compliant DIN terminals are selected: VQZ<sub>3</sub><sup>2</sup>□5□-□Y□□W1-□-□

### **Solenoid Specifications**

### Options

High speed response type					
High pressure type (Metal seal type only)					
External pilot type*					
* For details on external pilot type, refer to page 32.					

Made to Order (For details, refer to page 34.)

Symbol	Description			
X30 Pilot valve common exhaust				
X90 Main valve fluoro-rubber				
X113 All fluoro-rubber				

Electrical entry			Grommet (G) L-type plug connector (L)	M-type plug connector (M) DIN terminal (Y)					
Liectrical entry			G, L, M	Y					
Coil rated voltage DC			, ,	, 12					
(V)		AC 50/60 Hz	100, 110,	200, 220*					
Allowable voltage	fluctu	ation	±10% of ra	ted voltage*					
		Standard	0.35 [(With light: 0.4 (DIN	I terminal with light: 0.45)]					
Power consumption (W)	DC	High speed response, high pressure	0.9 [(With light: 0.95 (DIN terminal with light: 1.0)]						
		100 V	0.78 (With light: 0.81)	0.78 (With light: 0.87)					
Apparent power		110 V [115 V]	0.86 (With light: 0.89) [0.94 (With light: 0.97)]	0.86 (With light: 0.87) [0.94 (With light: 1.07)]					
(VA)	AC	200 V	1.18 (With light: 1.22)	1.15 (With light: 1.30)					
		220 V [230 V]	1.30 (With light: 1.34) [1.42 (With light: 1.46)]	1.27 (With light: 1.46) [1.39 (With light: 1.60)]					
Surge voltage sup	presso	or	Var	istor					
Indicator light			LED (Neon light when AC with DIN terminal)						

### **Flow Characteristics**

					Fl	ow char	acteristics	Res	sponse tir	ne (ms) <sup>N</sup>	ote 1)			
Series	Valve Series construc-		əl	1→2 (	P→A)		2→3 (A→R)			Standard:	speed	High	AC	Note 2) Weight
	tion			C [dm³/(s•bar)]	b	Cv	C [dm³/(s•bar)]	b	Cv	10 35 W Irochonco		pressure: 0.9 W	AC	(g)
VQZ100	N.C. valve	Poppet	VQZ115	0.87	0.46	0.23	1.0	0.35	0.25	10 or less		13 or less	22 or less	24
	N.C.	Metal seal	VQZ215	1.7	0.17	0.38	2.0	0.20	0.45	22 or less	14 or less	18 or less	34 or less	
VQZ200	valve	Rubber seal	VQZ235	2.3	0.46	0.65	3.0	0.40	0.80	22 or less	15 or less	_	36 or less	52
VQZ200	N.O.	Metal seal	VQZ225	1.7	0.18	0.38	1.8	0.21	0.39	22 or less	14 or less	18 or less	34 or less	52
	valve	Rubber seal	VQZ245	2.5	0.43	0.67	3.0	0.30	0.74	22 or less	15 or less	_	36 or less	1
	N.C.	Metal seal	VQZ315	3.0	0.21	0.70	3.2	0.27	0.80	22 or less	17 or less	22 or less	34 or less	
VQZ300	valve	Rubber seal	VQZ335	4.5	0.42	1.3	4.1	0.36	1.0	33 or less	25 or less	_	57 or less	78
VQZ300	N.O.	Metal seal	VQZ325	2.9	0.21	0.72	2.9	0.16	0.69	22 or less	17 or less	22 or less	34 or less	/8
	valve	Rubber seal	VQZ345	4.4	0.45	1.2	4.5	0.38	1.2	33 or less	25 or less		57 or less	

Note 1) Based on JIS B 8375-1981 (Supply pressure: 0.5 MPa; with light/surge voltage suppressor: clean air) Response time values will change depending on pressure and air quality.

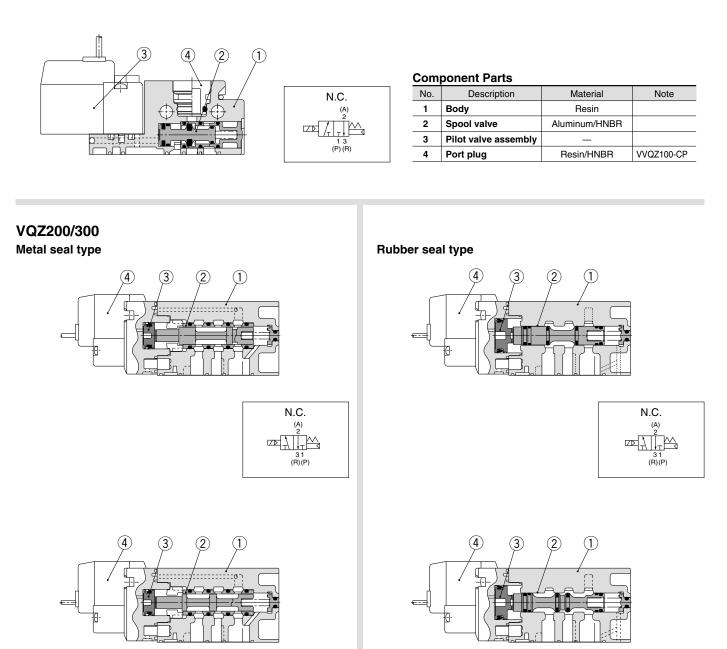
Note 2) Weight without sub-plate.

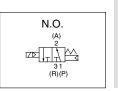


### Base Mounted Series VQZ100/200/300

### Construction

#### VQZ100 Poppet type





#### Component Parts

No.	Description	Material	Note			
1	Body	Aluminum die-casted				
2	Spool, Sleeve	Spool, Sleeve Stainless steel				
2	Spool valve	Aluminum/HNBR	Rubber seal			
3	Piston	Resin				
4	Pilot valve assembly	—				

Note) For "How to Order Pilot Valve Assembly", refer to page 33.

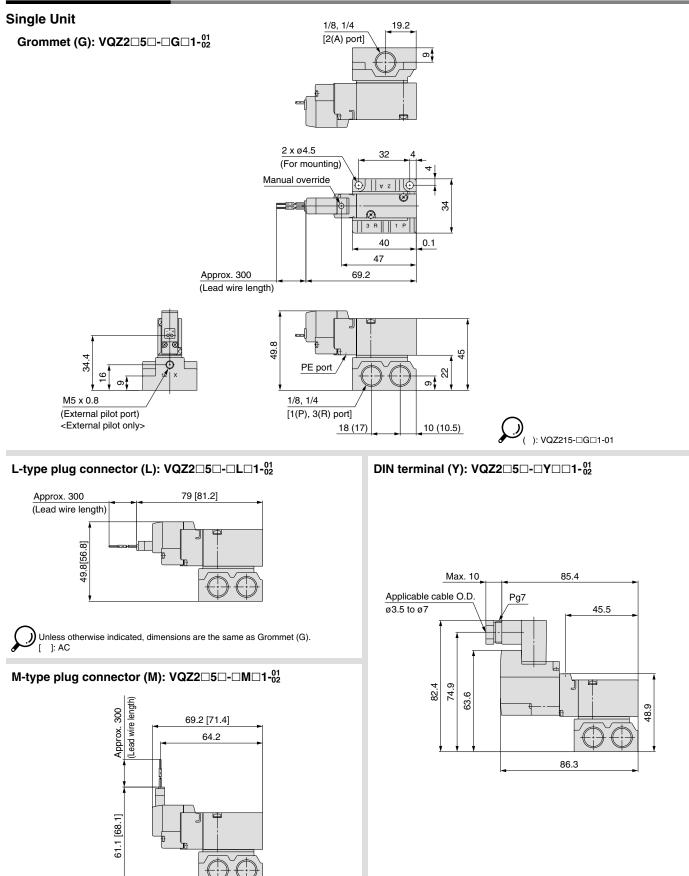


N.O.

(A)

### Base Mounted Series VQZ100/200/300

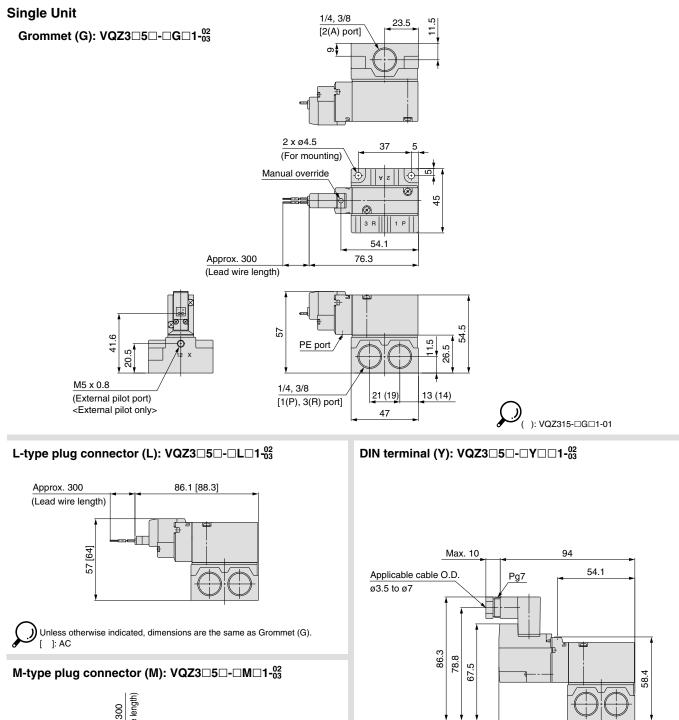
### **Dimensions: VQZ200**



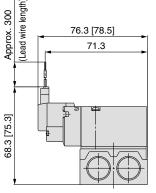
Unless otherwise indicated, dimensions are the same as Grommet (G).
[ ]: AC

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### **Dimensions: VQZ300**



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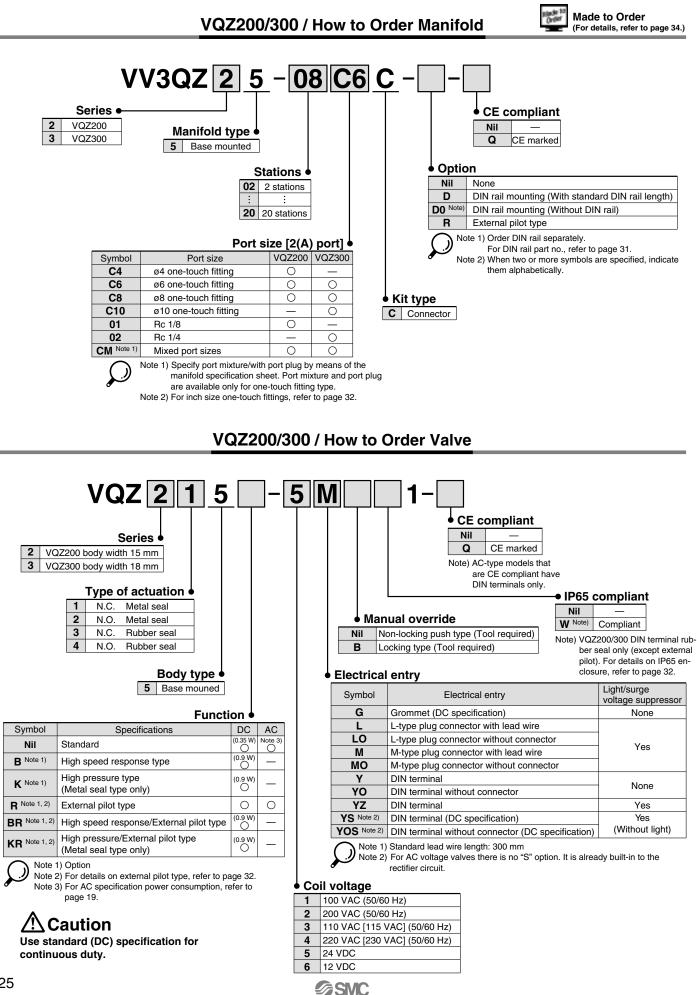


Unless otherwise indicated, dimensions are the same as Grommet (G).

Unless otherwise indicated, dimensions are the same as Grommet (G).

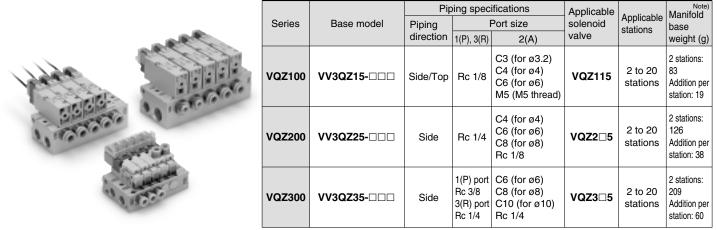
94.9

23



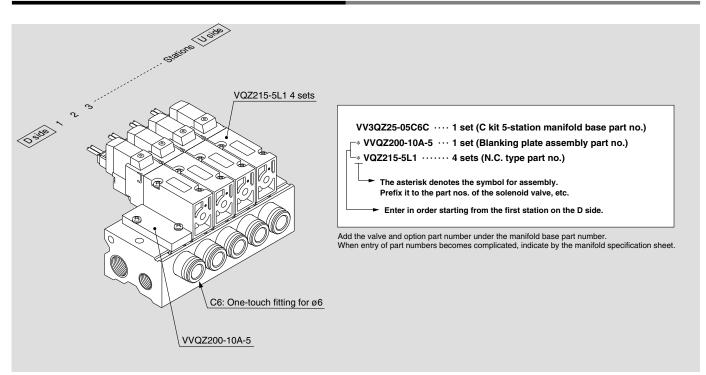
### Base Mounted Series VQZ100/200/300

### Manifold Specifications

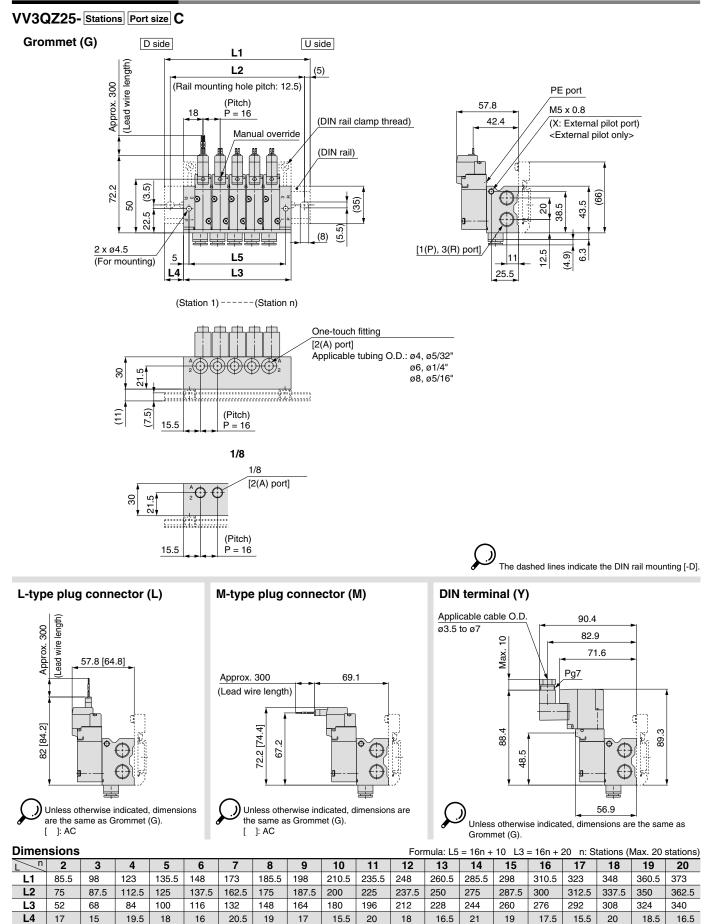


Note) Weight for threaded connection.

### How to Order Manifold Assembly (Example)

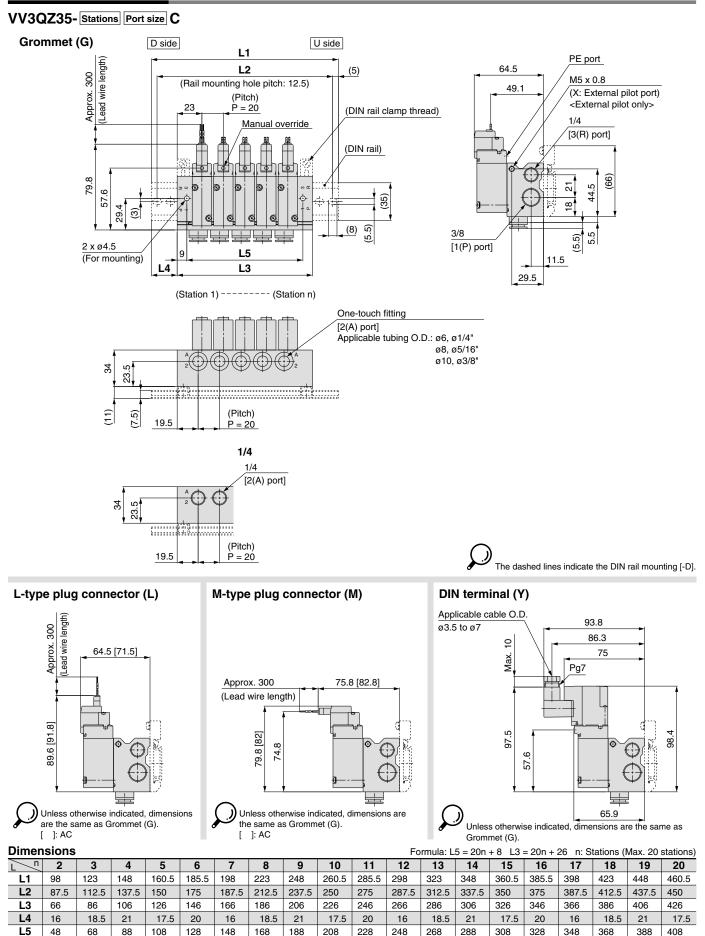


### Dimensions: VQZ200



### Base Mounted Series VQZ100/200/300

### Dimensions: VQZ300

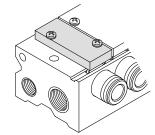




### **Manifold Options**

### Blanking plate assembly VVQZ100-10A-5 (for VQZ100) VVQZ200-10A-5 (for VQZ200) VVQZ300-10A-5 (for VQZ300)

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



Blanking plug KQ2P-23	<u> </u>		Dimension	e			(mm)
KQ2P-04 KQ2P-06	<b>▲</b>		Applicable fitting size ød	Model	Α	L	D
KQ2P-08			3.2	KQ2P-23	16	31.5	3.2
		$\sim$	4	KQ2P-04	16	32	6
KQ2P-10		$\checkmark$	6	KQ2P-06	18	35	8
			8	KQ2P-08	20.5	39	10
			10	KQ2P-10	22	43	12

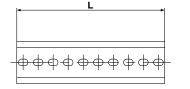
### DIN rail AXT100-DR-

. .

. .

.

\* As for □, enter the number from the DIN rail dimensions table. For L dimension, refer to the dimensions of each kit.





Each manifold can be mounted on a DIN rail.

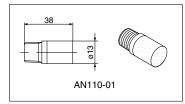
Insert "D" at the end of the manifold part number. The DIN rail is approximately 30 mm longer than the length of manifold.

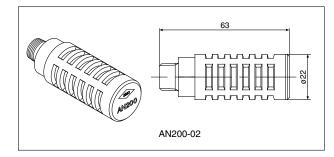
L	D	im	e	ns	io	r
				_		

L Dimer	ISIO	n															L =	= 12.5	5n +	10.5
No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

### Silencer (for manifold EXH port)

Silencer is installed in the manifold EXH port.





Dimensions								
Model	Silencer part no.							
VQZ100								
VQZ200	AN200-02							
VQZ300	AN200-02							

### Port plug VVQZ100-CP (for VQZ100)

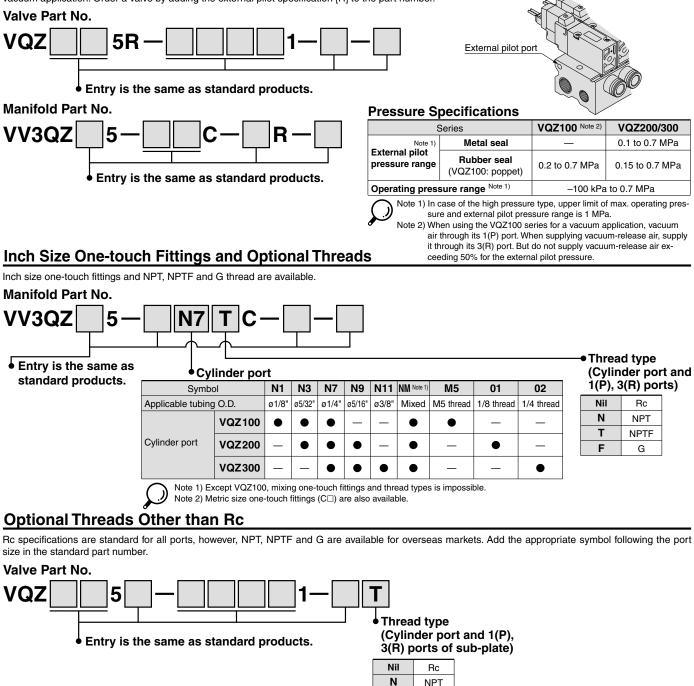
This is used when changing piping location. (Side or Top)





### **External Pilot Specification**

The external pilot specification is used when the operating pressure is below the minimum operating pressure 0.1 to 0.15 MPa or when valve is used for a vacuum application. Order a valve by adding the external pilot specification [R] to the part number.



т

F

SMC

NPTF

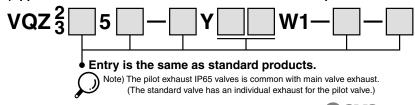
G

### IP65 Enclosure (Based on IEC529)

DIN terminal is available with IP65 enclosure.

#### Valve Part No.

(Applicable to the VQZ200/300 rubber seal with the exception of the external pilot type)

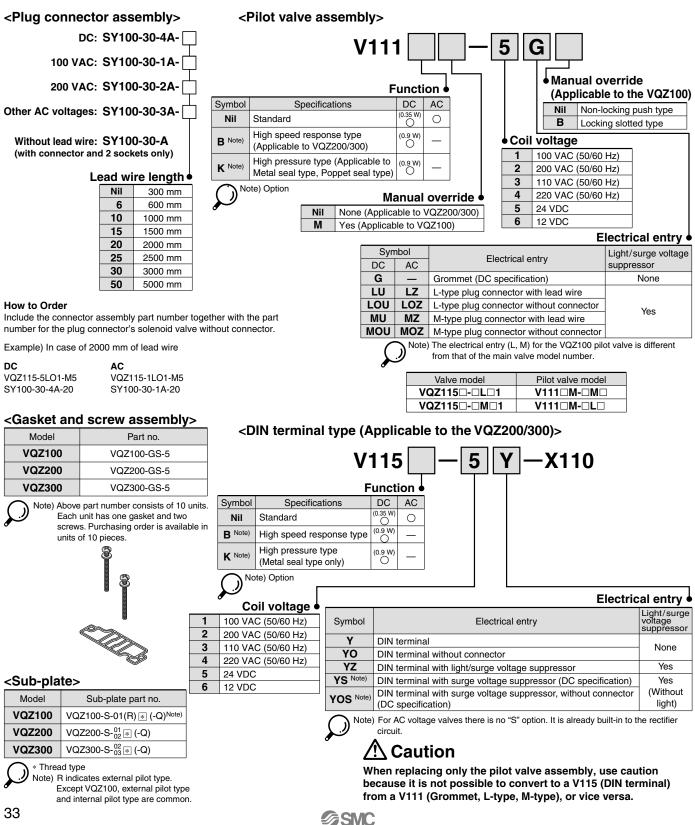


# Series VQZ Base Mounted **Replacement Parts**

#### **One-touch Fitting Assembly (for Cylinder port)**

Fitting size Model	C3	C4	C6	C8	C10	M5 (VQZ100 only)
VQZ100	VVQ1000-50A-C3	VVQ1000-50A-C4	VVQ1000-50A-C6	_	—	VVQ1000-50A-M5
VQZ200	_	VVQ1000-51A-C4	VVQ1000-51A-C6	VVQ1000-51A-C8	_	_
VQZ300	_	_	VVQ2000-51A-C6	VVQ2000-51A-C8	VVQ2000-51A-C10	_

Note) Purchasing order is available in units of 10 pieces.



# Series VQZ Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by labels of **"Caution"**, **"Warning"** or **"Danger"**. To ensure safety, be sure to observe ISO 4414 <sup>Note 1</sup>, JIS B 8370 <sup>Note 2</sup> and other safety practices.

### Explanation of the Labels

Labels	Explanation of the labels		
\land Danger	In extreme conditions, there is a possible result of serious injury or loss of life.		
\land Warning	Operator error could result in serious injury or loss of life.		
<b>A</b> Caution	Caution Operator error could result in injury Note 3) or equipment damage. Note 4)		

Note 1) ISO 4414: Pneumatic fluid power – General rules relating to systems

Note 2) JIS B 8370: General Rules for Pneumatic Equipment

Note 3) Injury indicates light wounds, burns and electrical shocks that do not require hospitalization or hospital visits for long-term medical treatment. Note 4) Equipment damage refers to extensive damage to the equipment and surrounding devices.

### ■ Selection/Handling/Applications

1. The compatibility of the pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility for the specific pneumatic system must be based on specifications or post analysis and/or tests to meet the specific requirements. The expected performance and safety assurance are the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalog information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

- 2. Only trained personnel should operate pneumatically operated machinery and equipment. Compressed air can be dangerous if handled incorrectly. Assembly, handling or repair of the systems using pneumatic equipment should be performed by trained and experienced operators. (Understanding JIS B 8370 General Rules for Pneumatic Equipment, and other safety rules are included.)
- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
  - 1. Inspection and maintenance of machinery/equipment should only be performed once measures to prevent falling or runaway of the driven objects have been confirmed.
  - When equipment is removed, confirm the safety process as mentioned above. Turn off the supply pressure for this equipment and exhaust all residual compressed air in the system, and release all the energy (liquid pressure, spring, condenser, gravity).
     Before machinery/equipment is restarted, take measures to prevent quick extension of a cylinder piston rod, etc.
- 4. If the equipment will be used in the following conditions or environment, please contact SMC first and be sure to take all necessary safety precautions.
  - 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
  - 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuits in press applications, or safety equipment.
  - An application which has the possibility of having negative effects on people, property, requiring special safety analysis.
     If the products are used in an interlock circuit, prepare a double interlock style circuit with a mechanical protection function for the prevention of a breakdown. And, examine the devices periodically if they function normally or not.

### Exemption from Liability

- 1. SMC, its officers and employees shall be exempted from liability for any loss or damage arising out of earthquakes or fire, action by a third person, accidents, customer error with or without intention, product misuse, and any other damages caused by abnormal operating conditions.
- 2. SMC, its officers and employees shall be exempted from liability for any direct or indirect loss or damage, including consequential loss or damage, loss of profits, or loss of chance, claims, demands, proceedings, costs, expenses, awards, judgments and any other liability whatsoever including legal costs and expenses, which may be suffered or incurred, whether in tort (including negligence), contract, breach of statutory duty, equity or otherwise.
- 3. SMC is exempted from liability for any damages caused by operations not contained in the catalogs and/or instruction manuals, and operations outside of the specification range.
- 4. SMC is exempted from liability for any loss or damage whatsoever caused by malfunctions of its products when combined with other devices or software.



Be sure to read this before handling.

For Safety Instructions and 3 Port Solenoid Valve Precautions, refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A).

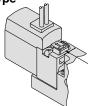
**Manual Override** 

### **A**Caution

Without an electric signal for the solenoid valve the manual override is used for switching the main valve. Push type is standard. Locking type (Tool required) is available as an option.

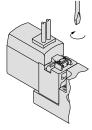
### 1. VQZ100





Press in the direction of the arrow.

### Locking type (Tool required)



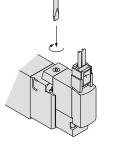
Turn  $90^{\circ}$  in the direction of arrow.

### 2. VQZ200/300

#### Push type (Tool required)

Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

Locking type (Tool required)



Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

#### Locked position



### Precautions

When operating with a screwdriver, turn it gently using a watch-maker's screwdriver. (Torque: less than 0.1 N-m)

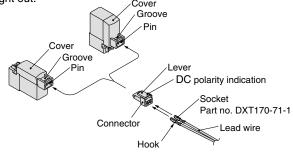
Press and rotate to lock the manual operation of VQZ200/300. If rotate without pressing, manual breakage and air leakage could be occurred.

How to Use L/M-Type Plug Connector

### **A** Caution

### 1. Attaching and detaching connectors

To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve and remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.

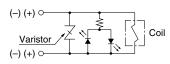


### Light/Surge Voltage Suppressor

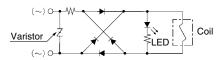
### **Caution**

1. L/M-type plug connector

<DC>



<AC>



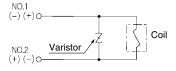
### 2. DIN terminal

<DC>

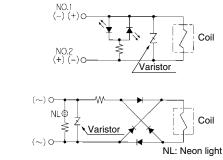
<AC>

With light (YZ)

With surge voltage suppressor (YS, YOS)



### Light/surge voltage suppressor (YZ)



Note) Surge voltage suppressor of varistor has residual voltage corresponding to the protective element and rated voltage; therefore, protect the controller side from the surge.





Be sure to read this before handling.

For Safety Instructions and 3 Port Solenoid Valve Precautions, refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A).

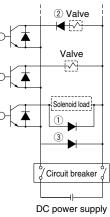
#### Light/Surge Voltage Suppressor

### **A**Caution

#### 1. Surge voltage countermeasures

When shutting off the DC power supply using an emergency circuit breaker, the valve may operate incorrectly due to surge voltage generated by other electric parts (e.g., the solenoid). To ensure that surge does not affect the valve, take anti-surge measures (diode for surge protection, etc.) or use a valve with diode to prevent reverse current. (Contact SMC for model numbers.)





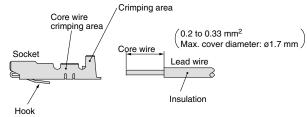
 (1), (3): Examples of anti-surge measures
 (2): Valve equipped with diode to prevent reverse current

### Lead Wire Connection

### **A**Caution

### 1. Crimping of lead wires and sockets

Not necessary if ordering the lead wire pre-connected model. Strip 3.2 to 3.7 mm at the end of the lead wires, insert the ends of the core wires evenly into the sockets, and then crimp with a crimping tool. When this is done, take care that the coverings of the lead wires do not enter the core wire crimping area.



Crimping tool part no. DXT170-75-1

#### Lead Wire Connection

### **A**Caution

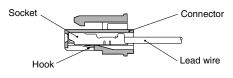
### 2. Attaching and detaching sockets with lead wires

#### Attaching

Insert the sockets into the square holes of the connector ( $\oplus$ ,  $\ominus$  indication), and continue to push the sockets all the way in until they lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Then, confirm that they are locked by pulling lightly on the lead wires.

#### Detaching

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket will be used again, first spread the hook outward.



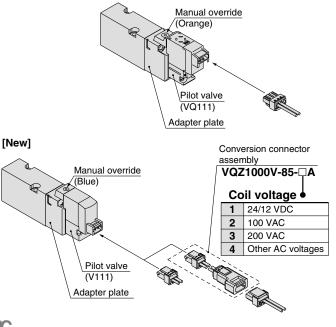
#### **Pilot Valve Replacement**

### **A**Caution

1. When replacing a conventional type valve with a new type for maintenance or other reasons, a "conversion connector assembly" is necessary to convert the connector from 3 terminals to 2 terminals and must be ordered separately. (When ordering, refer to the below part nos.)

For pilot valves, there is no compatibility between the conventional type and new type. When replacing a pilot valve, be sure to confirm whether it is the new type or the conventional type.

#### [Conventional]







Be sure to read this before handling.

For Safety Instructions and 3 Port Solenoid Valve Precautions, refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A).

#### How to Use DIN Terminal

#### 1. EN-175301-803C (Former DIN 43650C)

The DIN terminal type with an IP65 enclosure is protected against dust and water, however, it must not be used in water.

#### 2. Connection

- 1) Loosen the holding screw and pull the connector out of the solenoid valve terminal block.
- 2) After removing the holding screw, insert a flat head screwdriver, etc. into the notch on the bottom of the terminal block and pry it open, separating the terminal block and the housing.
- 3) Loosen the terminal screws (slotted screws) on the terminal block, insert the cores of the lead wires into the terminals according to the connection method, and fasten them securely with the terminal screws.
- 4) Secure the cord by fastening the ground nut.

#### 3. Changing the entry direction

After separating the terminal block and housing, the cord entry can be changed by attaching the housing in the desired direction (4 directions at  $90^{\circ}$  intervals).

\* When equipped with a light, be careful not to damage the light with the cord's lead wires.

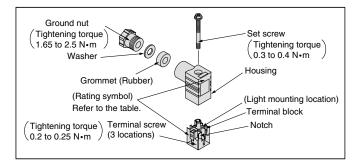
#### 4. Precautions

Plug in and pull out the connector vertically without tilting to one side.

#### 5. Compatible cable

#### Cable O.D.: ø3.5 to ø7

(Reference) 0.5 mm<sup>2</sup>, 2-core or 3-core, equivalent to JIS C 3306



#### **DIN Connector Part No.**

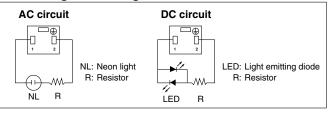
#### Without light

Rated voltage	Voltage symbol	Part no.		
All voltages	None	SY100-82-1		

#### With light

with light					
Rated voltage	Voltage symbol	Part no.			
24 VDC	24 V	SY100-82-3-05			
12 VDC	12 V	SY100-82-3-06			
100 VAC	100 V	SY100-82-2-01			
200 VAC	200 V	SY100-82-2-02			
110 VAC (115 VAC)	110 V	SY100-82-2-03			
220 VAC (230 VAC)	220 V	SY100-82-2-04			

#### Circuit diagram with light

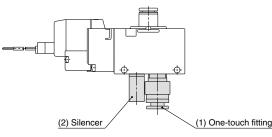


#### Fitting and Silencer Part No. for P, R Ports When Using Valve as an Individual Unit

### Part no. for one-touch fitting for 1(P) port and silencer/one-touch fitting for 3(R) port

<u> </u>				
Series	(1) One-touch	(2) For 3(R) port		
	fitting for 1(P) port	Silencer	One-touch fitting	
VQZ100	KQ2H06-M5	AN120-M5	KJS04-M5	
VQZ200	KQ2S06-01S	INA-25-46	IN-457-32 (for ø6)	
VQZ300	KQ2H08-02S	AN101-01	KQ2H06-01S	

The diameter of the above fitting and silencer is the maximum diameter to in the EXH port.





Be sure to read this before handling.

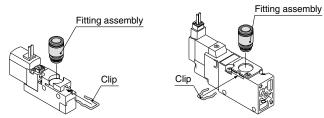
For Safety Instructions and 3 Port Solenoid Valve Precautions, refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A).

#### **One-touch Fittings Replacement**

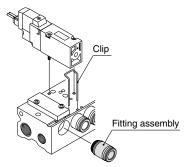
### **A**Caution

The built-in fittings on the manifold can be changed easily. Simply remove the corresponding valve and take out the fitting clip underneath.

Take out the clip with a screwdriver, etc., then replace the fittings. About mounting the fittings, after inserting the fitting until it stops, then put the clip into the prescribed position.



VQZ200: Horizontally clipped to the valve body VQZ100/300: Vertically clipped to the valve body



#### Precautions

When pulling the fitting assembly away from the valve base, remove the clip, then connect a tube or plug (KQ2P- $\Box\Box$ ) with the one-touch fitting and pull it out holding the tube or plug. Do not hold the release bushing to avoid damage.

### **DIN Rail Removal/Mounting**

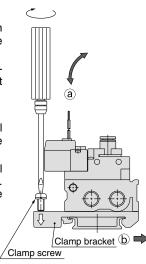
### **A**Caution

### 1. Removing

- Loosen the clamp screw on the (a) side of both ends of the manifold.
- Lift the ⓐ side ➡ of the manifold off the DIN rail and slide it in the direction of the ⓑ side.

### 2. Mounting

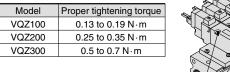
- 1) Catch the hook of the DIN rail bracket on the ⓑ side on the DIN rail.
- Push side (a) onto the DIN rail and tighten the clamp screw. The proper tightening torque for screws is 0.3 to 0.4 N•m.

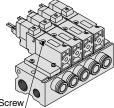


#### Valve Mounting

### **A**Caution

1. After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.



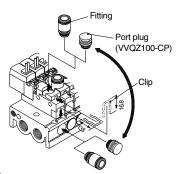


### VQZ100 Piping Direction Replacement

### ▲ Caution

### 1. How to replace the port direction

Fitting and port plug are modules. After removing the clip with a flat head screwdriver, take out the fitting and port plug. The piping direction (side or top) can be altered by exchanging the fitting and port plug. During exchange, insert the fitting and the port plug until they contact the wall, then, insert the clip to specified position.

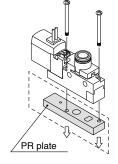


#### Precautions

The clip length for the valve and the base are different. Fitting may detach if the incorrect clip is used.

### 2.Valve piped on top can be operated independently by using PR plate.

(Refer to the below part numbers when placing an order.)



VQZ100-12A (Standard) VQZ100-12B (External pilot type) \* 2 set screws are included.



# Record of changes B edition \* Page 3, 19 Correction of Solenoid Specifications and Flow Characteristics \* Page 4, 20 Correction of Construction \* Page 5 to 7, Page 11 to 13, Page 21 to 23, Page 27 to 30 Correction of Dimensions \* Page 34 Addition of Made to Order LX

**Safety Instructions** Be sure to read "Precautions for Handling Pneumatic Devices" (M-03-E3A) before using.

### **SMC** Corporation

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