VQC

SQ

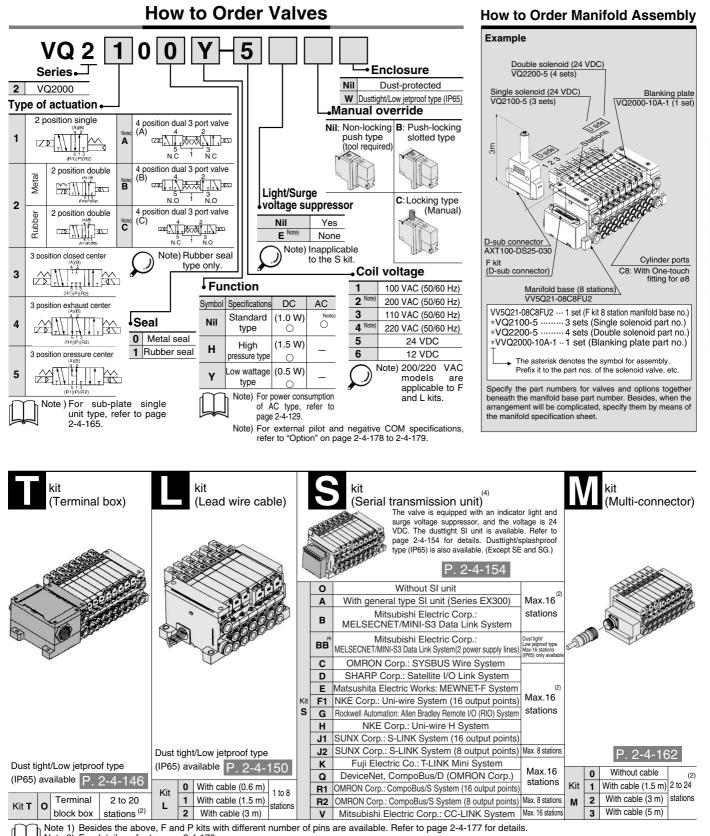
VQ0

VQ4

VQ5

VQZ

VQD

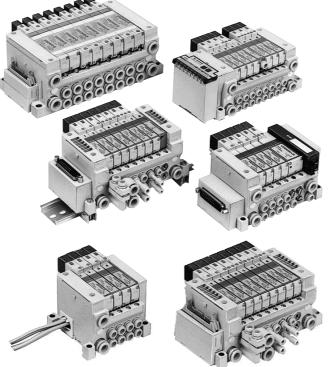


**SMC** 

Note 2) For details, refer to page 2-4-178.

Note 3) Refer to the pages on respective kits for IP65 type. (T, L and S kits) Note 4) Kits with IP65 enclosure applicable to input/output are also available. Refer to page 2-4-162 for details.

# Series VQ1000/2000 **Base Mounted Plug-in Unit**



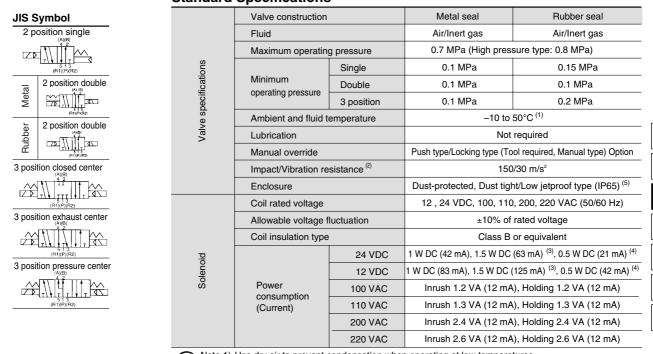
### Model

Numb			_			Flov	v chara	cteristics (1)			Response time (ms) (2)			\A/_:
Series		umber of olenoids	Model		$1 \rightarrow 2/4 \ (P \rightarrow A/B)$		2/4  ightarrow 3/5 (A/E	$B \rightarrow R1/$	'R2)	Standard: 1 W	Low wattage:	AC	Weight (g)	
					C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	H: 1.5 W	0.5 W	AC	(9)
	_	Cingle	Metal seal	VQ1100	0.70	0.15	0.16	0.72	0.25	0.18	12 or less	15 or less	29 or less	64
	2 position	Single	Rubber seal	VQ1101	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less	34 or less	04
		Double	Metal seal	VQ1200	0.70	0.15	0.16	0.72	0.25	0.18	10 or less	13 or less	13 or less	
		Doublo	Rubber seal	VQ1201	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less	20 or less	
		Closed	Metal seal	VQ1300	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	40 or less	
VQ1000	Ę	center	Rubber seal	VQ1301	0.70	0.20	0.16	0.65	0.42	0.18	25 or less	33 or less	47 or less	- 78
VQ1000	position	Exhaust	Metal seal	VQ1400	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	40 or less	
	3 pc	center	Rubber seal	VQ1401	0.70	0.20	0.16	1.0	0.30	0.25	25 or less	33 or less	47 or less	70
		Pressure center	Metal seal	VQ1500	0.70	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	40 or less	
			Rubber seal	VQ1501	0.85	0.20	0.21	0.65	0.42	0.18	25 or less	33 or less	47 or less	
	4 position	Dual 3 port valve	Rubber seal	VQ1 <sup>A</sup> c	0.70	0.20	0.16	0.70	0.20	0.16	25 or less	33 or less	47 or less	
	_	Single	Metal seal	VQ2100	2.0	0.15	0.46	2.6	0.15	0.60	22 or less	29 or less	49or less	90
	sitior		Rubber seal	VQ2101	2.2	0.28	0.55	3.2	0.30	0.80	24 or less	31 or less	51or less	90
	2 position	Double	Metal seal	VQ2200	2.0	0.15	0.46	2.6	0.15	0.60	15 or less	20 or less	20 or less	
		Double	Rubber seal	VQ2201	2.2	0.28	0.55	3.2	0.30	0.80	20 or less	26 or less	26 or less	
		Closed	Metal seal	VQ2300	2.0	0.15	0.46	2.0	0.18	0.46	29 or less	38 or less	58 or less	
VQ2000	5	center	Rubber seal	VQ2301	2.0	0.28	0.49	2.2	0.31	0.60	34 or less	44 or less	64 or less	
VQ2000	position	Exhaust	Metal seal	VQ2400	2.0	0.15	0.46	2.6	0.15	0.60	29 or less	38 or less	58 or less	110
	Зр	center	Rubber seal	VQ2401	2.0	0.28	0.49	3.2	0.30	0.80	34 or less	44 or less	64 or less	110
		Pressure	Metal seal	VQ2500	2.4	0.17	0.57	2.0	0.18	0.46	29 or less	38 or less	58 or less	
		center	Rubber seal	VQ2501	3.2	0.28	0.80	2.2	0.31	0.60	34 or less	44 or less	64 or less	
	4 position	Dual 3 port valve	Rubber seal	VQ2 <sup>A</sup> C01	1.8	0.28	0.46	1.8	0.28	0.46	34 or less	44 or less	64 or less	

Note 1) Cylinder port size C6: (VQ1000), C8: (VQ2000) without check valve option for prevention of back pressure. Note 2) As per JIS B 8375-1981 (Supply pressure; 0.5 MPa; with indicator light/surge voltage suppressor; clean air) The response time is subject to the pressure and quality of the air. The values at the time of ON are given for double types.



### **Standard Specifications**



Note 1) Use dry air to prevent condensation when operating at low temperatures. Note 2) Impact resistance … No malfunction occurred when it is tested with a drop tester in the axial direction

and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

Vibration resistance ... No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was

performed at both energized and de-energized states in the axial direction and at Note 3) Value for high voltage type (1.5 W)

Note 4) Value for low voltage type (0.5 W)

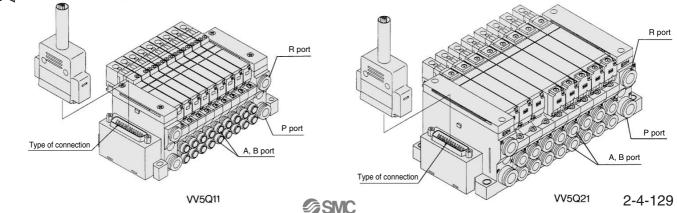
Note 5) Dusttight/Low jetproof type (IP65) is available on T, L, S and M kits of VQ2000.

### **Manifold Specifications**

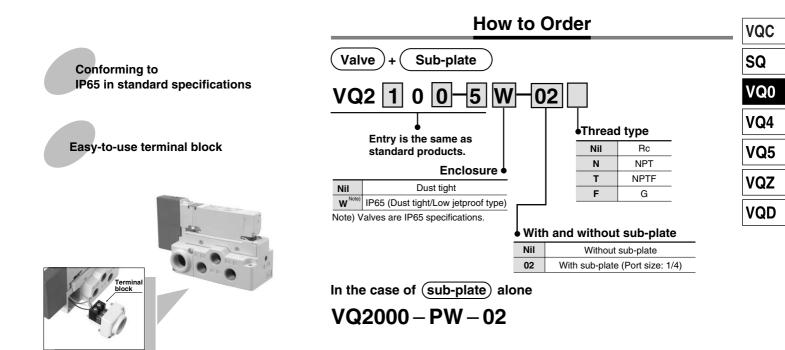
			Po	rting specificatio	ns	(2)		5 station
Series	Base model	Type of connection	D. I.I. II	Port	size (1)	Applicable stations	Applicable solenoid valve	weight (g)
			Port location	1(P), 3(R)	4(A), 2(B)	Stations		
		<ul> <li>F kit–D-sub connector</li> <li>P kit–Flat ribbon cable connector</li> </ul>				F, P, T kits		
		■ J kit–Flat ribbon cable connector (20P)		C8 (ø8)	C3 (ø3.2)	2 to 24 stations		628
VQ1000	VV5Q11-000	■ G kit–Flat ribbon cable connector with terminal block	Side Built-in silencer,	Option Built-in silencer.	C4(ø4) C6 (ø6)	$ \begin{pmatrix} J, G, S \text{ kit} \\ 2 \text{ to 16 stations} \end{pmatrix} $ $ \begin{pmatrix} L \text{ kit} \\ 1 \text{ to 8 stations} \end{pmatrix} $	VQ1⊡00 VQ1⊡01	(Single) 759
		<ul> <li>T kit-Terminal box</li> <li>L kit-Lead wire cable</li> <li>S kit-Serial transmission unit</li> </ul>		\direct exhaust /	M5 (M5 thread			(Double, 3 position)
VQ2000	VV5Q21-□□□	<ul> <li>F kit–D-sub connector</li> <li>P kit–Flat ribbon cable connector</li> <li>J kit–Flat ribbon cable connector (20P)</li> <li>G kit–Flat ribbon cable connector with terminal block</li> <li>T kit–Terminal box</li> <li>L kit–Lead wire cable</li> <li>S kit–Serial transmission unit</li> <li>M kit–Multi-connector</li> </ul>	Side	C10 (ø10) Option Built-in silencer, direct exhaust	C4 (ø4) C6 (ø6) C8 (ø8)	$ \begin{pmatrix} F, P \text{ kits} \\ 2 \text{ to 24 stations} \end{pmatrix} \\ \begin{pmatrix} J, G, S \text{ kit} \\ 2 \text{ to 16 stations} \end{pmatrix} \\ \begin{pmatrix} L \text{ kit} \\ 1 \text{ to 8 stations} \end{pmatrix} \\ \begin{pmatrix} T \text{ kit} \\ 2 \text{ to 20 stations} \end{pmatrix} $	VQ2⊟00 VQ2⊡01	1051 (Single) 1144 (Double, 3 position)

Note 1) Inch-size One-touch fittings are also available. For details, refer to page 2-4-179.

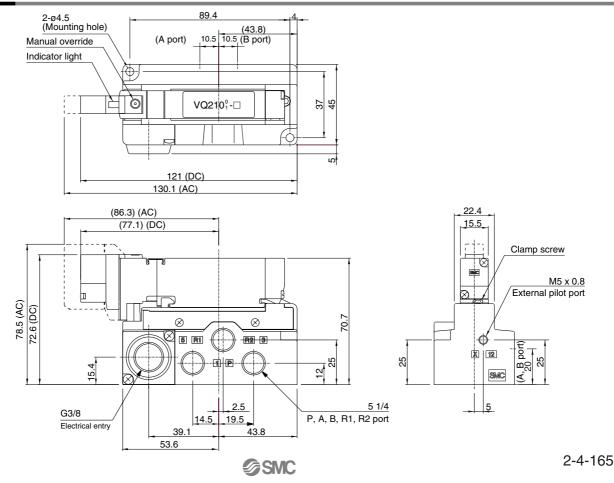
Note 2) For details, refer to page 2-4-178.



# Series VQ2000 VQ2000 Only Sub-plate Single Unit



# Dimensions



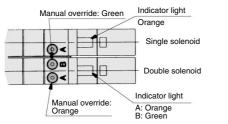
# ▲ Precautions 1

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

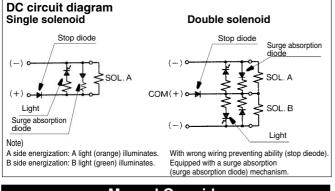
# Light/Surge Voltage Suppressor

# A Caution

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.



### (DWG shows a VQ1000 case.)



# Manual Override

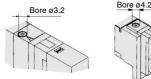
# \land Warning

Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

Push type is standard. (Tool required)

Option: Locking type (Tool required/Manual)

## Push type (Tool required)



Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

button with a small screwdriver or

with your fingers until it stops. Turn clockwise by  $90^\circ$  to lock it. Turn it counterclockwise to release it.

VQ1000

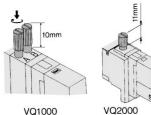
VQ2000 ■ Locking type (Tool required) <Option> Push down on the manual override



VQ1000

VQ2000

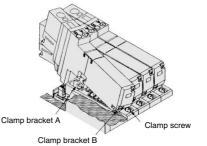
■ Locking type (Manual) <Option>



Push down on the manual override button with a small screwdriver or with your fingers until it stops. Turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

# How to Mount/Remove Solenoid Valve

# \land Caution



### Removing

1. Loosen the clamp screw until it turns freely. (The screw is captive.)

2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

### Mounting

- **1.** Press down on the clamp screw.  $\rightarrow$  Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- 3. Tighten the clamp screw. (Proper tightening torque: VQ1000, 0.25 to 0.35 N·m; VQ2000, 0.5 to 0.7 N·m.)

### ▲ Caution

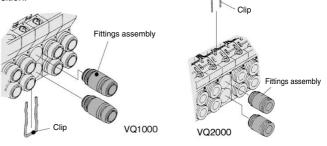
Dust on the sealing surface of the gasket or solenoid valve can cause air leakage

## **Replacement of Cylinder Port Fittings**

# A Caution

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the top of manifold. Remove the clip with a screwdriver to remove fittings.

For replacement, insert the fitting assembly until it strikes against the inside wall and then reinsert the clip to the specified position.



Applicable tubing O.D.	Fitting asser	nbly part no.
Applicable tubing O.D.	VQ1000	VQ2000
Applicable tubing ø3.2	VVQ1000-50A-C3	—
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6
Applicable tubing ø8	-	VVQ1000-51A-C8
M5	VVQ1000-50A-M5	_

\* Refer to "Option" on pages 2-4-172 to 2-4-173 for other types of fittings.

### **▲** Caution

- 1. Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- 2. After screwing in the fittings, mount the M5 fitting assembly on the manifold base. {Tightening torque: 0.8 to 1.2 N·m}
- 3. Purchasing order is available in units of 10 pieces.

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)



## **Base Mounted**

# Series VQ1000/2000

# **A Precautions 2**

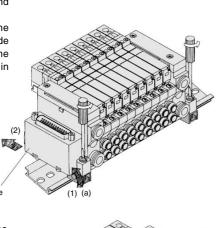
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

# Mounting/Removing from the DIN Rail

# \land Caution

### Removing

- Loosen the clamp screw on side (a) of the end plate on both sides.
- 2. Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.

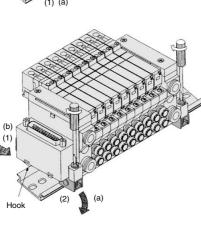


### Mounting

1. Hook side (b) of the manifold base on the DIN rail.

End plate

- Press down side (a) and mount the end plate on the DIN rail. Tighten the clamp screw on side (a) of the end
  - plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.



# **Enclosure IP65**

# A Caution

Wires, cables, connectors, etc. used for models conforming to IP65 should also have enclosures equivalent to or of stricter than IP65.

# **Built-in Silencer Replacement Element**

# A Caution

A silencer element is incorporated in the end plate on both sides of the A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

### **Element Part No.**

Type	Element part no.			
туре	VQ1000	VQ2000		
Built-in silencer, direct exhaust	VVQ1000-82A-1	VVQ2000-82A-1		

\* The minimum order quantity is 10 pcs.

Remove the cover from the top of the end plate and remove the old element with a screwdriver, etc.

### How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.



# Option

# **Special Wiring Specifications**

In the internal wiring of F kit, P kit, J kit, G kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

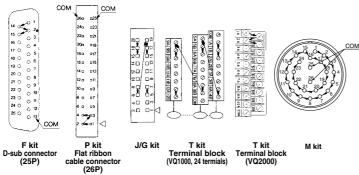
### 1. How to Order

Indicate an option symbol "-K", for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



### 2. Wiring specifications

With the A side solenoid of the 1st station as no.1 (meaning, to be connected to no.1 terminal), without making any terminals vacant.



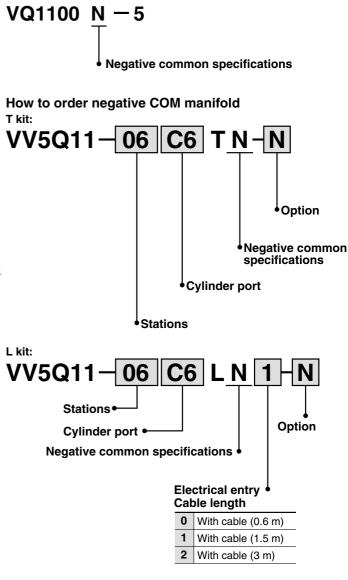
### 3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the max. number given in the following table.

Kit	F kit (D-sub connector)			P kit (Flat ribbon able connector)		r)	J kit (Flat ribbon cable connector)	G kit (Flat ribbon cable with terminal block)
Туре	F s□ 25P	F <sup>U</sup> SA 15P	P	P	P <sup>U</sup> sB 16P	P	J	G
Max. points	24	14	24	18	14	8	16	16
	T kit (Terminal block)						S kit	M kit
Kit		(Te	rminal	block)		(Se	erial transmission)	(Circular connector)
		(Ter 2 rows minal b	rminal of olocks	block) 3 rc termin	ows of al bloc	(Se ks	erial transmission)	(Circular connector)
Kit Type Max. points		(Ter 2 rows ninal b 16	of olocks	block) 3 rc termin	ows of al bloc 24	(Se ks	,	, ,

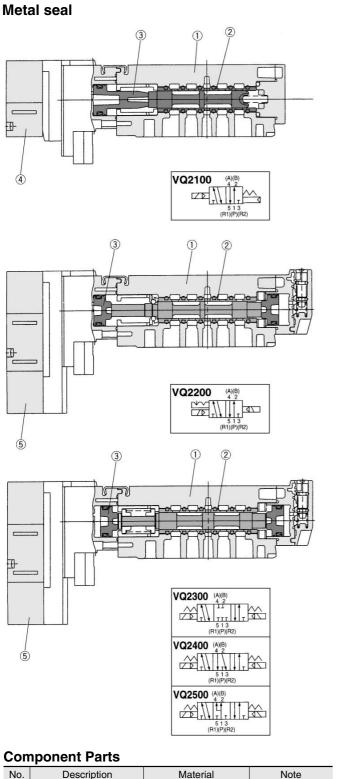
# **Negative Common Specifications**

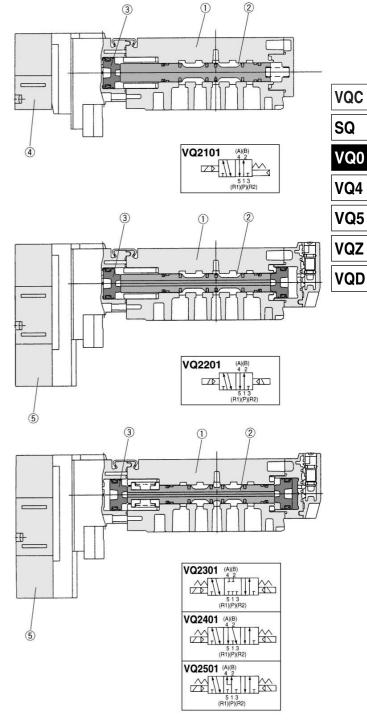
Specify the valve model no. as shown below for negative COM specification. The manifold no. shown below is for the T and L kits. For other kits the standard manifold can be used. For negative COM S or G kit, please contact SMC.



**Rubber seal type** 

# Construction: VQ2000/Plug-in Unit





# **Component Parts**

No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool valve	Aluminum/HNBR	
3	Piston	Resin	
Ren			

### Replacement Parts

(4)	Pilot valve assembly	VQ111 <sup>(H)</sup> - <b>□-1</b> Voltage1 to 6	Single				
(5)	Pilot valve assembly	VQ131 <sup>(H)</sup> - <b>1</b> Voltage1 to 6	Double/3 position				
$\mathcal{Q}$	Note) (H): 1.5 W, (Y): 0.5 W						

No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	
Rep	lacement Parts		
(4)	Pilot valve assembly	VQ111 <sup>(H)</sup> - <b>□-1</b> Voltage1 to 6	Single
5	Pilot valve assembly	VQ131 <sup>(H)</sup> - <b>□-1</b> VOltage1 to 6	
$\mathcal{Q}$	Note) (H): 1.5 W, (Y): 0.5		

VQ5

VQZ

VQD