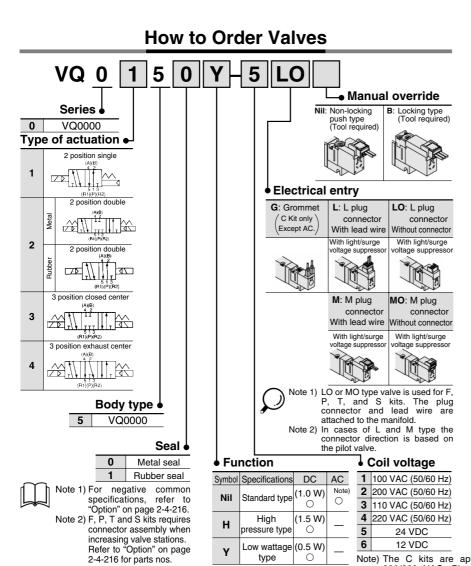
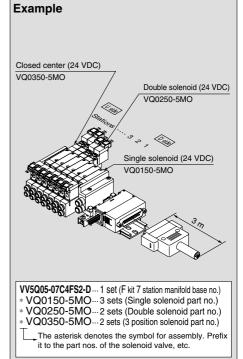
Plug-in Unit Series VQ0000



How to Order Valve Manifold Assembly



VQC SQ

VQ0

VQ4

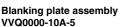
VQ5

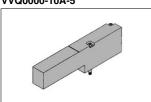
VQZ

VQD

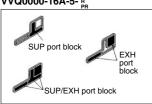
Specify the part numbers for valves and options together beneath the manifold base part number. Besides, when the arrangement will be complicated, specify them by means of the manifold specification sheet.

Manifold Option





SUP/EXH block plate VVQ0000-16A-5-



• For cylinder port fittings part no., refer to page 2-4-213.

• For replacement parts, refer to page 2-4-231.

Name plate [-N*]

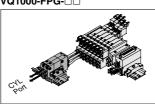
Note) For power consumption of AC type, refer to page 2-4-186.

type

0



Double check block VQ1000-FPG-□□

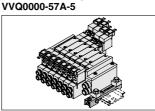


DIN rail mounting bracket [-D]

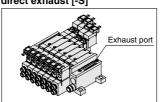
Note) The C kits are applicable to

SMC for other kits

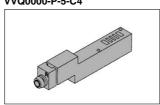
200/220 VAC. Please contact



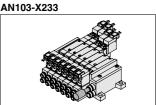
Built-in silencer, direct exhaust [-S]



Individual SUP spacer VVQ0000-P-5-C4

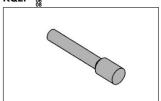


Silencer

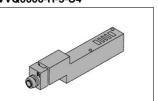


P. 2-4-208

Blanking plug KQ2P-



Individual EXH spacer VVQ0000-R-5-C4





Series VQ0000/1000

Base Mounted Plug Lead Unit





Model

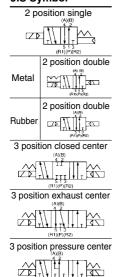
						FI	low cha	racteristic (1)			Response time (ms) (2)			
Series		Number of solenoids Model		ı	1 → 4/2 (P -	→ A/B)		4/2 → 5/3 (A/E	3 → R1/	/R2)	Standard: 1 W	Low wattage:	(3)	Weight (g)
	*	oleilolus			C [dm ₃ /(s·bar)]	b	Cv	C [dm ₃ /(s·bar)]	b	Cv	H: 1.5 W		AC	(9)
	_	Oir ele	Metal seal	VQ0150	0.41	0.20	0.10	0.44	0.26	0.11	12 or less	15 or less	29 or less	36
	position	Single	Rubber seal	VQ0151	0.53	0.20	0.12	0.53	0.22	0.13	15 or less	20 or less	34 or less	36
	2 po	Double	Metal seal	VQ0250	0.41	0.20	0.10	0.44	0.26	0.11	10 or less	13 or less	13 or less	
VQ0000		Double	Rubber seal	VQ0251	0.53	0.20	0.12	0.53	0.22	0.13	15 or less	20 or less	20 or less	
VQUUUU	ے	Closed	Metal seal	VQ0350	0.32	0.10	0.07	0.32	0.20	0.07	20 or less	26 or less	40 or less	
	position	center	Rubber seal	VQ0351	0.43	0.21	0.10	0.44	0.24	0.11	25 or less	33 or less	47 or less	50
	3 po		Metal seal	VQ0450	0.32	0.10	0.07	0.44	0.26	0.11	20 or less	26 or less	40 or less	30
		center	Rubber seal	VQ0451	0.43	0.21	0.10	0.53	0.22	0.13	25 or less	33 or less	47 or less	
	_	Single	Metal seal	VQ1110	0.70	0.15	0.16	0.72	0.25	0.18	12 or less	15 or less	29 or less	
	position		Rubber seal	VQ1111	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less	34 or less	
	2 po	Double	Metal seal	VQ1210	0.70	0.15	0.16	0.72	0.25	0.18	10 or less	13 or less	13 or less	64
		2000.0	Rubber seal	VQ1211	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less	20 or less	
VQ1000		Closed	Metal seal	VQ1310	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	40 or less	
	_	center	Rubber seal	VQ1311	0.70	0.20	0.16	0.65	0.42	0.18	25 or less	33 or less	47 or less	
	sition	Exhaust	Metal seal	VQ1410	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	40 or less	78
	3 po	center	Rubber seal	VQ1411	0.70	0.20	0.16	1.0	0.30	0.25	25 or less	33 or less	47 or less	_ ′°
		Pressure	Metal seal	VQ1510	0.70	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	40 or less	
		center	Rubber seal	VQ1511	0.85	0.20	0.21	0.65	0.42	0.18	25 or less	33 or less	47 or less	

Note 1) Cylinder port size C4: (VQ0000), C6: (VQ1000) without check valve option for prevention of back pressure. As per JIS B 8375-1981 (Supply pressure: 0.5 MPa; with indicator light/surge voltage suppressor; clean air)

Note 2) The response time is subject to the pressure and quality of the air. The values at the time of ON are given for double types.

Note 3) AC type is only for VQ0000.

JIS Symbol



Standard Specifications

	Valve construction			Metal seal	Rubber seal			
	Fluid			Air/Ine	rt gas			
Ø	Maximum operating	pressure		0.7 MPa (High pressure type: 0.8 MPa)				
tion		Single		0.1 MPa	0.15 MPa			
fica	Min. operating	Double		0.1 N	MPa			
Valve specifications	pressure	3 position		0.1 MPa	0.2 MPa			
ds e	Ambient and fluid te	mperature		–10 to	50°C ⁽¹⁾			
alxe	Lubrication		Not required					
>	Manual override		Non-locking push type/Locking type (Tool required, Manually operated) Option					
	Impact/Vibration res	istance ⁽²⁾	150/30 m/s ²					
	Enclosure			Dust	tight			
	Coil rated voltage		12, 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)					
	Allowable voltage flu	ıctuation	±10% of rated voltage					
	Coil insulation type		Equivalent to class B					
ë		24 VDC	1 W E	OC (42 mA), 1.5 W DC (6	63 mA) ⁽³⁾ , 0.5 W DC (21 mA) ⁽⁴⁾			
Solenoid		12 VDC	1 W D	C (83 mA), 1.5 W DC (1	25 mA) ⁽³⁾ , 0.5 W DC (42 mA) ⁽⁴⁾			
Sol	Power consumption	100 VAC		Inrush 0.5 VA (5	mA), Holding 0.5 VA (5 mA)			
	(Current)	110 VAC	VQ0000	Inrush 0.55 VA (5 mA), Holding 0.55 VA (5 mA)				
		200 VAC		Inrush 1.0 VA (5 mA), Holding 1.0 VA (5 mA)				
		220 VAC		Inrush 1.1 VA (5	mA), Holding 1.1 VA (5 mA)			
	- 4\							

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the

right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 3) Value for high pressure type (1.5 W)

Note 4) Value for low pressure type (0.5 W) Note 5) AC type is available only on VQ0000.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

⚠ Precautions 1

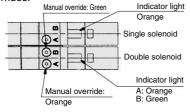
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Light/Surge Voltage Suppressor

⚠ Caution

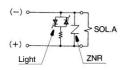
In the case of VQ1000, the standard model is equipped with an indicator light and surge voltage suppressor. The lighting positions are concentrated on one side for both single solenoid type and double solenoid type.

For the double solenoid type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.



* In the case of VQ0000, solenoid and manual override on both sides.

VQ1000 (DC)/Single solenoid



 In the case of VQ0000, solenoid and manual override on both sides.

Note) A side energization:

DC circuit diagram

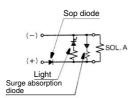
VQ0000

A light (orange) illuminates. With wrong wiring preventing ability (stop diode)

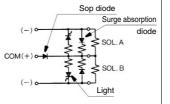
B side energization:

B light (green) illuminates.
Equipped with a surge absorption

Equipped with a surge absorption (surge absorption diode mechanism.



VQ1000/Double solenoid



Manual Override

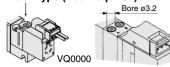
⚠ Warning

Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

Push type is standard. (Tool required)

Option: Locking type (Tool required/Manual)

■ Push type (Tool required)



Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

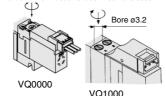
VQ1000

■ Locking type (Tool required) <Option>

If the manual override is turned by 180° clockwise and the ▶ mark is adjusted to 1, it will be locked in the ON state.

If the manual override is turned by 180° counterclockwise and the \blacktriangleright mark is adjusted to 0, locking will be released and the manual override will return.

Push down completely on the manualoverride button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.



■ Locking type (Manual) <Option>



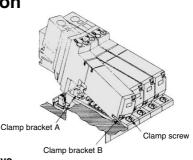
Push down on the manual override button with a small screwdriver or with your fingers until it stops. Turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

↑ VQ1000

Do not apply excessive torque when turning the locking type manual override (0.1 N·m or less)

How to Mount/Remove Solenoid Valve

⚠ Caution



How to Remove

- **1.** Loosen the clamp screw until it turns freely. (The screw is captive.)
- 2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

How to Remove

- Press down on the clamp screw. → Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- Tighten the clamp screw. (Proper tightening torque: 0.25 to 0.35 N·m)

Mounting

- Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.
- 2. In the case of VQ0000, valve mounting screw clamping torque is 0.18 to 0.25 N·m.

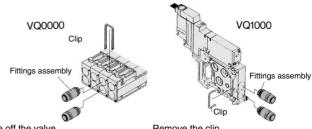
Replacement of Cylinder Port Fittings

⚠ Caution

The cylinder port fittings are a cassette for easy replacement.

The fittings are blocked by a clip inserted from the top of manifold. Remove the clip with a screwdriver to remove fittings.

For replacement, insert the fitting assembly until it strikes against the inside walland then re-insert the clip to specified position.



Take off the valve and remove the clip.

Remove the clip after taking off the manifold.

Anadia dala tahin a O.D.	Fitting asser	Fitting assembly part no.					
Applicable tubing O.D.	VQ0000	VQ1000					
Applicable tubing ø3.2	VVQ1000-51A-C3	VVQ1000-50A-C3					
Applicable tubing ø4	VVQ1000-51A-C4	VVQ1000-50A-C4					
Applicable tubing ø6	_	VVQ1000-50A-C6					
M5	_	VVQ1000-50A-M5					

* Refer to "Option" on pages 2-4-208 to 2-4-211 for other types of fittings.

⚠ Caution

- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- After screwing in the fittings, mount the M5 fitting assembly on the manifold base. (Tightening torque 0.8 to 1.2 N·m)
- 3. Purchasing order is available in units of 10 pieces.

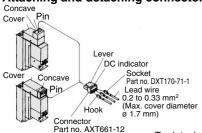
♠ Precautions 2

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

How to Use Plug Connector

⚠ Caution

Attaching and detaching connectors



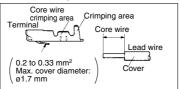
To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.

Crimping the lead wire and socket

Peel 3.2 to 3.7 mm of the tip of lead wire, neatly into a socket and press contact it by a press tool.

Be careful so that the cover of lead wire does not enter into the core press contacting part.

To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



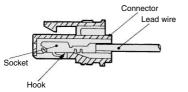
Attaching and detaching lead wires with sockets **Attaching**

Insert a socket in the square hole (Indicated as ⊕ , ⊕) of connector, push in the lead wire and lock by hanging the hook of socket to the seat of connector. (Pushing-in can open the hook and lock it automatically.) Then confirm the lock by lightly pulling on the lead wire.

Detaching

For pulling-out the socket from the connector, pull out the lead wire while pushing the hook of the socket with a fine point (ca.1 mm) tool.

If the socket is to be re-used, spread the hook to the outside.



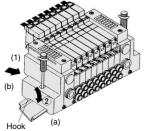
Mounting/Removing from the DIN Rail (VQ1000)

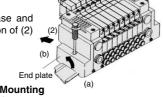
⚠ Caution

Removing

1. Loosen the clamp screw on side (a) of the end plate on both sides.

2.Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.





- 1. Hook side (b) of the manifold base on the DIN rail.
- 2. Press side (a) and mount the end plate on the DIN rail.
- 3. Tighten the clamp screw on side (a) of the end plate. The proper tightening torque for screws is 1.2 to 1.6 N·m

Enclosure IP65

⚠ Caution

Wires, cables, connectors, etc. used for models conforming to IP65 should also have enclosures equivalent to or of stricter than IP65

How to Calculate the Flow Rate

⚠ Caution

2-4-214

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

Built-in Silencer Replacement

⚠ Caution



A silencer element is incorporated in the end plate on both sides of the manifold base. A dirty and choked element may reduce cylinder speed and cause malfunction. Clean or replace the dirty element.

Remove the cover from the top of the end plate and remove the old element with a screwdriver, etc.

Element part no.

Type	Element	part no.
туре	VQ0000	VQ1000
Built-in silencer, direct exhaust (-S)	VVQ0000-82A-1	VVQ1000-82A-1

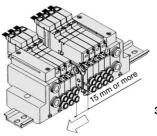
The minimum order quantity is 10 pcs.

Manifold Base Station Increasing Procedure (VQ1000)

⚠ Caution

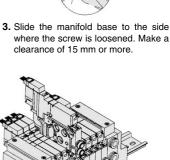
1. Loosen the clamp screw on the top surface of the end plate on one side.

2. Turn the manual override between the manifold blocks with a regular screwdriver, etc. in a couterclockwise direction.



increasing 4. Mount the station manifold block assembly and solenoid valve on the DIN rail. Install it to the DIN rail by applying the hook on the (b) side of the manifold block and pushing down



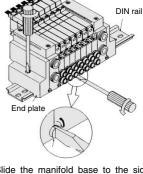


- 5. Slide the manifold bases with a slight clearance in-between and lock them by turning the manual override between the manifold clockwise.
- 6. Tighten the screw on the top surface of the end plate, and the station has

(Proper tightening torque 1.2 to 1.6

Manifold Block Assembly

	<u> </u>
VQ1000	Port size
VVQ1000-1A-2-C3	With One-touch fitting for ø3.2
VVQ1000-1A-2-C4	With One-touch fitting for ø4
VVQ1000-1A-2-C6	With One-touch fitting for ø6
VVQ1000-1A-2-M5	M5 thread



Series VQ0000/1000

Option

Special Wiring Specifications

In the internal wiring of F kit, P kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types.

Mixed single and double wiring is available as an option.

1. How to Order

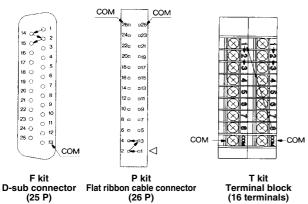
Indicate an option symbol "-K", for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.

Example) VV5Q05-08C4FU1-DKS

Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

With the A side solenoid of the 1st station as no. 1 (meaning, to be connected to no. 1 terminal), without making any terminals vacant.



3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the max. number given in the following table.

Kit	F kit (D-sub ector)		P kit (Flat ribbon cable connector)				kit minal ock)	S kit (Serial transmission)
Туре	F s □ 25P	F s A 15P	P [∪] □ 26P	P S P B P S P S P S P S P S P S P S P S		P s A 10P	T1 T2		S□
Max. points	16 ^{Note)}	14	16 ^{Note)}	16 ^{Note)}	14	8	8	16	16

Note) Due to the limitation of internal wiring.

Negative Common Specifications [Series VQ1□10]

The following valve part numbers are for negative COM specifications. Manifold model no. is the same as the standard products.

How to order negative COM valves

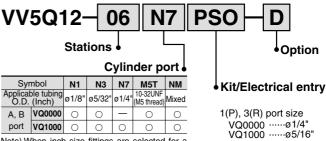


Negative common specifications

 \ast Series VQ0 \square 50 has no polarity, so the negative common is applicable to standard models.

Inch-size One-touch Fittings

Valve with inch-size One-touch fittings is shown below.



Note) When inch size fittings are selected for a cylinder port, use inch size fittings for both P and R port, too.

Plug Connector Assembly Model

Connector assembly will be required when the F, P, S kits add a valve. Specify the style of valve and connector assembly.

Connector Assembly Part No.

Specifi	cations	Part no.
Single VQ0000	Positive common	AXT661-14A-F
(2-wire)	Negative common	AXT661-14AN-F
Double (latching)	Positive common	AXT661-13A-F
(3-wire)	Negative common	AXT661-13AN-F

Note) Lead wire length: 300 mm

The part numbers above are applicable to 2 to 10 stations. 11 to 16 stations: "AXT661-\frac{13}{4}A(N)-F-425".

Series VQ Single Unit

Model

					Flow characteristic (1)						Response time (ms) ⁽²⁾				
	Series	Number of		Mod	el	1 → 4/2 (P →	A/B)	$4/2 \rightarrow 5/3$ (A/B -	→ R1	/R2)	Standard: 1W	Low		Weight
		S	olenoid			C [dm ₃ /(s·bar)]	b	Cv	C [dm ₃ /(s·bar)]	b	Cv	H: 1.5W	wattage: 0.5 W	AC	(g)
		_	Single	Metal seal	VQ0150	0.41	0.20	0.10	0.44	0.26	0.11	12 or less	15 or less	29 or less	
		position	Sirigle	Rubber seal	VQ0151	0.53	0.20	0.12	0.53	0.22	0.13	15 or less	20 or less	34 or less	50
nted	VQ0000		Double	Metal seal	VQ0250	0.41	0.20	0.10	0.44	0.26	0.11	10 or less	13 or less	13 or less	30
mounted	Plug	0	Double	Rubber seal	VQ0251	0.53	0.20	0.12	0.53	0.22	0.13	15 or less	20 or less	20 or less	
		_	Closed	Metal seal	VQ0350	0.32	0.10	0.07	0.32	0.20	0.07	20 or less	26 or less	40 or less	
Base	loud	sitio	Closed center	Rubber seal	VQ0351	0.43	0.21	0.10	0.44	0.24	0.11	25 or less	33 or less	47 or less	65
		ă	Exhaust	Metal seal	VQ0450	0.32	0.10	0.07	0.44	0.26	0.11	20 or less	26 or less	40 or less	05
		က	center	Rubber seal	VQ0451	0.43	0.21	0.10	0.53	0.22	0.13	25 or less	33 or less	47 or less	

For individual use of a single valve.

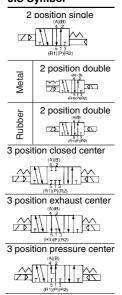


Note 1) Cylinder port size C4: (VQ0000)

Note 2) Based on JIS B 8375-1981 (Supply pressure: 0.5 MPa; with indicator light and surge voltage suppressor; clean air) The response time is subject to the pressure and quality of the air. The valves at the time of ON are given for double types.

Note3) Weight including sub-plate.

JIS Symbol



Standard Specifications

Otani	aara opcomo	4110110				
	Valve construction	on	Metal seal	Rubber seal		
	Fluid		Air/Inert gas	Air/Inert gas		
	Maximum operat	ing pressure	0.7 MPa (High pres	sure type: 0.8 MPa)		
ons	B.Aira	Single	0.1 MPa	0.15 MPa		
cati	Min. operating pressure	Double	0.1 MPa	0.1 MPa		
ecifi	pressure	3 position	0.1 MPa	0.2 MPa		
Valve specifications	Ambient and fluid	d temperature	-10 to	50°C ⁽¹⁾		
яkе	Lubrication		Not required			
Š	Manual override		Push type/Locking type (Tool i	required, Manual type) Option		
	Impact/Vibration	resistance (2)	150/30) m/s²		
	Enclosure		Dust tight			
	Coil rated voltage	Э	12, 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)			
	Allowable voltage	e fluctuation	±10% of rated voltage			
	Coil insulation typ	ре	Class B or equivalent			
р		24 VDC	1 W DC (42 mA), 1.5 W DC (63 mA) ⁽³⁾ , 0.5 W DC (21 mA) ⁽⁴⁾			
Solenoid		12 VDC	1 W DC (83 mA), 1.5 W DC (1	25 mA) ⁽³⁾ , 0.5 W DC (42 mA) ⁽⁴⁾		
Sole	Power	100 VAC	Inrush 0.5 VA (5 mA), Holding 0.5 VA (5 mA)			
	consumption (Current)	110 VAC	Inrush 0.55 VA (5 mA), Holding 0.55 VA (5 mA)			
		200 VAC	Inrush 1.0 VA (5 mA), Holding 1.0 VA (5 mA)			
		220 VAC	Inrush 1.1 VA (5 mA), Holding 1.1 VA (5 mA)			
_						

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance ··· No malfunction occurred when it is tested with a drop tester in the axial

--- No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance ··· No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

(Values at the initial period)

Note 3) Values for high pressure type (1.5 W) Note 4) Values for low wattage type (0.5 W)



VQC

SQ

VQ0

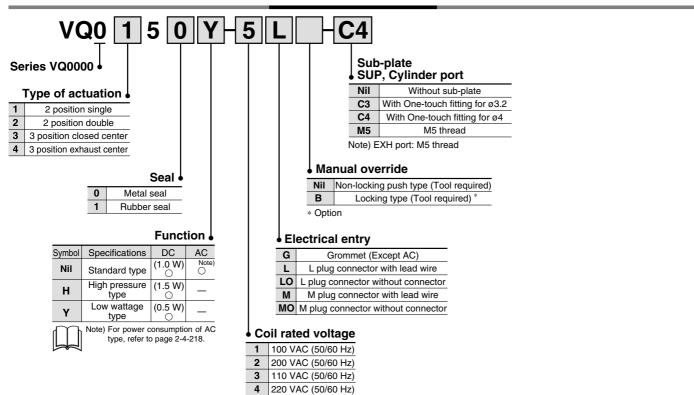
VQ4

VQ5

VQZ

VQD

How to Order Valves



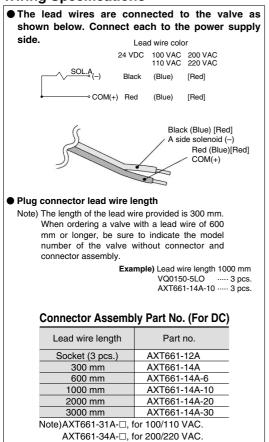
5

6

24 VDC

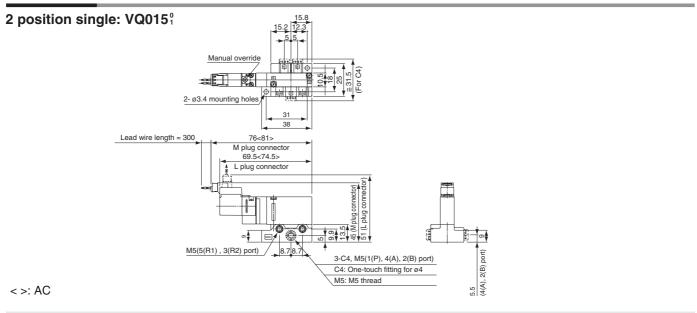
12 VDC

Wiring Specifications

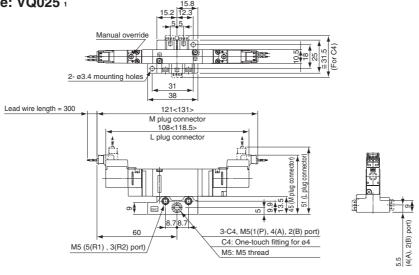


Series VQ

Dimensions

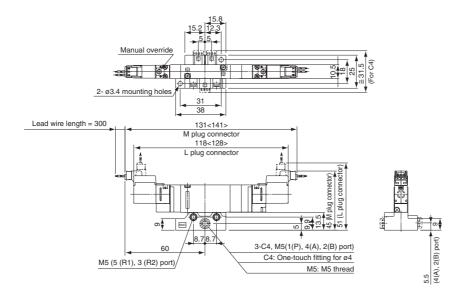


2 position double: VQ025 1



<>: AC

3 position exhaust center: VQ0351

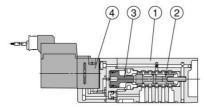


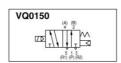
<>: AC

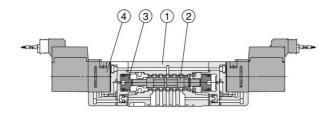
Series VQ

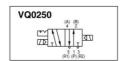
Construction: VQ0000/Plug Lead Unit

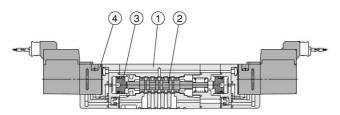
Metal seal

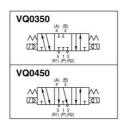










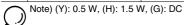


Component Parts

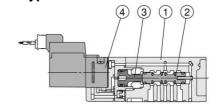
No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	

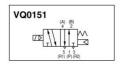
Replacement Parts

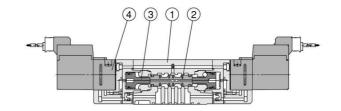
	4	Pilot valve assembly	VQ110 (H) M (Y) - Voltage1 to 6	
--	---	----------------------	---------------------------------	--

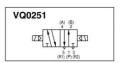


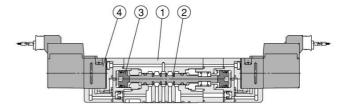
Rubber seal type

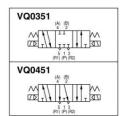












Component Parts

No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool valve	Aluminum/HNBR	
3	Piston	Resin	

Replacement Parts

▼ voltage i to 6	4	Pilot valve assembly	VQ110 (H) M (Y) - Voltage1 to 6	
------------------	---	----------------------	---------------------------------	--

