Body Ported
Plug Lead Unit: Flip Type Series VQ1000

How to Order Valves



# Series VQ0000/1000/2000 Body Ported Plug Lead Unit: Flip Type

### Model

					Flow characteristics						F	lesponse time	<sup>(2)</sup> (ms)	Woight
Series	Series Number of solenoids		Mod	el	$1 \rightarrow 4$	/2 (P $\rightarrow$ /	4/B)	4/2 → 5/3	$B (A/B \rightarrow$	R1/R2)	Standard: 1 W	Low wattage:	10	Weight
		lenoius			C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	H: 1.5 W	0.5 W	AC	(9)
	c	Single	Metal seal	VQ0140	0.43	0.20	0.10	0.50	0.19	0.12	12 or less	15 or less	29 or less	
	itior		Rubber seal	VQ0141	0.49	0.34	0.13	0.59	0.19	0.14	15 or less	20 or less	34 or less	57
	sod	Double	Metal seal	VQ0240	0.43	0.20	0.10	0.50	0.19	0.12	12 or less	15 or less	29 or less	37
		(Latching)	Rubber seal	VQ0241	0.49	0.34	0.13	0.59	0.19	0.14	15 or less	20 or less	34 or less	1
VQ0000	c	Closed	Metal seal	VQ0340	0.34	0.12	0.08	0.36	0.38	0.10	20 or less	26 or less	40 or less	
	sition	center	Rubber seal	VQ0341	0.37	0.25	0.09	0.42	0.45	0.12	25 or less	33 or less	47 or less	1
	bö	Exhaust	Metal seal	VQ0440	0.36	0.21	0.09	0.48	0.18	0.12	20 or less	26 or less	40 or less	105
		center	Rubber seal	VQ0441	0.37	0.31	0.11	0.59	0.24	0.14	25 or less	33 or less	47 or less	1
	c		Metal seal	VQ1140	0.77	0.14	0.18	0.84	0.14	0.19	12 or less	15 or less	29 or less	- 57
:	sitio	Single	Rubber seal	VQ1141	0.91	0.19	0.21	1.0	0.21	0.25	15 or less	20 or less	34 or less	
	ő	Double	Metal seal	VQ1240	0.77	0.14	0.18	0.84	0.14	0.19	12 or less	15 or less	29 or less	
		(Latching)	Rubber seal	VQ1241	0.91	0.19	0.21	1.0	0.21	0.25	15 or less	20 or less	34 or less	]
104000		Closed	Metal seal	VQ1340	0.67	0.13	0.16	0.73	0.13	0.17	20 or less	26 or less	40 or less	
VQ1000	L C	center	Rubber seal	VQ1341	0.78	0.22	0.18	0.84	0.21	0.20	25 or less	33 or less	47 or less	
	sitio	Exhaust	Metal seal	VQ1440	0.74	0.14	0.17	0.84	0.16	0.20	20 or less	26 or less	40 or less	
	bö	center	Rubber seal	VQ1441	0.78	0.28	0.19	1.0	0.21	0.24	25 or less	33 or less	47 or less	- 72
		Pressure	Metal seal	VQ1540	0.74	0.14	0.17	0.82	0.18	0.20	20 or less	26 or less	40 or less	
		center	Rubber seal	VQ1541	0.80	0.28	0.19	0.84	0.21	0.22	25 or less	33 or less	47 or less	
	L	Ointerla	Metal seal	VQ2140	2.0	0.13	0.43	2.3	0.15	0.58	22 or less	29 or less	49 or less	
V00000	sitio	Single	Rubber seal	VQ2141	2.3	0.21	0.54	2.7	0.25	0.62	24 or less	31 or less	51 or less	102
VQ2000	bö	Double	Metal seal	VQ2240	2.0	0.13	0.43	2.3	0.15	0.58	22 or less	29 or less	49 or less	103
		(Latching)	Rubber seal	VQ2241	2.3	0.21	0.54	2.7	0.25	0.62	24 or less	31 or less	51 or less	

Note 1) Cylinder port size C4: (VQ0000), C6: (VQ1000), C8: (VQ2000) Note 2) As per JIS B 8375-1981 (Supply pressure: 0.5 MPa; with indicator ligh/surge voltage suppressor; clean air) Subject to the pressure and air quality.

### IIS Symbol

JIS Symbol	A Star		Valve construct	ion	Metal seal	Rubber seal	
2 position single (A)(B)	and the second second		Fluid		Air/Inert gas	Air/Inert gas	
	G. S. and Contractor	su	Maximum oper	ating pressure	0.7 MPa (High press	ure type: 0.8 MPa) (3)	
5 1 3 (B1)(P)(B2)	Colecter	cificatio	Min. operating	Single	0.1 MPa	0.15 MPa	
	3			Double (Latching)	0.1 MPa	0.15 MPa	
2 position double (Latching	a)	spec	pressure	3 position	0.15 MPa	0.2 MPa	
	and the second second	ve	Ambient and flu	id temperature	-10 to	50°C <sup>(1)</sup>	
		Val	Lubrication		Not re	quired	
(R1)(P)(R2) Metal seal	600000000000000000000000000000000000000		Manual overrid	e	Push type/Locking type (Tool	required, Manual type) Option	
	1. 0000		Impact resistance/Vi	bration resistance (2)	150/3	0 m/s²	
	3		Enclosure		Dust-protected		
			Coil rated volta	ge	12, 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)		
(R1)(P)(R2) Rubber seal			Allowable volta	ge fluctuation	±10% of rated voltage		
			Coil insulation t	уре	Class B or equivalent		
3 position closed center	Selected and	oid		24 VDC	1 W DC (42 mA), 1.5 W DC (6	3 mA) <sup>(3)</sup> , 0.5 W DC (21 mA) <sup>(4)</sup>	
(A)(B)	Chi an	lene	Power	12 VDC	1 W DC (83 mA), 1.5 W DC (12	25 mA) $^{(3)}$ , 0.5 W DC (42 mA) $^{(4)}$	
		Sc	consumption	100 VAC	Inrush 0.5 VA (5 mA),	Holding 0.5 VA (5 mA)	
5 1 3 (R1)(P)(R2)	ALL			110 VAC	Inrush 0.55 VA (5 mA),	Holding 0.55 VA (5 mA)	
3 position exhaust center	03000		(Current)	200 VAC	Inrush 1.0 VA(5 mA),	Holding 1.0 VA (5 mA)	
(A)(B) 4 2	028886000			220 VAC	Inrush 1.1 VA (5 mA),	Holding 1.1 VA (5 mA)	
3 position pressure center	- And	Note Note	∋ 1) Use dry air to p ∋ 2) Impact resista	prevent condensation nce: No malfunction axial direction in both energy condition (Val	on when operating at low ten n occurred when it is tested and at the right angles to the jized and de-energized st ues at the initial period)	nperatures. Id with a drop tester in the ne main valve and armature ates every once for each	
(A)(B) $(A)(B)$ $($			Vibration resista	Hz. Test was p the axial direct armature. (Val	be a duration of the point of t	test between 45 and 2000 and de-energized states in les to the main valve and	

Standard Specifications

Note 3) Values in the case of high pressure type (1.5 W) specifications. Note 4) Values in the case of low wattage type (0.5 W) specifications.



# **Body Ported**

# Series VQ0000/1000/2000

# A Precautions

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

### Light/Surge Voltage Suppressor

### 🗥 Caution

The lighting positions are concentrated on one side for both single solenoid and double (latching) type. In the double (latching) type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.





### Double (Latching solenoid) Type

# 🗥 Caution

2 - 4 - 66

Different from the conventional double solenoid, the double type uses a latching (self-holding system) solenoid. Although the appearance is the same as the single solenoid, it is constructed so that the movable iron core in the solenoid is held in the ON position on A and B sides by instantaneous energization (20 ms or more).

The usage and function is the same as the double solenoid.

### <Special Cautions for Latching Solenoid>

- 1. Select the circuit in which ON and OFF signals are not energized simultaneously.
- 2. 20 ms energization time is necessary for self-holding.
- 3. Avoid using the latching solenoid valves in environments where impact or collisions with the valve might occur. Also, do not use in places where strong magnetic fields are present.
- 4. Even though the armature in the solenoid of this valve is held on to B side, ON position (Reset), verify either A side, ON position or B side, ON position by energizing prior to use.
- 5. After manual operation, the main valve will return to its original position. Manual override on the pilot valve side can retain its switching position after manipulation.
- 6. Please contact SMC for long-term energization applications.
- 7. If the metal seal type goes down below the minimum operating pressure of supply air (0.1 MPa or less), the main valve will get back the home position. (B side ON position) Therefore, in the event of shutting the supply air or applying the air with being A side ON position remained, cylinder may be pulsated. In the event of manipulating the supply air, the valve's switching position has to be set in the home position side (B side ON position side).

### How to Mount/Remove Solenoid Valve Tie-rod bolt A

### \land Caution

### <Procedure>

### How to Remove

- 1. Loosen tie-rod bolt B. (Two to four turns) 2. After fully loosening the tie-rod bolt, take
- off bolt A upward as shown above. 3. Slide the valves aside to make a 1
- mm clearance between the valve to be taken off and the others. As shown above, remove the whole valve while

holding up the (a) side. (Avoid rough handing of the connector.)

### Mounting

Reverse the sequence of steps above to remount. Tighten the tie-rod bolts with the

Torque Applied to Tie-rod Bol						
VQ0000	0.5 to 0.7 N⋅m					
VQ1000	1.0 to 1.4 N·m					
VQ2000	1.0 to 1.4 N·m					

Light cover

Tie-rod bolt B

side unevenly. Note) Be careful not to push on the light cover while mounting/removing the valve

### Double (Latching solenoid) Type

### 🗥 Warning

Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

### Push type (Tool required)



Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.





If the manual override is turned by 180° clockwise and the > mark is adjusted to 1, then pushed in the direction of an arrow (  $\downarrow$  ), it will be locked in the ON state. If the manual override is turned by 180' counterclockwise and ▶ mark is adjusted to 0, locking will be released and the manual override will return.

### Locking lever type (Option)



Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it

Push down completely on the

manual override button with a

small screwdriver. While down, turn clockwise 90° to lock it.

Turn it counterclockwise to

VQ1000 VQ2000

release it.

### Manual override for double (latching) type

In the case of a double (latching) type, a manual override is provided not only on the body side but to the pilot as a standard. (VQ0000: Pilot valve only). After manual operation, the main valve of the manual on the body side returns to the position before the manual operation, however, the pilot valve manual override maintains the change-over position.



Manual override body side . If the manual override is turned by 180° clockwise and the b mark is adjusted to A, then pushed in the direction of an arrow ( $\blacklozenge$ ), it will be back to the reset condition. (passage  $P \rightarrow A$ ) If the manual override is turned by 180°counterclockwise and the b mark is adjusted to B, then pushed in the direction of an arrow ( $\blacklozenge$ ), it will be back the grade back the grade back to the set of the grade back to be the set of the grade back to be back to back to be back to be back to be back to back to be back to be

be back to the reset condition. (passage  $P \rightarrow B$ ) (It is in the reset state at the time of shipment.)

# 🗥 Caution



Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

## **Replacement of Cylinder Port Fittings**

# 🗥 Caution

The cylinder port fittings are a cassette for easy replacement. (Except VQ1000)

The fittings are blocked by a clip inserted from the top of the valve. Remove the clip with a screwdriver to remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then re-insert the clip to the specified position.



Applicable	Fitting assembly part no.						
tubing O.D	VQ1000	VQ2000					
Applicable tubing ø3.2	VVQ1000-50A-C3	—					
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4					
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6					
Applicable tubing ø8	—	VVQ1000-51A-C8					

Purchasing order is available in units of 10 pieces.

### Caution

- 1. Protect O-rings from scratches and dust to prevent air leakage.
- 2. The tightening torque for inserting fittings to the M5 thread assembly should be 0.8 to 1.4 N·m

### Mounting/Removing from the DIN Rail

### 🗥 Caution <Procedure>

- How to Remove 1. Loosen the clamp screw on side (a) of the end plate on both sides.
- 2. Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.



(1)

### Mounting

- 1. Hook side (b) of the manifold base on the DIN rail.
- 2. Press down side (a) and mount the end plate on (a) the DIN rail. Tighten the (2) clamp screw on side (a) of the end plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.

### How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

# **Built-in Silencer Replacement Element**

# A Caution

A silencer element is incorporated in the end plate on both sides of the manifold base. A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

### **Element Part No.**

Tupo	Element part no.					
туре	VQ0000	VQ1000	VQ2000	VOC		
Built-in silencer,				VQC		
direct exhaust (-S)	VVQ0000-82A-4	VVQ1000-82A-4	VVQ2000-82A-4	SQ		
* The minimum order quantity is 10 pcs						

VQ0

Remove the cover from the side of the end plate and remove the old element with a screwdriver, etc.



### How to Use Plug Connector

### A Caution

Attaching and detaching connectors



Crimping the lead wire and

socket Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires and press contact it by a press tool. Be careful so that the cover of lead wire does not enter into the core press contacting part.



### Attaching and detaching lead wires with sockets Attaching

Insert a socket in the square hole (Indicated as +, -) of connector, push in the lead wire and lock by hanging the hook of socket to the seat of connector. (Pushing-in can open the hook and lock it automatically.) Then confirm the lock by lightly pulling on the lead wire.

### Detaching

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1

mm). If the socket will be used again, first spread the hook outward.



# **Special Wiring Specifications**

In the internal wiring of F kit, P kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types.

Mixed single and double wiring is available as an option.

### 1. How to order valves

Indicate an option symbol, -K, for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.

### Example)



Others, option symbols: to be indicated alphabetically.

### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



### 3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the maximum number given in the following table.

kit	F I (D-sub co	kit onnector)	(Flat rib	P k bon cat	kit ble conr	T kit onnector) (Terminal block)			S kit (Serial)
Туре	F ४ □ 25P	F 🖁 A 15P	P ∛ □ 26P	P & C 20P	Р § В 16Р	P \ A 10P	T1	T2	S□
Max. points	Note) 16	14	Note) 16	Note) 16	14	8	8	16	16

Note) Due to the limitation of internal wiring.

# **Negative Common Specifications**

Specify the valve model no. as shown below for negative COM specification. The standard manifold no. can be used. Please contact SMC for negative COM S kit.

### How to order negative COM valves



Negative common specifications

# Inch-size One-touch Fittings

Refer to following model no. for inch-size One-touch fittings.

### How to order manifold

ŀ

# VV5Q14-08FSO-DN-00T

	P, R port size 🖣						
	VQ0000	Ø	91/4"				
	VQ1000	e	ð1/4"				
	VQ2000	Ø	95/16"				
w to order valves	5						
Q1140-5M	-N7	Cvlinde	er po	ort			
Q1140—5M	-N7	<b>Cylind</b>	er po	ort N3	N7	N9	
Q1140—5M	-N7 Symbolicable O.D. (In	Cylinde bol tubing nch)	er po N1 ø1/8"	ort N3 ø5/32"	<b>N7</b> ø1/4"	<b>N9</b> ø5/16"	
Q1140—5M	-N7 Symb Applicable O.D. (In	Cylinde pol tubing nch)	er po N1 ø1/8"	ort N3 ø5/32"	<b>N7</b> ø1/4" —	<b>N9</b> ø5/16" —	
Q1140—5M	-N7 Symb Applicable O.D. (In A, B V	Cylinde bol tubing nch) 700000 701000	er po N1 ø1/8" 〇 一	N3 Ø5/32"	N7 ø1/4" 	<b>N9</b> ø5/16" —	

VQC

SQ

VQ0

VQ4

### Plug Connector Assembly Model

Connector assembly will be required when the F, P, T, S kits add a valve.

Specify the type of valve and connector assembly.

### **Connector Assembly Part No.**

-						
Specifications	Part no.					
Single	Positive common	AXT661-14A-F				
(2-wire)	Negative common	AXT661-14AN-F				
Double (latching)	Positive common	AXT661-13A-F				
(3-wire)	Negative common	AXT661-13AN-F				

Note) Lead wire length: 300 mm

Note) The parts numbers above are applicable to VQ0000/1000 (2 to 16 stations) and VQ2000 (2 to 10 stations). VQ2000 (11 to 16 stations) uses AXT661-<sup>13</sup><sub>14</sub>A(N) -F425.

# Construction: VQ0000, 1000, 2000/Plug Lead Unit, Flip Type



**SMC**