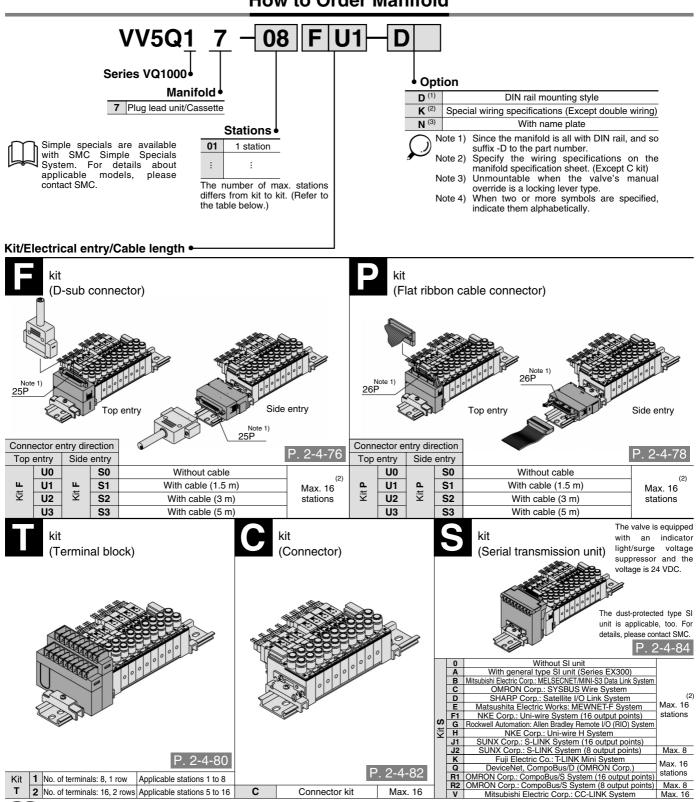
# Series VQ1000 Body Ported

# Plug Lead Unit: Cassette Type

# **How to Order Manifold**



**VQC** 

SQ

VQ0

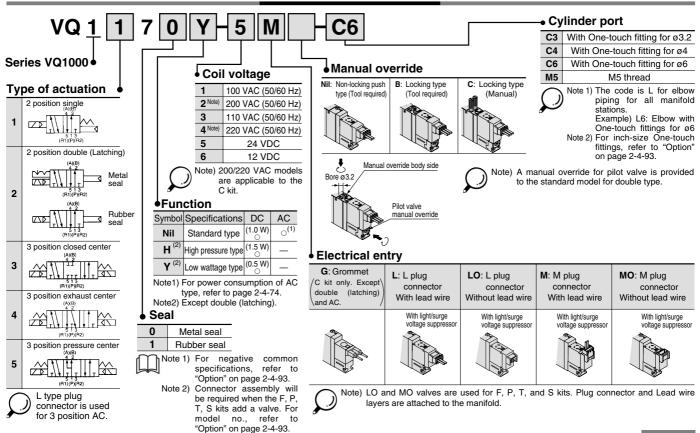
VQ4

VQ5

VQZ

VQD

# **How to Order Valves**

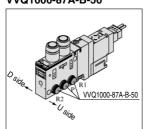


# **Manifold Option**

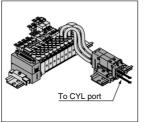
C6 (SUP) port One-touch fitting for ø6

> Block bushing (2 pcs. attached)

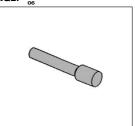
Individual SUP spacer SUP/EXH block bush assembly VVQ1000-P-7-C6 VVQ1000-87A-B-50



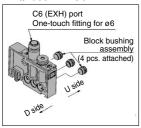
# **Double Check block** VQ1000-FPG-□□



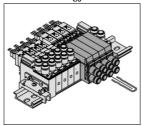
# Blanking plug KQ2P-



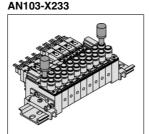
### Individual EXH spacer VVQ1000-R-7-C6



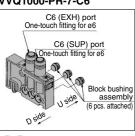
Elbow fitting assembly VVQ1000-F7-L



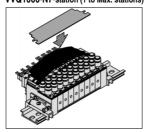
Silencer



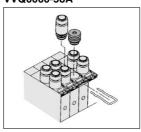
### Individual SUP/EXH spacer VVQ1000-PR-7-C6



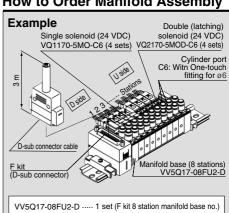
Name plate [-N7] VVQ1000-N7-station (1 to Max. stations)



Port plug VVQ0000-58A



# **How to Order Manifold Assembly**



\*VQ1170-5MO-C6 ..... 4 sets (Single solenoid part no.) \*VQ1270-5MOB-C6 ... 4 sets (Double latching solenoid part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part number under the manifold base part number. In the case of complex arrangement, specify them on the manifold specification sheet.

See page 2-4-91 for cylinder port fittings.

• For replacement parts, refer to page 2-4-111.



# Plug Lead Unit: Cassette Type



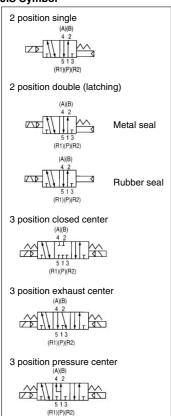
# Model

					F	low char	acteristics			Response	e time (ms)	3)		
Series	_	mber of lenoids	Model		1 → 4	/2 (P →	A/B)	4/2 → 5/3 (A/B → R1/R2)			Standard:	Low	AC	Weight (g)
	30	neriolas			C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	H: 1.5 W	wattage: 0.5 W		(9)
	_	0:	Metal seal	VQ1170	0.56	0.15	0.13	0.60	0.12	0.14	12 or less	15 or less	29 or less	
	position	Single	Rubber seal	VQ1171	0.71	0.20	0.17	0.80	0.16	0.19	15 or less	20 or less	34 or less	67
		Double	Metal seal	VQ1270	0.56	0.15	0.13	0.60	0.12	0.14	12 or less	15 or less	29 or less	
	0	(Latching)	Rubber seal	VQ1271	0.71	0.20	0.17	0.80	0.16	0.19	15 or less	20 or less	34 or less	
VQ1000		Closed	Metal seal	VQ1370	0.53	0.16	0.12	0.58	0.12	0.14	20 or less	26 or less	40 or less	
VQ1000		center	Rubber seal	VQ1371	0.65	0.23	0.16	0.70	0.20	0.17	25 or less	33 or less	47 or less	
	position	Exhaust	Metal seal	VQ1470	0.54	0.16	0.12	0.60	0.12	0.14	20 or less	26 or less	40 or less	82
		center	Rubber seal	VQ1471	0.65	0.23	0.16	0.80	0.16	0.19	25 or less	33 or less	47 or less	
	က	Pressure	Metal seal	VQ1570	0.54	0.16	0.12	0.58	0.12	0.14	20 or less	26 or less	40 or less	
	center	Rubber seal	VQ1571	0.70	0.20	0.17	0.72	0.20	0.17	25 or less	33 or less	47 or less		

Note 1) Cylinder port size C6

Note 2) As per JIS B 8375-1981 (Supply pressure: 0.5 MPa; with indicator light/surge voltage suppressor; clean air. Subject to the pressure and air quality.)

### JIS Symbol



# **Standard Specifications**

	•						
	Valve construction		Metal seal	Rubber seal			
	Fluid		Air/Inert gas	Air/Inert gas			
40	Maximum operatin	g pressure	0.7 MPa (High pressure type: 0.8 MPa) (3)				
ions		Single	0.1 MPa	0.15 MPa			
ficat	Minimum	Double (Latching)	0.1 MPa	0.15 MPa			
)eci	operating pressure	3 position	0.15 MPa	0.2 MPa			
Valve specifications	Ambient and fluid	emperature	10 to 50°C <sup>(1)</sup>				
Valv	Lubrication		Not re	quired			
	Manual override		Push type/Locking type (Tool required, Manual) Option				
	Impact/Vibration re	esistance (2)	150/30	O m/s <sup>2</sup>			
	Enclosure		Dust-pr	otected			
	Coil rated voltage		12, 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)				
	Allowable voltage	fluctuation	±10% of rated voltage				
	Coil insulation type	)	Class B or equivalent				
ë		24 VDC	1 W DC (42 mA), 1.5 W DC (63 mA) <sup>(3)</sup> , 0.5 W DC (21 mA) <sup>(4)</sup>				
Solenoid		12 VDC	1 W DC (83 mA), 1.5 W DC (1	25 mA) <sup>(3)</sup> , 0.5 W DC (42 mA) <sup>(4)</sup>			
တိ	Power consumption	100 VAC	Inrush 0.5 VA (5 mA), Holding 0.5 VA (5 mA)				
	(Current)	110 VAC	Start-up 0.55 VA (5 mA),	Holding 0.55 VA (7.5 mA)			
		200 VAC	Inrush 1.0 VA(5 mA), I	Holding 1.0 VA (5 mA)			
		220 VAC	Inrush 1.1 VA (5 mA),	Holding 1.1 VA (5 mA)			

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial

direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 3) Values in the case of high pressure type (1.5 W).

Note 4) Values in the case of low wattage (0.5 W) specifications.



# Plug Lead Unit: Cassette Type Series VQ1000

# **Manifold Specifications**

			Po	rting specificat	ions	(2)		5 station	
Series	Base model	Type of connection	Port location	Port	size <sup>(1)</sup>	Applicable stations	Applicable solenoid valve	weight	
			Port location	1(P), 3(R)	4(A), 2(B)	Stations	Soleriola valve	(g)	
VQ1000	VV5Q17-□□□-D	■ F kit—D-sub connector ■ P kit—Flat ribbon cable connector ■ T kit—Terminal block ■ C kit—Individual connector ■ S kit—Serial transmission unit	Тор	C6 (ø6)	C3 (Ø3.2) C4 (Ø4) C6 (Ø6) M5 (M5 thread)	1 to 16 stations	VQ1□70 VQ1□71	405	

Note 1) Inch-size One-touch fittings are also available. For details, refer to page 2-4-93. Note 2) For details, refer to page 2-4-93.

VQC

SQ

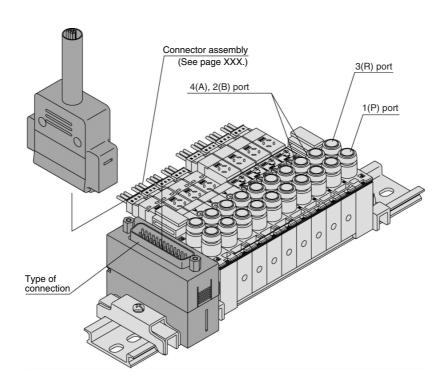
VQ0

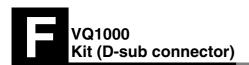
VQ4

VQ5

VQZ

VQD





- The D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), (15P as an option) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.
- Maximum stations are 16.

# **Manifold Specifications**

	Po			
Series	Port	Port	size	Applicable
	location	1(P), 3(R)	4(A), 2(B)	stations
VQ1000	Тор	C6	C3, C4, C6, M5	Max. 16 stations

# **D-sub Connector (25 pins)**

### Cable assembly

None

None

None

None

None

White

White

Red

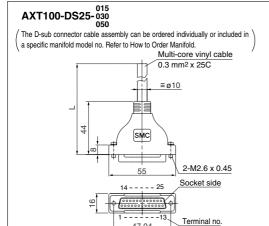
Red

None

White

Wire Color by Terminal No.

of D-sub Connector Cable



# Terminal no. Lead wire color Dot marking Black Brown 3 Red 4 Orange

Assembly

-		
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black

Red

Brown

Pink

Gray

Black

White

# D-sub Connector Cable Assembly (Option) Electric Characteristics

Cable length (L)	Assembly part no.	Note
3 m	AXT100-DS25-019	Cable 25 core
5 m	AXT100-DS25-050	X Z4AVVG

\* For other commercial connectors, use a 25 pins type with female conforming to MIL-C-24308.

# Connector manufacturers' example • Fujitsu Limited • J.S.T. Mfg. Co., Ltd.

- Japan Aviation Electronics Industry, Ltd.
- · Hirose Electric Co., Ltd. Note) Types with 15 pin are also available. Refer to page 2-4-92 for details.

Note) The minimum bending radius of D-sub cable

Item

Conductor

resistance Ω/km, 20°C

Insulation resistance /, 1 min, AC

Insulation

resistance MΩ/km, 20°C

Characteristics

65

or less

5 or less

20

21

22

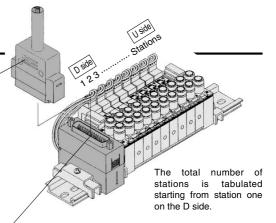
23

24

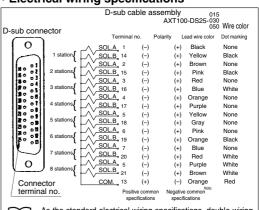
25

assembly is 20 mm.

Note) For details, refer to page 2-4-93.



# Electrical wiring specifications



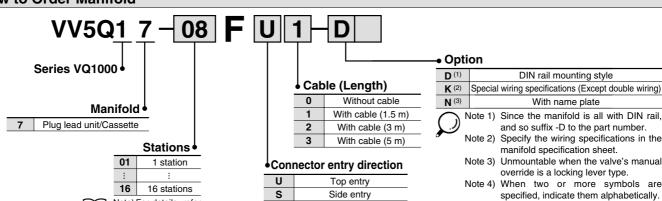


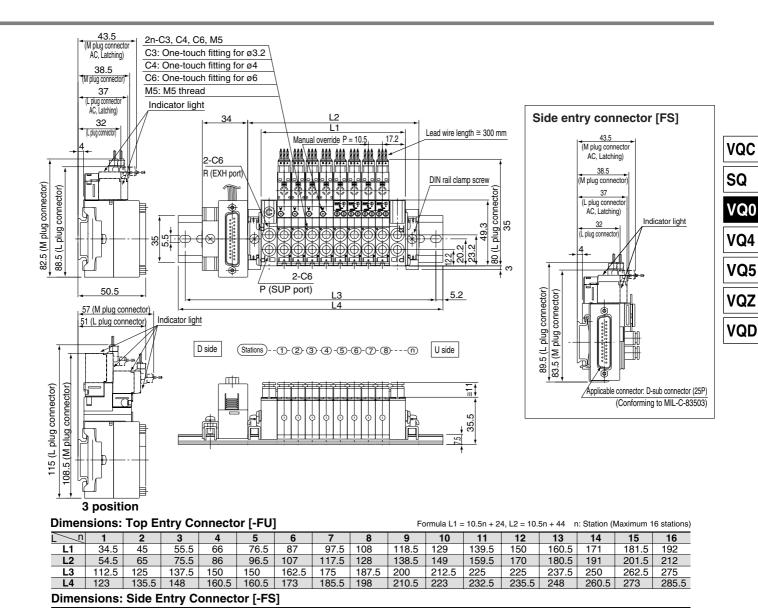
As the standard electrical wiring specifications, double wiring (connected to SOL, A and SOL, B) is adopted for the internal wiring of each station for 8 stations or less, regardless of valve and option types

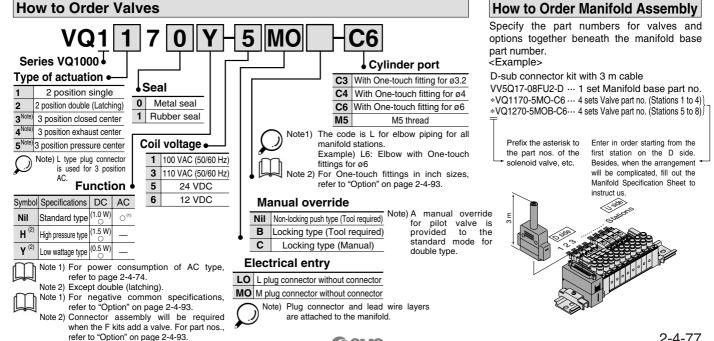
Mixed single and double wiring is available as an option. For details, refer to page 2-4-93.

Note) When using the negative common specifications, use valves for negative common. (Refer to page 2-4-93.)

# **How to Order Manifold**







212.5

225

250

237.5

248

262.5

262.5 273

275

287.5

187.5

198

200

210.5

200

210.5

137.5

148

150

160.5 173

162.5

185.5

137.5

148

# VQ1000 Kit (Flat ribbon cable connector)

- MIL flat ribbon cable connector reduces installation labor savings for electrical connection.
- Using the connector for flat ribbon cable (26P), (10P, 16P, 20P as an option) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.
- Maximum stations are 16.

Flat Ribbon Cable (26 pins)

# **Manifold Specifications**

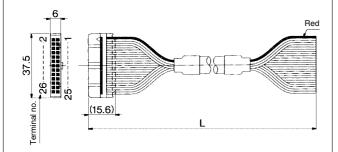
		ications			
	Series	Port	Port	Applicable	
		location	1(P), 3(R)	4(A), 2(B)	stations
ĺ	VQ1000	Тор	C6	C3, C4, C6, M5	Max. 16 stations

# The total number of stations is tabulated starting from station one on the D side.

# Cable assembly €

# AXT100-FC26-to

Flat ribbon cable connector assembly can be ordered individually or included in a specific manifold model no. Refer to How to Order Manifold.



# Flat Ribbon Cable Connector Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-FC26-1	0.11.00
3 m	AXT100-FC26-2	Cable 26 core x 28AWG
E m	AVT100 ECGE 2	X ZOAVVG

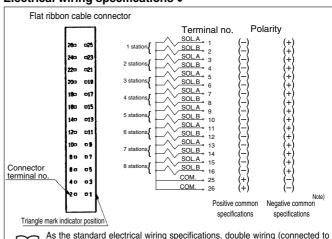
 For other commercial connectors, use a 26 pins type with strain relief conforming to MIL-C-83503.

### Connector manufacturers' example

- Sumitomo 3M Limited
- Japan Aviation Electronics Industry, Ltd.
- Fujitsu Limited
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.

Note) Types with 10, 16, or 20 pin are also available. For details, refer to page 2-4-92.

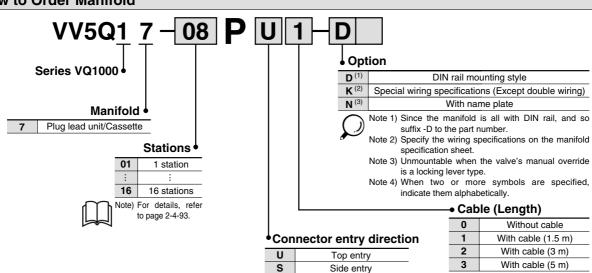
# Electrical wiring specifications



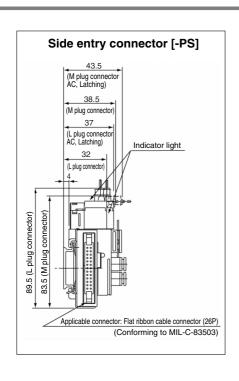
As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 8 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option. For details, refer to page 2-4-93.

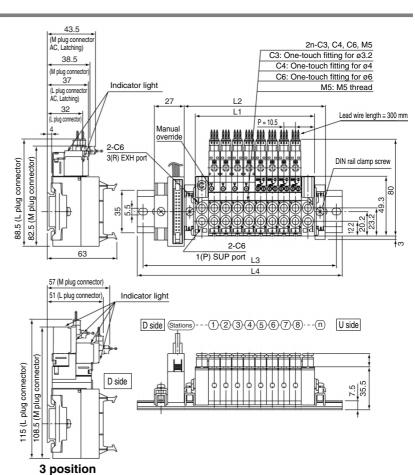
Note) When using the negative common specifications, use valves for negative common. (Refer to page 2-4-93.)

# **How to Order Manifold**



# Plug Lead Unit: Cassette Type Series VQ1000





**Dimensions: Top Entry Connector [-PU]** 

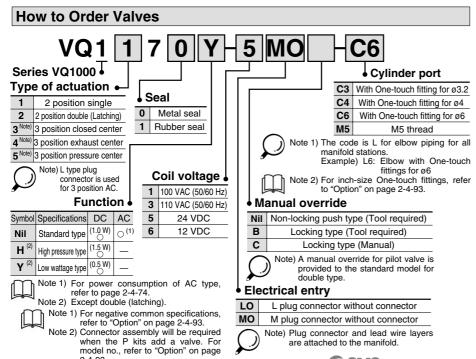
L1 = 10.5n + 24, L2 = 10.5n + 44 n: Station (Maximum 16 stations)

		•	•			•				,				`		,
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	34.5	45	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192
L2	54.5	65	75.5	86	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212
L3	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5
L4	123	123	135.5	148	60.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273

**Dimensions: Side Entry Connector [-PS]** 

2-4-93.

n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L3	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	262.5	262.5	275	287.5
L4	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	273	273	285.5	298



# **How to Order Manifold Assembly**

Specify the part numbers for valves and options together beneath the manifold base part number.

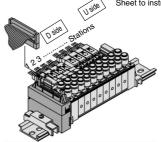
# <Example>

Connector kit

VV5Q17-08PU2-D ... 1 set -Manifold base part no. \*VQ1170-5MO-C6 ... 4 sets -Valve part no. (Stations 1 to 4)] \*VQ1270-5MOB-C6... 4 sets -Valve part no. (Stations 5 to 8)

Prefix the asterisk to the part nos. of the solenoid valve, etc.

Enter in order starting from the first station on the D side. Besides, when the arrangement will be complicated, fill out the Manifold Specification Sheet to instruct us.



VQ0 VQ4

**VQC** 

SQ

VQ5

VQZ

VQD



- It is a standard terminal block type.
- Two quantities of terminals can be selected in accordance with the number of stations.

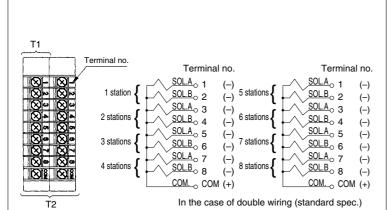
(8 terminals/16 terminals)

Maximum stations are 16.



	Р			
Series	Port	Port	Applicable	
	location	1(P), 3(R)	4(A), 2(B)	stations
VQ1000	Тор	C6	C3, C4, C6, M5	Max. 16 stations

# Electrical wiring specifications



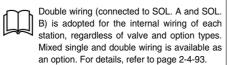
T1 (Terminal block of 1 row): 1 to 4 station
T2 (Terminal block of 2 rows): 5 to 8 stations
T1 and T2 can be optionally chosen by adopting
the combinations of single and double wiring
(optional spec.), etc.

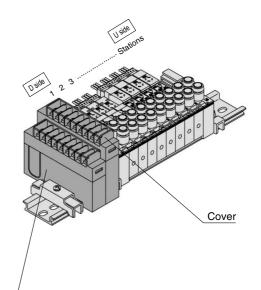
The quantity of terminal blocks used depends on the number of manifold stations.

Manifold	Number of terminals
1 to 4 stations	1 row
5 to 8 stations	2 rows

Wiring other than those above is

For details, refer to page 2-4-93.

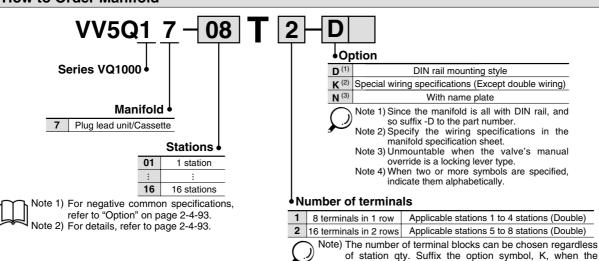




# How to connect wires to terminal block

Open the terminal block cover to connect the wires to the terminal block. (With M3 thread)

# **How to Order Manifold**



wiring specification is special.

**VQC** 

SQ

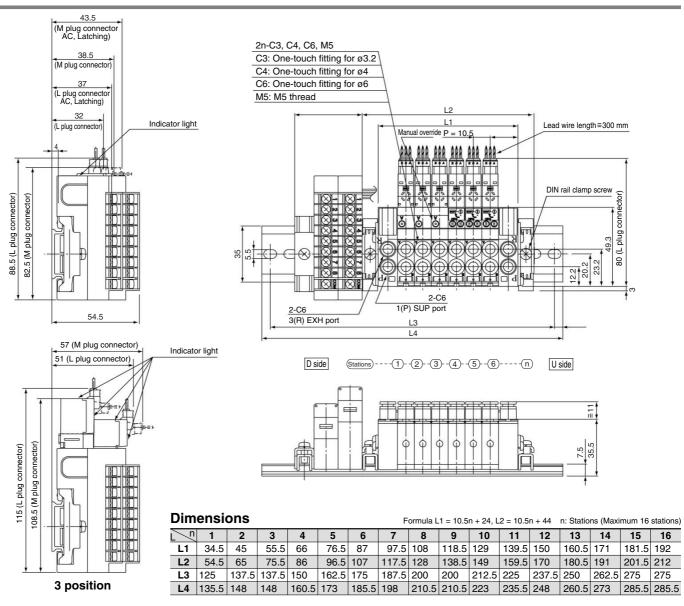
VQ0

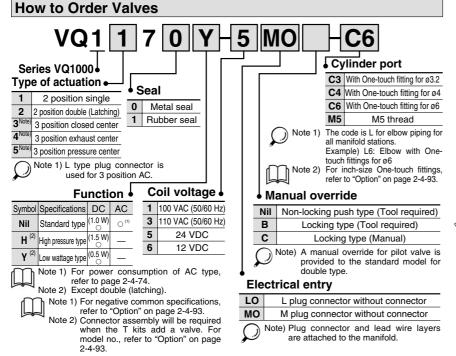
VQ4

VQ5

VQZ

VQD





# **How to Order Manifold Assembly**

Specify the part numbers for valves and options together beneath the manifold base part number.

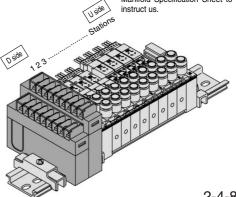
<Example>

Connector kit

etc

VV5Q17-08T2-D ·····1 set-Manifold base part no. \*VQ1170-5MO-C6 ....4 sets-Valve part no. (Stations 1 to 4) <u>★</u>VQ1270-5MOB-C6 …4 sets–Valve part no. (Stations 5 to 8)

Prefix the asterisk to the part nos. of the solenoid valve, Enter in order starting from the first station on the D side. Besides, when the arrangement will be complicated, fill out the Manifold Specification Sheet to



2-4-81



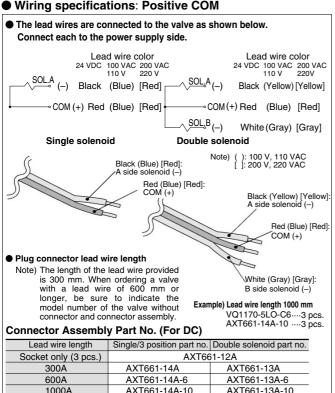
Standard with lead wires connected to each valve individually.

Maximum stations are 16.



	ı	Porting specific	Applicable					
Series	Port	Port						
	location	1(P), 3(R)	4(A), 2(B)	stations				
VQ1000	Top	C6	C3, C4, C6, M5	Max. 16 stations				

# Wiring specifications: Positive COM

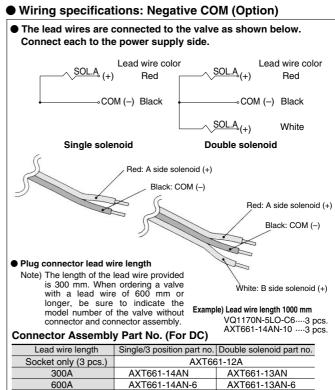


100/110 VAC for single: AXT661-31A-\*; for double: AXT661-32A-\* 200/220 VAC for single: AXT661-34A-\*; for double: AXT661-35A-\* are in accordance with the above table.

AXT661-14A-20

AXT661-14A-30

Note 2) 3 position type requires 2 sets for A side and B side



AXT661-14AN-30 Note 1) When using the negative common specifications, use valves for negative common.

Note 2) 3 position type requires 2 sets for A side and B side.

AXT661-14AN-10

AXT661-14AN-20

AXT661-13AN-10

AXT661-13AN-20

AXT661-13AN-30

1000A

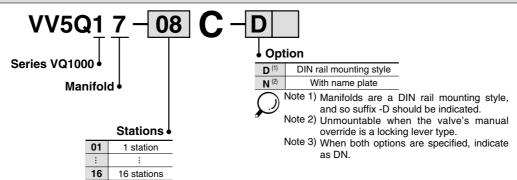
2000A

3000A

# **How to Order Manifold**

2000A

3000A



AXT661-13A-20

AXT661-13A-30

**VQC** 

SQ

VQ0

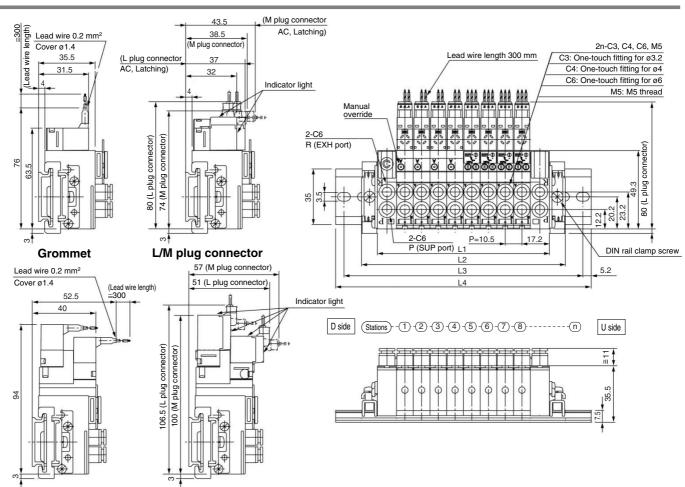
VQ4

VQ5

VQZ

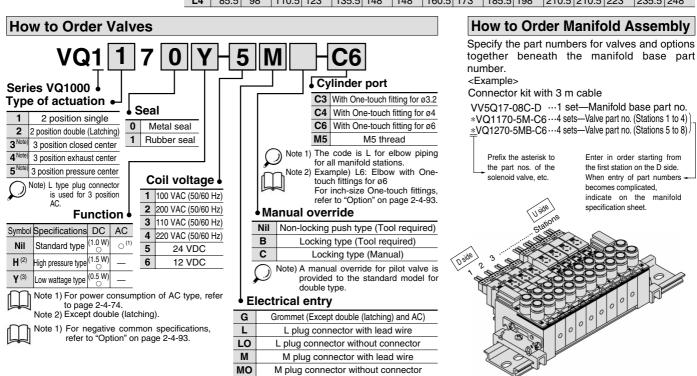
VQD

# Plug Lead Unit: Cassette Type Series VQ1000



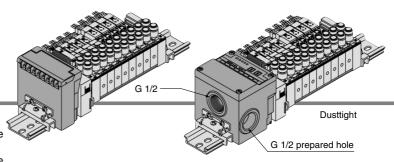
3 position (Grommet) 3 position (L/M plug connector)

<b>Dimensions</b> Formula L1 = 10.5n + 24, L2 = 10.5n + 44 n: Station (Maximum 16)							mum 16	stations)								
Ln	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	34.5	45	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192
L2	54.5	65	75.5	86	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212
L3	75	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5
L4	85.5	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248



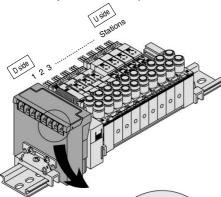
# **VQ1000** Kit (Serial transmission unit)

- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The system comes in an type SA (generic for small scale systems) for equipment with a small number of I/O points, or 32 points max., type SB (applicable to Mitsubishi Electric models) for controlling 512 I/O points max., type SC (applicable to OMRON models), and type SD (applicable to SHARP models; 504 points max.).
- 16 stations max. (Specify a model with more than 8 stations by using a manifold specification sheet.)

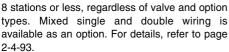


# **Manifold Specifications**

Series	Port	Po	Applicable	
	locaition	1(P), 3(R)	4(A), 2(B)	stations
VQ1000	Тор	C6	C3, C4, C6, M5	Max. 16 stations



- Stations are counted from station 1 on the D side.
- As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for



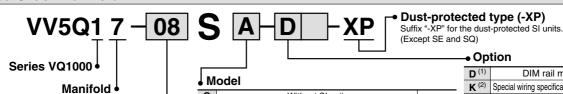
Item	Specifications
External power supply	24 VDC +10%, -5%
Current consumption (Internal unit)	SA, SB, SD, SE, SF, SG, SH, SJ, SK, SQ, SV, SR: 0.1 A, SC: 0.3 A

		Type SA general type SI unit Series EX300)			Type SB bishi Electric Corporation NET/MINI-S3 Data Link System
Name of terminal block (LED)	224V (0V	ME RIAN II THO  SS SS SS SS R1 R2 FG		24V	OV SDA SOB SG RDA ROBB FG
Ē	LED	Description		LED	Description
tē	TRD	Lighting during data reception		POWER	Lighting when power is turned ON
ō	RUN/ERR	Blinking when received data is normal;		RUN	Lighting when data transmission with the master station is normal
ä		Lighting when data reception		RD	Lighting during data reception
Na				SD	Lighting during data transmission
				ERR.	Lighting during data transmission Lighting when reception data error occurs. Light turns off when the error is corrected.
	• T unit		•	Master sta	ation:
		nnected with PLC I/O card for			e by Mitsubishi Electric
	serial trans			Corporation	
	EX300-TM	B1 ···For models of		Series ME	
		Mitsubishi Electric		AJ/1P132	2-S3, AJ71T32-S3
Note	EX300-TT	Corporation A1For models of OMRON	sk		tations, connected to remote
ž		Corporation			ns (Max. 512 points).
	EX300-TF	U1 ···For models of Fuji	•		put points, 16 points. No. of
		Electric Co., Ltd.		sta. occup	pied, 2 stations
	EX300-TO	O1 ···For general models			
		oints per unit.			
	No. of outp	out points, 16 points			

<sup>\*</sup> For details on specifications and handling, refer to the separate technical instruction manual.

# **How to Order Manifold**

7 Plug lead unit/Cassette



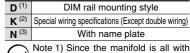
Stations •

01	1 station			
:	:			
08	8 station (Double)			
16 Note)	16 stations (Single)			

Note) As an option, the maximum number of stations can be increased based on special wiring specifications. For details, refer to page 2-4-93.

### Without SI unit With general type SI unit (Series EX300) В Mitsubishi Electric Corp.: MELSECNET/MINI-S3 Data Link System OMRON Corp.: SYSBUS Wire System С D SHARP Corp.: Satellite I/O Link System Max. 16 Matsushita Electric Works: MEWNET-F System Ε stations F1 NKE Corp.: Uni-wire System (16 output points) G Rockwell Automation: Allen Bradley Remote I/O (RIO) System н NKE Corp.: Uni-wire H System SUNX Corp.: S-LINK System (16 output points) J1 SUNX Corp.: S-LINK System (8 output points) J2 Max. 8 Fuji Electric Co.: T-LINK Mini System Max. 16 C DeviceNet, CompoBus/D (OMRON Corp.) stations R1 OMRON Corp.: CompoBus/S System (16 output points) R2 OMRON Corp.: CompoBus/S System (8 output points) Max. 8 Mitsubishi Electric Corp.: CC-LINK System

For the general purpose type, a transmission unit is required on the CPU side.



DIN rail, and so suffix -D to the part number. Note 2) Specify the

specifications in the manifold specification sheet.

Note 3) Unmountable when the valve's manual override is a

locking lever type.
Note 4) When two or more symbols

are specified, indicate them alphabetically.

# SI unit output and coil numbering

<Wiring example 1> Double wiring (Standard)

**How to Order Valves** 

### 0 1 2 3 4 5 6 7 (Looked by double solenoid valve) В А В Α В Α В Α SOL. location Double Single m 3 Stations 2 3 5

The places of asterisk are not used.

<Wiring example 2> Single/Double mixed wiring (Option) Mixed wiring is available as an option. Use the manifold specification sheet to specify.

SI unit output no (Looked by double		0	1	2	3	4	5	6 7
solenoid valve) SOL. location		Α	В	Α	В	АВ	АВ	АВ
	SI unit			oldriod		Single	Single	3 position
	Stations	1		2	2	3	4	5

VQC

SQ

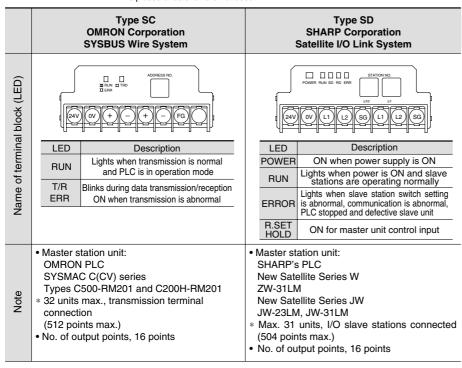
VQ0

VQ4

VQ5

VQZ

VQD



### 5 **MO** Cylinder ports Series VQ1000 C3 With One-touch fitting for ø3.2 Type of actuation • C4 With One-touch fitting for ø4 1 2 position single C6 With One-touch fitting for ø6 2 position double (Latching) M5 M5 thread 3 position closed center Seal The code is L for elbow piping Note 1) 3 position exhaust center for all manifold stations. 0 Metal seal Example) L6: Elbow with One-touch fittings for ø6 3 position pressure center 1 Rubber seal L type plug connector is used Note) L Note 2) For inch-size One-touch fittings, refer to "Option" on page 2-4-93. for 3 position AC. Function • Manual override Symbol Specifications Non-locking push type (Tool required) (1.0 W) B No Locking type (Tool required) Standard type С Locking type (Manual) H (1.5 W) High pressure type Note) A manual override for pilot (0.5 W) Low wattage type valve is provided to standard model for double type. Note) Except double (latching). **Electrical entry** Coil voltage L plug connector without connector 24 VDC, With indicator light and 5 M plug connector without connector surge voltage suppressor Connector assembly will be required Note) Plug connector and lead wire when the S kits add a valve. For model no., refer to "Option" on page layers are attached to the

# **How to Order Manifold Assembly**

Specify the part numbers for valves and options together beneath the manifold base part number.

<Example>

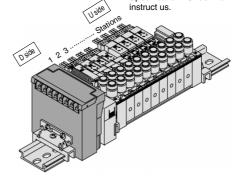
Serial transmission unit kit

VV5Q17-08SA-D ··· 1 set-Manifold base part no. \*VQ1170-5MO-C6 ··· 4 sets-Valve part no. (Stations 1 to 4)

\*VQ1270-5MOB-C6 ··· 4 sets-Valve part no. (Stations 5 to 8)

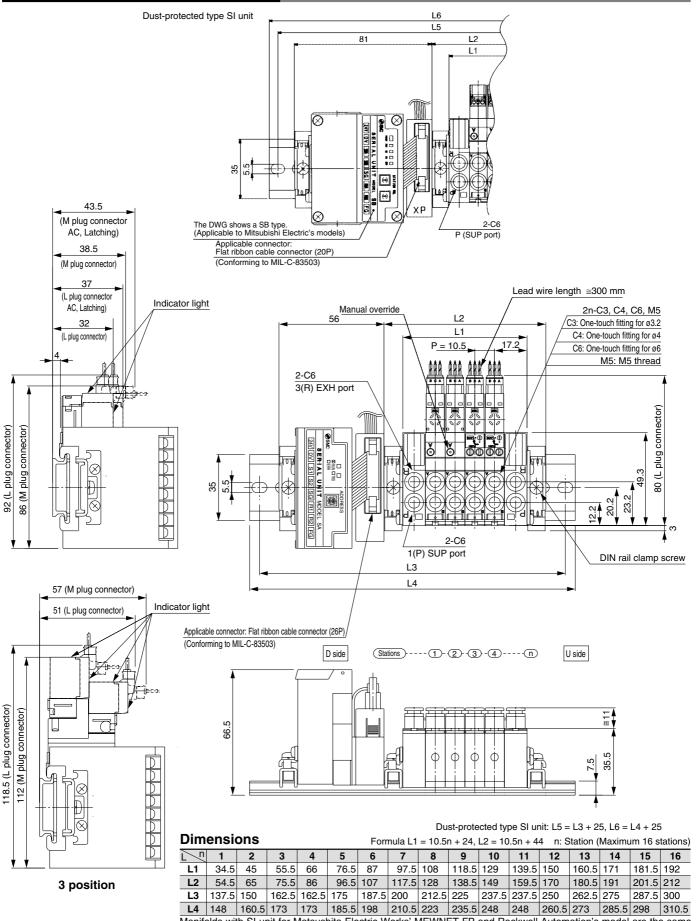
Prefix the asterisk to the part nos. of the solenoid valve, etc

Enter in order starting from the first station on the D side. Besides, when the arrangement will be complicated, fill Manifold Specification Sheet to



manifold.

# VQ1000 Kit (Serial transmission unit)

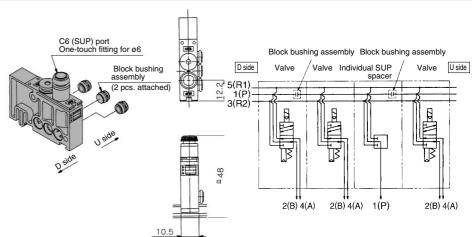


# **Manifold Option Parts**

# Individual SUP spacer VVQ1000-P-7-C6

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (See the application ex.)

- Specify the spacer mounting position and SUP block plate mounting position on the manifold specification sheet. The block plate are used in two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)
- \* The spacer's specification can be changed (from an individual SUP spacer to an individual EXH spacer) by changing the coupling of the fittings and bushing.



**VQC** 

SQ

VQ0

VQ4

VQ5

**VQZ** 

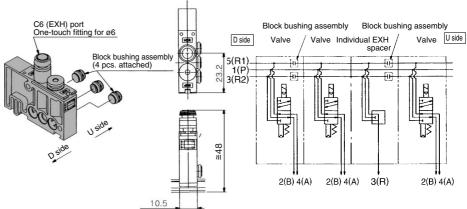
VQD

# Individual EXH spacer VVQ1000-R-7-C6

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station.

- Specify the spacer mounting position and EXH block plate mounting position on the manifold specification sheet. The block plate are used in two places for one set. (Four EXH block plates for blocking EXH station are attached to the individual EXH spacer.)
- The spacer's specification can be changed (from an individual EXH spacer to an individual SUP spacer) by changing the coupling of the fittings and bushing.



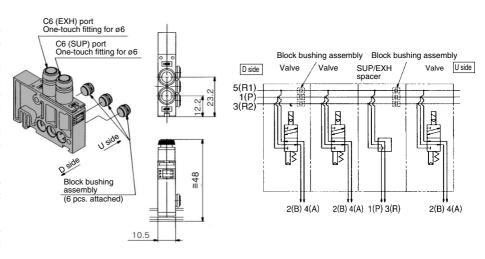
### Individual SUP/EXH spacer VVQ1000-PR-7-C6

This spacer has both functions of the above individual SUP and EXH spacers. (Refer to the application example.)

Specify the spacer mounting position and SUP/EXH block plate mounting position on the manifold specification sheet. The blockplates are used in two places for one set.

(A SUP/EXH block plates for blocking SUP/EXH station are attached to the individual SUP/EXH spacer.)

- When using the spacer not for individual SUP/EXH but for improving the ability to supply/exhaust air, it is unnecessary to block the SUP/EXH passage. In this case, place an order via VVQ1000-PRA-7-C6.
- The spacer's specification can be changed by changing the coupling of the fittings and bushing.



# Series VQ1000

# **Manifold Option Parts**

# SUP Block bushing assembly VVQ1000-87A-B-50

<For SUP>

When one manifold is to be used for different, high and low pressures, this block bushing assembly is used between the stations under a different pressure. The block assembly is mounted on the U side of the valve's SUP passage.

Specify the number stations on the manifold specification sheet.

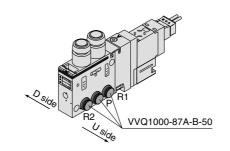
### <For EXH>

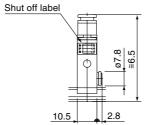
When a valve exhaust affects other stations due to the circuit configuration, this block bushing assembly is used between the stations whose EXH passages are to be separated each other. Since the block bushing assembly is mounted on the U side of the valve's R1 and R2 passages, two assemblies are necessary for one station.

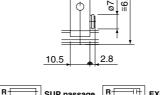
\* Specify the number stations on the manifold specification sheet.

### <Shut off label>

When using block bushing assembly for SUP, EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label for each)







assembly bush assembly 5(R1) 1(P) 3(R2) 2(B) 4(A) 2(B) 4(A) <Example>

Can be included in manifold model no.

SUP Block

U side



D side SUP/EXH

When ordering a block bush incorporated with the manifold, a block indication label is attached to the manifold.

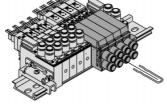


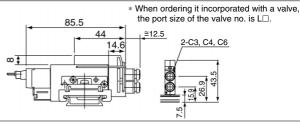




# Elbow fitting assembly VVQ1000-F7-L (C3, C4, C6)

It is used in a side-valve-port application.



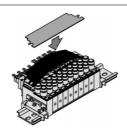


# Name plate [-N7] VVQ1000-N7-Station (1 to Max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

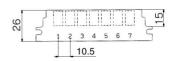
Open the face plate seating when the manual override is operating.

\* It is not applicable to locking manual override.





When ordering assemblies incorporated with a manifold, suffix -N to the manifold

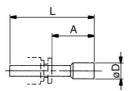


# Blanking plug

KQ2P-04

Used for unused cylinder port, SUP and EXH port. Purchasing order is available in units of 10 pieces.

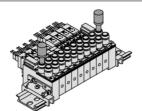


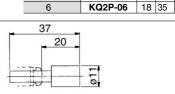


### **Dimensions** Applicable fittings Model size ød 3.2 KQ2P-23 16 31.5 5 KQ2P-04 16 32 6

# Silencer AN103-X233

This silencer is to be inserted into the EXH port (One-touch fittings) of the common exhaust type.





6

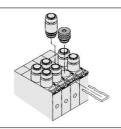
# **Dimensions**

	Series	Applicable fittings size ød	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)
,	VQ1000	6	AN103-X233	20	37	11	7	25

# Port plug VVQ0000-58A

The plug is used to block the cylinder port when using a 4 port valve as a 3 port valve.

When ordering it incorporated with a manifold, suffix A or B, the symbol of the plug port, to the alve no. Example) **VQ1170-5L-C6-A** —— A port, Plug valve no





# Plug Lead Unit: Cassette Type Series VQ1000

# Double check block (Separated type) VQ1000-FPG-□□

It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3 position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time.

The combination with a two position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	−5 to 50°C
Flow characteristics: C	0.60 dm <sup>3</sup> /(s·bar)
Max. operating frequency	180 CPM

Note) Based on JIS B 8375-1981 (Supply pressure: 0.5

# (Check valve operation principle) SUP side pressure (P1) TO CYL PORT VVQ1000-FPG-02 1 set VQ1000-FPG-C6M5-D 2 pcs.

**VQC** 

SQ

VQ0

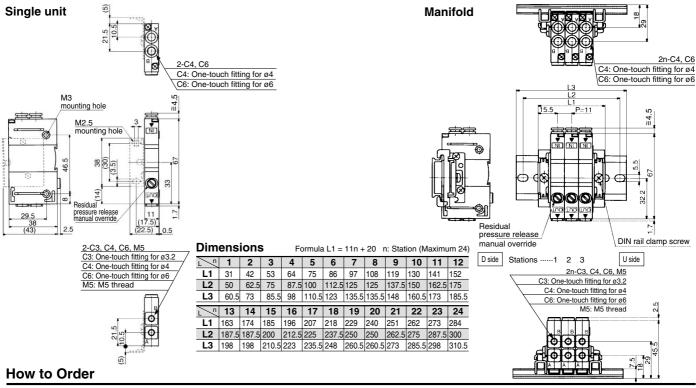
VQ4

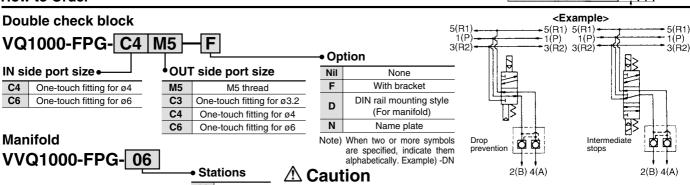
VQ5

VQZ

VQD

# **Dimensions**





Stations 1 station

### <Example>

VVQ1000-FPG-06-6 types of manifold

16

16 stations

\*VQ1000-FPG-C4M5-D, 3 sets Double Check block

### **Bracket Assembly**

Part no.	Tightening torque
VQ1000-FPG-FB	0.22 to 0.25 N·m

- Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for a long time. Check the leakage using neutral household detergent, such as dish
- Also check the cylinder's tube gasket, piston packing and rod packing for air leakage.
  Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for a long time.
- Combining double check block with 3 position closed center or pressure center solenoid valve will not
  work. M5 fitting assembly is attached, not incorporated into the double check block.
- After screwing in the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m} If the exhaust of the double check block is throttled too much, the cylinder may not operate properly and may not stop intermediately.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.



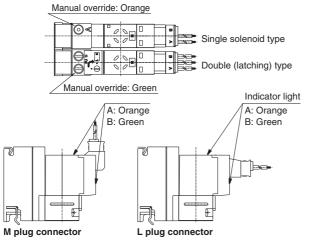
# **⚠ Precautions**

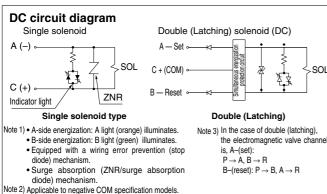
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

# **Light/Surge Voltage Suppressor**

# **⚠** Caution

The standard model is equipped with an indicator light and surge voltage suppressor. The lighting positions are concentrated on one side for both single solenoid type and double (latching) type. In the double (latching) type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.





# **Double (Latching solenoid) Type**

# **⚠** Caution

Different from the conventional double solenoid, the double type uses a latching (self-holding system) solenoid. Although the appearance is the same as the single solenoid, it is constructed so that the movable iron core in the solenoid is held in the ON position on A and B sides by instantaneous energization (20 ms or more). The usage and function is the same as the double solenoid type.

### <Special Cautions for Latching Solenoid>

- Select the circuit in which ON and OFF signals are not energized simultaneously.
- 2. 20 ms energization time is necessary for self-holding.
- 3. Avoid using the latching solenoid valves in environments where impact or collisions with the valve might occur.
- Also, do not use in places where strong magnetic fields are present.

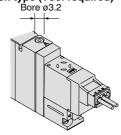
  4. Even though the armature in the solenoid of this valve is held on to B side, ON position (Reset), verify either A side, ON position or B side. ON position by operating prior to use
- side, ON position by energizing prior to use. After manual operation, the main valve will return to its original position.
- Manual override on the pilot valve side can retain its switching position after manipulation.
- **6.** Please contact SMC for long-term energization applications.
- 7. In the case of metal seal type, if the supply air goes down below the minimum operating pressure (0.1 MPa or less), the main valve will be back to the home position (B side ON position). Therefore, when the supply air is shut off or applied while leaving A side ON position, cylinder may be pulsated. The valve's switching position when the supply air is operated should be installed on the home position side (B side ON position).

# **Manual Override**

# **⚠** Warning

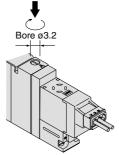
Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

# ■ Push type (Tool required)



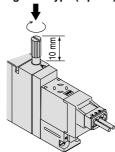
Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

# ■ Locking slotted type



Push down on the manual override button with a small screwdriver until it stops. While down, turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

# ■ Locking lever type (Option)



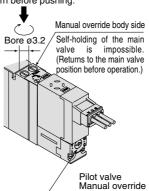
Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

# ■ Manual override for double (latching) type

In case of a double (latching) type, a manual override is provided not only on the body side but to the pilot as a standard specification.

After manual operation, the main valve of the manual override on the body side returns to the position before the manual operation, however, the pilot valve manual override maintains the change-over position.

Turn before pushing.



- If the manual override is turned by 180° clockwise and the ► mark is adjusted to A, then pushed in the direction of an arrow (♠), it will be back to the reset condition. (passage P → A)
- If the manual override is turned by 180° counterclockwise and the
   ▶ mark is adjusted to B, then pushed in the direction of an arrow (♠), it will be back to the reset condition. (passage P → B) (It is in the reset state at the time of shipment.)

Self-holding of the main valve possible.

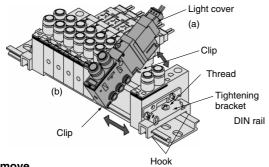
# **⚠** Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

# **How to Mount/Remove Solenoid Valve**

# 

# <Procedure>



### **How to Remove**

- 1. Loosen the clamp screw on one side.
- 2. Slightly slide a part the valve stations on both sides of the station to be removed.
- 3. Pull up side (a) of the valve station and remove it from the DIN

### How to mount

- 1. Take procedures 1 and 2 above to make an open space in the position for mounting a new valve station.
- 2. Diagonally insert the clip on the side (b) of the valve station to the DIN rail.
- 3. Press down on the valve station and insert the clip on the side (a) of the valve station to the DIN rail.
- 4. Slide the valve stations together so that there is no clearance between them. Position the clamp screw and tighten. (Proper tightening torque: 0.7 to 1.0 N·m)

Note) Be careful to keep O-ring or gallery dust free since dirt may cause air leakage.

Be sure both hooks of the bracket are fixed to the DIN rail.

Use caution not to apply force on the light cover when mounting or dismounting the valve.

# Replacement of Cylinder Port Fittings

# 

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the side of the valve. Remove the clip with a screwdriver and remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then reinsert the clip to the specified position.

Applicable tubing O.D	Fitting assembly part no.
Applicable tubing ø3.2	VVQ1000-50A-C3
Applicable tubing ø4	VVQ1000-50A-C4
Applicable tubing ø6	VVQ1000-50A-C6

\* Purchasing order is available in units of 10 pieces.

# 

- 1. Protect O-rings from scratches and dust to prevent air leakage.
- 2. The tightening torque for inserting fittings to the M5 thread ass'y should be 0.8 to 1.4 N·m.

# **How to Use Plug Connector**

# **⚠** Caution

For details, refer to page 2-4-67.

# How to Calculate the Flow Rate

# **⚠** Caution

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

**VQC** 

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Fitting assembly

# Series VQ1000

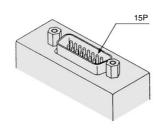
# Option

# **Different Number of Connector Pins**

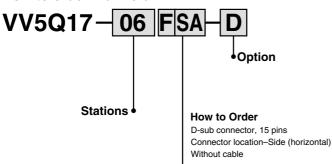
F and P kits with the following number of pins are available besides the standard number (F = 25; P = 26). Select the desired number of pins and cable length from the cable assembly list. Place an order for the cable assembly separately.



# kit (D-sub connector) 15 pins



# How to order manifold

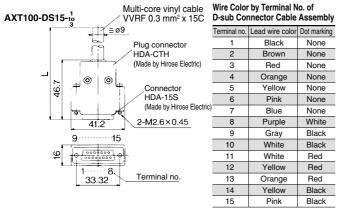


# Kit/Electrical entry •

Pins	Top entr	γ	Side entry		
15 pins (Max. 14 stations)	Kit F	UA	Kit F	SA	

# Wiring Specifications

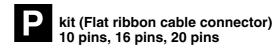
Like 25-pin models (standard), terminal no. 1 will be the 1st station SOL.A, and terminal no. 9 for the 1st station SOL.B. Then COM will be the terminal no. 8.

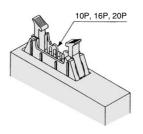


# **D-sub Connector Cable Assembly**

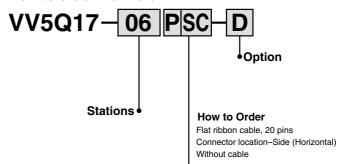
Cable length (L)	15P
1.5 m	AXT100-DS15-1
3 m	AXT100-DS15-2
5 m	AXT100-DS15-3

<sup>\*</sup> For other commercial connectors, use a type conforming to MIL-C-24308.





# How to order manifold

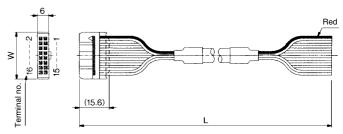


# Kit/Electrical entry •

Pins Location	Top entry		Side	entry
10 pins (Max. 8 stations)	Kit	UA	Kit	SA
16 pins (Max.14 stations)	D	UB	D	SB
20 pins (Max.16 stations)	F	UC	F	SC

# Wiring Specifications

Similarly to 26-pin models (standard), the terminal no. 1 will be allocated to SOL.A of the 1st. station, and terminal no. 2 for SOL.B of the 1st. station. COM occupies 2 pins from the maximum no. of terminal.



# Flat Ribbon Cable Assembly

		•	
Cable length (L)	10P	16P	20P
1.5 m	AXT100-FC10-1	AXT100-FC16-1	AXT100-FC20-1
3 m	AXT100-FC10-2	AXT100-FC16-2	AXT100-FC20-2
5 m	AXT100-FC10-3	AXT100-FC16-3	AXT100-FC20-3
Connector width (W)	17.2	24.8	30

For other commercial connectors, use a type with strain relief conforming to MIL-C-83503.



**VQC** 

SQ

VQ0

VQ4

VQ5

VQZ

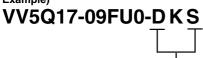
VQD

# Special Wiring Specifications

In the internal wiring of F kit, P kit, J kit, G kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

### 1. How to order valves

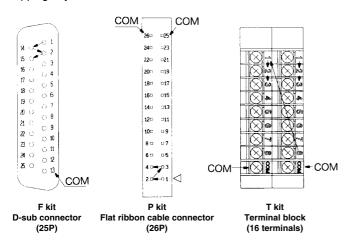
Indicate an option symbol, -K, for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



Others, option symbols: to be indicated alphabetically.

### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without shipping any terminal numbers.



### 3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the maximum number given in the following table.

kit	F (D-sub co		P kit (Flat ribbon cable connector)				kit al block)	S kit (Serial)	
Туре	Fs⊔ 25P	F s A 15P	Ps⊔ 26P	P s C 20P	P s B 16P	P s A 10P	T1	T2	S□
Max. points	Note) 16	14	Note) 16	Note) 16	14	8	8	16	16

Note) Due to the limitation of internal wiring

# Negative Common Specifications

Specify the valve model no. as shown below for negative COM specification. The standard manifold no. can be used. Please contact SMC for negative COM S kit.

How to order negative COM valves



# Inch-size One-touch Fittings

Refer to following model no. for inch-size One-touch fittings.

How to order manifold

VV5Q17-08FSO-DN-00T

1(P), 3(R) port size ø1/4"

How to order valves

VQ1170 - 5M

Cylinder port

· • • • • • • • • • • • • • • • • • • •			
Symbol	N1	N3	N7
Applicable tube O.D. (Inch)	ø1/8"	ø5/32"	ø1/4"

# Plug Connector Assembly Model

Connector assembly will be required when the F, P, T, S kits add a valve.

Specify the valve and connector assembly.

# Connector Assembly Part No.

Specifi	Part no.	
Single (2-wire)	Positive common	AXT661-14A-F
	Negative common	AXT661-14AN-F
Double (latching)	Positive common	AXT661-13A-F
(3-wire)	Negative common	AXT661-13AN-F

Note) Lead wire length: 300 mm

# DIN Rail Mounting

Each manifold can be mounted on a DIN rail.

Order it by indicating an option symbol for DIN rail mounting style, -D. In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached. Besides, it is also available in the following cases.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol, -D, for the manifold no.

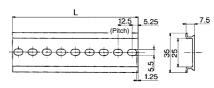
# Example)

# VV5Q17-08FU1-D09S

Others, option symbols: to be indicated DIN rail for 9 stations alphabetically.

When ordering DIN rail only DIN rail no.: AXT100-DR-n

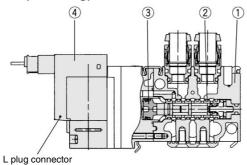
\* Refer to the DIN rail dimension table for determining the length.

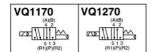


L Dime	ensio	n						L = '	12.5 x r	n + 10.5
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

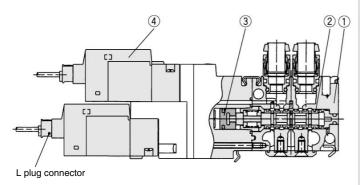
# Construction: VQ1000/Plug Lead Unit, Cassette Type

# Metal seal Single/Double (Latching)





# 3 position



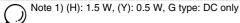
VQ1370	VQ1470	VQ1570
4, 2		
5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)

# **Component Parts**

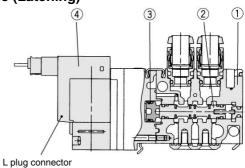
No.	Description Material		Note
1	Body	Zinc die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	

# 4 Pilot valve assembly

Single	VQ111(H)-□ M -2 Voltage	
Double (Latching)	VQ110L -□M-2 Voltage 1 1 to 6	
3 position	VQ111(H)- L (Y) - M - X18 {A side (Bottom side)} Voltage	The direction of the L and Mconnectors of a pilot valve is opposite to that of the single and double type.

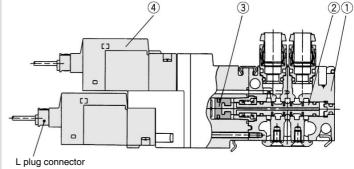


# Rubber seal Single/Double (Latching)



VQ1171	VQ1271
(A)(B) 4 2	(A)(B) 4 2
	<u>₩</u>
5 1 3 (R1)(P)(R2)	(R1)(P)(R2)

# 3 position



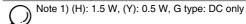
VQ1371	VQ1471	VQ1571
5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)

# **Component Parts**

No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool valve	Aluminum/HNBR	
3	Piston	Resin	

# 4 Pilot valve assembly

Single	VQ111(H)-□M-2 Voltage → G 1 to 6				
Double (Latching)	VQ110L - □ M - 2  Voltage   1 to 6				
3 position	VQ111(H) L A Side (Bottom side)} Voltage G Nil {B side (Top side)} 1 to 6	The direction of the L and Mconnectors of a pilot valve is opposite to that of the single and double type.			

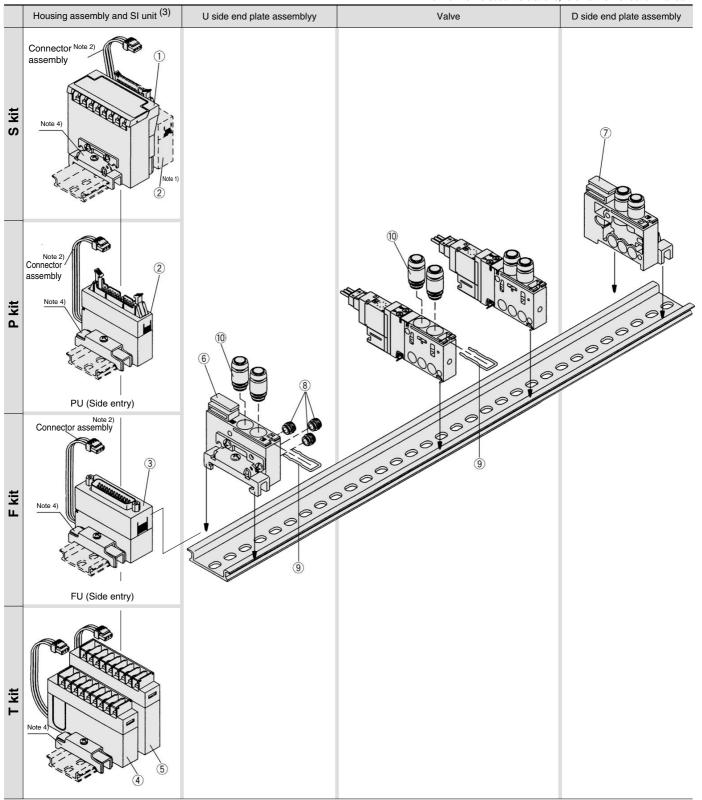


# Series VQ

# VQ1000 (VV5Q17)/Plug Lead Unit, Cassette Type

(F, P, T, S kit)

\* For how to increase the stations, refer to the instruction manual.





Note 1) S kit is composed of a flat ribbon cable housing assembly (AXT100-2-PU20) of ① SI unit and ② P kit (20 pins).

Note 2) Since no connector assembly is included, order it separately. (Refer to page 2-4-93.)

Note 3) A housing assembly is not used for a C kit.

Note 4) A DIN rail clamping bracket is attached to each.



# <Housing Assemnly and SI Unit>

Housing assembly and SI unit no.

No.	Manifold	Part no.	Description	
	(SA kit)	EX321-S001(-XP)	General type SI unit (Series EX300)	
	(SB kit)	EX121-SMB1(-XP)	SI unit for MELSECNET/MINI-S3 Data Link System (Mitsubishi Electric Corporation	
	(SC kit)	EX121-STA1(-XP)	SI unit for SYSBUS Wire System (OMRON Corporation)	
	(SD kit)	EX121-SSH1(-XP)	SI unit for Satellite I/O Link System (SHARP Corporation)	
	(SE kit)	EX121-SPA1	SI unit for MEWNET-F System (Matsushita Electric Works Ltd.)	
	(SF1kit)	EX121-SUW1(-XP)	SI unit for 16 point Uni-wire System (NKE Corporation)	
	(SG kit)	EX121-SAB1(-XP)	SI unit for Allen Bradley Remote I/O (RIO) System (Rockwell Automation, Inc.)	
① (1)	(SH kit)	EX121-SUH1(-XP)	SI unit for 16 point Uni-wire H System (NKE Corporation)	
	(SJ1 kit)	EX121-SSL1(-XP)	SI unit for 16 point S-LINK System (SUNX Corporation)	
	(SJ2 kit)	EX121-SSL2(-XP)	SI unit for 8 point S-LINK System (SUNX Corporation)	
	(SK kit)	EX121-SFU1(-XP)	SI unit for T-LINK Mini System (Fuji Electric Co.,Ltd.)	
	(SQ kit)	EX121-SDN1	SI unit for DeviceNet, CompoBus/D (OMRON Corporation)	
	(SR1 kit)	EX121-SCS1(-XP)	SI unit for 16 point CompoBus/S System (OMRON Corporation)	
	(SR2 kit)	EX121-SCS2(-XP)	SI unit for 8 point CompoBus/S System (OMRON Corporation)	
	(SV kit)	EX121-SMJ1(-XP)	Mitsubishi Electric Corporation: CC-LINK System	
2	P <sub>S</sub> kit	AXT100-2-P <sub>S</sub> <sup>U</sup> □ (2)	Flat ribbon cable housing assembly □ = Number of pins: 26, 20, 16, 10	
3	F <sup>U</sup> <sub>S</sub> kit	AXT100-2-F <sup>U</sup> <sub>S</sub> □ (2)	D-sub connector housing assembly □ = Number of pins: 25, 15	
<b>4</b> (3)	T kit	AXT100-2-TA1	Terminal block assembly (8 terminals)	
⑤(3)	T kit	AXT100-2-TA2	Terminal block assembly (8 terminals)	



Note 1) A S kit is composed of a flat ribbon cable housing assembly (AXT100-2-PS20) of ① SI unit and ② P kit (20 pins). Place an order for AXT100-2-PS20 separately. Suffix -XP for dustproof type SI unit.

Note 2) Top/vertical entry connector for FU and PU while side (horizontal) entry connector for FS and PS.

Note 3) Since no connector assembly is included, order it separately. (Refer to page 2-4-93.)

Note 4) In the case of standard specifications and double wiring, (4) is for 1 to 4 stations and (5) is for 5 to 8 stations.

# <D Side End Plate Assembly> 6 D side end plate assembly no.

O D side end plate assembly i

VVQ1000-3A-7

Note) The '0''s fitting assembly is included.

# <U Side End Plate Assembly No.>

7) U side end plate assembly no.

VVQ1000-2A-7

Note) The @'s fitting assembly is included.

# <Replacement Parts>

N	lo.	Part no.	Description	Material	Number
(	8	VVQ1000-80A-7-2	Bushing assembly		3
(	9	VVQ1000-80A-7-4	Clip	Stainless steel	12

# <Fittings Assembly>

10 Fittings assembly part no.

VVQ1000-50A-□

→ Port size

C3: Applicable tubing ø3.2

C4: Applicable tubing ø4

**C6**: Applicable tubing ø6 <sup>(1)</sup>

Note 1) Standard SUP/EXH port is C6.
Note 2) Purchasing order is available in units of 10 pieces.



VQ0 VQ4

**VQC** 

SQ

VQ5

VQZ

VQD